

TIGHTENING TORQUES Metropolis 400

ENGINE

Cylinder head: Procedure

Exhaust mounting on the cylinder head: 22 Nm

Crankcase: 12 Nm

Drive pulley: 165 Nm

Driven pulley: 90 Nm

Magneto flywheel: 160 Nm

Spark plug: 12 Nm

CYCLE PART

Engine mounting on connecting rod: 43 to 50 Nm

Front wheel: 70 to 80 Nm

Front wheel hub: 60 to 70 Nm

Upper nut on the steering column: 60 to 70 Nm

Rear wheel bolt: 19 to 23 Nm

Rear wheel hub: 124 to 150 Nm

Shock-absorber mounting rear, upper: 43 to 50 Nm

Lower: 43 to 50 Nm

Front brake caliper: 25 to 35 Nm

Front brake disc: 27 to 32 Nm

Rear caliper: 21 to 25 Nm

Rear brake disc: 8 to 12 Nm