

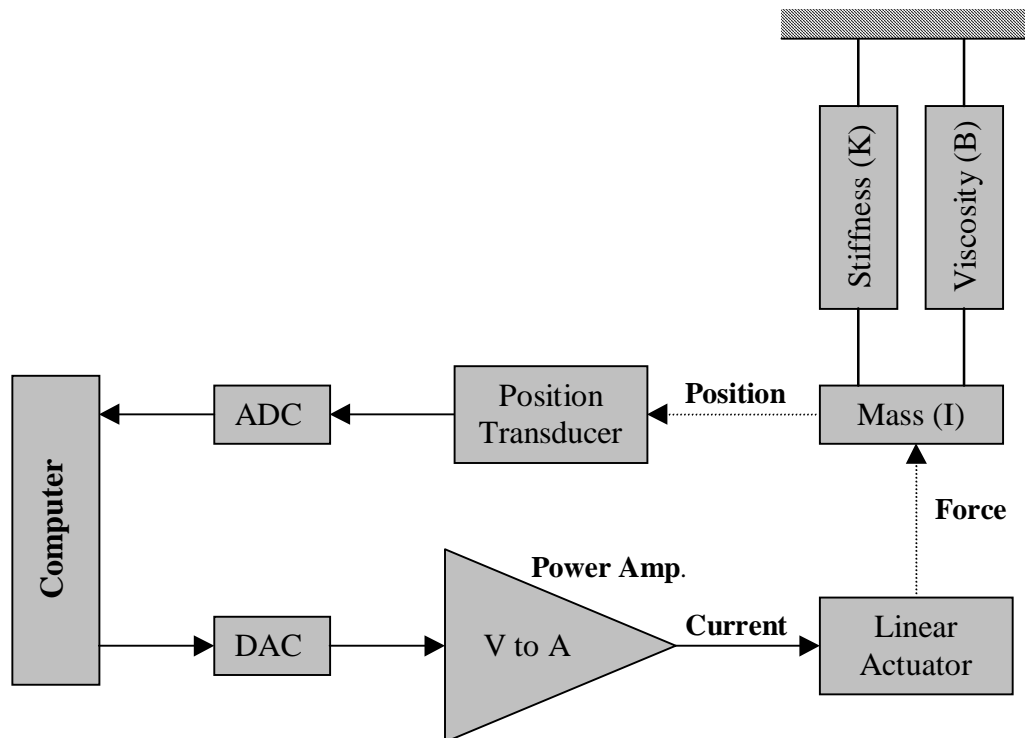
# Electro-Mechanical System: Stochastic Binary Input

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## Introduction

A copper-wire coil (acting as a linear actuator) is attached to the free end of a 25 mm wide by 4 mm thick stainless steel beam which protrudes 615 mm from a large clamp. The coil moves vertically by about 12 mm (peak to peak) within an air gap formed by two pairs of permanent magnets. The top pair of permanent magnets create a 0.9 T magnetic field in the gap. The bottom pair of permanent magnets produce a -0.9 T magnetic field. These magnetic fields are at right angles to current flowing in the coil. The Lorentz force generated by the coil current interacting with the magnetic field is at right angles to both the current and magnetic field. The beam is consequently deflected by this force (a positive current produces an upward force and deflects the beam upward). The beam deflection is measured by an inductive position sensor (Fastar) mounted 500 mm from the clamp. The position sensor may be calibrated using a Mitutoyo Digital Micrometer (1  $\mu\text{m}$  resolution) mounted above the position sensor.

A dashpot type damper, mounted 560 mm from the clamp, may be filled with a liquid (e.g. water) to provide viscous damping. A set of calibrated masses (approximately 50 g increments) may be mounted above the dashpot to provide known forces to deflect the beam for measurement of the static beam stiffness and for determination of the coil current to force relation.



## Static Characteristics

Some important static characteristics of the system (obtained using the Mathcad module titled "ElectroMechanicalSystemStaticMeasurements.mcd") are listed below.

$$\text{CoilCurrentMax} := 0.8 \cdot \text{A}$$

$$\text{CoilResistance} := 7 \cdot \text{ohm}$$

$$\text{CoilVoltageMax} := \text{CoilResistance} \cdot \text{CoilCurrentMax}$$

$$\text{CoilVoltageMax} = 5.6 \cdot \text{V}$$

To be safe always limit the voltage to about 4 V and the current to 0.6 A (i.e. set the power supply current limit to 0.6 A).

$$\text{PositionSensorVoltageToPosition} := 2.5 \cdot 10^{-3} \cdot \frac{\text{m}}{\text{V}}$$

$$\text{BeamStiffness} := 750 \cdot \frac{\text{N}}{\text{m}}$$

$$\text{CoilCurrentToForce} := 9 \cdot \frac{\text{N}}{\text{A}}$$

$$\text{CoilVoltageToForce} := \frac{\text{CoilCurrentToForce}}{\text{CoilResistance}}$$

$$\text{CoilVoltageToForce} = 1.286 \cdot \frac{\text{N}}{\text{V}}$$

$$\text{CoilForceToVoltage} := \frac{1}{\text{CoilVoltageToForce}}$$

$$\text{CoilForceToVoltage} = 0.778 \cdot \frac{\text{V}}{\text{N}}$$

## Generate Stochastic Binary Input

We will start by generating some Gaussian white noise. Then we will then low-pass filter it to boost the low frequencies and then hard limit it to get a binary signal. The resulting band-limited stochastic binary signal is a very powerful probe for identifying linear dynamic systems.

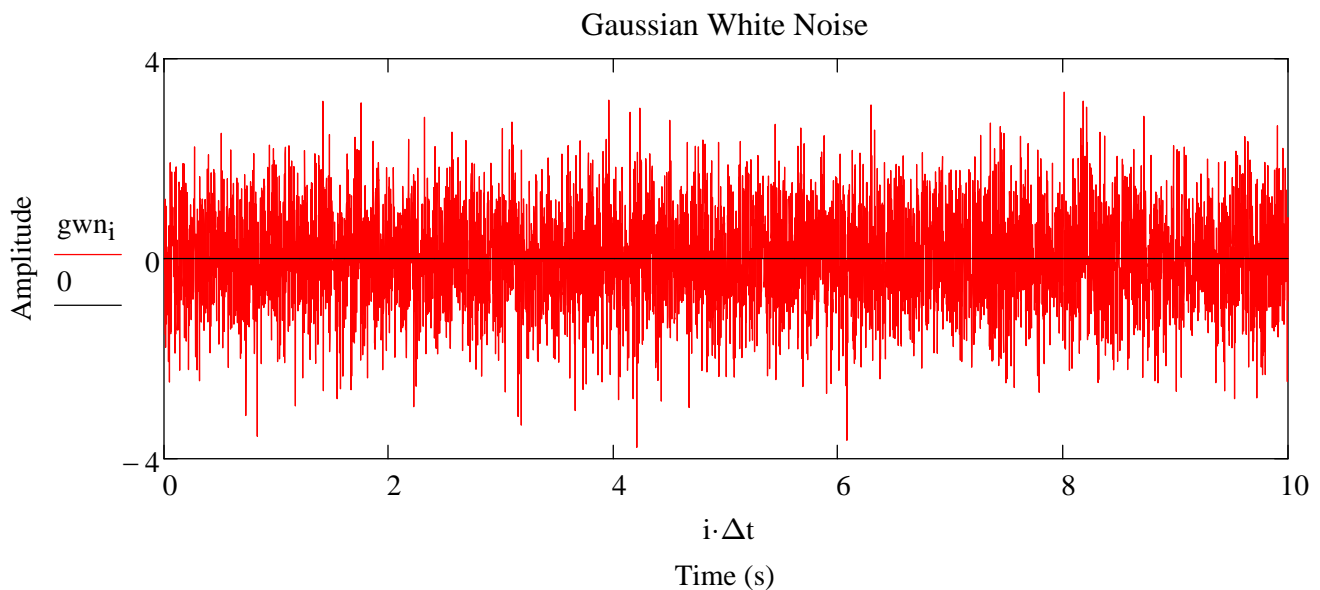
$I := 5000$       **Maximum sample (number of samples =  $I+1$ )**

$i := 0..I$

$gwn_i := \sum_{j=1}^{12} \text{rnd}(1) - 6$       **white Gaussian signal**

$\Delta t := 0.002 \text{ s}$       **Time between samples**

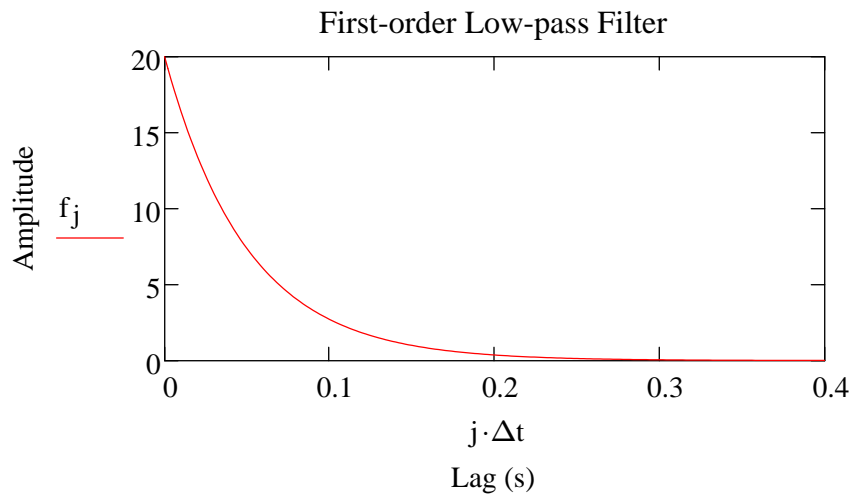
**Sampling rate**  $= \frac{1}{\Delta t} = 500 \text{ Hz}$



## Define First-Order Low-Pass Filter

$$\tau := 0.05 \quad J := 200 \quad j := 0 \dots J$$

$$f_j := \frac{1}{\tau} \cdot \exp\left(-\frac{j \cdot \Delta t}{\tau}\right)$$



## Convolve the Gaussian White Noise with the Filter

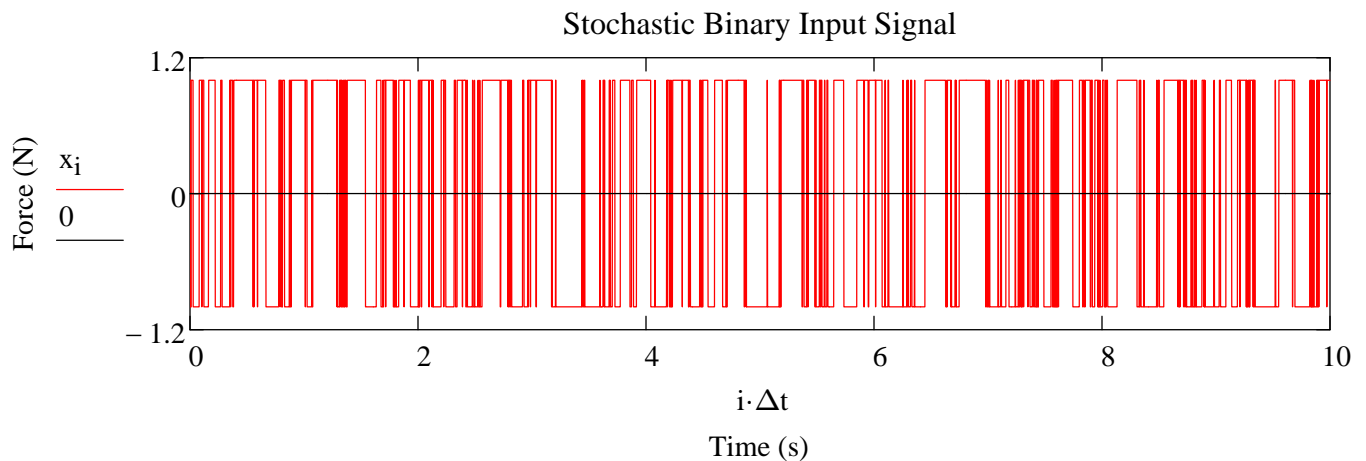
$$gn_i := \Delta t \cdot \sum_{j=0}^{\min((i-J), 0)} (f_j \cdot gwn_{i-j})$$

This implements numeric convolution. Note that we give the signal the units of force (N)

## Hard Limit to Produce Binary Signal with Force Amplitude, a N

$$a := 1 \cdot N$$

$$x_i := \begin{cases} -a & \text{if } gn_i < 0 \\ a & \text{otherwise} \end{cases}$$



Lets now convert this force signal to a voltage (multiply by CoilForceToVoltage) and send it out the digital to analog converter (DAC) to the power amplifier (voltage to current) which drives the voice-coil actuator (current to force). At the same time we record the displacement response (system output) of the beam via the analog to digital converter (ADC) and convert it to a displacement (PositionSensorVoltageToPosition).

go = 0

```

y := | if go = 1
      |   time ← timer( $\Delta t$ )
      |   for i ∈ 0 .. I
      |     | timer(0)
      |     | err ← da(0, CoilForceToVoltage·xi)
      |     | yi ← PositionSensorVoltageToPosition·ad(0)·V
      |     err ← da(0,0.0)
      |   y
      | 0 otherwise

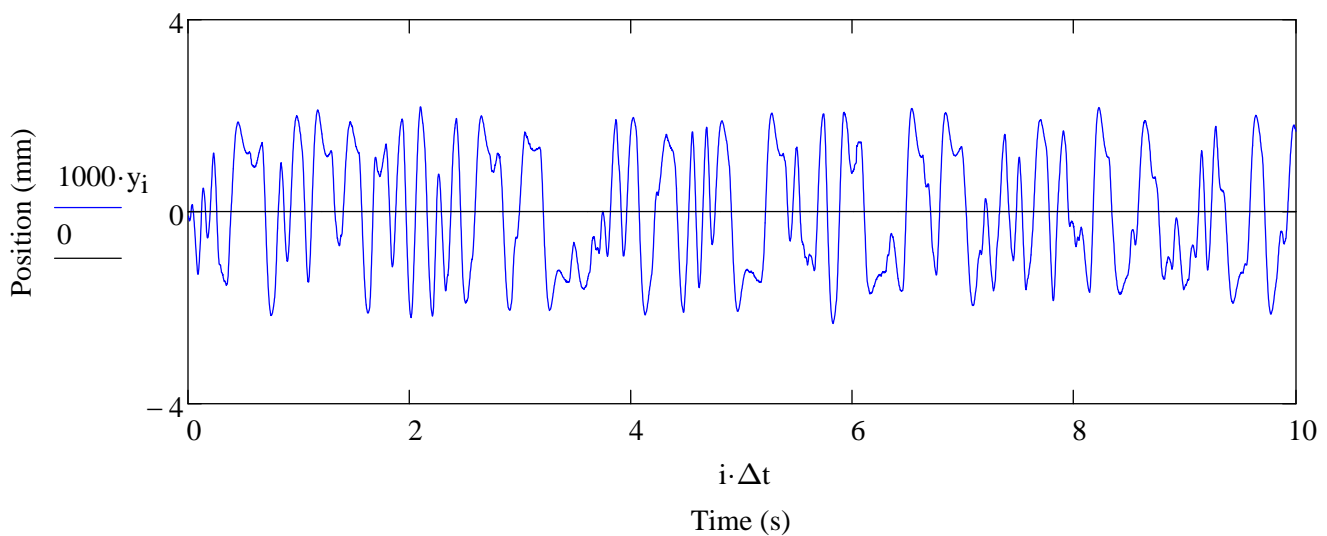
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$$\mu_y := \frac{1}{I+1} \cdot \sum_{i=0}^I y_i$$

$$y_i := y_i - \mu_y$$

Set y to zero  
mean

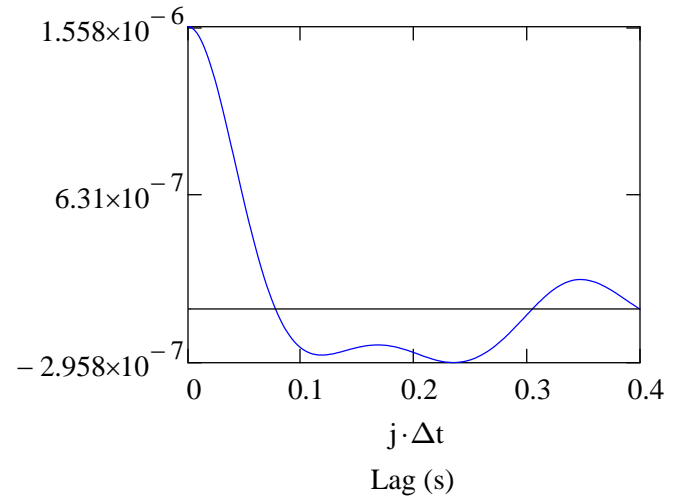
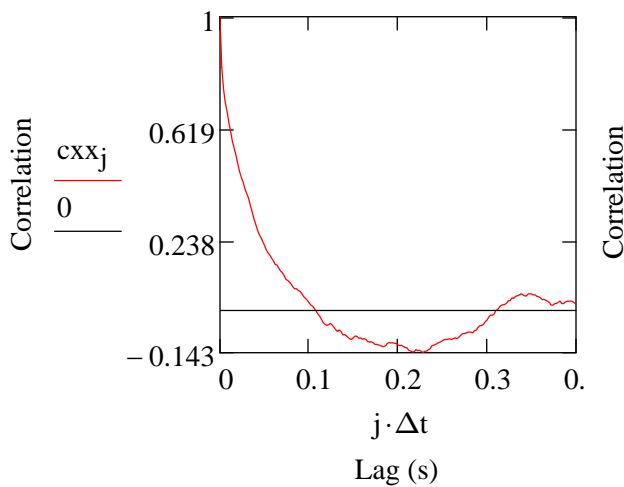


**Determine input and output biased auto-correlation functions (Note: means are 0.0)**

$$J := 200 \quad j := 0 \dots J$$

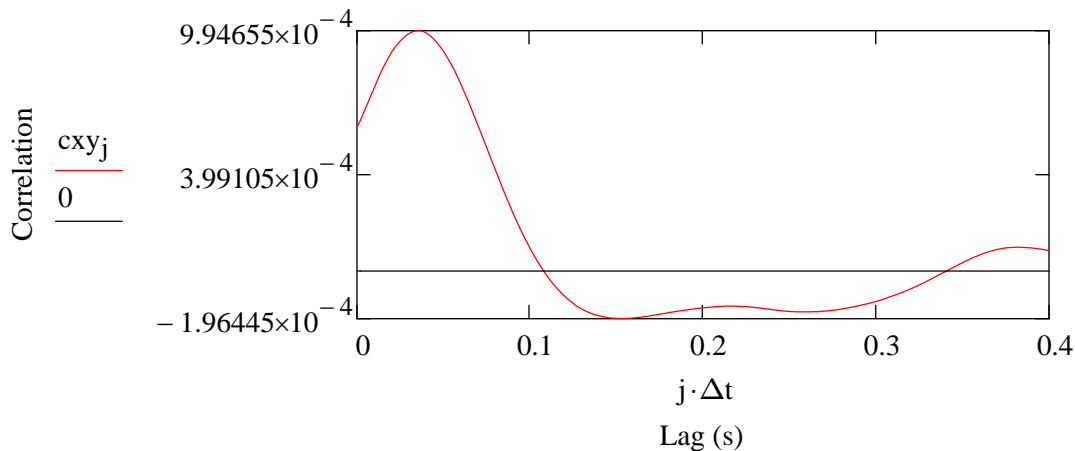
$$c_{xxj} := \frac{1}{I+1} \cdot \sum_{i=j}^I (x_{i-j} \cdot x_i)$$

$$c_{yyj} := \frac{1}{I+1} \cdot \sum_{i=j}^I (y_{i-j} \cdot y_i)$$



**Determine the input-output cross-correlation function.**

$$c_{xyj} := \frac{1}{I+1} \cdot \sum_{i=j}^I (x_{i-j} \cdot y_i)$$



Due to a limitation in the use of units in Mathcad we need to remove the units associated with these correlation functions (by dividing by the units)

$$c_{xx} := c_{xx} \cdot \frac{1}{\text{UnitsOf}(c_{xx})}$$

$$c_{yy} := c_{yy} \cdot \frac{1}{\text{UnitsOf}(c_{yy})}$$

$$c_{xy} := c_{xy} \cdot \frac{1}{\text{UnitsOf}(c_{xy})}$$

## Estimation of the system impulse response function (system identification)

$$j := 0 \dots J$$

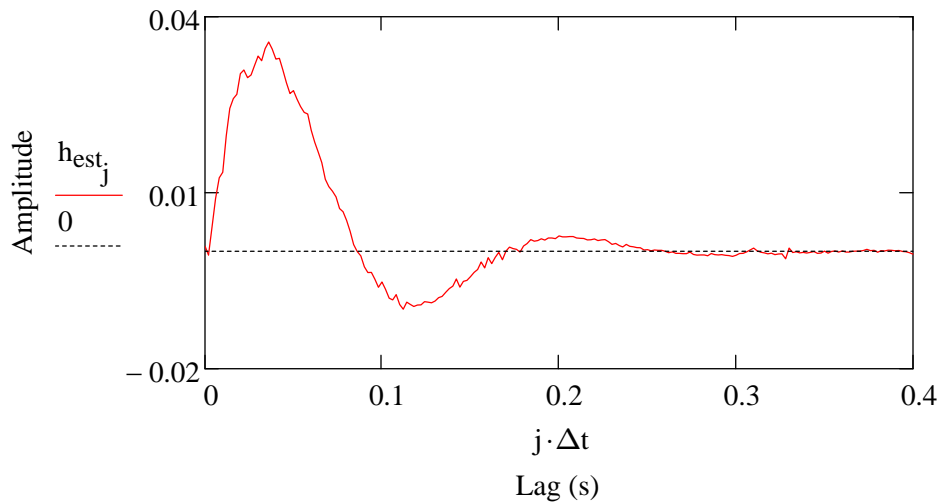
$$k := 0 \dots J$$

$$C_{xxj,k} := c_{xx}|j-k|$$

Form the Toeplitz matrix from the input auto-correlation function

$$h_{est} := \frac{1}{\Delta t} \cdot (C_{xx}^{-1} \cdot c_{xy}) \cdot \frac{m}{N}$$

Solve for h via Toeplitz matrix inversion (i.e. the input auto-correlation function is deconvolved from the cross-correlation function)



$$h_m(t, \text{Gain}, \omega_n, \zeta) := \text{Gain} \cdot \omega_n \cdot \exp(-\zeta \cdot \omega_n \cdot t) \cdot \frac{\sin(\sqrt{1 - \zeta^2} \cdot \omega_n \cdot t)}{\sqrt{1 - \zeta^2}} \cdot \frac{m}{N}$$

Continuous second-order low-pass under-damped impulse response function

$$h_{model,j} := h_m(j \cdot \Delta t, \text{Gain}, \omega_n, \zeta)$$

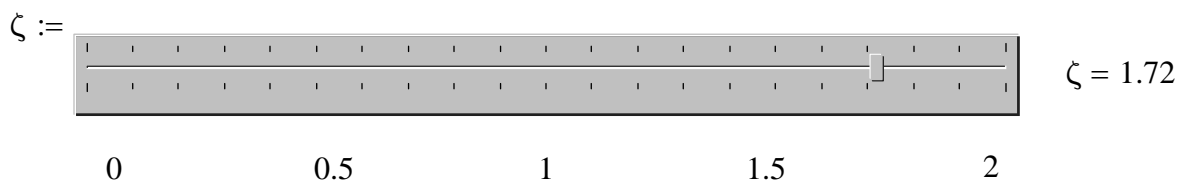
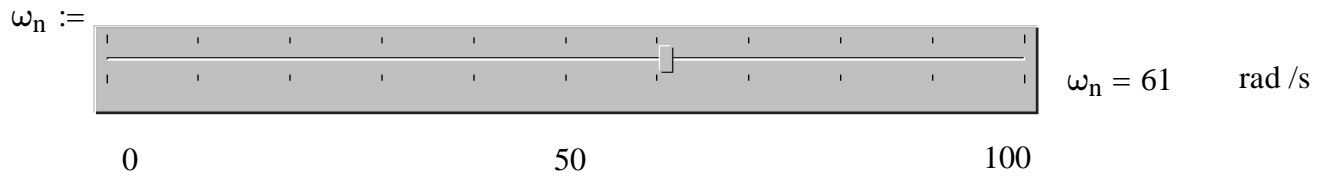
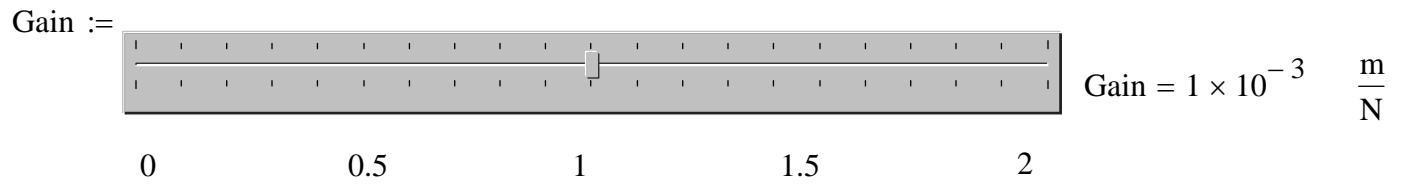
sampled version of the impulse response function

## Define objective function to minimize

We define the sum of squared error between the measured impulse response and the model

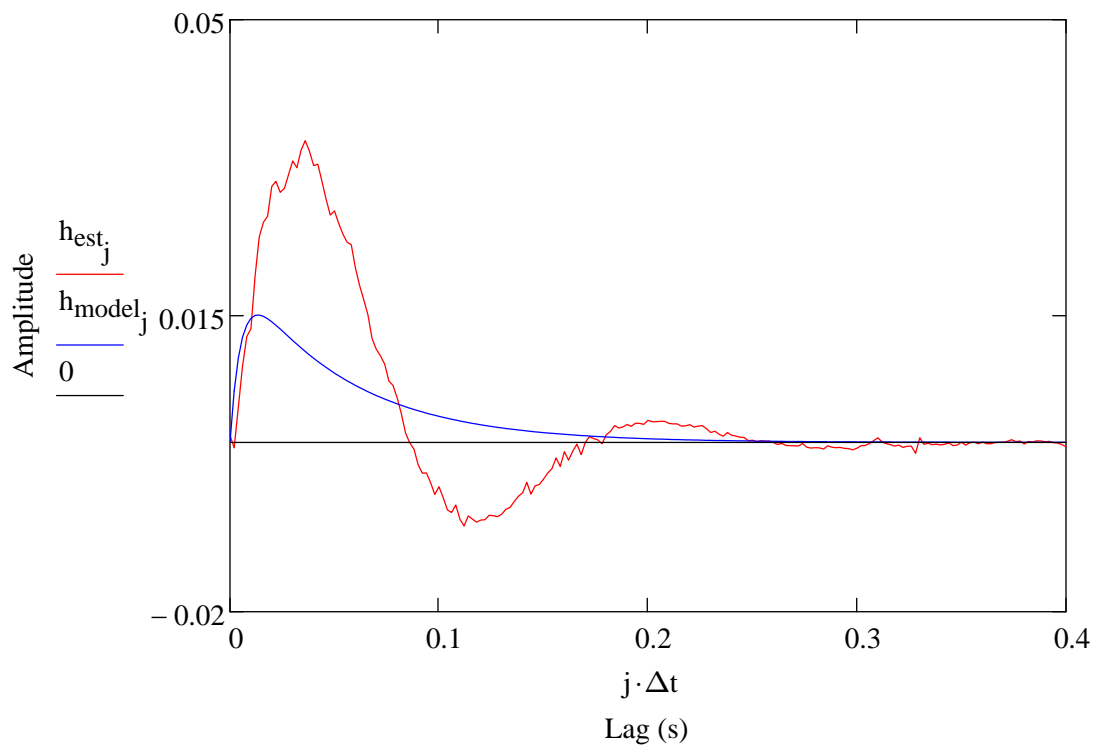
$$SS_{error}(\text{Gain}, \omega_n, \zeta) := \sum_{j=0}^J \left( h_{est,j} - h_m(j \cdot \Delta t, \text{Gain}, \omega_n, \zeta) \right)^2$$

## Estimate Parameter Values by Hand



$$SS_{\text{error}}(\text{Gain}, \omega_n, \zeta) = 0.012 \frac{\text{s}^4}{\text{kg}^2}$$

$$h_{\text{model}_j} := h_m(j \cdot \Delta t, \text{Gain}, \omega_n, \zeta)$$





## Estimate parameters by minimizing objective function using nonlinear minimization

We will use a nonlinear minimization technique implemented by the function called `Minimize()` which attempts to find the parameters which minimize the function  $SS_{\text{error}}()=0$ . `Minimize()` uses the Levenberg-Marquardt nonlinear minimization method. The parameter values set manually above are used as initial estimates for the minimization algorithm.

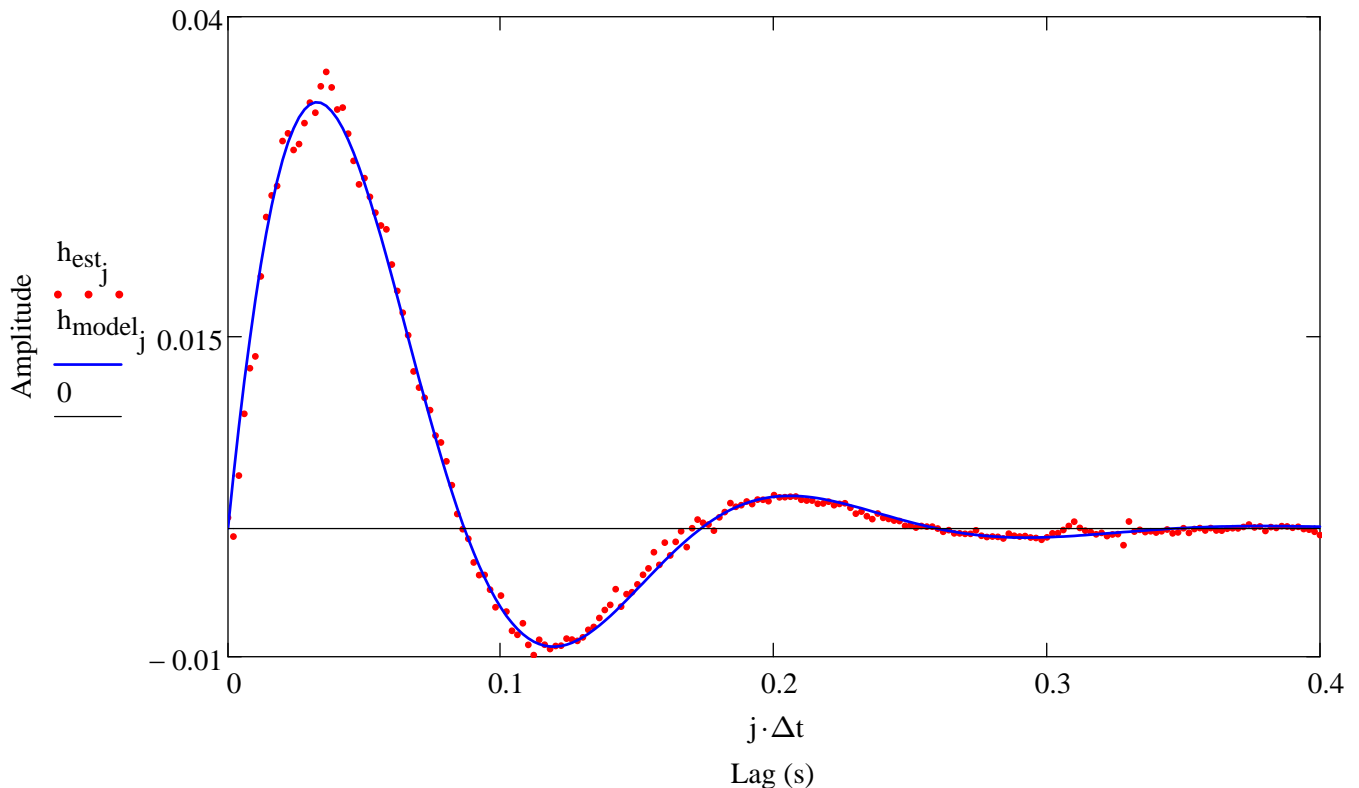
TOL := 0.001      Set the minimization termination condition

$$\begin{pmatrix} \text{Gain} \\ \omega_n \\ \zeta \end{pmatrix} := \text{Minimize}(SS_{\text{error}}, \text{Gain}, \omega_n, \zeta) \quad \text{Note that this will take a few minutes}$$

## Results

$$\text{Gain} = 1.378 \times 10^{-3} \quad \frac{\text{m}}{\text{N}} \quad \omega_n = 39.192 \quad \frac{\text{rad}}{\text{s}} \quad \zeta = 0.378$$

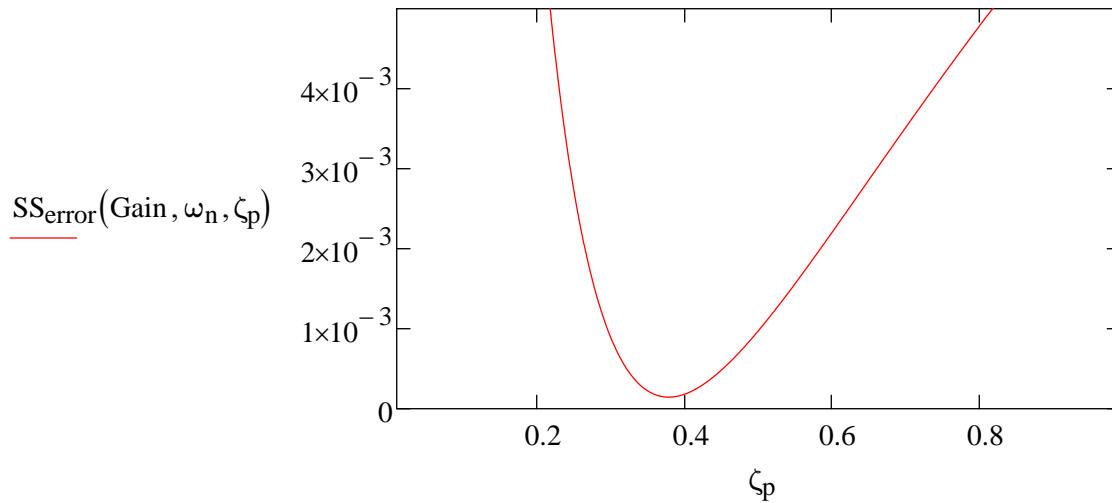
$$h_{\text{model}_j} := h_m(j \cdot \Delta t, \text{Gain}, \omega_n, \zeta) \quad SS_{\text{error}}(\text{Gain}, \omega_n, \zeta) = 1.428 \times 10^{-4} \frac{\text{s}^4}{\text{kg}^2}$$



Note that the fit of the second-order model is excellent. The "blip" at the peak of the measured impulse response function is not noise but is repeatedly observed using a variety of stochastic inputs. It is not clear what causes it.

## Parameter Sensitivity Analysis

The figure below shows how the SS increases as  $\zeta$  is increased or decreased from its optimal value.



## Find the corresponding I, B, and K

The two transfer functions are related by

$$\frac{\text{Gain} \cdot \omega_n^2}{s^2 + 2 \cdot \zeta \cdot \omega_n \cdot s + \omega_n^2} = \frac{1}{I \cdot s^2 + B \cdot s + K} = \frac{\frac{1}{I}}{s^2 + \frac{B}{I} \cdot s + \frac{K}{I}}$$

We can see that

$$\omega_n^2 = \frac{K}{I} \quad \text{and} \quad \text{Gain} \cdot \omega_n^2 = \frac{1}{I} \quad \text{and} \quad 2 \cdot \zeta \cdot \omega_n = \frac{B}{I}$$

$$\omega_n = \sqrt{\frac{K}{I}} \quad \text{Gain} = \frac{1}{K} \quad \zeta = \frac{B}{2 \cdot \sqrt{I \cdot K}}$$

And that

$$K := \frac{1}{\text{Gain}} \quad B := \frac{2 \cdot \zeta}{\text{Gain} \cdot \omega_n} \quad I := \frac{1}{\text{Gain} \cdot \omega_n^2}$$

The compliance of the beam is  $\text{Gain} = 1.378 \times 10^{-3} \text{ m/N}$

The stiffness is  $K = 725.59 \text{ N/m}$  which is similar to the value determined using static testing

The inertia is  $I = 0.472 \text{ N.s}^2/\text{m}$  or  $\text{kg}$

The viscosity is  $B = 14.008 \text{ N.s/m}$

**Determine output,  $y_{\text{est}}$ , from convolution of input,  $x$ , with impulse response function,  $h_{\text{est}}$**

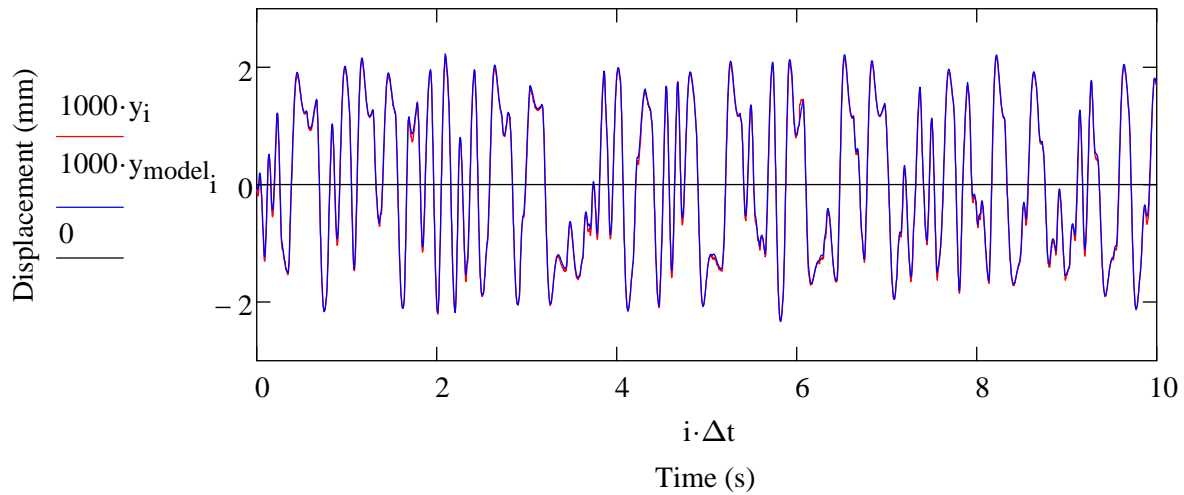
$$y_{\text{est},i} := \Delta t \cdot \sum_{j=0}^{\min((i-J))} (h_{\text{est},j} \cdot x_{i-j})$$

Note: this is the numeric counterpart to the convolution integral.

**Determine output,  $y_{\text{model}}$ , from convolution of  $x$  with impulse response function,  $h_{\text{model}}$**

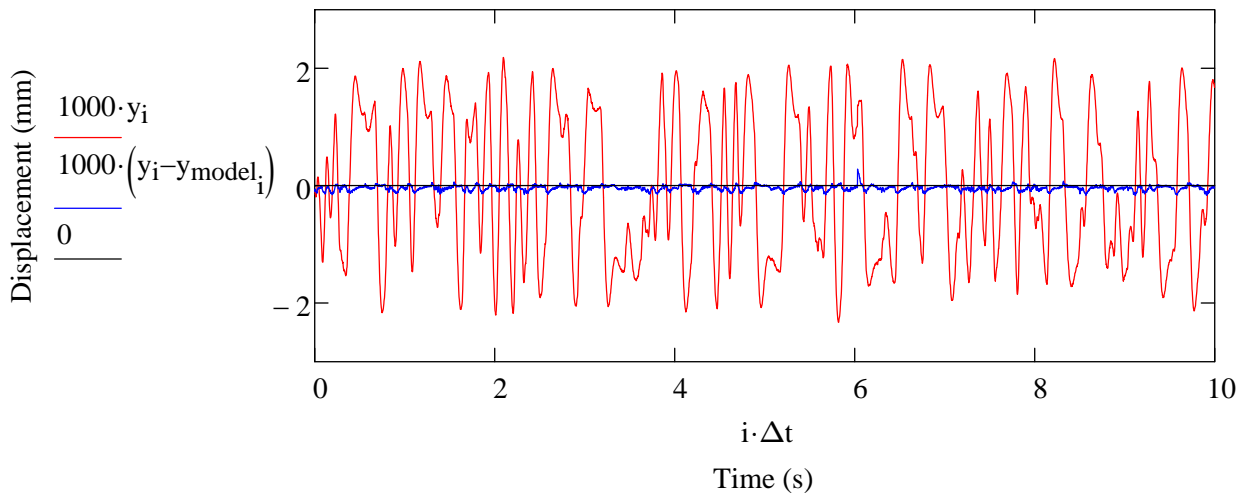
$$y_{\text{model},i} := \Delta t \cdot \sum_{j=0}^{\min((i-J))} (h_{\text{model},j} \cdot x_{i-j})$$

We now plot the actual output and the output predicted by the second-order transfer function model.



Notice how well we have predicted the output with the 3 parameter linear dynamic model.

We can also plot the difference between the actual and predicted outputs. These errors or residuals are actually due to a combination of modeling error and noise (perhaps added to the output).



**Determine the output variance accounted for, VAF, by  $h_{\text{est}}$  and  $h_{\text{model}}$**

A quantitative measure of the success of the prediction is the variance accounted for (VAF) by the model.

$$\sigma(x) := \left| \begin{array}{l} n \leftarrow \text{length}(x) \\ \mu \leftarrow \frac{1}{n} \cdot \sum_{i=0}^{n-1} x_i \\ \sqrt{\frac{1}{n} \cdot \sum_{i=0}^{n-1} (x_i - \mu)^2} \end{array} \right. \quad \text{standard deviation}$$

**NonParametric Prediction Error**      $\text{error}_{\text{est}_i} := y_{\text{est}_i} - y_i$

$$\text{VAF}_{\text{est}} := 100 \cdot \left( 1 - \frac{\sigma(\text{error}_{\text{est}})^2}{\sigma(y)^2} \right) \quad \text{VAF}_{\text{est}} = 99.95$$

**Parametric Prediction Error**      $\text{error}_{\text{model}_i} := y_{\text{model}_i} - y_i$

$$\text{VAF}_{\text{model}} := 100 \cdot \left( 1 - \frac{\sigma(\text{error}_{\text{model}})^2}{\sigma(y)^2} \right) \quad \text{VAF}_{\text{model}} = 99.877$$

It is important to note that the variance accounted for by the non-parametric model,  $h_{\text{est}}$ , will always be greater than the variance accounted for by the parametric model,  $h_{\text{model}}$ . This is because the parametric second-order model used here only has 3 free parameters (Gain,  $\omega_n$ ,  $\zeta$ ) whereas the non-parametric model essentially has as J+1 parameters (the impulse response function values).