

Technical Data Sheet

EXTERNAL WHITE LAQCQUER

White Polyester Based Enamel For External Protection

1- Physical Properties

	Enamel
Product Code	05-4312-910312
Color	White
Gloss	High gloss
Viscosity (Cup Din 6 at 23°C)	85 ± 5 sec
Weight solids	39 ± 2%
Density	1.34 kg/l
Recommended dry film thickness	16 ± 2 µm
Theoretical coverage (dry film 10µm)	39,4 ± 2 m ² /kg
Altek	/
Stability	6 months in sealed original packaging at room temperatures from 10 – 35°C.

2- Application Instructions

Before Application (Varnish)	Thorough homogenization by means of stirring for at least 5 minutes.
Substrate	Aluminium
Surface Preparation	Annealing
General Instructions	Roller application

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Curing	First oven: 5 minutes at 120°C Second oven: 5 minutes at 150°C
Thinner	No
Cleaning	Acetone or metylethylketone
Waste management	Residues must be disposed of according to regulations.
Hazard classes / Industrial Hygiene	Information on hazard classes and industrial hygiene described in the product safety data sheets.

The above indications were determined under lab conditions and are subject to revision as additional knowledge and experience are gained.

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