Layers:

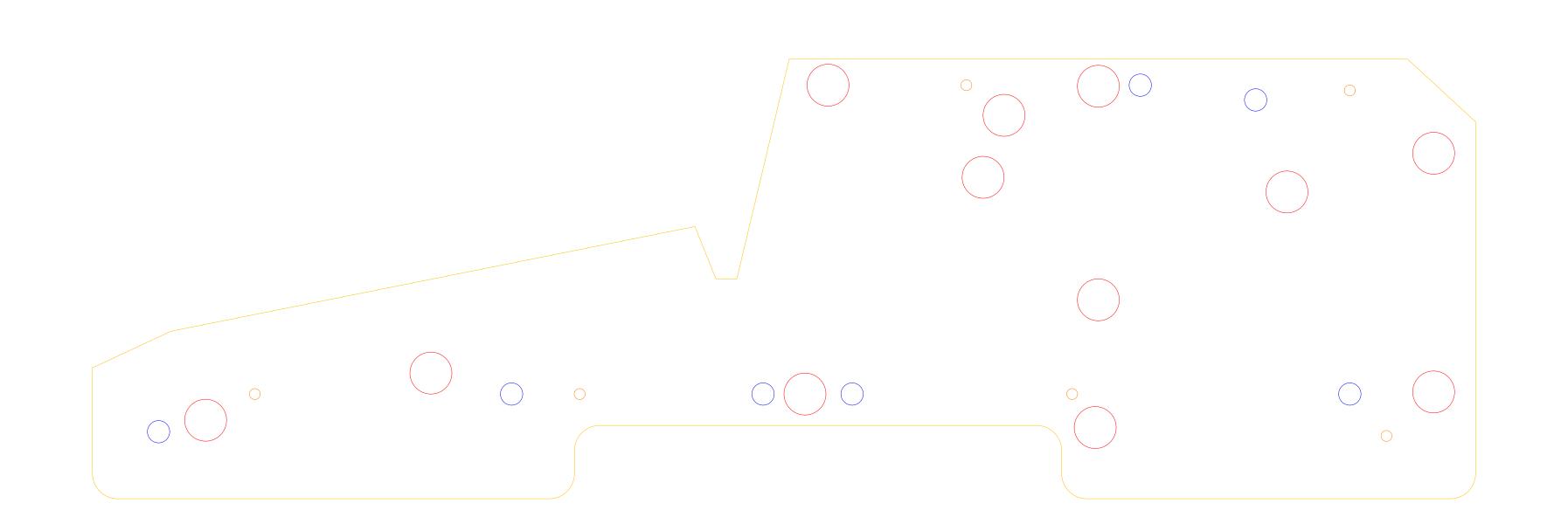
Melamine (0.25" thick):

cutouts: 0.5" diameter, 0.25" deep (for screw heads)

screws: 0.13", 0.25" deep (holes for screws to join masonite and walnut) inserts: 0.266", 0.25" deep (holes for 8-32 EZ-lok brass inserts, 17/64 hole)

Walnut (0.5" thick):

screws: 0.13", 0.25" deep (pockets for screws to join masonite and walnut) inserts: 0.266", 0.25" deep (pockets for 8-32 EZ-lok brass inserts, 17/84 hole)



Scale: 1 inch square

