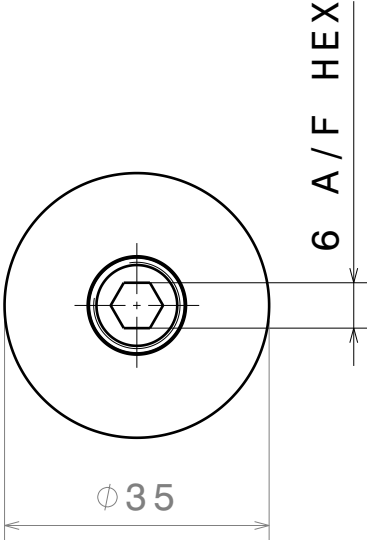
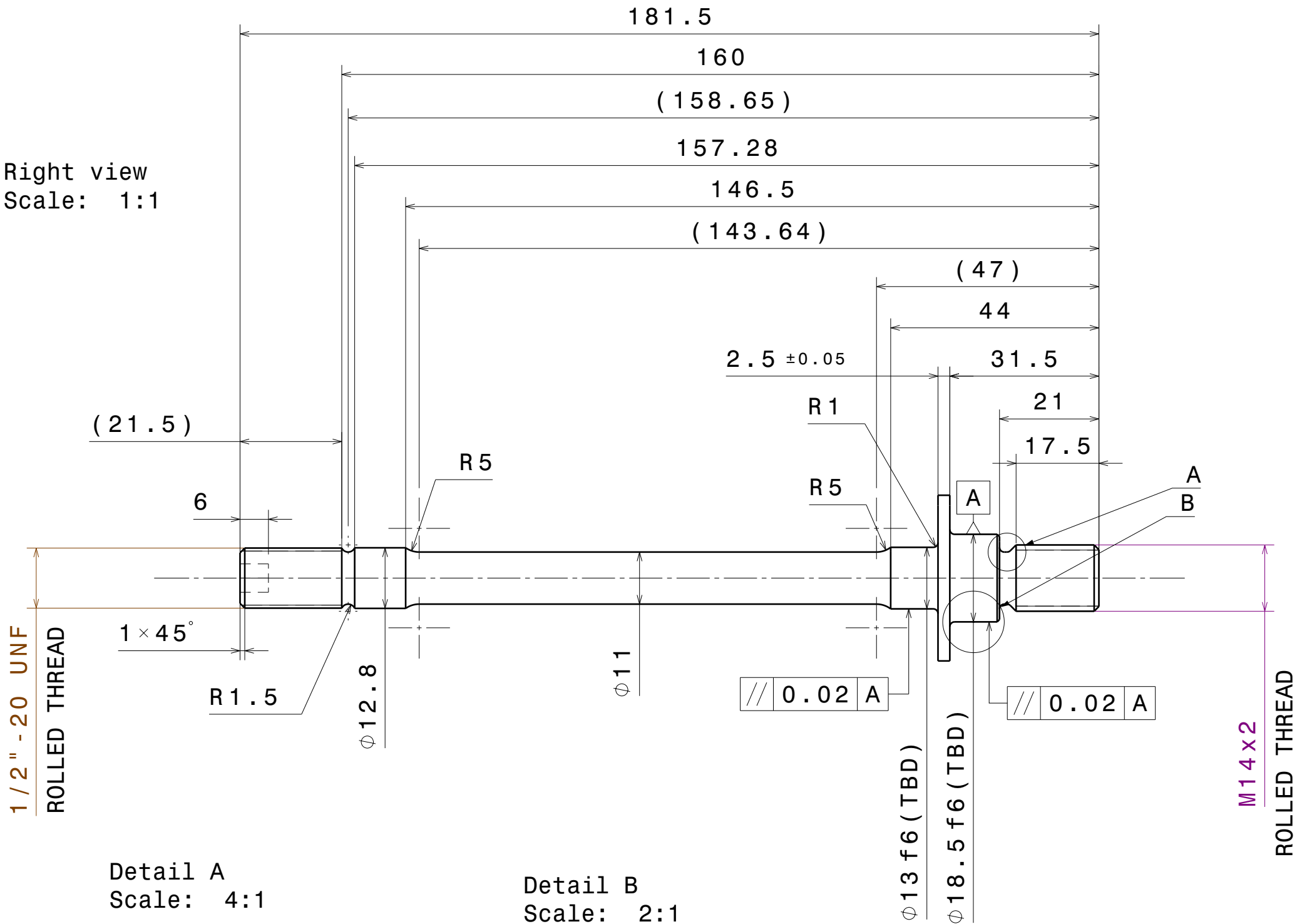


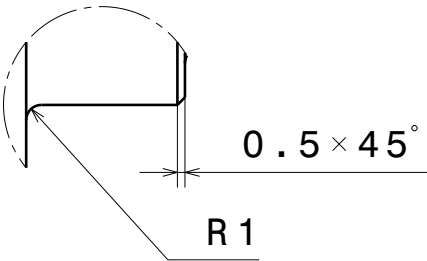
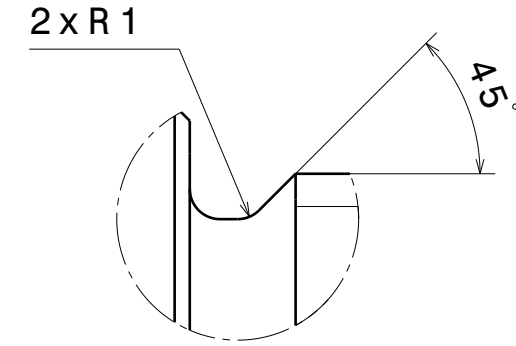
Right view
Scale: 1:1

Front view
Scale: 1:1


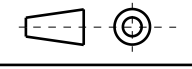
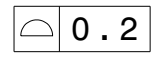


Detail A
Scale: 4:1

Detail B
Scale: 2:1



For missing dimensions, radius/chamfer not specified, refer to 3D model
Remove sharp edges by means of chamfer 0,2mmx45° or radius 0,2mm
All dimensions intended after surface/heat treatment
If in DOUBT, please ASK

02	A	Monocoque stud - shear only, preliminary drawing				22/07/2020	
R	Ref	Description				DATE	
 Podium Engineering Srl Via Carlo Viola 65 - 11026 - Pont Saint Martin (AO)-Italy		 1.6 / (✓ ✓)		ALL DIMENSIONS IN MM unless otherwise stated	RESERVED RIGHTS This drawing must not be used or brought to the knowledge of a third party without the prior formal authorization of Podium Advanced Technologies	Tolerances unless specified in accordance to ISO 2768 - mK	
		 0.2				Dimensions from-to [mm]	Tolerance
DESCRIPTION		DRAWING N°		MASS	1:1	0,5-6	±0,1
Monocoque stud - shear only		--		-- Kg		6-30	±0,2
MATERIAL		SYMMETRICAL DRAWING N° (if present)		SCALE		30-120	±0,3
17-4 PH		--				120-400	±0,5
HEAT TREATMENT		DESIGNED BY		DRAWN BY	--	Chamfer/ Radius from-to [mm]	Tolerance
H900		MC				0,5-3	±0,2
SURFACE TREATMENT		APPROVED BY		FORMAT		3-6	±0,5
--		--		A3		>6	±1
				PAGE	- / -	EXTERNAL THREADS Metric/Imperia	6g/2A
						INTERNAL THREADS Metric/Imperia	6H/2B