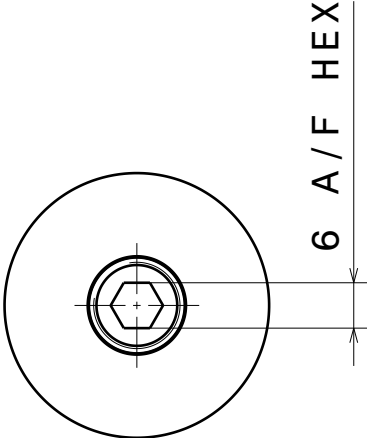
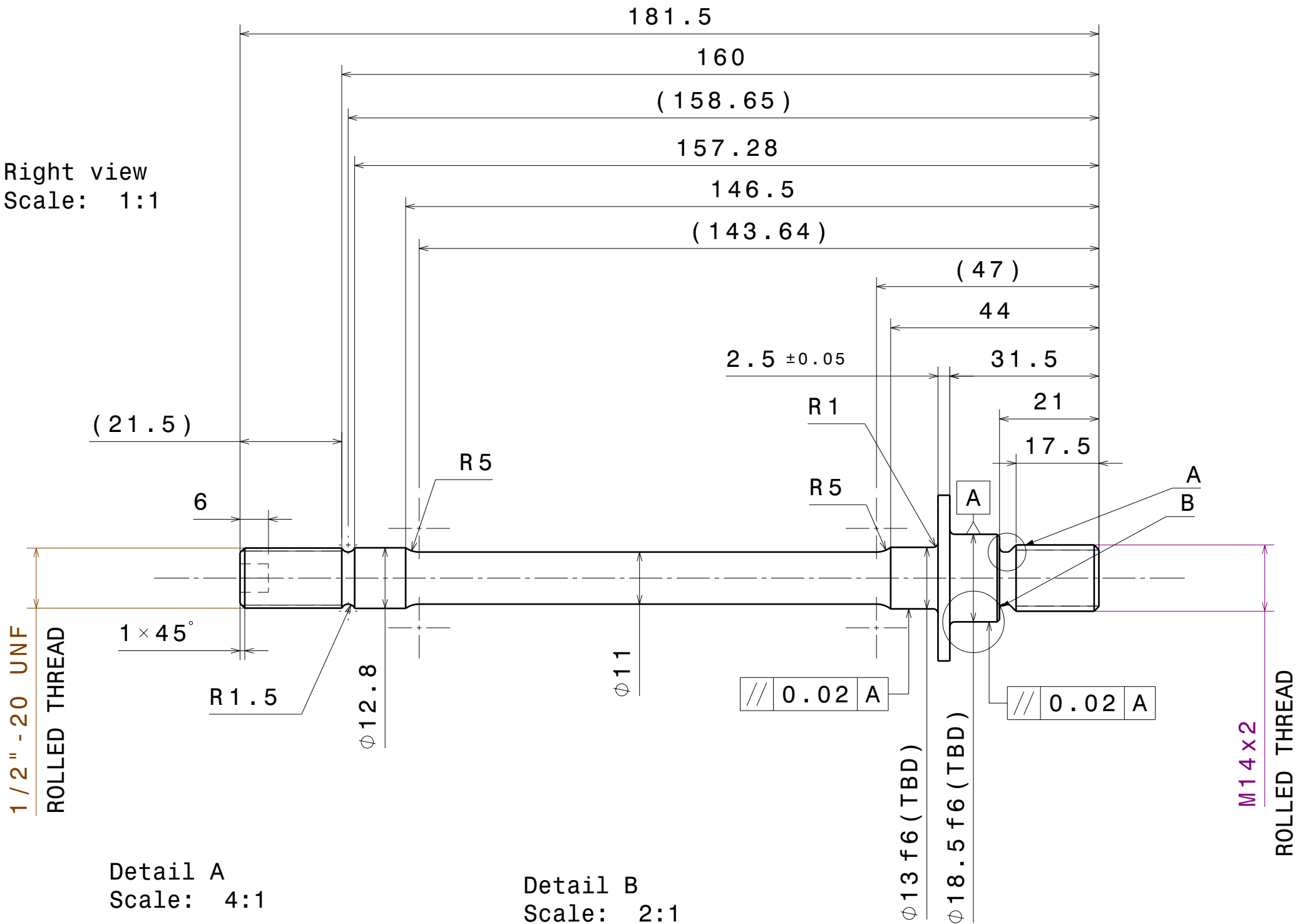


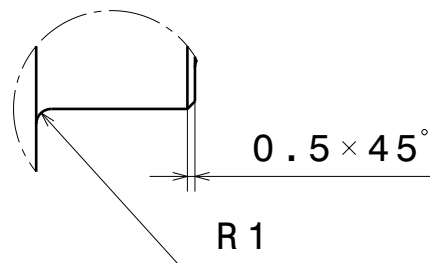
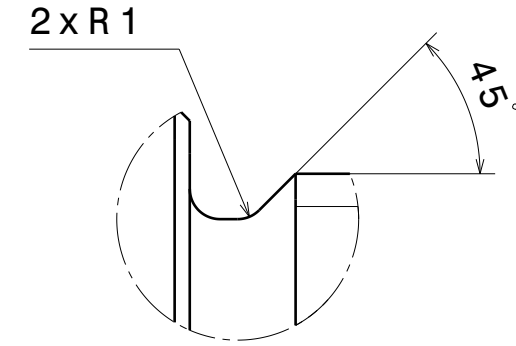
Right view  
Scale: 1:1

Front view  
Scale: 1:1


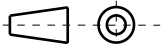



Detail A  
Scale: 4:1

Detail B  
Scale: 2:1



For missing dimensions, radius/chamfer not specified, refer to 3D model  
Remove sharp edges by means of chamfer 0,2mmx45° or radius 0,2mm  
All dimensions intended after surface/heat treatment  
If in DOUBT, please ASK

02	A	Monocoque stud - shear only, preliminary drawing					01/07/2020	
R	Ref	Description					DATE	
 <div><b>PODIUM</b> ADVANCED TECHNOLOGIES</div> <div>Podium Engineering Srl Via Carlo Viola 65 - 11026 - Pont Saint Martin (AO)-Italy</div>				ALL DIMENSIONS IN MM unless otherwise stated	RESERVED RIGHTS This drawing must not be used or brought to the knowledge of a third party without the prior formal authorization of Podium Advanced Technologies		Tolerances unless specified in accordance to ISO 2768 - mK	
		1.6/ (✓ ✓)		 0.2			Dimensions from-to [mm]	Tolerance
DESCRIPTION Monocoque stud - shear only				DRAWING N°  --	MASS  -- Kg		0,5-6 6-30 30-120	±0,1 ±0,2 ±0,3
MATERIAL 17-4 PH				SYMMETRICAL DRAWING N° (if present)  --	SCALE  1:1		120-400 Chamfer/ Radius from-to [mm]	±0,5 Tolerance
HEAT TREATMENT  --				DESIGNED BY  MC	DRAWN BY  --		0,5-3 3-6 >6	±0,2 ±0,5 ±1
SURFACE TREATMENT  --				APPROVED BY  --	FORMAT  A3	PAGE  - / -	EXTERNAL THREADS Metric/Imperia INTERNAL THREADS Metric/Imperia	6g/2A 6H/2B