

# Machine Automation Controller NX1P

**Compact package-type  
machine automation controller**



NX1P2-9024DT  
NX1P2-9024DT1



NX1P2-1□40DT  
NX1P2-1□40DT1

## Features

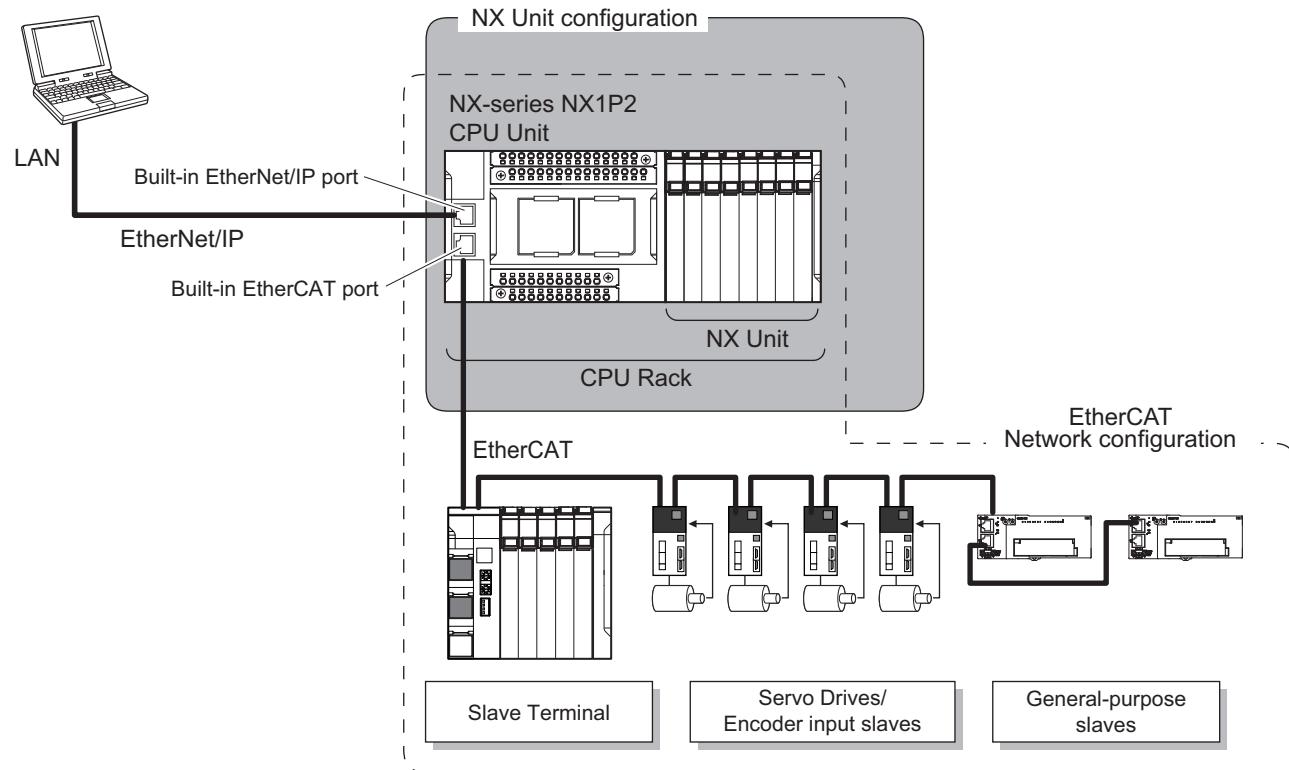
- Integrated sequence control and motion control
- Up to eight axes of control via EtherCAT
- Up to four synchronized axes - electronic gear/cam and linear/circular interpolation
- Standard-feature EtherCAT control network support
- Safety subsystem on EtherCAT
- Standard-feature EtherNet/IP port
- Built-in I/O
- Up to eight NX I/O Units connectable
- Up to two option boards connectable to add serial communications or analog I/O functionality
- Battery-free operation
- Fully conforms with IEC 61131-3 standard programming

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## System Configuration

### Basic System Configuration

Support Software



### Interpreting Model Numbers

Model Number Legend (Not all models that can be represented with the model number legend can necessarily be produced.)

NX1P2-□□□□□D□  
1 2 3 4 5 6

No	Item	Symbol	Specifications
1	Type	P	DC power supply model with built-in I/O
2	Control engine	1	Motion control axes
		9	No motion control axis (Single-axis position control axes only)
3	Synchronized motion control axes *	0	2 axes
		1	4 axes
4	Built-in I/O	24	24 (14 inputs, 10 outputs)
		40	40 (24 inputs, 16 outputs)
5	Built-in input type	D	DC inputs
6	Built-in output type	T	NPN transistor outputs
		T1	PNP transistor outputs

\* The number of synchronized motion control axes when "2 Control engine" is "1".

When "2 Control engine" is "9", "3 Synchronized motion control axes" is always "0" but there is no synchronized motion control axis.

## Ordering Information

### International Standards

- The standards are abbreviated as follows: U: UL, U1: UL(Class I Division 2 Products for Hazardous Locations), C: CSA, UC: cULus, UC1: cULus(Class I Division 2 Products for Hazardous Locations), CU: cUL, N: NK, L: Lloyd, CE: EU Directives, RCM: Regulatory Compliance Mark, RCM: RCM mark and KC: KC Registration.
- Contact your OMRON representative for further details and applicable conditions for these standards.

### NX-series NX1P2 CPU Units

Product Name	Program capacity	Memory capacity for variables	Maximum number of used real axes		Total number of built-in I/O points			Model	Standards
			Used motion control servo axes	Used single-axis position control servo axes	Number of input points	Number of output points			
<b>NX1P2 CPU Unit</b> 	1.5 MB	32 KB (Retained during power interruptions) or 2 MB (Not retained during power interruptions)	8 axes	4 axes	4 axes	40 points	16 points, NPN transistor	<b>NX1P2-1140DT</b>	UC1, CE, RCM, KC
			6 axes	2 axes	4 axes		16 points, PNP transistor *	<b>NX1P2-1140DT1</b>	
			4 axes	0 axes	4 axes		16 points, NPN transistor	<b>NX1P2-1040DT</b>	
			4 axes	0 axes	4 axes	24 points	16 points, PNP transistor *	<b>NX1P2-1040DT1</b>	
			4 axes	0 axes	4 axes		10 points, NPN transistor	<b>NX1P2-9024DT</b>	
			4 axes	0 axes	4 axes		10 points, PNP transistor *	<b>NX1P2-9024DT1</b>	

**Note:** One NX-END02 End Cover is provided with the NX1P2 CPU Unit.

\* With the load short-circuit protection.

### Option Boards (For CPU Units)

The Option Boards are mounted to the option board slot on the CPU Unit.

Product Name	Specification	Supported protocol	Model	Standards
Serial Communications Option Board 	One RS-232C port. Transmission distance: 15 m. Connection type: Screwless clamping terminal block (9 terminals).	Host link, Modbus-RTU master, and no-protocol	<b>NX1W-CIF01</b>	UC1, CE, RCM, KC
	One RS-422A/485 port. Transmission distance: 50 m. Connection type: Screwless clamping terminal block (5 terminals)		<b>NX1W-CIF11</b>	
	One RS-422A/485 port (isolated). Transmission distance: 500 m. Connection type: Screwless clamping terminal block (5 terminals)		<b>NX1W-CIF12</b>	
Analog I/O Option Board 	Analog input: 2 Voltage input: 0 to 10 V (Resolution: 1/4,000). Current input: 0 to 20 mA (1/2,000) Connection type: Screwless clamping terminal block (5 terminals)		<b>NX1W-ADB21</b>	
	Analog output: 2 Voltage output: 0 to 10 V (Resolution: 1/4,000) Connection type: Screwless clamping terminal block (3 terminals)		<b>NX1W-DAB21V</b>	
	Analog input: 2/Analog output: 2 Voltage input: 0 to 10 V (Resolution: 1/4,000). Current input: 0 to 20 mA (1/2,000) Voltage output: 0 to 10 V (Resolution: 1/4,000) Screwless clamping terminal block (8 terminals)		<b>NX1W-MAB221</b>	

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## NX Units

Up to eight NX Units can be connected to an NX1P2 CPU Unit.

### Digital Input Units

Product Name	Specification					Model	Standards
	Number of points	Internal I/O common	Rated input voltage	I/O refreshing method	ON/OFF response time		
<b>DC Input Unit</b>  (Screwless Clamping Terminal Block, 12 mm Width)	4 points	NPN	12 to 24 VDC	Switching Synchronous I/O refreshing and Free-Run refreshing	20 µs max./400 µs max.	<b>NX-ID3317</b>	UC1, N, L, CE, RCM, KC
			24 VDC	Input refreshing with input changed time only *	100 ns max./100 ns max.	<b>NX-ID3343</b>	
		PNP	12 to 24 VDC	Switching Synchronous I/O refreshing and Free-Run refreshing	20 µs max./400 µs max.	<b>NX-ID3443</b>	
			24 VDC	Input refreshing with input changed time only *	100 ns max./100 ns max.	<b>NX-ID3444</b>	
	8 points	NPN				<b>NX-ID4342</b>	
		PNP				<b>NX-ID4442</b>	
	16 points	NPN				<b>NX-ID5342</b>	
		PNP				<b>NX-ID5442</b>	
				Switching Synchronous I/O refreshing and Free-Run refreshing	20 µs max./400 µs max.		
<b>DC Input Unit</b>  (M3 Screw Terminal Block, 30 mm Width)	16 points	For both NPN/PNP	24 VDC	Switching Synchronous I/O refreshing and Free-Run refreshing	20 µs max./400 µs max.	<b>NX-ID5142-1</b>	UC1, CE, RCM, KC
<b>DC Input Unit</b>  (MIL Connector, 30 mm Width)	16 points	For both NPN/PNP	24 VDC	Switching Synchronous I/O refreshing and Free-Run refreshing	20 µs max./400 µs max.	<b>NX-ID5142-5</b>	UC1, CE, RCM, KC
	32 points					<b>NX-ID6142-5</b>	
<b>DC Input Unit</b>  (Fujitsu Connector, 30 mm Width)	32 points	For both NPN/PNP	24 VDC	Switching Synchronous I/O refreshing and Free-Run refreshing	20 µs max./400 µs max.	<b>NX-ID6142-6</b>	UC1, CE, RCM, KC
<b>AC Input Unit</b>  (Screwless Clamping Terminal Block, 12 mm Width)	4 points	200 to 240 VAC, 50/60 Hz (170 to 264 VAC, ±3 Hz)		Free-Run refreshing	10 ms max./40 ms max.	<b>NX-IA3117</b>	UC1, N, CE, RCM, KC

\* To use input refreshing with input changed time, the EtherCAT Coupler Unit with unit version 1.1 or later and the Sysmac Studio version 1.07 or higher are required.

**Digital output Units**

Product Name	Specification						Model	Standards			
	Number of points	Internal I/O common	Maximum value of load current	Rated voltage	I/O refreshing method	ON/OFF response time					
Transistor Output Unit   (Screwless Clamping Terminal Block, 12 mm Width)	2 points	NPN	0.5 A/point, 1 A/Unit	24 VDC	Output refreshing with specified time stamp only *  Switching Synchronous I/O refreshing and Free-Run refreshing	300 ns max./ 300 ns max.	NX-OD2154	UC1, N, L, CE, RCM, KC			
		PNP				0.1 ms max./ 0.8 ms max.	NX-OD2258				
	4 points	NPN	0.5 A/point, 2 A/Unit	12 to 24 VDC		300 ns max./ 300 ns max.	NX-OD3121				
						0.5 ms max./ 1.0 ms max.	NX-OD3153				
		PNP	2 A/point, 8 A/Unit	24 VDC		300 ns max./ 300 ns max.	NX-OD3256				
						0.5 ms max./ 1.0 ms max.	NX-OD3257				
	8 points	NPN	0.5 A/point, 4 A/Unit	12 to 24 VDC		0.1 ms max./ 0.8 ms max.	NX-OD3268	UC1, CE, RCM, KC			
						0.5 ms max./ 1.0 ms max.	NX-OD4121				
		PNP	24 VDC	24 VDC		0.1 ms max./ 0.8 ms max.	NX-OD4256				
						0.5 ms max./ 1.0 ms max.	NX-OD5121				
Transistor Output Unit   (M3 Screw Terminal Block, 30 mm Width)	16 points	NPN	0.5 A/point, 5 A/Unit	12 to 24 VDC		0.1 ms max./ 0.8 ms max.	NX-OD5121-1	UC1, CE, RCM, KC			
						0.5 ms max./ 1.0 ms max.	NX-OD5256-1				
	16 points	PNP		24 VDC							
Transistor Output Unit   (MIL Connector, 30 mm Width)	16 points	NPN	0.5 A/point, 2 A/Unit	12 to 24 VDC	Switching Synchronous I/O refreshing and Free-Run refreshing	0.1 ms max./ 0.8 ms max.	NX-OD5121-5	UC1, CE, RCM, KC			
						0.5 ms max./ 1.0 ms max.	NX-OD5256-5				
	32 points	NPN	0.5 A/point, 2 A/common, 4 A/Unit	12 to 24 VDC		0.1 ms max./ 0.8 ms max.	NX-OD6121-5				
						0.5 ms max./ 1.0 ms max.	NX-OD6256-5				
		PNP		24 VDC							
Transistor Output Unit   (Fujitsu Connector, 30 mm Width)	32 points	NPN	0.5 A/point, 2 A/common, 4 A/Unit	12 to 24 VDC	Switching Synchronous I/O refreshing and Free-Run refreshing	0.1 ms max./ 0.8 ms max.	NX-OD6121-6	UC1, CE, RCM, KC			

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Product Name	Specification					Model	Standards
	Number of points	Relay type	Maximum switching capacity	I/O refreshing method	ON/OFF response time		
<b>Relay Output Unit</b>   (Screwless Clamping Terminal Block, 12 mm Width/24 mm Width)	2 points	N.O.	250 VAC/2 A ( $\cos\phi=1$ ) 250 VAC/2 A ( $\cos\phi=0.4$ ) 24 VDC/2 A 4 A/Unit	Free-Run refreshing	15 ms max./15 ms max.	NX-OC2633	UC1, N, L, CE, RCM, KC
		N.O.+N.C.	250 VAC/2 A ( $\cos\phi=1$ ) 250 VAC/2 A ( $\cos\phi=0.4$ ) 24 VDC/2 A 8 A/Unit			NX-OC2733	UC1, N, CE, RCM, KC
	8 points	N.O.	250 VAC/2 A ( $\cos\phi=1$ ) 250 VAC/2 A ( $\cos\phi=0.4$ ) 24 VDC/2 A 8 A/Unit	Free-Run refreshing	15 ms max./15 ms max.	NX-OC4633	UC1, CE, RCM, KC

\* To use input refreshing with input changed time, the EtherCAT Coupler Unit with unit version 1.1 or later and the Sysmac Studio version 1.07 or higher are required.

## Digital Mixed I/O Units

Product Name	Specification					Model	Standards
	Number of points	Internal I/O common	Maximum value of load current	I/O refreshing method	ON/OFF response time		
<b>DC Input/Transistor Output Unit</b>   (MIL Connector, 30 mm Width)	Outputs: 16 points Inputs: 16 points	Outputs: NPN Inputs: For both NPN/PNP	Outputs: 12 to 24 VDC Inputs: 24 VDC	Switching Synchronous I/O refreshing and Free-Run refreshing	Outputs: 0.1 ms max./0.8 ms max. Inputs: 20 $\mu$ s max./400 $\mu$ s max.	NX-MD6121-5	UC1, CE, RCM, KC
		Outputs: PNP Inputs: For both NPN/PNP	Outputs: 24 VDC Inputs: 24 VDC		Outputs: 0.5 ms max./1.0 ms max. Inputs: 20 $\mu$ s max./400 $\mu$ s max.	NX-MD6256-5	
<b>DC Input/Transistor Output Unit</b>   (Fujitsu Connector, 30 mm Width)	Outputs: 16 points Inputs: 16 points	Outputs: NPN Inputs: For both NPN/PNP	Outputs: 12 to 24 VDC Inputs: 24 VDC	Switching Synchronous I/O refreshing and Free-Run refreshing	Outputs: 0.1 ms max./0.8 ms max. Inputs: 20 $\mu$ s max./400 $\mu$ s max.	NX-MD6121-6	UC1, CE, RCM, KC

**Analog Input Units**

Product Name	Specification								Model	Standards		
	Number of points	Input range	Resolution	Conversion value, decimal number (0 to 100%)	Over all accuracy (25°C)	Input method	Conversion time	Input impedance				
Voltage Input Unit 	2 points	-10 to +10 V	1/8000	-4000 to 4000	$\pm 0.2\%$ (full scale)	Single-ended input	250 $\mu$ s/point	1 MΩ min.	Free-Run refreshing	NX-AD2603		
						Differential Input				NX-AD2604		
	4 points		1/8000	-4000 to 4000	$\pm 0.2\%$ (full scale)	Differential Input	10 $\mu$ s/point		Selectable Synchronous I/O refreshing or Free-Run refreshing	NX-AD2608		
						Single-ended input			NX-AD3603			
	8 points		1/8000	-4000 to 4000	$\pm 0.2\%$ (full scale)	Differential Input	250 $\mu$ s/point		Free-Run refreshing	NX-AD3604		
						Single-ended input				NX-AD3608		
			1/30000	-15000 to 15000	$\pm 0.1\%$ (full scale)	Differential Input	10 $\mu$ s/point		Selectable Synchronous I/O refreshing or Free-Run refreshing	NX-AD4603		
						Differential Input				NX-AD4604		
			1/30000	-15000 to 15000	$\pm 0.1\%$ (full scale)	Differential Input	10 $\mu$ s/point		Selectable Synchronous I/O refreshing or Free-Run refreshing	NX-AD4608		
						Differential Input				UC1, N, L, CE, RCM, KC		
Current Input Unit 	2 points	4 to 20 mA	1/8000	0 to 8000	$\pm 0.2\%$ (full scale)	Single-ended input	250 $\mu$ s/point	250 $\Omega$	Free-Run refreshing	NX-AD2203		
						Differential Input				NX-AD2204		
	4 points		1/8000	0 to 8000	$\pm 0.2\%$ (full scale)	Differential Input	10 $\mu$ s/point		Selectable Synchronous I/O refreshing or Free-Run refreshing	NX-AD2208		
						Single-ended input			Free-Run refreshing	NX-AD3203		
	8 points		1/30000	0 to 30000	$\pm 0.1\%$ (full scale)	Differential Input	250 $\mu$ s/point			NX-AD3204		
						Differential Input	Selectable Synchronous I/O refreshing or Free-Run refreshing		NX-AD3208			
			1/8000	0 to 8000	$\pm 0.2\%$ (full scale)	Single-ended input	250 $\mu$ s/point	85 $\Omega$	Free-Run refreshing	NX-AD4203		
						Differential Input				NX-AD4204		
			1/30000	0 to 30000	$\pm 0.1\%$ (full scale)	Differential Input	10 $\mu$ s/point		Selectable Synchronous I/O refreshing or Free-Run refreshing	NX-AD4208		

**Analog Output Units**

Product Name	Specification							Model	Standards		
	Number of points	Input range	Resolution	Output setting value, decimal number (0 to 100%)	Over all accuracy (25°C)	Conversion time	I/O refreshing method				
Voltage Output Unit 	2 points	-10 to +10 V	1/8000	-4000 to 4000	$\pm 0.3\%$ (full scale)	250 $\mu$ s/point	Free-Run refreshing	NX-DA2603	UC1, N, L, CE, RCM, KC		
						10 $\mu$ s/point	Selectable Synchronous I/O refreshing or Free-Run refreshing				
	4 points		1/8000	-4000 to 4000	$\pm 0.3\%$ (full scale)	250 $\mu$ s/point	Free-Run refreshing	NX-DA3603			
						10 $\mu$ s/point	Selectable Synchronous I/O refreshing or Free-Run refreshing				
	2 points		1/8000	0 to 8000	$\pm 0.3\%$ (full scale)	250 $\mu$ s/point	Free-Run refreshing	NX-DA2203			
						10 $\mu$ s/point	Selectable Synchronous I/O refreshing or Free-Run refreshing				
	4 to 20 mA	1/30000	0 to 30000	$\pm 0.1\%$ (full scale)	250 $\mu$ s/point	Free-Run refreshing	NX-DA2205				
					10 $\mu$ s/point	Selectable Synchronous I/O refreshing or Free-Run refreshing					
		4 points		1/8000	0 to 8000	$\pm 0.3\%$ (full scale)	250 $\mu$ s/point	Free-Run refreshing		NX-DA3203	
							10 $\mu$ s/point	Selectable Synchronous I/O refreshing or Free-Run refreshing			

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## Temperature Input Units

Product Name	Specification							Model	Standards
	Number of points	Input type	Resolution (25°C)	Over all accuracy (25°C)	Conversion time	I/O refreshing method	Terminals		
Thermocouple Input type	2 points	Thermocouple	0.1°C max. *1	Refer to the Reference accuracy and temperature coefficient according to the input type and measurement temperature of NX-series Temperature Input Unit in the Sysmac Integrated Catalog (Cat. No. P072).	250 ms/Unit	Free-Run refreshing	16 Terminals	NX-TS2101	UC1, N, L, CE, RCM, KC
	4 points		0.01°C max.		10 ms/Unit		16 Terminals x 2	NX-TS3101	
	2 points		0.001°C max.		60 ms/Unit		16 Terminals	NX-TS2102	
	4 points		0.001°C max.		250 ms/Unit		16 Terminals x 2	NX-TS3102	
	2 points		0.1°C max.		10 ms/Unit		16 Terminals	NX-TS2104	
	4 points		0.01°C max.		60 ms/Unit		16 Terminals x 2	NX-TS3104	
Resistance Thermometer Input type	2 points	Resistance Thermometer (Pt100/Pt1000, three-wire) *2	0.1°C max.		250 ms/Unit		16 Terminals	NX-TS2201	UC1, N, L, CE, RCM, KC
	4 points		0.01°C max.		10 ms/Unit		16 Terminals x 2	NX-TS3201	
	2 points		0.001°C max.		60 ms/Unit		16 Terminals	NX-TS2202	
	4 points		0.001°C max.		250 ms/Unit		16 Terminals x 2	NX-TS3202	
	2 points		0.1°C max.		10 ms/Unit		16 Terminals	NX-TS2204	
	4 points		0.01°C max.		60 ms/Unit		16 Terminals x 2	NX-TS3204	

\*1. The resolution is 0.2°C max. when the input type is R, S, or W.

\*2. The NX-TS2202 and NX-TS3202 only supports Pt100 three-wire sensor.

## Heater Burnout Detection Units

Product Name	Specification							Model	Standards		
	CT input section		Control output section								
	Number of inputs	Maximum heater current	Number of outputs	Internal I/O common	Maximum load current	Rated voltage	I/O refreshing method				
Heater Burnout Detection Unit	4	50 AAC	4	NPN	0.1 A/point, 0.4 A/Unit	12 to 24 VDC	Free-Run refreshing	NX-HB3101	UC1, CE, RCM, KC		
				PNP		24 VDC		NX-HB3201			

## Load Cell Input Unit

Product Name	Specification					Model	Standards
	Number of Model Standards points	Conversion cycle	I/O refreshing method *	Load cell excitation voltage	Input range		
Load Cell Input Unit	1	125 µs	• Free-Run refreshing • Synchronous I/O refreshing • Task period prioritized refreshing	5 VDC ± 10%	-5.0 to 5.0 mV/V	NX-RS1201	UC1, CE, RCM, KC

\* Refer to the NX-series Load Cell Input Unit User's Manual (W565) for detailed information on I/O refresh cycle.

**Position interface: Incremental Encoder Input Units**

Product Name	Specification					Model	Standards		
	Number of channels	External inputs	Maximum response frequency	I/O refreshing method	Number of I/O entry mappings				
Incremental Encoder Input Unit	1 (NPN)	3 (NPN)	500 kHz	<ul style="list-style-type: none"> <li>Free-Run refreshing</li> <li>Synchronous I/O refreshing</li> </ul>	1/1	NX-EC0112	UC1, CE, RCM, KC		
	1 (PNP)	3 (PNP)				NX-EC0122	UC1, N, L, CE, RCM, KC		
	1	3 (NPN)	4 MHz			NX-EC0132	UC1, CE, RCM, KC		
		3 (PNP)				NX-EC0142	UC1, N, L, CE, RCM, KC		
	2 (NPN)	None	500 kHz		2/2	NX-EC0212	UC1, CE, RCM, KC		
	1 (PNP)					NX-EC0222	UC1, N, L, CE, RCM, KC		

**Position interface: SSI Input Units**

Product Name	Specification					Model	Standards
	Number of channels	Input/Output form	Maximum data length	Encoder power supply	Type of external connections		
SSI Input Unit	1	EIA standard RS-422-A	32 bits	24 VDC, 0.3 A/CH	Screwless push-in terminal block (12 terminals)	NX-ECS112	UC1, N, L, CE, RCM, KC
	2	EIA standard RS-422-A	32 bits	24 VDC, 0.3 A/CH	Screwless push-in terminal block (12 terminals)	NX-ECS212	

**Position interface: Pulse Output Units**

Product Name	Specification							Model	Standards		
	Number of channels *1	External inputs	External outputs	Maximum pulse output speed	I/O refreshing method	Number of I/O entry mappings	Control output interface				
Pulse Output Unit	1 (NPN)	2 (NPN)	1 (NPN)	500 kpps	<ul style="list-style-type: none"> <li>Synchronous I/O refreshing</li> <li>Task period prioritized refreshing *2</li> </ul>	1/1	Open collector output	NX-PG0112	UC1, N, CE, RCM, KC		
	1 (PNP)	2 (PNP)	1 (PNP)					NX-PG0122	UC1, N, L, CE, RCM, KC		
	2	5inputs/CH (NPN)	3outputs/CH (NPN)	4 Mpps		2/2	Line driver output	NX-PG0232-5	UC1, CE, RCM, KC		
		5inputs/CH (PNP)	3outputs/CH (PNP)					NX-PG0242-5			
	4	5inputs/CH (NPN)	3outputs/CH (NPN)			4/4		NX-PG0332-5			
		5inputs/CH (PNP)	3outputs/CH (PNP)					NX-PG0342-5			

\*1. This is the number of pulse output channels.

\*2. Unit version 1.2 or later and an NX-ECC203 EtherCAT Coupler Unit are required.

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## Communications Interface Units

Product Name	Serial interface	External connection terminals	Number of serial ports	Communications protocol	Model	Standards
Communications Interface Unit	RS-232C	Screwless Clamping Terminal Block	1 port	<ul style="list-style-type: none"> <li>• No-protocol</li> <li>• Signal lines</li> </ul>	NX-CIF101	UL, CE, RCM, KC
	RS-422A/485				NX-CIF105	
	RS-232C	D-Sub connector	2 ports		NX-CIF210	

## IO-Link Master Unit

Product Name	Specification			Model	Standards
	Number of IO-Link ports	I/O refreshing method	I/O connection terminals		
IO-Link Master Unit	4	Free-Run refreshing	Screwless clamping terminal block	NX-ILM400	UC1, CE, RCM, KC

## System Units

Product Name	Specification	Model	Standards
Additional NX Unit Power Supply Unit	Power supply voltage: 24 VDC (20.4 to 28.8 VDC) NX Bus power supply capacity: 10 W max.	NX-PD1000	UC1, N, L, CE, RCM, KC
Additional I/O Power Supply Unit	Power supply voltage: 5 to 24 VDC (4.5 to 28.8 VDC) I/O power feed maximum current: 4 A	NX-PF0630	UC1, N, L, CE, RCM, KC
	Power supply voltage: 5 to 24 VDC (4.5 to 28.8 VDC) I/O power feed maximum current: 10 A *	NX-PF0730	
I/O Power Supply Connection Unit	Number of I/O power terminals: IOG: 16 terminals Current capacity of I/O power terminal: 4 A/terminal max.	NX-PC0010	UC1, N, L, CE, RCM, KC
	Number of I/O power terminals: IOV: 16 terminals Current capacity of I/O power terminal: 4 A/terminal max.	NX-PC0020	UC1, N, L, CE, RCM, KC
	Number of I/O power terminals: IOV: 8 terminals, IOG: 8 terminals Current capacity of I/O power terminal: 4 A/terminal max	NX-PC0030	UC1, N, L, CE, RCM, KC
Shield Connection Unit	Number of shield terminals: 14 terminals (The following two terminals are functional ground terminals.)	NX-TBX01	UC1, N, L, CE, RCM, KC

\* Use the NX-PF0730 at 4 A or less on the CPU Rack where the NX1P2 CPU Unit is mounted.

## EtherCAT Coupler Units

NX-series Units on previous pages and NX-series Safety Units can be used by connecting to the EtherCAT Coupler Unit that is connected to the built-in EtherCAT port on the NX1P2 CPU Unit.

Product Name	Communications cycle in DC Mode	Current consumption	Maximum I/O power supply current	Model	Standards
EtherCAT Coupler Unit *1 	250 to 4000 µs *2	1.45 W max.	4 A	NX-ECC201	UC1, N, L, CE, KC
	250 to 4000 µs *2		10 A	NX-ECC202	
	125 to 10000 µs *2	1.25 W max.		NX-ECC203	UC1, CE, KC

\*1. One End Cover NX-END01 is provided with the EtherCAT Coupler Unit.

\*2. This depends on the specifications of the EtherCAT master. For example, the values are as follows when the EtherCAT Coupler Unit is connected to the built-in EtherCAT port on an NJ5-series CPU Unit: 500 µs, 1,000 µs, 2,000 µs, and 4,000 µs. Refer to the *NJ/NX-series CPU Unit Built-in EtherCAT Port User's Manual* (Cat. No. W505) for the specifications of the built-in EtherCAT ports on NJ/NX-series CPU Units. This also depends on the unit configuration.

## Safety CPU Units

Appearance	Specification					Model	Standards
	Maximum number of safety I/O points	Program capacity	Number of safety master connections	I/O refreshing method	Unit version		
	256 points	512 KB	32	Free-Run refreshing	Ver.1.1	NX-SL3300	Refer to the <i>NX-series Safety Control Units in the Sysmac Integrated Catalog</i> (Cat. No. P072).
	1024 points	2048 KB	128	Free-Run refreshing	Ver.1.1	NX-SL3500	

Note: Connect the Safety CPU Unit to the NX1P2 CPU Unit via the EtherCAT Coupler Unit.

## Safety Input Units

Appearance	Specification							Model	Standards
	Number of safety input points	Number of test output points	Internal I/O common	Rated input voltage	OMRON special safety input devices	Number of safety slave connections	I/O refreshing method		
	4 points	2 points	Sinking inputs (PNP)	24 VDC	Can be connected.	1	Free-Run refreshing	Ver.1.1	NX-SIH400
	8 points	2 points	Sinking inputs (PNP)	24 VDC	Cannot be connected.	1	Free-Run refreshing	Ver.1.0	NX-SID800

Note: Connect the Safety CPU Unit to the NX1P2 CPU Unit via the EtherCAT Coupler Unit.

## Safety Output Units

Appearance	Specification							Model	Standards
	Number of Model safety output points	Internal I/O common	Maximum load current	Rated voltage	Number of safety slave connections	I/O refreshing method	Unit version		
	2 points	Sourcing outputs (PNP)	2.0 A/point, 4.0 A/Unit at 40°C, and 2.5A/Unit at 55°C The maximum load current depends on the installation orientation and ambient temperature.	24 VDC	1	Free-Run refreshing	Ver.1.0	NX-SOH200	Refer to the <i>NX-series Safety Control Units in the Sysmac Integrated Catalog</i> (Cat. No. P072).
	4 points	Sourcing outputs (PNP)	0.5 A/point and 2.0 A/Unit	24 VDC	1	Free-Run refreshing	Ver.1.0	NX-SOD400	

Note: Connect the Safety CPU Unit to the NX1P2 CPU Unit via the EtherCAT Coupler Unit.

## Automation Software Sysmac Studio

Please purchase a DVD and required number of licenses the first time you purchase the Sysmac Studio. DVDs and licenses are available individually.

Each model of licenses does not include any DVD.

Product Name	Specification	Number of licenses	Media	Model	Standards
Sysmac Studio Standard Edition Ver.1.□□	The Sysmac Studio is the software that provides an integrated environment for setting, programming, debugging and maintenance of machine automation controllers including the NJ/NX-series CPU Units, NY-series Industrial PC, EtherCAT Slave, and the HMI.	---	DVD	SYSMAC-SE200D	---
	Sysmac Studio runs on the following OS. Windows 7 (32-bit/64-bit version)/Windows 8 (32-bit/64-bit version)/Windows 8.1 (32-bit/64-bit version)/Windows 10 (32-bit/64-bit version)  The Sysmac Studio Standard Edition DVD includes Support Software to set up EtherNet/IP Units, DeviceNet slaves, Serial Communications Units, and Support Software for creating screens on HMIs (CX-Designer). For details, refer to the <i>Sysmac Integrated Catalog</i> (Cat. No. P072).	1 license *	---	SYSMAC-SE201L	---

\* Multi licenses are available for the Sysmac Studio (3, 10, 30, or 50 licenses).

## Recommended EtherCAT Communications Cables

Use Straight STP (shielded twisted-pair) cable of category 5 or higher with double shielding (braiding and aluminum foil tape) for EtherCAT.

### Cable with Connectors

Item	Appearance	Recommended manufacturer	Cable length (m)	Model
Cable with Connectors on Both Ends (RJ45/RJ45) Standard RJ45 plugs type *1 Wire Gauge and Number of Pairs: AWG27, 4-pair Cable Cable Sheath material: LSZH *2 Cable color: Yellow *3		OMRON	0.3	XS6W-6LSZH8SS30CM-Y
			0.5	XS6W-6LSZH8SS50CM-Y
			1	XS6W-6LSZH8SS100CM-Y
			2	XS6W-6LSZH8SS200CM-Y
			3	XS6W-6LSZH8SS300CM-Y
			5	XS6W-6LSZH8SS500CM-Y
Cable with Connectors on Both Ends (RJ45/RJ45) Rugged RJ45 plugs type *1 Wire Gauge and Number of Pairs: AWG22, 2-pair Cable Cable color: Right blue		OMRON	0.3	XS5W-T421-AMD-K
			0.5	XS5W-T421-BMD-K
			1	XS5W-T421-CMD-K
			2	XS5W-T421-DMD-K
			5	XS5W-T421-GMD-K
			10	XS5W-T421-JMD-K
Cable with Connectors on Both Ends (M12 Straight/M12 Straight) Shield Strengthening Connector cable *4 M12/Smartclick Connectors Wire Gauge and Number of Pairs: AWG22, 2-pair Cable Cable color: Black		OMRON	0.5	XS5W-T421-BM2-SS
			1	XS5W-T421-CM2-SS
			2	XS5W-T421-DM2-SS
			3	XS5W-T421-EM2-SS
			5	XS5W-T421-GM2-SS
			10	XS5W-T421-JM2-SS
Cable with Connectors on Both Ends (M12 Straight/RJ45) Shield Strengthening Connector cable *4 M12/Smartclick Connectors Rugged RJ45 plugs type Wire Gauge and Number of Pairs: AWG22, 2-pair Cable Cable color: Black		OMRON	0.5	XS5W-T421-BMC-SS
			1	XS5W-T421-CMC-SS
			2	XS5W-T421-DMC-SS
			3	XS5W-T421-EMC-SS
			5	XS5W-T421-GMC-SS
			10	XS5W-T421-JMC-SS

\*1. Standard type cables length 0.2, 0.3, 0.5, 1, 1.5, 2, 3, 5, 7.5, 10, 15 and 20 m are available.

Rugged type cables length 0.3, 0.5, 1, 2, 3, 5, 10 and 15 m are available.

For details, refer to the *XS5/XS6 Industrial Ethernet Connectors Datasheet* (Cat. No. G019).

\*2. The lineup features Low Smoke Zero Halogen cables for in-cabinet use and PUR cables for out-of-cabinet use. Although the LSZH cable is single shielded, its communications and noise characteristics meet the standards.

\*3. Cables colors are available in blue, yellow, or Green.

\*4. For details, contact your OMRON representative.

**Cables / Connectors****Wire Gauge and Number of Pairs: AWG24, 4-pair Cable**

Item	Appearance	Recommended manufacturer	Model
Cables	---	Hitachi Metals, Ltd.	NETSTAR-C5E SAB 0.5x4P *
	---	Kuramo Electric Co.	KETH-SB *
	---	SWCC Showa Cable Systems Co.	FAE-5004 *
RJ45 Connectors	---	Panduit Corporation	MPS588-C *

\* We recommend you to use above cable and connector together.

**Wire Gauge and Number of Pairs: AWG22, 2-pair Cable**

Item	Appearance	Recommended manufacturer	Model
Cables	---	Kuramo Electric Co.	KETH-PSB-OMR *
	---	JMACS Japan Co., Ltd.	PNET/B *
RJ45 Assembly Connector		OMRON	XS6G-T421-1 *

**Note:** Connect both ends of cable shielded wires to the connector hoods.

\* We recommend you to use above cable and connector together.

## Optional Products/Maintenance Products/DIN Track Accessories

Product Name	Specification	Model	Standards
EtherCAT junction slaves *1	3 ports. Power supply voltage: 20.4 to 28.8 VDC (24 VDC -15 to +20%). Current consumption (A): 0.08	GX-JC03	CE, UC1
	6 ports. Power supply voltage: 20.4 to 28.8 VDC (24 VDC -15 to +20%). Current consumption (A): 0.17	GX-JC06	
Industrial Switching Hubs for EtherNet/IP and Ethernet *2	Quality of Service (QoS): EtherNet/IP control data priority Failure detection: Broadcast storm and LSI error detection 10/100BASE-TX, Auto-Negotiation	W4S1-03B	UC, CE
	5 ports. Current consumption (A): 0.22 Power supply connector included.	W4S1-05B	
	5 ports. Current consumption (A): 0.22 Failure detection Power supply connector and Connector for informing error included.	W4S1-05C	CE
Memory Cards	SD memory card, 2 GB	HMC-SD291	N, L, CE
	SD memory card, 4 GB	HMC-SD491	CE
Battery	The battery is not mounted when the product is shipped. To turn OFF the power supply to the equipment for a certain period of time by using the clock data for programming, event logs, etc., you need a separately-sold battery to retain the clock data. Refer to the <i>Battery</i> page for details.	CJ1W-BAT01	---
End Cover (For NX1P2 CPU Unit) *3	Must be connected to the right end of the CPU Rack. One End Cover is provided with the CPU Unit.	NX-END02	---
End Cover (For EtherCAT Coupler Unit) *3	One End Cover is provided with the EtherCAT Coupler Unit.	NX-END01	---
DIN Tracks	Length: 0.5 m; Height: 7.3 mm	PFP-50N	---
	Length: 1 m; Height: 7.3 mm	PFP-100N	
End Plate	There are 2 stoppers provided with CPU Units and I/O Interface Units as standard accessories to secure the Units on the DIN Track.	PFP-M	---
Unit/Terminal Block Coding Pins	For 10 Units (Terminal Block: 30 pins, Unit: 30 pins)	NX-AUX02	---
DIN Track Insulation Spacers	A Spacer to insulate the control panel from the DIN Track. To insulate the EtherCAT Slave Terminal from the control panel, use Din Track Insulation Spacers.	NX-AUX01	---

Product Name	Specification				Model	Standards	
	No. of terminals	Terminal number indications	Ground terminal mark	Terminal current capacity			
Terminal Blocks	8	A/B	None	10 A	NX-TBA082	---	
	12	A/B			NX-TBA122		
	16	A/B			NX-TBA162		
	12	C/D			NX-TBB122		
	16	C/D			NX-TBB162		
	8	A/B	Provided		NX-TBC082		
	16	A/B			NX-TBC162		

\*1. EtherCAT junction slaves cannot be used for EtherNet/IP and Ethernet.

\*2. Industrial switching hubs cannot be used for EtherCAT.

\*3. Use the NX-END02 End Cover only for the CPU Unit and the NX-END01 End Cover only for the EtherCAT Coupler Unit.

## Electrical and Mechanical Specifications

Item		Specification	
Model	NX1P2-1□40DT□	NX1P2-9024DT□	
Enclosure	Mounted in a panel		
Dimensions (mm) *1	154 × 100 × 71 mm (WxHxD)	130 × 100 × 71 mm (WxHxD)	
Weight *2	NX1P2-1□40DT: 650 g	NX1P2-9024DT: 590 g	
	NX1P2-1□40DT1: 660 g	NX1P2-9024DT1: 590 g	
	Power supply voltage	24 VDC (20.4 to 28.8 VDC)	
	Unit power consumption *3	NX1P2-1□40DT: 7.05 W NX1P2-1□40DT1: 6.85 W	NX1P2-9024DT: 6.70 W NX1P2-9024DT1: 6.40 W
	Inrush current *4	For cold start at room temperature: 10 A max./0.1 ms max. and 2.5 A max./150 ms max.	
Unit power supply	Current capacity of power supply terminal *5	4 A max.	
	Isolation method	No isolation: between the Unit power supply terminal and internal circuit	
	NX Unit power supply capacity	10 W max.	
Power supply to the NX Unit power supply	NX Unit power supply efficiency	80 %	
	Isolation method	No isolation: between the Unit power supply terminal and NX Unit power supply	
I/O Power Supply to NX Units		Not provided *6	
External connection terminals	Communication connector	RJ45 for EtherNet/IP Communications × 1 RJ45 for EtherCAT Communications × 1	
	Screwless clamping terminal block	For Unit power supply input, grounding, and input signal: 1 (Removable) For output signal: 1 (Removable)	
	Output terminal (service supply)	Not provided	
	RUN output terminal	Not provided	
	NX bus connector	8 NX Units can be connected	
	Option board slot	2	1

\*1. Includes the End Cover, and does not include projecting parts.

\*2. Includes the End Cover. The weight of the End Cover is 82 g.

\*3. Includes the SD Memory Card and Option Board. The NX Unit power consumption to NX Units is not included.

\*4. The inrush current may vary depending on the operating condition and other conditions. Therefore, select fuses, breakers, and external power supply devices that have enough margin in characteristic and capacity, considering the condition under which the devices are used.

\*5. The amount of current that can be passed constantly through the terminal. Do no exceed this current value when you use a through-wiring for the Unit power supply.

\*6. When the type of the I/O power supply to NX Units you use is the supply from NX bus, an Additional I/O Power Supply Unit is required. The maximum I/O power supply current from an Additional I/O Power Supply Unit is 4 A. Refer to the *NX-series NX1P2 CPU Unit Hardware User's Manual* (Cat. No. W578) for details.

## General Specifications

Item		Specification
Enclosure		Mounted in a panel
Grounding method		Ground to less than 100 Ω.
Operating environment	Ambient operating temperature	0 to 55°C
	Ambient operating humidity	10% to 95% (with no condensation)
	Atmosphere	Must be free from corrosive gases.
	Ambient storage temperature	-25 to 70°C (excluding battery)
	Altitude	2,000 m max.
	Pollution degree	2 or less: Conforms to JIS B 3502 and IEC 61131-2.
	Noise immunity	2 KV on power supply line (Conforms to IEC 61000-4-4.)
	Overshoot category	Category II: Conforms to JIS B 3502 and IEC 61131-2.
	EMC immunity level	Zone B
	Vibration resistance	Conforms to IEC 60068-2-6. 5 to 8.4 Hz with 3.5-mm amplitude, 8.4 to 150 Hz, acceleration of 9.8 m/s <sup>2</sup> 100 min each in X, Y, and Z directions (10 sweeps of 10 min each = 100 min total)
Battery	Shock resistance	Conforms to IEC 60068-2-27. 147 m/s <sup>2</sup> , 3 times in X, Y, and Z directions
	Life	5 years (Power ON time rate 0% (power OFF))
Applicable standards *	Model	CJ1W-BAT01 (sold separately)
	EU Directives	EN 61131-2
	cULus	Listed UL 61010-2-201 and ANSI/ISA 12.12.01
	Shipbuilding Standards	---
	Other than the above.	KC

\* Refer to the OMRON website (<http://www.ia.omron.com/>) or consult your OMRON representative for the most recent applicable standards for each model.

# Machine Automation Controller NX1P

## Performance Specifications

Item			NX1P2-		
			11□□□□/11□□□□1	10□□□□/10□□□□1	90□□□□/90□□□□1
Processing time	Instruction execution times	LD instruction	3.3 ns		
		Math instructions (for long real data)	70 ns or more		
Programming	Program capacity *1	Size	1.5 MB		
		Quantity	Number of POU definitions	450	
	Memory capacity for variables *2	Number of POU Instances	1,800		
		Retain attributes	Size	32 kB	
			Number of variables	5,000	
		No Retain attributes	Size	2 MB	
			Number of variables	90,000	
	Data types	Number of data types	1,000		
	Memory for CJ-series Units (Can be specified with AT specifications for variables.)	CIO Area	0 to 6,144 channel (0 to 6,143) *3		
		Work Area	0 to 512 channel (W0 to W511) *3		
		Holding Area	0 to 1,536 channel (H0 to H1,535) *4		
		DM Area	0 to 16,000 channel (D0 to F15,999) *4		
		EM Area	---		
Motion control	Number of controlled axes *5	Maximum number of controlled axes	12 axes	10 axes	4 axes
		Motion control axes	8 axes	6 axes	---
		Single-axis position control axes	4 axes	4 axes	4 axes
		Maximum number of used real axes	8 axes	6 axes	4 axes
		Used motion control servo axes	4 axes	2 axes	---
		Used single-axis position control servo axes	4 axes	4 axes	4 axes
		Maximum number of axes for linear interpolation axis control	4 axes per axes group		---
		Number of axes for circular interpolation axis control	2 axes per axes group		---
	Maximum number of axes groups		8 axes groups		---
	Motion control period		Same as the period for primary periodic task		
	Cams	Number of cam data points	Maximum points per cam table	65,535 points	---
			Maximum points for all cam tables	262,140 points	---
		Maximum number of cam tables	80 tables	---	---
	Position units		Pulse, mm, µm, nm, degree, and inch		
Built-in EtherNet/IP port	Override factors		0.00% or 0.01% to 500.00%		
	Number of ports		1		
	Physical layer		10BASE-T, 100BASE-TX		
	Frame length		1,514 bytes max.		
	Media access method		CSMA/CD		
	Modulation		Baseband		
	Topology		Star		
	Baud rate		100 Mbps/s (100BASE-TX)		
	Transmission media		STP (shielded, twisted-pair) cable of Ethernet category 5, 5e or higher		
	Maximum transmission distance between Ethernet switch and node		100 m		
	Maximum number of cascade connections		There are no restrictions if an Ethernet switch is used.		
	CIP service: Tag data links (cyclic communications)	Maximum number of connections	32		
		Packet interval *6	Can be set for each connection. 2 to 10,000 ms in 1-ms increments		
		Permissible communications band	3,000 pps *7 (including heartbeat)		
		Maximum number of tag sets	32		
		Tag types	Network variables CIO/WR/HR/DM		
		Number of tags per connection (i.e., per tag set)	8 (7 tags if Controller status is included in the tag set.)		
		Maximum number of tags	256		
		Maximum link data size per node (total size for all tags)	19,200 bytes		
		Maximum data size per connection	600 bytes		
		Maximum number of registrable tag sets	32 (1 connection = 1 tag set)		
		Maximum tag set size	600 bytes (Two bytes are used if Controller status is included in the tag set.)		
		Multi-cast packet filter *8	Supported.		

Item			NX1P2-		
			11□□□□/11□□□□1	10□□□□/10□□□□1	90□□□□/90□□□□1
Built-in EtherNet/IP port	CIP message service: Explicit messages	Class 3 (number of connections)	32 (clients plus server)		
		UCMM (non-connection type)	Maximum number of clients that can communicate at one time	32	
			Maximum number of servers that can communicate at one time	32	
Number of TCP sockets			30		
Built-in EtherCAT port	Communications standard		IEC 61158 Type12		
	EtherCAT master specifications		Class B (Feature Pack Motion Control compliant)		
	Physical layer		100BASE-TX		
	Modulation		Baseband		
	Baud rate		100 Mbps (100BASE-TX)		
	Duplex mode		Auto		
	Topology		Line, daisy chain, and branching		
	Transmission media		Twisted-pair cable of category 5 or higher (double-shielded straight cable with aluminum tape and braiding)		
	Maximum transmission distance between nodes		100 m		
	Maximum number of slaves		16		
	Range of node addresses that can be set		1 to 192		
	Maximum process data size		Input: 1,434 bytes Output: 1,434 bytes However, the maximum number of process data frames is 1.		
	Maximum process data size per slave		Input: 1,434 bytes Output: 1,434 bytes		
	Communications cycle		2,000 µs to 8,000 µs in 250-µs increments		
	Sync jitter		1 µs max.		
Serial Communications (Serial Communications Option Board)	Communications method		half duplex		
	Synchronization		Start-stop		
	Baud rate		1.2/2.4/4.8/9.6/19.2/38.4/57.6/115.2 kbps		
	Transmission distance		Depends on Option Board.		
	Supported protocol		Host link, Modbus-RTU master, and no-protocol		
Unit configuration	Maximum number of connectable Units	Maximum number of NX Units that can be mounted to the CPU Unit	8		
		Maximum number of NX Units for entire controller	24 On CPU Rack: 8 On EtherCAT Slave Terminals: 16		
	Power supply	Model	A non-isolated power supply for DC input is built into the CPU Unit.		
Option Board	Power OFF detection time		2 to 8 ms		
	Number of slots		2	2	1
Built-in I/O	Input	Number of points	24	24	14
	Output	Number of points	16	16	10
		Load short-circuit protection	11□□DT/10□□DT/9024DT: Not provided (NPN) 11□□DT1/10□□DT1/9024DT1: Provided (PNP)		
Internal clock	Accuracy		At ambient temperature of 55°C: -3.5 to 0.5 min error per month At ambient temperature of 25°C: -1.5 to 1.5 min error per month At ambient temperature of 0°C: -3 to 1 min error per month		
	Retention time of built-in capacitor		At ambient temperature of 40°C: 10 days		

\*1. Execution objects and variable tables (including variable names)

\*2. Memory used for CJ-series Units is included.

\*3. The value can be set in 1 ch increments. The value is included in the total size of variables without a Retain attribute.

\*4. The value can be set in 1 ch increments. The value is included in the total size of variables with a Retain attribute.

\*5. Refer to the NJ/NX-series CPU Unit Motion Control User's Manual (Cat. No. W507) for the description of this term.

\*6. Data will be refreshed at the set interval, regardless of the number of nodes.

\*7. "pps" means packets per second, i.e., the number of communications packets that can be sent or received in one second.

\*8. As the EtherNet/IP port implements the IGMP client, unnecessary multi-cast packets can be filtered by using an Ethernet switch that supports IGMP Snooping.

## Function Specifications

Item			NX1P2
Tasks			I/O refresh and the user program are executed in units that are called tasks. Tasks are used to specify execution conditions and execution priority.
			1
Maximum Number of Primary Periodic Tasks			
Maximum Number of Periodic Tasks	2		
Conditionally Executed Tasks	32		
Setup			When Activate Event Task instruction is executed or when condition expression for variable is met
System Service Monitoring Settings			Not supported
POUs (programorganization units)	Programs		POUs that are assigned to tasks.
	Function Blocks		POUs that are used to create objects with specific conditions.
	Functions		POUs that are used to create an object that determine unique outputs for the inputs, such as for data processing.
	Programming Languages		Ladder diagrams * and structured text (ST)
Namespaces			Namespaces are used to create named groups of POU definitions.
Variables	External Access of variables	Network Variables	The function which allows access from the HMI, host computers, or other Controllers
Programming	Data types	Boolean	BOOL
		Bit Strings	BYTE, WORD, DWORD, LWORD
		Integers	INT, SINT, DINT, LINT, UINT, USINT, UDINT, ULINT
		Real Numbers	REAL and LREAL
		Durations	TIME
		Dates	DATE
		Times of Day	TIME_OF_DAY
		Date and Time	DATE_AND_TIME
		Text Strings	STRING
	Derivative Data Types		Structures, Unions, and Enumerations
	Structures	Function	A derivative data type that groups together data with different data types.
		Maximum Number of Members	2048
		Nesting Maximum Levels	8
		Member Data Types	Basic data types, structures, unions, enumerations, array variables
	Union	Specifying Member Offsets	You can use member offsets to place structure members at any memory locations.
		Function	A derivative data type that enables access to the same data with different data types.
		Maximum Number of Members	4
		Member Data Types	BOOL, BYTE, WORD, DWORD, and LWORD
	Enumeration	Function	A derivative data type that uses text strings called enumerators to express variable values.
Data Type Attributes	Array Specifications	Function	An array is a group of elements with the same data type. You specify the number (subscript) of the element from the first element to specify the element.
		Maximum Number of Dimensions	3
		Maximum Number of Elements	65535
		Array Specifications for FB Instances	Supported
	Range Specifications		You can specify a range for a data type in advance. The data type can take only values that are in the specified range.
	Libraries		You can use user libraries.
	Control Modes		Position control, Velocity control, and Torque control
Motion Control	Axis Types		Servo axes, Virtual servo axes, Encoder axes, and Virtual encoder axes
	Positions that can be managed		Command positions and actual positions

Item		NX1P2	
Motion Control	Single Axes	Single-axis Position Control	Absolute Positioning
			Positioning is performed for a target position that is specified with an absolute value.
			Relative Positioning
			Positioning is performed for a specified travel distance from the command current position.
		Single-axis Velocity Control	Interrupt Feeding
			Positioning is performed for a specified travel distance from the position where an interrupt input was received from an external input.
			Cyclic Synchronous Absolute Positioning
			A positioning command is output each control period in Position Control Mode.
		Single-axis Velocity Control	Velocity Control
			Velocity control is performed in Position Control Mode.
		Single-axis Torque Control	Cyclic Synchronous Velocity Control
			A velocity command is output each control period in Velocity Control Mode.
		Single-axis Synchronized Control	Torque Control
			The torque of the motor is controlled.
			Starting Cam Operation
			A cam motion is performed using the specified cam table.
			Ending Cam Operation
			The cam motion for the axis that is specified with the input parameter is ended.
			Starting Gear Operation
			A gear motion with the specified gear ratio is performed between a master axis and slave axis.
		Single-axis Manual Operation	Positioning Gear Operation
			A gear motion with the specified gear ratio and sync position is performed between a master axis and slave axis.
		Auxiliary Functions for Single-axis Control	Ending Gear Operation
			The specified gear motion or positioning gear motion is ended.
		Auxiliary Functions for Single-axis Control	Synchronous Positioning
			Positioning is performed in sync with a specified master axis.
		Auxiliary Functions for Single-axis Control	Master Axis Phase Shift
			The phase of a master axis in synchronized control is shifted.
		Auxiliary Functions for Single-axis Control	Combining Axes
			The command positions of two axes are added or subtracted and the result is output as the command position.
		Auxiliary Functions for Single-axis Control	Powering the Servo
			The Servo in the Servo Drive is turned ON to enable axis motion.
			Jogging
			An axis is jogged at a specified target velocity.
			Resetting Axis Errors
			Axes errors are cleared.
			Homing
			A motor is operated and the limit signals, home proximity signal, and home signal are used to define home.
			Homing with specified parameters
			The parameters are specified, the motor is operated, and the limit signals, home proximity signal, and home signal are used to define home.
			High-speed Homing
			Positioning is performed for an absolute target position of 0 to return to home.
			Stopping
			An axis is decelerated to a stop.
			Immediately Stopping
			An axis is stopped immediately.
			Setting Override Factors
			The target velocity of an axis can be changed.
			Changing the Current Position
			The command current position or actual current position of an axis can be changed to any position.
			Enabling External Latches
			The position of an axis is recorded when a trigger occurs.
			Disabling External Latches
			The current latch is disabled.
			Zone Monitoring
			You can monitor the command position or actual position of an axis to see when it is within a specified range (zone).
			Enabling Digital Cam Switches
			You can turn a digital output ON and OFF according to the position of an axis
			Monitoring Axis Following Error
			You can monitor whether the difference between the command positions or actual positions of two specified axes exceeds a threshold value.
			Resetting the Following Error
			The error between the command current position and actual current position is set to 0.
			Torque Limit
			The torque control function of the Servo Drive can be enabled or disabled and the torque limits can be set to control the output torque.
			Command Position Compensation
			The function which compensates the position for the axis in operation.
			Start Velocity
			You can set the initial velocity when axis motion starts.

# Machine Automation Controller NX1P

Item		NX1P2
Motion Control	Axes Groups	<p><b>Absolute Linear Interpolation</b></p> <p>Linear interpolation is performed to a specified absolute position.</p>
		<p><b>Relative Linear Interpolation</b></p> <p>Linear interpolation is performed to a specified relative position.</p>
		<p><b>Circular 2D Interpolation</b></p> <p>Circular interpolation is performed for two axes.</p>
		<p><b>Axes Group Cyclic Synchronous Absolute Positioning</b></p> <p>A positioning command is output each control period in Position Control Mode.</p>
		<p><b>Resetting Axes Group Errors</b></p> <p>Axes group errors and axis errors are cleared.</p>
		<p><b>Enabling Axes Groups</b></p> <p>Motion of an axes group is enabled.</p>
		<p><b>Disabling Axes Groups</b></p> <p>Motion of an axes group is disabled.</p>
		<p><b>Stopping Axes Groups</b></p> <p>All axes in interpolated motion are decelerated to a stop.</p>
	Auxiliary Functions for Multi-axes Coordinated Control	<p><b>Immediately Stopping Axes Groups</b></p> <p>All axes in interpolated motion are stopped immediately.</p>
		<p><b>Setting Axes Group Override Factors</b></p> <p>The blended target velocity is changed during interpolated motion.</p>
		<p><b>Reading Axes Group Positions</b></p> <p>The command current positions and actual current positions of an axes group can be read.</p>
		<p><b>Changing the Axes in an Axes Group</b></p> <p>The Composition Axes parameter in the axes group parameters can be overwritten temporarily.</p>
		<p><b>Setting Cam Table Properties</b></p> <p>The end point index of the cam table that is specified in the input parameter is changed.</p>
		<p><b>Saving Cam Tables</b></p> <p>The cam table that is specified with the input parameter is saved in non-volatile memory in the CPU Unit.</p>
		<p><b>Generating Cam Tables</b></p> <p>The cam table is generated from the cam property and cam node that is specified in input parameters.</p>
	Common Items	<p><b>Writing MC Settings</b></p> <p>Some of the axis parameters or axes group parameters are overwritten temporarily.</p>
		<p><b>Changing Axis Parameters</b></p> <p>You can access and change the axis parameters from the user program.</p>
Auxiliary Functions	Acceleration/Deceleration Control	<p><b>Count Modes</b></p> <p>You can select either Linear Mode (finite length) or Rotary Mode (infinite length).</p>
		<p><b>Unit Conversions</b></p> <p>You can set the display unit for each axis according to the machine.</p>
		<p><b>Automatic Acceleration/Deceleration Control</b></p> <p>Jerk is set for the acceleration/deceleration curve for an axis motion or axes group motion.</p>
		<p><b>Changing the Acceleration and Deceleration Rates</b></p> <p>You can change the acceleration or deceleration rate even during acceleration or deceleration.</p>
		<p><b>In-Position Check</b></p> <p>You can set an in-position range and in-position check time to confirm when positioning is completed.</p>
		<p><b>Stop Method</b></p> <p>You can set the stop method to the immediate stop input signal or limit input signal.</p>
		<p><b>Re-execution of Motion Control Instructions</b></p> <p>You can change the input variables for a motion control instruction during execution and execute the instruction again to change the target values during operation.</p>
		<p><b>Multi-execution of Motion Control Instructions (Buffer Mode)</b></p> <p>You can specify when to start execution and how to connect the velocities between operations when another motion control instruction is executed during operation.</p>
	Monitoring Functions	<p><b>Continuous Axes Group Motions (Transition Mode)</b></p> <p>You can specify the Transition Mode for multi-execution of instructions for axes group operation.</p>
		<p><b>Software limits</b></p> <p>The movement range of an axis is monitored.</p>
		<p><b>Following Error</b></p> <p>The error between the command current value and the actual current value is monitored for each axis.</p>
		<p><b>Velocity, Acceleration Rate, Deceleration Rate, Torque, Interpolation Velocity, Interpolation Acceleration Rate, and Interpolation Dceleration Rate</b></p> <p>You can set and monitor warning values for each axis and each axes group.</p>
		<p><b>Absolute Encoder Support</b></p> <p>You can use an OMRON 1S-series Servomotor or G5-series Servomotor with an Absolute Encoder to eliminate the need to perform homing at startup.</p>
		<p><b>Input Signal Logic Inversion</b></p> <p>You can inverse the logic of immediate stop input signal, positive limit input signal, negative limit input signal, or home proximity input signal.</p>

Item			NX1P2
Motion Control	<b>External Interface Signals</b>		The Servo Drive input signals listed on the right are used. Home signal, home proximity signal, positive limit signal, negative limit signal, immediate stop signal, and interrupt input signal
Unit (I/O) Management	EtherCAT slaves	Maximum Number of Slaves	16
	CJ-Series Units	Maximum Number of Units	Not supported
<b>Peripheral USB Port</b>		Not supported	
Communications	Built-in EtherNet/IP Port	<b>Communications Protocol</b>	
		CIP Communications Service	TCP/IP and UDP/IP
		Tag Data Links	Programless cyclic data exchange is performed with the devices on the EtherNet/IP network.
		Message Communications	CIP commands are sent to or received from the devices on the EtherNet/IP network.
		Socket Services	Data is sent to and received from any node on Ethernet using the UDP or TCP protocol. Socket communications instructions are used.
		FTP Client	Files are transferred via FTP from the CPU Unit to computers or Controllers at other Ethernet nodes. FTP client communications instructions are used.
		FTP Server	Files can be read from or written to the SD Memory Card in the CPU Unit from computers at other Ethernet nodes.
		Automatic Clock Adjustment	Clock information is read from the NTP server at the specified time or at a specified interval after the power supply to the CPU Unit is turned ON. The internal clock time in the CPU Unit is updated with the read time.
		SNMP Agent	Built-in EtherNet/IP port internal status information is provided to network management software that uses an SNMP manager.
		Supported Services	<p><b>Process Data Communications</b></p> <p>A communications method to exchange control information in cyclic communications between the EtherCAT master and slaves. This communications method is defined by CoE.</p>
		SDO Communications	<p>A communications method to exchange control information in noncyclic event communications between EtherCAT master and slaves. This communications method is defined by CoE.</p>
	EtherCAT Port	<b>Network Scanning</b>	
		<b>DC (Distributed Clock)</b>	
		<b>Packet Monitoring</b>	
		<b>Enable/Disable Settings for Slaves</b>	
		<b>Disconnecting/Connecting Slaves</b>	
		Supported Application Protocol	SDO messages of the CAN application can be sent to slaves via EtherCAT
		Serial Communication	Protocol Host link (FINS), no-protocol, and Modbus-RTU master (when connected to the Serial Communications Option Board)
		<b>Communications Instructions</b>	
Operation Management	<b>RUN Output Contacts</b>		Not supported
System Management	Event Logs	<b>Function</b>	
	Maximum Number of Events	System Event Log	
		Access Event Log	
		User-defined Event Log	
Debugging	Online Editing	<b>Single</b>	
	<b>Forced Refreshing</b>		Programs, function blocks, functions, and global variables can be changed online. More than one operators can change POU's individually via network.
	Maximum Number of Forced Variables	Device Variables for EtherCAT Slaves	Events are recorded in the logs
		Device Variables for CJ-series Units and Variables with AT Specifications	576 *2
	<b>MC Test Run</b>		528 *3
	<b>Synchronizing</b>		512
	<b>Differentiation Monitoring</b>		The user can force specific variables to TRUE or FALSE.
	<b>Maximum Number of Contacts</b>	64	Motor operation and wiring can be checked from the Sysmac Studio.
		Not supported	The project file in the Sysmac Studio and the data in the CPU Unit can be made the same when online.
	<b>Differentiation Monitoring</b>		You can monitor when a variable changes to TRUE or changes to FALSE.
	8		

# Machine Automation Controller NX1P

Item				NX1P2
Debugging	Data Tracing	Types	Single Triggered Trace	When the trigger condition is met, the specified number of samples are taken and then tracing stops automatically.
			Continuous Trace	Data tracing is executed continuously and the trace data is collected by the Sysmac Studio.
		Maximum Number of Simultaneous Data Traces	2	
		Maximum Number of Records	10000	
		Maximum Number of Sampled Variables	48 variables	
		Timing of Sampling	Sampling is performed for the specified task period, at the specified time, or when a sampling instruction is executed.	
		Triggered Traces	Trigger Conditions	Trigger conditions are set to record data before and after an event. When BOOL variable changes to TRUE or FALSE Comparison of non-BOOL variable with a constant Comparison Method: Equals (=), Greater than (>), Greater than or equals ( $\geq$ ), Less Than (<), Less than or equals ( $\leq$ ), Not equal ( $\neq$ )
			Delay	Trigger position setting: A slider is used to set the percentage of sampling before and after the trigger condition is met.
		Simulation	The operation of the CPU Unit is emulated in the Sysmac Studio.	
Reliability functions	Self-Diagnosis	Controller Errors	Levels	Major faults, partial faults, minor faults, observation, and information
			Maximum number of message languages	9 (Sysmac Studio) 2 (NS-series PT)
		User-defined Errors	Function	User-defined errors are registered in advance and then records are created by executing instructions.
			Levels	8
			Maximum number of message languages	9
Security	Protecting Software Assets and Preventing Operating Mistakes	CPU Unit Names and Serial IDs		When going online to a CPU Unit from the Sysmac Studio, the CPU Unit name in the project is compared to the name of the CPU Unit being connected to.
		Protection	User Program Transfer with no Restoration Information	You can prevent reading data in the CPU Unit from the Sysmac Studio.
			CPU Unit Write Protection	You can prevent writing data to the CPU Unit from the Sysmac Studio or SD Memory Card.
			Overall Project File Protection	You can use passwords to protect .smc files from unauthorized opening on the Sysmac Studio.
			Data Protection	You can use passwords to protect POU's on the Sysmac Studio.
		Verification of Operation Authority		Online operations can be restricted by operation rights to prevent damage to equipment or injuries that may be caused by operating mistakes.
		Number of Groups		5
		Verification of User Program Execution ID		The user program cannot be executed without entering a user program execution ID from the Sysmac Studio for the specific hardware (CPU Unit).
SD Memory Card functions	Storage Type			SD Memory Card, SDHC Memory Card
	Application	Automatic Transfer from SD Memory Card		When the power supply to the Controller is turned ON, the data that is stored in the autoload directory of the SD Memory Card is transferred to the Controller.
		Program transfer from SD Memory Card		With the specification of the system-defined variable, you can transfer a program that is stored in the SD Memory Card to the Controller.
		SD Memory Card Operation Instructions		You can access SD Memory Cards from instructions in the user program.
		File Operations from the Sysmac Studio		You can perform file operations for Controller files in the SD Memory Card and read/write general-purpose document files on the computer.
	SD Memory Card Life Expiration Detection			Notification of the expiration of the life of the SD Memory Card is provided in a system-defined variable and event log.
Backing up data	SD Memory Card backups	Operating methods	CPU Unit front panel DIP switch	Backup, verification, and restoration operations are performed by manipulating the front-panel DIP switch on the CPU Unit.
			Specification with system-defined variables	Backup and verification operations are performed by manipulating system-defined variables.
			SD Memory Card Window in Sysmac Studio	Backup and verification operations are performed from the SD Memory Card Window of the Sysmac Studio.
			Special instruction	The special instruction is used to backup data.
		Protection	Disabling backups to SD Memory Cards	Backing up data to a SD Memory Card is prohibited.
		Sysmac Studio Controller backups		

\*1. Inline ST is supported. (Inline ST is ST that is written as an element in a ladder diagram.)

\*2. This is the total of 512 events for the CPU Unit and 64 events for the NX Unit.

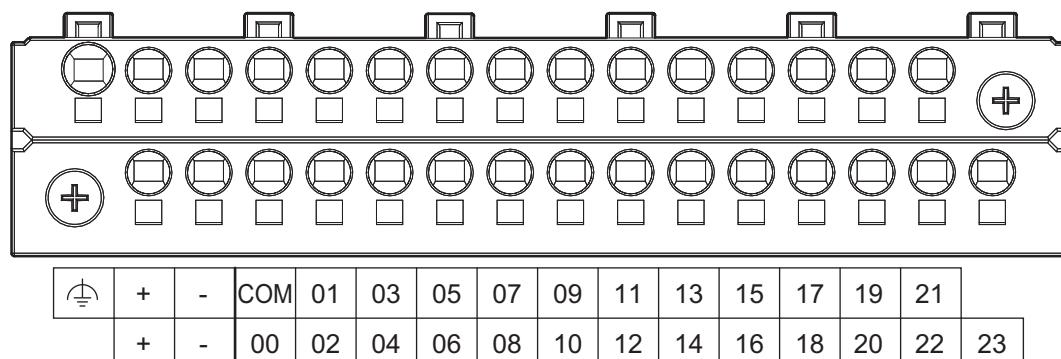
\*3. This is the total of 512 events for the CPU Unit and 16 events for the NX Unit.

## Input Terminal Block

### Terminal Arrangement

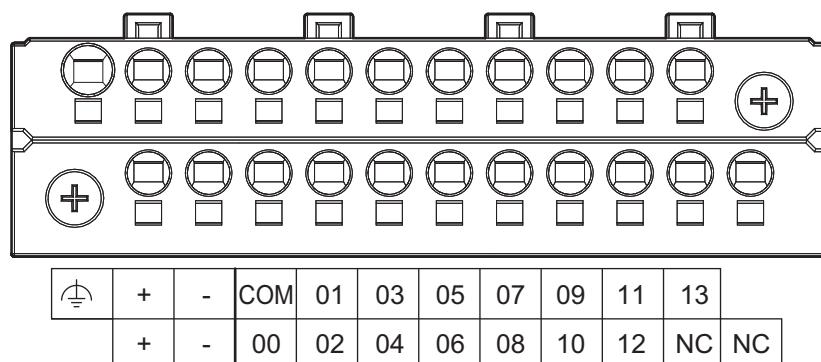
The description is given for each CPU Unit model.

**NX1P2-1□40DT□**



Symbol	Terminal name	Description	Reference
	Functional ground terminal	The functional ground terminal. Connect the ground wire to the terminal.	
+/-	Unit power supply terminals	These terminals are connected to the Unit power supply. The + terminals and - terminals are internally connected to each other.	Refer to the <i>NX-series NX1P2 CPU Unit Hardware User's Manual</i> (Cat. No. W578) for details.
COM	Common terminal	Common terminal for the input circuits	
00 to 15	Input terminals	General-purpose input A	Refer to the <i>Input Specifications</i> page.
16 to 23	Input terminals	General-purpose input B	

**NX1P2-9024DT□**



Symbol	Terminal name	Description	Reference
	Functional ground terminal	The functional ground terminal. Connect the ground wire to the terminal.	
+/-	Unit power supply terminals	These terminals are connected to the Unit power supply. The + terminals and - terminals are internally connected to each other.	Refer to the <i>NX-series NX1P2 CPU Unit Hardware User's Manual</i> (Cat. No. W578) for details.
COM	Common terminal	Common terminal for the input circuits	Refer to the <i>Input Specifications</i> page.
00 to 13	Input terminals	General-purpose input A	
NC	NC	Do not connect anything.	---

## Input Specifications

The specifications depends on the input terminal numbers of the model.

Item	Specification	
Input type	General-purpose input A	General-purpose input B
Input terminal number	NX1P2-1□40DT□: 00 to 15 NX1P2-9024DT□: 00 to 13	NX1P2-1□40DT□: 16 to 23 NX1P2-9024DT□: None
Internal I/O common	For both NPN/PNP	
Input voltage	24 VDC (15 to 28.8 VDC)	
Connected sensor	Two-wire or three-wire sensors	
Input impedance	4.0 kΩ	4.3 kΩ
Input current	5.8 mA typical	5.3 mA typical
ON voltage	15 VDC min.	
OFF voltage/current	5 VDC max./1 mA max.	
ON response time *1	2.5 µs max.	1 ms max.
OFF response time *1	2.5 µs max.	1 ms max.
ON/OFF filter time *2	No filter, 0.25 ms, 0.5 ms, 1 ms (default), 2 ms, 4 ms, 8 ms, 16 ms, 32 ms, 64 ms, 128 ms, 256 ms	
Circuit configuration		

\*1. These values are the fixed response time needed by the hardware. A value from 0 to 32 ms (default: 1 ms) that is set on the Support Software is added to these values.

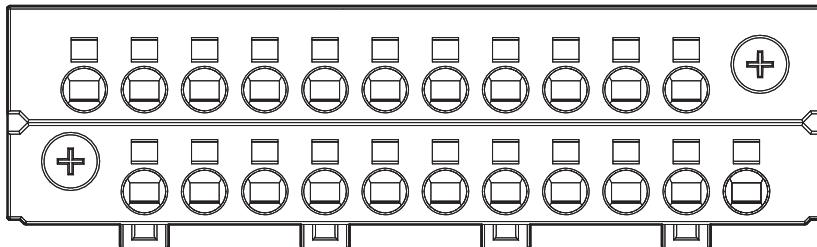
\*2. Set the filter time for every 4 points.

## Output Terminal Block

### Terminal Arrangement

The description is given for each CPU Unit model.

#### NX1P2-1□40DT



NC	NC	00	02	04	06	NC	08	10	12	14
	C0 (0V)	01	03	05	07	C1 (0V)	09	11	13	15

Symbol	Terminal name	Description	Reference
C0 (0V), C1 (0V)	Common terminal	Connected to the 0-V side of the I/O power supply. C0 (0V) and C1 (0V) are independent from each other inside the CPU Unit.	Refer to the <i>Output Specifications</i> page.
00 to 15	Output terminals	NPN (sinking) type output	
NC	NC	Do not connect anything.	---

#### NX1P2-1□40DT1

The appearance of the terminal block is the same as NX1P2-1□40DT.

NC	C0 (+V)	00	02	04	06	C1 (+V)	08	10	12	14
	0V0	01	03	05	07	0V1	09	11	13	15

Symbol	Terminal name	Description	Reference
C0 (+V), C1 (+V)	Common terminal	Connected to the 24-V side of the I/O power supply. C0 (+V) and C1 (+V) are independent from each other inside the CPU Unit.	
0V0, 0V1	0 V terminal	Supplies 0 V for the internal circuits for driving. 0V0 and 0V1 are independent from each other inside the CPU Unit.	Refer to the <i>Output Specifications</i> page.
00 to 15	Output terminals	PNP (sourcing) type output with the load short-circuit protection function	
NC	NC	Do not connect anything.	---

#### NX1P2-9024DT

The appearance of the terminal block is the same as NX1P2-1□40DT.

NC	NC	00	02	04	06	08	NC	NC	NC	NC
	C0 (0V)	01	03	05	07	09	NC	NC	NC	NC

Symbol	Terminal name	Description	Reference
C0 (0V)	Common terminal	Connected to the 0-V side of the I/O power supply.	Refer to the <i>Output Specifications</i> page.
00 to 09	Output terminals	NPN (sinking) type output	
NC	NC	Do not connect anything.	---

## NX1P2-9024DT1

The appearance of the terminal block is the same as NX1P2-1□40DT.

NC	C0 (+V)	00	02	04	06	08	NC	NC	NC	NC
0V0	01	03	05	07	09	NC	NC	NC	NC	NC

Symbol	Terminal name	Description	Reference
C0 (+V)	Common terminal	Connected to the 24-V side of the I/O power supply.	
0V0	0 V terminal	Supplies 0 V for the internal circuits for driving.	Refer to the <i>Output Specifications</i> page.
00 to 09	Output terminals	PNP (sourcing) type output with the load short-circuit protection function	
NC	NC	Do not connect anything.	---

## Output Specifications

The models of the CPU Units are divided according to the following two output types: the NPN (sinking) type and PNP (sourcing) type.

There is no difference in specifications between the models with different output terminal numbers.

Item	Specification	
	NX1P2-□□□□□DT	NX1P2-□□□□□DT1
Internal I/O common	NPN (sinking)	PNP (sourcing)
Maximum switching capacity	12 to 24 VDC (10.2 to 28.8 VDC), 300 mA per point NX1P2-1□40DT□: 1.8 A/common (3.6 A/Unit) NX1P2-9024DT□: 2.4 A/common (2.4 A/Unit)	24 VDC (15 to 28.8 VDC), 300 mA per point
Minimum switching capacity	12 to 24 VDC (10.2 to 28.8 VDC), 1 mA	24 VDC (15 to 28.8 VDC), 1 mA
Leakage current	0.1 mA max.	
Residual voltage	1.5 V max.	
ON response time	0.1 ms max.	0.5 ms max.
OFF response time	0.8 ms max.	1.0 ms max.
Current consumption from I/O power supply *1	---	NX1P2-1□40DT1: 40 mA/common NX1P2-9024DT1: 50 mA/common
Load short-circuit protection	Not provided	Provided *2
Circuit configuration	NX1P2-1□40DT	NX1P2-1□40DT1
NX1P2-9024DT		

\*1. The internally consumed current from I/O power supply. The current flows from the common terminal Cn (+V) to the 0Vn terminal. The current consumption of any external load is excluded.

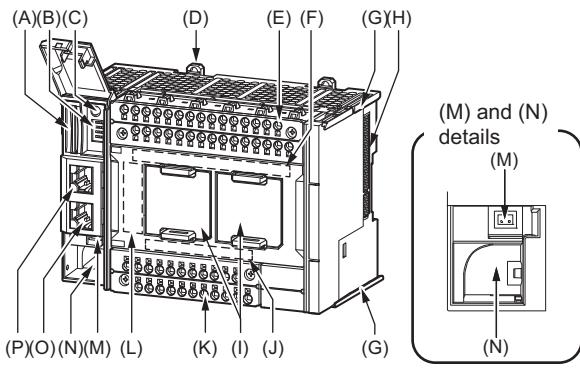
\*2. The load short-circuit protection is provided for each point of the PNP (sourcing) type output terminal. It protects the output circuits when a load short circuit occurs.

## Part Names and Functions

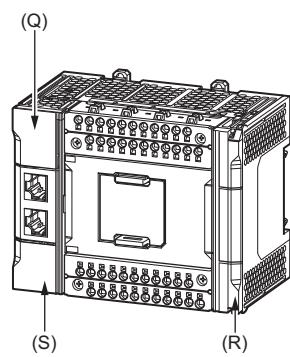
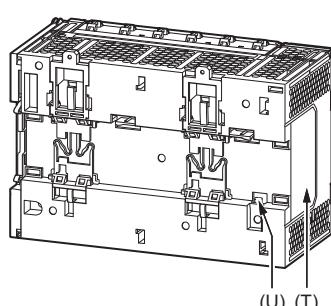
### CPU Unit

The following two models have the different numbers of the option board slots and built-in I/O points, but the names and functions of their parts are the same. Refer to the *Ordering Information* page for the CPU Unit models and specifications such as the number of built-in I/O points.

NX1P2-1□40□□□

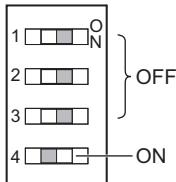


NX1P2-9024□□□



Letter	Name	Function
A	SD Memory Card connector	Connects the SD Memory Card to the CPU Unit.
B	DIP switch	Used in Safe Mode *1 or when backing up data *2. Normally, turn OFF all of the pins.
C	SD Memory Card power supply switch	Turns OFF the power supply so that you can remove the SD Memory Card.
D	DIN Track mounting hook	These hooks are used to mount the Unit to a DIN Track.
E	Input terminal block	This terminal block is used for wiring for the Unit power supply, grounding, and built-in input.
F	Input indicator	Shows the operation status of the built-in input.
G	Unit hookup guides	These guides are used to mount an NX Unit or End Cover.
H	NX bus connector	This connector is used to connect the CPU Unit to the NX Unit on the right of the CPU Unit.
I	Option board slot 1 (left), Option board slot 2 (right)	Remove the covers of the slots and mount Option Boards. For the models with 24 built-in I/O points, only one slot is provided. Keep the removed covers in a safe place.
J	Output indicator	Shows the operation status of the built-in output.
K	Output terminal block	This terminal block is used to wire the built-in output.
L	CPU Unit operation status indicator	Shows the operation status of the CPU Unit.
M	Battery connector	Connector to mount the backup battery that is sold separately.
N	Battery slot	Used to mount the backup battery that is sold separately.
O	Built-in EtherCAT port (port 2)	Connects the built-in EtherCAT with an Ethernet cable.
P	Built-in EtherNet/IP port (port 1)	Connects the built-in EtherNet/IP with an Ethernet cable.
Q	SD Memory Card cover	Cover for the SD Memory Card and DIP switch. The cover swings upward.
R	End Cover	Cover to protect the CPU Unit and NX Units. One End Cover is provided with the CPU Unit.
S	Battery cover	Cover for the battery slot. Remove this cover when you mount/remove the battery.
T	ID information indication	Shows the ID information of the CPU Unit.
U	DIN Track contact plate	This plate is connected internally to the functional ground terminal on the terminal block.

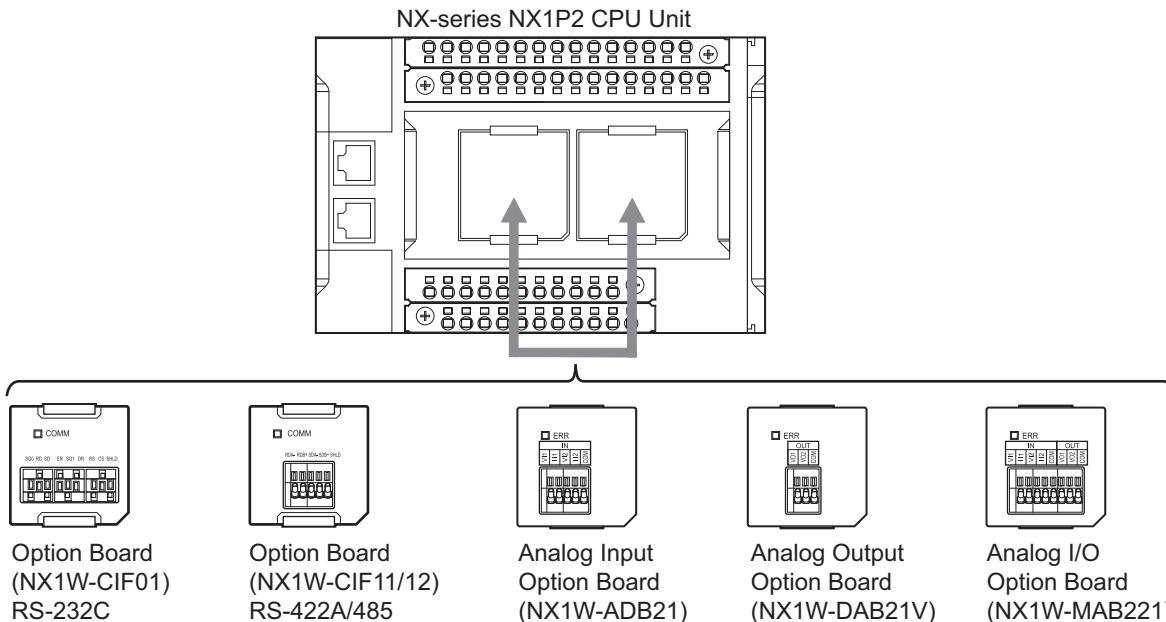
\*1. To use Safe Mode, set the DIP switch as shown below and then turn ON the power supply to the Controller.



If the power supply to the Controller is turned ON with the CPU Unit in Safe Mode, the CPU Unit will start in PROGRAM mode. Use the Safe Mode if you do not want to execute the user program when the power supply is turned ON or if it is difficult to connect the Sysmac Studio. For information on Safe Mode, refer to the *NJ/NX-series Troubleshooting Manual* (Cat. No. W503).

\*2. Refer to the *NJ/NX-series CPU Unit Software User's Manual* (Cat. No. W501) for details on backing up data.

## Option Board



### Specifications of Serial Communications Option Board

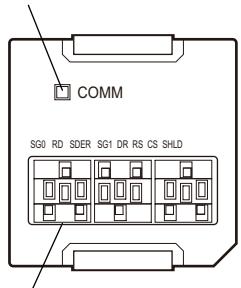
Item	Specification		
<b>Model</b>	NX1W-CIF01	NX1W-CIF11	NX1W-CIF12
<b>Communications port</b>	One RS-232C port	One RS-422A/485 port	One RS-422A/485 port (isolated)
<b>Communications method</b>	Half-duplex		
<b>Synchronization method</b>	Start-stop synchronization		
<b>Baud rate</b>	1.2/2.4/4.8/9.6/19.2/38.4/57.6/115.2 kbps		
<b>Transmission distance</b>	15 m	50 m	500 m
<b>Supported protocol</b>	Host link, Modbus-RTU master, and no-protocol		
<b>Connection type</b>	Screwless clamping terminal block (9 terminals)	Screwless clamping terminal block (5 terminals)	
<b>Applicable wire size</b>	AWG28 to 20	AWG24 to 20	
<b>Dimensions (mm) *1</b>	35.9 × 35.9 × 13.5 (W×H×D)		
<b>Weight</b>	16 g	13 g	14 g
<b>Power consumption</b>	Included in the CPU Unit power consumption. The Option Board power consumption is included in the definition of the CPU Unit power consumption.		
<b>Isolation method</b>	No isolation	Isolation *2	

\*1. Projecting parts such as a terminal block is not included. When the Option Board is mounted to the CPU Unit, it protrudes through the CPU Unit surface. Refer to the *NX-series NX1P2 CPU Unit Hardware User's Manual* (Cat. No. W578) for details.

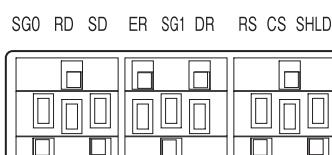
\*2. The terminals are isolated from the internal circuits of the CPU Unit.

#### RS-232C Option Board (NX1W-CIF01)

Communications status indicator



**RS-232C Terminal Block**

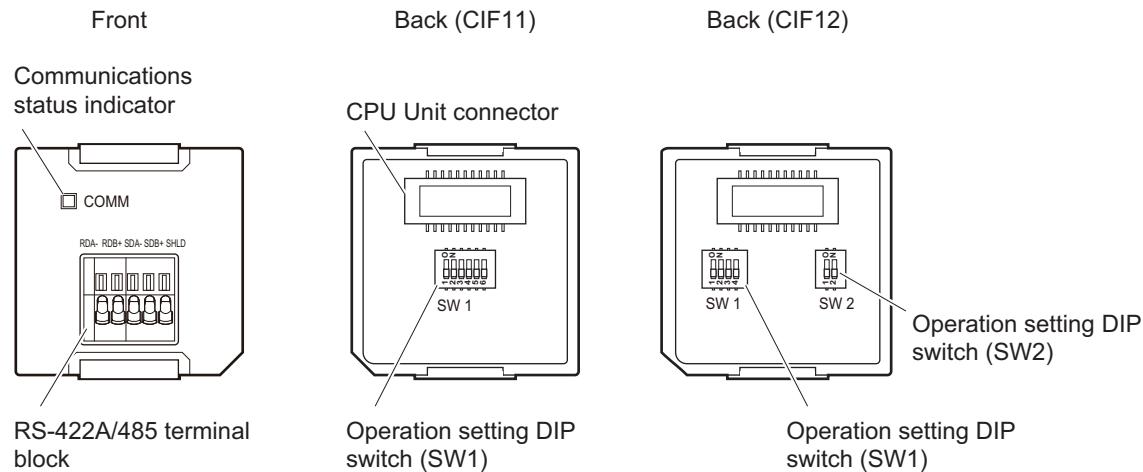


RS232C terminal block

Abbreviation	Signal name	I/O
SG0	Signal grounding	---
RD	Receive data	Input
SD	Send data	Output
ER	Data terminal ready	Output
SG1	Signal grounding	---
DR	Data set ready	Input
RS	Send request	Output
CS	Data can be sent	Input
SHLD	Shield	---

**Note:** 1. As the Option Board does not have a 5 V power supply terminal, it cannot be connected to external converters such as an CJ1W-CIF11 and NT-AL001, or an NV3W-M□20L Programmable Terminal.

2. The terminal block is not removable.

**RS-422A/485 Option Board (NX1W-CIF11/NX1W-CIF12)**

RS-422A/485 terminal block

Operation setting DIP switch (SW1)

Operation setting DIP switch (SW1)

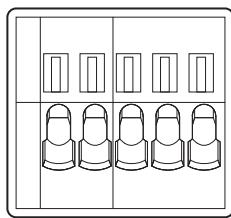
Operation setting DIP switch (SW2)

**Note:** All pins are turned OFF by default.

Use a narrow-tipped tool such as a flat-blade screwdriver to change the settings of the DIP switches.

**RS-422A/485 Terminal Block**

RDA- RDB+ SDA- SDB+ SHLD



Abbreviation	Four-wire type selected		Two-wire type selected	
	Signal name	I/O	Signal name	I/O
RDA-	Reception data -	Input	Communication data -	I/O *
RDB+	Reception data +		Communication data +	
SDA-	Transmission data -	Output	Communication data -	I/O *
SDB+	Transmission data +		Communication data +	
SHLD	Shield			

\* For two-wire connection, either the RDA-/RDB+ pair or SDA-/SDB+ pair can be used.

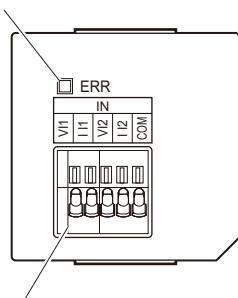
## Specifications of Analog I/O Option Board

Item	Specification			
<b>Model</b>	NX1W-ADB21		NX1W-DAB21V	NX1W-MAB221
<b>I/O</b>	Analog input		Analog output	Analog I/O
<b>Voltage input</b>	0 to 10 V	2 words total	---	0 to 10 V
<b>Current input</b>	0 to 20 mA		---	0 to 20 mA
<b>Voltage output</b>	---	0 to 10 V	2 words	0 to 10 V
<b>Connection type</b>	Screwless clamping terminal block (5 terminals)	Screwless clamping terminal block (3 terminals)		Screwless clamping terminal block (8 terminals)
<b>Applicable wire size</b>	AWG24 to 20			
<b>Dimensions (mm) *</b>	35.9 × 35.9 × 28.2 (W×H×D)			
<b>Weight</b>	24 g	24 g	26 g	
<b>Power consumption</b>	Included in the CPU Unit power consumption. The Option Board power consumption is included in the definition of the CPU Unit power consumption.			
<b>Isolation method</b>	No isolation			

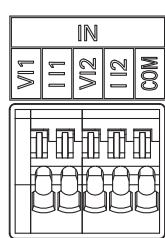
\* Projecting parts such as a terminal block is not included. When the Option Board is mounted to the CPU Unit, it protrudes through the CPU Unit surface. Refer to the *NX-series NX1P2 CPU Unit Hardware User's Manual* (Cat. No. W578) for details.

### Analog Input Option Board (NX1W-ADB21)

Status indicator



Analog Input Terminal Array



Abbreviation	Signal name
V I1	Voltage input 1
I I1	Current input 1
V I2	Voltage input 2
I I2	Current input 2
COM	Input common

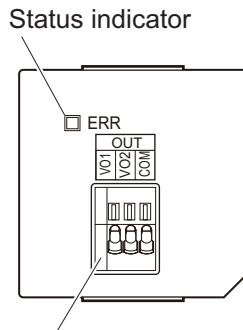
**Note:** When you use the current input, be sure to short-circuit V I1 with I I1, and short-circuit V I2 with I I2.

Analog input terminal block

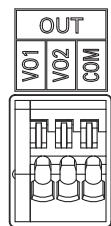
Analog Input Specifications

Item	Specification	
	Voltage input	Current input
<b>Input method</b>	Single-ended input	Single-ended input
<b>Input range</b>	0 to 10 V	0 to 20 mA
<b>Input conversion range</b>	0 to 10.24 V	0 to 30 mA
<b>Absolute maximum rating</b>	-1 to 15 V	-4 to 30 mA
<b>Input impedance</b>	200 kΩ min.	Approx. 250 Ω
<b>Resolution</b>	1/4,000 (full scale)	1/2,000 (full scale)
<b>Overall accuracy</b>	25°C	±0.5% (full scale)
	0 to 55°C	±1.0% (full scale)
<b>Averaging processing</b>	Not provided	
<b>Conversion time</b>	Internal sampling time: 2 ms per point *	

\* Refer to the *NX-series NX1P2 CPU Unit Built-in I/O and Option Board User's Manual* (Cat. No. W579) for information on refresh time.

**Analog Output Option Board (NX1W-DAB21V)**

Analog output terminal block

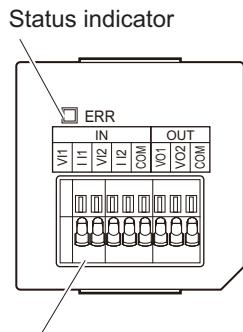
**Analog Output Terminal Array**

Abbreviation	Signal name
VO1	Voltage output 1
VO2	Voltage output 1
COM	Output common

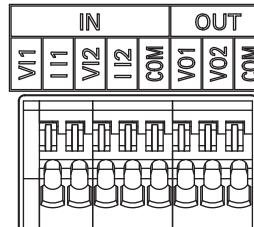
**Analog Output Specifications**

Item	Specification					
	Voltage output	Current output				
Output range	0 to 10 V	---				
Output conversion range	0 to 10.24 V	---				
Allowable load resistance	2 kΩ min.	---				
Output impedance	0.5 Ω max.	---				
Resolution	1/4,000 (full scale: 4,000)	---				
Overall accuracy	<table border="1" style="display: inline-table; vertical-align: middle;"> <tr><td>25°C</td><td>±0.5% (full scale)</td></tr> <tr><td>0 to 55°C</td><td>±1.0% (full scale)</td></tr> </table>	25°C	±0.5% (full scale)	0 to 55°C	±1.0% (full scale)	---
25°C	±0.5% (full scale)					
0 to 55°C	±1.0% (full scale)					
Conversion time	Internal sampling time: 2 ms per point *					

\* Refer to the NX-series NX1P2 CPU Unit Built-in I/O and Option Board User's Manual (Cat. No. W579) for information on refresh time.

**Analog I/O Option Board (NX1W-MAB221)**

Analog output terminal block

**Analog I/O Terminal Array**

		Abbreviation	Signal name
IN	VI1	VI1	Voltage output 1
	II1	II1	Current input 1
	VI2	VI2	Voltage input 2
	II2	II2	Current input 2
OUT	COM	COM	Input common
	VO1	VO1	Voltage output 1
	VO2	VO2	Voltage output 2
	COM	COM	Output common

Note: When you use the current input, be sure to short-circuit VI1 with II1, and short-circuit VI2 with II2.

**Analog I/O Specifications**

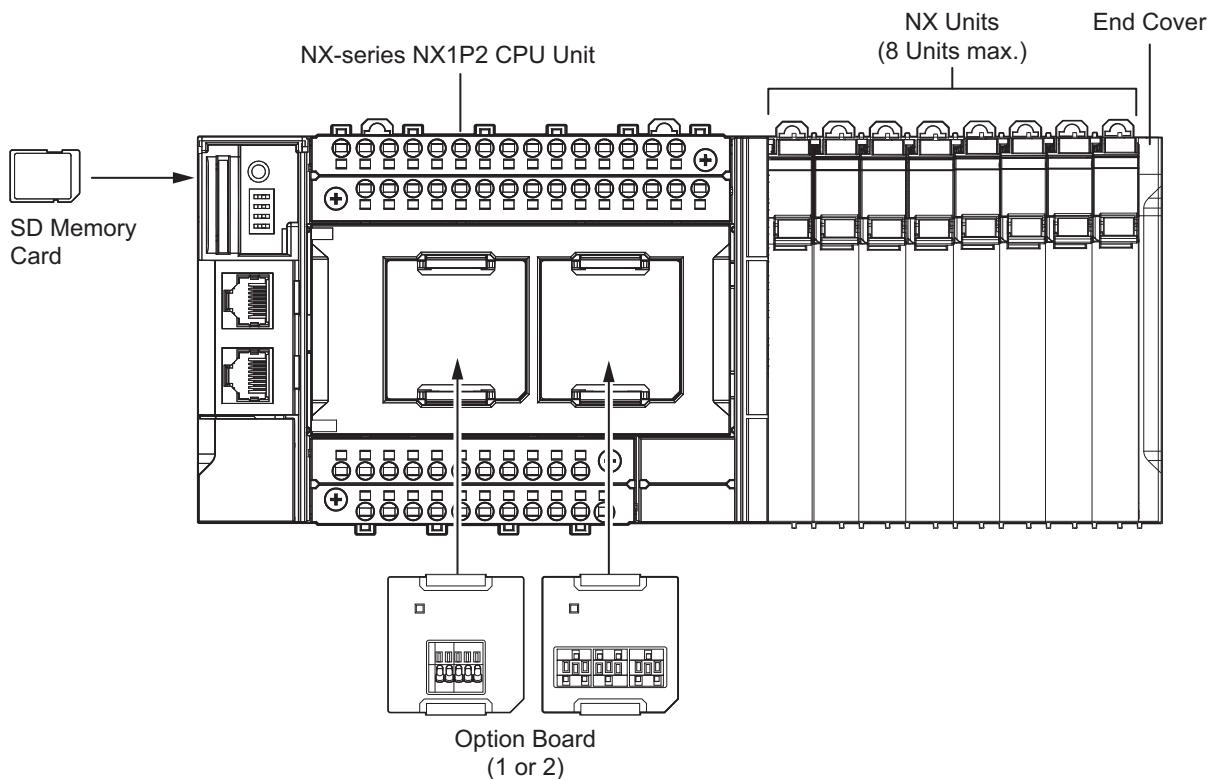
Item	Specification				
	Voltage I/O	Current I/O			
Analog input section	Input method	Single-ended input			
	Input range	0 to 10 V			
	Input conversion range	0 to 10.24 V			
	Absolute maximum rating	-1 to 15 V			
	Input impedance	200 kΩ min.			
	Resolution	1/4,000 (full scale)			
	Overall accuracy	<table border="1" style="display: inline-table; vertical-align: middle;"> <tr><td>25°C</td><td>±0.5% (full scale)</td></tr> <tr><td>0 to 55°C</td><td>±1.0% (full scale)</td></tr> </table>	25°C	±0.5% (full scale)	0 to 55°C
25°C	±0.5% (full scale)				
0 to 55°C	±1.0% (full scale)				
Averaging processing	Not provided				
Analog output section	Output range	0 to 10 V			
	Output conversion range	0 to 10.24 V			
	Allowable load resistance	2 kΩ min.			
	Output impedance	0.5 Ω max.			
	Resolution	1/4,000 (full scale)			
	Overall accuracy	<table border="1" style="display: inline-table; vertical-align: middle;"> <tr><td>25°C</td><td>±0.5% (full scale)</td></tr> <tr><td>0 to 55°C</td><td>±1.0% (full scale)</td></tr> </table>	25°C	±0.5% (full scale)	0 to 55°C
25°C	±0.5% (full scale)				
0 to 55°C	±1.0% (full scale)				
Conversion time	Internal conversion time: 6 ms (Total of 4 channels) *				

\* Refer to the NX-series NX1P2 CPU Unit Built-in I/O and Option Board User's Manual (Cat. No. W579) for information on refresh time.

## NX Unit Configuration

### CPU Rack

The CPU Rack consists of an NX-series NX1P2 CPU Unit, NX Units, and an End Cover. Up to eight NX Units can be connected.



Configuration		Remarks
NX-series NX1P2 CPU Unit		One required for every CPU Rack.
End Cover		Must be connected to the right end of the CPU Rack. One End Cover is provided with the CPU Unit.
NX Unit	Digital I/O Unit	<ul style="list-style-type: none"> <li>Up to eight Units can be mounted to each Expansion Rack.</li> <li>For the NX Units connectable to the CPU Unit, refer to the <i>Ordering Information</i> page.</li> <li>You cannot mount NX-series Safety Control Units on the CPU Unit and use them. Use NX-series Safety Control Units as a subsystem on EtherCAT.</li> <li>Refer to the <i>NX-series Data Reference Manual</i> (Cat. No. W525, Revision 11 or later) for information such as restrictions on the NX Units.</li> </ul>
	Analog I/O Unit	
	System Unit	
	Position Interface Unit	
	Communication Interface Unit	
	Load Cell Input Unit	
Option Board	Serial Communications Option Board	One or two Option Boards can be connected to the CPU Unit.
	Analog I/O Option Board	
SD Memory Card		Install as required.

### NX Unit Power Supply System

Refer to the *NX-series NX1P2 CPU Unit Hardware User's Manual* (Cat. No. W578) for the NX Unit power supply system.

## Battery

The battery is not mounted when the product is shipped.

To turn OFF the power supply to the equipment for a certain period of time by using the clock data for programming, event logs, etc., you need a separately-sold battery to retain the clock data.

The following describes the purpose of the battery mounting, the battery model, and the battery-related error detection and clock data settings.

### Purpose of the Battery Mounting

The battery is used to retain the clock data while the power is not supplied to the CPU Unit. The clock data is retained by the built-in capacitor whether the battery is mounted or not, but the retention period depends on the continuous power-ON time of the CPU Unit, as shown below.

Continuous power-ON time of CPU Unit *	Retention period during no power supply at an ambient temperature of 40°C
100 hours	Approx. 10 days
8 hours	Approx. 8 days
1 hour	Approx. 7 days

\* This is equivalent to the time to charge a built-in capacitor in which no electric charge is accumulated.

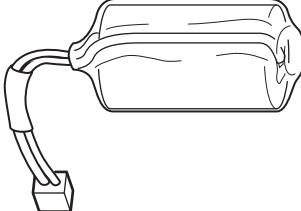
When you use the clock data for programming, use a battery if you cannot ensure the continuous power-ON time shown above or the power-OFF time is longer than the above power-ON time.

The following data (other than the clock data) is retained in the built-in non-volatile memory, so they are not lost even if the battery and built-in capacitor are fully discharged.

- User program
- Set values
- Variables retained during power interruption
- Event logs

### Battery Model

The table below shows the model and specifications of the battery that can be used.

Model	Appearance	Specification
CJ1W-BAT01		<p>Service life: 5 years          Refer to the <i>NX-series NX1P2 CPU Unit Hardware User's Manual</i> (Cat. No. W578) for details.          The clock information is retained during power interruptions.</p>

## Sysmac Studio

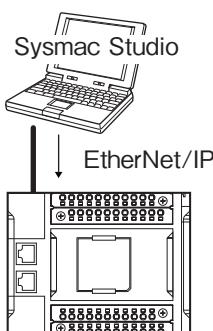
The Sysmac Studio is a Support Software package that provides an integrated development environment to design, program, debug, and maintain Sysmac NJ/NX-series Controllers.

### Configuration

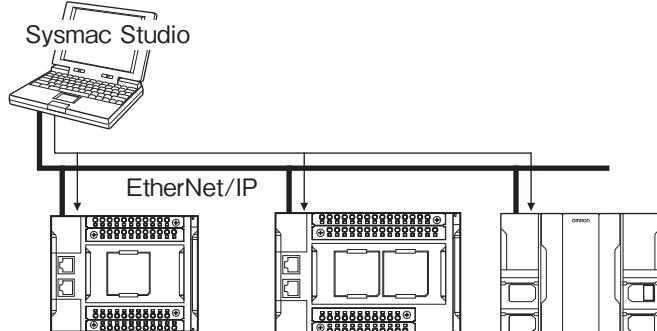
With an NX1P2 CPU Unit, you can connect the Sysmac Studio online in the following ways.

#### Connection with EtherNet/IP

- 1:1 Connection



- 1:N Connection



- A direct connection is made from the Sysmac Studio. The IP address and connection device do not need to be specified.
- You can make the connection whether or not a switching hub is used.
- Support for Auto-MDI enables the use of cross cables or straight cables if a direct connection is made.
- Directly specify the IP address of the remote device or  
• select the remote device from the node list.

## Version Information

### Unit Versions and Corresponding Sysmac Studio Versions

This following table gives the relationship between the unit versions of NX-series NX1P2 CPU Units and Option Boards and the corresponding Sysmac Studio versions.

Unit version of CPU Unit	Unit version of Option Board	Corresponding version of Sysmac Studio
Ver.1.13 *	Ver.1.00	Ver.1.17

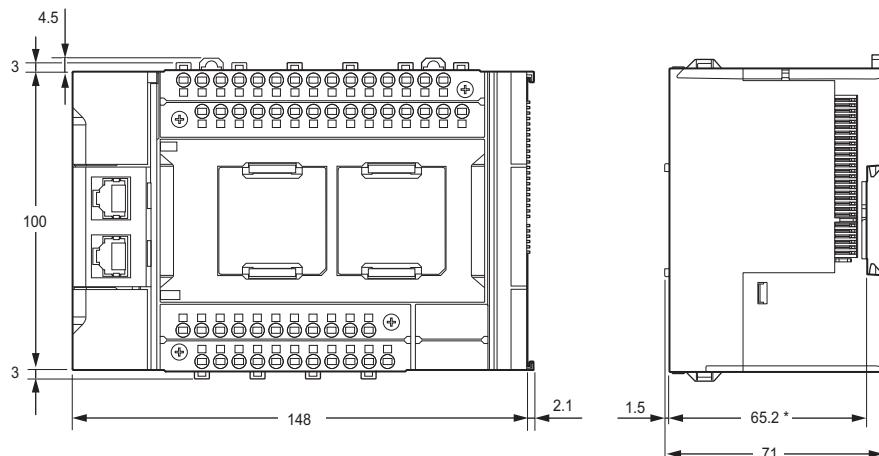
\* There is no NX1P2 CPU Unit with unit version 1.12 or earlier.

(Unit: mm)

## Dimensions

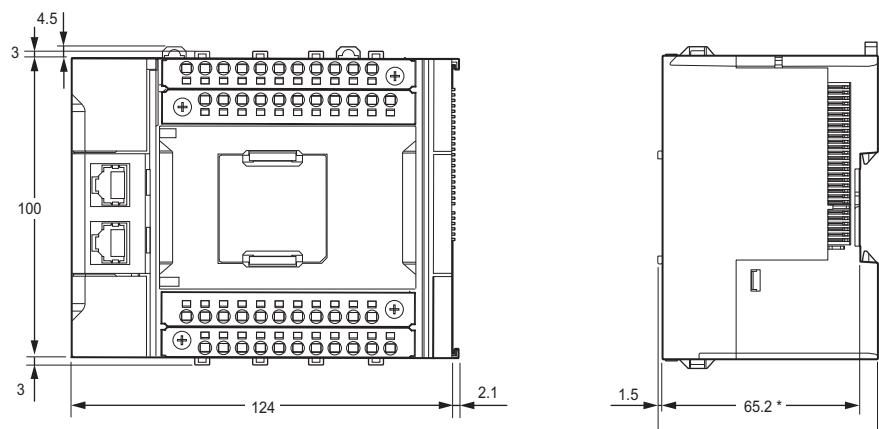
### NX-series NX1P2 CPU Units

NX1P2-1□40□□□



\* The dimension from the attachment surface of the DIN Track to the front surface of the CPU Unit.

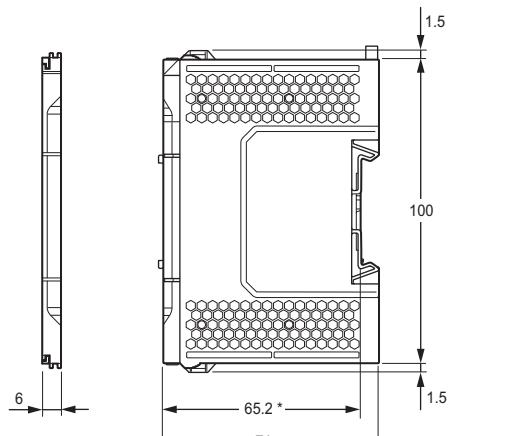
NX1P2-9024□□□



\* The dimension from the attachment surface of the DIN Track to the front surface of the CPU Unit.

### End cover

NX-END02



\* The dimension from the attachment surface of the DIN Track to the front surface of the CPU Unit.

# Machine Automation Controller NX1P

## Related Manuals

Manual name	Cat. No.	Model numbers	Application	Description
NX-series NX1P2 CPU Unit Hardware User's Manual	W578	NX1P2-□□□□	Learning the basic specifications of the NX-series NX1P2 CPU Units, including introductory information, designing, installation, and maintenance. Mainly hardware information is provided.	An introduction to the entire NX1P2 CPU Unit system is provided along with the following information on the NX1P2 CPU Unit. <ul style="list-style-type: none"> <li>• Features and system configuration</li> <li>• Introduction</li> <li>• Part names and functions</li> <li>• General specifications</li> <li>• Installation and wiring</li> <li>• Maintenance and inspection</li> </ul>
NX-series NX1P2 CPU Unit Built-in I/O and Option Board User's Manual	W579	NX1P2-□□□□	Learning about the details of functions only for an NX-series NX1P2 CPU Unit and an introduction of functions for an NJ/NX-series CPU Unit.	Of the functions for an NX1P2 CPU Unit, the following information is provided. <ul style="list-style-type: none"> <li>• Built-in I/O</li> <li>• Serial Communication Option Boards</li> <li>• Analog I/O Option Boards</li> </ul> An introduction of following functions for an NJ/NX-series CPU Unit is also provided. <ul style="list-style-type: none"> <li>• Motion control functions</li> <li>• EtherNet/IP communications functions</li> <li>• EtherCAT communications functions</li> </ul>
NJ/NX-series CPU Unit Software User's Manual	W501	NX701-□□□□ NJ501-□□□□ NJ301-□□□□ NJ101-□□□□ NX1P2-□□□□	Learning how to program and set up an NJ/NX-series CPU Unit. Mainly software information is provided.	The following information is provided on a Controller built with an NJ/NX-series CPU Unit. <ul style="list-style-type: none"> <li>• CPU Unit operation</li> <li>• CPU Unit features</li> <li>• Initial settings</li> <li>• Programming based on IEC 61131-3 language specifications</li> </ul>
NJ/NX-series Instructions Reference Manual	W502	NX701-□□□□ NJ501-□□□□ NJ301-□□□□ NJ101-□□□□ NX1P2-□□□□	Learning detailed specifications on the basic instructions of an NJ/NX-series CPU Unit.	The instructions in the instruction set (IEC 61131-3 specifications) are described.
NJ/NX-series CPU Unit Motion Control User's Manual	W507	NX701-□□□□ NJ501-□□□□ NJ301-□□□□ NJ101-□□□□ NX1P2-□□□□	Learning about motion control settings and programming concepts.	The settings and operation of the CPU Unit and programming concepts for motion control are described.
NJ/NX-series Motion Control Instructions Reference Manual	W508	NX701-□□□□ NJ501-□□□□ NJ301-□□□□ NJ101-□□□□ NX1P2-□□□□	Learning about the specifications of the motion control instructions.	The motion control instructions are described.
NJ/NX-series CPU Unit Built-in EtherCAT® Port User's Manual	W505	NX701-□□□□ NJ501-□□□□ NJ301-□□□□ NJ101-□□□□ NX1P2-□□□□	Using the built-in EtherCAT port on an NJ/NX-series CPU Unit.	Information on the built-in EtherCAT port is provided. This manual provides an introduction and provides information on the configuration, features, and setup.
NJ/NX-series CPU Unit Built-in EtherNet/IP™ port User's Manual	W506	NX701-□□□□ NJ501-□□□□ NJ301-□□□□ NJ101-□□□□ NX1P2-□□□□	Using the built-in EtherNet/IP port on an NJ/NX-series CPU Unit.	Information on the built-in EtherNet/IP port is provided. Information is provided on the basic setup, tag data links, and other features.
NJ/NX-series Troubleshooting Manual	W503	NX701-□□□□ NJ501-□□□□ NJ301-□□□□ NJ101-□□□□ NX1P2-□□□□	Learning about the errors that may be detected in an NJ/NX-series Controller.	Describes concepts on managing errors that may be detected in an NJ/NX-series Controller and information on individual errors.
Sysmac Studio Version 1 Operation Manual	W504	SYSMAC-SE2□□□	Learning about the operating procedures and functions of the Sysmac Studio.	Describes the operating procedures of the Sysmac Studio.
NX-series EtherCAT® Coupler Unit User's Manual	W519	NX-ECC20□	Learning how to use an NX-series EtherCAT Coupler Unit and EtherCAT Slave Terminals	The following items are described: the overall system and configuration methods of an EtherCAT Slave Terminal (which consists of an NX-series EtherCAT Coupler Unit and NX Units), and information on hardware, setup, and functions to set up, control, and monitor NX Units through EtherCAT.
NX-series Data Reference Manual	W525	NX-□□□□	Referencing lists of the data that is required to configure systems with NX-series Units	Lists of the power consumptions, weights, and other NX Unit data that is required to configure systems with NX-series Units are provided.

Manual name	Cat. No.	Model numbers	Application	Description
NX-series NX Units User's Manuals	W521	NX-ID□□□□ NX-IA□□□□ NX-OC□□□□ NX-OD□□□□ NX-MD□□□□	Learning how to use NX Units.	Describe the hardware, setup methods, and functions of the NX Units. Manuals are available for the following Units. Digital I/O Units, Analog I/O Units, System Units, Position Interface Units, Communications Interface Units, Load Cell Input Unit, and IO-Link Master Unit
	W522	NX-AD□□□□ NX-DA□□□□		
	W566	NX-TS□□□□ NX-HB□□□□		
	W523	NX-PD1□□□ NX-PF0□□□ NX-PC0□□□ NX-TBX01		
	W524	NX-EC0□□□ NX-ECS□□□ NX-PG0□□□		
	W540	NX-CIF□□□		
	W565	NX-RS□□□□		
	W567	NX-ILM□□□□		
NX-series Safety Control Unit User's Manual	Z930	NX-SL□□□□ NX-SI□□□□ NX-SO□□□□	Learning how to use NX-series Safety Controls Units	The hardware, setup methods, and functions of the NX-series Safety Control Unit are described.
NA-series Programmable Terminal Software User's Manual	V118	NA5-□W□□□□	Learning about NA-series PT pages and object functions.	Describes the pages and object functions of the NA-series Programmable Terminals.
NS-series Programmable Terminals Programming Manual	V073	NS15-□□□□ NS12-□□□□ NS10-□□□□ NS8-□□□□ NS5-□□□□	Learning how to use the NS-series Programmable Terminals.	Describes the setup methods, functions, etc. of the NS-series Programmable Terminals.

## MEMO

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