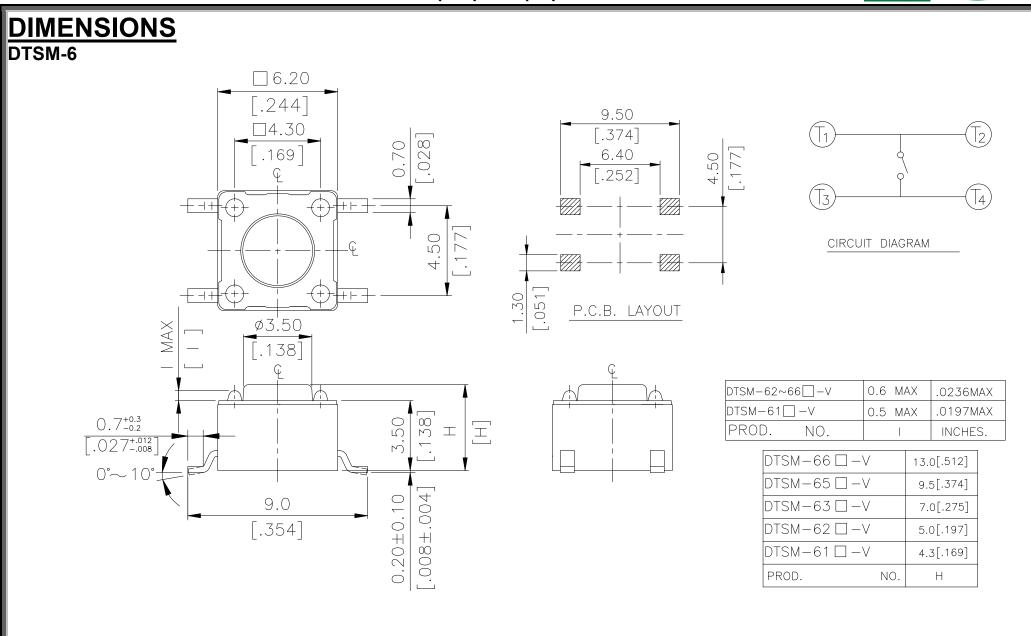


# DTSM(G)-6(2) SERIES

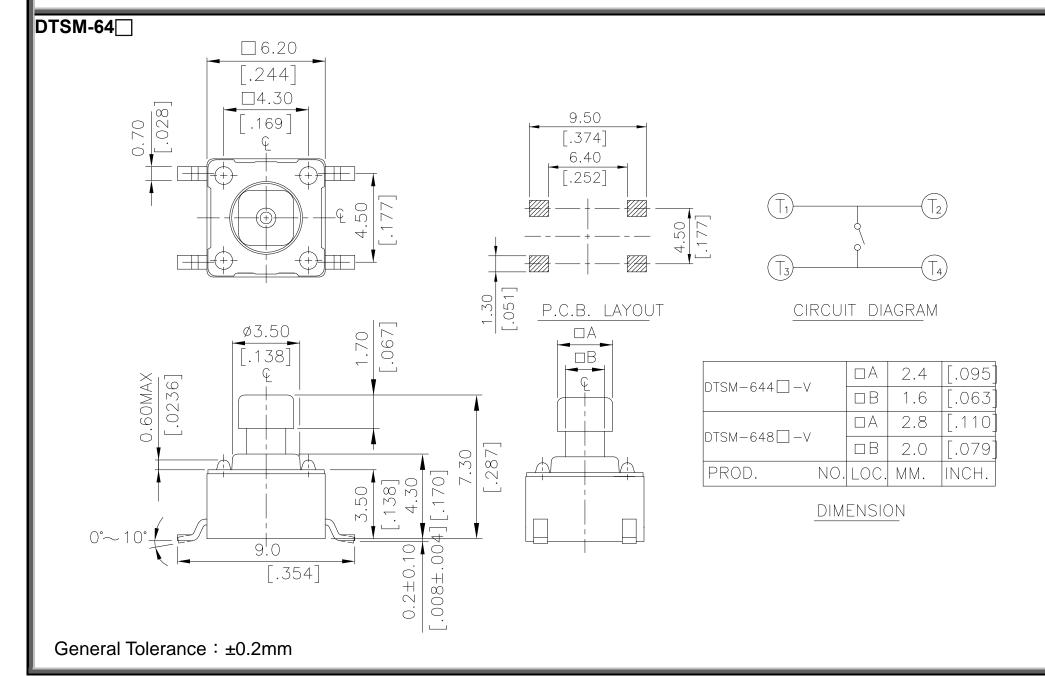


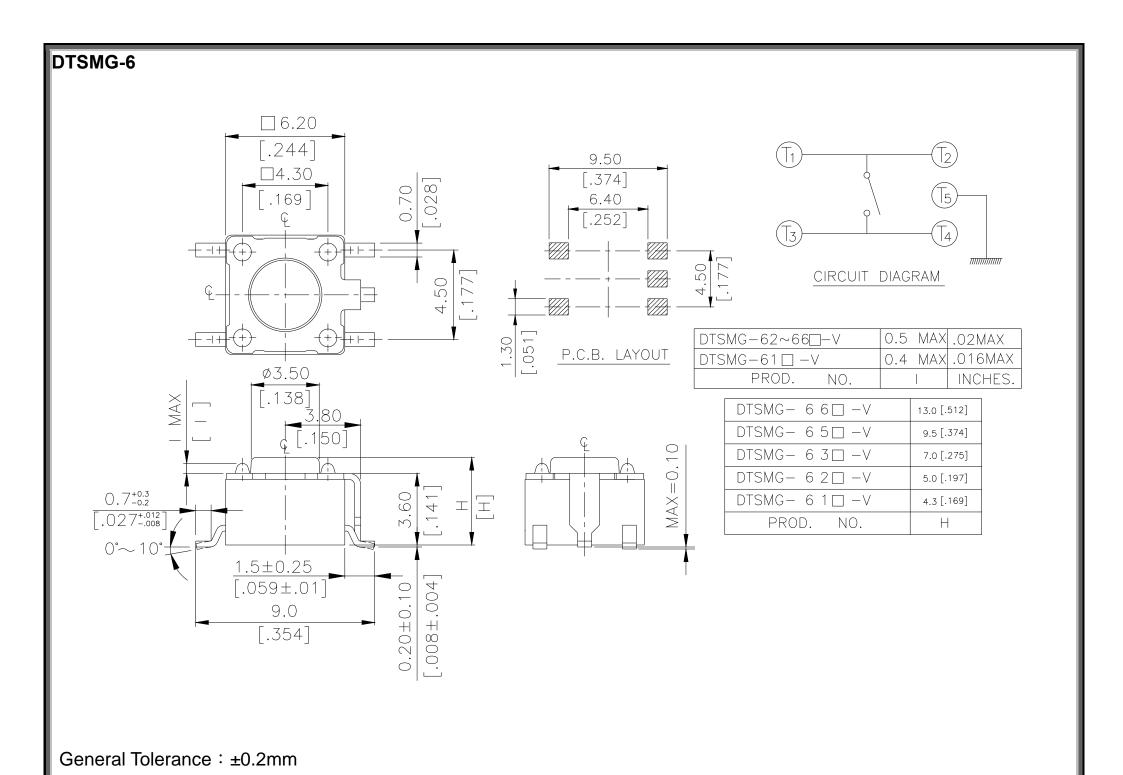




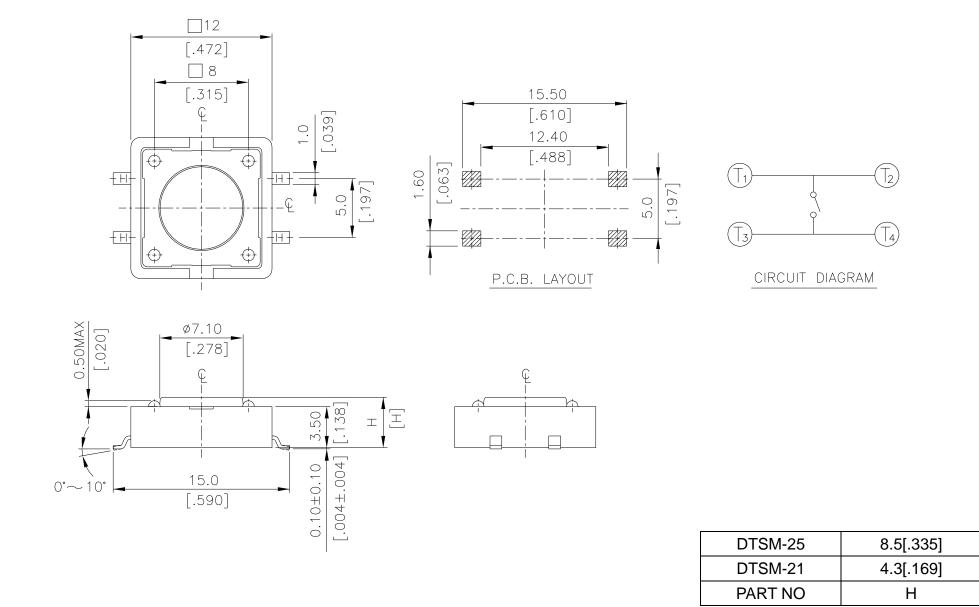




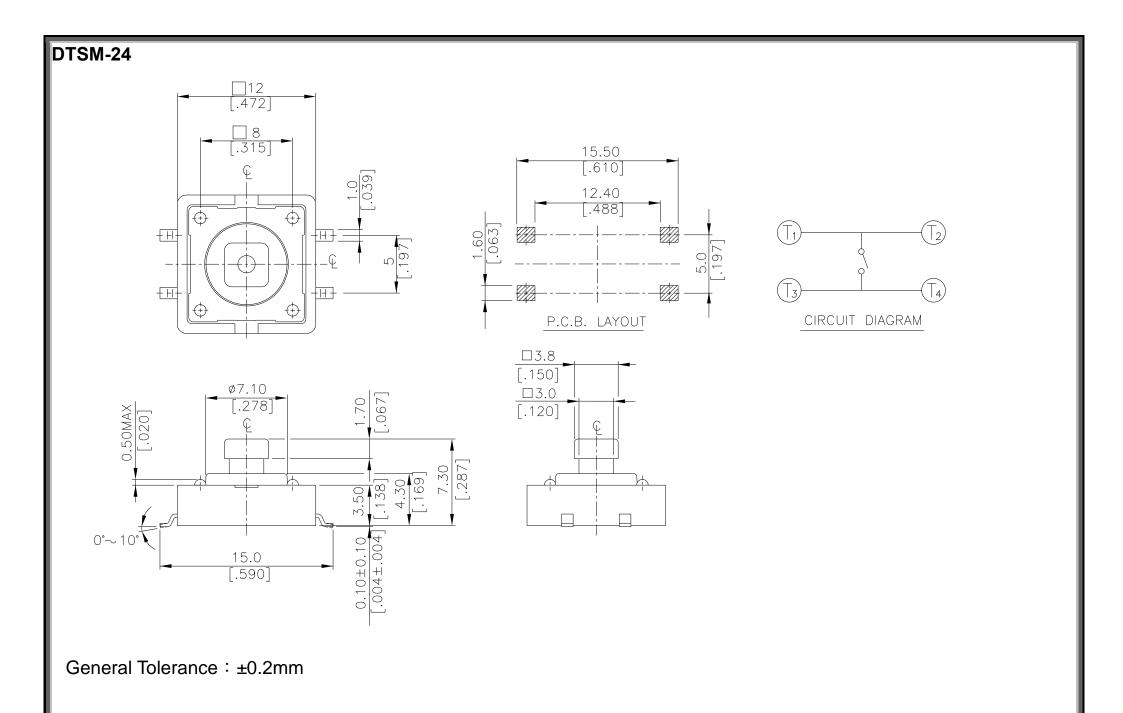


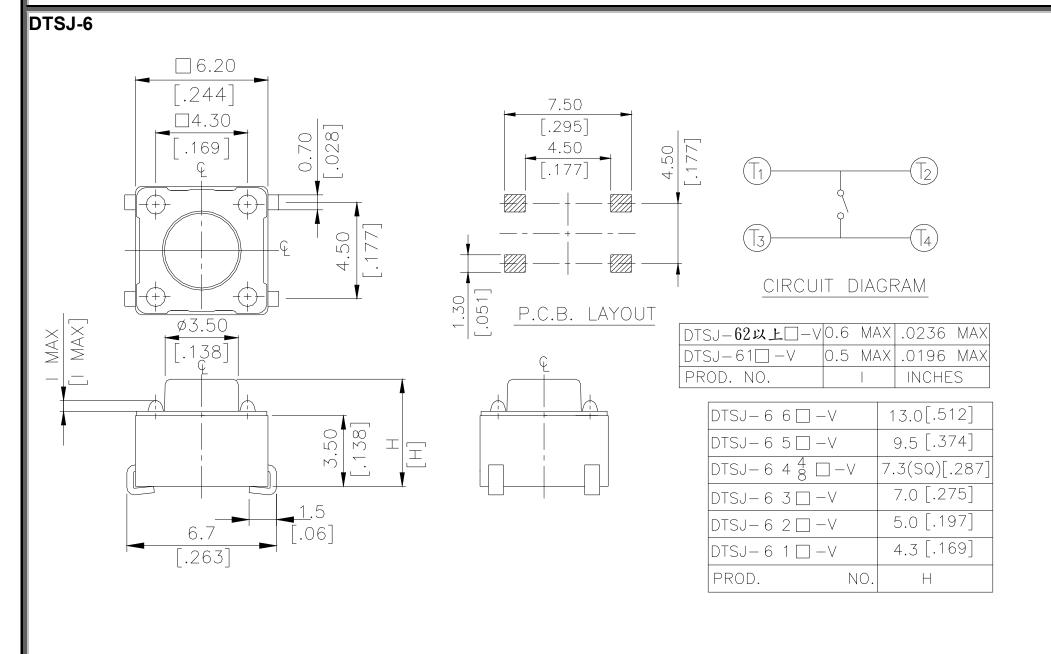


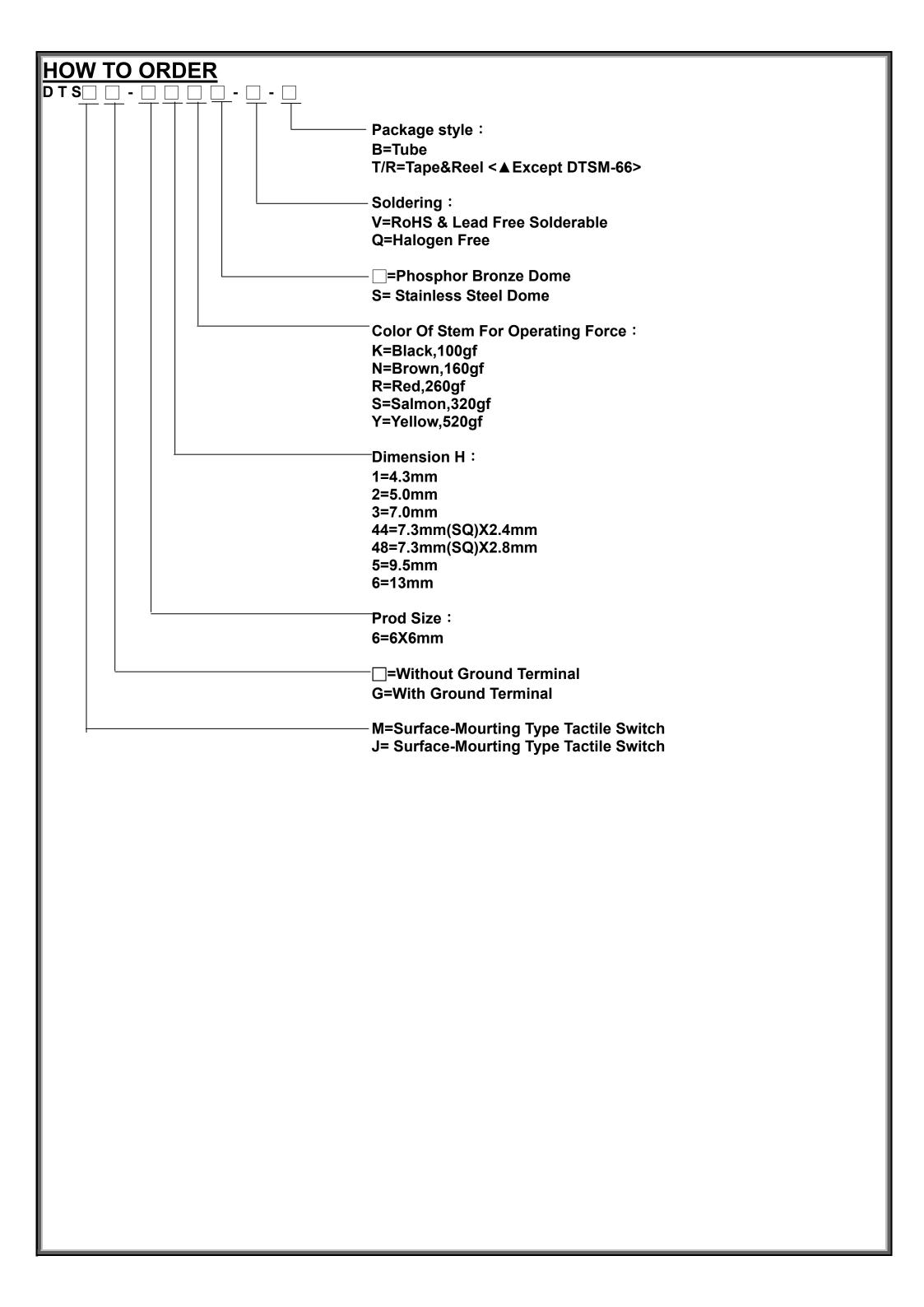


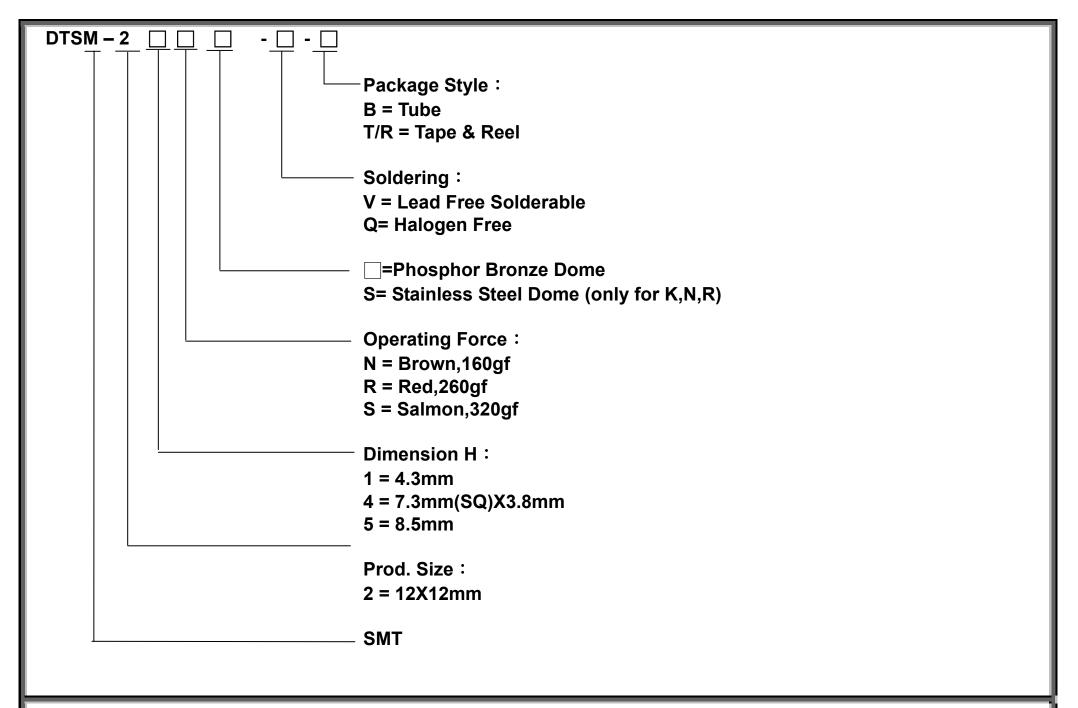


General Tolerance: ±0.2mm









#### **SPECIFICATION**

**△MECHANICAL** 

520 ± 130gf Yellow (Y)

320 ± 80gf Salmon (S)

Operation Force: 260 ± 50gf Red (R)

160 ± 50gf Brown (N)

100 ± 50gf Black (K)

Stroke: (6x6) 0.25 +0.2mm / -0.1mm

(12X12) 0.35 ±0.1mm

Operation Temperature: -25℃ to +70℃ Storage Temperature: -30℃ to +80℃

△ELECTRICAL(6x6mm)
\*Phosphor Bronze dome

Electrical Life: 50,000 cycles for 320, 520gf

100,000 cycles for 260gf 200,000 cycles for 100, 160gf

\*Stainless Steel dome

Electrical Life: 300,000 cycles for 320, 520gf

500,000 cycles for 260gf 1,000,000 cycles for 100, 160gf

△ELECTRICAL (12X12mm)

\*Phosphor bronze dome

Electrical Life: 100,000 cycles for 320gf, 260gf

200,000 cycles for 160gf

\*Stainless Steel dome

Electrical Life: 300,000 cypcles for 520gf, 320gf

500,000 cycles for 260gf 1,000,000 cycles for 160gf

Rating: 50mA, 12VDC

Contact Resistance: 100mΩ max.

Insulation Resistance: 100MΩ min. at 500VDC

Dielectric Strength: 250VAC/ minute

Contact Arrangement: SPST

## <u>MATERIAL</u>

**△COVER: Stainless Steel(for DTSM-6 \ 2)** 

Nickel Silver (for DTSMG-6)

**△BASE: UL94V-0 Nylon High-Temp. Thermoplastic** 

Color: Black (Standard)
Color: Brown (V option)

**△STEM: UL94V-0 Nylon High-Temp. Thermoplastic** 

Color: Black (100gf), Brown (160gf) Red (260gf), Salmon (320gf)

Yellow (520gf)

**△CONTACT DISC: Phosphor Bronze with silver cladding** 

(Standard)

**Stainless Steel(V option)** 

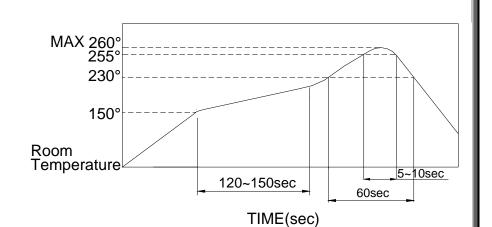
**△TERMINAL**: Brass with silver plated

# **SOLDERING PROCESS**

△HAND SOLDERING : Use a soldering iron of 30 watts, controlled at 350°C approximately 5 seconds while applying solder.

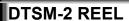
△REFLOW SOLDERING: When applying reflow soldering, the peak temperature or the reflow oven should be set to 260°C max.

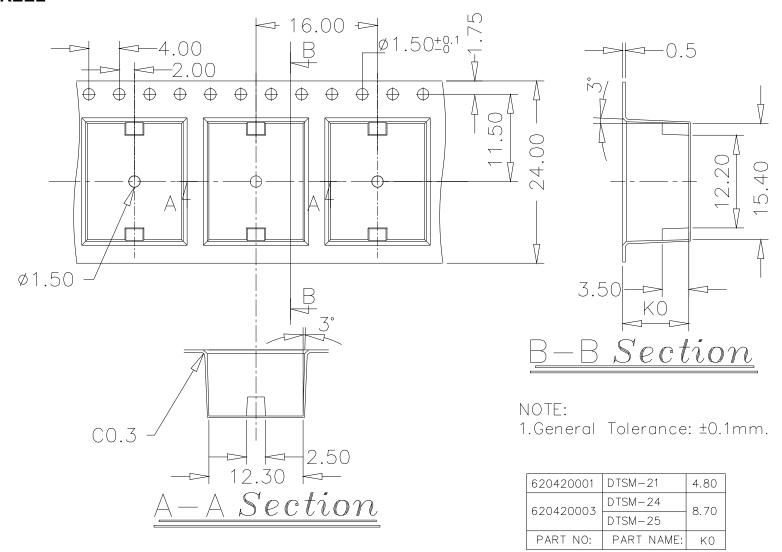
#### **△ Temperature Profile:**



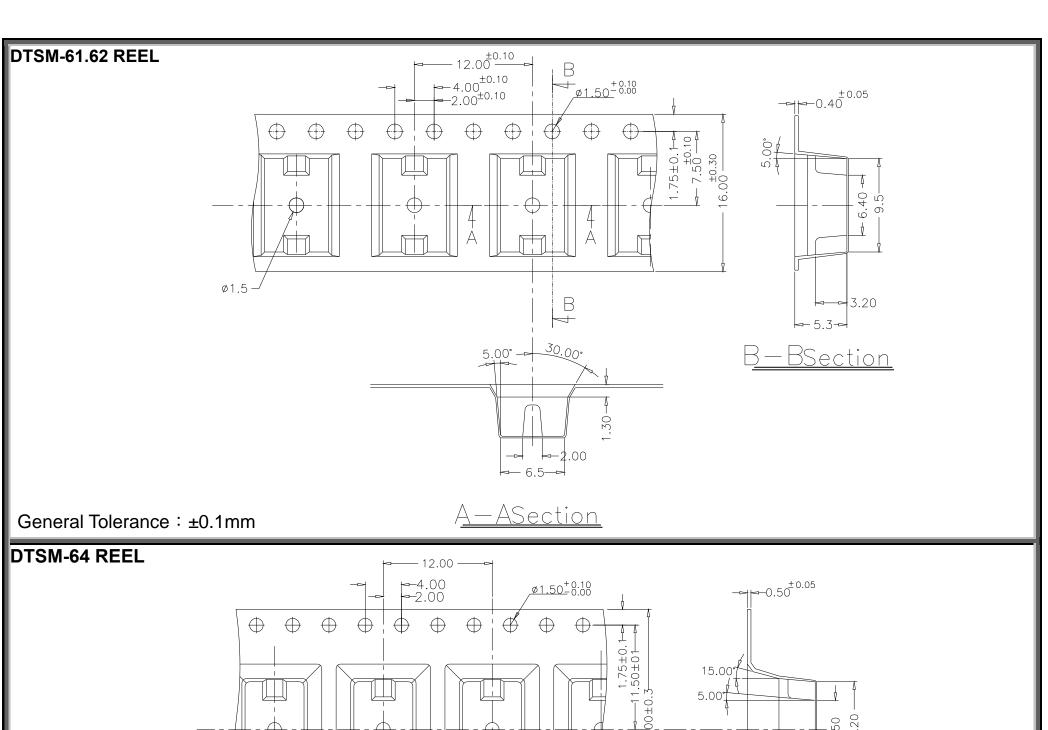
**PACKING** 

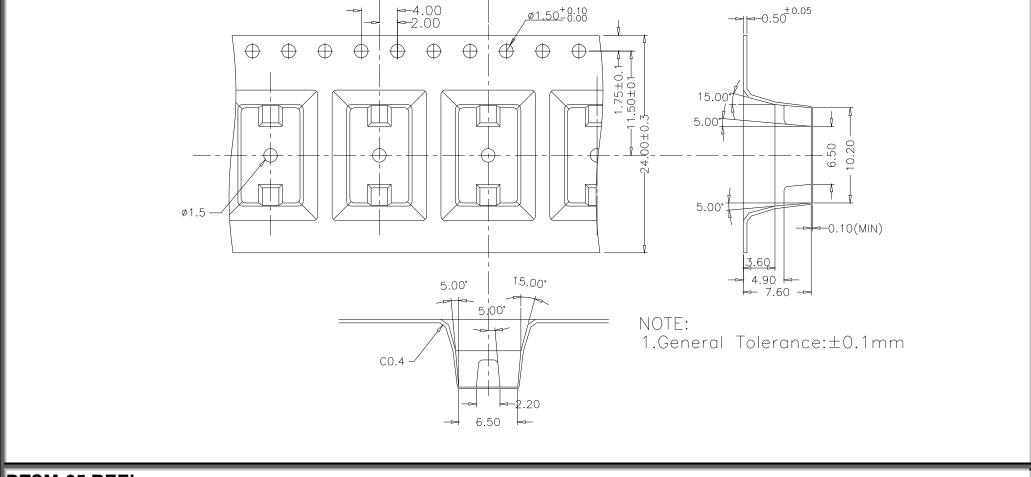
Part Number	Number Per Tube	Number Per Reel
DTSM-61	77	1000
DTSMG-61	-	1000
DTSM-62	77	900
DTSMG-62	-	1000
DTSM-63	77	700
DTSMG-63	-	500
DTSM-644(8)	77	500
DTSMG-644(8)	-	500
DTSM-65	77	380
DTSMG-65	-	380
DTSM-66	77	-
DTS(M)-21	40	700
DTS(M)-24	40	500
DTS(M)-25	40	400

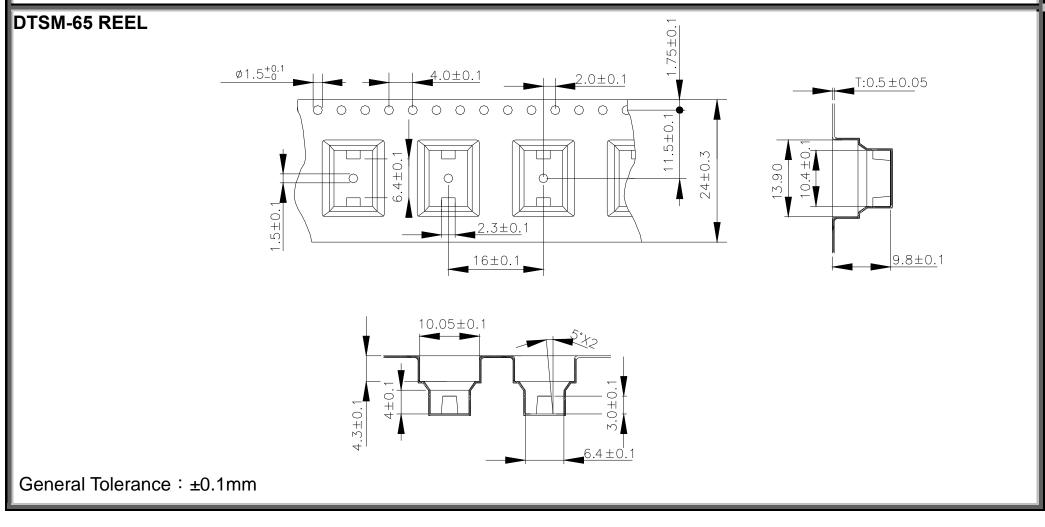


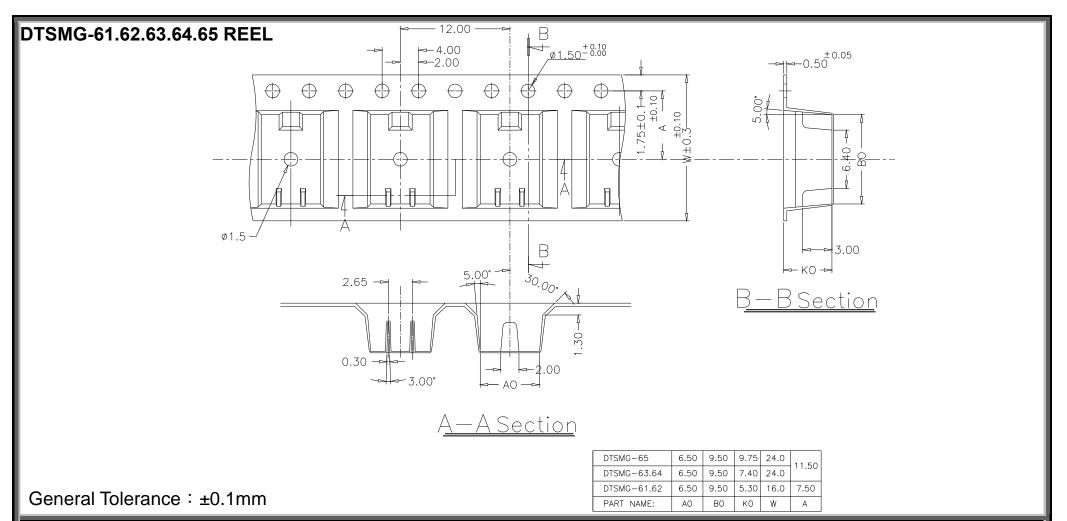


General Tolerance: ±0.1mm

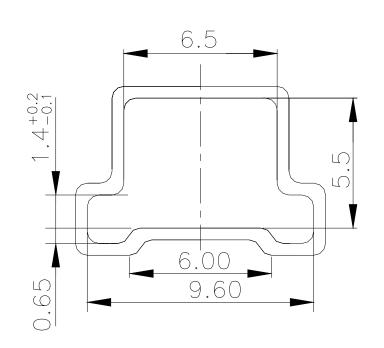


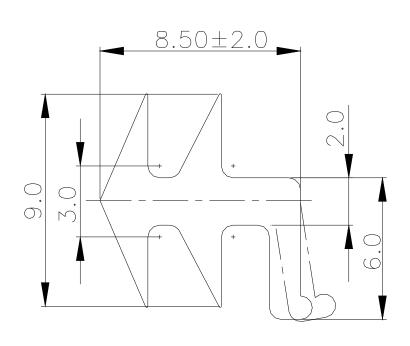






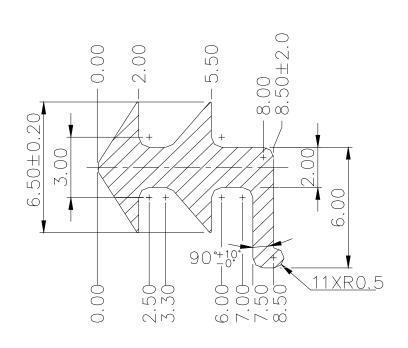
#### DTSM-61.62 TUBE

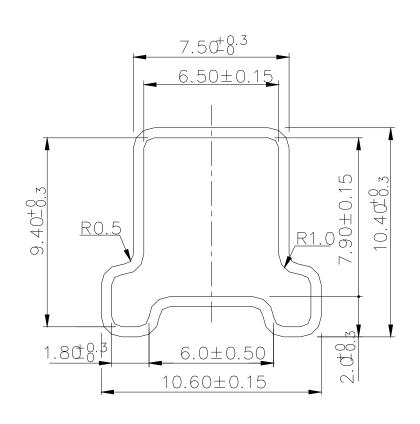




General Tolerance: ±0.2mm

## DTSM-63.644(8) TUBE





General Tolerance: ±0.2mm

# DTSM-65.66 TUBE -9.00 -9.50±2.0 0.00 3.00 6.50 6.50±0.25 $7.50\pm0.20$ 4.00 00 8.00 3.50-4.30-0.00 <u>11XR0.</u>5 R0.5 9.500 <u>R1.0</u> $2.6\pm0.1$ $1.5\pm0.2$ $6.0\pm0.50$ $9.6 \pm 0.25$ General Tolerance: ±0.2mm DTSM-2 TUBE $17.80\pm0.20$ $16.80\pm0.20$ $9.8 \pm 0.20$ <u>R0.1</u>0 9.70±0.20 $10.70\pm0.20$ $2.0\pm0.20$ $4.0^{+0.25}_{-0.15}$ 2-0.50 $8.50\pm0.30$ $12.50\pm0.20$ General Tolerance: ±0.2mm DTS-2 TUBE $.3\pm0.2$ 16.0 +0.25 1+0.25 9.2 +0.25 12 +0.25 Ú. $8.0 \pm 0.2$ General Tolerance: ±0.2mm