

练习范围：100以内的加减法
(一) 题数：100

_____月 _____日 姓名：_____

_____分 _____秒 成绩：_____

$64 + 9 =$

$33 + 20 =$

$65 - 5 =$

$60 - 50 =$

$17 + 80 =$

$77 + 4 =$

$3 + 30 =$

$70 - 9 =$

$42 - 20 =$

$96 - 2 =$

$90 + 3 =$

$49 - 9 =$

$50 + 42 =$

$89 - 30 =$

$54 - 50 =$

$41 - 1 =$

$25 + 20 =$

$2 + 40 =$

$38 + 40 =$

$51 - 50 =$

$97 - 10 =$

$99 - 20 =$

$37 + 50 =$

$10 + 70 =$

$88 + 9 =$

$35 + 5 =$

$90 + 6 =$

$30 + 63 =$

$94 - 30 =$

$38 - 30 =$

$43 + 5 =$

$1 + 20 =$

$87 - 7 =$

$90 + 4 =$

$94 - 8 =$

$71 - 60 =$

$17 - 7 =$

$97 - 9 =$

$15 + 70 =$

$11 - 10 =$

$39 + 7 =$

$99 - 80 =$

$73 - 10 =$

$44 - 30 =$

$61 - 1 =$

$60 + 20 =$

$4 + 30 =$

$14 - 7 =$

$20 + 49 =$

$25 + 40 =$

$74 + 20 =$

$84 + 10 =$

$99 - 90 =$

$20 + 4 =$

$83 - 80 =$

$68 - 4 =$

$15 - 9 =$

$28 - 20 =$

$9 + 87 =$

$50 + 9 =$

$28 - 6 =$

$98 - 90 =$

$2 + 64 =$

$66 - 60 =$

$82 + 10 =$

$12 + 3 =$

$31 + 2 =$

$60 + 0 =$

$86 + 3 =$

$29 + 2 =$

$14 + 10 =$

$70 - 70 =$

$20 + 8 =$

$22 + 40 =$

$44 - 10 =$

$80 - 8 =$

$20 + 2 =$

$63 + 6 =$

$16 + 50 =$

$44 - 4 =$

$31 - 30 =$

$30 + 1 =$

$2 + 80 =$

$22 + 70 =$

$16 - 10 =$

$1 + 80 =$

$51 - 8 =$

$15 + 50 =$

$15 + 80 =$

$12 - 10 =$

$6 + 91 =$

$36 + 10 =$

$61 + 1 =$

$30 + 9 =$

$2 + 93 =$

$17 + 30 =$

$18 - 8 =$

$87 - 30 =$

$34 + 30 =$

$39 - 9 =$

练习范围：100以内的加减法

(一) 题数：100

_____月 _____日 姓名：_____

_____分 _____秒 成绩：_____

$20 + 6 =$

$60 - 50 =$

$80 - 40 =$

$37 + 50 =$

$20 + 49 =$

$50 + 22 =$

$18 - 8 =$

$80 - 8 =$

$39 + 7 =$

$60 + 12 =$

$21 - 20 =$

$24 + 7 =$

$6 + 50 =$

$7 + 32 =$

$16 + 7 =$

$43 - 30 =$

$90 + 6 =$

$2 + 30 =$

$30 + 9 =$

$13 + 50 =$

$68 - 40 =$

$88 + 9 =$

$16 - 10 =$

$30 + 63 =$

$6 + 20 =$

$15 + 50 =$

$38 - 10 =$

$17 + 80 =$

$29 + 2 =$

$20 + 71 =$

$3 + 30 =$

$52 + 20 =$

$34 + 30 =$

$60 + 9 =$

$9 + 39 =$

$29 + 30 =$

$22 + 70 =$

$83 - 80 =$

$81 - 80 =$

$52 - 2 =$

$2 + 64 =$

$38 + 10 =$

$42 + 10 =$

$83 - 3 =$

$99 - 20 =$

$87 - 80 =$

$6 + 80 =$

$2 + 40 =$

$20 + 76 =$

$86 + 3 =$

$90 + 9 =$

$30 + 27 =$

$20 + 45 =$

$61 + 1 =$

$62 + 10 =$

$76 + 20 =$

$28 - 6 =$

$61 - 60 =$

$6 + 22 =$

$5 + 20 =$

$60 + 20 =$

$6 + 91 =$

$49 - 40 =$

$6 + 62 =$

$20 + 53 =$

$20 + 3 =$

$59 - 50 =$

$14 - 7 =$

$30 + 7 =$

$3 + 26 =$

$31 + 20 =$

$17 + 50 =$

$48 - 8 =$

$35 + 10 =$

$47 + 50 =$

$7 + 80 =$

$73 - 3 =$

$35 + 5 =$

$97 - 10 =$

$3 + 80 =$

$57 - 7 =$

$3 + 70 =$

$65 - 60 =$

$64 - 4 =$

$71 - 30 =$

$22 - 2 =$

$70 + 21 =$

$1 + 20 =$

$54 - 50 =$

$70 + 2 =$

$16 - 6 =$

$51 - 6 =$

$2 + 93 =$

$52 + 4 =$

$77 + 4 =$

$98 - 90 =$

$18 - 9 =$

$3 + 38 =$

$66 - 60 =$

$27 - 7 =$

练习范围：100以内的加减法

(一) 题数：100

_____月 _____日 姓名：_____

_____分 _____秒 成绩：_____

$2 + 93 =$

$20 + 6 =$

$64 - 30 =$

$20 + 76 =$

$93 - 3 =$

$74 - 60 =$

$93 - 5 =$

$7 + 90 =$

$10 + 14 =$

$90 + 8 =$

$3 + 79 =$

$71 - 3 =$

$21 - 20 =$

$89 - 30 =$

$73 - 6 =$

$20 + 53 =$

$3 + 38 =$

$1 + 60 =$

$29 + 30 =$

$20 + 2 =$

$81 - 80 =$

$60 + 8 =$

$27 - 7 =$

$90 + 4 =$

$61 + 4 =$

$51 - 50 =$

$2 + 30 =$

$61 - 1 =$

$2 + 64 =$

$30 + 55 =$

$99 - 20 =$

$80 + 1 =$

$17 + 50 =$

$20 + 3 =$

$20 + 17 =$

$86 + 10 =$

$30 + 22 =$

$7 + 20 =$

$2 + 40 =$

$90 + 6 =$

$14 + 10 =$

$8 + 78 =$

$59 - 4 =$

$70 - 70 =$

$99 - 90 =$

$41 + 3 =$

$41 + 30 =$

$81 - 70 =$

$40 + 45 =$

$23 + 6 =$

$10 + 90 =$

$26 - 6 =$

$89 - 1 =$

$30 + 9 =$

$55 + 40 =$

$61 - 60 =$

$64 - 4 =$

$85 + 10 =$

$84 - 40 =$

$46 - 6 =$

$70 + 21 =$

$53 + 30 =$

$39 + 7 =$

$82 - 2 =$

$30 + 46 =$

$63 - 1 =$

$80 + 5 =$

$24 + 7 =$

$61 + 1 =$

$10 + 34 =$

$13 - 3 =$

$39 - 9 =$

$60 + 20 =$

$10 + 61 =$

$88 - 50 =$

$50 + 45 =$

$20 + 49 =$

$10 + 5 =$

$10 + 6 =$

$97 - 90 =$

$48 - 8 =$

$2 + 80 =$

$22 - 2 =$

$62 - 60 =$

$47 + 10 =$

$22 + 70 =$

$72 - 4 =$

$23 - 20 =$

$60 + 4 =$

$90 - 40 =$

$16 + 7 =$

$49 - 9 =$

$83 + 1 =$

$67 - 4 =$

$59 + 40 =$

$50 + 8 =$

$87 - 30 =$

$6 + 50 =$

$18 - 8 =$

$84 - 80 =$

练习范围：100以内的加减法

(一) 题数：100

_____月 _____日 姓名：_____

_____分 _____秒 成绩：_____

$38 + 50 =$

$76 - 6 =$

$61 - 60 =$

$17 - 6 =$

$7 + 80 =$

$7 + 10 =$

$81 - 80 =$

$56 + 30 =$

$50 + 44 =$

$8 + 49 =$

$25 + 20 =$

$7 + 40 =$

$24 - 4 =$

$71 - 70 =$

$34 - 30 =$

$35 - 20 =$

$5 + 17 =$

$66 - 7 =$

$32 - 30 =$

$49 - 9 =$

$90 - 90 =$

$35 + 60 =$

$63 - 3 =$

$2 + 93 =$

$36 - 2 =$

$22 - 2 =$

$17 + 80 =$

$80 + 4 =$

$28 + 20 =$

$70 + 22 =$

$61 + 1 =$

$83 + 1 =$

$6 + 80 =$

$20 + 49 =$

$10 + 0 =$

$30 + 63 =$

$90 + 4 =$

$15 - 3 =$

$56 - 6 =$

$2 + 30 =$

$20 + 5 =$

$3 + 52 =$

$18 - 8 =$

$96 - 70 =$

$51 - 40 =$

$45 - 40 =$

$94 - 50 =$

$48 - 8 =$

$30 + 9 =$

$88 + 8 =$

$40 + 59 =$

$44 - 10 =$

$5 + 61 =$

$87 - 30 =$

$32 - 2 =$

$15 + 50 =$

$50 + 32 =$

$3 + 38 =$

$10 + 6 =$

$99 - 90 =$

$23 - 20 =$

$53 + 7 =$

$80 - 8 =$

$14 - 10 =$

$11 - 1 =$

$10 + 1 =$

$23 - 3 =$

$77 + 4 =$

$16 - 6 =$

$66 - 8 =$

$8 + 45 =$

$62 + 1 =$

$51 - 8 =$

$82 - 80 =$

$63 - 9 =$

$21 - 20 =$

$42 - 2 =$

$70 + 21 =$

$16 + 7 =$

$70 + 2 =$

$54 + 2 =$

$86 + 10 =$

$83 - 3 =$

$90 + 0 =$

$99 - 20 =$

$9 + 66 =$

$20 + 2 =$

$84 - 80 =$

$28 - 20 =$

$87 - 7 =$

$60 + 8 =$

$50 + 22 =$

$10 + 56 =$

$97 - 40 =$

$52 - 50 =$

$59 - 9 =$

$25 - 20 =$

$89 - 80 =$

$31 - 4 =$

$20 + 6 =$

练习范围：100以内的加减法
(一) 题数：100

_____月 _____日 姓名：_____

_____分 _____秒 成绩：_____

$3 + 40 =$

$4 + 22 =$

$89 - 9 =$

$10 + 7 =$

$16 + 50 =$

$95 - 20 =$

$5 + 52 =$

$20 + 15 =$

$66 - 60 =$

$29 + 30 =$

$80 - 8 =$

$7 + 38 =$

$3 + 33 =$

$59 - 4 =$

$91 + 1 =$

$25 - 10 =$

$6 + 71 =$

$50 + 41 =$

$23 - 20 =$

$98 - 20 =$

$56 + 1 =$

$30 + 9 =$

$38 + 40 =$

$61 - 60 =$

$16 - 10 =$

$55 - 50 =$

$60 + 8 =$

$81 - 80 =$

$84 - 80 =$

$51 - 8 =$

$50 + 40 =$

$87 - 30 =$

$62 - 5 =$

$77 + 4 =$

$90 + 6 =$

$2 + 51 =$

$13 + 40 =$

$23 - 3 =$

$6 + 50 =$

$10 + 5 =$

$84 - 40 =$

$2 + 30 =$

$18 + 30 =$

$70 + 3 =$

$40 + 25 =$

$20 + 26 =$

$60 - 50 =$

$1 + 31 =$

$44 - 10 =$

$20 + 49 =$

$17 + 80 =$

$42 + 8 =$

$52 + 7 =$

$49 - 9 =$

$3 + 79 =$

$7 + 89 =$

$83 + 1 =$

$72 - 2 =$

$9 + 20 =$

$13 - 3 =$

$86 + 10 =$

$83 - 80 =$

$37 + 50 =$

$98 - 90 =$

$76 - 6 =$

$5 + 80 =$

$50 + 22 =$

$40 + 9 =$

$60 + 20 =$

$20 + 6 =$

$99 - 20 =$

$30 + 21 =$

$28 - 6 =$

$78 - 8 =$

$32 - 2 =$

$20 + 53 =$

$94 - 8 =$

$63 - 3 =$

$18 - 8 =$

$60 + 9 =$

$43 - 30 =$

$70 + 7 =$

$22 + 70 =$

$67 + 20 =$

$61 - 1 =$

$20 - 4 =$

$95 - 5 =$

$24 + 7 =$

$50 + 48 =$

$40 + 43 =$

$10 + 61 =$

$93 - 5 =$

$2 + 64 =$

$20 + 25 =$

$9 + 80 =$

$28 - 20 =$

$11 - 10 =$

$87 - 8 =$

$35 + 60 =$

$2 + 48 =$

练习范围：100以内的加减法

(一) 题数：100

_____月 _____日 姓名：_____

_____分 _____秒 成绩：_____

$96 - 7 =$

$7 + 38 =$

$4 + 63 =$

$40 + 60 =$

$20 + 4 =$

$99 - 20 =$

$9 + 80 =$

$28 - 6 =$

$60 + 6 =$

$61 - 1 =$

$8 + 50 =$

$35 + 20 =$

$17 + 80 =$

$51 - 50 =$

$84 - 40 =$

$61 - 60 =$

$5 + 40 =$

$17 - 7 =$

$35 + 60 =$

$39 + 7 =$

$60 - 50 =$

$18 - 8 =$

$1 + 31 =$

$77 - 9 =$

$9 + 10 =$

$16 + 50 =$

$49 - 20 =$

$24 + 7 =$

$10 + 10 =$

$93 - 60 =$

$2 + 30 =$

$87 - 30 =$

$86 + 10 =$

$64 + 5 =$

$76 - 10 =$

$16 - 6 =$

$39 + 50 =$

$51 - 8 =$

$50 + 22 =$

$40 + 3 =$

$86 + 3 =$

$6 + 91 =$

$71 - 60 =$

$26 - 6 =$

$1 + 30 =$

$37 - 3 =$

$88 - 80 =$

$2 + 93 =$

$16 + 7 =$

$70 - 70 =$

$32 - 2 =$

$51 - 1 =$

$34 + 30 =$

$28 - 20 =$

$30 + 22 =$

$14 + 4 =$

$30 + 5 =$

$15 + 50 =$

$10 + 6 =$

$98 - 90 =$

$41 - 40 =$

$80 + 6 =$

$81 + 7 =$

$66 - 60 =$

$44 - 40 =$

$1 + 20 =$

$84 - 80 =$

$7 + 90 =$

$2 + 64 =$

$3 + 38 =$

$94 - 4 =$

$17 + 50 =$

$1 + 61 =$

$20 + 76 =$

$31 - 30 =$

$14 + 70 =$

$3 + 79 =$

$40 + 57 =$

$38 - 8 =$

$30 + 9 =$

$96 - 90 =$

$50 + 41 =$

$44 - 3 =$

$77 + 4 =$

$69 - 60 =$

$30 + 63 =$

$56 + 1 =$

$85 - 10 =$

$50 + 35 =$

$83 - 80 =$

$97 - 10 =$

$72 + 8 =$

$6 + 50 =$

$13 - 3 =$

$22 - 2 =$

$25 + 20 =$

$70 + 21 =$

$78 - 8 =$

$20 + 2 =$

$23 - 3 =$

练习范围：100以内的加减法

(一) 题数：100

_____ 月 _____ 日 姓名：_____

_____ 分 _____ 秒 成绩：_____

$29 + 30 =$

$90 + 6 =$

$10 + 4 =$

$50 + 39 =$

$39 + 7 =$

$99 + 1 =$

$48 - 8 =$

$70 + 9 =$

$13 - 3 =$

$70 + 21 =$

$1 + 31 =$

$52 + 30 =$

$53 - 50 =$

$18 + 40 =$

$31 + 20 =$

$2 + 93 =$

$84 - 40 =$

$34 - 2 =$

$28 - 20 =$

$65 - 5 =$

$56 + 1 =$

$60 + 7 =$

$97 - 80 =$

$15 + 50 =$

$16 + 80 =$

$17 + 80 =$

$51 - 8 =$

$30 + 63 =$

$17 - 10 =$

$99 - 20 =$

$3 + 79 =$

$20 + 6 =$

$10 + 42 =$

$40 + 55 =$

$61 - 60 =$

$40 + 28 =$

$59 - 4 =$

$4 + 10 =$

$6 + 50 =$

$2 + 30 =$

$29 - 20 =$

$17 + 30 =$

$75 - 70 =$

$38 + 20 =$

$18 - 8 =$

$95 - 90 =$

$65 - 8 =$

$96 - 6 =$

$1 + 20 =$

$30 + 9 =$

$44 - 10 =$

$5 + 60 =$

$16 + 50 =$

$27 - 7 =$

$50 + 9 =$

$44 - 3 =$

$10 + 6 =$

$45 - 1 =$

$16 - 6 =$

$50 + 41 =$

$40 + 17 =$

$20 + 53 =$

$20 + 77 =$

$43 - 20 =$

$12 + 4 =$

$60 + 8 =$

$70 + 11 =$

$20 + 25 =$

$20 + 49 =$

$50 + 4 =$

$29 - 9 =$

$88 + 9 =$

$42 - 3 =$

$22 - 2 =$

$20 + 76 =$

$43 - 30 =$

$77 - 70 =$

$22 + 70 =$

$37 + 50 =$

$40 - 6 =$

$92 - 90 =$

$34 + 30 =$

$60 + 3 =$

$6 + 36 =$

$14 + 30 =$

$50 + 45 =$

$5 + 80 =$

$20 + 9 =$

$30 + 1 =$

$29 + 2 =$

$83 - 80 =$

$31 + 40 =$

$7 + 80 =$

$10 + 10 =$

$6 + 91 =$

$25 - 4 =$

$5 + 30 =$

$61 - 1 =$

$24 + 7 =$

$14 - 10 =$

练习范围：100以内的加减法

(一) 题数：100

_____月 _____日 姓名：_____

_____分 _____秒 成绩：_____

$35 + 5 =$

$50 + 45 =$

$55 - 50 =$

$70 - 1 =$

$69 - 60 =$

$48 - 8 =$

$94 - 8 =$

$83 - 7 =$

$40 + 6 =$

$20 + 17 =$

$70 + 5 =$

$15 + 50 =$

$35 + 60 =$

$6 + 50 =$

$25 + 20 =$

$7 + 70 =$

$60 - 40 =$

$29 + 2 =$

$40 + 3 =$

$1 + 31 =$

$43 - 30 =$

$60 - 50 =$

$7 + 32 =$

$28 - 6 =$

$19 + 20 =$

$53 + 20 =$

$60 - 5 =$

$14 - 10 =$

$56 + 1 =$

$86 + 10 =$

$16 - 10 =$

$10 + 10 =$

$30 + 9 =$

$6 + 91 =$

$86 + 3 =$

$90 + 5 =$

$5 + 20 =$

$45 - 40 =$

$88 + 9 =$

$5 + 40 =$

$2 + 93 =$

$31 + 20 =$

$51 - 8 =$

$14 - 7 =$

$20 + 80 =$

$70 + 15 =$

$89 - 30 =$

$40 + 0 =$

$64 - 4 =$

$24 + 7 =$

$71 - 60 =$

$64 - 7 =$

$44 - 3 =$

$9 + 53 =$

$44 - 10 =$

$17 + 50 =$

$22 - 2 =$

$3 + 50 =$

$23 - 20 =$

$89 + 10 =$

$16 - 6 =$

$20 + 76 =$

$90 + 6 =$

$16 + 7 =$

$60 + 20 =$

$30 + 1 =$

$49 - 9 =$

$3 + 79 =$

$28 - 20 =$

$37 + 50 =$

$16 + 50 =$

$80 + 3 =$

$60 + 6 =$

$31 - 10 =$

$56 + 5 =$

$49 - 40 =$

$4 + 91 =$

$2 + 58 =$

$83 - 9 =$

$90 - 30 =$

$21 - 20 =$

$59 - 4 =$

$84 - 40 =$

$50 + 22 =$

$20 + 49 =$

$40 + 54 =$

$90 + 0 =$

$50 + 4 =$

$66 - 60 =$

$2 + 40 =$

$8 + 80 =$

$2 + 30 =$

$56 - 10 =$

$6 + 16 =$

$23 - 3 =$

$87 - 7 =$

$9 + 35 =$

$61 - 1 =$

$99 - 20 =$

$30 + 63 =$

练习范围：100以内的加减法
(一) 题数：100

_____月 _____日 姓名：_____

_____分 _____秒 成绩：_____

$17 + 30 =$

$60 + 1 =$

$75 + 20 =$

$30 + 63 =$

$72 - 2 =$

$1 + 50 =$

$3 + 79 =$

$70 + 7 =$

$61 + 20 =$

$27 - 7 =$

$79 + 20 =$

$94 - 8 =$

$60 + 20 =$

$29 + 2 =$

$23 - 20 =$

$85 - 5 =$

$87 - 7 =$

$90 + 4 =$

$84 - 80 =$

$81 - 80 =$

$1 + 28 =$

$50 + 45 =$

$31 + 20 =$

$93 - 3 =$

$67 - 10 =$

$70 + 21 =$

$48 - 20 =$

$35 + 60 =$

$89 - 30 =$

$83 + 1 =$

$66 + 7 =$

$34 - 2 =$

$42 - 6 =$

$30 + 13 =$

$73 + 20 =$

$38 + 40 =$

$10 + 6 =$

$22 + 9 =$

$2 + 64 =$

$81 + 10 =$

$87 - 30 =$

$8 + 20 =$

$21 - 20 =$

$39 + 7 =$

$95 - 5 =$

$12 + 5 =$

$66 - 6 =$

$98 - 90 =$

$1 + 31 =$

$1 + 20 =$

$30 + 6 =$

$4 + 13 =$

$72 - 20 =$

$32 - 2 =$

$10 + 10 =$

$51 - 50 =$

$20 + 0 =$

$50 + 41 =$

$22 + 70 =$

$38 - 2 =$

$71 + 1 =$

$20 + 76 =$

$30 + 9 =$

$14 - 7 =$

$97 - 7 =$

$41 - 40 =$

$50 + 22 =$

$6 + 10 =$

$52 - 2 =$

$43 - 30 =$

$91 + 7 =$

$80 - 8 =$

$45 - 40 =$

$97 - 10 =$

$28 - 6 =$

$14 - 10 =$

$20 + 16 =$

$36 - 5 =$

$54 - 50 =$

$20 + 30 =$

$57 - 5 =$

$88 + 9 =$

$84 - 40 =$

$10 + 68 =$

$38 - 30 =$

$6 + 91 =$

$7 + 32 =$

$20 + 25 =$

$17 + 50 =$

$20 + 2 =$

$17 + 80 =$

$99 - 20 =$

$60 + 31 =$

$44 - 10 =$

$5 + 22 =$

$50 + 8 =$

$29 - 9 =$

$61 - 1 =$

$40 + 14 =$

$35 + 5 =$

练习范围：100以内的加减法
(一) 题数：100

_____月 _____日 姓名：_____

_____分 _____秒 成绩：_____

$8 + 34 =$

$47 - 20 =$

$59 - 4 =$

$88 - 80 =$

$8 + 22 =$

$90 + 4 =$

$98 - 90 =$

$22 + 70 =$

$41 - 40 =$

$2 + 93 =$

$48 - 8 =$

$37 - 30 =$

$13 - 3 =$

$97 - 10 =$

$61 + 1 =$

$10 + 8 =$

$45 - 1 =$

$12 - 8 =$

$60 + 7 =$

$70 + 25 =$

$26 - 4 =$

$30 + 9 =$

$51 - 50 =$

$90 + 5 =$

$86 - 80 =$

$6 + 42 =$

$7 + 32 =$

$50 + 2 =$

$23 - 20 =$

$10 + 10 =$

$84 - 4 =$

$5 + 10 =$

$83 - 20 =$

$76 - 6 =$

$60 + 2 =$

$56 + 1 =$

$81 - 80 =$

$75 - 5 =$

$16 - 6 =$

$44 - 4 =$

$94 - 8 =$

$28 - 20 =$

$8 + 88 =$

$83 - 80 =$

$77 + 4 =$

$4 + 70 =$

$1 + 20 =$

$9 + 11 =$

$30 + 1 =$

$37 + 50 =$

$54 - 50 =$

$20 + 2 =$

$6 + 91 =$

$35 + 5 =$

$40 + 55 =$

$84 - 80 =$

$87 - 7 =$

$45 - 9 =$

$60 - 50 =$

$43 - 30 =$

$22 - 2 =$

$45 + 9 =$

$14 - 7 =$

$98 - 80 =$

$16 - 8 =$

$61 - 1 =$

$20 + 76 =$

$25 + 20 =$

$62 + 30 =$

$50 + 45 =$

$61 - 60 =$

$8 + 50 =$

$80 + 1 =$

$3 + 36 =$

$80 - 8 =$

$16 + 7 =$

$54 + 10 =$

$29 + 30 =$

$3 + 44 =$

$14 - 10 =$

$27 - 7 =$

$50 + 22 =$

$38 + 40 =$

$2 + 30 =$

$15 + 50 =$

$90 + 6 =$

$86 + 3 =$

$86 + 10 =$

$83 + 1 =$

$84 - 40 =$

$60 + 8 =$

$60 + 20 =$

$20 + 61 =$

$20 + 3 =$

$24 + 7 =$

$28 + 70 =$

$93 - 30 =$

$10 + 6 =$

$29 + 2 =$

$6 + 60 =$

练习范围：100以内的加减法

(一) 题数：100

_____月 _____日 姓名：_____

_____分 _____秒 成绩：_____

$50 + 41 =$

$34 + 30 =$

$1 + 50 =$

$23 - 20 =$

$37 - 20 =$

$71 - 60 =$

$70 + 4 =$

$6 + 50 =$

$40 + 19 =$

$45 + 3 =$

$8 + 10 =$

$4 + 10 =$

$20 + 25 =$

$35 + 5 =$

$70 + 21 =$

$61 - 60 =$

$4 + 20 =$

$30 + 63 =$

$2 + 40 =$

$21 - 20 =$

$20 + 80 =$

$3 + 20 =$

$98 - 90 =$

$25 + 1 =$

$1 + 20 =$

$65 - 50 =$

$87 - 7 =$

$61 + 1 =$

$66 - 6 =$

$58 - 8 =$

$17 + 30 =$

$51 - 50 =$

$5 + 76 =$

$56 + 1 =$

$20 + 33 =$

$27 - 7 =$

$20 + 6 =$

$30 + 7 =$

$66 + 3 =$

$11 - 1 =$

$51 - 8 =$

$69 + 30 =$

$80 + 1 =$

$30 + 9 =$

$77 - 7 =$

$2 + 64 =$

$60 - 50 =$

$43 + 3 =$

$29 + 2 =$

$86 + 10 =$

$43 - 30 =$

$59 - 4 =$

$80 - 8 =$

$1 + 60 =$

$3 + 79 =$

$39 + 7 =$

$2 + 26 =$

$96 + 1 =$

$77 + 4 =$

$16 + 7 =$

$15 + 3 =$

$10 + 59 =$

$30 + 61 =$

$81 - 80 =$

$44 - 10 =$

$1 + 31 =$

$89 - 30 =$

$7 + 80 =$

$25 + 20 =$

$91 - 90 =$

$2 + 93 =$

$37 + 50 =$

$91 - 60 =$

$34 + 5 =$

$60 + 8 =$

$60 + 20 =$

$10 + 43 =$

$14 + 60 =$

$50 + 45 =$

$69 - 60 =$

$4 + 30 =$

$28 - 20 =$

$34 + 60 =$

$23 - 3 =$

$16 - 6 =$

$7 + 38 =$

$13 - 3 =$

$30 - 20 =$

$84 - 80 =$

$30 + 16 =$

$60 + 11 =$

$14 - 7 =$

$6 + 75 =$

$20 + 53 =$

$60 + 7 =$

$22 - 2 =$

$38 + 40 =$

$50 + 35 =$

$20 + 76 =$

$71 - 70 =$

练习范围：100以内的加减法
(一) 题数：100

_____月 _____日 姓名：_____

_____分 _____秒 成绩：_____

$24 + 7 =$

$2 + 64 =$

$94 - 8 =$

$3 + 38 =$

$87 - 7 =$

$60 + 8 =$

$11 - 10 =$

$20 + 76 =$

$25 + 30 =$

$42 - 2 =$

$93 - 4 =$

$3 + 40 =$

$32 + 40 =$

$89 - 10 =$

$31 + 20 =$

$80 - 8 =$

$86 + 10 =$

$42 - 5 =$

$16 + 50 =$

$23 - 3 =$

$23 + 40 =$

$1 + 60 =$

$20 + 25 =$

$8 + 42 =$

$24 + 40 =$

$34 + 30 =$

$29 + 30 =$

$56 + 1 =$

$69 - 60 =$

$16 - 10 =$

$15 + 50 =$

$70 + 9 =$

$89 - 30 =$

$70 + 4 =$

$14 - 7 =$

$91 - 10 =$

$87 - 30 =$

$97 - 7 =$

$10 + 26 =$

$73 - 20 =$

$32 - 2 =$

$0 + 80 =$

$50 + 45 =$

$32 - 6 =$

$17 + 80 =$

$60 + 20 =$

$9 + 40 =$

$28 - 8 =$

$25 - 5 =$

$10 + 83 =$

$49 - 9 =$

$3 + 79 =$

$84 - 4 =$

$40 + 52 =$

$35 - 5 =$

$48 + 20 =$

$13 - 3 =$

$54 - 50 =$

$72 - 40 =$

$30 + 40 =$

$74 - 70 =$

$71 - 60 =$

$22 - 2 =$

$4 + 70 =$

$7 + 32 =$

$3 + 60 =$

$55 - 50 =$

$90 + 4 =$

$35 + 5 =$

$81 - 80 =$

$77 + 4 =$

$1 + 31 =$

$5 + 90 =$

$96 - 70 =$

$2 + 61 =$

$6 + 80 =$

$61 - 1 =$

$14 - 10 =$

$18 - 8 =$

$20 + 6 =$

$2 + 30 =$

$54 - 4 =$

$37 - 3 =$

$21 - 20 =$

$10 + 70 =$

$29 + 2 =$

$16 + 7 =$

$16 + 5 =$

$7 + 80 =$

$44 - 3 =$

$40 + 32 =$

$70 - 70 =$

$17 + 50 =$

$25 + 20 =$

$44 + 3 =$

$76 + 3 =$

$97 - 5 =$

$2 + 40 =$

$83 - 80 =$

$6 + 43 =$

练习范围：100以内的加减法

(一) 题数：100

_____月 _____日 姓名：_____

_____分 _____秒 成绩：_____

$17 + 80 =$

$29 + 30 =$

$20 + 1 =$

$12 + 8 =$

$84 - 80 =$

$84 - 40 =$

$61 - 60 =$

$60 - 50 =$

$70 + 21 =$

$44 - 40 =$

$20 + 34 =$

$61 - 1 =$

$15 + 50 =$

$6 + 91 =$

$60 + 20 =$

$50 + 19 =$

$39 + 7 =$

$2 + 39 =$

$38 + 40 =$

$17 + 30 =$

$1 + 30 =$

$99 - 20 =$

$44 - 10 =$

$57 - 20 =$

$9 + 80 =$

$70 + 5 =$

$61 - 3 =$

$95 - 40 =$

$97 - 10 =$

$30 + 1 =$

$40 + 5 =$

$81 - 80 =$

$25 + 20 =$

$34 + 30 =$

$10 + 55 =$

$20 + 25 =$

$16 - 10 =$

$2 + 80 =$

$2 + 40 =$

$72 - 70 =$

$80 + 10 =$

$66 - 60 =$

$37 - 9 =$

$35 + 8 =$

$5 + 70 =$

$50 + 4 =$

$80 + 11 =$

$17 - 10 =$

$98 - 90 =$

$20 + 4 =$

$60 + 8 =$

$51 - 7 =$

$3 + 78 =$

$1 + 40 =$

$15 + 70 =$

$6 + 90 =$

$7 + 32 =$

$86 + 3 =$

$77 + 4 =$

$59 - 4 =$

$1 + 31 =$

$80 + 0 =$

$20 + 0 =$

$4 + 36 =$

$54 - 50 =$

$3 + 79 =$

$32 - 2 =$

$45 - 40 =$

$10 + 78 =$

$49 - 1 =$

$20 + 49 =$

$2 + 30 =$

$34 + 10 =$

$18 - 8 =$

$3 + 38 =$

$37 - 30 =$

$50 + 22 =$

$58 + 40 =$

$88 + 9 =$

$28 - 20 =$

$9 + 12 =$

$49 - 9 =$

$33 + 50 =$

$89 - 30 =$

$63 + 7 =$

$6 + 50 =$

$7 + 80 =$

$40 - 40 =$

$42 - 1 =$

$2 + 64 =$

$8 + 30 =$

$24 + 7 =$

$2 + 93 =$

$90 - 10 =$

$30 + 45 =$

$80 - 8 =$

$77 - 7 =$

$17 + 50 =$

$3 + 30 =$

$23 - 3 =$

练习范围：100以内的加减法
(一) 题数：100

_____月 _____日 姓名：_____

_____分 _____秒 成绩：_____

$2 + 20 =$

$29 + 2 =$

$3 + 50 =$

$60 + 40 =$

$85 - 5 =$

$79 - 70 =$

$16 - 6 =$

$0 + 80 =$

$61 + 1 =$

$97 - 90 =$

$88 + 9 =$

$10 + 75 =$

$87 - 7 =$

$37 + 50 =$

$77 - 7 =$

$91 - 5 =$

$10 + 4 =$

$71 - 60 =$

$5 + 40 =$

$97 - 3 =$

$53 - 1 =$

$2 + 40 =$

$21 - 20 =$

$38 - 30 =$

$45 - 40 =$

$48 - 8 =$

$78 - 30 =$

$13 - 3 =$

$60 + 8 =$

$99 - 20 =$

$75 - 70 =$

$14 - 7 =$

$79 - 60 =$

$29 + 30 =$

$59 - 6 =$

$27 - 20 =$

$16 + 2 =$

$16 + 7 =$

$31 + 4 =$

$1 + 20 =$

$10 + 6 =$

$4 + 90 =$

$61 - 20 =$

$2 + 10 =$

$30 + 9 =$

$2 + 90 =$

$84 - 70 =$

$20 + 49 =$

$70 + 10 =$

$22 - 2 =$

$6 + 50 =$

$35 + 5 =$

$6 + 54 =$

$2 + 30 =$

$91 - 1 =$

$51 - 50 =$

$50 + 15 =$

$20 + 76 =$

$38 + 20 =$

$56 + 1 =$

$30 + 22 =$

$20 + 53 =$

$24 - 4 =$

$20 + 2 =$

$50 + 41 =$

$3 + 80 =$

$1 + 57 =$

$4 + 23 =$

$14 - 10 =$

$48 + 4 =$

$50 + 22 =$

$30 + 46 =$

$7 + 60 =$

$30 + 1 =$

$28 - 6 =$

$97 - 1 =$

$20 + 3 =$

$81 - 80 =$

$87 + 7 =$

$15 + 50 =$

$43 - 4 =$

$21 + 30 =$

$28 - 20 =$

$16 + 50 =$

$32 - 2 =$

$8 + 11 =$

$37 - 7 =$

$20 + 45 =$

$30 + 44 =$

$86 + 3 =$

$98 - 90 =$

$84 - 30 =$

$51 - 8 =$

$50 + 2 =$

$18 - 8 =$

$39 + 7 =$

$74 - 8 =$

$97 - 10 =$

$20 + 6 =$

$23 - 3 =$

练习范围：100以内的加减法
(一) 题数：100

_____月 _____日 姓名：_____

_____分 _____秒 成绩：_____

$50 + 41 =$

$45 - 40 =$

$50 + 44 =$

$99 - 2 =$

$98 - 90 =$

$10 + 68 =$

$77 - 5 =$

$4 + 24 =$

$80 + 1 =$

$44 - 3 =$

$89 - 30 =$

$17 + 50 =$

$1 + 31 =$

$6 + 50 =$

$94 - 8 =$

$42 - 2 =$

$73 - 3 =$

$59 - 4 =$

$80 - 6 =$

$71 - 60 =$

$51 - 8 =$

$80 + 0 =$

$54 - 50 =$

$39 + 7 =$

$29 + 2 =$

$30 + 4 =$

$55 + 4 =$

$16 - 10 =$

$40 + 0 =$

$37 + 50 =$

$34 + 30 =$

$2 + 64 =$

$22 - 2 =$

$87 - 7 =$

$10 + 10 =$

$17 + 30 =$

$83 - 80 =$

$50 + 22 =$

$29 - 3 =$

$23 + 40 =$

$70 + 10 =$

$32 + 50 =$

$2 + 30 =$

$24 + 7 =$

$18 + 20 =$

$70 - 70 =$

$83 + 1 =$

$97 - 10 =$

$20 + 2 =$

$84 - 40 =$

$5 + 90 =$

$14 - 7 =$

$7 + 32 =$

$10 + 76 =$

$76 - 4 =$

$22 + 70 =$

$91 - 30 =$

$30 + 62 =$

$66 - 60 =$

$10 + 20 =$

$37 + 9 =$

$16 - 6 =$

$27 - 7 =$

$26 - 10 =$

$83 - 7 =$

$64 - 4 =$

$3 + 79 =$

$34 + 60 =$

$20 + 76 =$

$7 + 80 =$

$10 + 29 =$

$13 - 10 =$

$70 + 17 =$

$23 - 20 =$

$56 + 1 =$

$86 + 10 =$

$46 + 5 =$

$82 - 30 =$

$20 + 53 =$

$80 - 8 =$

$31 + 20 =$

$57 - 8 =$

$7 + 90 =$

$30 + 9 =$

$27 - 20 =$

$87 - 30 =$

$10 + 19 =$

$30 + 66 =$

$6 + 38 =$

$18 - 10 =$

$8 + 70 =$

$86 + 3 =$

$40 + 32 =$

$6 + 90 =$

$6 + 91 =$

$6 + 70 =$

$9 + 10 =$

$17 - 3 =$

$1 + 66 =$

$71 - 1 =$

练习范围：100以内的加减法
(一) 题数：100

_____月 _____日 姓名：_____

_____分 _____秒 成绩：_____

$15 + 50 =$

$75 - 70 =$

$56 + 1 =$

$4 + 90 =$

$70 - 70 =$

$50 + 8 =$

$54 - 50 =$

$69 - 8 =$

$30 + 5 =$

$60 - 50 =$

$34 + 30 =$

$3 + 67 =$

$32 - 2 =$

$84 - 40 =$

$28 - 20 =$

$30 + 28 =$

$50 - 7 =$

$89 - 30 =$

$45 - 40 =$

$50 + 22 =$

$55 - 4 =$

$12 + 80 =$

$30 + 9 =$

$19 + 50 =$

$31 + 1 =$

$82 - 3 =$

$98 - 8 =$

$51 - 8 =$

$60 + 20 =$

$35 + 5 =$

$20 + 25 =$

$2 + 93 =$

$37 + 50 =$

$80 - 8 =$

$86 + 8 =$

$39 + 7 =$

$9 + 60 =$

$59 - 4 =$

$16 - 6 =$

$56 - 7 =$

$50 + 34 =$

$44 - 3 =$

$84 - 80 =$

$40 + 50 =$

$20 + 2 =$

$51 - 50 =$

$66 - 40 =$

$50 + 45 =$

$38 + 3 =$

$92 - 2 =$

$90 + 6 =$

$17 + 50 =$

$17 + 80 =$

$71 + 7 =$

$10 + 80 =$

$16 + 7 =$

$94 - 8 =$

$43 - 30 =$

$64 - 4 =$

$78 + 20 =$

$67 + 7 =$

$55 - 50 =$

$24 + 7 =$

$13 - 3 =$

$6 + 50 =$

$40 + 26 =$

$20 + 3 =$

$20 + 4 =$

$99 - 20 =$

$20 + 6 =$

$27 - 7 =$

$28 - 6 =$

$60 + 8 =$

$62 + 2 =$

$8 + 60 =$

$22 - 2 =$

$83 + 1 =$

$4 + 44 =$

$71 - 60 =$

$41 - 1 =$

$72 - 70 =$

$8 + 30 =$

$20 + 68 =$

$15 - 10 =$

$60 - 1 =$

$44 - 10 =$

$88 + 9 =$

$50 + 41 =$

$20 + 76 =$

$37 + 10 =$

$1 + 66 =$

$61 - 1 =$

$81 - 80 =$

$86 - 6 =$

$37 + 9 =$

$33 - 20 =$

$21 - 20 =$

$9 + 80 =$

$22 - 3 =$

$25 + 20 =$

练习范围：100以内的加减法
(一) 题数：100

_____ 月 _____ 日 姓名：_____

_____ 分 _____ 秒 成绩：_____

$18 - 8 =$

$92 - 40 =$

$83 - 80 =$

$17 + 30 =$

$63 + 2 =$

$90 - 90 =$

$40 + 3 =$

$9 + 80 =$

$50 + 41 =$

$35 + 5 =$

$28 + 2 =$

$88 + 9 =$

$20 + 53 =$

$2 + 93 =$

$30 + 9 =$

$81 - 1 =$

$80 + 10 =$

$20 + 2 =$

$13 - 10 =$

$40 + 38 =$

$84 - 40 =$

$68 - 3 =$

$66 - 6 =$

$87 - 7 =$

$7 + 32 =$

$40 + 8 =$

$28 - 20 =$

$7 + 89 =$

$6 + 68 =$

$24 + 7 =$

$51 - 50 =$

$86 + 3 =$

$10 + 6 =$

$61 - 1 =$

$31 + 2 =$

$70 + 5 =$

$20 + 25 =$

$32 - 6 =$

$60 + 16 =$

$47 - 40 =$

$36 - 6 =$

$20 + 3 =$

$99 - 10 =$

$48 - 5 =$

$70 + 21 =$

$40 - 6 =$

$4 + 80 =$

$65 + 6 =$

$40 + 49 =$

$60 + 5 =$

$9 + 30 =$

$38 - 9 =$

$10 + 10 =$

$6 + 70 =$

$82 + 7 =$

$77 - 20 =$

$2 + 40 =$

$8 + 91 =$

$15 + 50 =$

$50 + 22 =$

$70 - 70 =$

$85 - 80 =$

$51 - 8 =$

$20 + 6 =$

$26 - 2 =$

$40 + 25 =$

$1 + 20 =$

$89 - 30 =$

$80 + 4 =$

$32 - 2 =$

$21 - 20 =$

$60 + 20 =$

$81 - 80 =$

$61 + 1 =$

$5 + 50 =$

$10 + 5 =$

$6 + 91 =$

$23 - 3 =$

$52 - 2 =$

$1 + 31 =$

$30 + 1 =$

$64 - 4 =$

$30 + 63 =$

$20 + 76 =$

$98 - 90 =$

$37 + 50 =$

$4 + 90 =$

$16 - 10 =$

$34 + 30 =$

$53 - 9 =$

$35 + 60 =$

$27 + 40 =$

$30 + 35 =$

$60 + 24 =$

$51 - 5 =$

$0 + 60 =$

$7 + 46 =$

$84 - 4 =$

$94 - 60 =$

$83 + 1 =$

练习范围：100以内的加减法

(一) 题数：100

_____月 _____日 姓名：_____

_____分 _____秒 成绩：_____

$20 + 2 =$

$79 + 4 =$

$10 - 3 =$

$7 + 32 =$

$7 + 80 =$

$2 + 69 =$

$18 - 8 =$

$22 + 70 =$

$74 - 4 =$

$73 - 40 =$

$60 - 50 =$

$87 - 30 =$

$50 + 45 =$

$35 + 5 =$

$69 - 9 =$

$16 - 6 =$

$59 - 4 =$

$84 - 40 =$

$10 + 61 =$

$64 + 7 =$

$66 - 60 =$

$7 + 85 =$

$27 - 7 =$

$25 - 20 =$

$14 + 10 =$

$17 + 80 =$

$28 - 20 =$

$35 + 60 =$

$96 - 90 =$

$50 + 22 =$

$81 - 80 =$

$30 + 1 =$

$44 - 10 =$

$34 + 30 =$

$97 - 90 =$

$53 - 3 =$

$10 + 58 =$

$7 + 10 =$

$3 + 79 =$

$54 - 50 =$

$50 + 41 =$

$16 + 7 =$

$10 + 4 =$

$64 - 4 =$

$10 + 86 =$

$85 - 80 =$

$9 + 10 =$

$10 + 70 =$

$68 - 30 =$

$13 - 3 =$

$98 - 90 =$

$51 - 8 =$

$1 + 20 =$

$80 + 5 =$

$29 + 30 =$

$1 + 31 =$

$16 - 10 =$

$51 - 2 =$

$90 + 4 =$

$61 - 60 =$

$28 - 6 =$

$45 - 5 =$

$56 + 1 =$

$2 + 20 =$

$21 - 20 =$

$78 - 4 =$

$44 - 40 =$

$86 - 60 =$

$4 + 52 =$

$23 + 10 =$

$16 + 50 =$

$56 - 5 =$

$41 + 4 =$

$3 + 95 =$

$77 + 4 =$

$6 + 44 =$

$30 + 63 =$

$20 + 25 =$

$19 - 3 =$

$64 - 60 =$

$22 - 2 =$

$48 - 30 =$

$70 + 5 =$

$6 + 91 =$

$76 + 5 =$

$52 - 10 =$

$14 - 10 =$

$88 + 9 =$

$3 + 38 =$

$30 + 49 =$

$17 + 30 =$

$24 - 4 =$

$8 + 10 =$

$1 + 47 =$

$86 + 3 =$

$6 + 10 =$

$23 + 9 =$

$60 + 6 =$

$78 - 9 =$

$60 + 13 =$

练习范围：100以内的加减法
(一) 题数：100

_____月 _____日 姓名：_____

_____分 _____秒 成绩：_____

$6 + 10 =$

$16 - 10 =$

$20 + 8 =$

$2 + 93 =$

$57 - 7 =$

$14 - 10 =$

$43 - 30 =$

$28 - 20 =$

$13 - 3 =$

$2 + 30 =$

$7 + 10 =$

$89 - 30 =$

$2 + 35 =$

$30 + 1 =$

$31 + 20 =$

$56 + 1 =$

$90 + 4 =$

$50 + 41 =$

$25 + 70 =$

$10 + 47 =$

$52 - 10 =$

$54 - 50 =$

$35 + 60 =$

$10 + 10 =$

$20 + 3 =$

$7 + 32 =$

$90 - 90 =$

$20 + 39 =$

$89 - 9 =$

$86 + 3 =$

$37 + 50 =$

$88 - 8 =$

$26 - 6 =$

$48 + 20 =$

$67 - 60 =$

$84 - 80 =$

$73 - 60 =$

$10 + 54 =$

$90 + 6 =$

$19 - 10 =$

$99 - 90 =$

$63 - 60 =$

$53 - 3 =$

$96 - 20 =$

$53 + 1 =$

$60 + 20 =$

$49 - 9 =$

$64 - 4 =$

$20 + 6 =$

$87 - 7 =$

$20 + 53 =$

$82 + 10 =$

$24 + 7 =$

$13 - 10 =$

$3 + 66 =$

$61 - 1 =$

$1 + 96 =$

$30 + 5 =$

$1 + 31 =$

$22 + 40 =$

$60 + 0 =$

$20 + 2 =$

$70 + 21 =$

$58 - 6 =$

$50 + 34 =$

$36 + 7 =$

$76 - 50 =$

$18 - 10 =$

$51 - 50 =$

$71 + 5 =$

$70 + 4 =$

$86 + 10 =$

$48 - 8 =$

$83 + 1 =$

$2 + 52 =$

$71 - 7 =$

$64 - 20 =$

$55 + 5 =$

$44 - 10 =$

$97 - 10 =$

$32 - 2 =$

$95 - 5 =$

$83 - 80 =$

$10 + 64 =$

$68 - 8 =$

$14 - 7 =$

$53 + 40 =$

$44 - 7 =$

$57 + 20 =$

$10 + 84 =$

$35 + 5 =$

$0 + 30 =$

$10 + 6 =$

$85 - 5 =$

$8 + 50 =$

$44 - 3 =$

$60 + 6 =$

$3 + 79 =$

$39 + 7 =$

$17 + 30 =$

练习范围：100以内的加减法
(一) 题数：100

_____月 _____日 姓名：_____

_____分 _____秒 成绩：_____

$97 - 30 =$

$99 - 20 =$

$59 - 4 =$

$96 - 90 =$

$4 + 91 =$

$95 - 90 =$

$85 + 9 =$

$17 + 1 =$

$51 - 50 =$

$70 - 70 =$

$83 + 1 =$

$36 - 30 =$

$20 + 1 =$

$88 - 8 =$

$70 + 8 =$

$76 + 4 =$

$8 + 58 =$

$17 + 30 =$

$68 - 10 =$

$35 + 60 =$

$50 + 45 =$

$44 - 10 =$

$70 + 21 =$

$61 - 60 =$

$97 - 10 =$

$17 + 80 =$

$20 + 25 =$

$62 - 30 =$

$29 - 9 =$

$90 + 4 =$

$35 - 30 =$

$71 + 2 =$

$6 + 50 =$

$29 + 2 =$

$86 + 3 =$

$23 + 30 =$

$94 + 5 =$

$29 + 8 =$

$10 + 0 =$

$17 + 50 =$

$58 - 8 =$

$7 + 32 =$

$70 - 20 =$

$84 - 40 =$

$1 + 55 =$

$30 + 63 =$

$47 - 10 =$

$39 + 60 =$

$23 - 20 =$

$6 + 91 =$

$49 - 9 =$

$10 + 58 =$

$54 - 50 =$

$2 + 15 =$

$14 + 60 =$

$52 + 7 =$

$93 - 30 =$

$5 + 93 =$

$73 - 3 =$

$81 - 80 =$

$60 + 8 =$

$45 - 40 =$

$10 + 77 =$

$30 + 1 =$

$70 + 2 =$

$16 - 10 =$

$89 - 30 =$

$10 + 10 =$

$2 + 55 =$

$83 - 80 =$

$50 + 22 =$

$20 + 41 =$

$98 - 90 =$

$20 + 49 =$

$50 + 41 =$

$86 + 10 =$

$60 + 20 =$

$37 + 50 =$

$11 - 10 =$

$94 - 9 =$

$7 + 62 =$

$10 + 14 =$

$0 + 70 =$

$91 - 20 =$

$24 - 4 =$

$18 - 8 =$

$1 + 31 =$

$20 + 3 =$

$66 - 6 =$

$40 + 33 =$

$13 - 3 =$

$80 - 8 =$

$48 + 30 =$

$15 + 70 =$

$10 + 7 =$

$24 + 5 =$

$71 - 40 =$

$30 + 9 =$

$10 + 6 =$

$28 - 20 =$

练习范围：100以内的加减法

(一) 题数：100

____月 ____日 姓名：____

____分 ____秒 成绩：____

$20 + 3 =$

$8 + 53 =$

$2 + 93 =$

$71 - 70 =$

$14 - 7 =$

$20 + 44 =$

$20 + 15 =$

$76 + 20 =$

$2 + 40 =$

$17 + 60 =$

$71 - 60 =$

$60 - 30 =$

$51 - 8 =$

$40 + 8 =$

$78 - 3 =$

$60 - 50 =$

$41 - 10 =$

$6 + 50 =$

$64 - 4 =$

$15 - 5 =$

$29 + 30 =$

$75 - 50 =$

$50 + 45 =$

$22 - 2 =$

$10 + 21 =$

$80 + 9 =$

$44 + 30 =$

$16 - 10 =$

$20 + 25 =$

$20 + 49 =$

$61 - 1 =$

$44 - 30 =$

$66 - 60 =$

$30 + 9 =$

$7 + 56 =$

$70 + 21 =$

$18 - 8 =$

$26 + 60 =$

$4 + 20 =$

$47 + 6 =$

$10 + 9 =$

$0 + 90 =$

$30 + 63 =$

$7 + 32 =$

$61 + 1 =$

$33 + 60 =$

$61 - 60 =$

$87 - 30 =$

$25 + 20 =$

$34 + 50 =$

$9 + 40 =$

$21 - 20 =$

$70 - 70 =$

$97 - 90 =$

$39 + 7 =$

$45 - 40 =$

$4 + 23 =$

$31 + 20 =$

$3 + 79 =$

$50 + 41 =$

$95 - 9 =$

$50 + 22 =$

$35 + 5 =$

$88 - 70 =$

$20 + 14 =$

$10 + 6 =$

$23 - 20 =$

$55 + 30 =$

$3 + 38 =$

$92 - 90 =$

$84 - 40 =$

$30 + 15 =$

$69 - 5 =$

$37 + 50 =$

$36 - 6 =$

$24 - 4 =$

$98 - 20 =$

$38 + 40 =$

$59 - 4 =$

$88 + 3 =$

$71 + 1 =$

$83 + 1 =$

$90 + 4 =$

$23 - 3 =$

$56 + 1 =$

$6 + 28 =$

$7 + 80 =$

$16 - 6 =$

$90 + 6 =$

$52 - 2 =$

$39 - 30 =$

$85 - 8 =$

$2 + 30 =$

$4 + 90 =$

$39 - 9 =$

$35 + 60 =$

$12 + 6 =$

$54 - 50 =$

$7 + 15 =$

$97 - 10 =$

练习范围：100以内的加减法
(一) 题数：100

_____月 _____日 姓名：_____

_____分 _____秒 成绩：_____

$80 + 9 =$

$20 + 2 =$

$31 + 7 =$

$38 + 40 =$

$35 - 5 =$

$50 + 22 =$

$17 + 30 =$

$83 - 80 =$

$51 - 50 =$

$35 + 5 =$

$81 - 20 =$

$30 + 63 =$

$10 + 6 =$

$56 - 40 =$

$0 + 20 =$

$95 - 40 =$

$90 + 6 =$

$10 + 76 =$

$92 - 4 =$

$85 - 8 =$

$68 - 50 =$

$23 - 3 =$

$59 + 2 =$

$21 - 20 =$

$2 + 64 =$

$17 + 80 =$

$70 + 21 =$

$45 - 40 =$

$6 + 50 =$

$86 + 3 =$

$9 + 84 =$

$66 - 60 =$

$5 + 10 =$

$1 + 20 =$

$43 - 30 =$

$2 + 11 =$

$20 + 6 =$

$3 + 38 =$

$20 + 40 =$

$37 - 10 =$

$10 + 90 =$

$56 + 1 =$

$48 - 9 =$

$67 + 10 =$

$28 - 8 =$

$65 - 5 =$

$44 - 3 =$

$49 - 9 =$

$95 + 2 =$

$71 - 60 =$

$7 + 80 =$

$35 + 60 =$

$94 - 8 =$

$3 + 79 =$

$5 + 60 =$

$20 + 25 =$

$19 + 80 =$

$3 + 70 =$

$37 + 50 =$

$55 - 30 =$

$36 - 1 =$

$20 + 37 =$

$92 - 2 =$

$98 - 90 =$

$87 - 7 =$

$4 + 69 =$

$60 - 50 =$

$59 - 9 =$

$16 + 7 =$

$20 + 49 =$

$86 - 40 =$

$25 + 20 =$

$36 + 10 =$

$96 - 9 =$

$10 + 10 =$

$59 + 30 =$

$90 + 10 =$

$72 - 2 =$

$64 - 10 =$

$30 + 27 =$

$2 + 70 =$

$83 + 1 =$

$50 + 41 =$

$60 + 8 =$

$10 + 5 =$

$77 - 8 =$

$52 - 50 =$

$94 + 2 =$

$77 - 20 =$

$82 - 20 =$

$44 - 10 =$

$82 - 80 =$

$84 - 40 =$

$28 - 6 =$

$17 + 1 =$

$45 - 2 =$

$88 + 9 =$

$28 - 20 =$

$30 + 9 =$

$13 - 3 =$

练习范围：100以内的加减法
(一) 题数：100

_____月 _____日 姓名：_____

_____分 _____秒 成绩：_____

$20 + 76 =$

$7 + 90 =$

$23 - 3 =$

$7 + 67 =$

$4 + 55 =$

$16 + 50 =$

$25 + 20 =$

$17 + 30 =$

$77 + 4 =$

$51 - 5 =$

$80 + 17 =$

$33 + 7 =$

$9 + 40 =$

$79 - 9 =$

$73 - 3 =$

$97 - 8 =$

$32 - 30 =$

$20 + 58 =$

$6 + 91 =$

$1 + 20 =$

$80 + 4 =$

$34 + 30 =$

$27 - 7 =$

$44 + 6 =$

$2 + 64 =$

$20 + 53 =$

$50 + 13 =$

$50 + 38 =$

$60 - 50 =$

$35 + 5 =$

$86 + 3 =$

$50 + 22 =$

$81 - 80 =$

$88 + 9 =$

$84 - 4 =$

$61 + 1 =$

$20 + 2 =$

$5 + 11 =$

$30 + 9 =$

$17 + 50 =$

$37 + 50 =$

$16 + 7 =$

$22 - 20 =$

$39 - 3 =$

$60 + 8 =$

$4 + 10 =$

$61 - 60 =$

$97 - 10 =$

$57 - 50 =$

$45 - 40 =$

$6 + 40 =$

$59 - 10 =$

$83 + 1 =$

$2 + 40 =$

$75 - 5 =$

$20 + 25 =$

$44 + 20 =$

$59 - 4 =$

$35 - 30 =$

$82 - 40 =$

$12 + 2 =$

$61 - 1 =$

$7 + 32 =$

$51 - 50 =$

$22 - 2 =$

$37 - 7 =$

$28 - 6 =$

$20 + 34 =$

$61 + 10 =$

$77 - 50 =$

$21 - 20 =$

$96 - 90 =$

$53 + 20 =$

$84 - 80 =$

$37 - 2 =$

$20 + 68 =$

$15 + 50 =$

$72 - 60 =$

$94 - 8 =$

$18 + 10 =$

$3 + 79 =$

$87 - 7 =$

$71 - 60 =$

$18 - 8 =$

$50 + 45 =$

$80 + 7 =$

$70 - 70 =$

$7 + 80 =$

$32 - 5 =$

$30 + 1 =$

$62 - 3 =$

$48 + 10 =$

$87 - 30 =$

$2 + 70 =$

$54 - 50 =$

$28 - 7 =$

$86 + 10 =$

$51 - 1 =$

$0 + 80 =$

$98 - 90 =$

练习范围：100以内的加减法

(一) 题数：100

_____ 月 _____ 日 姓名：_____

_____ 分 _____ 秒 成绩：_____

$88 - 6 =$

$44 - 3 =$

$10 + 44 =$

$64 - 4 =$

$44 - 10 =$

$39 + 7 =$

$23 - 20 =$

$8 + 50 =$

$10 + 10 =$

$38 + 40 =$

$60 - 50 =$

$77 + 4 =$

$27 + 40 =$

$98 - 90 =$

$13 - 3 =$

$24 + 7 =$

$86 + 3 =$

$20 + 53 =$

$40 + 23 =$

$31 - 10 =$

$20 + 49 =$

$88 + 9 =$

$35 + 60 =$

$43 - 30 =$

$51 - 40 =$

$97 - 7 =$

$16 - 6 =$

$2 + 85 =$

$99 - 70 =$

$2 + 40 =$

$7 + 20 =$

$87 - 7 =$

$2 + 10 =$

$1 + 31 =$

$20 + 2 =$

$81 - 80 =$

$20 + 6 =$

$16 + 50 =$

$22 + 70 =$

$94 - 8 =$

$59 - 50 =$

$50 + 2 =$

$14 - 7 =$

$65 - 5 =$

$0 + 70 =$

$87 - 30 =$

$50 + 41 =$

$2 + 30 =$

$35 + 20 =$

$55 - 5 =$

$10 + 74 =$

$70 + 13 =$

$80 - 30 =$

$16 + 7 =$

$29 + 2 =$

$77 + 20 =$

$20 + 76 =$

$34 + 30 =$

$61 - 1 =$

$27 - 7 =$

$31 + 50 =$

$17 + 50 =$

$30 + 9 =$

$17 + 80 =$

$64 - 30 =$

$29 + 30 =$

$20 + 15 =$

$50 + 22 =$

$40 + 25 =$

$87 - 80 =$

$40 + 6 =$

$15 - 10 =$

$15 + 50 =$

$79 - 10 =$

$34 - 4 =$

$37 + 50 =$

$84 - 80 =$

$90 + 4 =$

$56 + 1 =$

$39 - 7 =$

$60 + 8 =$

$40 + 24 =$

$29 - 20 =$

$42 - 1 =$

$82 - 60 =$

$90 + 6 =$

$38 - 8 =$

$18 - 8 =$

$61 - 60 =$

$49 - 9 =$

$15 + 9 =$

$23 - 3 =$

$2 + 93 =$

$40 + 2 =$

$32 - 2 =$

$90 + 3 =$

$72 - 40 =$

$25 + 20 =$

$10 + 61 =$

$40 - 4 =$

练习范围：100以内的加减法

(一) 题数：100

_____月 _____日 姓名：_____

_____分 _____秒 成绩：_____

$60 - 50 =$

$88 + 9 =$

$48 - 40 =$

$31 + 20 =$

$20 + 3 =$

$46 - 1 =$

$16 - 10 =$

$60 + 8 =$

$66 - 60 =$

$74 + 2 =$

$25 + 20 =$

$36 - 6 =$

$24 + 7 =$

$68 - 60 =$

$34 + 30 =$

$14 - 7 =$

$32 - 2 =$

$51 - 8 =$

$51 - 50 =$

$90 + 6 =$

$81 - 80 =$

$21 - 20 =$

$5 + 90 =$

$60 + 20 =$

$8 + 40 =$

$2 + 41 =$

$59 - 4 =$

$96 - 10 =$

$23 - 20 =$

$56 + 1 =$

$84 - 80 =$

$70 + 21 =$

$60 + 7 =$

$79 - 9 =$

$37 + 50 =$

$30 + 58 =$

$47 - 40 =$

$25 - 5 =$

$56 - 6 =$

$2 + 64 =$

$46 + 5 =$

$50 + 41 =$

$3 + 56 =$

$20 + 76 =$

$49 - 9 =$

$6 + 91 =$

$2 + 30 =$

$17 + 80 =$

$30 + 9 =$

$50 + 37 =$

$76 - 2 =$

$20 + 49 =$

$1 + 10 =$

$83 + 1 =$

$37 - 7 =$

$30 + 63 =$

$61 - 1 =$

$20 + 73 =$

$38 + 40 =$

$34 - 7 =$

$3 + 79 =$

$84 - 4 =$

$10 + 10 =$

$96 + 3 =$

$33 + 1 =$

$10 + 8 =$

$1 + 58 =$

$14 - 10 =$

$20 + 53 =$

$19 - 9 =$

$22 - 20 =$

$4 + 10 =$

$25 - 20 =$

$97 + 3 =$

$53 + 2 =$

$58 + 30 =$

$86 + 10 =$

$60 - 9 =$

$17 + 3 =$

$28 - 20 =$

$34 + 50 =$

$26 + 7 =$

$5 + 20 =$

$50 + 45 =$

$90 + 4 =$

$86 - 80 =$

$16 - 6 =$

$1 + 31 =$

$47 - 2 =$

$8 + 90 =$

$54 - 50 =$

$94 - 8 =$

$3 + 38 =$

$61 - 60 =$

$61 + 1 =$

$10 + 45 =$

$42 - 2 =$

$20 + 2 =$

$16 + 7 =$

$69 + 4 =$

练习范围：100以内的加减法
(一) 题数：100

_____月 _____日 姓名：_____

_____分 _____秒 成绩：_____

$24 + 50 =$

$22 - 2 =$

$84 - 80 =$

$94 - 5 =$

$30 + 7 =$

$61 - 60 =$

$25 + 20 =$

$76 - 30 =$

$20 + 4 =$

$7 + 80 =$

$13 - 3 =$

$87 - 30 =$

$99 - 20 =$

$77 + 4 =$

$90 + 6 =$

$65 - 50 =$

$86 + 3 =$

$84 - 40 =$

$15 - 10 =$

$16 - 6 =$

$10 + 10 =$

$20 - 3 =$

$75 - 3 =$

$20 + 53 =$

$60 + 1 =$

$77 - 5 =$

$43 - 40 =$

$32 - 2 =$

$3 + 79 =$

$70 - 70 =$

$23 - 20 =$

$27 + 40 =$

$60 + 5 =$

$20 + 76 =$

$66 + 5 =$

$60 + 20 =$

$30 + 14 =$

$75 - 5 =$

$14 - 7 =$

$88 + 9 =$

$8 + 20 =$

$35 + 5 =$

$22 + 70 =$

$30 + 63 =$

$10 + 26 =$

$20 + 69 =$

$2 + 93 =$

$80 - 50 =$

$53 - 2 =$

$2 + 40 =$

$14 - 10 =$

$89 - 30 =$

$50 + 39 =$

$3 + 30 =$

$17 + 50 =$

$20 + 6 =$

$17 + 30 =$

$50 + 45 =$

$93 - 30 =$

$32 + 10 =$

$61 - 1 =$

$5 + 20 =$

$16 + 50 =$

$48 - 8 =$

$35 + 60 =$

$20 + 2 =$

$20 + 25 =$

$59 - 4 =$

$98 - 60 =$

$6 + 91 =$

$20 + 49 =$

$7 + 27 =$

$88 - 80 =$

$56 - 6 =$

$10 + 15 =$

$51 - 8 =$

$83 - 80 =$

$31 - 5 =$

$50 + 44 =$

$30 + 16 =$

$71 - 60 =$

$1 + 49 =$

$44 - 10 =$

$86 - 6 =$

$7 + 22 =$

$53 - 3 =$

$92 - 2 =$

$1 + 52 =$

$64 - 4 =$

$27 + 4 =$

$38 + 40 =$

$98 - 20 =$

$80 - 8 =$

$7 + 32 =$

$70 + 2 =$

$34 - 4 =$

$99 - 9 =$

$56 + 1 =$

$82 - 70 =$

$1 + 20 =$

练习范围：100以内的加减法
(一) 题数：100

_____月 _____日 姓名：_____

_____分 _____秒 成绩：_____

$2 + 93 =$

$53 + 20 =$

$71 - 5 =$

$18 - 8 =$

$36 - 4 =$

$13 - 10 =$

$12 + 10 =$

$6 + 50 =$

$77 + 4 =$

$14 - 7 =$

$50 + 8 =$

$50 + 5 =$

$16 - 6 =$

$60 - 10 =$

$30 + 7 =$

$67 + 8 =$

$1 + 20 =$

$43 - 30 =$

$60 - 50 =$

$10 + 74 =$

$99 - 4 =$

$81 - 80 =$

$75 - 6 =$

$81 + 1 =$

$12 + 8 =$

$31 + 20 =$

$70 + 21 =$

$83 - 80 =$

$21 - 20 =$

$2 + 30 =$

$64 - 4 =$

$28 - 20 =$

$56 + 1 =$

$2 + 76 =$

$60 + 8 =$

$53 - 1 =$

$2 + 64 =$

$25 + 20 =$

$47 - 40 =$

$3 + 79 =$

$71 - 60 =$

$88 - 8 =$

$50 + 6 =$

$51 - 8 =$

$19 + 80 =$

$7 + 41 =$

$22 + 70 =$

$35 + 60 =$

$80 + 2 =$

$41 - 30 =$

$27 - 20 =$

$27 - 7 =$

$68 - 8 =$

$16 + 50 =$

$86 + 10 =$

$84 - 40 =$

$98 - 90 =$

$22 - 2 =$

$33 + 10 =$

$20 + 3 =$

$39 - 7 =$

$23 - 3 =$

$89 - 30 =$

$45 - 40 =$

$15 - 3 =$

$64 + 6 =$

$12 - 7 =$

$29 + 2 =$

$1 + 31 =$

$60 + 20 =$

$32 - 5 =$

$23 - 20 =$

$66 - 3 =$

$17 + 50 =$

$2 + 40 =$

$70 + 8 =$

$20 + 2 =$

$70 + 14 =$

$35 + 5 =$

$5 + 50 =$

$92 - 10 =$

$44 - 3 =$

$50 + 45 =$

$7 + 10 =$

$88 + 9 =$

$55 - 5 =$

$70 - 70 =$

$15 - 7 =$

$16 - 10 =$

$3 + 38 =$

$99 - 20 =$

$9 + 44 =$

$40 + 48 =$

$61 - 60 =$

$43 + 40 =$

$10 + 6 =$

$80 + 8 =$

$20 + 39 =$

$34 + 30 =$

$90 + 4 =$

练习范围：100以内的加减法

(一) 题数：100

_____月 _____日 姓名：_____

_____分 _____秒 成绩：_____

$20 + 55 =$

$19 - 10 =$

$44 - 10 =$

$5 + 67 =$

$53 - 1 =$

$24 + 7 =$

$23 - 20 =$

$91 + 2 =$

$38 - 8 =$

$3 + 38 =$

$86 - 6 =$

$41 + 9 =$

$23 - 3 =$

$15 + 50 =$

$71 - 60 =$

$7 + 54 =$

$66 - 60 =$

$7 + 32 =$

$61 + 1 =$

$61 - 60 =$

$17 + 50 =$

$5 + 20 =$

$44 - 3 =$

$35 + 60 =$

$21 + 30 =$

$16 - 10 =$

$7 + 90 =$

$40 + 25 =$

$53 + 4 =$

$10 + 6 =$

$70 + 0 =$

$50 + 45 =$

$60 + 40 =$

$2 + 60 =$

$1 + 31 =$

$55 - 10 =$

$37 + 50 =$

$16 + 50 =$

$9 + 44 =$

$2 + 93 =$

$90 + 4 =$

$4 + 22 =$

$7 + 80 =$

$18 - 8 =$

$11 - 10 =$

$14 - 7 =$

$26 - 4 =$

$8 + 90 =$

$28 - 6 =$

$30 + 1 =$

$2 + 10 =$

$49 - 9 =$

$2 + 64 =$

$45 - 40 =$

$40 + 51 =$

$18 + 10 =$

$28 - 20 =$

$44 + 5 =$

$21 - 20 =$

$59 - 8 =$

$6 + 50 =$

$78 - 20 =$

$30 + 4 =$

$68 - 60 =$

$16 + 8 =$

$43 - 30 =$

$78 - 40 =$

$12 + 60 =$

$40 + 49 =$

$10 + 9 =$

$34 + 30 =$

$51 - 20 =$

$83 + 1 =$

$90 + 9 =$

$19 + 20 =$

$95 - 5 =$

$80 - 8 =$

$29 + 30 =$

$3 + 30 =$

$1 + 60 =$

$2 + 30 =$

$52 + 9 =$

$37 + 60 =$

$51 - 50 =$

$39 + 7 =$

$20 + 25 =$

$74 + 10 =$

$6 + 91 =$

$31 + 20 =$

$20 + 6 =$

$40 + 0 =$

$83 - 80 =$

$77 + 4 =$

$86 + 3 =$

$55 - 50 =$

$32 + 20 =$

$10 + 10 =$

$60 + 20 =$

$30 + 63 =$

$32 + 30 =$

练习范围：100以内的加减法
(一) 题数：100

_____月 _____日 姓名：_____

_____分 _____秒 成绩：_____

$25 - 3 =$

$20 + 76 =$

$54 - 50 =$

$39 + 7 =$

$88 - 40 =$

$20 + 53 =$

$3 + 10 =$

$71 - 60 =$

$4 + 60 =$

$87 - 7 =$

$29 + 30 =$

$34 + 30 =$

$97 - 10 =$

$59 - 30 =$

$30 + 50 =$

$30 + 63 =$

$45 - 40 =$

$58 - 8 =$

$0 + 50 =$

$80 + 8 =$

$23 - 20 =$

$22 - 2 =$

$50 + 40 =$

$70 + 0 =$

$94 + 4 =$

$32 - 1 =$

$20 + 9 =$

$90 + 2 =$

$28 - 20 =$

$40 + 25 =$

$30 + 9 =$

$81 - 80 =$

$51 - 50 =$

$60 + 1 =$

$98 - 4 =$

$30 + 6 =$

$10 + 10 =$

$17 + 80 =$

$71 - 10 =$

$6 + 40 =$

$14 - 8 =$

$16 - 6 =$

$2 + 41 =$

$28 - 6 =$

$27 - 20 =$

$52 - 40 =$

$91 - 90 =$

$25 + 20 =$

$2 + 60 =$

$20 + 80 =$

$72 + 2 =$

$94 - 8 =$

$20 + 25 =$

$99 - 20 =$

$65 - 5 =$

$27 + 10 =$

$87 - 30 =$

$32 - 2 =$

$2 + 40 =$

$26 + 7 =$

$40 + 4 =$

$86 + 3 =$

$10 + 50 =$

$4 + 50 =$

$19 - 10 =$

$60 + 5 =$

$2 + 20 =$

$59 - 4 =$

$90 + 8 =$

$92 - 7 =$

$0 + 60 =$

$64 - 4 =$

$27 - 7 =$

$44 - 10 =$

$51 - 8 =$

$50 + 22 =$

$30 + 1 =$

$84 - 80 =$

$7 + 31 =$

$89 - 30 =$

$72 + 3 =$

$90 + 4 =$

$61 - 1 =$

$14 - 4 =$

$60 + 8 =$

$2 + 30 =$

$5 + 10 =$

$80 - 8 =$

$8 + 62 =$

$31 + 20 =$

$51 - 1 =$

$15 + 50 =$

$3 + 57 =$

$33 + 3 =$

$86 + 10 =$

$50 + 45 =$

$60 + 20 =$

$3 + 79 =$

$90 + 6 =$

$61 + 1 =$

练习范围：100以内的加减法

(一) 题数：100

____月 ____日 姓名：____

____分 ____秒 成绩：____

$40 + 1 =$

$81 - 80 =$

$3 + 79 =$

$61 - 1 =$

$8 + 80 =$

$56 + 5 =$

$8 + 40 =$

$71 - 60 =$

$28 - 6 =$

$23 - 20 =$

$73 - 70 =$

$76 - 6 =$

$20 + 76 =$

$59 - 4 =$

$18 + 9 =$

$46 - 40 =$

$29 + 2 =$

$17 + 80 =$

$10 + 70 =$

$70 + 4 =$

$86 + 3 =$

$74 + 10 =$

$20 + 53 =$

$49 + 4 =$

$18 - 8 =$

$5 + 27 =$

$65 - 7 =$

$30 + 8 =$

$13 - 10 =$

$39 - 9 =$

$27 - 7 =$

$67 + 10 =$

$4 + 40 =$

$90 + 6 =$

$20 - 8 =$

$48 - 8 =$

$35 + 1 =$

$40 + 8 =$

$9 + 85 =$

$61 + 1 =$

$20 + 25 =$

$10 + 10 =$

$86 + 10 =$

$99 - 90 =$

$15 + 50 =$

$7 + 80 =$

$13 - 3 =$

$33 - 30 =$

$80 + 20 =$

$56 + 1 =$

$16 - 10 =$

$66 - 60 =$

$80 - 8 =$

$23 - 3 =$

$16 + 50 =$

$60 + 8 =$

$48 + 20 =$

$98 - 90 =$

$35 - 5 =$

$20 + 3 =$

$20 + 2 =$

$11 + 40 =$

$66 - 5 =$

$90 + 7 =$

$88 + 9 =$

$68 - 8 =$

$6 + 93 =$

$50 + 45 =$

$40 + 35 =$

$32 - 30 =$

$35 + 60 =$

$28 - 8 =$

$90 + 4 =$

$24 + 7 =$

$20 + 49 =$

$50 + 41 =$

$6 + 91 =$

$42 - 2 =$

$60 + 3 =$

$51 - 50 =$

$25 - 5 =$

$2 + 30 =$

$44 - 3 =$

$51 - 8 =$

$22 + 70 =$

$16 + 7 =$

$33 + 40 =$

$87 - 30 =$

$89 - 30 =$

$70 + 2 =$

$30 + 50 =$

$7 + 32 =$

$97 - 10 =$

$1 + 30 =$

$40 + 3 =$

$5 + 40 =$

$34 + 30 =$

$32 - 2 =$

$1 + 25 =$

$2 + 93 =$

练习范围：100以内的加减法

(一) 题数：100

_____月 _____日 姓名：_____

_____分 _____秒 成绩：_____

$7 + 65 =$

$30 + 58 =$

$30 + 24 =$

$17 + 80 =$

$16 - 10 =$

$30 + 63 =$

$38 - 8 =$

$70 + 5 =$

$45 + 8 =$

$98 - 8 =$

$69 - 60 =$

$71 - 60 =$

$28 - 20 =$

$5 + 60 =$

$6 + 91 =$

$57 - 10 =$

$99 - 1 =$

$50 + 9 =$

$31 + 20 =$

$87 - 7 =$

$60 - 60 =$

$22 - 2 =$

$20 + 76 =$

$46 - 6 =$

$4 + 70 =$

$22 + 70 =$

$73 - 10 =$

$82 + 10 =$

$1 + 20 =$

$20 + 2 =$

$39 + 7 =$

$40 + 45 =$

$7 + 60 =$

$30 + 7 =$

$56 - 6 =$

$4 + 90 =$

$21 - 20 =$

$16 - 6 =$

$31 - 1 =$

$15 + 50 =$

$23 - 9 =$

$51 - 50 =$

$30 + 1 =$

$8 + 10 =$

$20 + 7 =$

$87 - 30 =$

$83 - 80 =$

$61 - 1 =$

$2 + 93 =$

$8 + 50 =$

$16 + 50 =$

$12 - 6 =$

$3 + 79 =$

$23 + 5 =$

$81 - 80 =$

$6 + 53 =$

$64 - 4 =$

$77 - 1 =$

$87 - 8 =$

$29 + 30 =$

$88 + 9 =$

$75 - 3 =$

$1 + 31 =$

$99 - 20 =$

$24 - 1 =$

$3 + 70 =$

$71 + 9 =$

$14 + 20 =$

$34 + 30 =$

$66 - 60 =$

$90 + 4 =$

$61 - 30 =$

$10 + 6 =$

$1 + 90 =$

$20 + 49 =$

$60 + 8 =$

$89 - 30 =$

$69 + 2 =$

$76 - 6 =$

$50 + 14 =$

$42 + 30 =$

$1 + 27 =$

$50 + 22 =$

$10 + 10 =$

$80 + 11 =$

$50 + 41 =$

$17 + 30 =$

$50 + 3 =$

$50 + 0 =$

$2 + 30 =$

$70 - 70 =$

$2 + 64 =$

$48 - 8 =$

$30 + 9 =$

$59 - 4 =$

$20 + 79 =$

$28 + 60 =$

$94 - 8 =$

$7 + 80 =$

$3 + 38 =$

练习范围：100以内的加减法
(一) 题数：100

_____月 _____日 姓名：_____

_____分 _____秒 成绩：_____

$88 + 1 =$

$17 + 30 =$

$1 + 98 =$

$20 + 3 =$

$16 + 7 =$

$14 - 7 =$

$60 + 13 =$

$97 - 7 =$

$53 + 40 =$

$71 + 10 =$

$10 + 0 =$

$20 + 55 =$

$29 + 40 =$

$61 - 60 =$

$86 - 80 =$

$14 + 2 =$

$99 - 30 =$

$53 - 3 =$

$4 + 21 =$

$51 - 7 =$

$1 + 20 =$

$51 - 50 =$

$22 + 70 =$

$9 + 10 =$

$40 - 30 =$

$22 - 2 =$

$87 - 30 =$

$77 + 4 =$

$20 + 6 =$

$82 + 7 =$

$80 - 8 =$

$56 + 1 =$

$40 - 10 =$

$77 - 7 =$

$64 - 4 =$

$87 - 7 =$

$80 - 7 =$

$40 + 46 =$

$9 + 70 =$

$13 + 80 =$

$13 - 3 =$

$31 + 20 =$

$84 - 4 =$

$43 - 30 =$

$20 + 0 =$

$16 + 50 =$

$29 + 2 =$

$30 + 5 =$

$34 - 30 =$

$44 - 1 =$

$61 + 1 =$

$89 - 30 =$

$10 + 59 =$

$95 - 9 =$

$20 + 76 =$

$71 - 60 =$

$40 + 9 =$

$84 - 80 =$

$15 + 3 =$

$27 + 70 =$

$62 - 10 =$

$97 - 10 =$

$86 + 10 =$

$24 + 7 =$

$23 - 20 =$

$38 + 40 =$

$20 + 49 =$

$2 + 79 =$

$43 - 4 =$

$1 + 31 =$

$50 + 45 =$

$0 + 60 =$

$81 + 5 =$

$28 - 6 =$

$14 - 10 =$

$51 - 8 =$

$51 + 40 =$

$21 - 20 =$

$49 - 9 =$

$32 - 2 =$

$35 + 60 =$

$54 - 50 =$

$50 + 6 =$

$99 - 90 =$

$11 - 10 =$

$6 + 70 =$

$17 + 80 =$

$2 + 40 =$

$63 - 2 =$

$99 - 20 =$

$94 - 10 =$

$20 + 2 =$

$48 - 10 =$

$0 + 10 =$

$17 + 50 =$

$6 + 91 =$

$78 - 8 =$

$9 + 60 =$

$98 - 90 =$

$60 + 8 =$

练习范围：100以内的加减法

(一) 题数：100

____月 ____日 姓名：____

____分 ____秒 成绩：____

$84 - 80 =$

$16 - 10 =$

$22 - 2 =$

$60 + 8 =$

$40 + 15 =$

$64 + 4 =$

$17 + 80 =$

$28 - 20 =$

$6 + 51 =$

$88 + 9 =$

$92 - 60 =$

$30 + 63 =$

$83 + 1 =$

$15 + 50 =$

$3 + 38 =$

$35 + 60 =$

$90 + 4 =$

$7 + 20 =$

$5 + 84 =$

$23 - 3 =$

$34 + 30 =$

$38 + 40 =$

$15 + 2 =$

$68 - 3 =$

$73 - 3 =$

$80 + 3 =$

$16 - 6 =$

$44 - 10 =$

$14 + 1 =$

$76 - 20 =$

$84 - 40 =$

$68 - 60 =$

$30 + 9 =$

$98 - 90 =$

$30 + 1 =$

$80 - 8 =$

$78 - 7 =$

$68 + 20 =$

$16 + 7 =$

$75 + 2 =$

$85 - 20 =$

$34 - 3 =$

$30 + 19 =$

$9 + 30 =$

$2 + 50 =$

$29 + 30 =$

$6 + 50 =$

$20 + 76 =$

$1 + 20 =$

$50 + 5 =$

$79 - 5 =$

$87 - 80 =$

$63 - 60 =$

$6 + 40 =$

$28 - 6 =$

$2 + 97 =$

$2 + 96 =$

$20 + 49 =$

$90 + 6 =$

$20 + 5 =$

$2 + 33 =$

$32 - 2 =$

$51 - 50 =$

$48 - 8 =$

$18 - 8 =$

$68 - 1 =$

$20 + 25 =$

$3 + 60 =$

$39 - 9 =$

$22 - 10 =$

$36 - 30 =$

$34 + 40 =$

$20 + 6 =$

$84 + 1 =$

$31 + 20 =$

$40 + 56 =$

$43 - 30 =$

$96 - 30 =$

$60 + 2 =$

$1 + 52 =$

$10 + 2 =$

$4 + 20 =$

$16 + 50 =$

$29 + 2 =$

$37 - 2 =$

$10 + 10 =$

$66 - 60 =$

$70 + 5 =$

$20 + 57 =$

$45 - 40 =$

$2 + 40 =$

$2 + 30 =$

$56 + 20 =$

$51 - 8 =$

$61 + 1 =$

$56 - 6 =$

$1 + 70 =$

$1 + 80 =$

$84 + 4 =$

$88 - 80 =$

练习范围：100以内的加减法
(一) 题数：100

_____月 _____日 姓名：_____

_____分 _____秒 成绩：_____

$7 + 70 =$

$41 - 1 =$

$50 + 15 =$

$40 + 4 =$

$40 + 20 =$

$6 + 20 =$

$12 - 10 =$

$7 + 47 =$

$74 - 4 =$

$2 + 40 =$

$62 + 30 =$

$20 + 53 =$

$10 + 59 =$

$95 - 9 =$

$1 + 65 =$

$13 + 10 =$

$92 - 90 =$

$6 + 10 =$

$39 + 6 =$

$99 - 9 =$

$37 - 7 =$

$97 - 4 =$

$1 + 95 =$

$60 + 5 =$

$18 + 60 =$

$40 - 6 =$

$72 - 2 =$

$2 + 60 =$

$33 - 3 =$

$1 + 33 =$

$23 + 50 =$

$65 + 6 =$

$21 - 2 =$

$98 - 8 =$

$46 - 6 =$

$2 + 80 =$

$17 + 10 =$

$36 - 20 =$

$32 + 7 =$

$21 - 1 =$

$47 - 2 =$

$12 + 40 =$

$75 - 70 =$

$40 + 2 =$

$63 - 3 =$

$85 + 8 =$

$60 + 20 =$

$30 + 52 =$

$50 + 19 =$

$60 + 3 =$

$20 + 31 =$

$10 + 53 =$

$96 - 20 =$

$61 - 4 =$

$20 + 60 =$

$54 + 5 =$

$84 - 5 =$

$6 + 15 =$

$21 + 30 =$

$50 + 5 =$

$9 + 90 =$

$93 - 80 =$

$98 - 90 =$

$90 + 2 =$

$43 - 3 =$

$86 - 80 =$

$70 + 3 =$

$8 + 40 =$

$65 - 5 =$

$62 - 10 =$

$27 - 3 =$

$68 - 8 =$

$58 - 8 =$

$39 - 30 =$

$93 - 3 =$

$13 - 9 =$

$15 + 2 =$

$6 + 30 =$

$81 + 8 =$

$82 - 80 =$

$13 + 6 =$

$19 + 70 =$

$90 + 10 =$

$6 + 90 =$

$50 + 2 =$

$7 + 40 =$

$20 + 12 =$

$3 + 73 =$

$47 - 7 =$

$20 + 9 =$

$0 + 20 =$

$62 - 2 =$

$5 + 54 =$

$60 + 4 =$

$69 - 9 =$

$90 + 7 =$

$41 + 10 =$

$65 - 4 =$

$4 + 62 =$

$73 - 60 =$

练习范围：100以内的加减法
(一) 题数：100

_____月 _____日 姓名：_____

_____分 _____秒 成绩：_____

$19 + 20 =$

$65 + 20 =$

$3 + 86 =$

$1 + 20 =$

$1 + 30 =$

$2 + 30 =$

$6 + 22 =$

$20 + 49 =$

$61 + 1 =$

$5 + 59 =$

$54 - 50 =$

$99 - 8 =$

$6 + 91 =$

$2 + 40 =$

$37 + 50 =$

$34 - 4 =$

$22 + 70 =$

$29 - 2 =$

$96 - 90 =$

$20 + 80 =$

$81 - 1 =$

$43 - 30 =$

$64 - 4 =$

$83 + 1 =$

$32 + 5 =$

$36 + 9 =$

$61 - 60 =$

$3 + 10 =$

$7 + 32 =$

$5 + 94 =$

$85 + 5 =$

$3 + 12 =$

$20 + 62 =$

$3 + 79 =$

$36 - 2 =$

$7 + 10 =$

$38 + 40 =$

$49 - 9 =$

$20 + 6 =$

$13 - 10 =$

$23 - 3 =$

$13 - 3 =$

$3 + 20 =$

$70 + 3 =$

$2 + 64 =$

$35 + 5 =$

$0 + 10 =$

$87 - 30 =$

$49 - 40 =$

$99 - 20 =$

$66 + 20 =$

$90 + 6 =$

$44 - 3 =$

$50 + 3 =$

$48 + 4 =$

$30 - 7 =$

$68 + 5 =$

$20 + 2 =$

$15 + 50 =$

$30 + 60 =$

$73 - 70 =$

$77 + 7 =$

$90 + 4 =$

$56 + 40 =$

$66 - 60 =$

$61 - 1 =$

$40 + 20 =$

$16 + 2 =$

$44 + 10 =$

$31 + 20 =$

$56 + 1 =$

$34 + 30 =$

$86 + 10 =$

$70 - 70 =$

$45 - 40 =$

$20 + 25 =$

$51 - 50 =$

$78 - 70 =$

$99 - 90 =$

$17 + 30 =$

$97 - 90 =$

$93 - 70 =$

$33 + 10 =$

$20 + 53 =$

$60 + 20 =$

$3 + 38 =$

$24 + 7 =$

$48 - 1 =$

$71 - 60 =$

$80 - 80 =$

$50 + 22 =$

$5 + 69 =$

$21 - 20 =$

$6 + 50 =$

$36 - 30 =$

$16 - 6 =$

$19 + 40 =$

$1 + 26 =$

$28 - 6 =$

$17 + 50 =$

练习范围：100以内的加减法

(一) 题数：100

_____ 月 _____ 日 姓名：_____

_____ 分 _____ 秒 成绩：_____

$39 - 9 =$

$29 + 30 =$

$88 + 9 =$

$70 + 21 =$

$89 - 30 =$

$83 + 1 =$

$83 - 70 =$

$93 - 3 =$

$57 + 20 =$

$3 + 81 =$

$33 + 6 =$

$49 - 9 =$

$7 + 80 =$

$17 + 50 =$

$90 + 4 =$

$18 - 8 =$

$72 - 70 =$

$78 - 70 =$

$44 - 10 =$

$28 - 6 =$

$45 - 40 =$

$74 - 6 =$

$51 - 8 =$

$77 + 4 =$

$43 - 3 =$

$71 - 60 =$

$75 + 4 =$

$70 + 2 =$

$2 + 64 =$

$99 - 20 =$

$27 - 7 =$

$22 + 70 =$

$39 + 7 =$

$60 - 6 =$

$6 + 40 =$

$29 + 2 =$

$20 + 3 =$

$92 + 8 =$

$52 - 4 =$

$56 + 1 =$

$30 + 3 =$

$2 + 30 =$

$18 + 5 =$

$20 + 25 =$

$73 + 10 =$

$60 - 50 =$

$51 - 50 =$

$40 + 33 =$

$21 - 20 =$

$13 - 3 =$

$34 + 30 =$

$35 - 30 =$

$1 + 31 =$

$30 + 38 =$

$50 + 41 =$

$22 - 2 =$

$16 - 6 =$

$40 + 4 =$

$30 + 25 =$

$24 + 7 =$

$93 - 30 =$

$6 + 76 =$

$42 - 8 =$

$87 - 30 =$

$15 + 50 =$

$90 + 6 =$

$1 + 42 =$

$59 - 4 =$

$73 + 7 =$

$17 - 10 =$

$45 + 2 =$

$22 - 7 =$

$40 + 6 =$

$34 - 4 =$

$93 - 90 =$

$68 - 60 =$

$7 + 32 =$

$60 + 8 =$

$37 + 50 =$

$4 + 36 =$

$40 + 27 =$

$35 + 60 =$

$10 + 12 =$

$23 - 3 =$

$61 - 60 =$

$83 - 2 =$

$1 + 60 =$

$50 + 45 =$

$67 + 8 =$

$5 + 17 =$

$17 + 30 =$

$1 + 20 =$

$63 - 5 =$

$87 - 7 =$

$10 + 69 =$

$16 + 7 =$

$84 - 40 =$

$3 + 70 =$

$61 + 1 =$

$3 + 61 =$

练习范围：100以内的加减法
(一) 题数：100

_____月 _____日 姓名：_____

_____分 _____秒 成绩：_____

$21 - 20 =$

$11 + 70 =$

$32 - 2 =$

$6 + 50 =$

$3 + 79 =$

$14 - 7 =$

$88 - 20 =$

$98 - 90 =$

$10 + 6 =$

$10 + 10 =$

$80 + 20 =$

$2 + 64 =$

$66 - 60 =$

$52 - 2 =$

$17 + 80 =$

$50 + 42 =$

$29 + 2 =$

$70 - 70 =$

$0 + 10 =$

$39 + 7 =$

$75 - 2 =$

$41 - 20 =$

$29 + 30 =$

$38 + 40 =$

$14 - 6 =$

$27 - 7 =$

$1 + 90 =$

$20 + 25 =$

$54 - 50 =$

$1 + 20 =$

$90 - 7 =$

$83 - 80 =$

$22 - 2 =$

$30 + 35 =$

$37 + 50 =$

$93 - 7 =$

$88 + 9 =$

$65 - 60 =$

$80 + 1 =$

$81 - 80 =$

$51 - 8 =$

$4 + 53 =$

$62 - 2 =$

$18 + 1 =$

$74 - 6 =$

$1 + 70 =$

$80 - 7 =$

$13 + 10 =$

$56 - 50 =$

$14 - 10 =$

$23 - 20 =$

$31 + 50 =$

$77 + 4 =$

$44 - 10 =$

$61 - 60 =$

$90 + 4 =$

$20 + 3 =$

$6 + 71 =$

$97 - 10 =$

$64 - 4 =$

$94 - 8 =$

$43 - 30 =$

$60 - 2 =$

$80 + 4 =$

$15 + 50 =$

$10 + 70 =$

$8 + 40 =$

$47 - 40 =$

$76 + 9 =$

$70 + 21 =$

$6 + 91 =$

$7 + 80 =$

$43 - 3 =$

$48 - 8 =$

$17 + 50 =$

$60 + 20 =$

$62 + 3 =$

$90 + 7 =$

$88 + 7 =$

$61 + 1 =$

$23 - 3 =$

$80 - 8 =$

$19 + 10 =$

$63 - 60 =$

$60 + 8 =$

$80 + 9 =$

$37 + 20 =$

$20 + 30 =$

$31 + 1 =$

$99 - 20 =$

$2 + 90 =$

$99 - 6 =$

$48 + 6 =$

$95 - 40 =$

$84 - 40 =$

$18 - 8 =$

$30 + 63 =$

$16 + 50 =$

$83 + 1 =$

$13 - 3 =$

练习范围：100以内的加减法
(一) 题数：100

_____月 _____日 姓名：_____

_____分 _____秒 成绩：_____

$6 + 50 =$

$1 + 30 =$

$24 - 4 =$

$91 - 1 =$

$98 - 90 =$

$15 + 1 =$

$70 + 21 =$

$6 + 91 =$

$93 - 4 =$

$23 - 3 =$

$20 + 61 =$

$44 - 3 =$

$4 + 10 =$

$20 + 3 =$

$7 + 80 =$

$97 - 10 =$

$70 + 23 =$

$60 + 35 =$

$6 + 80 =$

$2 + 64 =$

$50 + 41 =$

$39 + 7 =$

$88 + 9 =$

$80 + 5 =$

$34 + 30 =$

$1 + 20 =$

$56 + 1 =$

$10 + 6 =$

$14 - 7 =$

$17 + 40 =$

$79 - 4 =$

$86 + 10 =$

$35 + 60 =$

$61 - 1 =$

$84 - 1 =$

$16 - 10 =$

$57 + 30 =$

$2 + 93 =$

$89 - 30 =$

$28 + 30 =$

$29 - 20 =$

$77 + 4 =$

$37 + 50 =$

$61 + 1 =$

$17 + 30 =$

$16 + 50 =$

$6 + 30 =$

$40 + 20 =$

$10 + 60 =$

$19 - 9 =$

$96 - 90 =$

$99 - 20 =$

$68 - 40 =$

$3 + 30 =$

$29 - 8 =$

$8 + 23 =$

$74 - 2 =$

$5 + 30 =$

$22 + 70 =$

$80 - 8 =$

$25 + 4 =$

$17 + 50 =$

$70 + 2 =$

$3 + 38 =$

$21 - 20 =$

$26 - 6 =$

$50 + 45 =$

$14 - 4 =$

$81 - 80 =$

$80 + 2 =$

$84 - 40 =$

$48 + 50 =$

$43 - 30 =$

$34 - 3 =$

$60 + 0 =$

$16 - 6 =$

$22 - 2 =$

$59 - 4 =$

$45 - 40 =$

$20 + 25 =$

$57 + 2 =$

$56 - 8 =$

$36 + 50 =$

$49 - 9 =$

$74 + 5 =$

$23 - 20 =$

$14 - 10 =$

$17 - 5 =$

$66 - 60 =$

$79 - 9 =$

$28 + 6 =$

$90 + 6 =$

$61 - 60 =$

$20 + 6 =$

$20 + 76 =$

$10 + 35 =$

$11 + 4 =$

$84 - 80 =$

$95 - 80 =$

$19 - 8 =$

练习范围：100以内的加减法
(一) 题数：100

_____月 _____日 姓名：_____

_____分 _____秒 成绩：_____

$91 - 20 =$

$29 + 70 =$

$2 + 40 =$

$21 + 50 =$

$9 + 40 =$

$97 - 40 =$

$10 + 10 =$

$83 - 60 =$

$14 - 1 =$

$5 + 20 =$

$16 + 50 =$

$7 + 10 =$

$81 - 80 =$

$48 + 50 =$

$17 + 50 =$

$83 + 1 =$

$8 + 70 =$

$27 - 7 =$

$5 + 10 =$

$29 + 2 =$

$30 + 63 =$

$3 + 10 =$

$87 - 7 =$

$24 + 7 =$

$73 - 3 =$

$80 - 8 =$

$93 - 8 =$

$30 + 9 =$

$2 + 64 =$

$6 + 50 =$

$8 + 31 =$

$41 + 30 =$

$70 - 70 =$

$39 + 7 =$

$58 + 10 =$

$16 + 3 =$

$15 + 50 =$

$26 - 20 =$

$40 + 25 =$

$59 - 4 =$

$13 - 3 =$

$21 - 20 =$

$99 - 20 =$

$14 - 7 =$

$22 - 2 =$

$37 + 10 =$

$84 - 80 =$

$31 + 20 =$

$20 + 76 =$

$2 + 31 =$

$98 - 90 =$

$99 - 90 =$

$70 + 21 =$

$86 + 10 =$

$20 + 4 =$

$39 - 9 =$

$1 + 70 =$

$69 - 5 =$

$29 - 9 =$

$6 + 91 =$

$25 + 20 =$

$7 + 26 =$

$3 + 79 =$

$20 + 49 =$

$20 + 53 =$

$10 + 29 =$

$35 + 5 =$

$91 - 1 =$

$20 + 52 =$

$94 - 8 =$

$22 + 70 =$

$48 - 40 =$

$50 + 43 =$

$38 + 40 =$

$60 + 2 =$

$40 + 55 =$

$7 + 80 =$

$50 + 28 =$

$2 + 90 =$

$90 + 4 =$

$28 - 20 =$

$83 - 3 =$

$90 + 6 =$

$29 + 30 =$

$1 + 20 =$

$16 - 6 =$

$8 + 40 =$

$20 + 3 =$

$61 - 60 =$

$71 - 60 =$

$66 - 50 =$

$80 + 1 =$

$48 - 8 =$

$14 - 10 =$

$50 + 22 =$

$23 - 3 =$

$20 + 25 =$

$7 + 89 =$

$32 - 2 =$

$53 + 9 =$

练习范围：100以内的加减法

(一) 题数：100

_____月 _____日 姓名：_____

_____分 _____秒 成绩：_____

$20 + 8 =$

$6 + 91 =$

$3 + 38 =$

$24 + 7 =$

$54 - 50 =$

$80 - 8 =$

$87 - 50 =$

$20 + 62 =$

$2 + 64 =$

$90 + 6 =$

$85 - 80 =$

$59 + 10 =$

$67 - 3 =$

$83 - 3 =$

$22 + 70 =$

$2 + 30 =$

$71 - 60 =$

$35 + 5 =$

$90 - 80 =$

$37 + 3 =$

$20 + 2 =$

$76 - 30 =$

$31 - 1 =$

$57 - 1 =$

$18 - 8 =$

$60 + 7 =$

$16 - 10 =$

$31 + 8 =$

$61 - 1 =$

$44 - 10 =$

$23 - 20 =$

$83 + 1 =$

$11 - 1 =$

$10 + 3 =$

$1 + 62 =$

$20 + 49 =$

$21 - 20 =$

$49 - 9 =$

$14 - 7 =$

$67 + 5 =$

$82 - 80 =$

$45 - 40 =$

$20 + 3 =$

$4 + 39 =$

$68 + 5 =$

$5 + 50 =$

$43 + 6 =$

$20 + 53 =$

$44 - 3 =$

$39 - 6 =$

$30 + 63 =$

$29 - 9 =$

$94 - 8 =$

$16 - 6 =$

$83 - 80 =$

$57 - 50 =$

$88 + 9 =$

$50 + 45 =$

$87 - 7 =$

$40 + 8 =$

$61 + 1 =$

$89 - 30 =$

$50 + 22 =$

$46 - 40 =$

$60 + 15 =$

$1 + 20 =$

$17 + 50 =$

$3 + 40 =$

$47 + 30 =$

$85 + 7 =$

$20 + 4 =$

$90 + 9 =$

$20 + 6 =$

$8 + 25 =$

$4 + 63 =$

$27 - 7 =$

$35 + 60 =$

$14 - 10 =$

$49 + 10 =$

$79 - 40 =$

$80 + 2 =$

$2 + 97 =$

$59 - 4 =$

$51 - 50 =$

$50 + 41 =$

$29 + 2 =$

$97 - 10 =$

$84 - 40 =$

$75 + 4 =$

$3 + 39 =$

$71 + 9 =$

$29 + 30 =$

$40 + 7 =$

$28 - 6 =$

$37 - 7 =$

$10 + 35 =$

$6 + 50 =$

$43 + 30 =$

$34 + 30 =$

$38 + 40 =$