The synthesis of lactam analogues of fentanyl

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Fentanyl, sufentanil and alfentanil are clinically widely used anaesthetics and are structurally related to drugs with entirely different pharmacological activity such as droperidol, loperamide and lorcainide, etc. Therefore, in order to test their pharmacological activity, lactam analogues of fentanyl, a novel class of compounds, have been synthesized. In the first step, various primary amines have been selectively added to 1 equiv. of α,β -unsaturated esters, to afford the β -amino esters. N-Acylation of these intermediates with dimethyl malonate yields the amido esters, which have been further subjected to Dieckmann-type cyclization, to produce the corresponding 3-methoxycarbonylpiperidine-2,4-diones. The cyclization has been effected under phase-transfer conditions, utilizing potassium carbonate as base and 18-crown-6 as catalyst. This eliminates the need for strong and hazardous bases such as molten sodium or NaH. In the next step, acid hydrolysis and decarboxylation furnish the substituted piperidine-2,4-diones in good yields, as pure products. Alkylation of the N-phenethylpiperidine-2,4-dione with methyl iodide and potassium carbonate in DMSO gives the 3,3-dimethyl derivative. The alkylation procedure is also applicable to other alkylating agents. Reductive amination of the prepared piperidine-2,4-diones with aniline and NaBH₃CN in buffered methanol gives the corresponding pure 4-anilino-2-piperidones. The lactam function can be readily reduced (NaBH₄-BF₃·Et₂O), as exemplified with the 3,3-dimethyl derivative, thus providing access to additional fentanyl analogues, not readily accessible by other routes. The synthesis is completed by N-acylation of the anilines with propionyl chloride using triethylamine as base. The prepared 4-propionanilido-2-piperidones and 4-propionanilidopiperidines are expected to provide useful structure-activity relationship data in the pharmacological studies.

Fentanyl, ^{1,2} I is a highly potent and clinically widely used narcotic analgesic (see Scheme 1) and a very large number of its analogues have been synthesized, ³⁻¹⁸ some of which, like sufentanil ² and alfentanil, ² are also in clinical use. Many compounds which are structurally closely related to fentanyl possess entirely different pharmacological action. Thus droperidol ² is a major sedative, loperamide ² is an antidiarrheal agent, lorcainide ² a cardiac depressant, cisapride ² a gastrokinetic and astemizole ² a powerful antiallergic drug. Besides the potential therapeutic use, these novel compounds of similar structure provide new insights into the structure–activity correlation, known as SAR, ¹⁹ mechanisms of binding to the receptor sites and comparisons with various theoretical models. ¹⁹

In this paper we present a synthetic route leading to variously substituted 4-arylamido-2-piperidones of the general structure II (see Scheme 1). These compounds present exact lactam

analogues of fentanyl and to our knowledge have not been reported in the literature. Although neutral compounds, they can be readily administered as emulsions, using the fentanyl free base as a standard. The same general method also provides access to the substituted fentanyl analogues of the structure III, not readily accessible by other routes.

Examination of the target structures by retrosynthetic analysis, 20 revealed several possible synthetic approaches, mainly via N-alkylpiperidine-2,4-diones or, alternatively, via oxo or halogeno substituted pyridines. The latter method was rejected, since the appropriately substituted pyridines are often unavailable.

While a number of N-alkylpiperidine-2,4-diones are known, prepared by various multi-step routes,21-38 they are often obtained in low overall yields. However, an unusual, Dieckmann-type condensation, described by a Japanese group,35 was examined in detail in this research. The requisite amido esters 2a-d were prepared as shown in Scheme 2 and Table 1. In the first step, primary amines (2-phenethylamine and cyclohexylamine) were selectively condensed with 1 mol equiv. of an α,β-unsaturated ester (methyl acrylate, methyl crotonate, methyl methacrylate, methyl hex-2-enoate, etc.) to give amino esters of the structure 1 in 75-85% yield, after vacuum distillation. This procedure required careful optimization. Although the bis adducts were occasionally side products with methyl acrylate, they could be minimized by running the reaction in more dilute solutions and/or at lower temperatures. The addition is efficiently catalysed by carboxylic acids. Methyl acrylate or methyl crotonate required no catalyst and the addition of 1 mol% of AcOH led to the bis adducts. In contrast, methyl methacrylate or methyl hex-2-enoate failed to react at all unless ca. 20 mol% of acetic acid was added. Four

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Table 1 Various cyclization-decarboxylation procedures attempted with the amido ester 2a

C	clization a method	Isolated intermediate	Method of hydrolysis/decarboxylation	Yield of the lactam 3a (%)
X	ylene-NaH or KH	Na or K-salt 2.1	10% ox. acid ^b	33
	oluene-NaH	Na or K-salt 2.1	10% ox. acid	40-45
C	clohexane-NaH	Na or K-salt 2.1	10% ox. acid	50-53
To	oluene-K ₂ CO ₃ , 18-crown-6 (cat.)	Free acid 2.2	10% ox. acid	75–80
	aH-THF	Decomp.		
N	a-tert-pentoxide-toluene	Decomp.	_	

^a All the cyclizations were conducted in boiling solvents. ^b Similar yields obtained with acetic acid, but neutralization was necessary before extraction.

representative examples of the prepared amino esters, 1a-d, used in the subsequent steps, are given in Table 2. Some of these products, β -amino esters, may be alternatively obtained by condensing β -keto esters with amines followed by NaBH₃CN reduction of the enamine formed.³⁹ Thus, when methyl acetoacetate was condensed with phenethylamine and then reduced, the amino ester 1c was obtained in 93% overall yield. Since β -keto esters are readily prepared by acylation of the Meldrum's acid ⁴⁰ or dilithium salt of ethyl hydrogen malonate, ⁴¹ this may provide access to a great variety of β -amino esters.

The second step involved N-acylation of the selected amino esters 1a-d with dimethyl malonate or ethyl malonyl chloride. Since the chloride had to be prepared separately (ca. 40% overall yield) and the acylation required addition of triethylamine as a base, dimethyl malonate was preferred as the reagent. Also, it gave the purer products, 2a-d, in ca. 90% yield. The reaction is moderately catalysed by DMAP, (3-5 times rate increase, 10 mol%) but it does not proceed below ca. 100 °C. Occasionally, a small amount of a dimer (dimethyl malonate condensed with 2 mol equiv. of an amino ester, ca. 5%) is formed, however it can be rapidly removed by dry flash chromatography. All four amido esters existed as pairs of rotatory isomers (E and Z) as revealed by TaC NMR and The NMR spectroscopy (at 20 °C) in a 1:2 ratio (see Table 3).

The original cyclization procedure, leading to N-alkyl-3methoxycarbonylpiperidine-2,4-diones of the structure 2.2, required powdered sodium in xylene.35 The subsequent acetic acid hydrolysis and decarboxylation, furnished the corresponding N-alkylpiperidine-2,4-diones of the structure 3 in moderate overall yields. In this research, various bases and solvents were tested, using the amido ester 2a as a model, in order to improve the yields and to simplify the cyclization step. Thus, bases such as NaH, KH, sodium or potassium tert-pentoxide in toluene or xylene, were examined, resulting only in low to modest yields of the product. More polar solvents like THF caused complete decomposition while less polar solvents like cyclohexane gave improved yields with NaH. In all instances the cyclization was carried out in boiling solvents, since at lower temperatures, various amounts of starting material were recovered. Surprisingly, even powdered KOH in DMSO (at 20 °C) led to a cyclization product, albeit in poor yield. When K₂CO₃ was used as a base (5-8 equiv.), a slow cyclization was observed in boiling toluene or xylene, while the addition of phase-transfer catalysts, 18-crown-6 or trioctyl(methyl)ammonium chloride (Aliquat 336) in 5-10 mol%, resulted in a dramatic rate acceleration, the cyclization being completed in a few hours. The crown ether was found to be more efficient and it was used in all further experiments. Since it was shown that phasetransfer catalysts probably cannot solubilize K₂CO₃⁴⁵ it is likely that the first step, deprotonation, takes place between the phases (solid-liquid). Hence, the slow step with strong bases is the cyclization, while with K₂CO₃ it is probably the deprotonation step. The results of this optimization are summarized in Table 1.

An attempt was made to replace the intermediate of the

structure 2 with an acetamide, obtained by the acetylation of 1a with acetic anhydride. However, when it was subjected to the cyclization conditions described above, only phenethylacetamide was isolated, indicating that β -elimination was the only reaction.

It is interesting to note that the enolate anion resulting from the amido ester 2, although highly resonance stabilized, is still nucleophilic enough to be acylated by a relatively weak electrophile such as a methoxycarbonyl group. As with other Dieckman condensations, the reaction is probably reversible with the equilibrium shifted completely towards the highly stabilized product 2.1.

Using the aforementioned phase-transfer conditions, the free acid 2.2 (estimated pK_a 4-6) was obtained after careful acid hydrolysis of the salt 2.1 (dil. HCl, 0 °C, 5 min), the spectra of which were satisfactory. Of the various conditions examined for acid hydrolysis—decarboxylation of the free acid 2.2 to the keto lactam 3, boiling aqueous oxalic acid was found to afford almost quantitative yields.

The method used to prepare variously substituted N-alkyl-piperidine-2,4-diones, 3, described here is efficient, simple, inexpensive and suitable for large-scale preparations. It also eliminates the need for hazardous reagents like NaH or molten sodium. It should be noted that some N-alkylpiperidine-2,4-diones, such as methyprylon 25 and piperidione 27 possess pharmacological (mainly sedative) activity on their own and that a number of such novel compounds may be prepared by this procedure.

Since they are active methylene compounds, keto lactams of the structure 3 could react with various electrophiles under basic conditions. To our knowledge, no alkylation of these substrates has been reported in the literature. The alkylation using bases such as NaH or ButOK is complicated by enolate decomposition or O-alkylation, as observed in this research. However, the general procedure for cycloalkylation of active methylene compounds, described by a Russian group, effected an efficient 3,3-dimethylation with methyl iodide and K₂CO₃ in DMSO. A small amount (ca. 5%) of O-alkylated product was removed by chromatography. The procedure is also applicable to other alkylating agents, like butyl iodide or 1,2-dibromoethane and it is currently being examined.

In the next stage, the keto lactams 3a-c were subjected to the reductive amination with aniline (2.0 equiv.), using NaBH₃CN as reducing agent in buffered methanol. Solid NaH₂PO₄·H₂O was found to be an efficient buffer, with the reaction mixture kept at pH ~ 5. The best yields (85–90%), were obtained by stirring the mixture for 3-5 h without NaBH₃CN added, in order to complete the formation of the enamine (according to TLC). Upon the addition of 1.2 equiv. of the reducing agent, the reduction was completed in 15-30 min as monitored by TLC. The standard work-up procedure involved acidification, basification, removal of the excess of aniline *in vacuo* and precipitation of the residue as the monooxalate salt. Alternatively, aniline also could be removed by addition of Et₂O, after basification, since the anilino lactams of the structure 4 are poorly soluble in this solvent. In the case of 3b

Scheme 2 Synthesis of lactam analogues of fentanyl. Reagents and conditions: i, RNH₂, MeOH; ii, CH₂(CO₂Me)₂, PhMe, heat; iii, K₂CO₃PhMe, heat, 18-crown-6; iv, dil. HCl, 0 °C; v, (CO₂H)₂, H₂O, heat, -CO₂, MeOH; vi, MeI (2.2 equiv.), K₂CO₃, DMSO; vii, PhNH₂, xylene, heat; viii, NaBH₃CN, MeOH, pH 5; ix, EtCOCl, Et₃N, (CH₂Cl)₂, heat; x, PhNH₂, MeOH; xi, NaBH₃CN, MeOH, pH 5; xii, NaBH₄, BF₃·OEt₂, diglyme, 0-80 °C; xiii, dil. HCl, reflux; xiv, EtCOCl, Et₃N.

5a–c

5.2

and 3c, two diastereoisomeric amines were formed, in the ratios 15:85 and 25:75, respectively, indicating a fair degree of stereoselectivity. Since they could not be discriminated by GC or TLC, their ratios were determined by ¹H NMR or ¹³C NMR. Under the same conditions, 3,3-dimethyl keto lactam 3.1 failed to form an imine presumably because of steric restrictions and a two-step procedure was used instead. The imine, prepared first by condensing the reactants in xylene, was reduced with NaBH₃CN in methanol at pH 5 (85% yield).

The synthesis was completed by acylation of the anilino lactams 4-c with propionyl chloride at 0-20 °C, in CH₂Cl₂ and using triethylamine as base. The corresponding propionanilides 5a-c were obtained in nearly quantitative yields. Anilino lactam 4.1 reacted only slowly, and the acylation was effected in boiling dichloroethane. In the case of 5b and 5c, cis/trans mixtures

were obtained, however it was possible to separate completely the more abundant (less polar) isomers by simple dry flash chromatography. The stereochemistry could not be determined from the available spectroscopic data.

The general synthetic procedure described here also permits the preparation of variously substituted, particularly 3,3-dialkylated, reduced analogues of fentanyl. Thus, for example, the reduction of 4-anilino lactam 4.1 with diborane, ⁴⁹ generated in situ from NaBH₄ and BF₃·Et₂O in diglyme or THF afforded 84% of the diamine 4.2 as a single product. The 3,3-dimethylfentanyl, 5.2 was then prepared by propionylation, in analogy to 5.1.

All of the prepared fentanyl analogues are currently being examined for their pharmacological activity.

The structures and purity of the prepared compounds were determined by instrumental methods: ¹H NMR, ¹³C NMR, MS, IR and GC. All the compounds were homogeneous by GC and/or TLC and gave elemental microanalyses in agreement with the structures assigned (see Table 2). Spectral data are presented in Table 3.

Experimental

Melting points were taken with a Mel-Temp apparatus. IR spectra were recorded with a Perkin-Elmer FT IR 1725X spectrometer, ¹H NMR and ¹³C NMR spectra with Bruker spectrometer at 250 and 60 MHz, respectively, with CDCl₃ as internal standard. Mass spectra were recorded with a Finigan-Math instrument, model 8230, using electron impact (70 eV) and chemical ionization (isobutane) techniques. Gas chromatograms were obtained with a capillary Varian instrument, model 3400, utilizing capillary non-polar column, DB-5. Reagent grade solvents were used and further purified as appropriate. Methylene dichloride and ethylene dichloride were distilled from P₂O₅, (20 g dm⁻³), under N₂, in an apparatus protected with a P₂O₅ trap. Methanol was dried over molecular sieves 3 Å (100 g dm⁻³, 24 h) and then distilled from metallic Mg (10 g dm⁻³) under Ar. THF and diglyme were distilled first from powdered KOH (50 g dm⁻³) under Ar, in an apparatus protected with a P₂O₅ trap and then refluxed over Nabenzophenone (3 g and 1 g dm⁻³, respectively) until a stable deep blue colouration was obtained (1-2 h) and distilled again, immediately before use, under Ar. Toluene and xylene were dried azeotropically first and then distilled from NaH (60%; 5 g dm⁻³) under Ar. Propionyl chloride was freshly distilled under Ar, in an apparatus provided with Vigreux column and protected with P₂O₅ trap. Aniline was purified by vacuum distillation (15 Torr), from zinc dust (10 g dm⁻³). Phenylethylamine was vacuum distilled (15 Torr) prior to use. Light petroleum (bp 30–50 °C) and cyclohexane were distilled from conc. H₂SO₄ (50 g dm⁻³), washed with 10% aq. NaOH and water and then dried over CaCl₂ and distilled from NaH (5 g dm⁻³) under Ar. Sodium hydride was used as 60% dispersion in mineral oil. DMSO was first distilled at reduced pressure (15 Torr, first 10% discarded) and then stored over activated molecular sieves 4 Å, 50 g dm⁻³. Molecular sieves were activated at 400 °C for 12 h and then transferred whilst hot into a can which was kept tightly closed. K₂CO₃ was dried at 240 °C for 12 h and then transferred whilst hot into a can which was kept tightly closed. Ethyl chloroformylacetate 42 and 18-crown-6 50 were prepared according to literature procedures. All chromatographic purifications were performed using a dry flash technique,⁴⁴ and silica gel 12-26 µm, 60 Å, ICN Biomedicals. Thin layer plates were prepared with silica HF₂₅₄, Merck, Darmstadt. Ar was extra pure grade, 5 ppm O₂, 3 ppm H₂O and was further dried over molecular sieves 4 Å. Other reagents were used as supplied, by Aldrich Chemical Co., Merck Darmstadt Chemical Co. and Fluka Chemical Co. Physical constants are given in Table 2, while all spectral data are in Table 3.

Table 2 Structures, physical constants and/or elemental microanalyses of the prepared compounds

No	Compd.	yield (%)	Bp/Torr or mp	Calc. (found)	No	Compd.	yield (%)	Bp/Torr or mp	Calc. (found)
1	MeO ₂ C NH Ph 1a	83	122/0.5	-	9	O N O Ph	75–80	73	C 71.91 (C 71.27) H 6.91 (H 7.22) N 6.45 (N 6.69)
2	MeO ₂ C NH Ph	75	113/0.1	•	10	O N O Ph	70–75	74.5	C 72.74 (C 72.36) H 7.35 (H 7.17) N 6.06 (N 6.43)
3	MeO ₂ C NH Ph	81	117/0.4	•	11	O N O Ph	75	74	C 72.74 (C 72.40) H 7.35 (H 7.31) N 6.06 (N 6.27)
4	MeO ₂ C NH	84	89.05	-	12		75	104–105	C 67.66 (C 67.42) H 8.77 (H 8.50) N 7.17 (N 7.42)
5	MeO ₂ C CO ₂ Me N O Ph	90	Oil	-	13	O N O Ph	80	71	C 73.48 (C 73.24) H 7.75 (H 7.77) N 5.71 (N 5.95)
6	MeO ₂ C CO ₂ Me N O Ph 2b	92	Oil	-	14	Ph NO Ph	90	109–110	C 77.56 (C 77.49) H 7.48 (H 7.54) N 9.52 (N 9.79)
7	MeO ₂ C CO ₂ Et N O Ph	89	Oil	-	15	Ph HN O Ph isomer ratio: 15:85	86	158	C 77.93 (C 77.70) H 7.79 H 8.13 N 9.09 N 9.45
8	MeO ₂ C CO ₂ Et	95	Oil	-	16	Ph Ph	88	131-132	C 77.93 (C 77.60) H 7.79 H 8.16 N 9.09 N 9.46

Table 2 (continued)

No	Compd.	yield (%)	Bp/Torr or mp	Calc. (found)
17	HN Ph O Ph 4.1	85	98.5	C 81.82 (C 81.51) H 9.08 (H 9.53) N 9.09 (N 9.52)
18	Ph N Ph	84	oil	C 81.82 (C 81.51) H 9.08 (H 9.53) N 9.09 (N 9.52)
19	Ph N O Ph 5a	93	86	C 75.37 (C 75.43) H 7.42 (H 7.61) N 7.99 (N 8.15)
20	Ph N O N O Ph Single isomer 5b	72*	137	C 75.84 (C 75.52) H 7.74 (H 8.09) N 7.69 (N 8.09)

No	Compd.	yield (%)	Bp/Torr or mp	Calc. (found)
21	Ph N O Single isomer 5c	65*	oil	C 75.84 (C 75.59) H 7.69 (H 8.03) N 7.69 (N 8.19)
22	Ph N Ph N O Ph	95	Oil	C 76.20 (C 75.85) H 7.93 (H 8.23) N 7.41 (N 7.80)
23	Ph N Ph N Ph	90	Oil	C 79.13 (C 79.30) H 8.78 (H 8.86) N 7.69 (N 7.95)

Amino esters of structure 1 were prepared according to the typical procedure given for 1a. In the case of 2b, 20 mol% of AcOH was added, and neutralized prior to the work-up, with 50% K₂CO₃.

Methyl 3-[N-(phenethylamino)]propionate 1a

A three-necked, 250 cm³ round-bottomed flask provided with a pressure-equalizing dropping funnel, thermometer and CaCl₂ drying tube was charged with MeOH (100 cm³) and phenethylamine (24.24 g, 0.2 mol). The mixture was stirred magnetically and then cooled to 0-5 °C (ice-bath), while methyl acrylate (18.94 g, 0.22 mol) in MeOH (20 cm³) was added dropwise over 1 h. The mixture was stirred at room temp. for 48 h, concentrated and vacuum distilled. After a small fore-run, pure 1a distilled at 122 °C/0.5 Torr; yield: 34.4 g (83%); purity > 99% (GC).

Amido esters of the structure 2 were prepared according to the typical procedure given for 2a. They also can be prepared according to the procedure given for 2d.

Methyl 3-[N-phenethyl-N-(methoxycarbonylethanoyl)amino]-propionate 2a

A three-necked 250 cm³ flask provided with a reflux condenser, thermometer and a pressure-equalizing dropping funnel, and protected with a CaCl₂ drying tube, was charged with dimethyl malonate (158.5 g, 1.2 mol) and heated to 160–170 °C with magnetic stirring. Compound 1a (31.1 g, 0.15 mol) in dimethyl malonate (17 cm³, 0.15 mol) was added dropwise over 1 h and

the mixture heated at 160–170 °C with stirring for 1 h. The mixture was cooled to room temp., diluted with toluene (500 cm³) and filtered through SiO₂ (400 g) under vacuum (dry flash chromatography). The column was washed with toluene (200 cm³) and eluted with toluene–EtOAc (1:1). After concentration of the eluate, pure 2a was obtained as a colourless oil (41.5 g, 90%) which was used directly in the next step.

Methyl 3-[N-cyclohexyl-N-(ethoxycarbonylethanoyl)amino]-propionate 2d

A two-necked round-bottomed flask provided with pressure-equalizing dropping funnel and a CaCl₂ drying tube was charged with methyl 3-(N-cyclohexylamino)propionate 1d (18.5 g, 0.1 mol), triethylamine (11.11 g, 0.11 mol) and CH₂Cl₂ (150 cm³). The mixture was cooled to 0 °C (ice-bath) and ethyl chloroformylacetate (16.55 g, 0.11 mol) was added dropwise over 30 min. Stirring was continued for 2 h after which the mixture was treated with 15% aqueous K₂CO₃ (100 cm³), and stirring continued for 15 min. The contents were transferred to a separatory funnel and the organic layer was separated and washed with 10% HCl (100 cm³). The solution was dried (MgSO₄), filtered and concentrated. The residual oil was dried in vacuo (50 °C, 0.1 Torr, 30 min); yield 28.4 g (95%).

N-Alkylpiperidine-2,4-diones 3

These compounds were prepared according to the typical procedure given for 3a. They also can be prepared according to the procedure given for 3d.

^{*} Yield of pure single isomer obtained after dry flash chromatography

No.	Compd.	ν _{max} /cm ⁻¹	$\delta_{\rm H}({ m CDCl_3})$	$\delta_{\rm C}({\rm CDCl_3})$	m/z (%)
1	1a	1171, 1124, 751	CH_2), 2.77–2.83 (2 H, m, CH_2), 2.90 (4 H, q, J 6.5, 2 CH_2), 3.70 (3 H, s, CH_3) and	33.90 (CH ₂), 35.73 (CH ₂), 44.33 (CH ₂), 50.41 (CH ₂), 50.81 (CH ₃), 125.70 (ArCH), 127.70 (ArCH), 128.17 (ArCH), 128.20 (ArCH), 139.42 (ArC) and 172.32 (C=O)	208 (M + 1, 100)
2	1 b	and 701 3085, 3062, 3027, 2953, 1736, 1604, 1496, 1455, 1438, 1377, 1300, 1254, 1196, 1174, 1079, 1008, 751 and 701	1.11 (3 H, d, J 6.4, CH_3), 1.71 (1 H, br s, NH), 2.40 (2 H, qd, J_1 6.6, J_2 15.2, CH_2), 2.76–2.97 (4 H, m, 2 CH_2), 3.13 (1 H, sext, J 6.4), 3.69 (3 H, s, CH_3) and 7.20–7.39 (5 ArH, m)	19.69 (CH ₃), 35.78 (CH ₂), 40.55 (CH ₂), 47.60 (CH ₂), 49.38 (CH), 50.61 (CH ₃), 125.43 (ArCH), 127.72 (ArCH), 127.98 (ArCH), 139.28 (ArC) and 171.79 (C=O)	222 (M + 1, 0.12), 219 (M - 1, 0.4) and 130 (M - 91, 100)
3	1c	3333, 3062, 3027, 2972, 2937, 1736, 1604, 1542, 1496,	1.17 (3 H, d, J 7.0, CH ₃), 1.69 (1 H, br s, NH), 2.61–2.70 (2 H, m), 2.73–2.82 (2 H, m), 2.85–2.92 (3 H, m), 3.71 (3 H, s, CH ₃) and 7.17–7.35 (5 ArH, m)	14.16 (CH ₃), 35.05 (CH ₂), 38.90 (CH), 50.06 (CH), 50.28 (CH ₃), 51.63 (CH ₂), 125.21 (ArCH), 127.70 (ArCH), 127.81 (ArCH), 139.13 (ArC) and 174.81 (C=O)	222 (M + 1, 0.4) and 130 (M - 91, 100)
4	2a	3027, 2954, 1738, 1645, 1455, 1438, 1372, 1325, 1260, 1202, 1159, 1021, 754 and 703	2.53 (2 H, t, $J7.0$, CH ₂), 2.67 (2 H, t, $J6.9$, CH ₂), 2.87 (2 H, q, $J7.4$, CH ₂), 3.42–3.65 (m) 3.68 (s), 3.69 (s), 3.71 (s), 3.73 (s), 3.76 (s), 7.08–7.35 (5 ArH, m) (mixture of two rotatory isomers $Z: E \sim 35:65$)	31.60 (CH ₂), 32.58 (CH ₂), 32.97 (CH ₂), 34.55 (CH ₂), 39.93 (CH ₂), 40.27 (CH ₂), 41.87 (CH ₂), 43.24 (CH ₂), 43.92 (CH ₂), 47.40 (CH ₂), 50.39 (CH ₂), 51.09, 51.34, 51.71, 51.75, 125.83 (ArCH), 126.30 (ArCH), 127.94 (ArCH), 128.23 (ArCH), 128.26 (ArCH), 137.28 (ArC), 138.37 (ArC), 165.64, 165.75 (C=O), 167.38 (C=O), 167.58 (C=O), 170.58 (C=O), 170.87 (C=O), 171.81 (C=O) (mixture of two rotatory isomers Z: E 35:65)	306 (M - 1, 3), 276 (6), 216 (14), 116 (100) and 104 (24)
5	2b		1.12 (3 H, t, J 7.0, CH ₃), 2.72–2.87 (m), 2.94–3.09 (m), 3.12 (dd, J_1 1.2, J_2 4.4), 3.36–3.63 (m), 3.652 (s), 3.656 (s), 3.679 (s), 3.681 (s), 3.73 (s), 3.74 (s), 7.08–7.35 (5 ArH, m), 2.88 (2 H, t, J 8.0, CH ₂), 3.30 (s), 3.33–3.44 (m) and 7.08–7.35 (5 ArH, m) (mixture of two rotatory isomers Z and E)	14.25 (CH ₃), 14.39 (CH ₃), 32.66 (CH ₂), 34.19 (CH ₂), 37.12 (CH), 38.15 (CH), 39.82 (CH ₂) 40.08 (CH ₂), 47.39 (CH ₂), 48.22 (CH ₂), 50.32 (CH ₂), 50.74 (CH ₂), 51.00 (CH ₃), 51.27 (CH ₃), 51.45 (CH ₃), 125.63 (ArCH), 126.09 (ArCH), 127.76 (ArCH), 128.08 (ArCH), 137.17 (ArC), 138.29 (ArC), 165.57 (C=O), 165.73 (C=O), 167.20 (C=O), 167.40 (C=O), 174.19 (C=O), 174.86 (C=O) (mixture of two rotatory isomers $Z: E \sim 37:63$)	321 (M ⁺ , 5), 290 (7), 230 (15), 130 (100), 105 (15) and 104 (24)
6	2c	3061, 3027, 2953, 1738, 1646, 1438, 1349, 1329, 1292, 1258, 1203, 1163, 1094, 1017, 754 and 702	1.25 (3 H, d, J 6.7, CH ₃), 1.42 (3 H, d, J 6.9, CH ₃), 2.42 (d, J 5.7), 2.48 (d, J 5.7), 2.59 (d, J 8.7), 2.66 (d, J 8.6), 2.72 (d, J 7.0), 3.47 (t, J 7.0), 3.59 (s), 3.65 (s), 3.68 (s), 3.69 (s), 3.74 (s), 3.76 (s), 3.78 (s), 3.82 (s), 4.30 (quint, J 7.12), 7.08–7.35 (5 ArH, m) (mixture of two rotatory isomers $Z: E \sim 35:65$)	17.66 (CH ₃), 18.60 (CH ₃), 34.12 (CH ₂), 35.66 (CH ₂), 38.04 (CH ₂), 38.62 (CH ₂), 40.85 (CH ₂), 41.06 (CH ₂), 43.05 (CH ₂), 49.33 (CH ₂), 49.91, 50.71, 50.88, 51.16, 51.54, 125.67 (ArCH), 126.16 (ArCH), 127.81 (ArCH), 127.98 (ArCH), 128.13 (ArCH), 137.30 (ArC), 138.81 (ArC), 165.47 (C=O), 167.36 (C=O), 167.67 (C=O), 170.43 (C=O), 171.26 (C=O) (mixture of two rotatory isomers $Z: E \sim 35:65$)	321 (M ⁺ , 6), 290 (8), 230 (20), 130 (100), 105 (12) and 104 (14)
7	3a	2947, 1726, 1664, 1489, 1445, 1424, 1353, 1309, 1246, 1217, 1188, 757	2.42 (2 H, t, J 6.2, CH ₂), 2.93 (2 H, t, J 7.1, CH ₂), 3.32 (2 H, s, CH ₂), 3.35 (2 H, t, J 6.1, CH ₂), 3.75 (2 H, t, J 7.0, CH ₂) and 7.19–7.35 (5 ArH, m)	34.09 (CH ₂), 38.47 (CH ₂), 44.35 (CH ₂), 49.02 (CH ₂), 49.45 (CH ₂), 126.73 (ArCH), 128.72 (ArCH), 128.83 (ArCH), 138.70 (ArC), 166.11 (C=O, lactam) and	217 (M ⁺ , 50), 126 (88), 104 (33) and 42 (100)
8	3b	and 706 3059, 3027, 2932, 1726, 1651, 1454, 1366, 1309, 1170, 751 and 702	1.05 (3 H, d, J 6.8, CH ₃), 2.40–2.55 (1 H, m), 2.92 (2 H, t, J 7.3, CH ₂), 3.10–3.27 (2 H, m), 3.31 (2 H, d, J 3.3, CH ₂), 3.63–3.84 (2 H, m) and 7.19–7.38 (5 ArH, m)	203.72 (C=O, keto) 11.52 (CH ₃), 33.67 (CH ₂), 42.60 (CH), 47.27 (CH ₂), 48.91 (CH ₂), 50.74 (CH ₂), 126.36 (ArCH), 128.36 (ArCH), 128.49 (ArCH), 138.32 (ArC), 166.00 (C=O) and	231 (M ⁺ , 72), 140 (84), 105 (20) and 104 (100)
9	3c	3440, 3059, 3029, 2968, 2933, 1729, 1651, 1621, 1575, 1551, 1489, 1475, 1455, 1427, 1381, 1358, 1337, 1325, 1295, 1277, 1265, 1254, 1233, 1201, 749, 703, 613 and 505	1.17 (3 H, d, J 7.0, CH ₃), 2.34 (1 H, dd, J ₁ 2.50, J ₂ 15.8), 2.51 (1 H, dd, J ₁ 6.0, J ₂ 15.8), 2.96 (2 H, hept, J 3.2), 3.09–3.20 (1 H, m), 3.29 (2 H, d, J 4.9, CH ₂), 3.42 (1 H, quint, J 5.6) and 7.20–7.38 (m, 5 ArH)		231 (M ⁺ , 62), 140 (100), 105 (20), 104 (91) and 98 (44)
0	3.1	3062, 3027, 2933, 1720, 1645, 1491, 1455, 1378, 1350,	CH_2), 2.90 (2 H, t, J 7.0, CH_2), 3.25 (2 H,	21.903 (2 CH ₃), 32.962 (CH ₂), 36.199 (CH ₂), 42.361 (CH ₂), 49.080 (CH ₂), 51.740 (C), 125.862 (ArCH), 127.841 (ArCH), 128.166 (ArCH), 138.040 (ArC), 171.796 (C=O) and 208.254 (C=O)	(60), 105 (24) and 104

11 4a 3331, 3060, 3026, 2.31 (1 H, m), 2.01–2.15 2920, 1626, 1601, 2.31 (1 H, dd, J ₁ 7.8, J ₂ 17.3), 2.1530, 1497, 1453, 1.1, J ₂ 5.0), 2.92 (2 H, t, J 7.3), 1344, 1321, 1306, 1269, 1249, 1129, dd, J ₁ 1.0, J ₂ 8.7), 6.75 (1 ArH, 745, 698 and 502 J ₂ 7.3) and 7.16–7.38 (7 ArH, m) 3324, 3024, 2925, 0.93 (3 H, d, J 6.8, CH ₃), 1.03 1617, 1602, 1524, 6.7, CH ₃), 1.69 (br s), 2.21–2.35 1502, 1373, 1315, (dd, J ₁ 6.7, J ₂ 17.6), 2.67 (dd, 1277, 759, 743 17.6), 2.86–3.00 (m), 3.22 (dd, and 694 12.4), 3.41–3.67 (m), 3.72–3.83 6.64 (m), 6.67–6.80 (m), 7.09–7.3 m) (mixture of cis and tran ~15:85) 13 4c 3315, 3056, 3024, 1.22 (3 H, d, J 7.0, CH ₃), 1.23 2961, 1618, 1602, 7.0, CH ₃), 1.20–1.45 (m), 1.59 1533, 1499, 1470, 2.19 (d, J 16.5), 2.23 (d, J 16.4), 1420, 1331, 1306, (m), 2.72–3.11 (m), 3.82–3.94 (120, 1331, 1306, 1270, 752 and 4.14 (m), 6.55–6.64 (m, ArH), (m, ArH), 7.09–7.39 (m, ArH) (m, Ar	82 (dd, J ₁ 45.15 (CH ₂), 46.56 (CH), 48.63 (CH ₂), 203 (58), 190 (22), 3.14–3.20 112.96 (ArCH), 117.44 (ArCH), 126.16 161 (21), 146 (20), 9 (2 ArH, (ArCH), 128.24 (ArCH), 128.56 (ArCH), 132 (91), 110 (21) tt, J ₁ 1.1, 129.07 (ArCH), 138.75 (ArC), 146.20 and 105 (16) (ArC) and 167.67 (C=O) (3 H, d, J 12.64 (CH ₃), 15.52 (CH ₃), 30.49 (CH), 308 (M ⁺ , 58), (m), 2.45 33.13 (CH ₂), 33.21 (CH ₂), 33.88 (CH), 217 (26), 146 (100) J ₁ 5.4, J ₂ 36.49 (CH ₂), 37.98 (CH ₂), 48.48 (CH ₂), 31.5.5 (CH ₂), 52.12 (CH), 52.46 (CH ₂), 112.83 (ArCH), 19 (5 ArH, 113.09 (ArCH), 117.31 (ArCH), 117.45 (ArCH), 126.18 (ArCH), 126.22 (ArCH), 128.24 (ArCH), 128.29 (ArCH), 128.61 (ArCH), 129.07 (ArCH), 138.71 (ArC), 146.60 (ArC), 167.49 (C=O) and 168.01 (C=O) (mixture of cis and trans isomers ~15:85) (3 H, d, J 19.95 (CH ₃), 31.52 (CH ₃), 33.58 (CH ₂), 308 (M ⁺ , 100), 217 (-1.77 (m), 33.81 (CH ₂), 35.48 (CH ₂), 38.42 (CH ₂), (72), 204 (24), 146 (2.30–2.41 39.40 (CH ₂), 39.79 (CH ₂), 43.38 (CH), (40) and 132 (98) m), 4.03– 45.02 (CH), 45.69 (CH), 112.96 (ArCH), 6.67–6.80 50.78 (CH), 51.06 (CH), 112.96 (ArCH),
12 4b 3324, 3024, 2925, 0.93 (3 H, d, J 6.8, CH ₃), 1.03 1617, 1602, 1524, 6.7, CH ₃), 1.69 (br s), 2.21–2.35 1502, 1373, 1315, (dd, J ₁ 6.7, J ₂ 17.6), 2.67 (dd, 1277, 759, 743 17.6), 2.86–3.00 (m), 3.22 (dd, and 694 12.4), 3.41–3.67 (m), 3.72–3.83 6.64 (m), 6.67–6.80 (m), 7.09–7.3 m) (mixture of cis and tran ~15:85) 13 4c 3315, 3056, 3024, 1.22 (3 H, d, J 7.0, CH ₃), 1.23 2961, 1618, 1602, 7.0, CH ₃), 1.20–1.45 (m), 1.59-1533, 1499, 1470, 2.19 (d, J 16.5), 2.23 (d, J 16.4), 1420, 1331, 1306, (m), 2.72–3.11 (m), 3.82–3.94 (1270, 752 and 4.14 (m), 6.55–6.64 (m, ArH),	(3 H, d, J 12.64 (CH ₃), 15.52 (CH ₃), 30.49 (CH), 308 (M ⁺ , 58), (m), 2.45 33.13 (CH ₂), 33.21 (CH ₂), 33.88 (CH), 217 (26), 146 (100) J ₁ 5.4, J ₂ 36.49 (CH ₂), 37.98 (CH ₂), 48.48 (CH ₂), and 124 (22) J ₁ 5.0, J ₂ 48.63 (CH ₂), 50.01 (CH), 51.51 (CH ₂), (m), 6.55- 52.12 (CH), 52.46 (CH ₂), 112.83 (ArCH), 19 (5 ArH, 113.09 (ArCH), 117.31 (ArCH), 117.45 (ArCH), 126.18 (ArCH), 126.22 (ArCH), 128.24 (ArCH), 128.29 (ArCH), 128.61 (ArCH), 129.07 (ArCH), 138.71 (ArC), 146.60 (ArC), 167.49 (C=O) and 168.01 (C=O) (mixture of cis and trans isomers ~ 15:85) (3 H, d, J 19.95 (CH ₃), 21.52 (CH ₃), 33.58 (CH ₂), 308 (M ⁺ , 100), 217 (-1.77 (m), 33.81 (CH ₂), 35.48 (CH ₂), 38.42 (CH ₂), (72), 204 (24), 146 (2.30-2.41 39.40 (CH ₂), 39.79 (CH ₂), 43.38 (CH), (40) and 132 (98) m), 4.03- 45.02 (CH), 45.69 (CH), 46.71 (CH ₂), 6.67-6.80 50.78 (CH), 51.06 (CH), 112.96 (ArCH), 113.05 (ArCH), 117.57 (ArCH), 126.18 (ArCH), 128.26 (ArCH), 128.61 (ArCH), 129.16 (ArCH), 138.94 (ArC), 139.00 (ArC), 146.17 (ArC), 146.26 (ArC),
2961, 1618, 1602, 7.0, CH ₃), 1.20–1.45 (m), 1.59-1533, 1499, 1470, 2.19 (d, <i>J</i> 16.5), 2.23 (d, <i>J</i> 16.4), 1420, 1331, 1306, (m), 2.72–3.11 (m), 3.82–3.94 (1270, 752 and 4.14 (m), 6.55–6.64 (m, ArH),	(3 H, d, J 19.95 (CH ₃), 21.52 (CH ₃), 33.58 (CH ₂), 308 (M ⁺ , 100), 217 (m), 33.81 (CH ₂), 35.48 (CH ₂), 38.42 (CH ₂), (72), 204 (24), 146 2.30–2.41 39.40 (CH ₂), 39.79 (CH ₂), 43.38 (CH), (40) and 132 (98) m), 4.03–45.02 (CH), 45.69 (CH), 46.71 (CH ₂), 50.78 (CH), 51.06 (CH), 112.96 (ArCH), nixture of 113.05 (ArCH), 117.57 (ArCH), 126.18 (ArCH), 128.26 (ArCH), 128.61 (ArCH), 129.16 (ArCH), 138.94 (ArC), 139.00 (ArC), 146.17 (ArC), 146.26 (ArC),
cis and trans isomers ~ 25:75)	of cis and trans isomers $\sim 25:75$)
4.1 3368, 3059, 3029, 1.22 (3 H, s, CH ₃), 1.35 (3 H, s, G) 2942, 1631, 1627, (1 H, br s), 1.73–1.82 (1 H, m), 1620, 1600, 1513, (1 H, m), 2.91 (2 H, t, J 7.3, CH) 1491, 1459, 1428, H, t, J 6.3, CH ₂), 3.38–3.72 (4 H) 1318, 1301, 1253, (2 ArH, d, J 7.6), 6.72 (1 ArH, t, 1189, 749, 704 7.15–7.39 (7 ArH, m) and 696	CH ₃), 1.70 21.14 (CH ₃), 23.8 (CH ₂), 25.83 (CH ₃), 322 (M ⁺ , 80), 251 1.95–2.08 32.96 (CH ₂), 42.93 (CH), 45.20 (CH ₂), (12), 134 (26), 132 2), 3.13 (2 48.93 (CH ₂), 55.77 (CH), 112.93 (ArCH), (100), 105 (18) and I, m), 6.58 117.28 (ArCH), 126.11 (ArCH), 128.14 104 (20)
3407, 3085, 3054, 0.99 (3 H, s, CH ₃), 1.08 (3 H, s, G) 3025, 2946, 1602, (1 H, qd, J ₁ 4.1, J ₂ 11.4), 1.86– 1505, 1468, 1455, m), 2.12 (1 H, td, J ₁ 2.8, J ₂ 1 1434, 1367, 1320, 2.75 (4 H, m), 2.78–2.85 (2 H, 1295, 1254, 1181, 2.96 (1 H, m), 6.62–7.76 (3 Ar 1158, 1110, 748 7.08–7.18 (7 H, m) and 695	CH ₃), 1.57 19.89 (CH ₃), 26.85 (CH ₃), 28.95 (C), 308 (M ⁺ , 16), 218 1.97 (2 H, 33.66 (CH ₂), 35.39 (CH ₂), 53.74 (CH ₂), (16), 217 (100), 174 1.5), 2.45– 58.25 (CH), 60.29 (CH ₂), 66.23 (CH ₂), (33) and 105 (16) m), 2.92– 113.05 (ArCH), 116.76 (ArCH), 125.82
3061, 3027, 2937, 1.02 (3 H, t, J 7.4, CH ₃), 1.49 (1647, 1595, 1495, 6.6), 1.77–2.05 (1 H, m), 2.17 (11455, 1397, 1257, 4.6, J_2 12.2), 2.62 (1 H, ddd, 748, 734 and 704 5.42, J_3 16.8), 2.81 (2 H, sext, J_4 (1 H, ddd, J_4 2.1, J_2 5.6, J_3 12. H, td, J_4 4.2, J_2 12.1), 3.51 (2 8.2), 4.95–5.09 (1 H, m) and 7.0 ArH, m)	H, oct, J 9.00 (CH ₃), 27.86 (CH ₂), 28.00 (CH ₂), 350 (25), 260 (12), H, dd, J ₁ 32.90 (CH ₂), 36.31 (CH ₂), 45.93 (CH ₂), 259 (86), 203 (18), J ₁ 2.4, J ₂ 47.87 (CH), 48.48 (CH ₂), 125.89 (ArCH), 132 (46), 110 (100) (3.5), 3.05 127.98 (ArCH), 128.29 (ArCH), 128.32 and 105 (23) (2), 3.28 (1 (ArCH), 129.56 (ArCH), 130.00 (ArCH), H, oct, J 137.43 (ArC), 138.47 (ArC), 167.44 (C=O,
7 5b 3065, 3028, 2969, 0.98 (3 H, t, J 7.4, CH ₃), 0.96 2939, 1657, 1636, 7.0, CH ₃), 1.84–2.04 (1 H, m), 1594, 1494, 1453, dd, J ₁ 9.4, J ₂ 17.5), 2.63 (3 H,	J_2 12.3), 125.90 (ArCH), 128.02 (ArCH), 128.26 124 (75) and 105 (18)
5c 3061, 3027, 2937, 1.02 (3 H, t, J 7.4, CH_3), 1.23 1644, 1595, 1495, 6.3, CH_3), 1.36 (1 H, qd, J_d 1.6 1455, 1418, 1397, 1.94 (2 H, qd, J_1 1.8, J_2 7.6), 2.1 1381, 1333, 1307, H, m), 2.55 (dd, J_1 3.1, J_2 4.9), 1258, 1234, 1182, (m), 2.70 (dd, J_1 5.6, J_2 10.2), 1097, 1075, 1031, 5.6), 2.92 (dd, J_1 5.7, J_2 10.4), 2 5.8, J_2 10.4), 3.35 (dd, J_1 5.7, J_2 (dd, J_1 5.7, J_2 10.1), 3.52 (q, J_1 (dd, J_2 5.6, J_2 10.4), 3.79 (dd, 10.5), 5.00 (1 H, tdd, J_1 4.8, J_2 3 J_1 J_2	(3 H, d, J 9.10 (CH ₃), 21.28 (CH ₃), 28.15 (CH ₂), 364 (M ⁺ , 24), 274 (5, J _q 12.6), 33.69 (CH ₂), 36.98 (CH ₂), 37.07 (CH ₂), (18), 273 (100), 217 12–2.19 (2 44.72 (CH ₂), 46.58 (CH), 50.77 (CH), (12), 216 (12), 146 2.60–2.64 126.00 (ArCH), 128.13 (ArCH), 128.39 (35), 124 (88), 105 2.67 (d, J (ArCH), 128.45 (ArCH), 129.35 (ArCH), (23) and 95 (24) .97 (dd, J ₁ 129.66 (ArCH), 137.47 (ArC), 138.75 (ArC), 168.52 (C=O, amide) and 173.37 (C=O, lactam) (single isomer) J ₁ 5.5, J ₂ .1, J ₃ 12.7, 18–7.33 (5
19 5.1 3062, 3027, 2975, 1.0 (3 H, t, J7.3, CH ₃), 1.23 (3 I 1658, 1637, 1595, 1.34 (3 H, s, CH ₃), 1.94 (2 H	

20	5.2	1660, 1595, 1495, 1454, 1365, 1323, 1250, 1209, 1125, 1084, 1055, 1030,	0.70 (3 H, s, CH ₃), 1.02 (3 H, t, J 7.4, CH ₃), 1.07 (3 H, s, CH ₃), 1.67 (1 H, dq, J_q 3.3, J_d 12.1), 1.88 (2 H, q, J 7.4, CH ₂), 1.76–2.09 (2 H, m), 2.19 (1 H, td, J_d 2.6, J_t 11.2), 2.40–2.61 (3 H, m), 2.68–2.76 (2 H, m), 2.94–3.06 (m, 1 H), 4.79 (1 H, dd, J_1 3.8, J_2 12.6, CH) and 7.08–7.44 (10 ArH, m)	28.01 (C), 28.41 (CH ₂), 33.36 (CH ₂), 36.60 (CH ₂), 54.35 (CH ₂), 59.36 (CH), 59.81 (CH ₂), 68.50 (CH ₂), 125.70 (ArCH), 127.88 (ArCH), 128.06 (ArCH), 128.53 (ArCH), 129.73 (ArCH), 131.60	274 (19) and 273
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1-Phenethylpiperidine-2,4-dione 3a

A 500 cm³ three-necked round-bottomed flask, equipped with mercury sealed mechanic stirrer, reflux condenser, pressure equalizing dropping funnel, heating mantle and protected with a CaCl₂ drying tube was charged with toluene (250 cm³), K₂CO₃ (69.1 g, 0.50 mol) and 18-crown-6 (2.64 g, 0.01 mol). The mixture was stirred and heated to reflux, and 2a (30.73 g, 0.1 mol) in toluene (50 cm³) was added dropwise over a 1 h period. The stirring and heating were continued for 6 h, after which the mixture was cooled to 20 °C and, with continued stirring, diluted with water (150 cm³). The toluene was separated and extracted with water (150 cm³) after which the combined aqueous layer and extracts were cooled to 0 °C, stirred and slowly acidified to pH < 1 with 10% HCl (CO₂) evolution!). The mixture was extracted with CH_2Cl_2 (3 × 100 cm³) and the combined extracts were dried (MgSO₄) and concentrated at 20-25 °C. The residue, the free acid 2.2, was not purified since it decomposes easily and was homogenous by TLC; yield: 23.4 g (85%). The residue was transferred to a 500 cm³ round-bottomed flask, charged with 200 cm³ of 10% aqueous oxalic acid and the mixture stirred and heated to reflux for 4-5 h. After cooling to 20-25 °C the mixture was extracted with CH_2Cl_2 (2 × 100 cm³). The combined extracts were dried (MgSO₄), filtered and concentrated to give pure 3a (>97% by GC and TLC); yield 16.7 g (90%). An analytical sample was prepared by chromatography using a cyclohexane-ethyl acetate gradient (95:5, 90:10, etc.).

1-Cyclohexylpiperidine-2,4-dione 3d

A three-necked, 500 cm³ flask, equipped with a mercury sealed mechanical stirrer, reflux condenser, CaCl₂-drying tube and pressure-equalizing dropping funnel was charged with cyclohexane (200 cm³) and NaH (60%; 4.4 g, 0.11 mol). The suspension was heated to reflux and a solution of the N-cyclohexylamido ester 2d (14.95 g, 0.05 mol) in toluene (30 cm³) was added dropwise over 1 h. Stirring and heating was continued for 4 h during which time hydrogen was evolved and a pale yellow precipitate was formed. The mixture was cooled to 20-25 °C, filtered with suction and the precipitate washed with cyclohexane (50 cm³). It was then transferred to a flask with 10% aq. AcOH (400 cm). The mixture was stirred magnetically and heated to reflux (CO₂ evolution) for 4 h. After cooling to 20-25 °C the mixture was neutralized with NaHCO₃ (pH \sim 7) and extracted with CH_2Cl_2 (3 × 100 cm³). The combined extracts were dried (MgSO₄), filtered and concentrated to give the keto lactam **3d** (7.30 g, 75%).

1-Phenethyl-3,3-dimethylpiperidine-2,4-dione 3.1

A 100 cm³ round-bottomed flask protected with a CaCl₂ drying tube was purged with Ar and charged with dry DMSO (50 cm^3) , K_2CO_3 (13.82 g, 0.1 mol), MeI (10.63 g, 0.075 mol) and 3a (5.43 g, 0.025 mol). The mixture was stirred magnetically for 24 h at 20–25 °C and then poured into water (200 cm^3) and extracted with CH_2Cl_2 $(3 \times 50 \text{ cm}^3)$. The combined extracts were washed with water (100 cm^3) to remove DMSO, dried $(MgSO_4)$, filtered and evaporated. The residue was purified by chromatography (cyclohexane–ethyl acetate gradient 95:5, 90:10 etc.) to afford pure 3.1 (4.90 g, 80%).

The reductive amination of piperidine-2,4-diones 3a-c was performed according to the typical procedure given for 4a. For the piperidinedione 3.1, the imine was formed separately and then reduced.

1-Phenethyl-4-anilino-2-piperidone 4a

A single-necked flask was charged with aniline (3.65 cm³, 0.040 mol), NaH₂PO₄·H₂O (10.0 g, 0.072 mol) and a solution of the piperidinedione 3a (4.34 g, 0.020 mol) in MeOH (50 cm³). The mixture was stirred magnetically at 20 °C for 3-4 h to give the enamine (TLC). When the reaction was complete, NaBH₃CN (0.84 g, 0.0133 mol) was added and stirring continued for 30 min. When reduction was complete (monitored by TLC) 10% aq. HCl was added (H_2 evolution) to pH < 1, and stirring continued for 15 min. The mixture was concentrated, adjusted to pH > 11 (10% NaOH), with CH_2Cl_2 (2 × 50 cm³), dried (K₂CO₃), filtered and the excess of aniline removed under reduced pressure (80-90 °C, 10 Torr). Alternatively, aniline can be removed by the addition of Et₂O, since the anilino lactams 4a-c are poorly soluble in this solvent. The residue was pure 4a (>97%, GC); yield 5.30 g (90%). It may be further purified by precipitation as the monooxalate salt from MeOH-Et₂O (1:9). An analytical sample was prepared by chromatography, using a cyclohexane-ethyl acetate gradient (95:5, 90:10, etc.).

1-Phenethyl-3,3-dimethyl-4-anilino-2-piperidone 4.1

A 100 cm³ round-bottomed flask provided with Dean and Stark water separator and a CaCl₂ drying tube was charged with dry xylene (50 cm 3), aniline (3.72 g, 0.040 mol), TsOH•H₂O (0.18 g) and 3.1 (4.90 g, 0.020 mol). The mixture was stirred magnetically under reflux until the water separation was complete (3-4 h) and then cooled to 20-25 °C and concentrated. The residual mixture (imine and aniline) was dissolved in MeOH (50 cm³), NaH₂PO₄·H₂O (10 g, 0.072 mol) and NaBH₃CN (0.84 g, 0.0133 mol) were added and the heterogenous mixture was stirred at 20-25 °C for 1-2 h. When the reaction was complete (monitored by IR and TLC) 10% aq. HCl was added slowly to the mixture (H_2 evolution) to pH < 1 after which it was stirred for 15 min and then concentrated at 20-25 °C. The residue was taken to pH > 11 with 10% aq. NaOH and extracted with CH_2Cl_2 (2 × 50 cm³). The combined extracts were dried (K₂CO₃) after which the excess of aniline was distilled off at 15 Torr. The residue was pure 6 (>97% by GC); yield 5.48 g (85%). It may be further purified by precipitation as the monooxalate salt from MeOH-Et₂O (1:9). An analytical sample was prepared by chromatography using a cyclohexane-ethyl acetate gradient (95:5, 90:10, etc.).

Acylation of anilino lactams of the general structure 4, was effected with propionyl chloride in CH₂Cl₂, at 20–25 °C, as given in the typical example for 5a. In the case of 4.1 and 4.2 acylation was conducted in boiling ethylene dichloride.

1-Phenethyl-4-(N-propionylanilino)-2-piperidone 5a

A three-necked, 100 cm³ flask, equipped with a thermometer, pressure-equalizing dropping funnel and a CaCl₂ drying tube was charged with CH₂Cl₂ (30 cm³), triethylamine (3.04 g, 0.030 mol) and the anilino lactam 4a (2.94 g, 0.01 mol). The mixture

was cooled to 0–5 °C (ice-bath) after which propionyl chloride (2.78 g, 0.030 mol) in CH_2Cl_2 (10 cm³) was added dropwise. Stirring was continued for 5 h at 20–25 °C after which MeOH (20 cm³), was added and stirring continued for 15 min. The mixture was concentrated, treated with 10% aq. NaOH (20 cm³) and then extracted with CH_2Cl_2 (2 × 50 cm³). The combined extracts were dried (K_2CO_3), filtered and evaporated. Chromatography (cyclohexane–ethyl acetate gradient) of the residue gave pure 5a; yield: 3.25 g (93%).

1-Phenethyl-3,3-dimethyl-4-(N-propionylanilino)-2-piperidone 5.1

A three-necked round-bottomed flask fitted with a thermometer, pressure-equalizing dropping funnel, reflux condenser and $CaCl_2$ drying tube was purged with Ar and then charged with dry dichloroethane (30 cm³), triethylamine (1.52 g, 0.015 mol) and 4.1 (3.22 g, 0.01 mol). The mixture was stirred magnetically while propionyl chloride (2.78 g, 0.03 mol) in dichloroethane (10 cm³) was added dropwise to it. The mixture was stirred under reflux for 5 h, cooled to 20–25 °C, treated with MeOH (20 cm³), stirred for 15 min and then concentrated at 25–35 °C. The residue was treated with 10% aq. NaOH (20 cm³) and then extracted with CH_2Cl_2 (2 × 50 cm³). The combined extracts were dried (anh. K_2CO_3) and evaporated to dryness. Chromatography (cyclohexane–ethyl acetate gradient) of the residue gave pure 5.1 (3.59 g, 95%).

1-Phenethyl-3,3-dimethyl-4-anilinopiperidine 4.2

A 100 cm³ round-bottomed flask fitted with a thermometer, pressure-equalizing dropping funnel, reflux condenser and an oil bubbler was purged with Ar and then charged with diglyme (30 cm^3) , NaBH₄ (1.0 g, 0.0264 mol) and **4.1** (3.22 g, 0.01 mol). The mixture was cooled to -5 °C (ice-salt bath) after which pure BF₃·Et₂O complex (3.90 g, 0.0275 mol) was added dropwise to it. After being stirred at 0-5 °C for 1 h, the mixture was heated at 80-90 °C for 1 h and then cooled to 20-25 °C and treated slowly with water (10 cm³) followed by conc. HCl (20 cm³). It was stirred and heated on a water-bath for 3 h and then cooled to 20-25 °C and evaporated to dryness at reduced pressure (10–15 Torr). The solid residue was made alkaline (10% aq. NaOH; to pH > 11) and then extracted with CH_2Cl_2 $(2 \times 50 \text{ cm}^3)$. The combined extracts were dried (K_2CO_3) and evaporated to yield 5.2 (2.59 g, 84%). The product was used in the next step without purification. It may be precipitated as the dioxalate salt from MeOH-Et₂O (1:9). An analytical sample was prepared by chromatography (cyclohexane-ethyl acetate gradient).

1-Phenethyl-3,3-dimethyl-4-(N-propionylanilino)piperidine 5.2

A three-necked round-bottomed flask fitted with a thermometer, pressure-equalizing dropping funnel, reflux condenser and CaCl₂ drying tube was purged with Ar and then charged with dry dichloroethane (30 cm³), triethylamine (1.52 g, 0.015 mol) and 4.2 (3.08 g, 0.01 mol). The mixture was stirred magnetically while propionyl chloride (2.78 g, 0.03 mol) in dichloroethane (10 cm³) was added dropwise to it. The mixture was then stirred under reflux for 5 h, cooled to 20-25 °C, treated with MeOH (20 cm³), stirred for 15 min and then concentrated at 25-35 °C. 10% Aqueous NaOH (40 cm³) was added to the residue which was then extracted with CH_2Cl_2 (2 × 50 cm³). The combined extracts were dried (K₂CO₃) and evaporated to dryness. The product was purified by precipitation as the monooxalate salt with anhydrous oxalic acid (1 g) in MeOH-Et₂O (1:9) followed by basification (10% aq. NaOH; pH > 11). The yield of pure 5.2 (pale yellow viscous oil) was 3.28 g (90%). An analytical sample was obtained by chromatography (cyclohexane-ethyl acetate gradient).

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