

# International Spent Nuclear Fuel Options

Argonne Nuclear Nonproliferation Seminar:  
Reactors and the Commercial Nuclear Industry

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<http://arfc.github.io/pres/2017-09-21-anl.pdf>

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I L L I N O I S



# Outline

## ① Introduction

Nuclear Nations  
Spent Fuel Inventory

## ② Spent Fuel Options

Long-Term Storage  
Reprocessing  
Deep Geologic Disposal

## ③ International Progress

International Discussion  
Finland  
Sweden

## ④ Challenges

Challenge: Financial  
Challenge: Political  
Challenge: Security  
Challenge: Geological

## Nuclear Power Nations

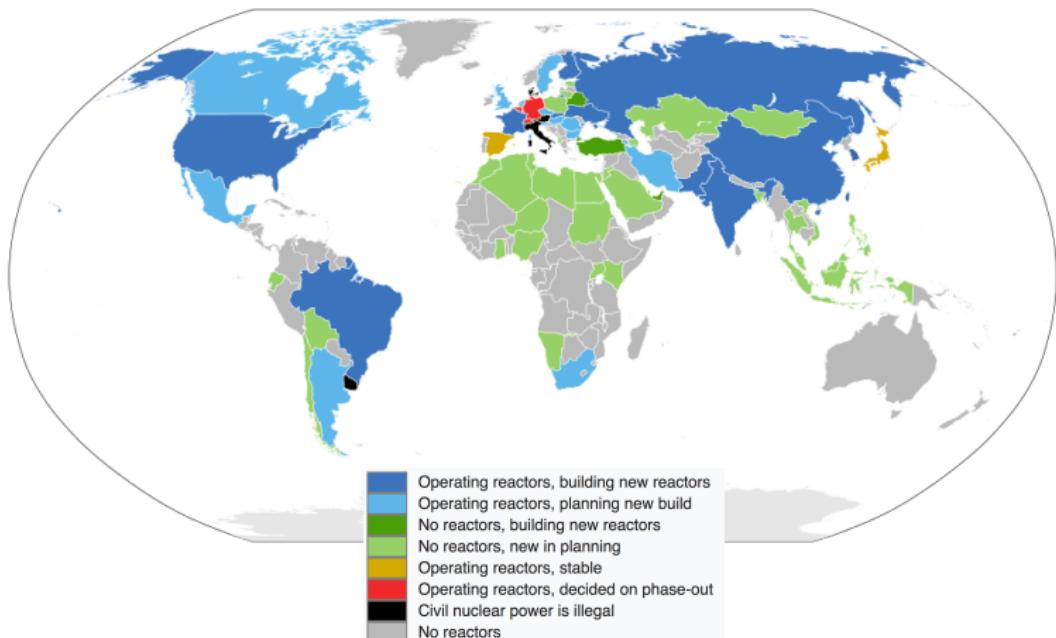


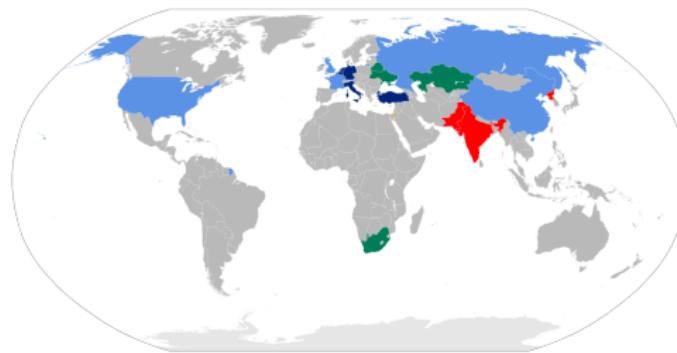
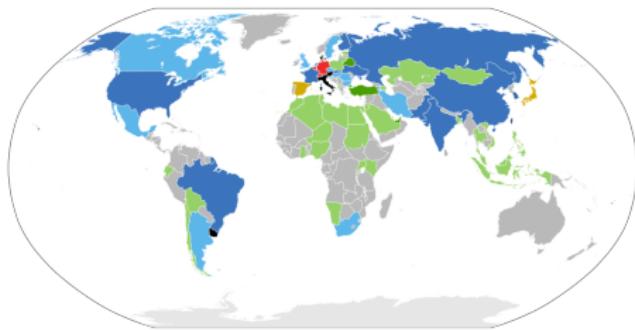
Figure 1: Nuclear power status of all nations [14].

## Nuclear Weapons Nations



Figure 2: Nuclear weapons status of all nations [14].

## Power vs. Weapons



## International Reactors



Number of Power Reactors by Country and Status

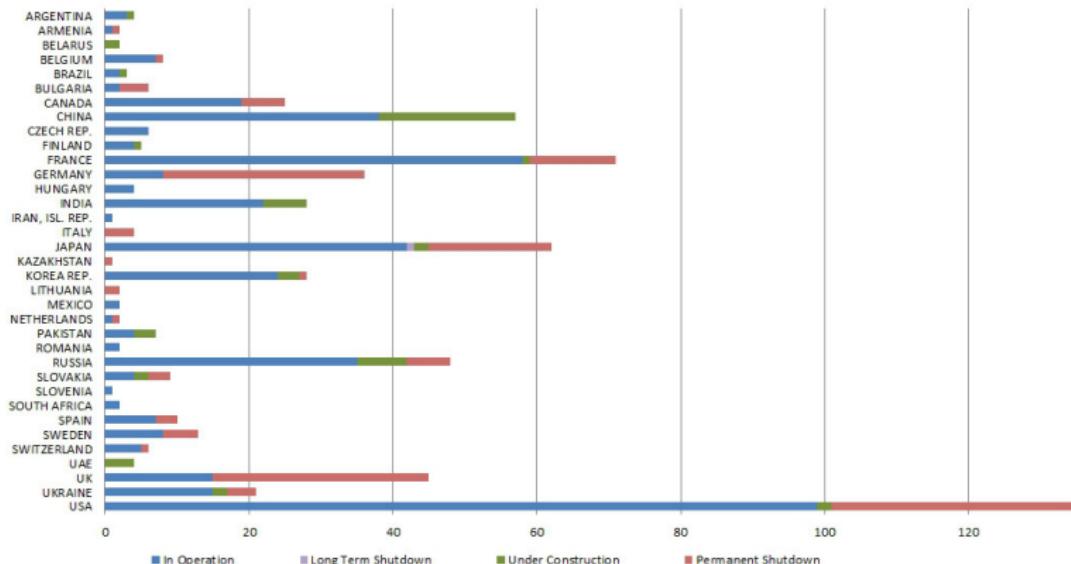


Figure 3: Nuclear reactors internationally, replicated from [10].

# Nuclear Capacity

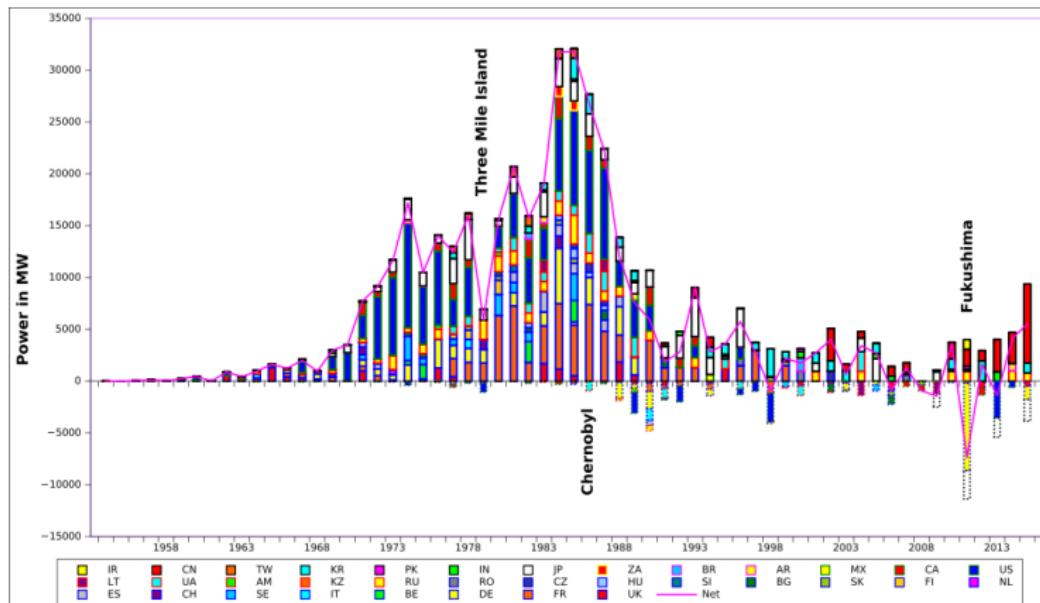


Figure 4: Nuclear power deployments as a function of time [18].

## Spent Fuel Inventory



### Radioactive Waste Volumes

Type	In storage ( $m^3$ )	In disposal ( $m^3$ )	% in disposal
VLLW	2,356,000	7,906,000	77%
LLW	3,479,000	20,451,000	85%
ILW	460,000	107,000	19%
HLW	22,000	0	0%

Table 1: Solid radioactive waste volumes worldwide, IAEA estimate 2016. [?]

# VLLW, LLW, ILW



## Liquid

Must be solidified or, must be packed in absorbant package 2x liquid volume.  
(i.e. decontamination solutions, liquid scintillators, ion-exchange fluids, etc.)

## Wet Solid

Greater than 1% liquid, but primarily solid (i.e. filters).

## Dry Solid

Less than 1% liquid (i.e. trash, swipes, clothes, tools, etc.)

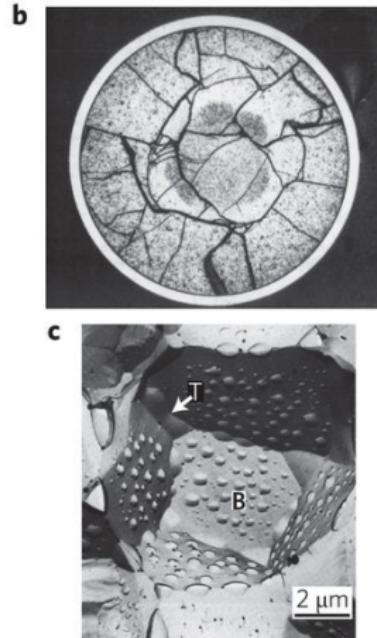
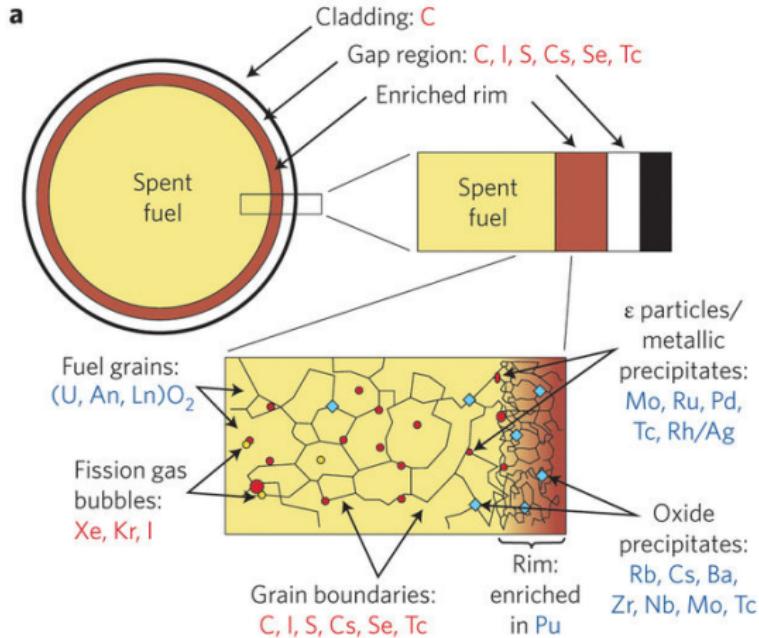


## Spent Fuel Inventory



Figure 5: Spent nuclear fuel from conventional power reactors is in the form of uranium oxide fuel rods [?].

# Spent Fuel



**Figure 6:** Microstructure of spent fuel and the distribution of fission products and actinides after irradiation in a reactor. From [?].



## Spent Fuel Inventory

### High Level Waste

- 300,000 metric tons worldwide [?]
- 90% in storage pools
- remainder in dry casks

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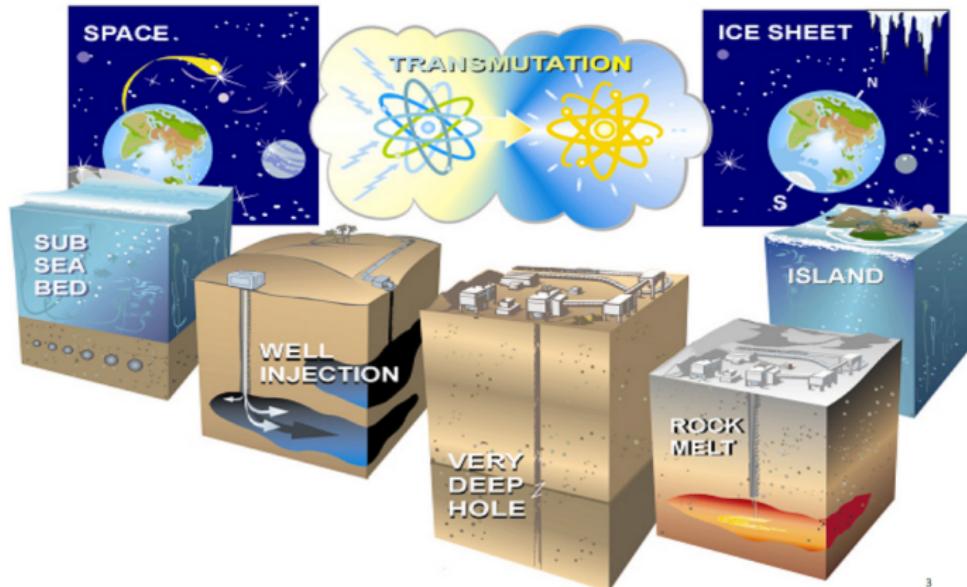
International Discussion  
Finland  
Sweden

## ④ Challenges

Challenge: Financial  
Challenge: Political  
Challenge: Security  
Challenge: Geological



## Array of Possible Options



3

Figure 7: An array of options have been considered in the past [15].

## Spent Nuclear Fuel



Figure 8: Spent nuclear fuel from conventional power reactors is in the form of uranium oxide fuel rods [?].

## VLLW, LLW, ILW

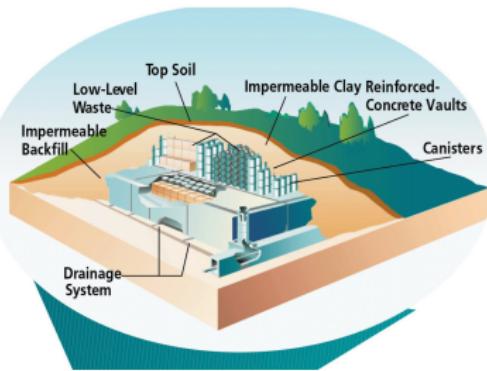


Figure 9: Design of a LLW repository.



Figure 10: Waste Control Specialists Low Level Waste Repository in Andrews County, Tx.

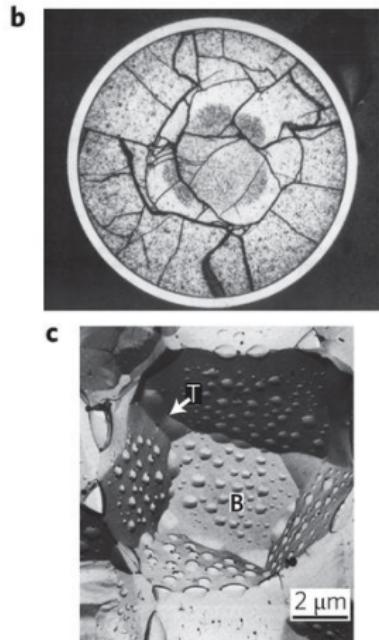
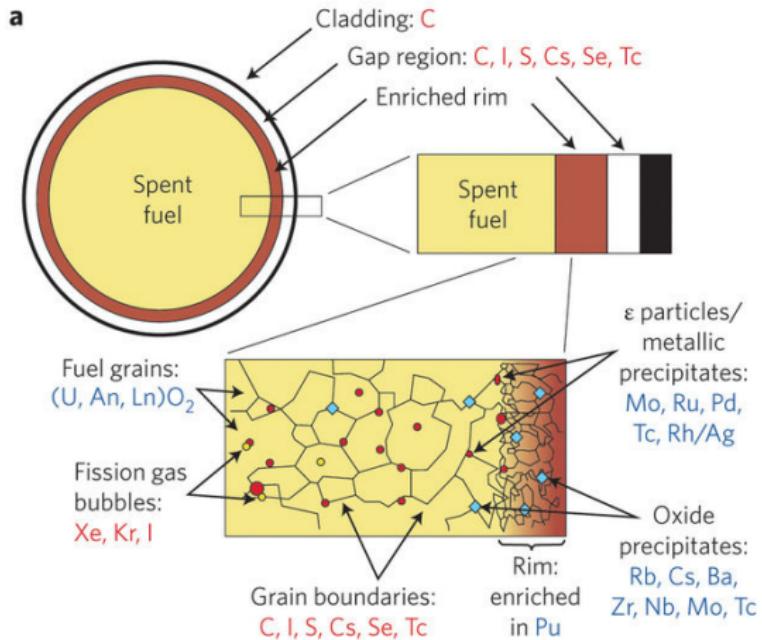
## Spent Fuel Inventory



Figure 11: Spent nuclear fuel from conventional power reactors is in the form of uranium oxide fuel rods [?].

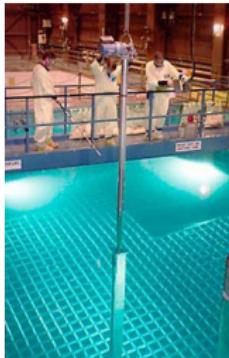


# Spent Fuel



**Figure 12:** Microstructure of spent fuel and the distribution of fission products and actinides after irradiation in a reactor. From [?].

## Spent Fuel Inventory



**Figure 13:** Spent fuel pools are at reactor sites and elsewhere [?].



**Figure 14:** Dry casks at reactor sites and elsewhere [12]

## Reprocessing Waste

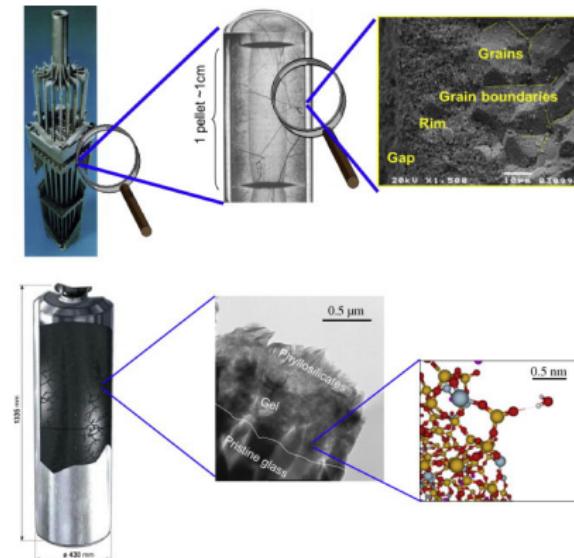
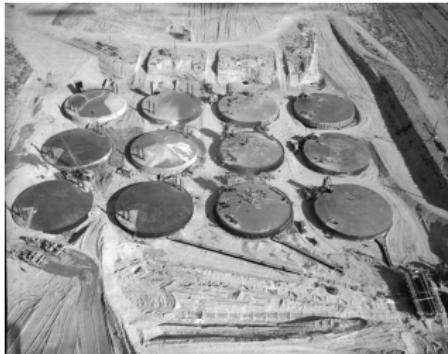


Figure 15: A comparison of uranium oxide and borosilicate glass waste forms [16].

## Reprocessing Waste



**Figure 16:** Liquid waste in steel or carbon steel tanks at Hanford and elsewhere[?].



**Figure 17:** Vitrified glass logs at reprocessing facilities and elsewhere [6].

## Reprocessing Capacity



Global reprocessing capacity is shown in Fig. 18.

	<b>Thermal Reactor UNF</b>	<b>Fast Reactor UNF</b>
<b>Research/Pilot/Demonstration Reprocessing Facility</b>	Japan (Tokai facility) China (at Lanzhou) France (Atalante) India (BARC, IGARC) Italy (at Rotondella) Belgium (Eurochemic facility) Germany (WAK/Karlsruhe) Russia (Khoplin, Bochvar) United Kingdom (Sellafield) United States (national laboratories)	Russia France Japan United Kingdom United States (Argonne National Laboratory and Oak Ridge National Laboratory)
<b>Commercial Reprocessing Facility</b>	France (Marcoule and La Hague facilities) United Kingdom (THORP and Magnox reprocessing facilities at Sellafield) Russia (RT-I facility) United States (West Valley) India (Trombay, Tarapur, Kalpakkam)	France

Figure 18: [2].

## MOX production



Global MOX production is shown in Fig. 19.

**TABLE II: WORLDWIDE MOX FUEL FABRICATION CAPACITIES (tHM/YR) IN 2009 AND 2015**

	2009	2015
France: MELOX	195	195
Japan: Tokai	10	10
Japan: Rokkasho	0	130
Russia: Mayak, Ozersk (pilot)	5	5
Russia: Zheleznogorsk (fast reactor fuel)	0	60
United Kingdom: Sellafield	40	0
<b>Total for thermal reactors</b>	<b>250</b>	<b>400</b>

Figure 19: [2].



## Clay Disposal Environments

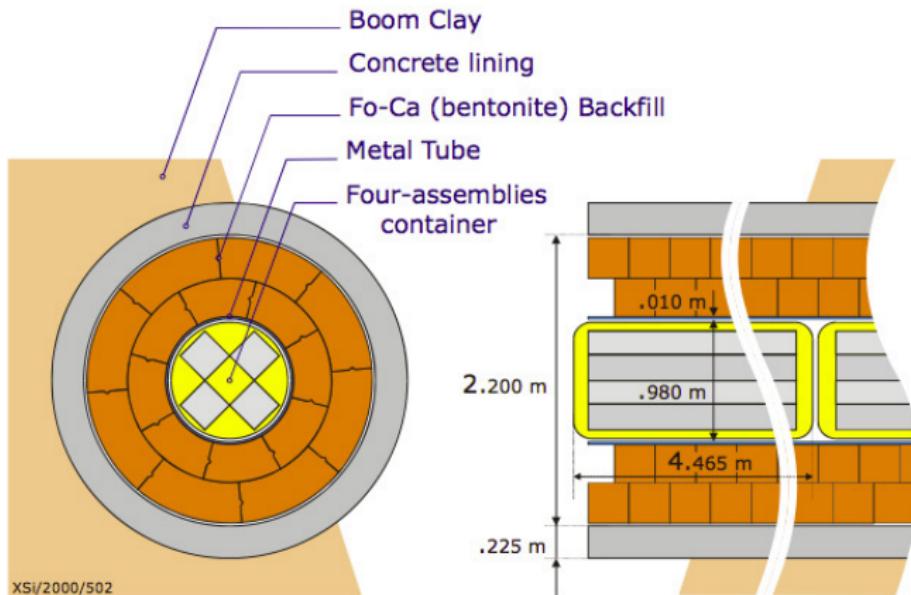


Figure 20: Belgian reference concept in Boom Clay [19].

## Granite Disposal Environments

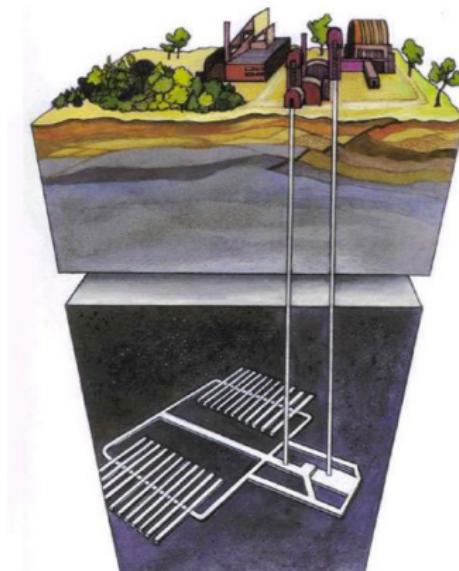


Figure 21: Czech reference concept in Granite [19].



## Salt Disposal Environments

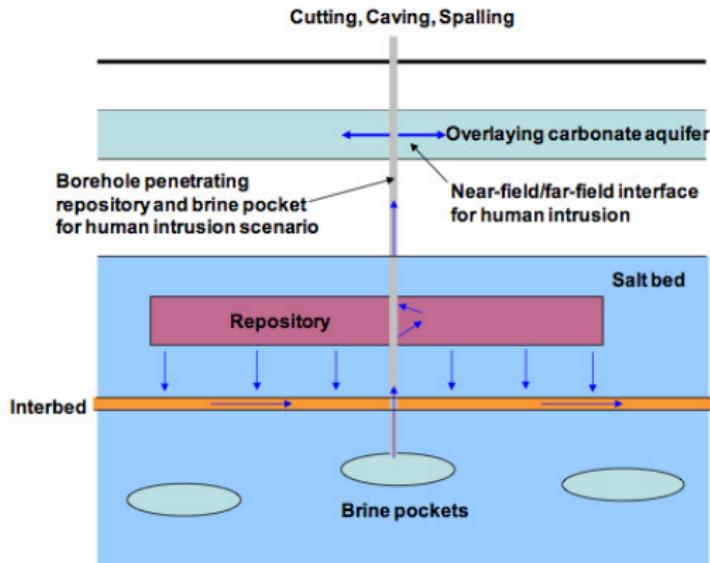


Figure 22: DOE-NE Used Fuel Disposition Campaign concept in Salt [5].

## Deep Borehole Disposal Environment

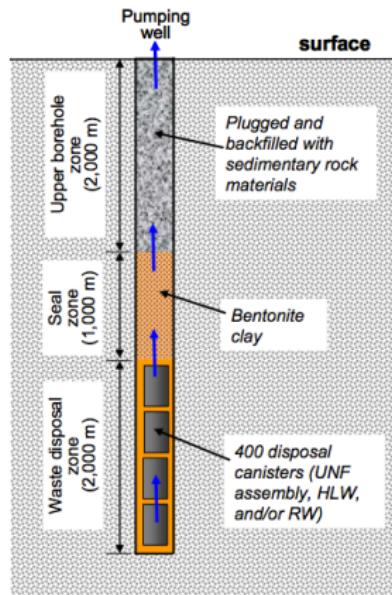
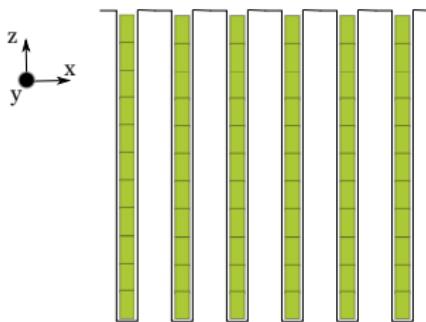


Figure 23: DOE-NE Used Fuel Disposition Campaign Deep Borehole concept [5].

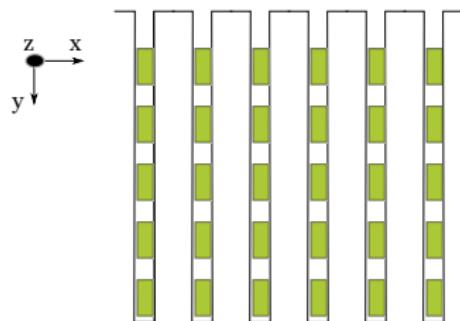
# Repository Layouts



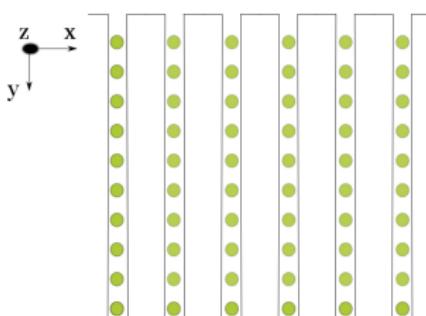
Deep Boreholes



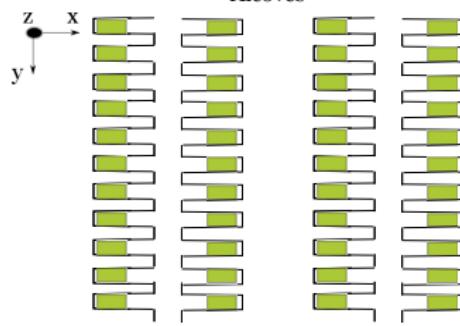
Horizontal In-Tunnel



Vertical In-Tunnel



Alcoves



# All Disposal Environments



**Features of Various Concepts**

Feature	Clay	Granite	Salt	Deep Borehole
<b>Hydrology</b>				
Total Porosity [%]	34-60	0.1	0.5	0-0.5
Eff. Porosity [%]	0.5-5	0.0005	0.1	0.00005-0.01
Conductivity [ $m/s$ ]	$10^{-11} - 10^{-9}$	$10^{-6} - 10^{-5}$	$10^{-12} - 10^{-10}$	$10^{-13} - 10^{-4}$
Fracturation	none	high	none	low at depth
<b>Geochemistry</b>				
Reducing Oxidizing Salinity pH	Near & Far Field none higher at depth $\sim 7$	NF only Slight in FF higher at depth $\geq 7$	NF only Slight in FF high $\geq 7$	NF only Slight in FF high $\sim 7$
<b>Design</b>				
Waste Package	Steel, Cu	Steel, Cu	Steel	Steel,Cement
Buffer	-,Fo-Ca,Cement	Fo-Ca,Cement	Crushed Salt	-,Fo-Ca,Cement
Depth	100-500 m	100-500 m	100-500m	3-5km
Emplacement	Vert.,Horiz.,Alcove	Vert.,Horiz.	Alcove	Vert.
Packages/Gallery	one, many	one, many	one, two	400
<b>Thermal Behavior</b>				
Buffer Limit [ $^{\circ}C$ ]	100 (Fo-Ca)	100 (Fo-Ca)	180	100 (Fo-Ca)
Host Limit [ $^{\circ}C$ ]	100 (alteration)	200 (cracking)	180 (brines)	none
Conductivity [ $\frac{W}{m \cdot K}$ ]	1 – 2	2 – 4	$\sim 4$	2 – 4
Coalescence	yes	no	yes	no



## Repository Components

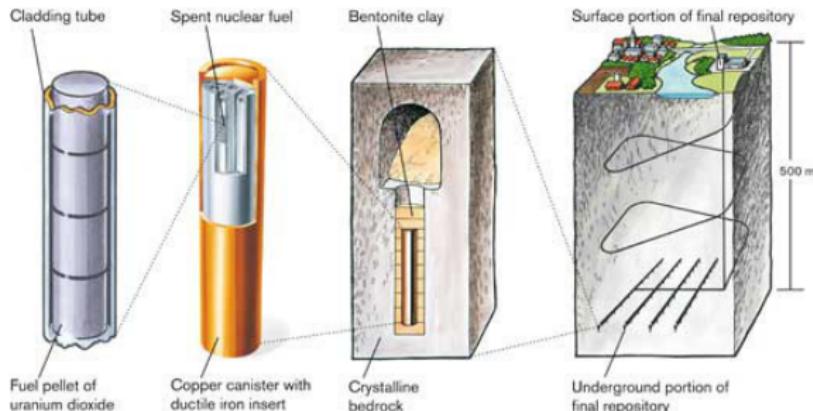
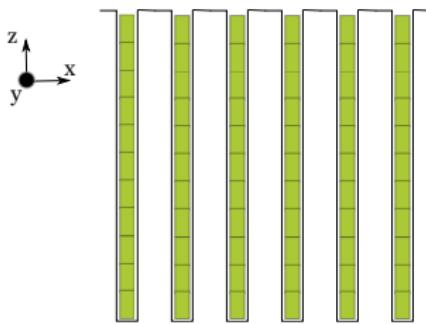


Figure 24: Geologic disposal systems typically employ engineered barrier systems as well as natural barrier systems. This is a Swedish concept in granite [1].

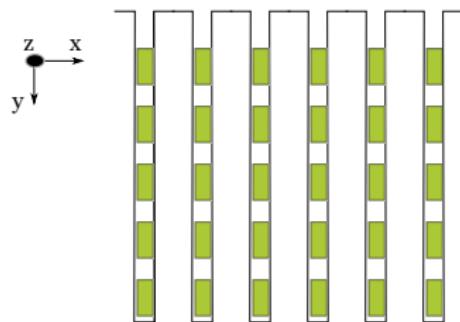
# Repository Layouts



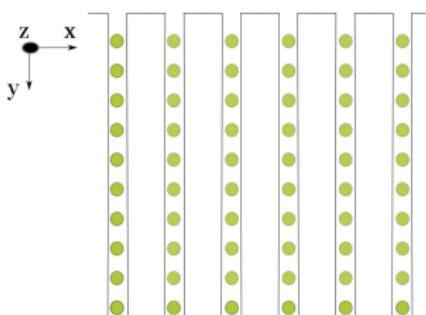
Deep Boreholes



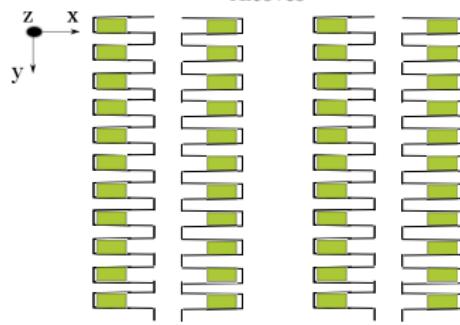
Horizontal In-Tunnel



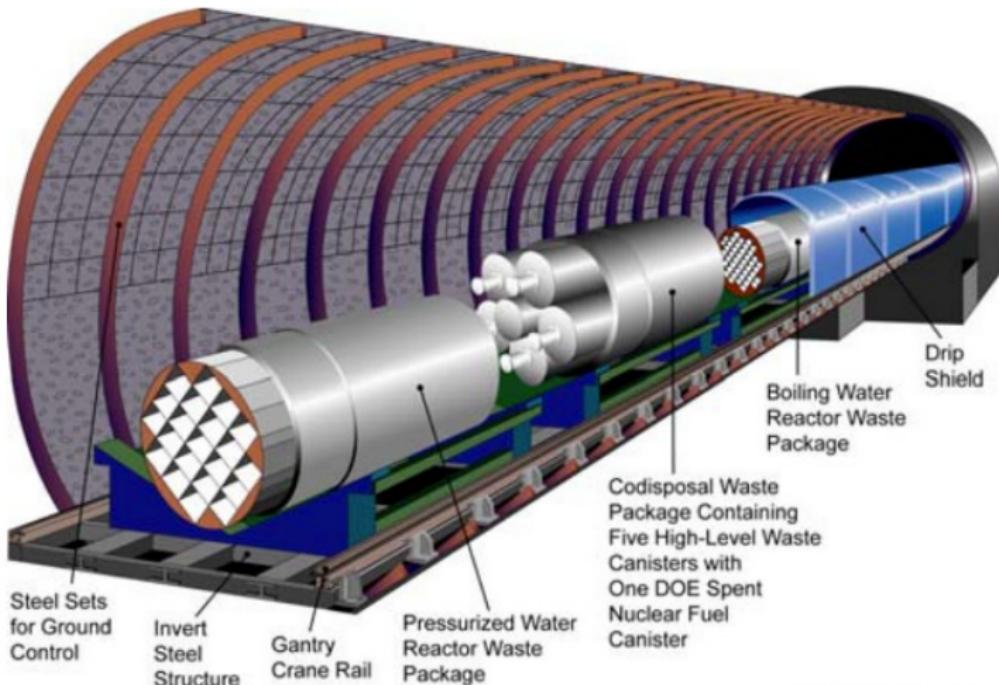
Vertical In-Tunnel



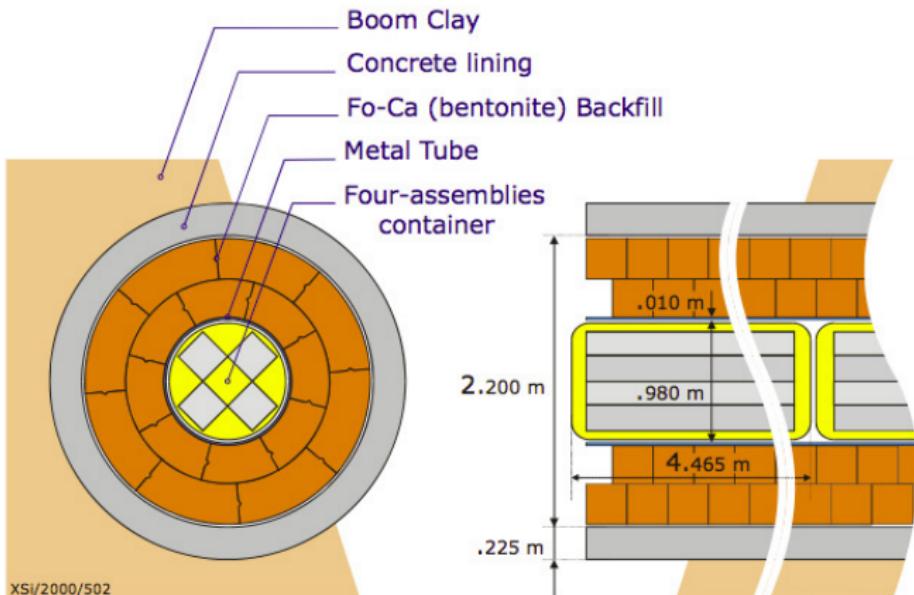
Alcoves



## Unsaturated, Ventilated Concepts



## Saturated , Enclosed Concepts



**Figure 26:** The Belgian reference concept in Boom Clay is backfilled very soon after waste emplacement without a ventilation period and is located below the water table [19].



## Tuff (Yucca) Disposal Environments



Figure 27: Yucca Mountain is in southern Nevada [13].



## Alternative Disposal Geology Options

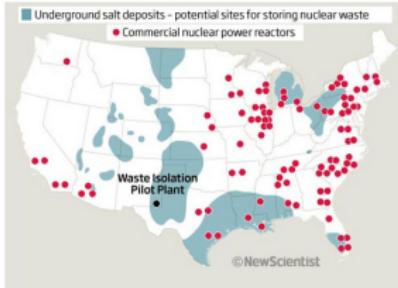


Figure 28: U.S. Salt Deposits, ref. [11].

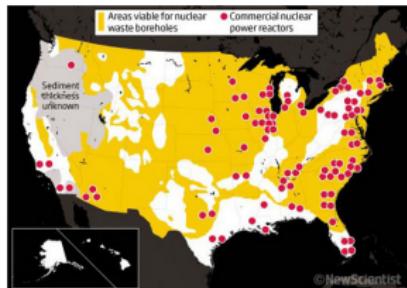


Figure 30: U.S. Crystalline Basement, ref. [11].

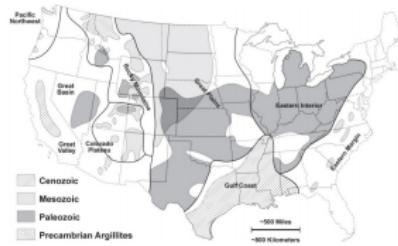


Figure 29: U.S. Clay Deposits, ref. [7].



Figure 31: U.S. Granite Beds, ref. [3].



## Clay Disposal Environments

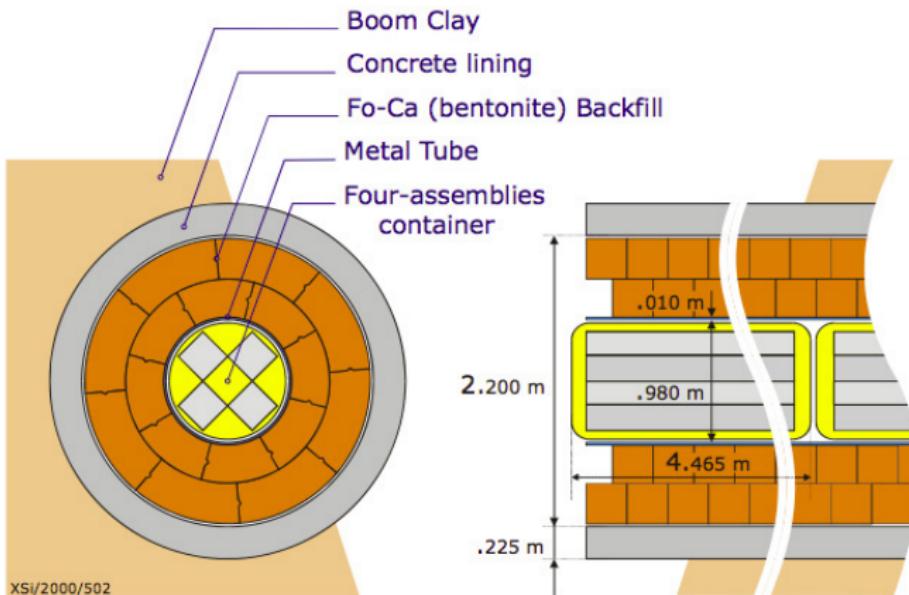


Figure 32: Belgian reference concept in Boom Clay [19].

## Granite Disposal Environments

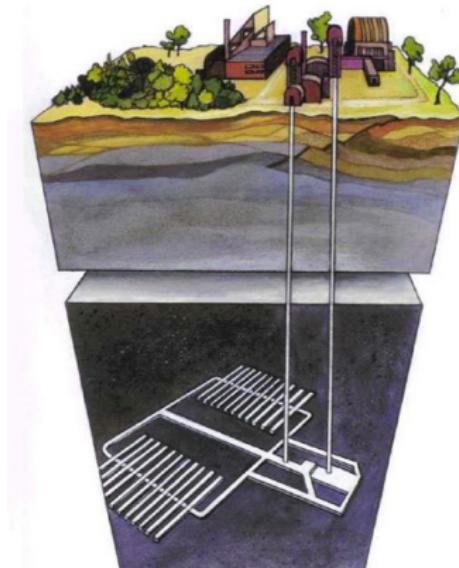


Figure 33: Czech reference concept in Granite [19].



## Salt Disposal Environments

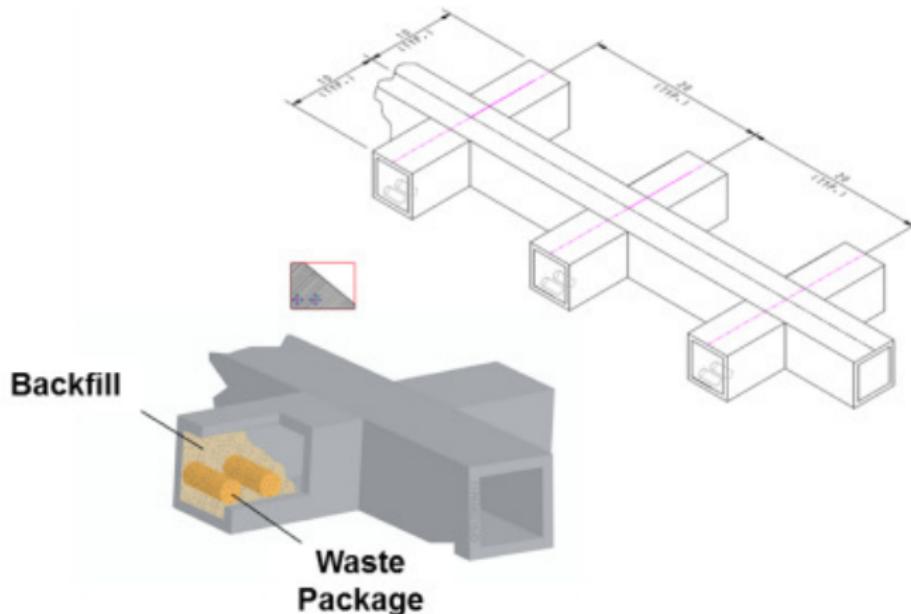


Figure 34: DOE-NE Used Fuel Disposition Campaign concept in Salt [9].



## Salt Disposal Environments

**Recess for  
better heat  
transfer**

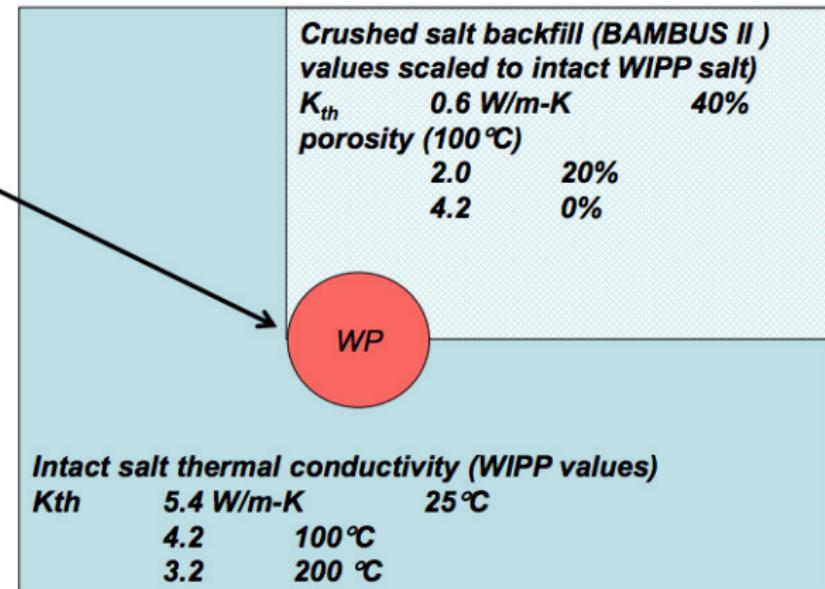


Figure 35: DOE-NE Used Fuel Disposition Campaign concept in Salt [9].

## Deep Borehole Disposal Environment

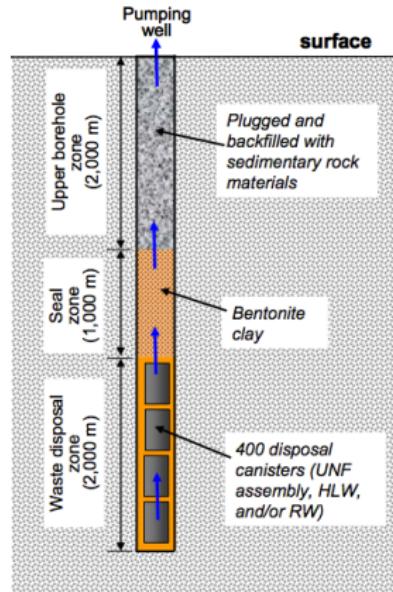


Figure 36: DOE-NE Used Fuel Disposition Campaign Deep Borehole concept [9].

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- Challenge: Financial
- Challenge: Political
- Challenge: Security
- Challenge: Geological

## Finland: Posvia



- 2001** Parliament ratified decision-in-principle siting Olkiluoto, Eurajoki
- 2012** Construction licence application submitted
- 2015** Construction licence granted.
- 2020** Operation licence application to be submitted.
- 2020+** Final disposal begins.



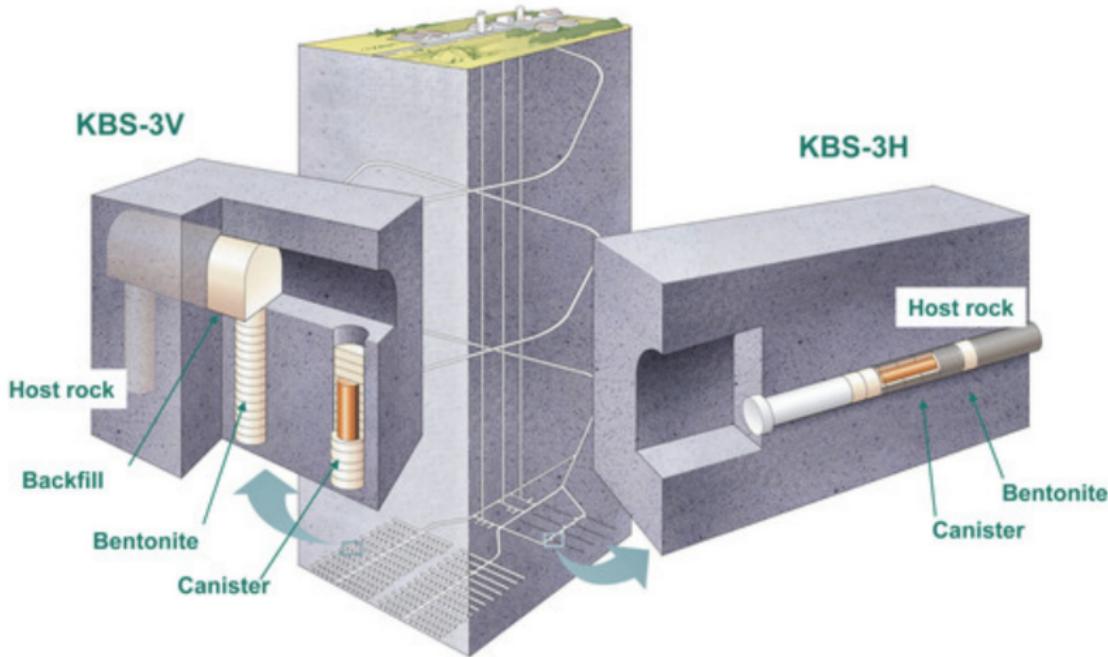
## Finland: Posiva

[?]





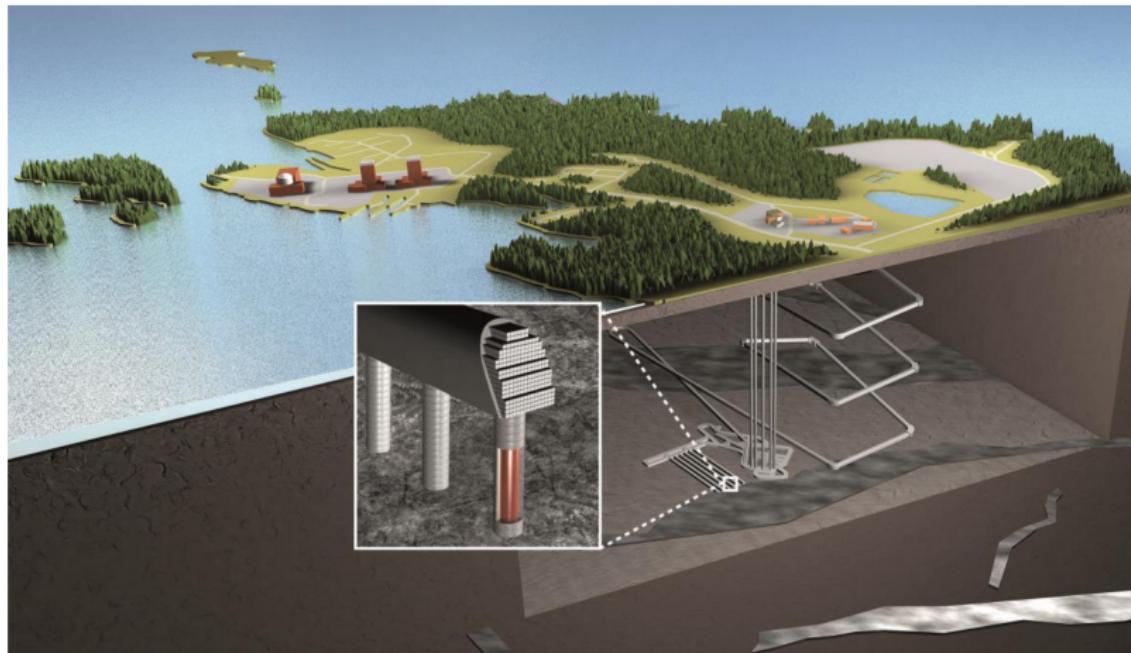
## Finland: Posvia: KBS-3V Concept



Courtesy of SKB, Illustrator: Jan Rojmar



## Finland: Posvia: KBS-3V Concept

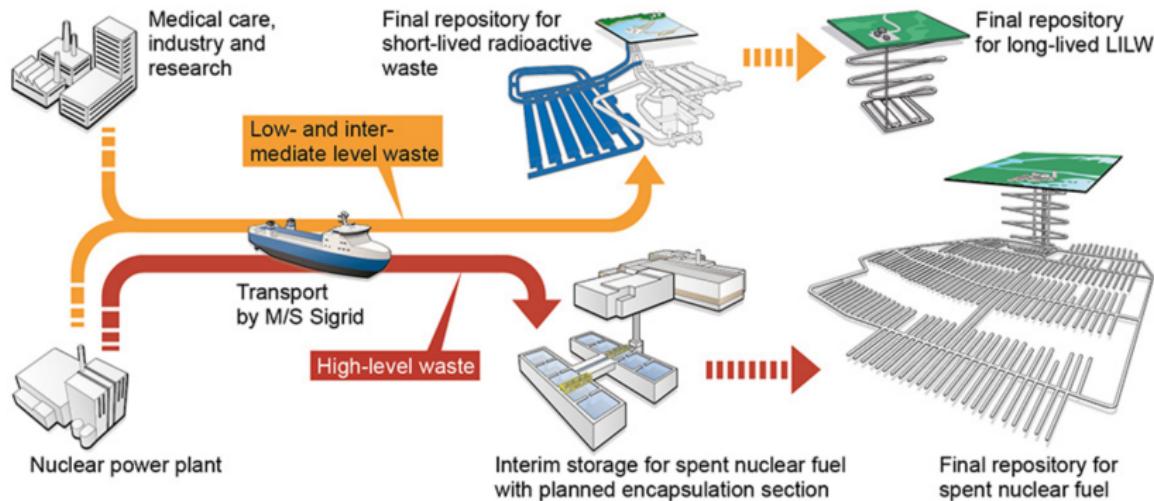


**Figure 1-1.** Schematic illustration of the KBS-3V repository design.

## Sweden: SKB



[?]



This is what the system for dealing with Sweden's radioactive waste looks like. The facilities that still have to be constructed are indicated by dotted arrows.

## Sweden: Site



## Sweden: Clab



Clab - the Central Interim Storage Facility for Spent Nuclear Fuel is located at Simpevarp about 25 kilometres north of Oskarshamn. This is where all the spent nuclear fuel from Swedish nuclear power plants is kept while waiting for the final repository to begin operating.

## Sweden: Short-Lived Radioactive Waste



SKB's Final Repository for Short-Lived Radioactive Waste is located at Forsmark in the municipality of Östhammar. The facility started operating in 1988 and was then the first of its kind in the world.

**Official start** 1988

**Capacity** Approx. 63,000 cubic metres

**Annual capacity** Approx. 600 cubic metres per year

**Number of staff** Approx. 30

**Above ground** Offices and workshops, terminal building, ventilation plant

**Underground** Four rock vaults, one silo, control room

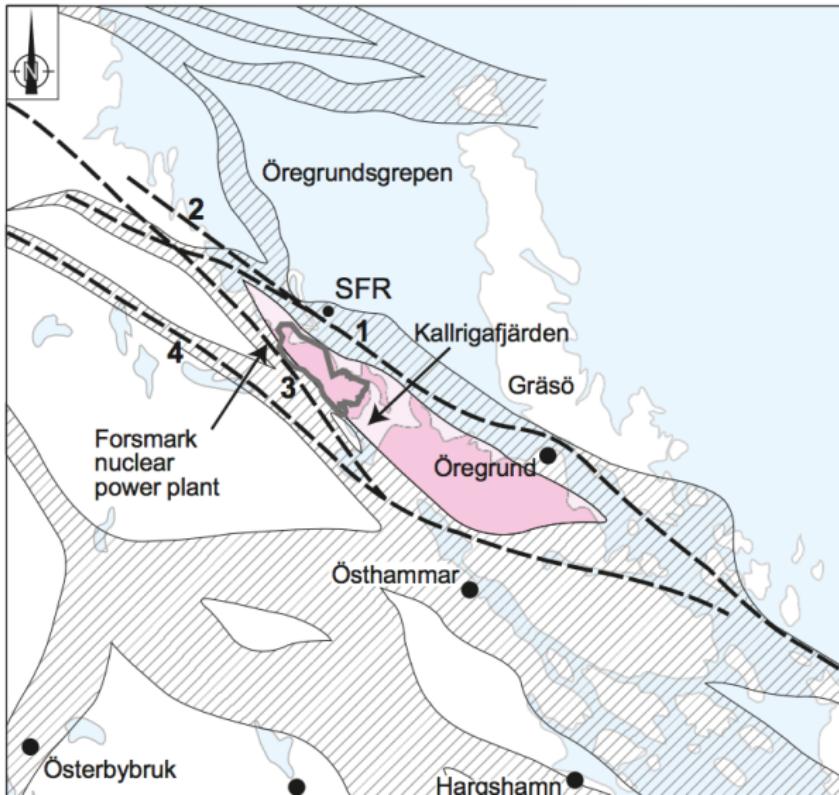
**Operating costs** Approx. SEK 40 million per year

The SFR is situated 50 metres below the bottom of the Baltic and comprises four 160-metre long rock vaults and a chamber in the bedrock with a 50-metre high concrete silo for the most radioactive waste. Two parallel kilometre-long access tunnels link the facility to the surface.

## Sweden: SKB



## Sweden: Final Disposal





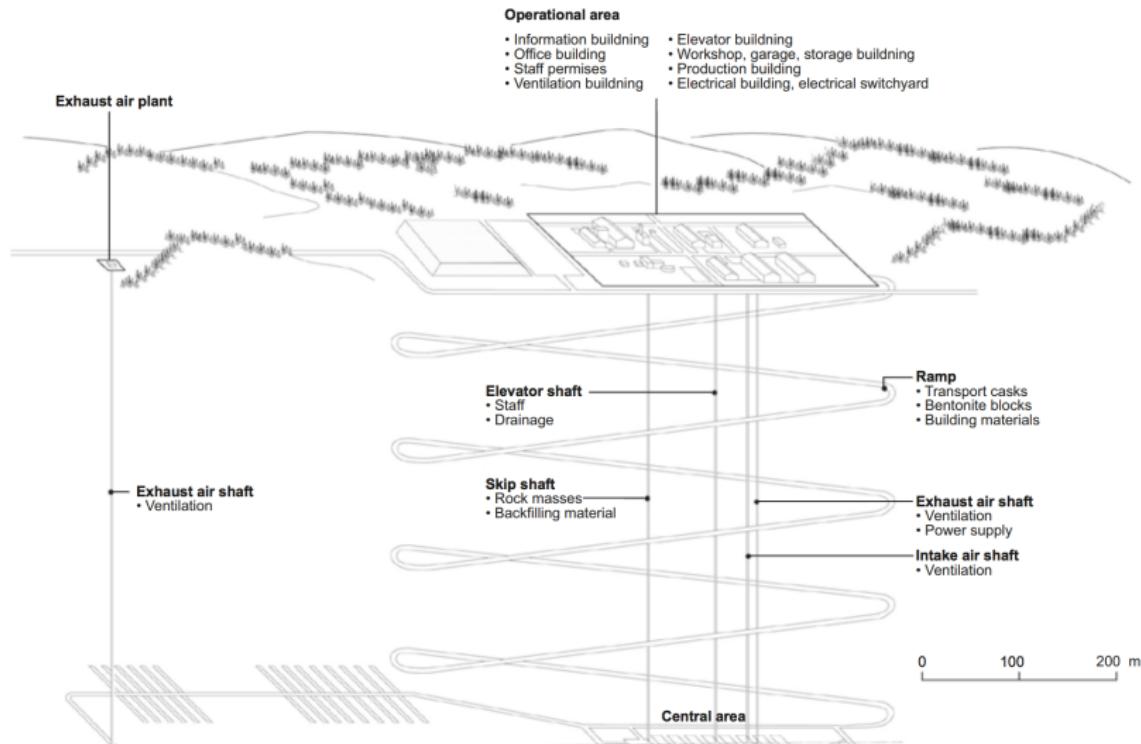
## Sweden: Final Disposal





# Sweden: Final Disposal

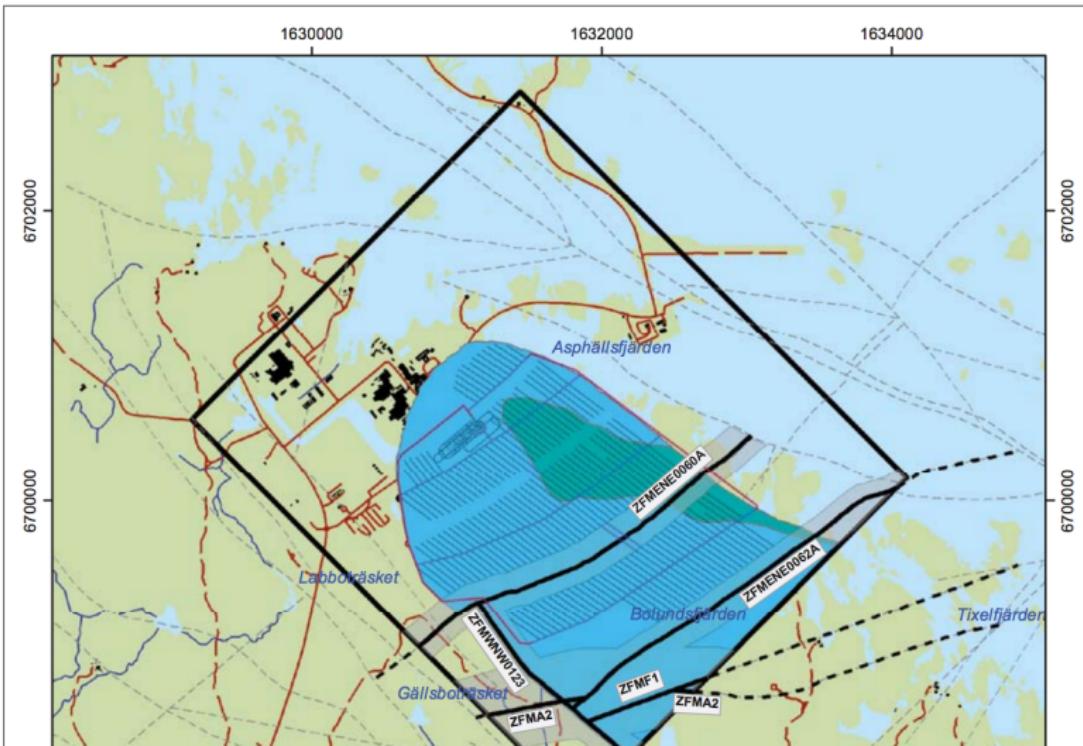
sweden-forsmark-design.png



## Sweden: Final Disposal



sweden-forsmark-fractures.png



## Sweden: Transport By Sea



## Sweden: Transport By Sea



**Length overall** 99.5 metres

**Primary cargo** Radioactive waste and spent nuclear fuel

**Gross capacity** 12 transport casks or 40 freight containers

**Draught** 4.5 metres

**Gross tonnage** 1,600 tonnes

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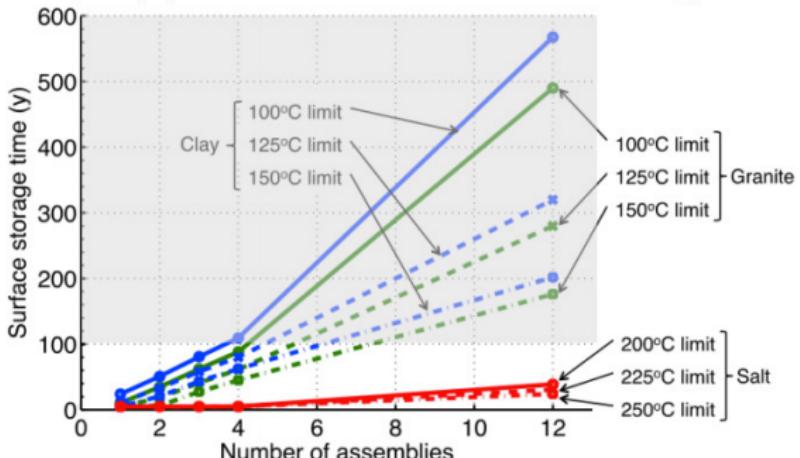
## Performance Metrics



- Dose
- Environmental Release
- Repository Footprint
- Cost
- ...



## Thermal Capacity in Various Geologies



*Thermal conductivity for all media selected at 100 °C.*

*Source: Greenberg et al. 2012a.*

**Figure 37:** The varying thermal limits, thermal conductivities, and thermal diffusivities of various geologies result in differing heat capacities to similar waste [8].

## Release Mechanisms



- Human Disruption
- Natural Disruption
- Barrier Dissolution
- Advection
- Diffusion
- Sorption
- Solubility Limitation
- ...



# Solubility Sensitivity In A Clay Model

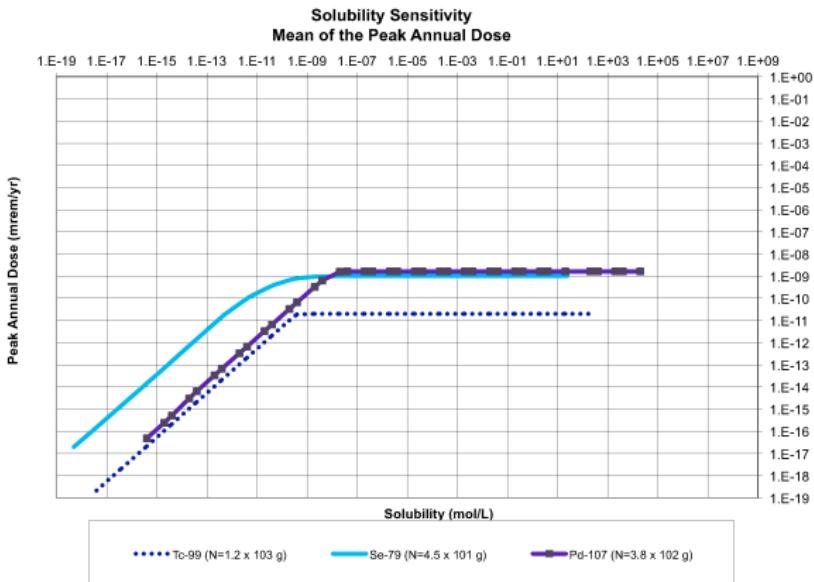


Figure 38: Solubility limit sensitivity. The peak annual dose due to an inventory,  $N$ , of each isotope.



## Retardation Sensitivity In A Clay Model

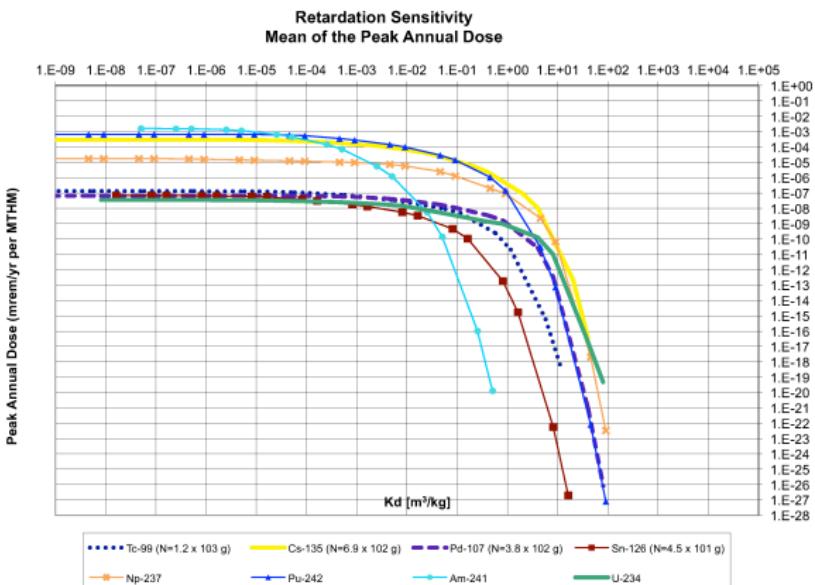


Figure 39:  $K_d$  sensitivity. The peak annual dose due to an inventory,  $N$ , of each isotope.

## Example : Vertical Advective Velocity and Diffusion Coefficient

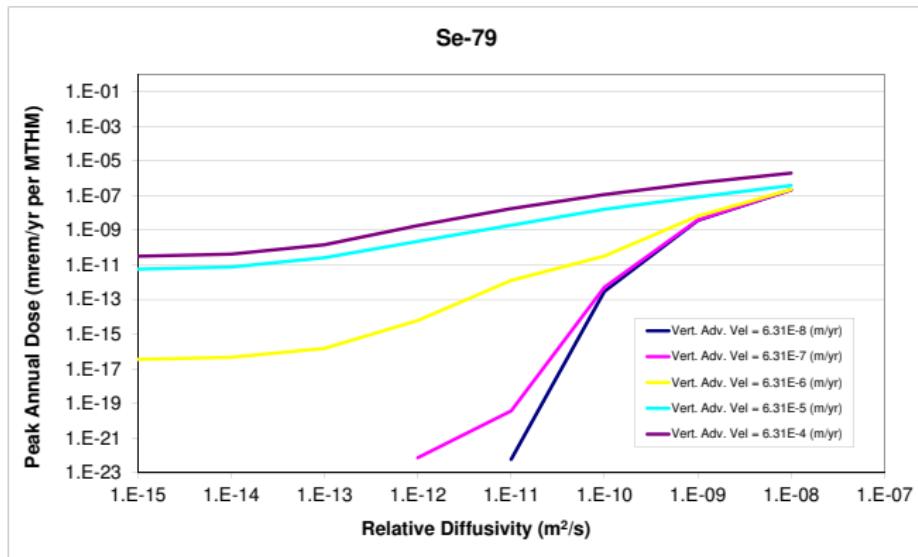
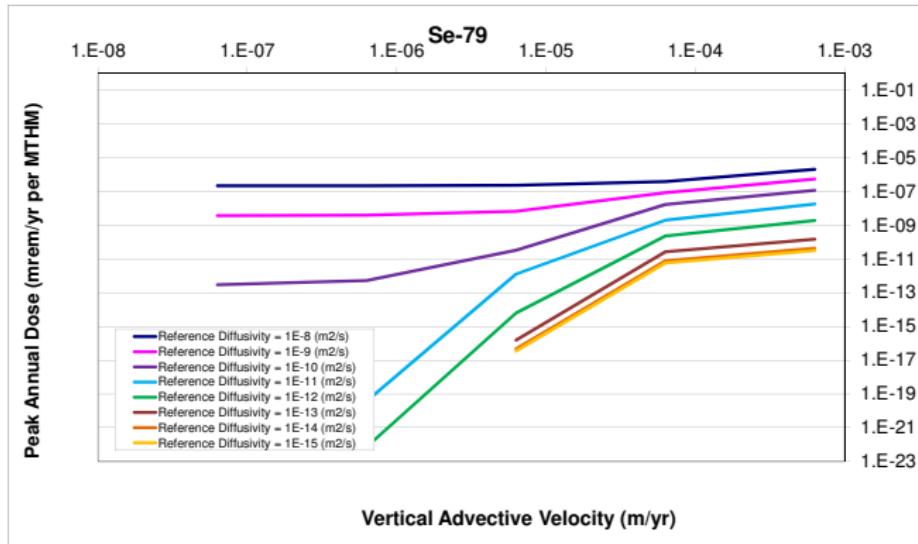


Figure 40:  $^{79}\text{Se}$ .  $\text{Se}$  is non sorbing, but solubility limited in clay. For low vertical advective velocity, the system is diffusion dominated.

## Example : Vertical Advective Velocity and Diffusion Coefficient



**Figure 41:** <sup>79</sup>Se. Se is non sorbing, but solubility limited in clay. For high vertical advective velocity, the diffusivity remains important even in the advective regime as spreading facilitates transport in the presence of solubility limited transport.

## Heat Contributors In PWR SNF

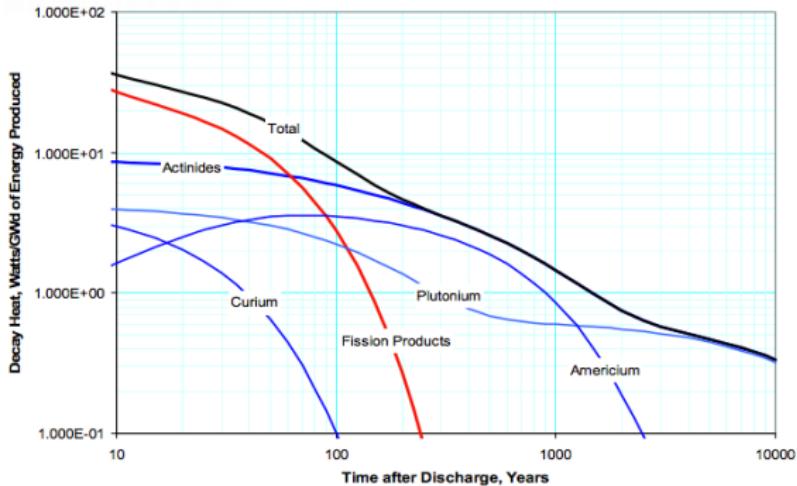


Figure 42: Heat contributors in a canonical PWR fuel[20].



## Heat Contributors in PWR SNF

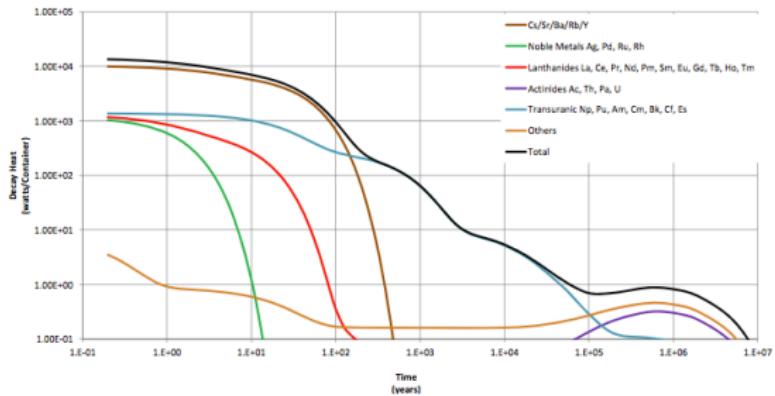


Figure 4-1 Borosilicate Glass Decay Heat Generated by Co-Extraction Processing of 51 GWd/MT 5 Year Cooled PWR Fuel

Figure 43: Heat contributors in the primary result of a once through PWR fuel cycle [4].

## Heat Contributors in LWR Recycled MOX

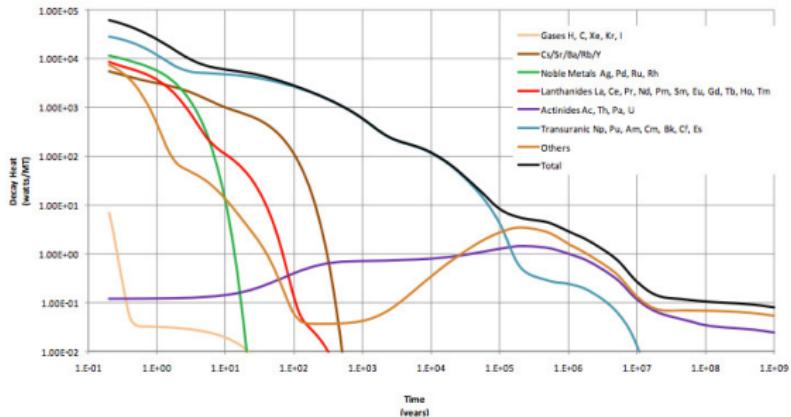


Figure 5-1 Mixed Oxide Fuel 50 GWd/MT Used Fuel Decay Heat

Figure 44: Heat contributors in the primary result of MOX recycling in an LWR [4].



## Heat Contributors After NUEX Recycling

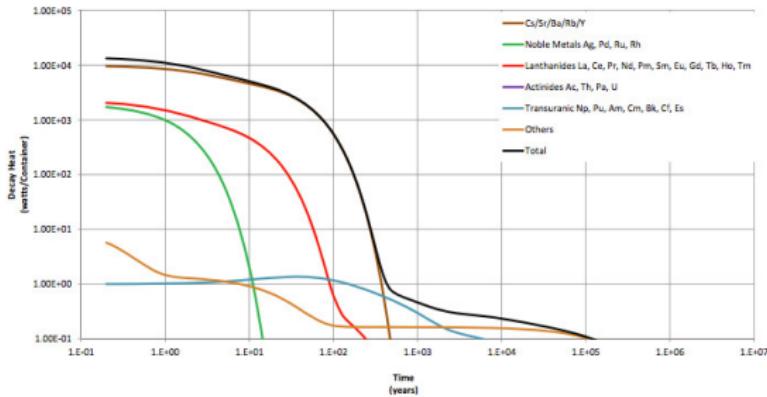


Figure 4-5 Borosilicate Glass Decay Heat Generated by New Extraction Processing of 51 GWd/MT 5 Year Cooled PWR Fuel

Figure 45: Heat contributors in the primary result of the NUEX extraction process[4].



## Heat Contributors After COEX Recycling

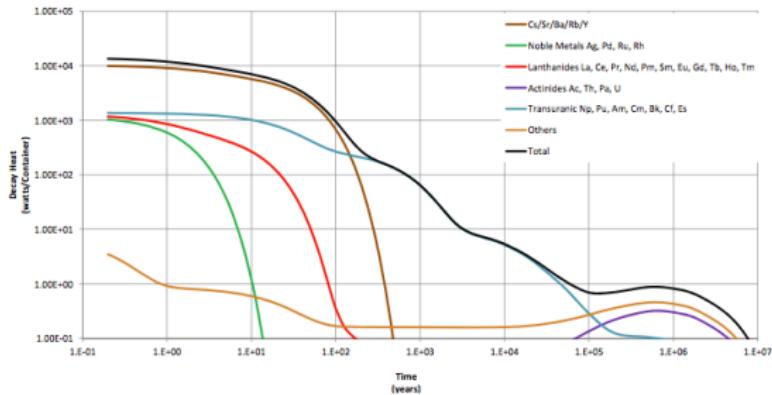


Figure 4-1 Borosilicate Glass Decay Heat Generated by Co-Extraction Processing of 51 GWd/MT 5 Year Cooled PWR Fuel

Figure 46: Heat contributors in the primary result of the COEX extraction process[4].

## Summary: Heat Contributing Isotopes in Various Fuel Cycles

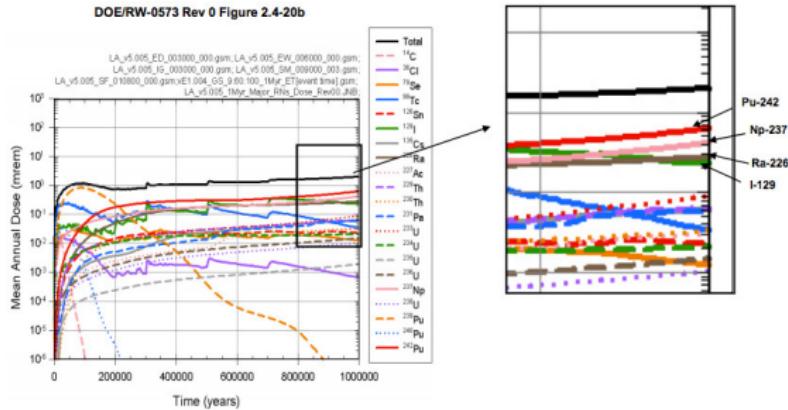


Dominant thermal contributors vary among fuel cycles.

- Recycling schemes are likely to reduce transuranics and actinides.
- Fission products such as Cs and Sr are powerful heat contributors in the first 500 years, when capacity limiting peak heat is likely to occur in many geologies.
- Transuranics, Pu, Np, Am, and Cm are dominant long term heat contributors. Some extraction processes are more successful at removing those from the waste stream.

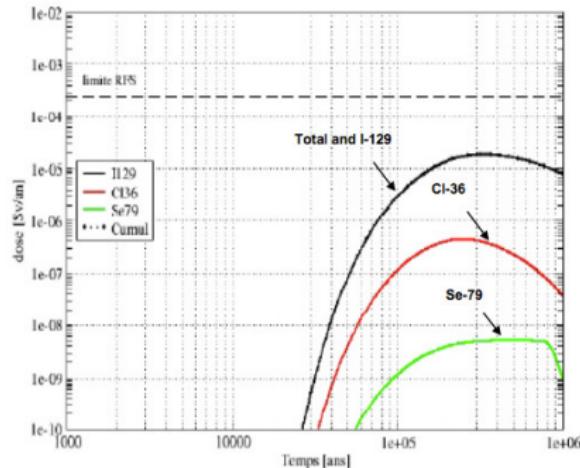


## Dose Contributors, PWR SNF In Yucca



**Figure 47:** Dose contributors expected in the Yucca Mountain repository [17]. In the oxidizing environment at Yucca mountain, actinides such as  $^{242}Pu$  and  $^{237}Np$  dominate dose contribution. We also see that long-lived, highly soluble  $^{129}I$  and highly soluble  $^{226}Ra$  are also primary dose contributors.

## Dose Contributors, PWR SNF In Clay



ANDRA 2005, Dossier 2005: Argile. Tome: Evaluation of the Feasibility of a Geological Repository in an Argillaceous Formation, Figure 5.5-18, SEN million year model, CU1 spent nuclear fuel

Figure 48: Dose contributors expected in a clay repository concept [17]. Primary contributors are highly soluble, long lived isotopes  $^{129}I$ ,  $^{36}Cl$ , and  $^{79}Se$ .

## Dose Contributors, PWR SNF In Granite

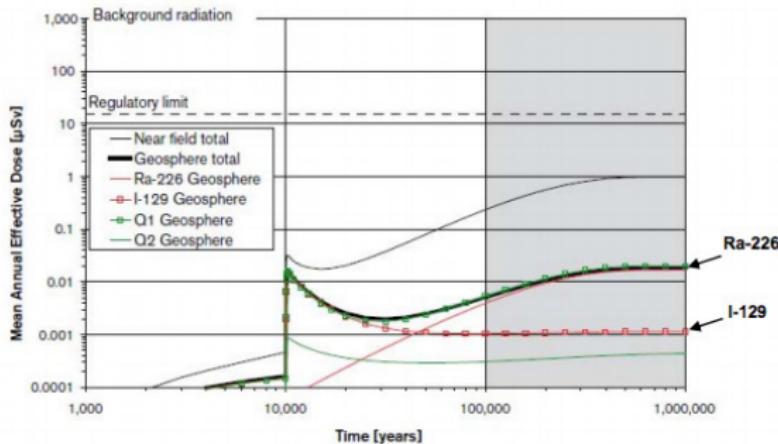


Figure 10-18. The Forsmark pinhole failure base case (geosphere total, i.e. LDF values applied to releases from the far-field model) decomposed with respect to dominant nuclides (Ra-226 and I-129) and release paths (Q1 and Q2). The effect of discarding geosphere retention is also shown (near field total, i.e. LDF applied to releases from the near field model). 10,000 realisations analytic model.

SKB 2006, Long-term Safety for KBS-3 Repositories at Forsmark and Laxemar—a First Evaluation, TR-06-09, Figure 10-18

Figure 49: Dose contributors expected in a granite repository concept [17]. Primary contributors in this more advective system are the most mobile products at the time of

## Summary: Dose Contributing Isotopes in Various Geologies



Dominant dose contributors vary among geologies due to both **water chemistry (sorption, solubility)** and **transport regime (diffusive, advective)**.

- Long lived, highly soluble, non sorbing  $^{129}I$  is a dominant long-term contributor in all geologies.
- In a tuff geology like Yucca Mountain, which is oxidizing with advective transport, actinides dominate in addition to  $^{129}I$ .
- In granite, a typically reducing geology with advective release pathways, mobile  $^{226}Ra$  may be important in addition to  $^{129}I$ .
- In primarily diffusive salt and clay geologies, long-lived, highly soluble, non-sorbing fission and activation products ( $^{129}I$ ,  $^{36}Cl$ ,  $^{79}Se$ ) dominate.

## Volume

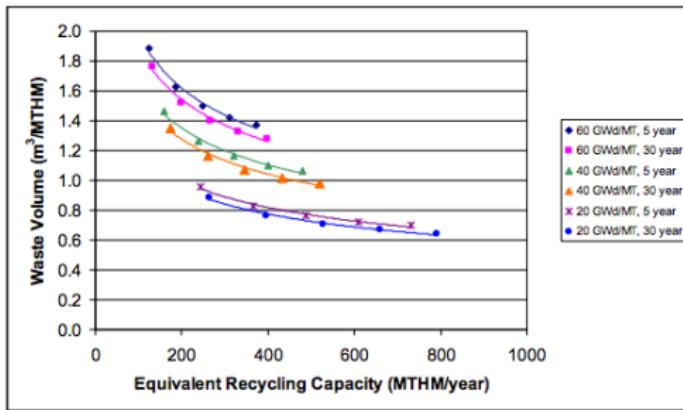


Figure 5-3 Annual Greater Than Class C Waste Volume Relative to Facility Capacity

Figure 50: Recycling strongly affects high level waste volumes[4].

## Conclusion



Thanks!

Feel free to direct questions to [kdhuff@illinois.edu](mailto:kdhuff@illinois.edu).

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