

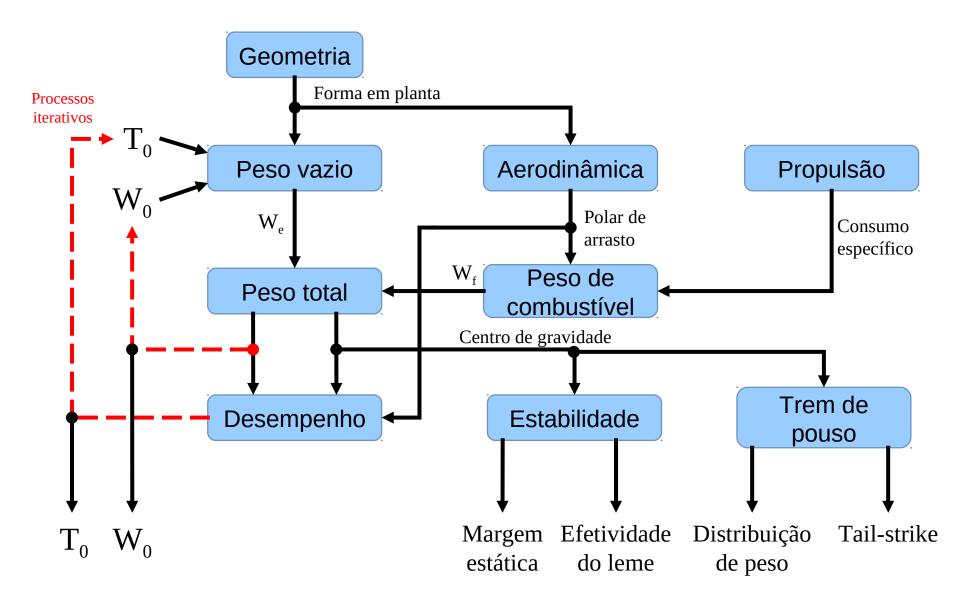
Instituto Tecnológico de Aeronáutica Mestrado Profissional em Engenharia Aeronáutica

AP-701 Fundamentos do Projeto de Aeronaves

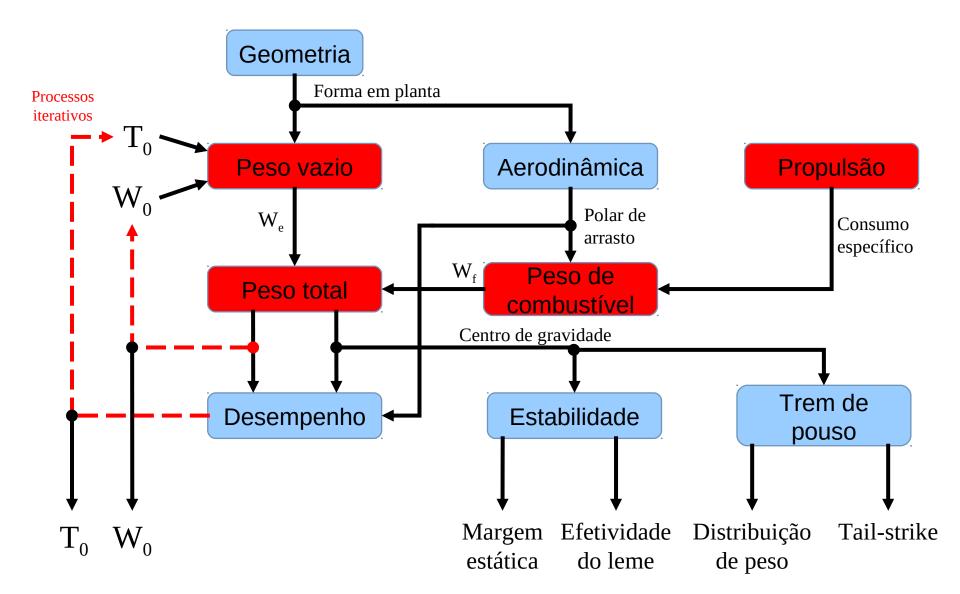
Aula 4 – Propulsão; Pesos

Cap. Ney Sêcco

Fluxo de análise



Fluxo de análise



Roteiro

Propulsão

Peso

Roteiro

Propulsão

Peso

The aircraft engine has interfaces with several other systems and a decisive impact over the vehicle performance

Maximum speed

Noise & Emissions

Service ceiling

Yawing moment

Pneumatic system

Fue

Fuel consumption

Reliability

Maintenance

Power generation

Bird ingestion

Engine mount

Blade failure

Thrust is generated by accelerating the air around the airplane

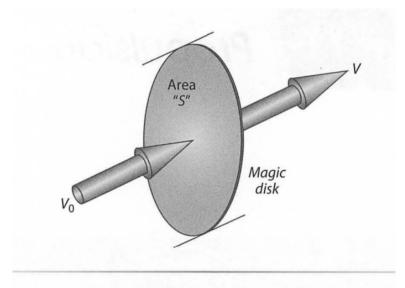


Fig. 13.1 Simplified thrust analysis model.

Thrust

$$T = \dot{m}(V - V_0)$$

Propulsive efficiency

$$\eta = \frac{2}{1 + \frac{V}{V_0}}$$

Thrust is generated by accelerating the air around the airplane

Thrust

$$T = \dot{m}(V - V_0)$$

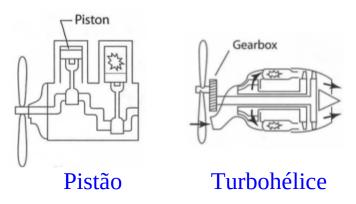
Propulsive efficiency

$$\eta = \frac{2}{1 + \frac{V}{V_0}}$$

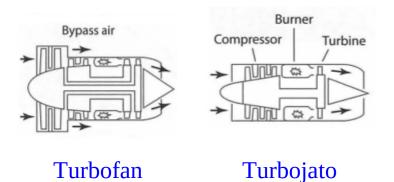
- Changes in velocity of the accelerated air are a waste of energy
- It is more efficient to accelerate a large mass by a small velocity change
- But this is not always possible (e.g. high tip speeds)

Os motores podem ser divididos em dois grupos

Motores a hélice



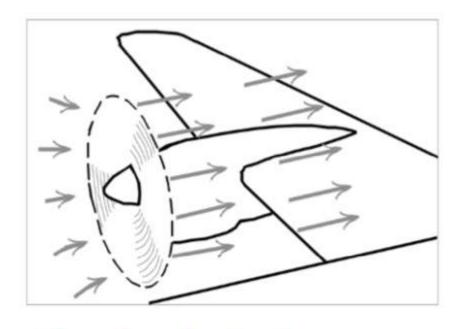
Motores a jato



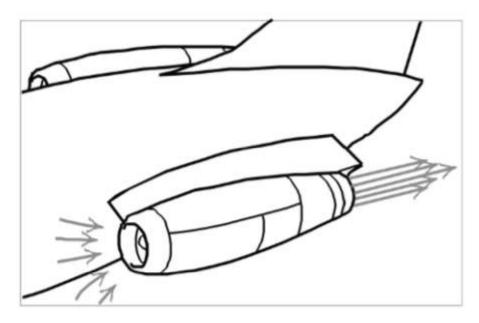
Os motores podem ser divididos em dois grupos

Motores a hélice





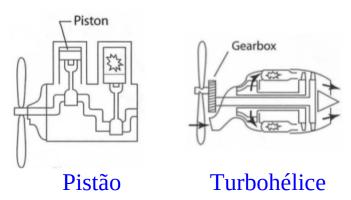
Small velocity increase on a large air mass



Large velocity increase on a small air mass

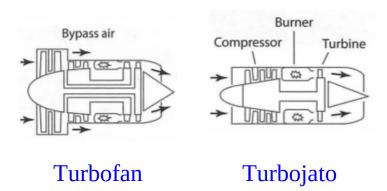
Os motores podem ser divididos em dois grupos

Motores a hélice



- Limitação de velocidade por velocidade na ponta da pá
- São dimensionados com base na potência
- Fabricante da aeronave precisa definir a hélice, caixa de redução e nacelle

Motores a jato



- Menor eficiência em baixas velocidades
- São dimensionados com base na tração
- Fabricante da aeronave precisa definir a nacelle

Flight speed drives engine selection

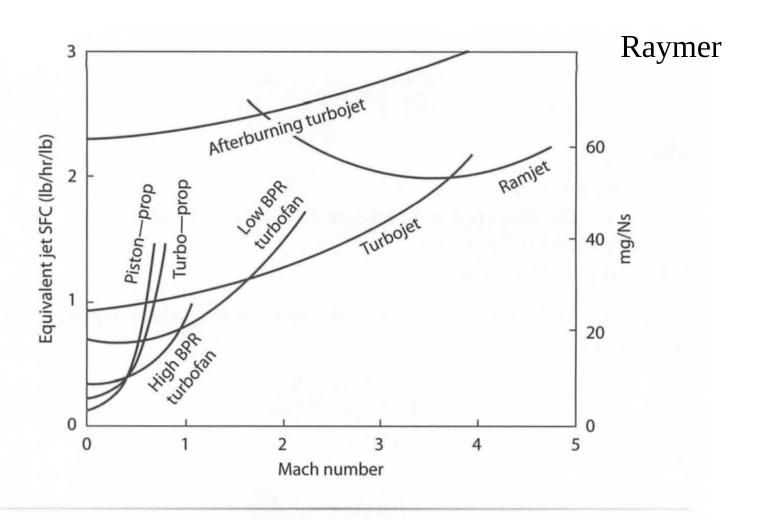
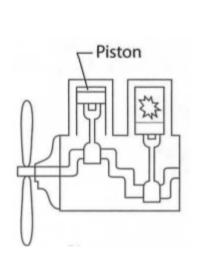


Fig. 3.3 Specific fuel consumption trends (at typical cruise altitudes).

Piston engines are used since the dawn of aviation

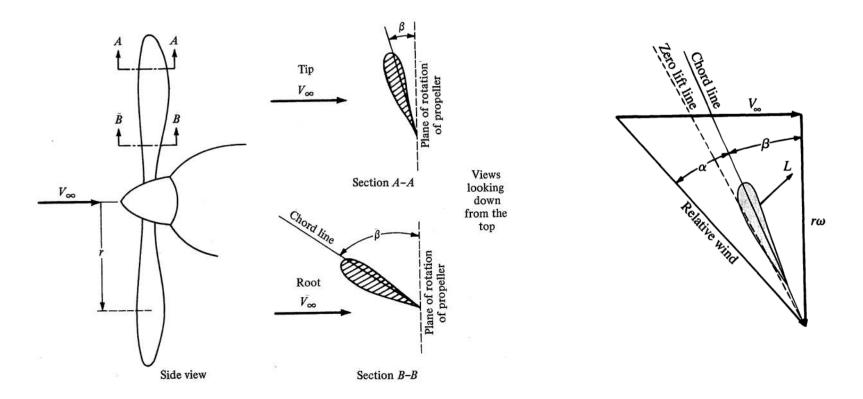




- •V-1650 Merlin
- •12 cyclinder in "V"
- •Powered the P-51

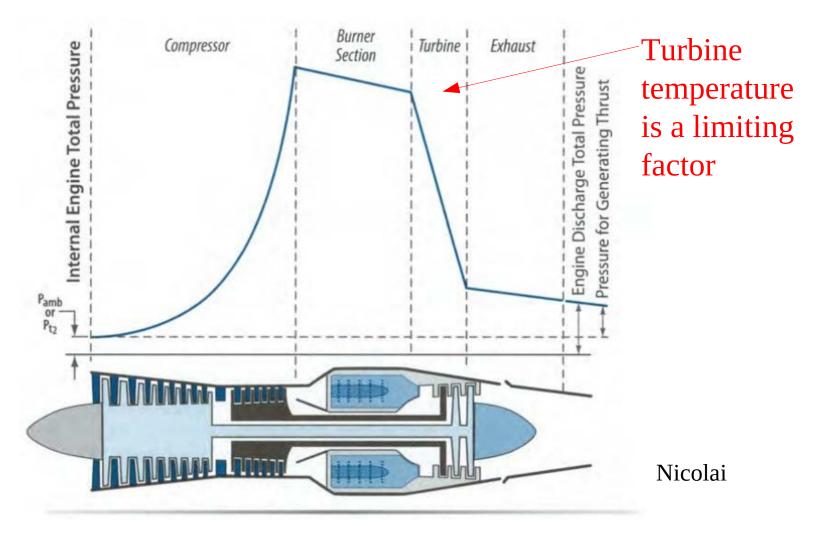
- Efficient and cheap (appropriate for general aviation)
- Heavy and noisy
- Limited by sonic speed at propeller tips
- Designed to provide a given power

The propeller design is an important factor for piston and turboprop engines



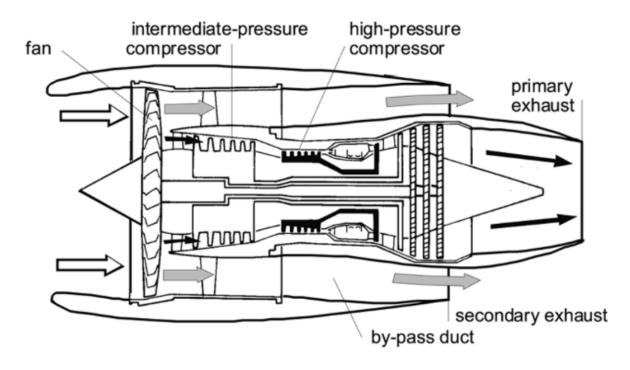
- Higher diameter improves efficiency at low speeds
- Higher pitch improves efficiency at high speeds (but blade stalls at low speeds)
- There are variable pitch propellers
- We assume that propellers usually have 80% of propulsive efficiency at cruise

Turbojet is more efficient for low supersonic speeds



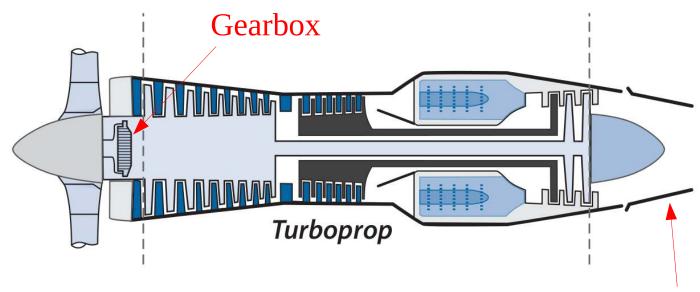
- Higher velocity variation with smaller mass flow
- Avoids tip speed problems

Turbofan



- Increase mass flow by adding a fan
- Cold air bypasses the gas generator
- Higher bypass ratios are more efficient, but lead to higher diameters
- Inlet must reduce flow speed to Mach 0.4-0.5 to avoid supersonic speeds at the blade tips
- Flow deceleration reduces its efficiency for high Mach numbers

Turboprop

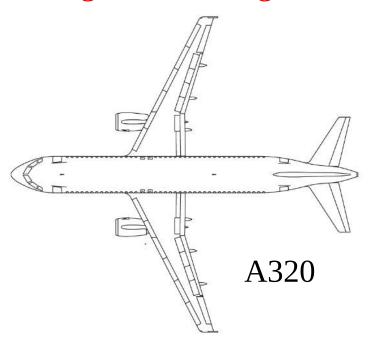


- Gas generator with an attached propeller
- Gas generator can work at a fixed power
- When compared to piston engines, turboprops:
 - Have higher fuel consumption
 - Are more expensive
 - Quieter
 - More reliable

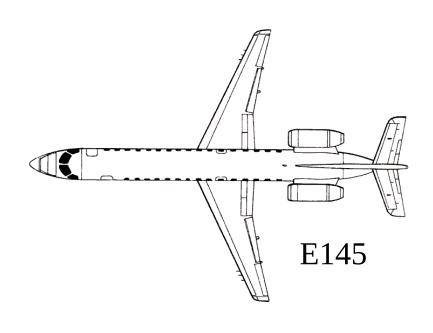
5% of thrust from jet exhaust

Engine location has its trade-offs

Wing-mounted engines

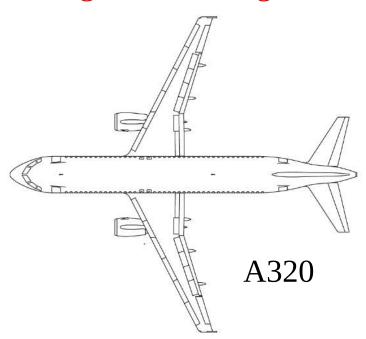


Fuselage-mounted engines



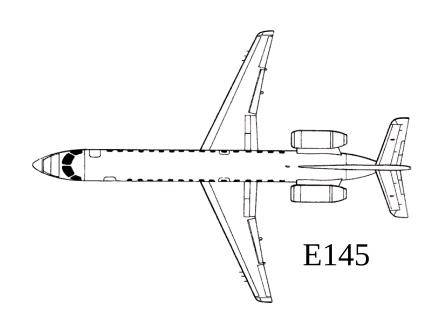
Engine location has its trade-offs

Wing-mounted engines



- Wing load alleviation
- Closer to fuel tanks
- Easier access
- FOD ingestion
- Taller landing gear

Fuselage-mounted engines



- Lower cabin noise
- Smaller yaw moment arm
- Better ground clearance
- Increases fuselage weight
- Brings CG to the rear

Buried engines

De Havilland Comet



The engine intake should be carefully placed

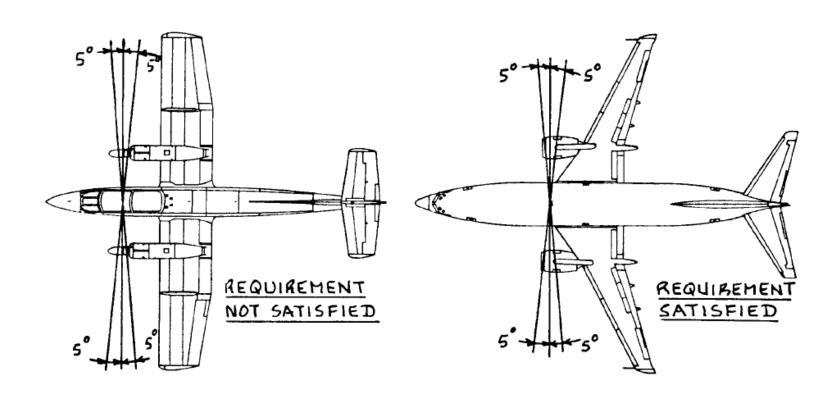
F-16 – Ventral intake



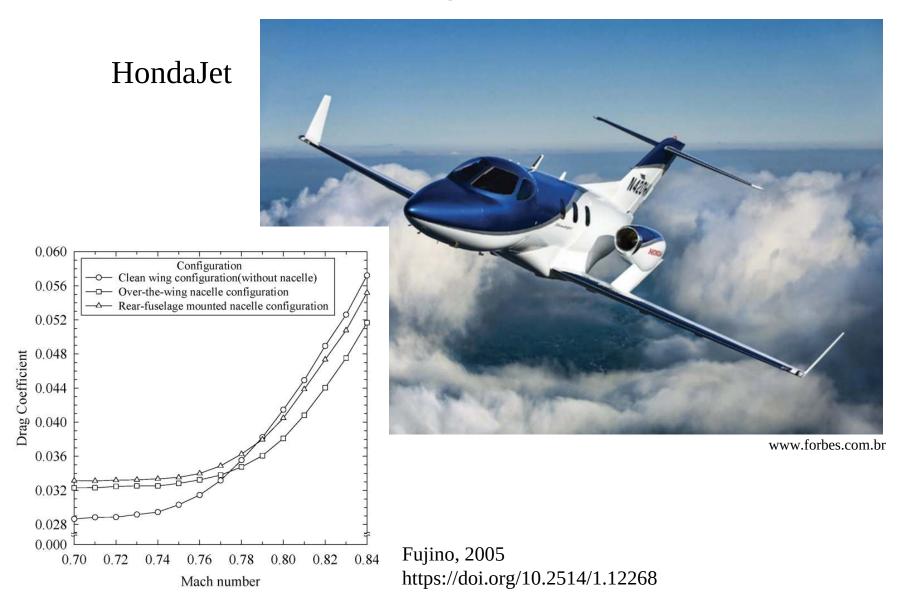
F-5 – Lateral intake



Engine failure cannot compromise critical systems



Unconventional engine mounts



Unconventional engine mounts



Antonov-72

www.wikipedia.org

The engine can enhance maneuverability

F-22

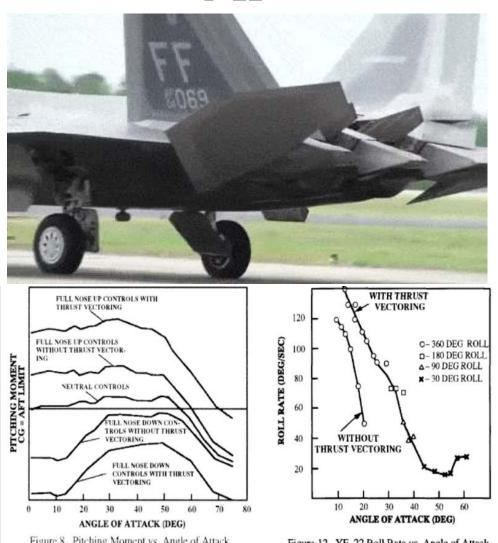


Figure 8. Pitching Moment vs. Angle of Attack

Figure 12. YF-22 Roll Rate vs. Angle of Attack



AIAA 2015-832

The engine can enhance maneuverability

Harrier



wikipedia.org

"Four-poster" thrust-vectoring system

Novel propulsion concepts

STARC-ABL



https://sacd.larc.nasa.gov/asab/asab-projects-2/starc-abl/

Regular turbofans provide power for an electric fan that ingest the boundary layer at the rear of the fuselage

Novel propulsion concepts

Aurora D8



aviationweek.com

BLI – Boundary Layer Ingestion

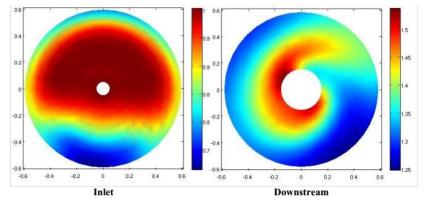


Figure 7. Stagnation pressure distortion transfer calculated from body force analysis.

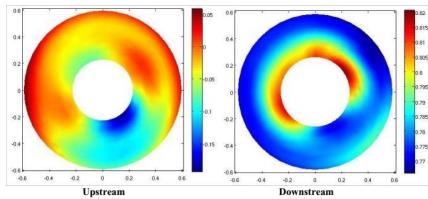
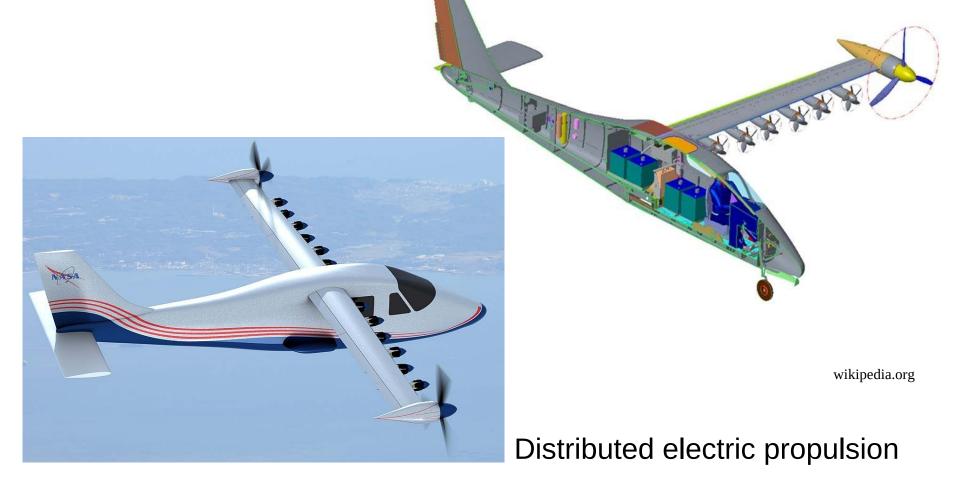


Figure 8. Static pressure distribution upstream and downstream of the fan calculated from body force analysis.

AIAA 2007-450

Novel propulsion concepts

X-57 Maxwell



Definição do sistema propulsivo no projeto conceitual

- Selecionar o tipo de motor com base nos requisitos de missão (ex: velocidade e altitude de cruzeiro)
- Obter ou estimar o consumo específico e o peso do motor para alimentar estimativas de peso e desempenho
- Selecionar o motor com base na tração requerida pela análise de desempenho (Será utilizado um motor "off the shelf" ou um novo motor será desenvolvido?)
- Definir o local de instalação do motor e como será o airframe ao seu redor

Roteiro

Propulsão

Peso

$$W_0 = W_p + W_c + W_f + W_e$$

Maximum Takeoff Weight

- Peso máximo no qual a aeronave pode cumprir os requisitos dos clientes e dos homologadores
- Determina qual regulamento rege a aeronave (FAR 23 ou FAR 25)
- Define taxas aeroportuárias
- Diversas regressões, como estimativas de custos de operação e pesos de componentes, baseiam-se no MTOW
- Aerodinâmica, propulsão e desempenho determinam esse valor

$$W_0 = W_p + W_c + W_f + W_e$$

Payload Weight

- Peso da carga paga determinada pelo cliente ou pelos requisitos de missão

TABLE 2-1. STANDARD AVERAGE PASSENGER WEIGHTS

Standard Average Passenger Weight	Weight Per Passenger
Summer Weights	
Average adult passenger weight	190 lb
Average adult male passenger weight	200 lb
Average adult female passenger weight	179 lb
Child weight (2 years to less than 13 years of age)	82 lb
Winter Weights	
Average adult passenger weight	195 lb
Average adult male passenger weight	205 lb
Average adult female passenger weight	184 lb
Child weight (2 years to less than 13 years of age)	87 lb

Já inclui bagagem

$$W_0 = W_p + W_c + W_f + W_e$$

Crew Weight

- Peso da tripulação

TABLE 2-3. STANDARD CREWMEMBER WEIGHTS

Crewmember	Average Weight	Average Weight with Bags
Flight crewmember	190 lb	240 lb
Flight attendant	170 lb	210 lb
Male flight attendant	180 lb	220 lb
Female flight attendant	160 lb	200 lb
Crewmember roller bag	30 lb	NA
Pilot flight bag	20 lb	NA
Flight attendant kit	10 lb	NA

$$W_0 = W_p + W_c + W_f + W_e$$

Crew Weight

FAR 121.391

Mais de 7500 lbs de carga paga:

- Entre 10 e 50 passageiros: 1 atendente

Menos de 7500 lbs de carga paga:

- Entre 20 e 50 passageiros: 1 atendente

Para todas as aeronaves:

- Entre 51 e 100 passageiros: 2 atendentes
- Mais de 100 passageiros: 1 atendente para cada grupo de 50 passageiros

$$W_0 = W_p + W_c + W_f + W_e$$
 Fuel Weight \blacksquare

- O peso de combustível é calculado por frações de pesos levando em conta a missão

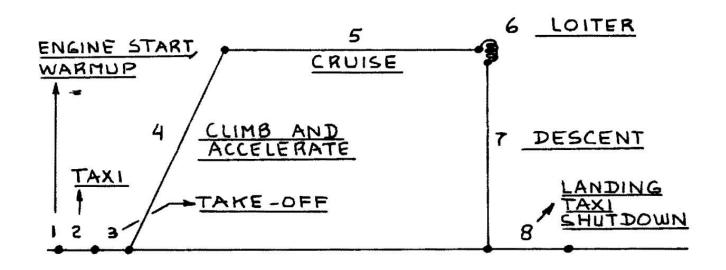


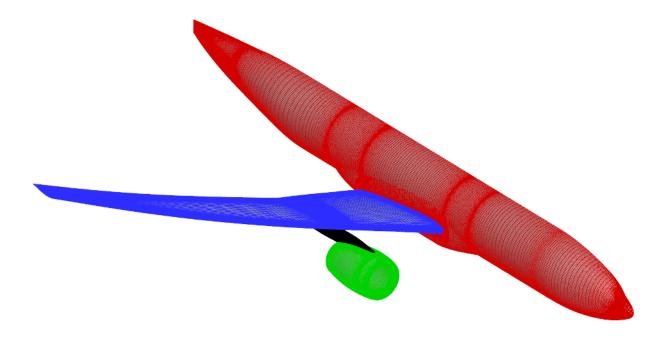
Figure 2.1 Mission Profile for an Arbitrary Airplane

O peso de uma aeronave pode ser subdividido em componentes

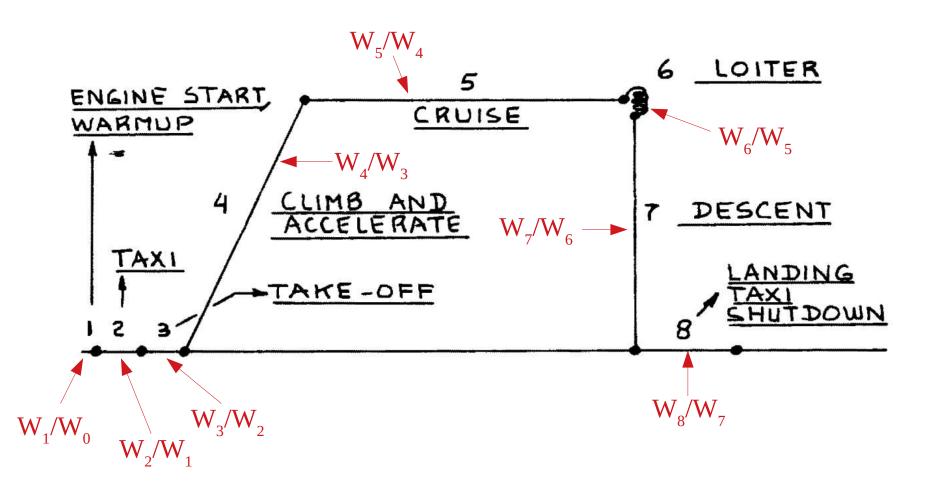
$$W_0 = W_p + W_c + W_f + W_e$$

Empty Weight ◄

- O peso vazio pode ser calculado por meio da análise de componentes da aeronave



Analisamos frações de redução de peso para estimar o peso total de combustível



Algumas frações de peso podem ser obtidas a partir de dados históricos

Table 2.1 Suggested Fuel-Fractions For Several Mission Phases

							-
		Engine Start, Warm-up	Taxi	Take-off	Climb	Descent	Landing Taxi, Shutdown
	sion					_	
Pha	se No. (See Fig. 2.	.1) 1	2	3	4	7	8
Air	plane Type:						
1.	Homebuilt	0.998	0.998	0.998	0.995	0.995	0.995
2.	Single Engine	0.995	0.997	0.998	0.992	0.993	0.993
3.	Twin Engine	0.992	0.996	0.996	0.990	0.992	0.992
4.	Agricultural	0.996	0.995	0.996	0.998	0.999	0.998
5.	Business Jets	0.990	0.995	0.995	0.980	0.990	0.992
6.	Regional TBP's	0.990	0.995	0.995	0.985	0.985	0.995
7.	Transport Jets	0.990	0.990	0.995	0.980	0.990	0.992
8.	Military	0.990	0.990	0.990	0.980	0.990	0.995
9.	Trainers Fighters	0.990	0.990	0.990	0.96-0.90	0.990	0.995
10.	Mil.Patrol.	0.990	0.990	0.995	0.980	0.990	0.992
11.	Bomb, Transport Flying Boats, Amphibious,	0.992	0.990	0.996	0.985	0.990	0.990
12.	Float Airplanes Supersonic Cruise	0.990	0.995	0.995	0,92-0,87	0.985	0.992

Notes: 1. The numbers in this table are based on experience or on judgment.

There is no substitute for common sense! If and when common sense so dictates, the reader should substitute other values for the fractions suggested in this table.

Outras razões podem ser estimadas por meio das Equações de Breguet

Tempo

$$\frac{W_{final}}{W_{inicial}} = \exp\left(-\frac{C \cdot E}{L/D}\right)$$

Alcance

$$\frac{W_{final}}{W_{inicial}} = \exp\left(-\frac{C \cdot R}{V \cdot L/D}\right)$$

O consumo específico depende do tipo de motor

Table 3.3 Specific Fuel Consumption, C

Typical jet SFCs: 1/hr {mg/Ns}	Cruise	Loiter
Pure turbojet	0.9 {25.5}	0.8 {22.7}
Low-bypass turbofan	0.8 {22.7}	0.7 {19.8}
High-bypass turbofan	0.5 {14.1}	0.4 {11.3}

Raymer

Table 3.4 Propeller-Specific Fuel Consumption, C_{bhp}

Propeller: $\emph{C} = \emph{C}_{power} \ \emph{V}/\eta_p = \emph{C}_{bhp} \ \emph{V}/(550\eta_p)$ Typical \emph{C}_{bhp} : lb/hr/bhp {mg/W-s}	Cruise	Loiter
Piston-prop (fixed pitch)	0.4 {0.068}	0.5 {0.085}
Piston-prop (variable pitch)	0.4 {0.068}	0.5 {0.085}
Turboprop	0.5 {0.085}	0.6 {0.101}

Conversão de PSFC para TSFC

$$\text{TSFC} = \frac{V}{\eta_p} \cdot \text{PSFC}$$

Estimativas de eficiência aerodinâmica

Table 2.2 Suggested	Values	For L/D,	cj, np,An	d For	c _p For	Several M	ission Ph	ases	
Cruise Loiter									
	L/D	сj	$^{\mathbf{c}}_{\mathbf{p}}$	ηp	L/D	ċj	$^{\mathbf{c}}\mathbf{p}$	ηp	
Mission Phase No. (See Fig. 2.		bs/lbs/hr 5	lbs/hp/h	r	1	bs/lbs/hr 6	lbs/hp/h	r	
Airplane Type									
1. Homebuilt 2. Single Engine 3. Twin Engine 4. Agricultural 5. Business Jets 6. Regional TBP's 7. Transport Jets 8. Military Trainers 9. Fighters 10. Mil.Patrol, Bomb, Transport 11. Flying Boats, Amphibious, Floa	13-15 10-12 at Airpl	0.5-0.9 0.5-0.9 0.5-1.0 0.6-1.4 0.5-0.9 0.5-0.9		0.8 0.82 0.82 0.85 0.82 0.82	8-10 12-14 14-16 14-18 10-14 6-9 14-18	0.6-0.8 0.4-0.6	0.5-0.7 0.5-0.7	0.7 0.72 0.72 0.77 0.77	
12. Supersonic Cruis		0.7-1.5			7-9	0.6-0.8			
Notes: 1. The numbers in this table represent ranges based on existing engines. 2. There is no substitute for common sense! If and when actual data are available, these should be used. 3. A good estimate for L/D can be made with the drag polar method of Sub-section 3.4.1. • Homebuilts with smooth exteriors and/or high wing loadings can have L/D values which are considerably higher.									

Roskam

Aeronaves atuais conseguem atingir L/D maiores

Reservas de combustível

- FAR 125.377
 - Voos domésticos: Loiter de 45 minutos e aeroporto alternativo
 - Voos internacionais: Loiter de 10% do tempo original da missão + aeroporto alternativo + 30 minutos de loiter

- Air Transportation Agency (ATA) recomenda:
 - Aeroporto alternativo em 200 milhas náuticas

O peso vazio pode ser estimado por regressões históricas

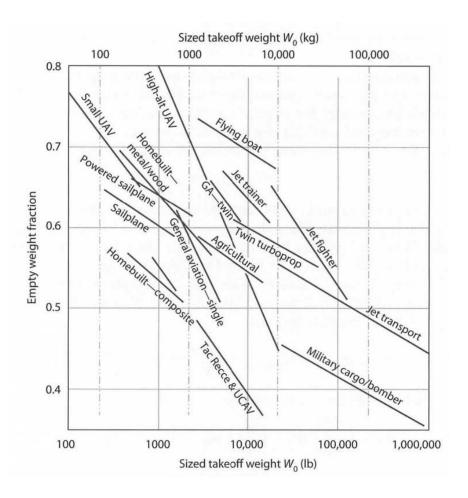


Table 3.1 Empty Weight Fraction vs W_0

$W_e/W_0 = AW_0^C K_{vs}$	A	{A-metric}	C
Sailplane—unpowered	0.86	{0.83}	-0.05
Sailplane—powered	0.91	{0.88}	-0.05
Homebuilt—metal/wood	1.19	{1.11}	-0.09
Homebuilt—composite	1.15	{1.07}	-0.09
General aviation—single engine	2.36	{2.05}	-0.18
General aviation—twin engine	1.51	{1.4}	-0.10
Agricultural aircraft	0.74	{0.72}	-0.03
Twin turboprop	0.96	{0.92}	-0.05
Flying boat	1.09	{1.05}	-0.05
Jet trainer	1.59	{1.47}	-0.10
Jet fighter	2.34	{2.11}	-0.13
Military cargo/bomber	0.93	{88.0}	-0.07
Jet transport	1.02	{0.97}	-0.06
UAV—Tac Recce & UCAV	1.67	{1.53}	-0.16
UAV—high altitude	2.75	{2.48}	-0.18
UAV—small	0.97	{0.86}	-0.06

 K_{vs} = variable sweep constant = 1.04 if variable sweep = 1.00 if fixed sweep

Podemos aprimorar a estimativa do peso vazio considerando contribuições por componente

Table 15.2 Approximate Empty Weight Buildup

	Fighters		Transport & Bomber		General aviation				
	lb/ft ²	lb/ft ² kg/m ² lb/		lb/ft ² kg/m ²		kg/m ²	Multiplier	Approximate location	
Wing	9	44	10	49	2.5	12	Sexposed planform	40% MAC	
Horizontal tail	4	20	5.5	27	2	10	Sexposed planform	40% MAC	
Vertical tail	5.3	26	5.5	27	2	10	Sexposed planform	40% MAC	
Fuselage	4.8	23	5	24	1.4	7	Swetted area	40-50% length	
	Weig	ht ratio	Weig	ht ratio	Weight ratio				
Landing gear*	0.	033	0.	043	0.057		TOGW	centroid	
Landing gear—Navy	0.	045		_	-1-2		TOGW	centroid	
Installed engine	1.3	3	1.	3	1.	4	Engine weight	centroid	
"All-else empty"	0.	17	0.	0.17		1	TOGW	40-50% length	

^{*15%} to nose gear, 85% to main gear; reduce gear weight by 0.014 W_0 if fixed gear.

Fórmulas mais complexas permitem um melhor estudo de soluções de compromisso

15.3.2 Cargo/Transport Weights (British Units, Results in Pounds)

$$W_{\text{wing}} = 0.0051 (W_{\text{dg}} N_z)^{0.557} S_w^{0.649} A^{0.5} (t/c)_{\text{root}}^{-0.4} (1 + \lambda)^{0.1}$$

$$\times (\cos \Lambda)^{-1.0} S_{\text{csw}}^{0.1} \qquad (15.25)$$

$$W_{\text{horizontal tail}} = 0.0379 K_{\text{uht}} (1 + F_w/B_h)^{-0.25} W_{\text{dg}}^{0.639} N_z^{0.10}$$

$$\times S_{\text{ht}}^{0.75} L_t^{-1.0} K_y^{0.704} (\cos \Lambda_{\text{ht}})^{-1.0}$$

$$\times A_h^{0.166} (1 + S_e/S_{\text{ht}})^{0.1} \qquad (15.26)$$

$$W_{\text{vertical tail}} = 0.0026 (1 + H_t/H_v)^{0.225} W_{\text{dg}}^{0.556} N_z^{0.536} L_t^{-0.5}$$

$$\times S_w^{0.5} K_z^{0.875} (\cos \Lambda_{\text{vt}})^{-1} A_w^{0.35} (t/c)_{\text{root}}^{-0.5} \qquad (15.27)$$

$$W_{\text{fuselage}} = 0.3280 K_{\text{door}} K_{\text{Lg}} (W_{\text{dg}} N_z)^{0.5} L^{0.25} S_f^{0.302}$$

$$\times (1 + K_{\text{ws}})^{0.04} (L/D)^{0.10}$$
 (15.28)

where $K_{\rm ws} = 0.75 \left[(1 + 2\lambda)/(1 + \lambda) \right] (B_w \tan \Lambda/L)$ to correct for effects of wing geometry on fuselage weight.

$$W_{\rm main\ landing\ gear} = 0.0106\,K_{\rm mp}\,W_l^{0.888}N_l^{0.25}L_m^{0.4}N_{\rm mw}^{0.321}N_{\rm mss}^{-0.5}V_{\rm stall}^{0.1}\ (15.29)$$

$$W_{\text{nose landing gear}} = 0.032 K_{\text{np}} W_l^{0.646} N_l^{0.2} L_n^{0.5} N_{\text{nw}}^{0.45}$$
 (15.30)

$$W_{\text{nacelle group}} = 0.6724 K_{\text{ng}} N_{\text{Lt}}^{0.10} N_w^{0.294} N_z^{0.119} W_{\text{ec}}^{0.611}$$

$$\times N_{\rm en}^{0.984} S_n^{0.224}$$
 (includes air induction and pylon) (15.31)

$$W_{\text{engine controls}} = 5.0N_{\text{en}} + 0.80L_{\text{ec}}$$
 (15.32)

$$W_{\text{starter (pneumatic)}} = 49.19 \left(\frac{N_{\text{en}} W_{\text{en}}}{1000}\right)^{0.541}$$
 (15.33)

$$W_{\text{fuel system}} = 2.405 V_t^{0.606} (1 + V_i/V_t)^{-1.0} (1 + V_p/V_t) N_t^{0.5}$$
 (15.34)

$$W_{\rm flight\ controls} = 145.9 N_f^{0.554} (1 + N_m/N_f)^{-1.0} \\ \times S_{\rm cs}^{0.20} (I_{\rm yaw} \times 10^{-6})^{0.07} \qquad (15.35)$$

$$W_{\rm APU\ installed} = 2.2 W_{\rm APU\ uninstalled} \qquad (15.36)$$

$$W_{\rm instruments} = 4.509 K_r K_{\rm tp} N_c^{0.541} N_{\rm en} (L_f + B_w)^{0.5} \qquad (15.37)$$

$$W_{\rm hydraulics} = 0.2673 N_f (L_f + B_w)^{0.937} \qquad (15.38)$$

$$W_{\rm electrical} = 7.291 R_{\rm kva}^{0.782} L_a^{0.346} N_{\rm gen}^{0.10} \qquad (15.39)$$

$$W_{\rm avionics} = 1.73 W_{\rm uav}^{0.983} \qquad (15.40)$$

$$W_{\rm furnishings} = 0.0577 N_c^{0.1} W_c^{0.393} S_f^{0.75} \qquad (15.41)$$

$$W_{\rm air\ conditioning} = 62.36 N_p^{0.25} (V_{\rm pr}/1000)^{0.604} W_{\rm uav}^{0.10} \qquad (15.42)$$

$$W_{\rm anti-ice} = 0.002 W_{\rm dg} \qquad (15.43)$$

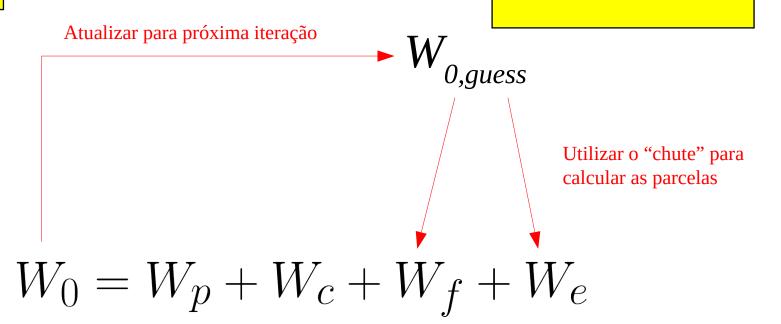
$$W_{\rm handling\ gear} = 3.0 \times 10^{-4} W_{\rm dg} \qquad (15.44)$$

$$W_{\rm military\ cargo} = 2.4 \times ({\rm cargo\ floor\ area}, {\rm ft}^2) \qquad (15.45)$$

$${\rm handling\ system}$$

O peso pode ser calculado por um processo iterativo

alguma notas estao na api



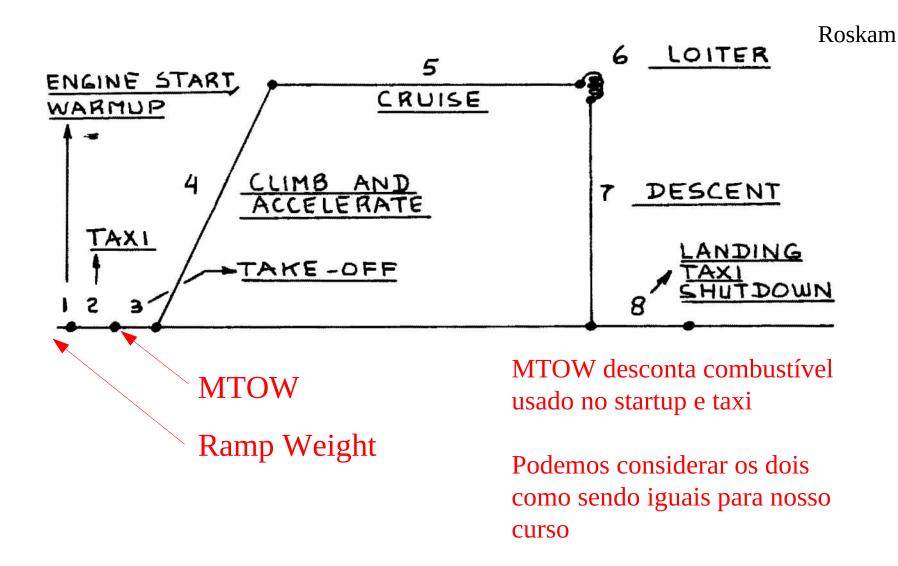
comecamos chutando um w0, estima-se wf e we

Repetimos o processo até que W_0 e $W_{0,guess}$ fiquem próximos (diferença menor que 100 N, por exemplo)

Definições de peso

- MTOW (Maximum Takeoff Weight)
 - Máximo peso que aeronave pode apresentar no ínicio da decolagem e ainda permita atender requisitos de desempenho e segurança
- MZFW (Maximum Zero Fuel Weight)
 - Máximo peso que a aeronave desabastecida pode ter sem comprometer sua integridade
 - Peso vazio + Tripulação + Máxima carga paga
- BOW (Basic Operating Weight)
 - Peso vazio e tripulação (mínimo para aeronave operar)
- MLW (Maximum Landing Weight)
 - Peso máximo que aeronave foi certificada para pousar

Definições de peso



Examples





B737-800

- Range = 5436 km
- We/W0 = 52%
- Wf/W0 = 30%
- W0 = 79 tons

B747-8

- Range = 14320 km
- We/W0 = 49%
- Wf/W0 = 41%
- W0 = 448 tons

Examples



U-2

- Range = 11280 km
- We/W0 = 40%
- Wf/W0 = 50%
- W0 = 18 tons



F-14

- Range = 3000 km
- We/W0 = 59%
- Wf/W0 = 24%
- W0 = 33 tons

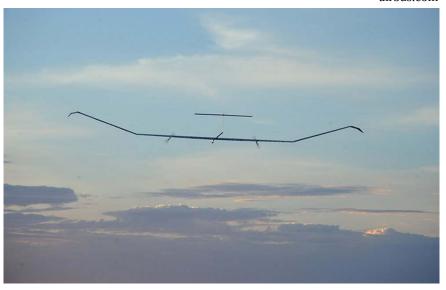
airbus.com

Examples



NASA Helios HP01

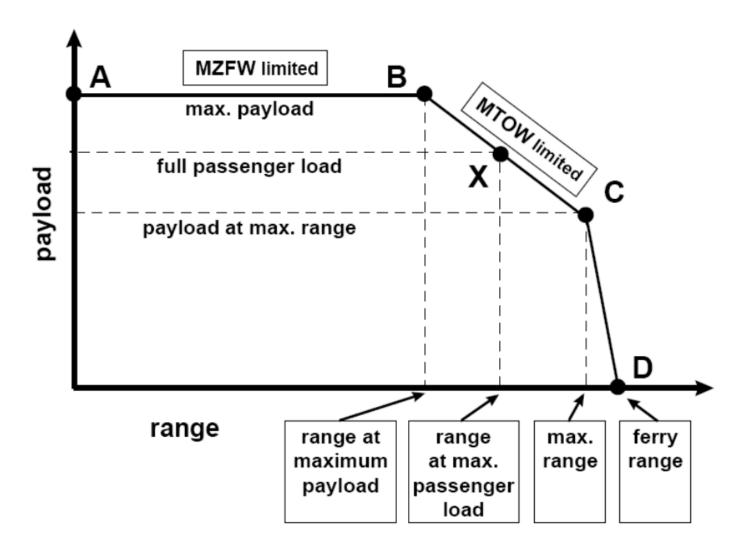
- Range = ?
- We/W0 = 65%
- Wf/W0 = 0%
- W0 = 929 kg



Airbus Zephyr 7

- Range = "Infinite"
- We/W0 = 95%
- Wf/W0 = 0%
- W0 = 53 kg

Payload-Range Diagram



Sensitivity Studies

CASE	MTOW	Wpayload	Wcrew	Wfuel	Wempty
Baseline	45466 kg	9737 kg	455 kg	10633 kg	24641 kg
1kg extra payload	+2,7 kg	+1 kg	+0 kg	+0,5 kg	+1,2 kg

Tarefa

Implementar códigos das seções 3.3, 3.4, 3.5 e
 3.6

 Realizar atividades da seção 3.6.6 e enviar respostas em um PDF até o dia 31/08/2021. O envio deve ser feito para o e-mail ney@ita.br com o título "AP-701 HW04"

Quiz até o dia 31/08/2021:

https://forms.gle/HgAPNUDN73anQKZ98