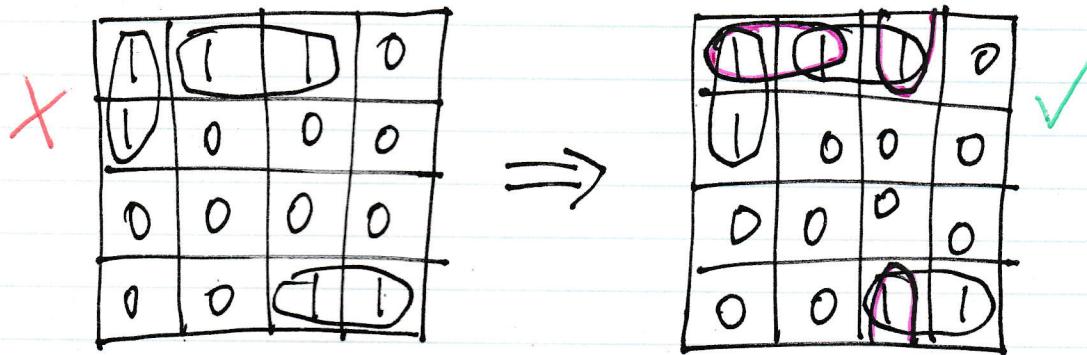
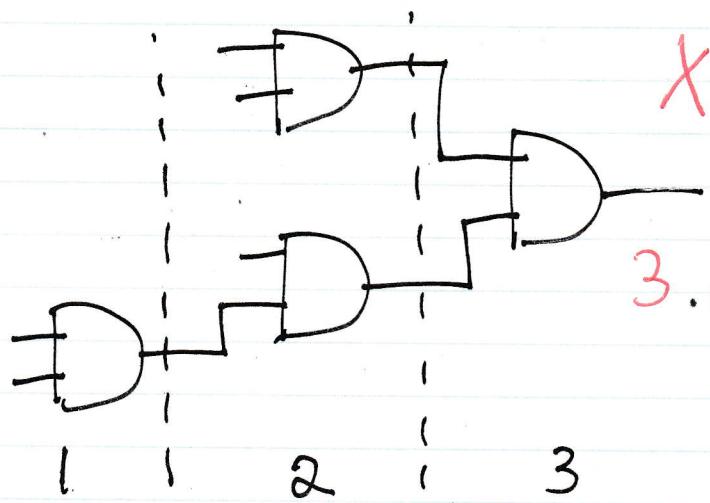


Static Hazards are eliminated by adding non essential implicants in the K maps.
 ↳ All adjacent ones should be in same group.



Dynamic Hazards are eliminated by ensuring no static hazards are present, AND using 2 level circuits



3. Level Circuit.