

**TAIWAN TRUSS**  
**28/01/2022**



[www.windglaz.com](http://www.windglaz.com)



[contact@windglaz.com](mailto:contact@windglaz.com)



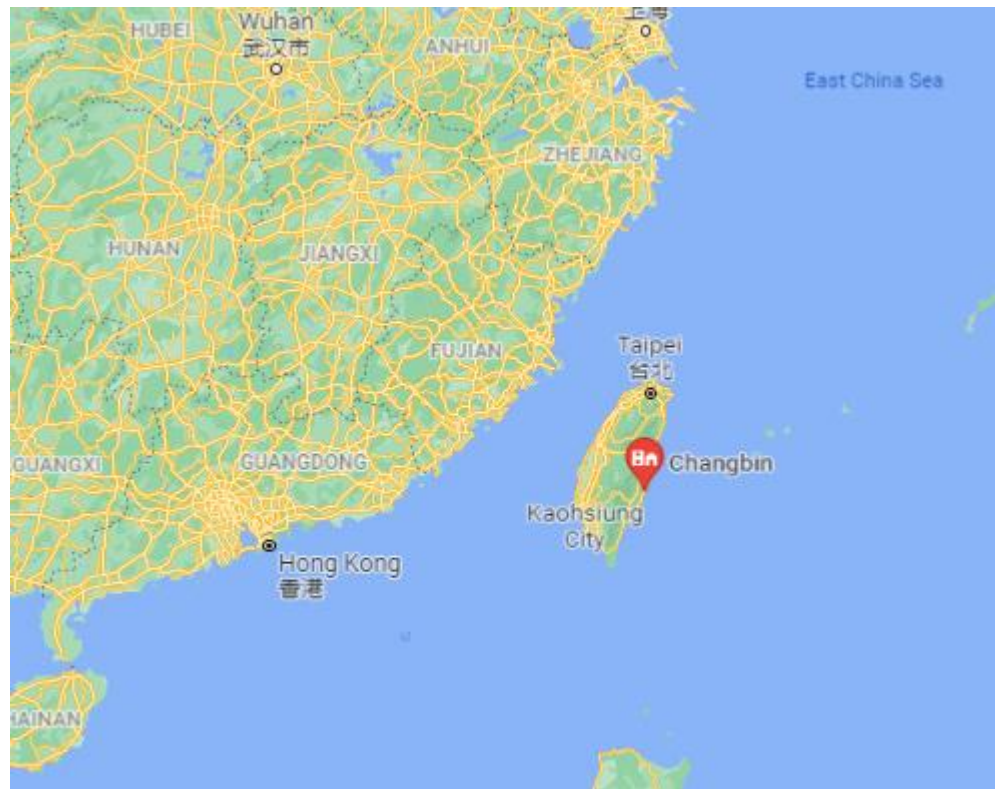
4 rue de Galilée, 56270 Ploemeur

# Agenda

---

- Site data
- Wind farm layout and elements definition
- Reduce model adjustment
- TRUSS modeling
- Mooring modeling
- Pile / Pile ring interaction
- Aluminium fatigue

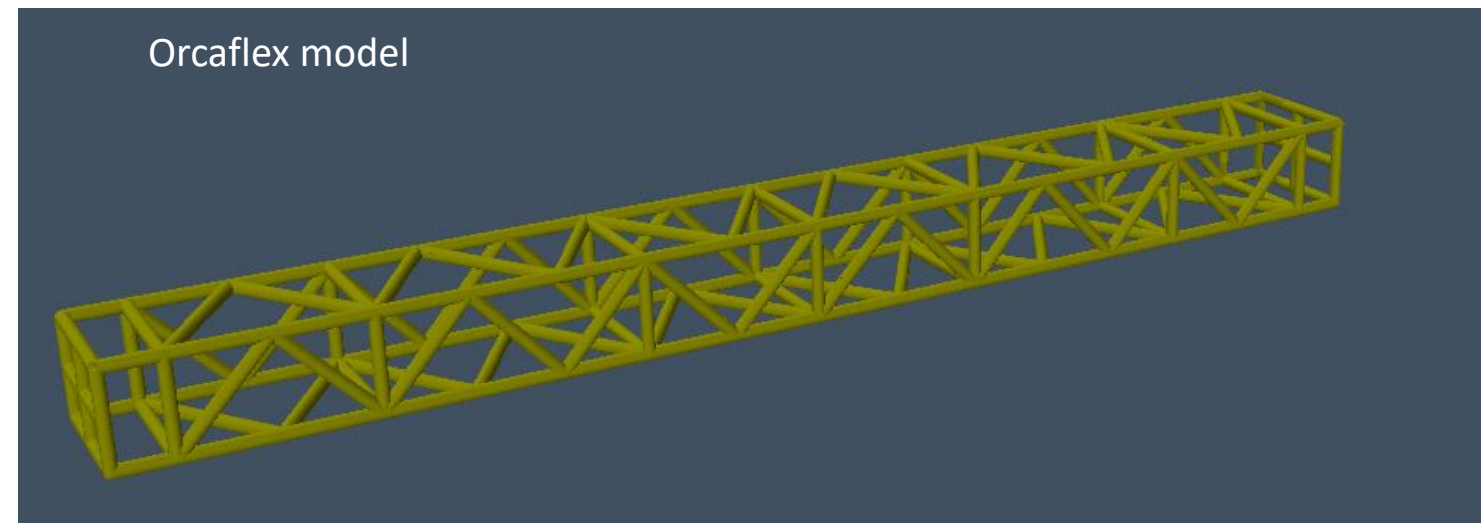
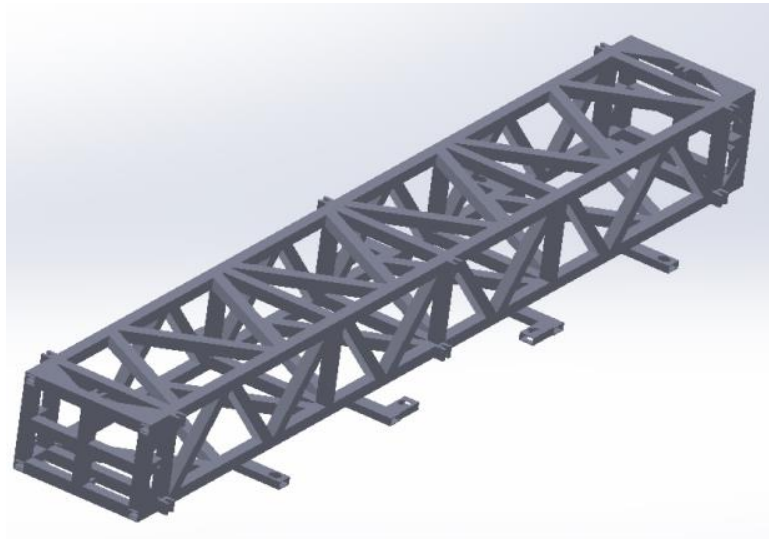
# Site data



For Numerical calibration  
Storm events (wind/wave/tide/current)

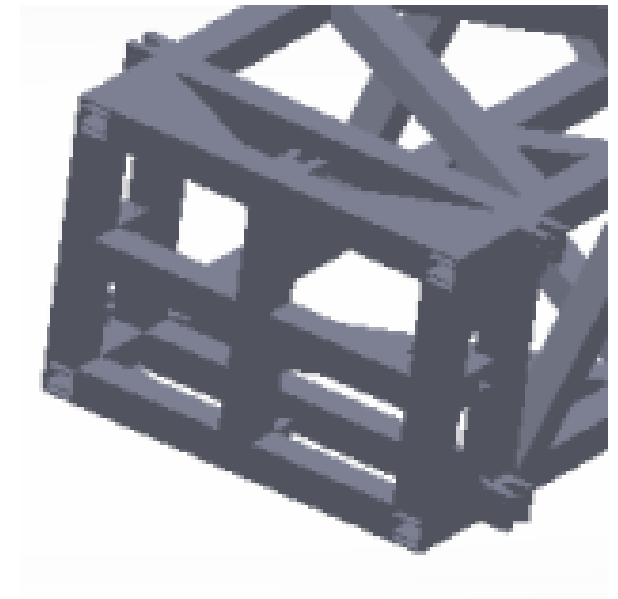
For fatigue analysis

Wind/windir & fetch  $\Rightarrow$   $H_s/T_p$   $\Rightarrow$   $H/T$   $\Rightarrow$  Orcaflex  $\Rightarrow$  S design



### 6.3 Truss assumptions

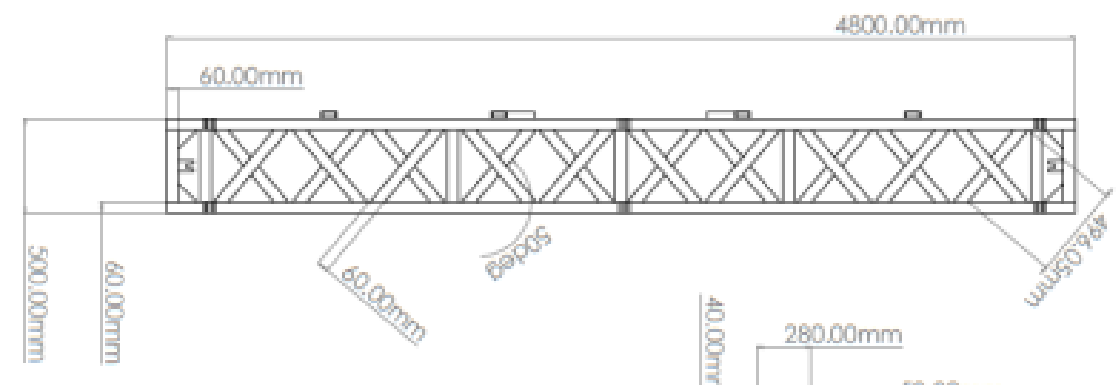
- Beam properties
  - Square 60x60
  - Isotropic inertia
  - $I = 617\,867\text{ mm}^4$
- Extremity beam section : to be discussed
- Gussets neglected
- Additional weight to be considered
  - Beam model : 200 kg
  - Input data : 320 kg (including buoy connection, gussets...)



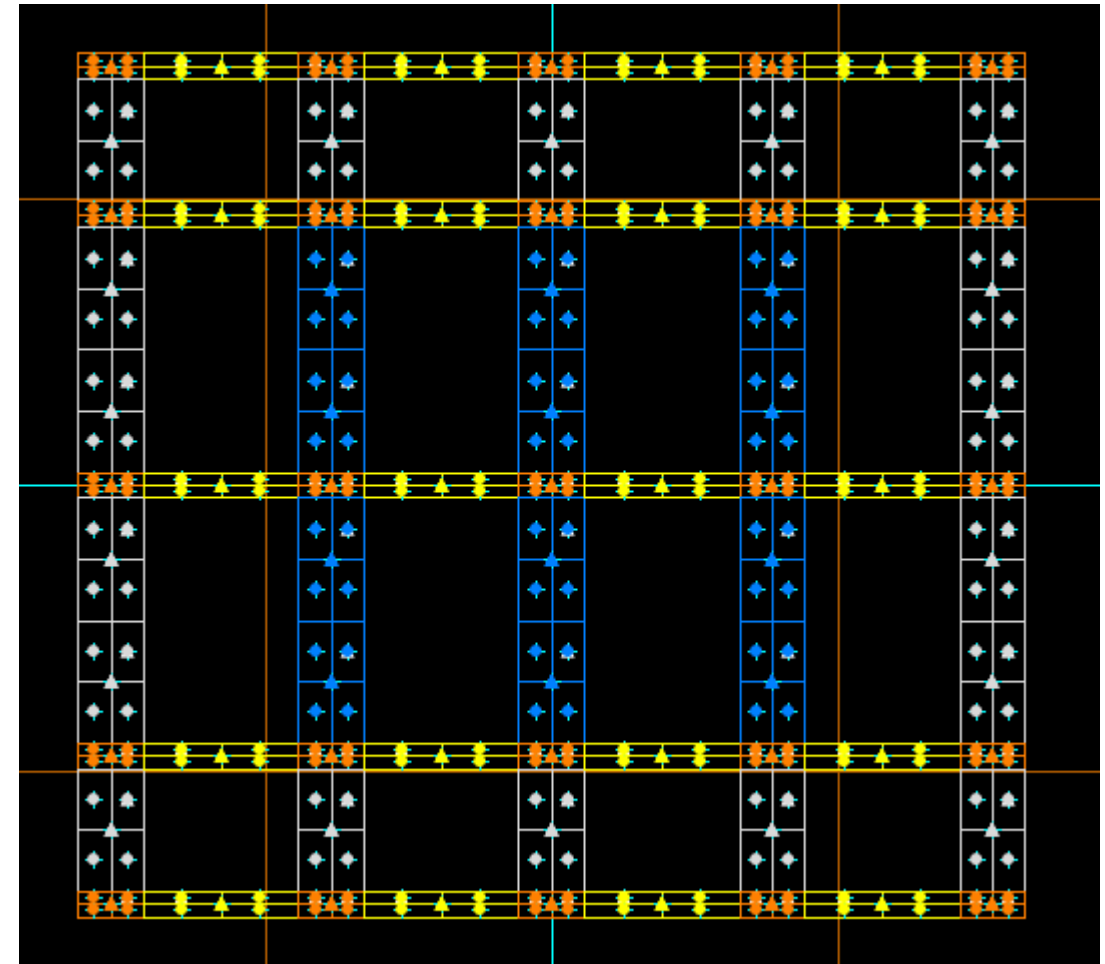
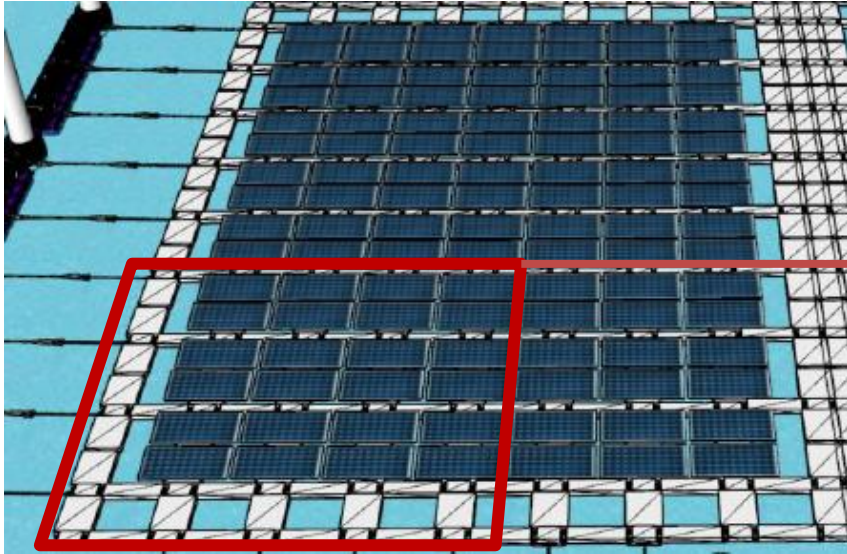
### South truss

Two models :

- cad : 3.9m
- Documentation : 4.8 m



# Farm modeling



Buoyancy tool  
One buoyancy module = 5 buoys

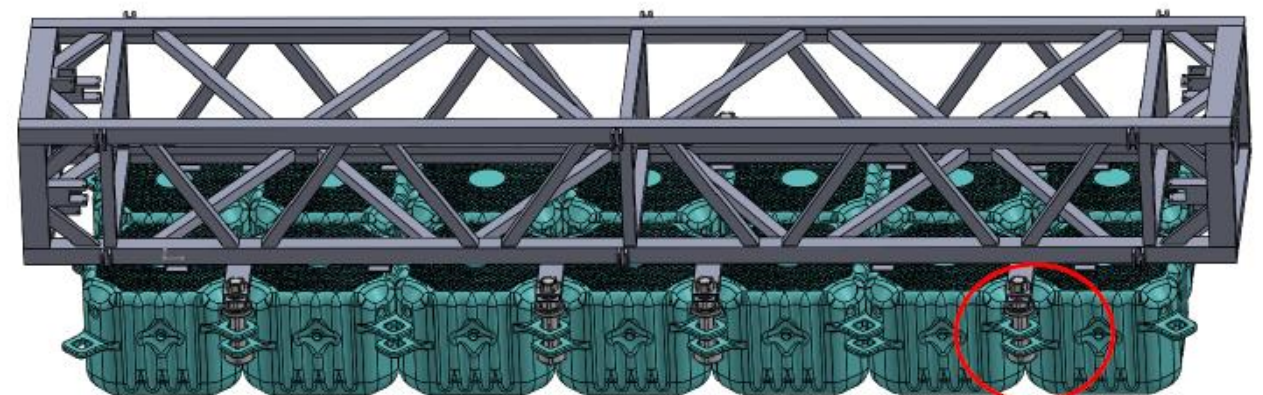
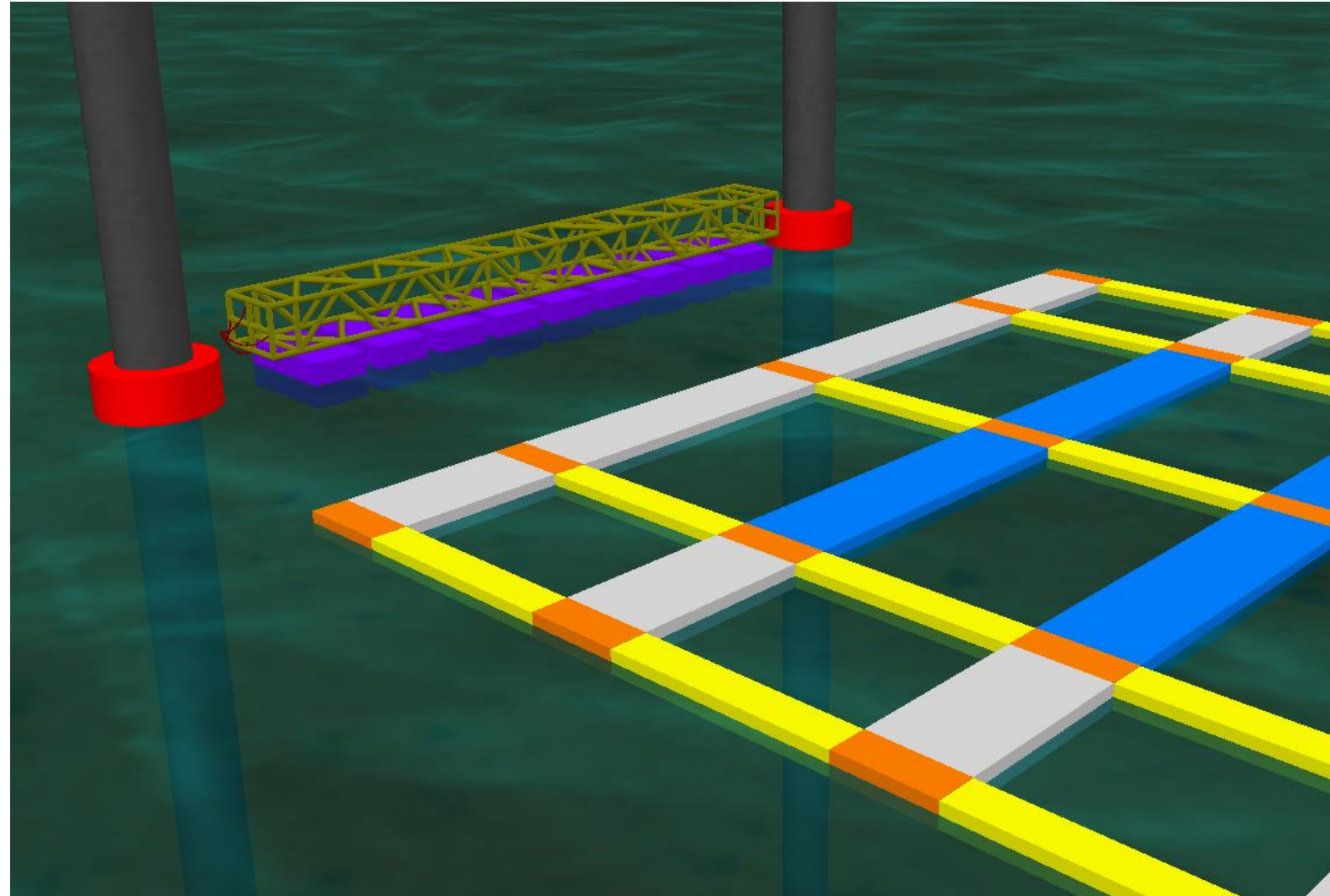


# Global modelling

To be added:

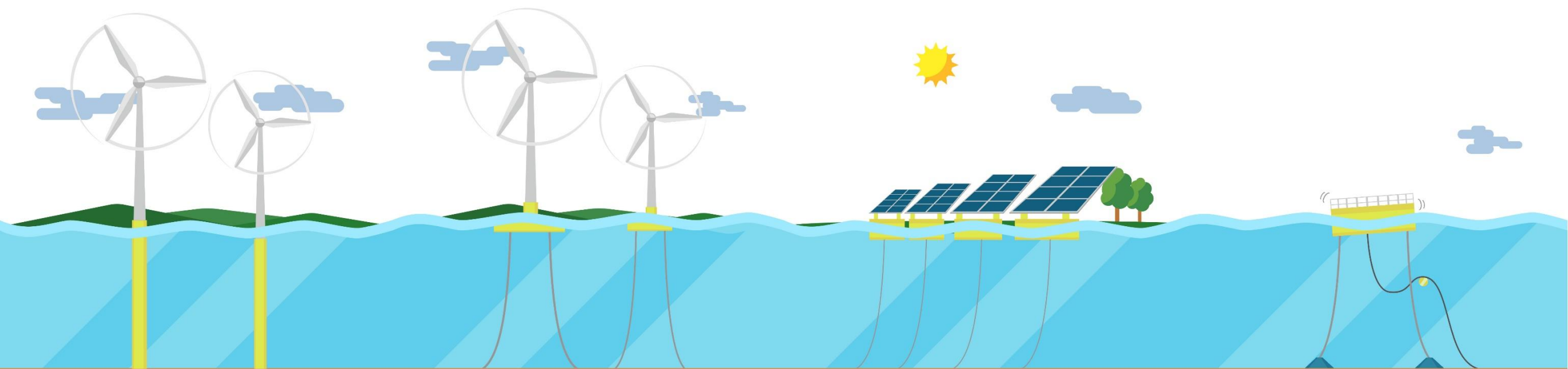
South truss (4.8m or 3.9m)

Mooring lines (characteristics to be defined)



# SCOPE REMINDER

ETUDE N°002-22	Taiwan <b>Truss</b> fatigue analysis
DONNEES D'ENTREES	<ul style="list-style-type: none"> <li>- Meeting avec les équipes C&amp;T</li> <li>- Description du système : plans, matériaux, devis de masse</li> <li>- Description détaillée du treillis (matériaux, section, inerties)</li> </ul>
SCOPE	<ol style="list-style-type: none"> <li>1. Modélisation sous Orcaflex               <ol style="list-style-type: none"> <li>a. <b>Truss</b> modélisé sous formes de lignes avec connexions pour pouvoir accéder aux efforts en différents nœuds                   <ol style="list-style-type: none"> <li>i. Recherche de caractéristiques en fatigue de l'aluminium (SN curves)</li> </ol> </li> <li>b. Modélisation simplifiée de la ferme pour imposer des efforts/mouvements vers l'ancrage</li> <li>c. Modélisation des lignes d'ancrage entre <b>truss</b> et ferme</li> <li>d. Modélisation des connexions aux piliers béton</li> </ol> </li> <li>2. Sensibilité sur la construction du modèle               <ol style="list-style-type: none"> <li>a. Taille de la ferme</li> <li>b. Hypothèse concernant la connexion avec les piliers béton</li> <li>c. Efforts de vent et efforts des vagues</li> </ol> </li> <li>3. Définition d'une liste de cas de charges               <ol style="list-style-type: none"> <li>a. Prise en compte des données du site et établissement d'une liste réduite</li> <li>b. Vagues seules et/ou Vagues + vent en fonction du point 2.c</li> </ol> </li> <li>4. Simulations et résultats               <ol style="list-style-type: none"> <li>a. Simulations temporelles dans Orcaflex</li> <li>b. Calcul en fatigue en différents points du <b>truss</b> <ol style="list-style-type: none"> <li>i. Endommagement</li> <li>ii. Durée de vie</li> </ol> </li> <li>c. Sortie d'une base de donnée compatible S-design dans le cas vagues seules (si besoin de sensibilité ultérieurs sur les données de site, ou courbes SN)</li> </ol> </li> </ol>
LIVRABLES	<ul style="list-style-type: none"> <li>- Modèles Orcaflex (.dat) de l'étude</li> <li>- Rapport d'analyse incluant la méthodologie et les résultats de l'étude</li> </ul>
PLANNING	3 semaines
NOMBRE DE JOURS	10 jours
DECOMPTE JOURS 2022	4 jours (Etude Ancrage alternatif avec bouées, en cours).
PRINCIPE DE TARIFICATION	<p>Application d'un taux dégressif sur l'année</p> <ul style="list-style-type: none"> <li>▪ 0-25 jours / an : 800 €/jour</li> <li>▪ 25-75 jours / an : 700 €/jour</li> <li>▪ &gt;75 jours / an : 650 €/jour</li> <li>▪ Le décompte des jours est réalisé sur la base d'une année calendaire.</li> <li>▪ Facturation tous les 2 mois réalisée sur un tarif moyen de 700 €HT/jour.</li> <li>▪ Régularisation bi-annuelle en fonction du nombre de jours consommés</li> <li>▪ En cas de trop perçu lors de la régularisation bi-annuelle, une régularisation sera proposée sous forme d'avoir pour les études à venir.</li> </ul>



**TAIWAN TRUSS**  
**11/02/2022**



[www.windglaz.com](http://www.windglaz.com)



[contact@windglaz.com](mailto:contact@windglaz.com)



4 rue de Galilée, 56270 Ploemeur



# Agenda

---

- Site data
- Wind farm layout and elements definition
- Reduce model adjustment
- TRUSS modeling
- Mooring modeling

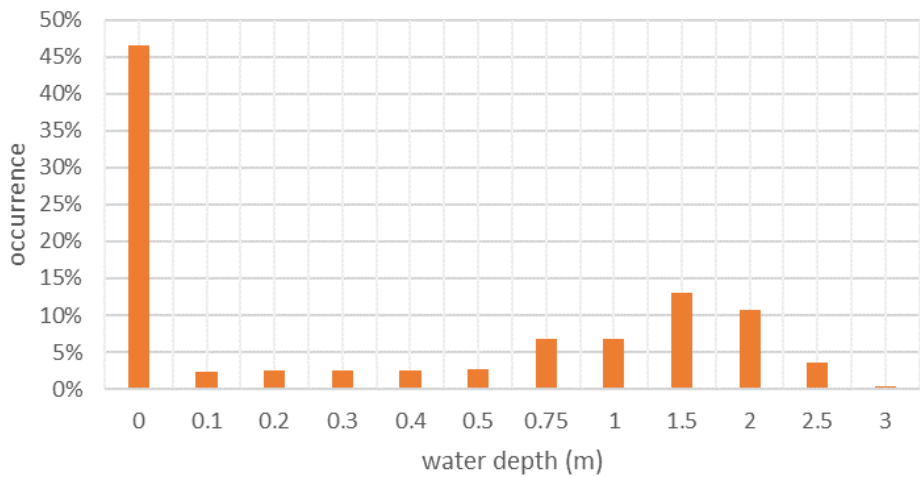
Water depth

- 50 % time with water depth less than draft (7 cm)

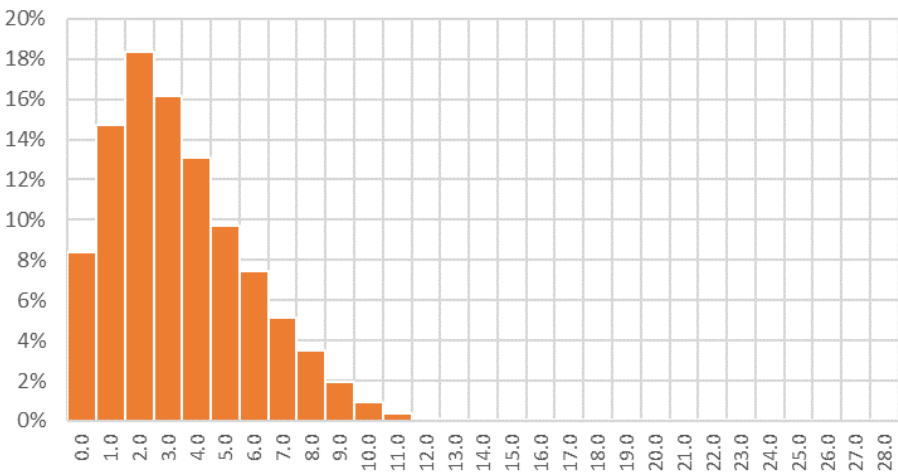
Wind speed and direction distribution

- 70% occurrence in -45° to +45° sector with 0m fetch
- 20% in back sector with 180 m fetch
- Largest fetch in south-west sector (low occurrences)

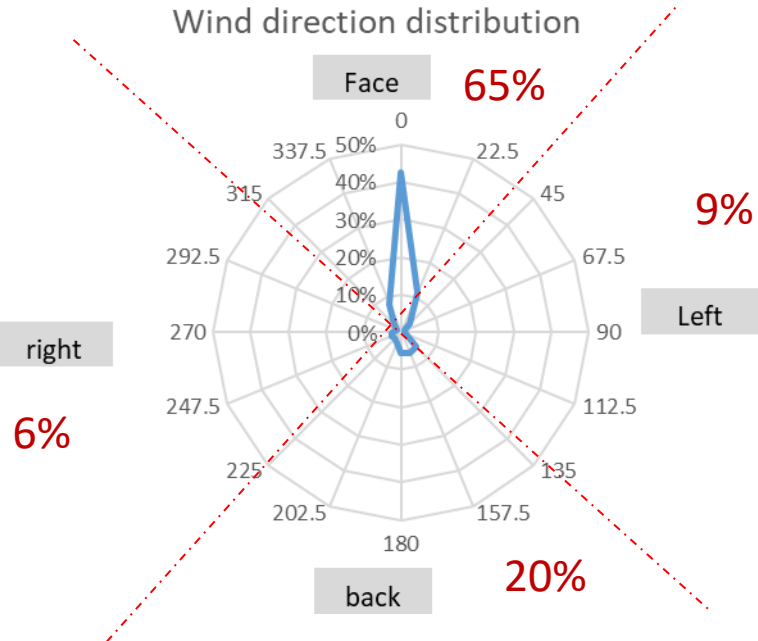
water depth yearly distribution



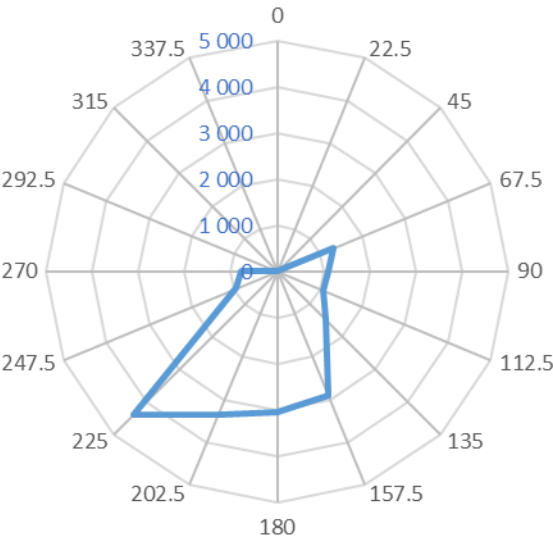
Wind speed distribution

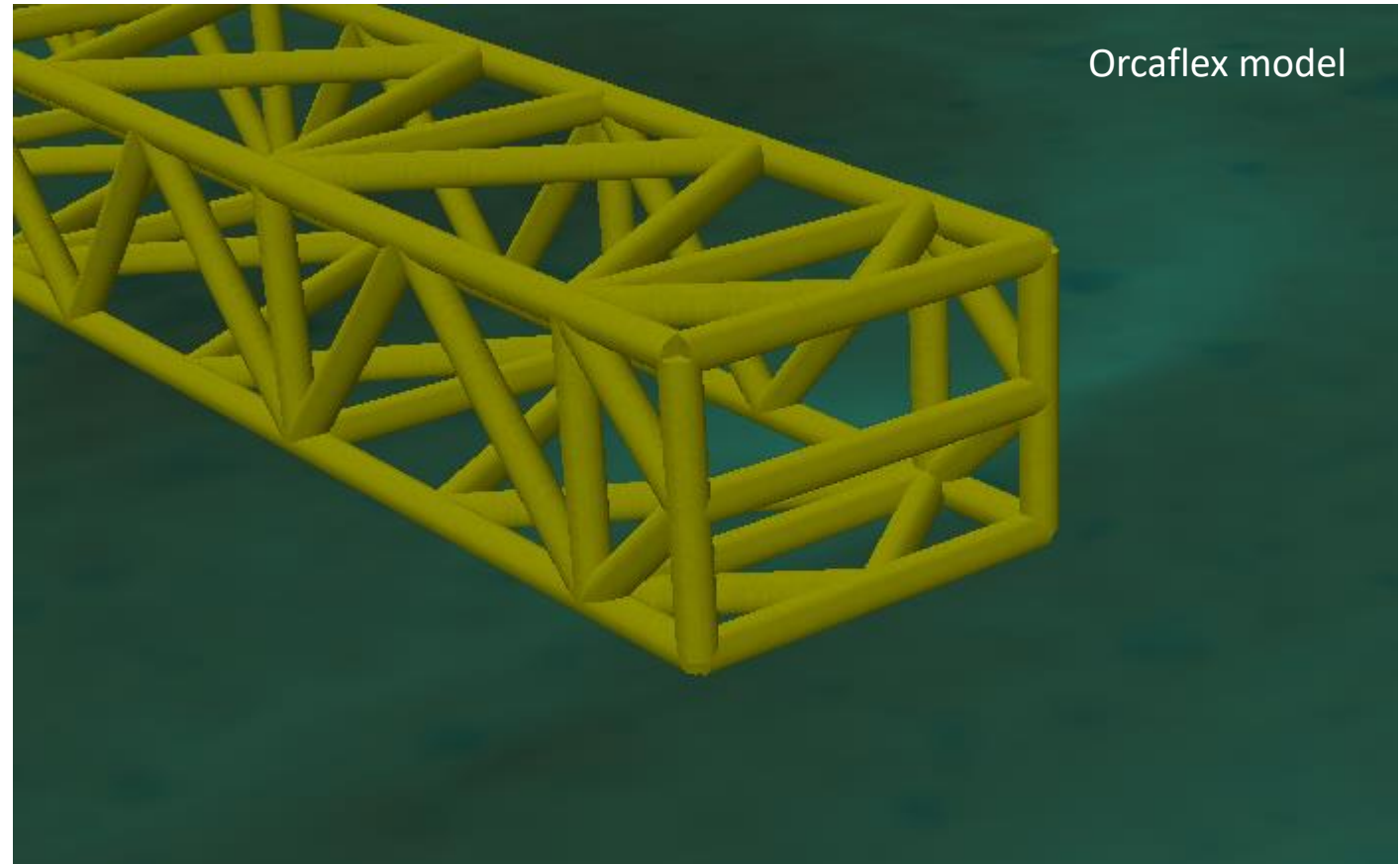
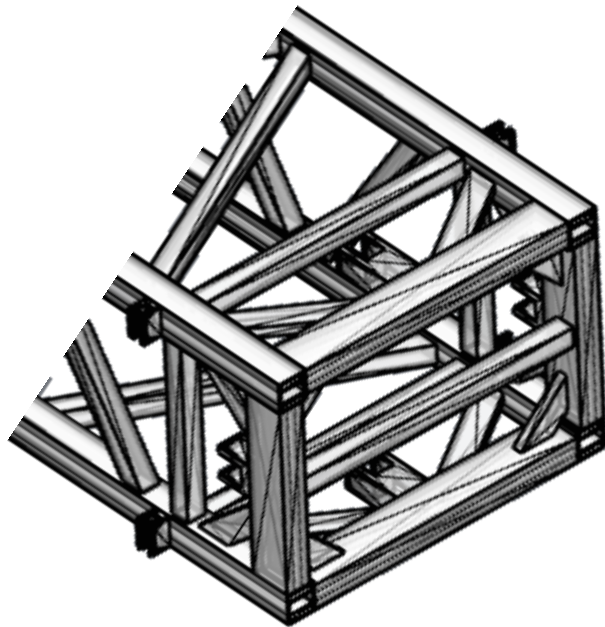


Wind direction distribution



Fetch (m)





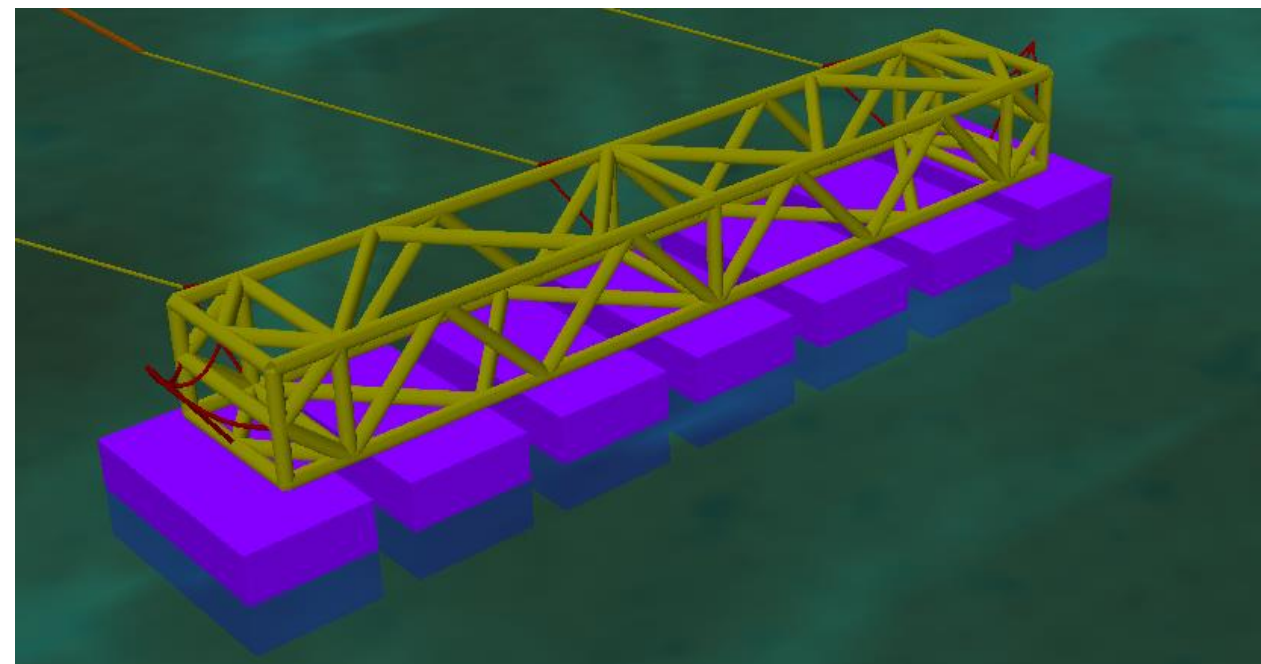
## 6.3 Truss : Model update

- Vertical end bar removal
- End bracings added
- Additional weight to be considered
  - Beam model : 200 kg
  - Input data : 250 kg (including buoy connection, gussets...)
  - => material density increase

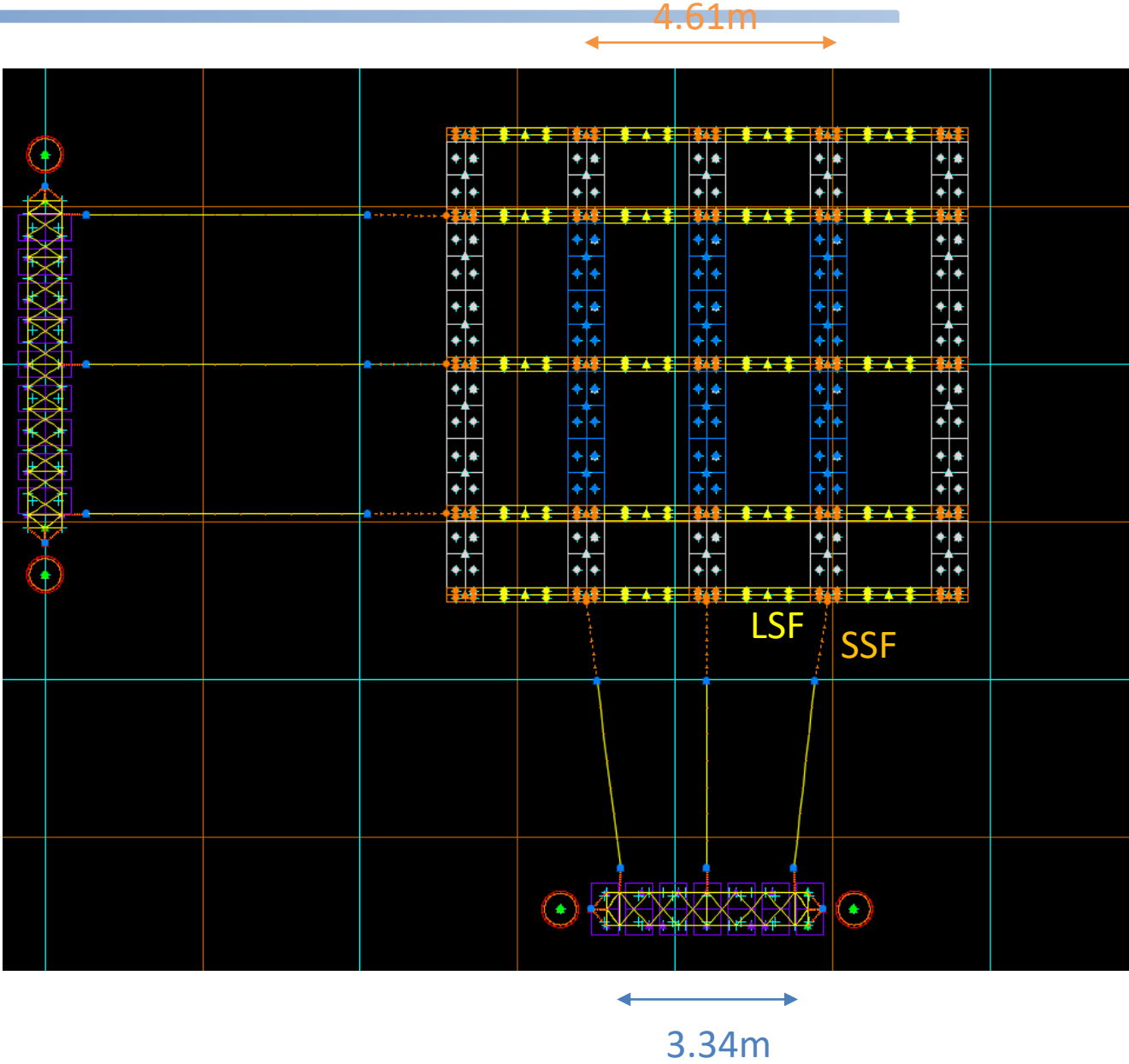
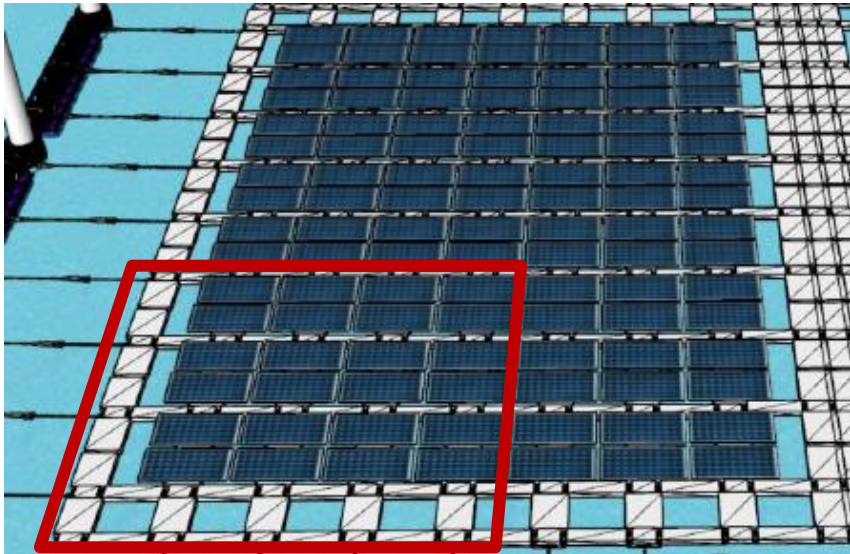
## South truss

Two models :

- 3.9 m version
- Additional weight to be considered
  - Beam model : 120 kg
  - Input data : 150 kg (including buoy connection, gussets...)
  - => material density increase



Farm modeling

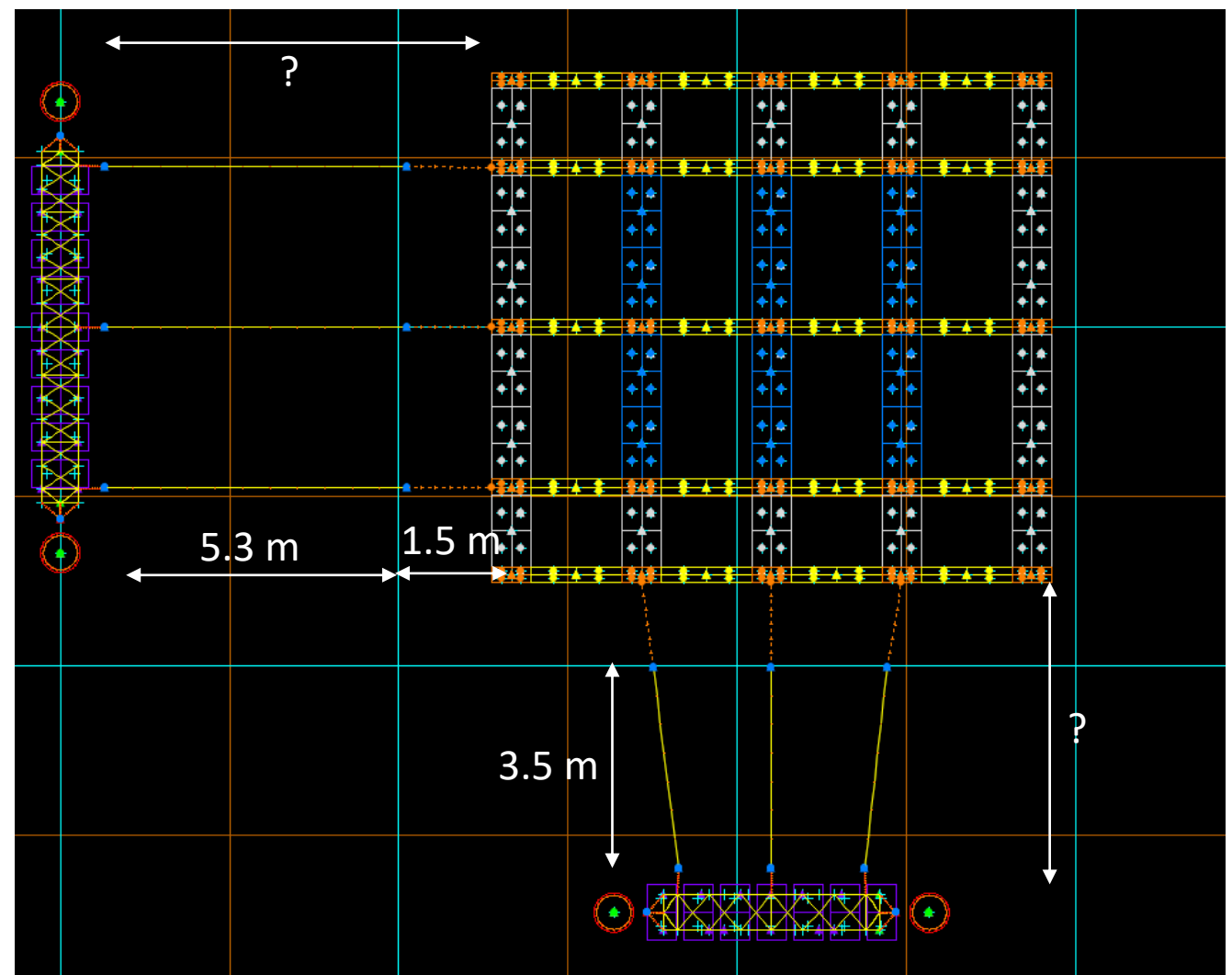
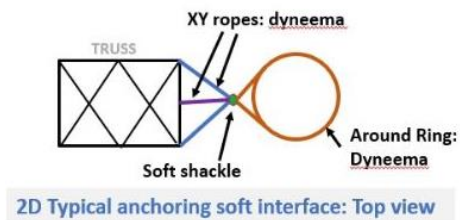
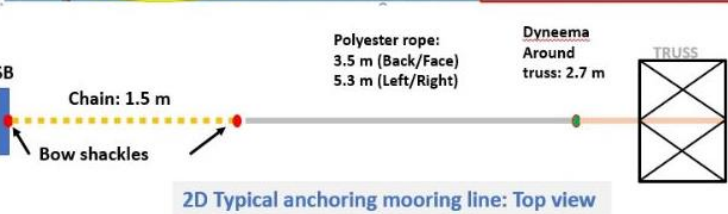
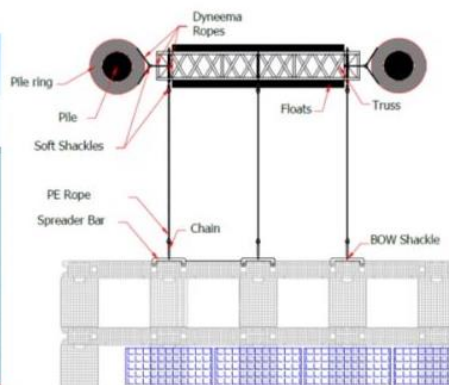
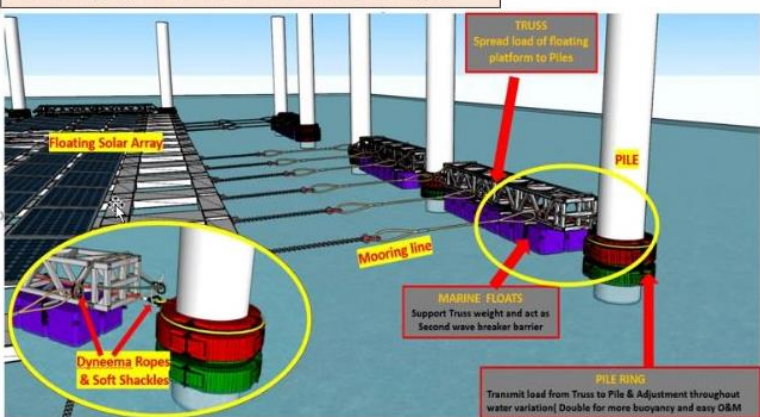


Difference in line spacing with 3.9m Truss



# Farm modeling

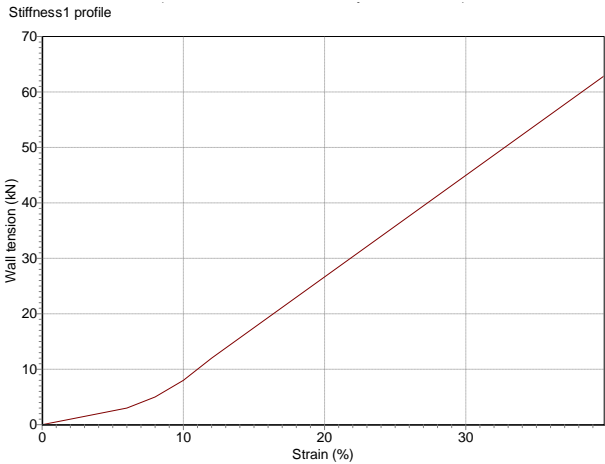
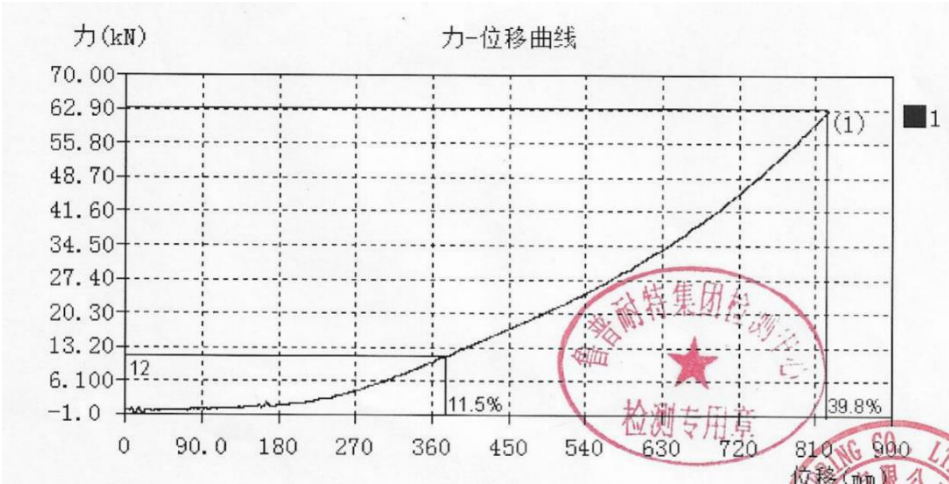
Anchoring System Parts & CTT defined Lifespan



- Chain : 12 mm in 316L SWL 1.7 t
- Polyester rope : selected to have 12% elongation at 12 kN (EA 100 kN) and user defined stiffness curve

Horizontal distances between farm and truss

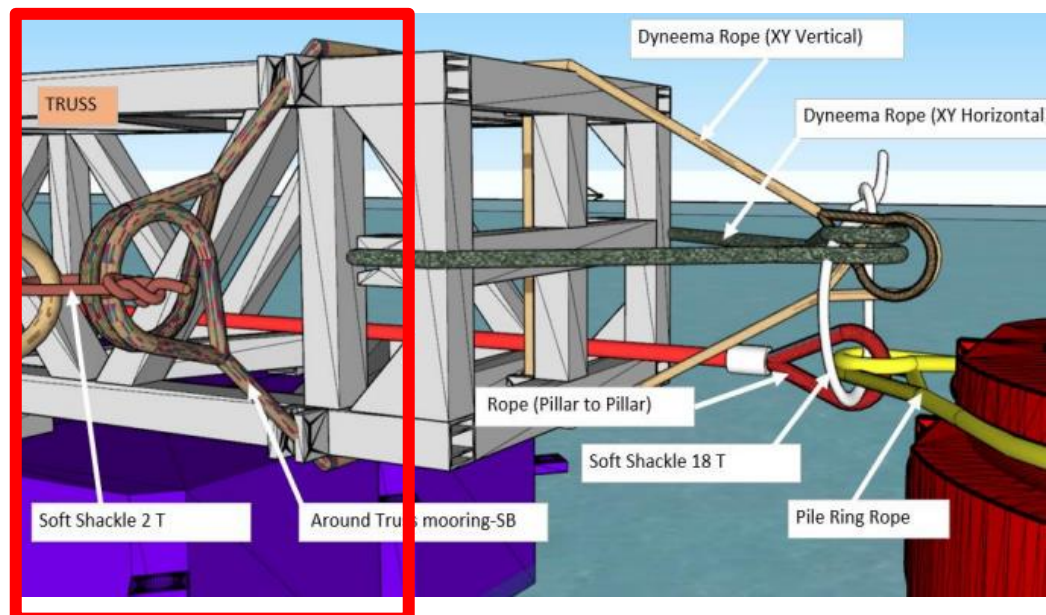
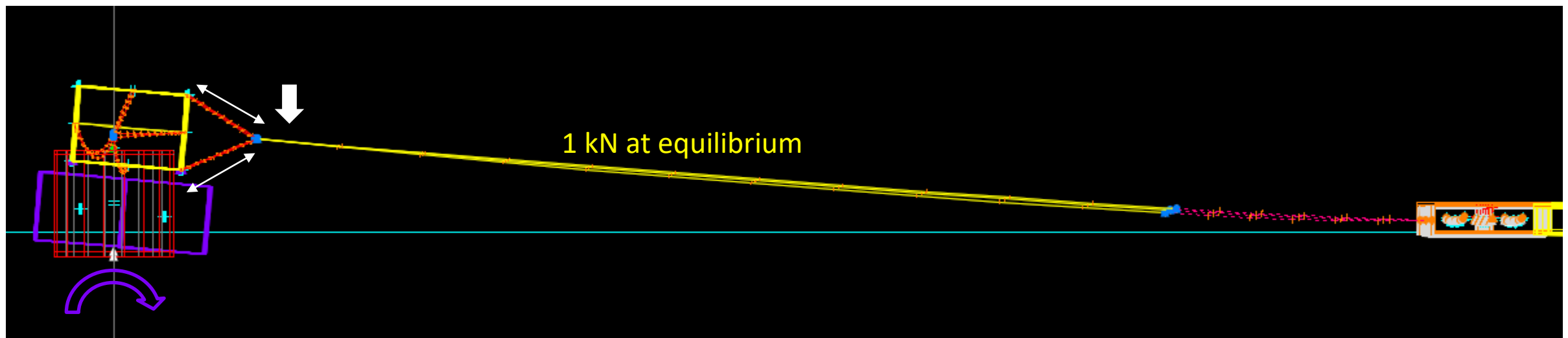
- To be calibrated
- Tension at equilibrium in the mooring lines

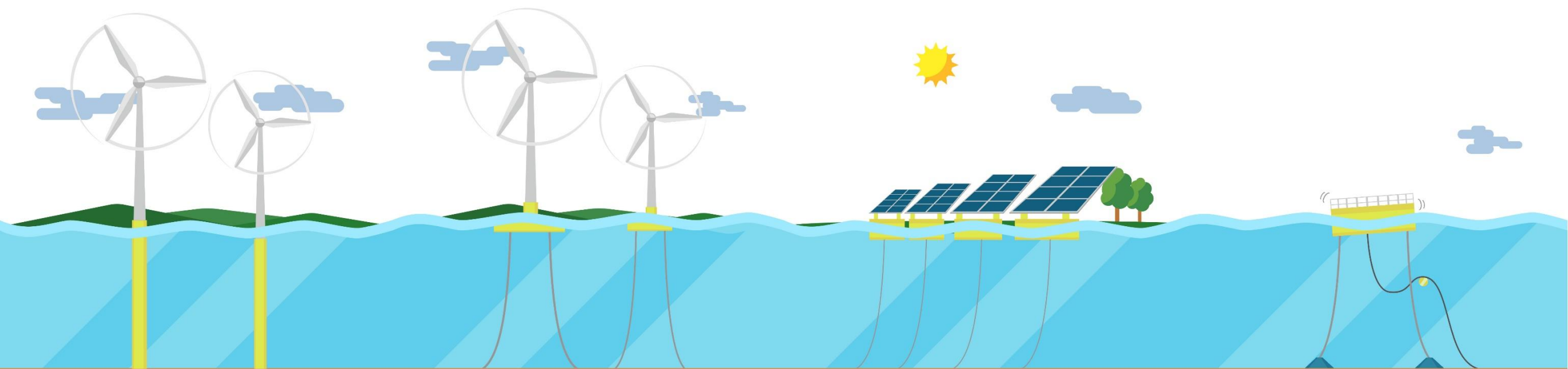


# Global modelling

Sling around truss assumption to be tested

- Free rotation around truss
- Line length difference





**TAIWAN TRUSS**  
**18/02/2022**



[www.windglaz.com](http://www.windglaz.com)



[contact@windglaz.com](mailto:contact@windglaz.com)



4 rue de Galilée, 56270 Ploemeur

# Agenda

---

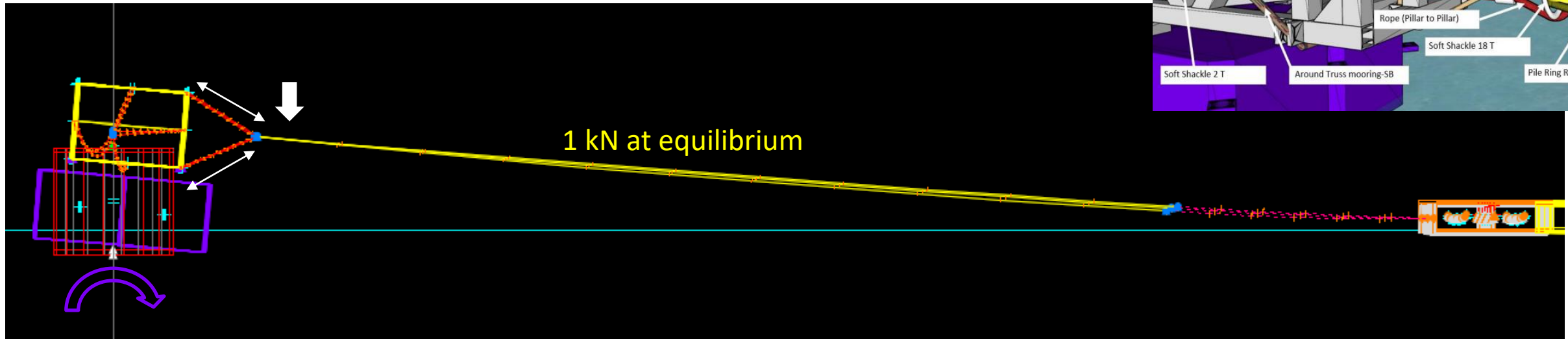
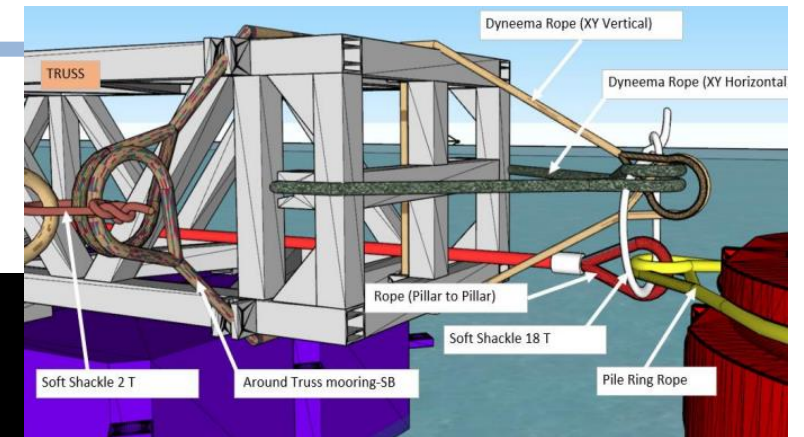
- Mooring line assumption
- Farm modelling sensitivity
- Wind/waves sensitivity
- Site data and List of simulations



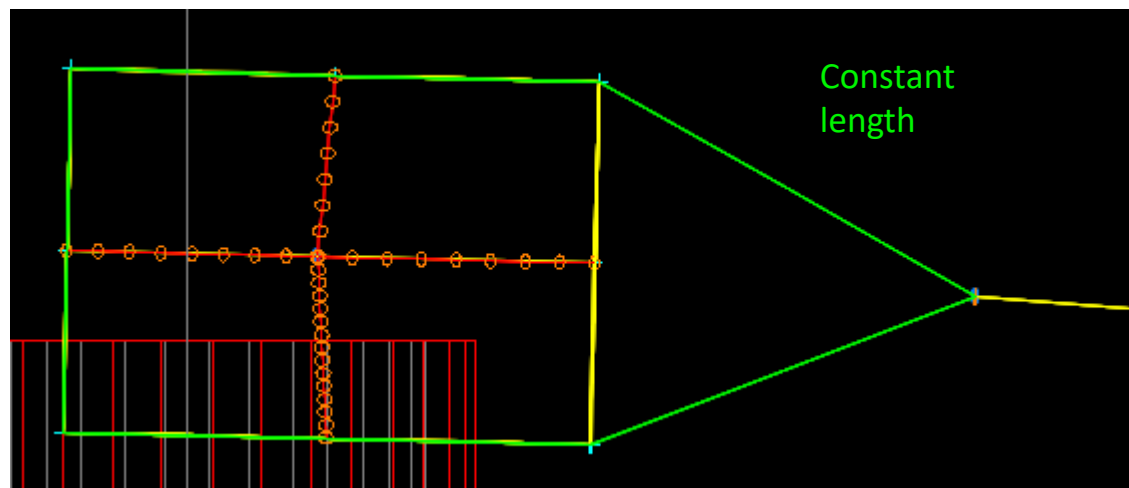
# Global modelling

Sling around truss assumption to be tested

- Free rotation around truss
- Line length difference

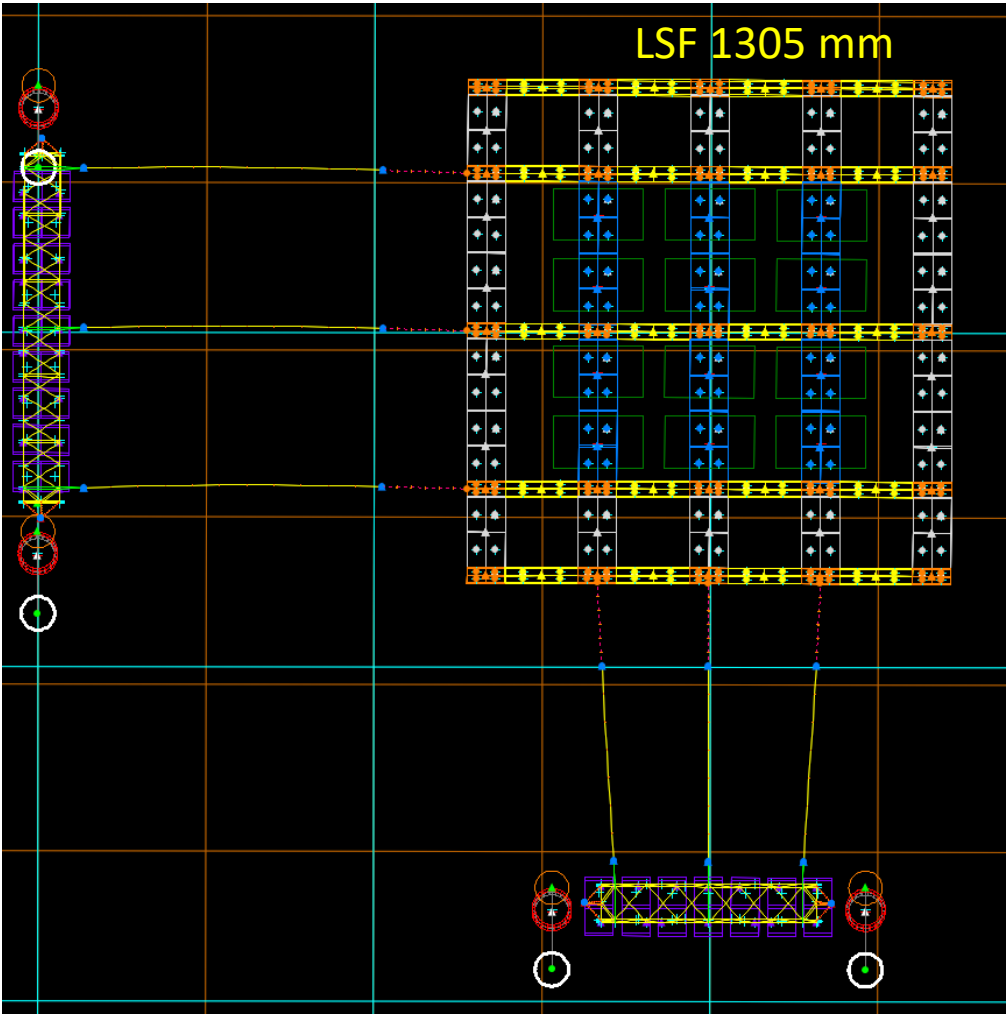
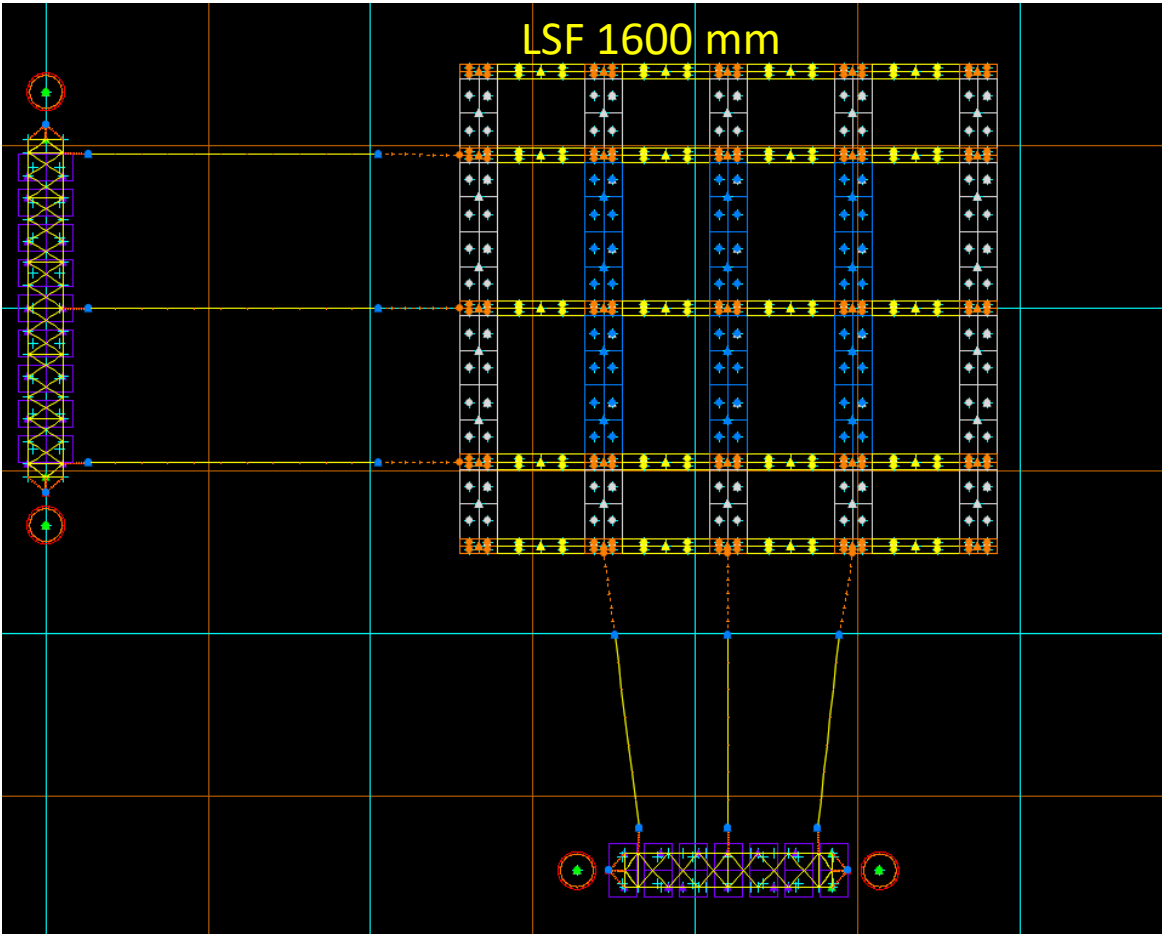


Assumption changed with a slinding winch (constant length, with dynema stiffness)



# Global modelling

LSF update : 1305 mm



# Wind load calibration

Maximum wind speed available in the data : 25 m/s

Use of wings on MSF buoys

Surface and drag coefficient calibrated to have

12 kN in mooring lines in extreme static wind (25m/s)



# Wind load calibration

Turbulent wind time serie at 25 m/s

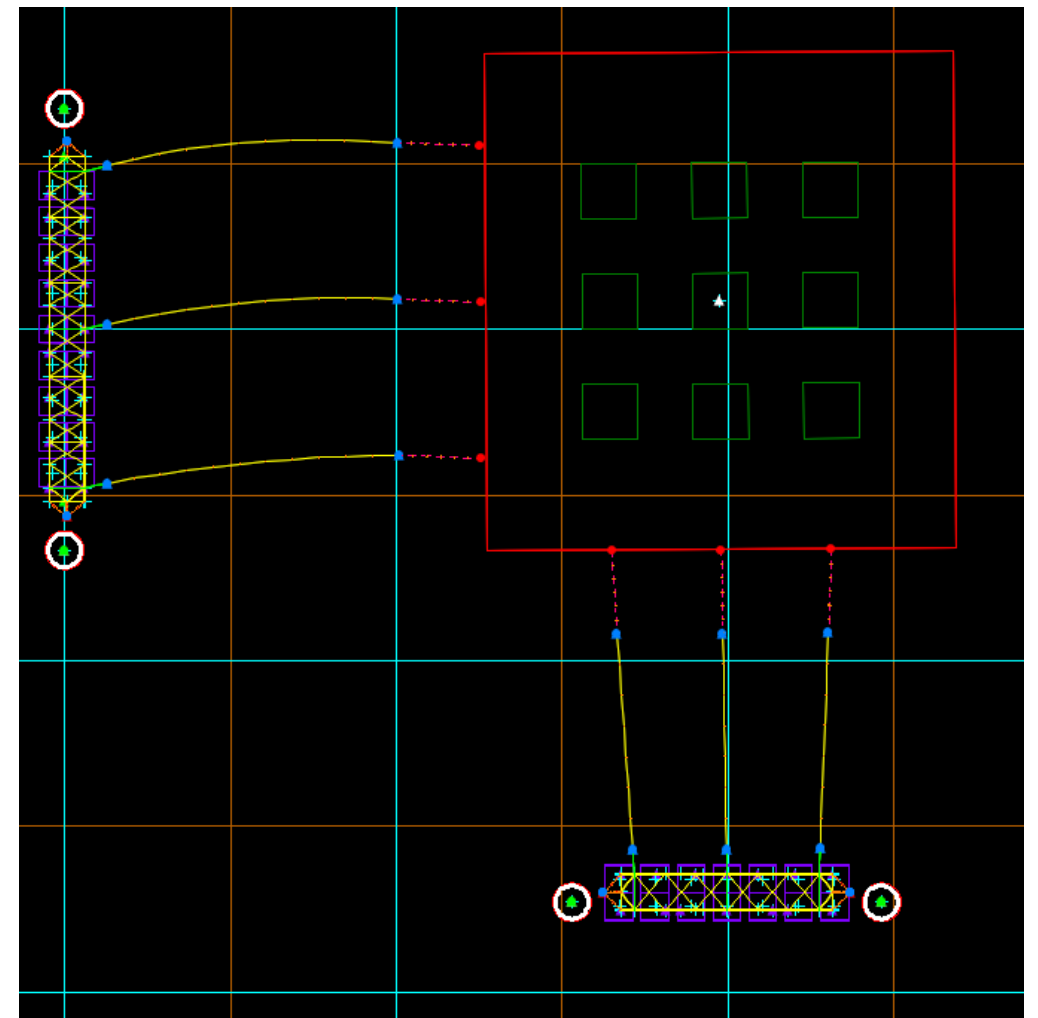
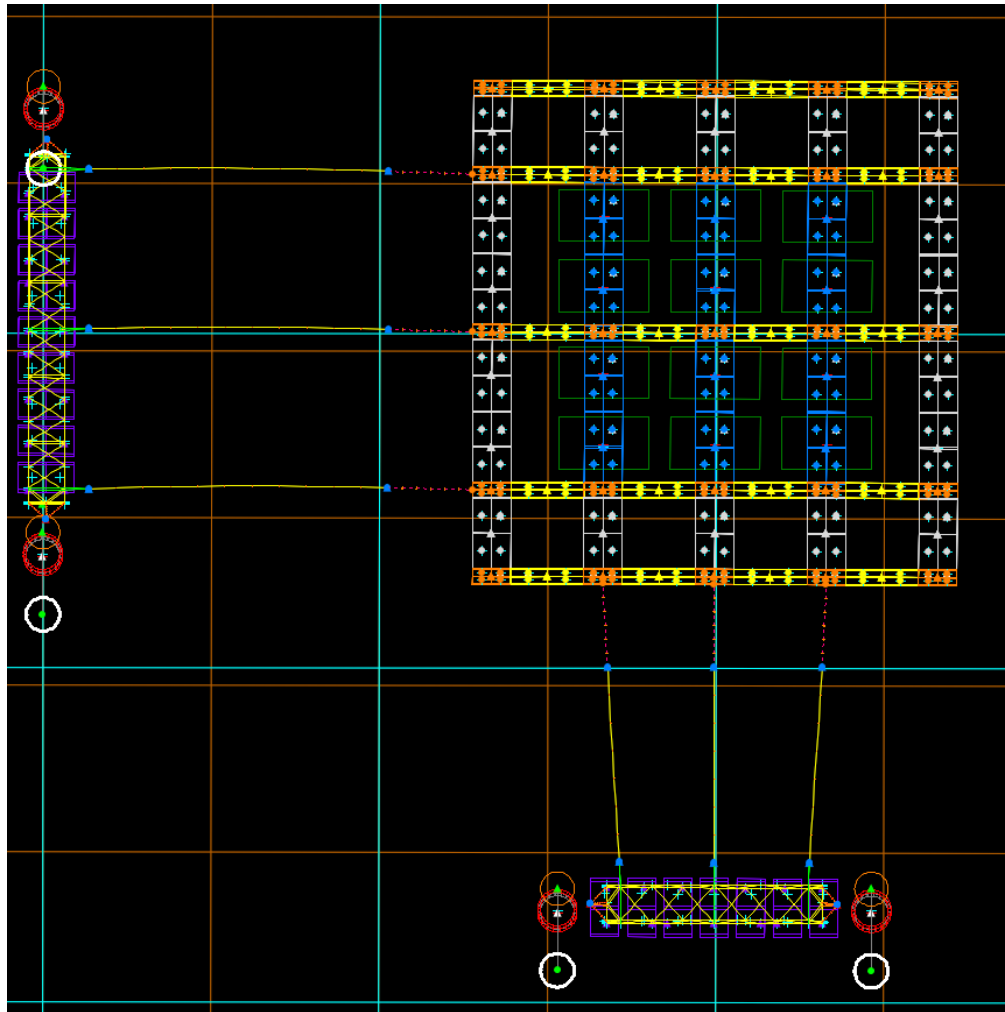
- Tension in mooring line directly linked to wind speed
- Very limited vertical motions in the farm
- No impact of farm vertical motions on tension applied to the truss through the mooring lines

=> Assumption to model the farm as one single buoy with free motions in x, y





# Wind load calibration



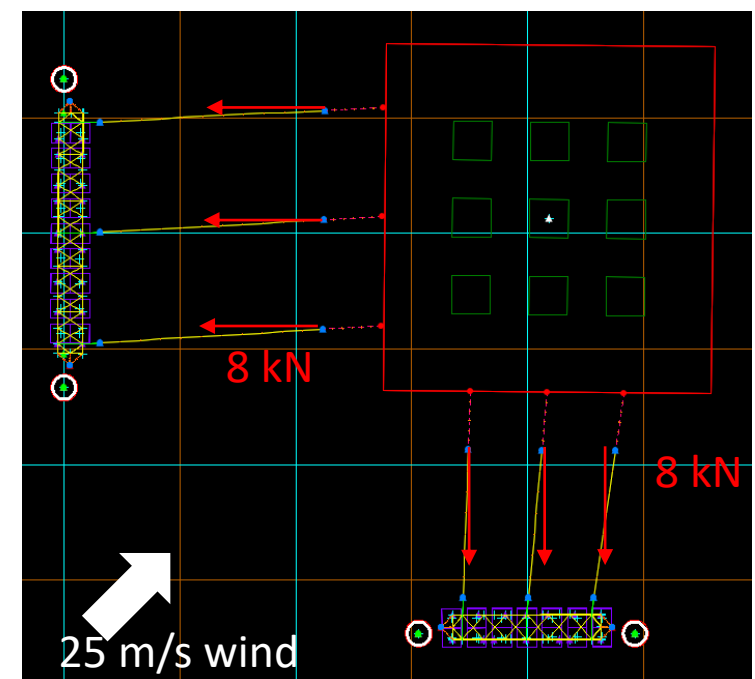
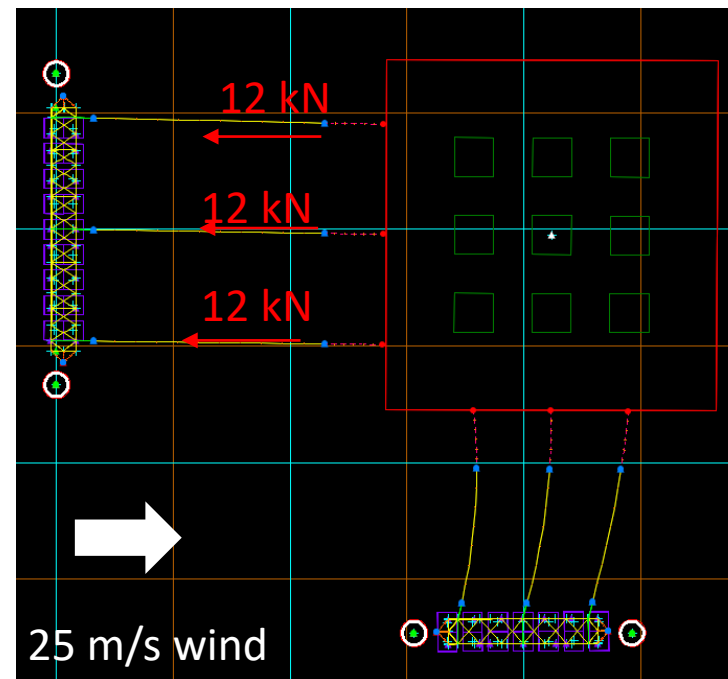
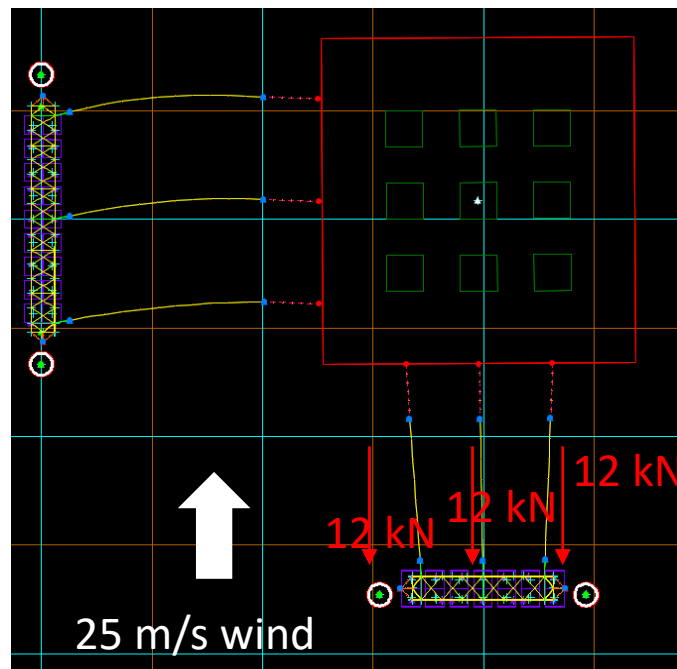
Farm

- connected to a boundary free
  - X
  - Y
- Wind loads through wings element

# Wind load calibration

Assumption :

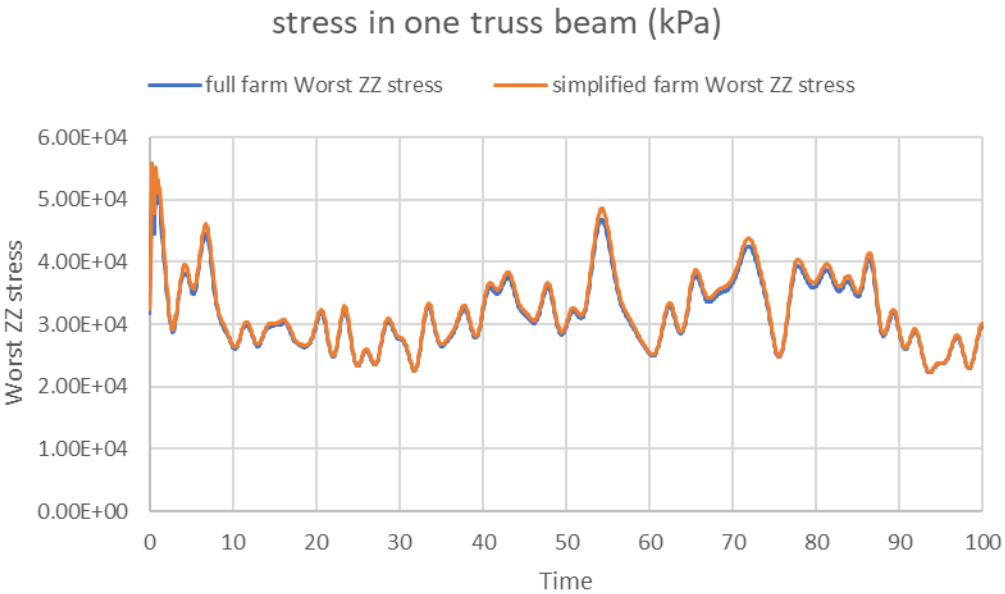
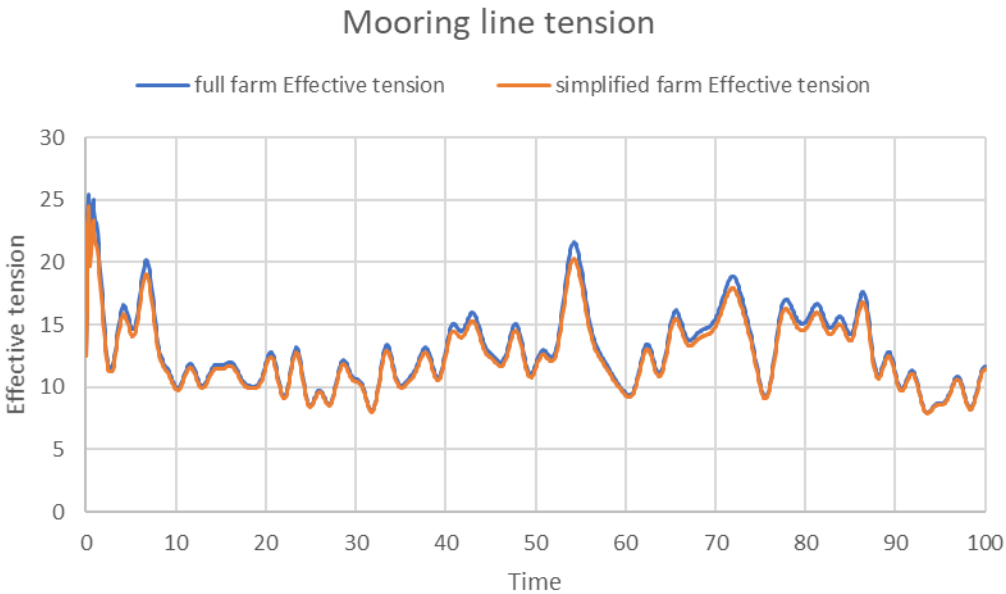
- same wind load at 0° and 90° to have 12kN in fairlead (even if wind loads in Est-West conditions should be lower)
- for same reference wind speed of 25m/s



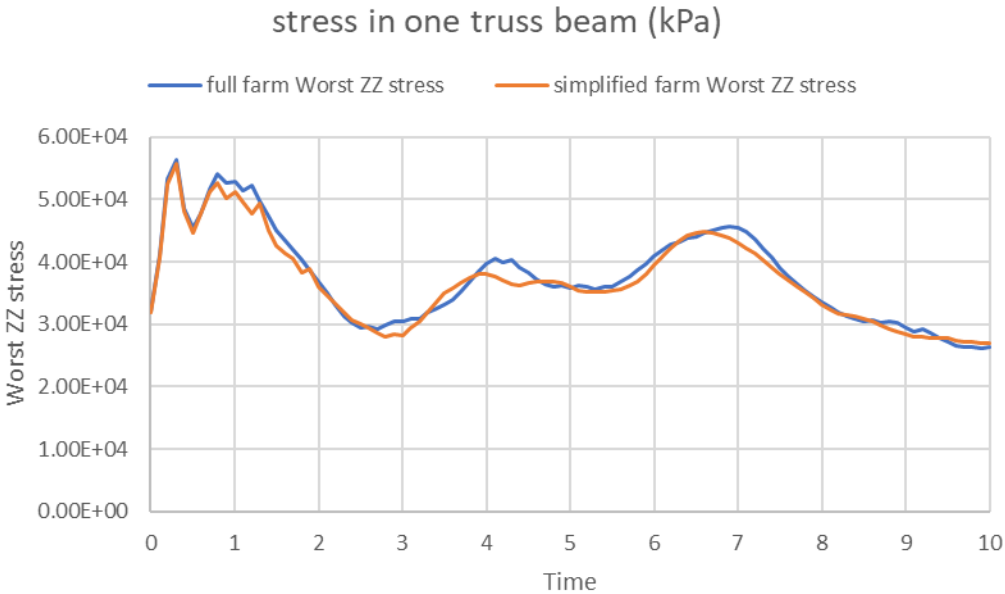
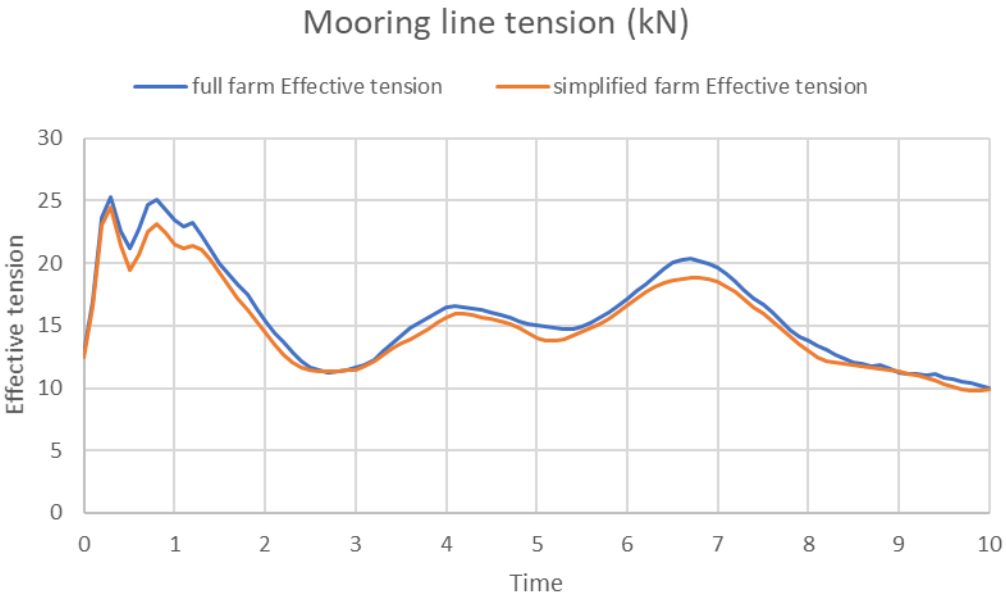
# Wind load calibration

Comparison Full farm vs simplified farm

WIND ONLY



WIND + Wave



Same load level and variations  
Assumption to use the simplified model

# Waves behavior

Impact of hydrodynamic coefficients

- No hydrodynamic coefficients on supporting buoys

No drag and added mass



Drag  $C_d=1$   
Added mass  $C_a = 1$  ( $C_m=2$ )

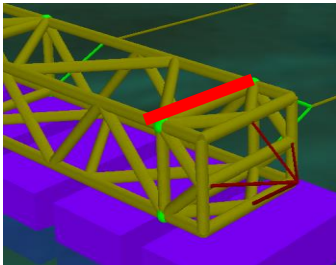
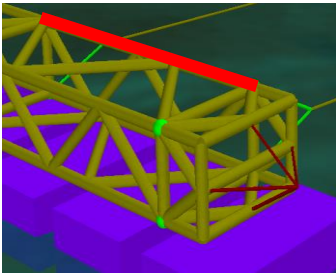




# Wind load calibration

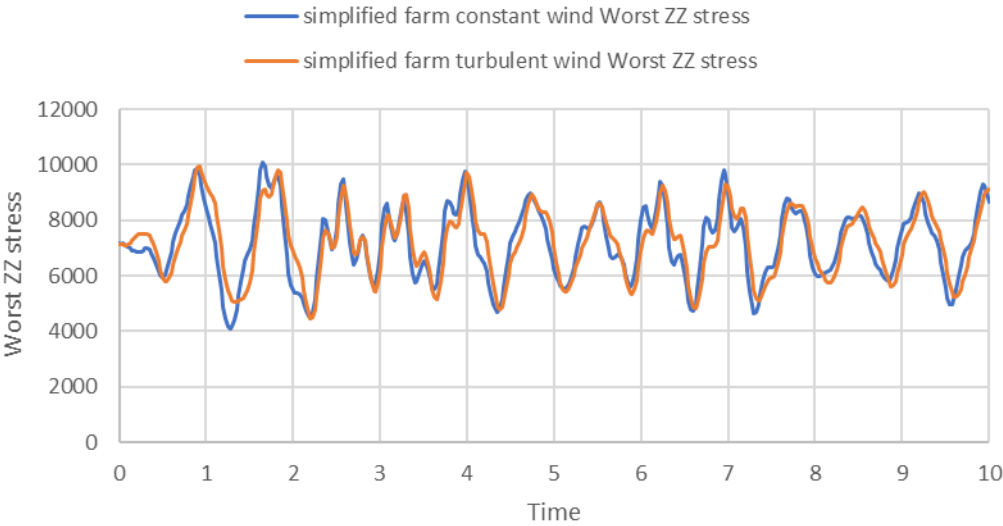
## Comparison Constant wind vs Turbulent wind

- Extreme conditions
  - 25 m/s wind speed
  - Wave H=0.1 m T=1.5s
- Average conditions
  - 3 m/s wind speed
  - Wave H=0.05 m T=0.75s

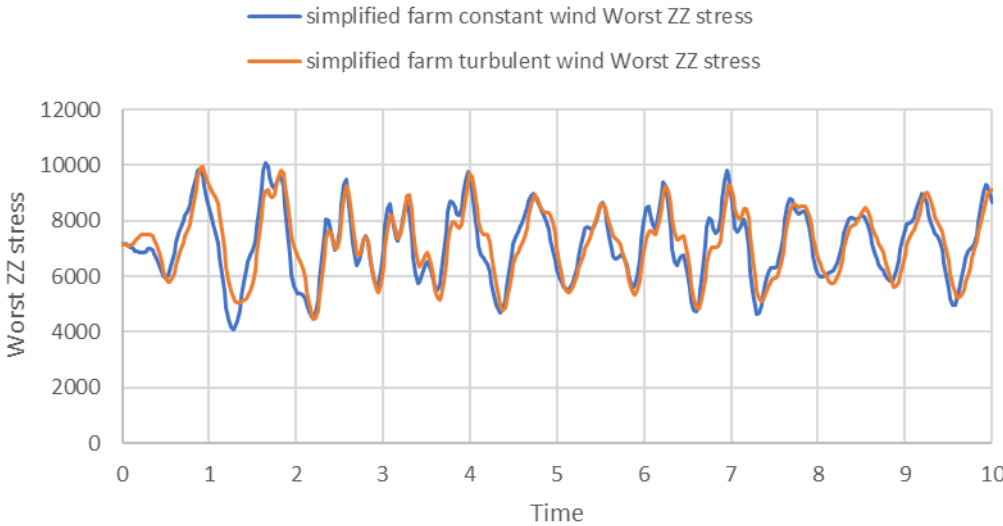


Average Wind

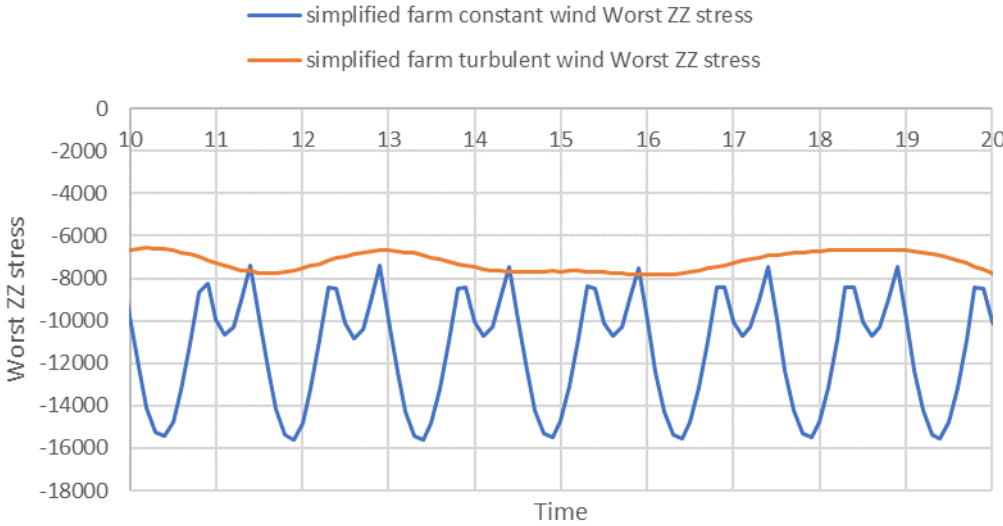
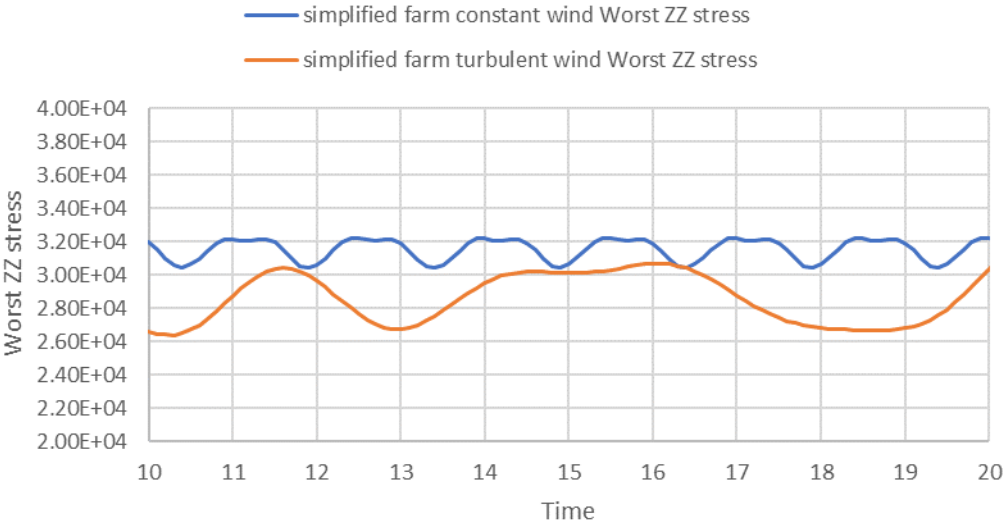
stress in one truss main beam (kPa)



stress in one truss main beam (kPa)



Extreme Wind



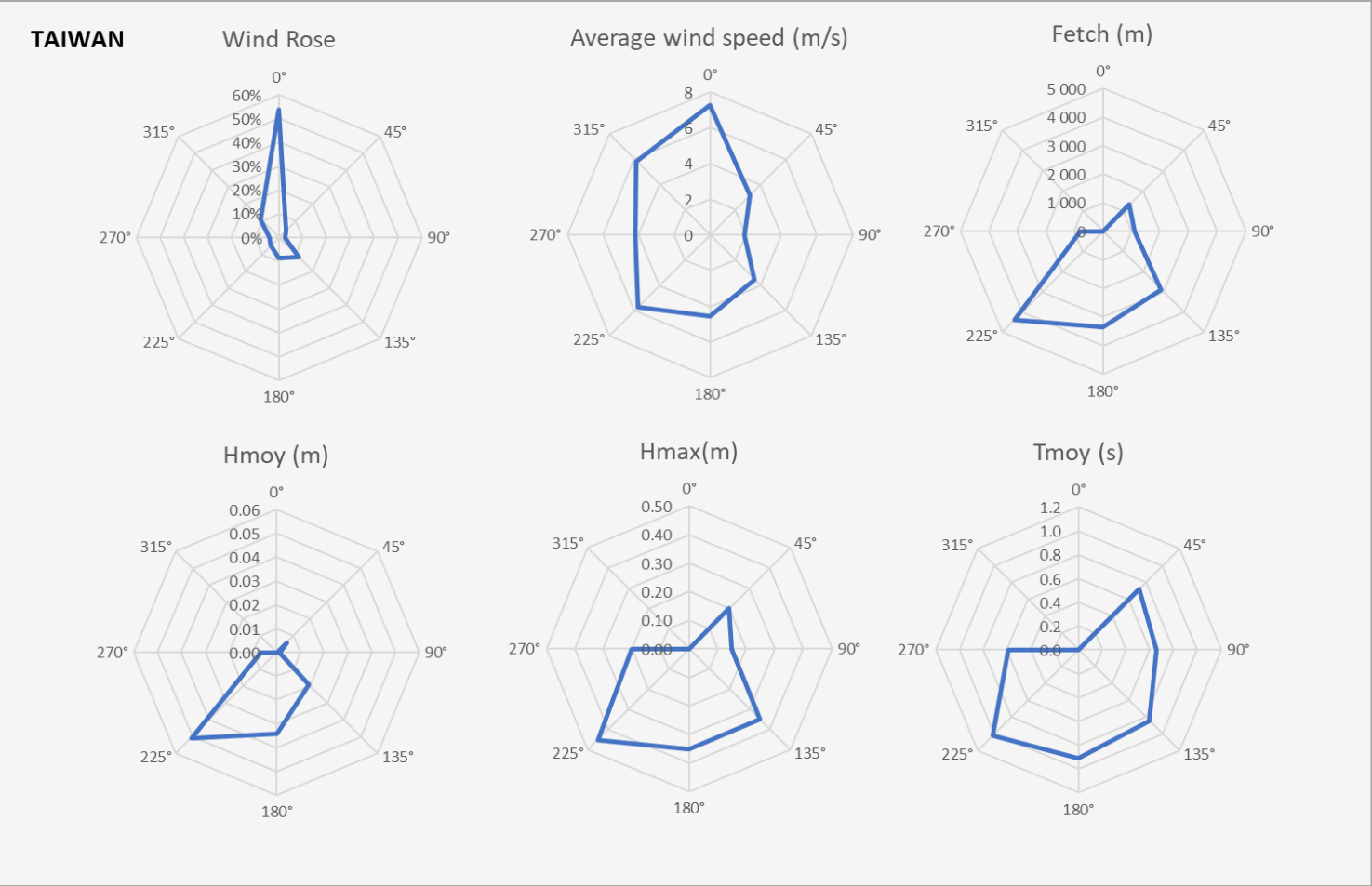
# Site Data

## Water depth

- 50 % time with water depth less than draft (7 cm)

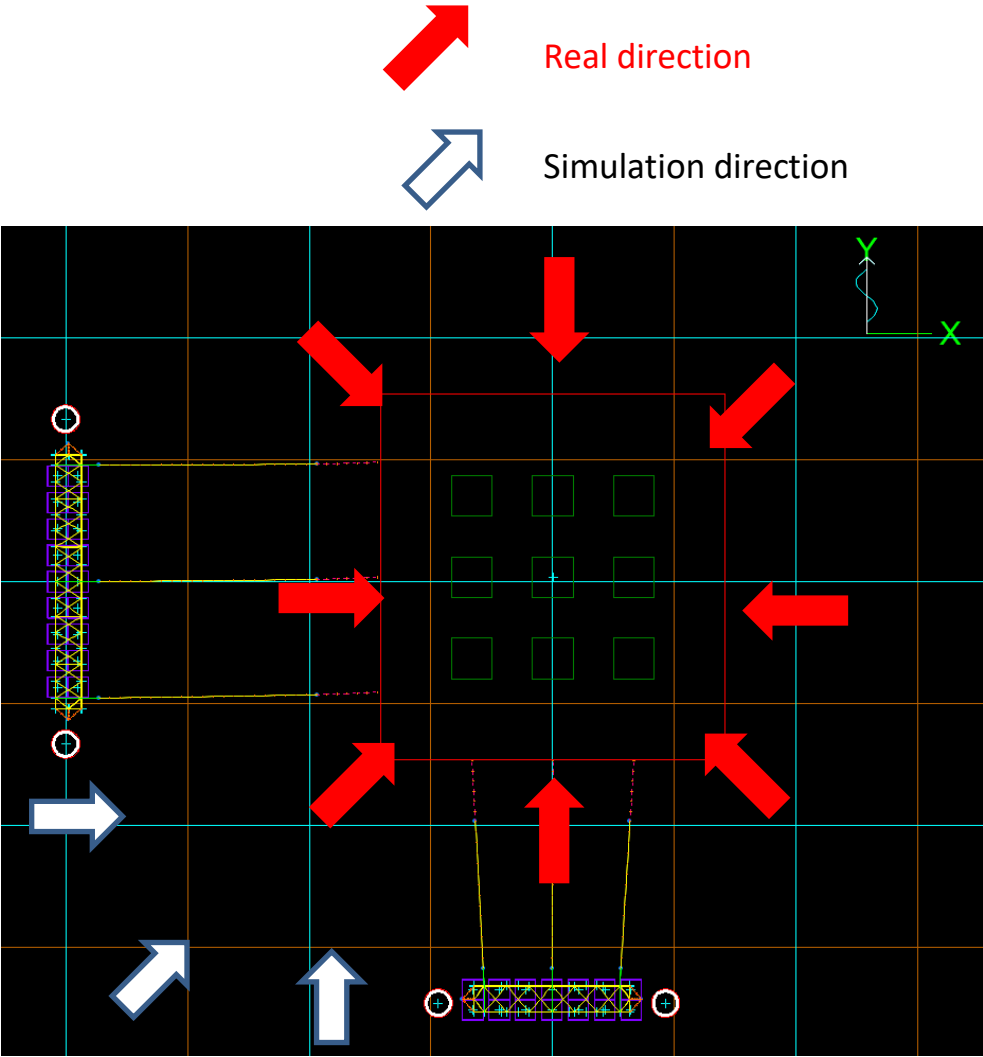
## Regular wave calculation as a function of

- Wind speed and direction
- Fetch

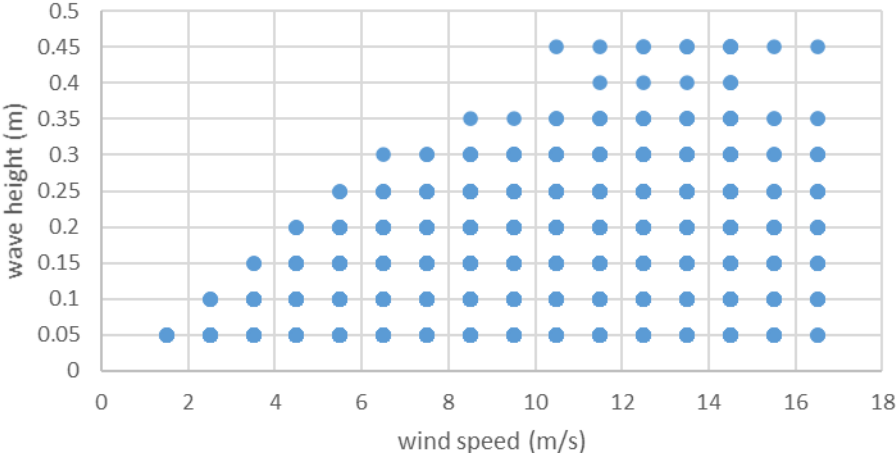


# Site Data

- 8 load directions (0 to 360° with 45° steps)
- Each direction is affected one simulation direction (0°, 45° or 90°)
- 16 wind speed with existing waves
- Each wind speed associated to several regular waves
- => Total 2423 simulations



Simulation list



Simulation list

