M10 Nozzle On

M11 Check Temperatures and wait until Confirmation

M13 Set Nozzle1 Temperature

M14 Set Nozzle2 Temperature

M15 Set Platform Temperature

M16 Set Chamber Temperature  
  
Example:  
  
N10 G01 F6000 // Move in absolute coordinates with a feedrate of 6000mm/min

N15 M13 H20 // Set **nozzle1 temperature** 100 °C

N16 M11 // **Check** Temperatures and wait for a **confirmation**

N19 X2 Y2 // Move to the point x=2mm ,y=2mm

N20 M10 X5 // Move on to the point x=5mm **leaving drops on the way**

N30 Y10 // Move to the point y=10mm

N190 M30 //Terminate program

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