

### **Cover Page Gap Adult**

Line Plan:

**Product Team:** 

Master Style: 327428; BREATHE SS CREW

Product **BREATHE SS CREW** 

Description:

**Product Status:** Adopted **BOM #:** 000219937

**Product Type:** Tech Designer:

Sourcing Office: Hong Kong

SAE-A TRADING CO., LTD (1002249)

Vendor: Factory:

Gap Mens Fit SU19 Flow: **CARRYOVER** 

Gap Mens Knits Area: GS

> Theme: GapFit

Designer: Rodriguez, Noel

179479 (Global, Regular); 179479 Merch Number(s):

(Franchise, Regular)

Top Short Sleeve

Eckhardt, Jost

**Vendor Collaboration:** Yes

# **Tech Pack Summary**

**Tech Pack Comment** 

### **Sections Included**

Section Name	Section Description	Status	Modified Date
BOM		Adopted	Oct 5, 2018 10:17 AM PDT
How to Measure	Regular;	Final	Aug 24, 2018 11:21 AM PDT
Measurement Chart	Regular;	Final	Aug 24, 2018 11:21 AM PDT
QA Base Size	Regular;	Final	Aug 24, 2018 11:21 AM PDT
QA All Sizes	Regular;	Final	Aug 24, 2018 11:21 AM PDT
Jumps	Regular;	Final	Aug 24, 2018 11:21 AM PDT
Sample Measurements Full	Regular;	Final	Aug 24, 2018 11:21 AM PDT
Sample Measurements Summary	Regular;	Final	Aug 24, 2018 11:21 AM PDT
Sketches			Nov 17, 2017 1:57 PM PST

### Native Files Included

Туре	Description	File Name	File Size	Modified Date
Patterns		179479_327428 MGF526S16 APPRVD PATTERN 3.25.2016.zip	11.41 kB	Jun 8, 2018 11:59 AM PDT



#### **Gap Adult Bill of Materials**

Master Style: 327428; BREATHE SS CREW

Product **BREATHE SS CREW** 

Description:

Sourcing Office:

Packaging Instr:

**Product Status:** Adopted Category:

**IPSS** 

**Product Type:** 

Sub-Category:

**Product Team:** 

Line Plan:

Top Short Sleeve

Gap Mens Knits

PERFORMANCE

Gap Mens Fit SU19

Theme: GapFit

Flow:

Area:

Item Type: KNIT TOPS - SHORT

GS

**Vendor Collaboration:** 

SLEEVES

CARRYOVER

BOM# 000219937 Tech Designer: Eckhardt, Jost Designer: Rodriguez, Noel

Merch Number(s): 179479 (Global, Regular); 179479

(Franchise, Regular)

Vendor: SAE-A TRADING CO., LTD (1002249)

Hong Kong

Factory:

**BOM Last Mod:** Oct 5, 2018 10:17

AM PDT

Yes

POST LA COMMENTS 10.5.18 PLEASE SEND THREAD MOCK-UPS FOR NEW CC'S: AUBERGE 129 POLY SIDE DYE, RED SUNSET-031 POLY Comments:

SIDE DYE

									(SET A:	CC1-7 of	f 7)				
									CC1	CC2	CC3	CC4	CC5	CC6	CC7
									HOLLY	BLUE		BRISTO		AUBER	RED
											BLACK	- 1		-	SUNSET
									SIDE	POLY	LYOCE		V2	POLY	POLY
			Complian / Complian	Cause/Tanaian/					C/O	SIDE C/O	LL SIDE C/O	SIDE I	DAE	SIDE	SIDE DYE
Image	Type/Desc/RD#	Quality Details	Supplier / Supplier Article	Gauge/Tension/ Stitch/Ends	Size	UOM	041	Usage		C/O	C/O	C/O	C/O		DIE
Fabri		Quality Details	Aiticle	Stitcii/Elius	SIZE	OOW	Qty	Usage					C/O		
гарп															
	Knit	74% Polyester, 18% Lyocell,	Eclat Textile Co. Ltd			lb	0.0	BODY, SLEEVES, NECK TRIM	HOLLY-6			BRISTOL		AUBERGE	
	112549	8% Spandex / 28 gg / 60/1 T80/ Lyocell20+ 20D SPX lb / 52.0 in							SIDE	GALAXY -109	200	BLUE-13 7 POLY		129 POLY	SUNSET -031
	JERSEY 60/1 167GMS ACTIVE	0.0 g/m2 / Piece Dye	,						DYE	POLY	LYOCELL	SIDE		SIDE	POLY
	HEATHER JERSEY									SIDE	SIDE	DYE		DYE	SIDE
										DYE	DYE				DYE
	Knit	74% Polyester, 19% Lenzing	Eclat Textile Co. Ltd			yd	0.0	BODY, SLEEVES, NECK TRIM					TRUE		
	208309	Modal, 7% Spandex / 28 gg /	RV1503009										BLACK		
	JERSEY 60/1 167GMS ACTIVE	60/1 Poly/Modal (80/20) + 20D Spdx yd / 52.0 in / 0.0 g/m2 /											V2-200 DOUBLE		
	HEATHER JERSEY - BLACK	Piece Dye											DYE		
	DOUBLE DYE														
Trim															
	Thread Trim	//	Vendor Sourced		45 TEX	TBD	0.0	ALL EXTERIOR THREADS	DTM	DTM	DTM	DTM	TRUE	DTM	DTM
	26423										BODY 10 PERCENT			BODY 10 PERCENT	
	Polycore Thread										DARKER			DARKER	
	Thread Trim	/ tex /	FACTORY SUPPLIED		18 TEX	cone	0.0	ALL INTERIOR LOOPER	DTM	DTM	DTM	DTM	TRUE	DTM	DTM
	58648	/ tex /	TACTORT GOLT ELED		10 TEX	COLIC	0.0				BODY 10			BODY 10	
								NECK TAPE			PERCENT			PERCENT	
	THREAD NYLON - FACTORY SUPPLIED								DARKER	DARKER	DARKER	DARKER		DARKER	DARKER
	Thread Trim	/ tex /	FACTORY SUPPLIED		30 TEX	cone	0.0	INTERIOR THREADS AT BACK	B20 000	B20 000	B20 000	B20 000	B20 000	B20 000	B20-000
	58648							NECK TAPE							
	THREAD NYLON - FACTORY SUPPLIED														

## Gap Adult Bill of Materials

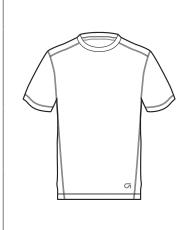
Master Style: Product Description: 327428; BREATHE SS CREW

BREATHE SS CREW

Sourcing Office: Hong Kong

Vendor: SAE-A TRADING CO., LTD (1002249)

									(SET A: CC1-7 of 7)								
mage	Type/Desc/RD#	Quality Details	Supplier / Supplier Article	Gauge/Tension/ Stitch/Ends	Size	UOM	Otv	Usage			BLACK LYOCE	L BLUE POLY	CC5 TRUE BLACK V2 DOUBLE DYE C/O	POLY	CC7 RED SUNSET POLY SIDE DYE		
rim	Турствозопол	Quanty Details	Aitioic	OtheriyErius	OILU	00111	Qty	Osage					0,0				
	Tape 248503 WILSON COUNTER TO FIT BACK NECK TAPE	II .	K318061 ART 55283+S12652		10MM mm	TBD	0.0	BACK NECK TAPE		TRUE		MELANGE B20 W/ TRUE INDIGO 340 PRINT	MELANGE B20 W/ TRUE INDIGO 340 PRINT	MELANGE B20 W/ TRUE INDIGO 340 PRINT	B20 W/ TRUE		
	Tape 96874 HEAT TRANSFER FACTORY SUPPLIED - SEE SEPARATE INSTRUCTIONS FOR LAYOUT	// mm	FACTORY SUPPLIED SEE COMMENTS			Each	1.0	SAMWON REFLECTIVE "G" LOGO **SEE SKETCH FOR PLACEMENT**	GIO-LIT	05M-14 AS PER GIO-LIT E COLOR CARD	GIO-LIT		GIO-LIT	GIO-LIT	GIO-LIT		
acka	aging / Labels																
EATHE P P P P P P P P P P P P P P P P P P P	Product Label 228938 GAPFIT SCREEN PRINT/ HEAT TRANSFER LABELS (CODES WITH -MAT- USE MATERNITY LOGO) - BREATHE - GFHTL/ SCR-228938-G(GLOBAL) GFHTL/ SCR-228938-G(CANADA) GFHTL/ SCR-228938-MAT-G(GLOBAL) GFHTL/SCR-228938-MAT-C(CANADA)	111	APPROVED SUPPLIERS: R-PAC & SML				0.0		PANTONE COOL GRAY 8C			COOL	PANTONE COOL GRAY 8C		WHITE		
	Hang Tag	/	APPROVED SUPPLIER: F	<b>{</b> -			0.0		INCLUDE	INCLUDE	INCLUDE	INCLUDE	INCLUDE	INCLUDE	INCLUDE		
	222390 GAPFIT ATTRIBUTE PRIMARY AND SECONDARY BREATHE HANG TAG WITH FIXED ATTRIBUTES - opt 1: gdry-breathable- flatlock seamsfour way stretch - GFHT-222390-G(GLOBAL) GFHT-222390-C(CANADA) GFHT-222390-EU(EUROPE)		PAC & SML														
	Hang Tag	1	APPROVED SUPPLIER: R	R-			0.0		INCLUDE	INCLUDE	INCLUDE	INCLUDE	INCLUDE	INCLUDE	INCLUDE		
	222178 GAPFIT TERTIARY HANG TAG - G CHILL WITH FIXED ATTRIBUTES OPT1 (GDRY) - GFHT-222178- G(GLOBAL) GFHT-222178- C(CANADA)		PAC & SML														
STATE OF THE PERSON OF T	Care/Content Label 188658 Gap_Universal_Normal Wash_C&C Label (Global) - 30mm Slit edge single	///	Approved Suppliers: Avery Dennison, SML, R-Pac			TBD	0.0		INCLUDE	INCLUDE	INCLUDE	INCLUDE	INCLUDE	INCLUDE	INCLUDE		



#### **Gap Adult** Measurement Chart - Regular;

Flow:

Area:

Theme:

MC Status:

CARRYOVER

Final

Yes

GS

**Vendor Collaboration:** 

Master Style: 327428; BREATHE SS CREW Line Plan: Gap Mens Fit SU19

Product **BREATHE SS CREW Product Team:** Gap Mens Knits

Description: **Product Status:** Adopted **Product Type:** 

Top Short Sleeve GapFit BOM #: 000219937 Tech Designer: Eckhardt, Jost Designer: Rodriguez, Noel

179479 (Global, Regular); 179479 Sourcing Office: Hong Kong Merch Number(s):

(Franchise, Regular)

Vendor: SAE-A TRADING CO., LTD (1002249)

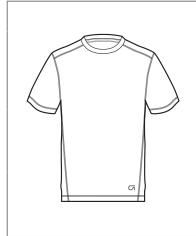
Factory:

**Grade Rule:** MC Last Mod: Aug 24, 2018 11:21 Gap Mens New Knit/Sweater Top Alpha Block: AM PDT

2017 Knit Machine; XXS - XXXL; Base (M)

Comments: 5/8/18: C/O FROM F'18 UOM: Inches

POM	Description	Add'l Comments	Variation	QC	Tol(-)	Tol(+)	xxs	XS	S	М	L	XL	XXL	XXXL	
1081	Neck Width Seam to Seam			Y	1/4	1/4	6 3/8	6 1/2	6 5/8	6 3/4	7	7 1/4	7 1/2	7 3/4	
1083	Front Neck Drop: Imaginary Line to Seam				1/4	1/4	4 1/8	4 1/4	4 3/8	4 1/2	4 3/4	5	5 1/4	5 1/2	
1087	Back Neck Drop: Imaginary Line to Seam				1/8	1/8	7/8	7/8	7/8	7/8	1	1 1/8	1 1/4	1 3/8	
1535	Neck Binding Trim Height	Set-In Neck Trim Height	Neck at Center Back		999	999	1/2	1/2	1/2	1/2	1/2	1/2	1/2	1/2	
1095	Shoulder Width Seam to Seam at Front			Y	1/2	1/2	16 1/2	17	17 1/2	18	18 3/4	19 3/4	20 3/4	21 3/4	
1112	High Chest Position from High Point Shoulder				999	999	5 1/4	5 1/2	5 3/4	6	6 1/4	6 1/2	6 3/4	7	
1114	High Chest		Seam to Seam		1/2	1/2	14 1/2	15	15 1/2	16	16 3/4	17 3/4	18 3/4	19 3/4	
1116	High Back Position from High Point Shoulder				999	999	5 1/4	5 1/2	5 3/4	6	6 1/4	6 1/2	6 3/4	7	
1117	High Back		Seam to Seam		1/2	1/2	15 1/2	16	16 1/2	17	17 3/4	18 3/4	19 3/4	20 3/4	
1120	Chest 1" Below Armhole			Y	1/2	1/2	18	19	20	21	22 1/2	24 1/2	26 1/2	28 1/2	
1258	Bottom Opening Straight			Y	1/2	1/2	17 1/2	18 1/2	19 1/2	20 1/2	22	24	26	28	
1516	Hem Height		Bottom		999	999	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	
1100	Shoulder Slope				999	999	2	2	2	2	2	2	2	2	
1103	Shoulder Seam Forward				999	999	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	
1290	Sleeve Length from Center Back		Short	Y	1/2	1/2	15 3/4	16 1/2	17 1/4	18	18 7/8	20	21 1/8	22 1/4	
1276	Armhole Straight - 2 Point Measurement			Υ	3/8	3/8	7 3/8	7 7/8	8 3/8	8 7/8	9 1/2	10 1/4	11	11 3/4	
1298	Bicep 1" below Armhole				3/8	3/8	6 1/4	6 5/8	7	7 3/8	7 7/8	8 1/2	9 1/8	9 3/4	
1301	Sleeve Opening		Short	Y	1/4	1/4	5 3/4	6 1/8	6 1/2	6 7/8	7 3/8	8	8 5/8	9 1/4	
1535	Trim Height	Hem Height	Sleeve		999	999	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	
1297	Sleeve Cap Height	Factory grade	Factory to Grade		999	999	5 1/8	5 1/2	5 7/8	6 1/4	6 3/4	7 1/4	7 3/4	8 1/4	
6134	Sleeve Cap Width Below Top of Cap	4" down from top @ front of cap. Fcty grade	Factory to Grade		999	999	4 5/8	4 3/4	4 7/8	5	5 1/8	5 1/4	5 3/8	5 1/2	
1338	Body Length from High Point Shoulder		Front	Υ	1/2	1/2	26 1/4	27	27 3/4	28 1/2	29 1/2	30 1/2	31 1/2	32 1/2	
1184908	Forward Side Seam plcmt at bottom hem	excl coverstitch			1/4	1/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	
1184909	Sleeve underarm panel width at sleeve opening				0	0	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	
1184910	G-logo placement from forward side seam	Wr's left front. Excl. flatlock st.			0	0	5/8	5/8	5/8	5/8	5/8	5/8	5/8	5/8	
1184911	G-logo placement from bottom opening edge	Wr's left front			0	0	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	
1094	Minimum Neck Stretch			Υ	999	999	24	24	24	24	24	24	24	24	



Gap Adult QA All Sizes - Regular;

Master Style: 327428; BREATHE SS CREW Line Plan: Gap Mens Fit SU19 Flow: CARRYOVER

 Product
 BREATHE SS CREW
 Product Team:
 Gap Mens Knits
 Area:
 GS

Description:

Product Status: Adopted Product Type: Top Short Sleeve Theme: GapFit

BOM #: 000219937 Tech Designer: Eckhardt, Jost Designer: Rodriguez, Noel

Sourcing Office: Hong Kong Merch Number(s): 179479 (Global, Regular); 179479

(Franchise, Regular)

**Vendor Collaboration:** 

Yes

**Vendor:** SAE-A TRADING CO., LTD (1002249)

2017

Factory:

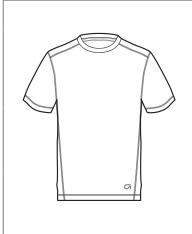
Grade Rule: Gap Mens New Knit/Sweater Top Alpha Block: MC Last Mod: Aug 24, 2018 11:21

AM PDT

 Knit Machine; XXS - XXXL; Base (M)
 MC Status:
 Final

 Comments:
 5/8/18: C/O FROM F'18
 UOM:
 Inches

Set A POM Description Add'l Variation QC Tol(-) Tol(+) XXS XS S М L Comments 1081 Neck Width Seam to Seam Υ 1/4 1/4 6 3/8 6 1/2 6 5/8 6 3/4 7 1/4 1/4 4 1/4 1083 Front Neck Drop: Imaginary Line to Seam 4 1/8 4 3/8 4 1/2 4 3/4 1087 Back Neck Drop: Imaginary Line to Seam 1/8 1/8 7/8 7/8 7/8 7/8 1 Set-In Neck Trim Neck at Center 1535 Neck Binding Trim Height 999 999 1/2 1/2 1/2 1/2 1/2 Height Back Shoulder Width Seam to Seam at Front Υ 17 17 1/2 1095 1/2 1/2 16 1/2 18 18 3/4 High Chest Position from High Point 1112 999 999 5 1/4 5 1/2 5 3/4 6 6 1/4 Shoulder 1114 High Chest Seam to Seam 1/2 1/2 14 1/2 15 15 1/2 16 16 3/4 High Back Position from High Point Shoulder 999 999 5 1/4 5 1/2 5 3/4 6 6 1/4 1116 1/2 1/2 15 1/2 16 16 1/2 17 17 3/4 1117 High Back Seam to Seam Chest 1" Below Armhole Υ 1/2 19 21 1120 1/2 18 20 22 1/2 1258 **Bottom Opening Straight** 1/2 1/2 17 1/2 18 1/2 19 1/2 20 1/2 22 3/4 1516 Hem Height **Bottom** 999 999 3/4 3/4 3/4 3/4 1100 999 999 2 2 2 2 2 Shoulder Slope 1103 Shoulder Seam Forward 999 999 1 3/4 1 3/4 1 3/4 1 3/4 1 3/4 1290 Sleeve Length from Center Back Short 1/2 1/2 15 3/4 16 1/2 17 1/4 18 18 7/8 Υ 1276 Armhole Straight - 2 Point Measurement 3/8 3/8 7 3/8 7 7/8 8 3/8 8 7/8 9 1/2 1298 Bicep 1" below Armhole 3/8 3/8 6 1/4 6 5/8 7 3/8 7 7/8 Υ 1301 Sleeve Opening Short 1/4 1/4 5 3/4 6 1/8 6 1/2 6 7/8 7 3/8 1535 Trim Height Hem Height Sleeve 999 999 3/4 3/4 3/4 3/4 3/4 1297 Sleeve Cap Height Factory grade Factory to Grade 999 999 5 1/8 5 1/2 5 7/8 6 1/4 6 3/4 4" down from top 6134 Sleeve Cap Width \_\_ Below Top of Cap 999 4 5/8 4 3/4 4 7/8 5 @ front of cap. Factory to Grade 999 5 1/8 Fcty grade 1338 Body Length from High Point Shoulder Front Υ 1/2 1/2 26 1/4 27 27 3/4 28 1/2 29 1/2 1/4 1 3/4 1184908 Forward Side Seam plcmt at bottom hem excl coverstitch 1/4 1 3/4 1 3/4 1 3/4 1 3/4 Sleeve underarm panel width at sleeve 0 1184909 0 2 1/2 2 1/2 2 1/2 2 1/2 2 1/2 Wr's left front. 1184910 G-logo placement from forward side seam 0 0 5/8 5/8 5/8 5/8 5/8 Excl. flatlock st 1184911 G-logo placement from bottom opening edge Wr's left front 0 0 1 1/4 1 1/4 1 1/4 1 1/4 1 1/4



### QA All Sizes - Regular; **Gap Adult**

Master Style: 327428; BREATHE SS CREW Line Plan: Gap Mens Fit SU19 Product **BREATHE SS CREW Product Team:** Gap Mens Knits

Description:

**Product Status:** Adopted BOM #: 000219937

Sourcing Office: Hong Kong

**Product Type:** 

Top Short Sleeve

Theme:

Flow:

Area:

GapFit

GS

Tech Designer: Eckhardt, Jost Designer: Rodriguez, Noel

179479 (Global, Regular); 179479 Merch Number(s):

(Franchise, Regular)

**Vendor Collaboration:** Yes

CARRYOVER

Vendor: SAE-A TRADING CO., LTD (1002249)

Factory:

**Grade Rule:** 

Gap Mens New Knit/Sweater Top Alpha

2017

Knit Machine; XXS - XXXL; Base (M)

Comments: 5/8/18: C/O FROM F'18 MC Last Mod:

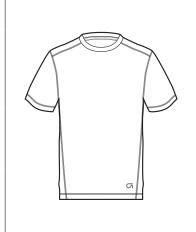
Aug 24, 2018 11:21 AM PDT

MC Status: Final

UOM: Inches

							Set A					
POM	Description	Add'l Comments	Variation	QC	Tol(-)	Tol(+)	xxs	XS	S	М	L	
1094	Minimum Neck Stretch			Y	999	999	24	24	24	24	24	

Block:



## Gap Adult QA All Sizes - Regular;

Master Style: 327428; BREATHE SS CREW Line Plan: Gap Mens Fit SU19

**Product** BREATHE SS CREW **Product Team:** Gap Mens Knits **Description:** 

Product Status: Adopted Product Type:

BOM #: 000219937 Tech Designer: Eckhardt, Jost Designer: Rodriguez, Noel

Sourcing Office: Hong Kong Merch Number(s): 179479 (Global, Regular); 179479

(Franchise, Regular)

Top Short Sleeve

Flow:

Area:

Theme:

CARRYOVER

Yes

GS

**Vendor Collaboration:** 

GapFit

Vendor: SAE-A TRADING CO., LTD (1002249)

Factory:

Grade Rule: Gap Mens New Knit/Sweater Top Alpha Block: MC Last Mod: Aug 24, 2018 11:21 2017 AM PDT

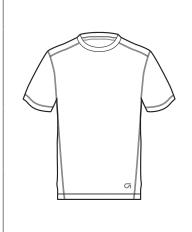
2017

Knit Machine; XXS - XXXL; Base (M)

MC Status: Final

Comments: 5/8/18: C/O FROM F'18 UOM: Inches

							Set B	<del></del>		
POM	Description	Add'I Comments	Variation	QC	Tol(-)	Tol(+)	XL	XXL	XXXL	
1081	Neck Width Seam to Seam			Y	1/4	1/4	7 1/4	7 1/2	7 3/4	
1083	Front Neck Drop: Imaginary Line to Seam				1/4	1/4	5	5 1/4	5 1/2	
1087	Back Neck Drop: Imaginary Line to Seam				1/8	1/8	1 1/8	1 1/4	1 3/8	
1535	Neck Binding Trim Height	Set-In Neck Trim Height	Neck at Center Back		999	999	1/2	1/2	1/2	
1095	Shoulder Width Seam to Seam at Front			Y	1/2	1/2	19 3/4	20 3/4	21 3/4	
1112	High Chest Position from High Point Shoulder				999	999	6 1/2	6 3/4	7	
1114	High Chest		Seam to Seam		1/2	1/2	17 3/4	18 3/4	19 3/4	
1116	High Back Position from High Point Shoulder				999	999	6 1/2	6 3/4	7	
1117	High Back		Seam to Seam		1/2	1/2	18 3/4	19 3/4	20 3/4	
1120	Chest 1" Below Armhole			Y	1/2	1/2	24 1/2	26 1/2	28 1/2	
1258	Bottom Opening Straight			Y	1/2	1/2	24	26	28	
1516	Hem Height		Bottom		999	999	3/4	3/4	3/4	
1100	Shoulder Slope				999	999	2	2	2	
1103	Shoulder Seam Forward				999	999	1 3/4	1 3/4	1 3/4	
1290	Sleeve Length from Center Back		Short	Y	1/2	1/2	20	21 1/8	22 1/4	
1276	Armhole Straight - 2 Point Measurement			Y	3/8	3/8	10 1/4	11	11 3/4	
1298	Bicep 1" below Armhole				3/8	3/8	8 1/2	9 1/8	9 3/4	
1301	Sleeve Opening		Short	Y	1/4	1/4	8	8 5/8	9 1/4	
1535	Trim Height	Hem Height	Sleeve		999	999	3/4	3/4	3/4	
1297	Sleeve Cap Height	Factory grade	Factory to Grade		999	999	7 1/4	7 3/4	8 1/4	
6134	Sleeve Cap Width Below Top of Cap	4" down from top @ front of cap. Fcty grade	Factory to Grade		999	999	5 1/4	5 3/8	5 1/2	
1338	Body Length from High Point Shoulder		Front	Y	1/2	1/2	30 1/2	31 1/2	32 1/2	
1184908	Forward Side Seam plcmt at bottom hem	excl coverstitch			1/4	1/4	1 3/4	1 3/4	1 3/4	
1184909	Sleeve underarm panel width at sleeve opening				0	0	2 1/2	2 1/2	2 1/2	
1184910	G-logo placement from forward side seam	Wr's left front. Excl. flatlock st.			0	0	5/8	5/8	5/8	
1184911	G-logo placement from bottom opening edge	Wr's left front			0	0	1 1/4	1 1/4	1 1/4	



### QA All Sizes - Regular; **Gap Adult**

Master Style: 327428; BREATHE SS CREW Line Plan: Product **BREATHE SS CREW Product Team:** 

Description:

**Product Status:** Adopted

BOM #: 000219937

Sourcing Office: Hong Kong

Gap Mens Fit SU19 Gap Mens Knits

**Product Type:** Top Short Sleeve Tech Designer: Eckhardt, Jost

179479 (Global, Regular); 179479 Merch Number(s):

(Franchise, Regular)

**Vendor Collaboration:** Yes

**CARRYOVER** 

GS

Designer: Rodriguez, Noel

GapFit

Vendor: Factory:

**Grade Rule:** 

SAE-A TRADING CO., LTD (1002249)

Block: Gap Mens New Knit/Sweater Top Alpha

2017

Knit Machine; XXS - XXXL; Base (M)

Comments: 5/8/18: C/O FROM F'18 MC Last Mod:

Flow:

Area:

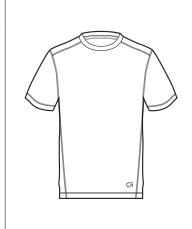
Theme:

Aug 24, 2018 11:21 AM PDT

MC Status: Final

UOM: Inches

							Set B				
POM	Description	Add'l Comments	Variation	QC	Tol(-)	Tol(+)	XL	XXL	XXXL		
1094	Minimum Neck Stretch			Y	999	999	24	24	24		



Gap Adult QA Base Size - Regular;

Master Style: 327428; BREATHE SS CREW Line Plan: Gap Mens Fit SU19 Flow: CARRYOVER

Product BREATHE SS CREW Product Team: Gap Mens Knits Area: GS

Description:

Product Status:AdoptedProduct Type:Top Short SleeveTheme:GapFitBOM #:000219937Tech Designer:Eckhardt, JostDesigner:Rodriguez, Noel

Communication Control Control

Sourcing Office: Hong Kong Merch Number(s): 179479 (Global, Regular); 179479

(Franchise, Regular)

**Vendor Collaboration:** 

Yes

**Vendor:** SAE-A TRADING CO., LTD (1002249)

Factory:

Grade Rule: Gap Mens New Knit/Sweater Top Alpha Block: MC Last Mod: Aug 24, 2018 11:21 2017 AM PDT

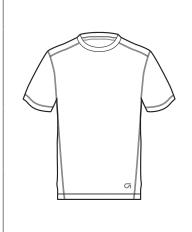
2017

Knit Machine; XXS - XXXL; Base (M)

MC Status: Final

 Comments:
 5/8/18: C/O FROM F'18
 UOM:
 Inches

POM	Description	Add'I Comments	Variation	QC	Tol(-)	Tol(+)	M		
1081	Neck Width Seam to Seam			Υ	1/4	1/4	6 3/4		
1083	Front Neck Drop: Imaginary Line to Seam				1/4	1/4	4 1/2		
1087	Back Neck Drop: Imaginary Line to Seam				1/8	1/8	7/8		
1535	Neck Binding Trim Height	Set-In Neck Trim Height	Neck at Center Back		999	999	1/2		
1095	Shoulder Width Seam to Seam at Front			Y	1/2	1/2	18		
1112	High Chest Position from High Point Shoulder				999	999	6		
1114	High Chest		Seam to Seam	-	1/2	1/2	16		
1116	High Back Position from High Point Shoulder				999	999	6	İ	
1117	High Back		Seam to Seam	-	1/2	1/2	17		
1120	Chest 1" Below Armhole			Y	1/2	1/2	21		
1258	Bottom Opening Straight			Y	1/2	1/2	20 1/2		
1516	Hem Height		Bottom		999	999	3/4		
1100	Shoulder Slope				999	999	2		
1103	Shoulder Seam Forward				999	999	1 3/4		
1290	Sleeve Length from Center Back		Short	Y	1/2	1/2	18		
1276	Armhole Straight - 2 Point Measurement			Y	3/8	3/8	8 7/8		
1298	Bicep 1" below Armhole				3/8	3/8	7 3/8		
1301	Sleeve Opening		Short	Y	1/4	1/4	6 7/8		
1535	Trim Height	Hem Height	Sleeve		999	999	3/4		
1297	Sleeve Cap Height	Factory grade	Factory to Grade		999	999	6 1/4		
6134	Sleeve Cap Width Below Top of Cap	4" down from top @ front of cap. Fcty grade	Factory to Grade		999	999	5		
1338	Body Length from High Point Shoulder		Front	Υ	1/2	1/2	28 1/2		
1184908	Forward Side Seam plcmt at bottom hem	excl coverstitch		-	1/4	1/4	1 3/4		
1184909	Sleeve underarm panel width at sleeve opening				0	0	2 1/2		
1184910	G-logo placement from forward side seam	Wr's left front. Excl. flatlock st.			0	0	5/8		
1184911	G-logo placement from bottom opening edge	Wr's left front			0	0	1 1/4		
1094	Minimum Neck Stretch			Υ	999	999	24		



**Gap Adult** Jumps - Regular;

Master Style: 327428; BREATHE SS CREW Line Plan: Gap Mens Fit SU19 Flow: CARRYOVER GS Area:

Product **BREATHE SS CREW Product Team:** Gap Mens Knits

Description:

**Product Status:** Adopted **Product Type:** Top Short Sleeve BOM #: 000219937 Tech Designer: Eckhardt, Jost

Designer: Rodriguez, Noel

179479 (Global, Regular); 179479 Sourcing Office: Hong Kong Merch Number(s): (Franchise, Regular)

SAE-A TRADING CO., LTD (1002249)

Vendor: Factory:

**Grade Rule:** Block: Gap Mens New Knit/Sweater Top Alpha

2017

Knit Machine; XXS - XXXL; Base (M)

Comments: 5/8/18: C/O FROM F'18 MC Last Mod: Aug 24, 2018 11:21

AM PDT Final

Yes

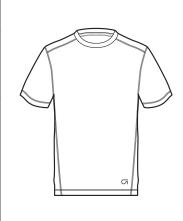
MC Status: UOM: Inches

GapFit

**Vendor Collaboration:** 

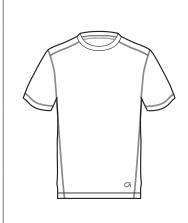
Theme:

POM	Description	Add'l Comments	Variation	QC	Tol(-)	Tol(+)	xxs	XS	S	М	L	XL	XXL	XXXL	
1081	Neck Width Seam to Seam			Y	1/4	1/4	-1/8	-1/8	-1/8	6 3/4	1/4	1/4	1/4	1/4	
1083	Front Neck Drop: Imaginary Line to Seam				1/4	1/4	-1/8	-1/8	-1/8	4 1/2	1/4	1/4	1/4	1/4	
1087	Back Neck Drop: Imaginary Line to Seam				1/8	1/8	0	0	0	7/8	1/8	1/8	1/8	1/8	
1535	Neck Binding Trim Height	Set-In Neck Trim Height	Neck at Center Back		999	999	0	0	0	1/2	0	0	0	0	
1095	Shoulder Width Seam to Seam at Front			Y	1/2	1/2	-1/2	-1/2	-1/2	18	3/4	1	1	1	
1112	High Chest Position from High Point Shoulder				999	999	-1/4	-1/4	-1/4	6	1/4	1/4	1/4	1/4	
1114	High Chest		Seam to Seam		1/2	1/2	-1/2	-1/2	-1/2	16	3/4	1	1	1	
1116	High Back Position from High Point Shoulder				999	999	-1/4	-1/4	-1/4	6	1/4	1/4	1/4	1/4	
1117	High Back		Seam to Seam		1/2	1/2	-1/2	-1/2	-1/2	17	3/4	1	1	1	
1120	Chest 1" Below Armhole			Y	1/2	1/2	-1	-1	-1	21	1 1/2	2	2	2	
1258	Bottom Opening Straight			Y	1/2	1/2	-1	-1	-1	20 1/2	1 1/2	2	2	2	
1516	Hem Height		Bottom		999	999	0	0	0	3/4	0	0	0	0	
1100	Shoulder Slope				999	999	0	0	0	2	0	0	0	0	
1103	Shoulder Seam Forward				999	999	0	0	0	1 3/4	0	0	0	0	
1290	Sleeve Length from Center Back		Short	Y	1/2	1/2	-3/4	-3/4	-3/4	18	7/8	1 1/8	1 1/8	1 1/8	
1276	Armhole Straight - 2 Point Measurement			Y	3/8	3/8	-1/2	-1/2	-1/2	8 7/8	5/8	3/4	3/4	3/4	
1298	Bicep 1" below Armhole				3/8	3/8	-3/8	-3/8	-3/8	7 3/8	1/2	5/8	5/8	5/8	
1301	Sleeve Opening		Short	Y	1/4	1/4	-3/8	-3/8	-3/8	6 7/8	1/2	5/8	5/8	5/8	
1535	Trim Height	Hem Height	Sleeve		999	999	0	0	0	3/4	0	0	0	0	
1297	Sleeve Cap Height	Factory grade	Factory to Grade		999	999	-3/8	-3/8	-3/8	6 1/4	1/2	1/2	1/2	1/2	
6134	Sleeve Cap Width Below Top of Cap	4" down from top @ front of cap. Fcty grade	Factory to Grade		999	999	-1/8	-1/8	-1/8	5	1/8	1/8	1/8	1/8	
1338	Body Length from High Point Shoulder		Front	Y	1/2	1/2	-3/4	-3/4	-3/4	28 1/2	1	1	1	1	
1184908	Forward Side Seam plcmt at bottom hem	excl coverstitch			1/4	1/4	0	0	0	1 3/4	0	0	0	0	
1184909	Sleeve underarm panel width at sleeve opening				0	0	0	0	0	2 1/2	0	0	0	0	
1184910	G-logo placement from forward side seam	Wr's left front. Excl. flatlock st.			0	0	0	0	0	5/8	0	0	0	0	
1184911	G-logo placement from bottom opening edge	Wr's left front			0	0	0	0	0	1 1/4	0	0	0	0	
1094	Minimum Neck Stretch			Υ	999	999	0	0	0	24	0	0	0	0	



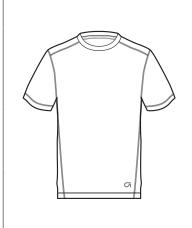
Gap Adult			S	ample Measuren	nents Full - <i>Regular</i>
Master Style:	327428; BREATHE SS CREW	Line Plan:	Gap Mens Fit SU19	Flow:	CARRYOVER
Product Description:	BREATHE SS CREW	Product Team:	Gap Mens Knits	Area:	GS
Product Status:	Adopted	Product Type:	Top Short Sleeve	Theme:	GapFit
BOM #:	000219937	Tech Designer:	Eckhardt, Jost	Designer:	Rodriguez, Noel
Sourcing Office:	Hong Kong	Merch Number(s):	179479 (Global, Regular); 17947 (Franchise, Regular)	79 Vendor Col	laboration: Yes
Vendor: Factory:	SAE-A TRADING CO., LTD (1002249)				
Grade Rule:	Gap Mens New Knit/Sweater Top Alpha 2017	Block:		MC Last Mo	od: Aug 24, 2018 11:21 AM PDT
	Knit Machine; XXS - XXXL; Base (M)			MC Status:	Final
Comments:	5/8/18: C/O FROM F'18			UOM:	Inches

This measurement chart doesn't contain any sample measurements



Gap Adult			Sample Mea	asurements	Summar	y - Regular
Master Style:	327428; BREATHE SS CREW	Line Plan:	Gap Mens Fit SU19	Flow:	CARRYOVE	======================================
Product Description:	BREATHE SS CREW	Product Team:	Gap Mens Knits	Area:	GS	
Product Status:	Adopted	Product Type:	Top Short Sleeve	Theme:	GapFit	
BOM #:	000219937	Tech Designer:	Eckhardt, Jost	Designer:	Rodriguez, l	Noel
Sourcing Office:	Hong Kong	Merch Number(s):	179479 (Global, Regular); 179479 (Franchise, Regular)	Vendor Col	laboration:	Yes
Vendor:	SAE-A TRADING CO., LTD (1002249)		,			
Factory:	, ,					
Grade Rule:	Gap Mens New Knit/Sweater Top Alpha 2017	Block:		MC Last Mo		24, 2018 11:21 PDT
	Knit Machine; XXS - XXXL; Base (M)			MC Status:	Fina	al
Comments:	5/8/18: C/O FROM F'18			UOM:	Inch	nes

This measurement chart doesn't contain any sample measurements



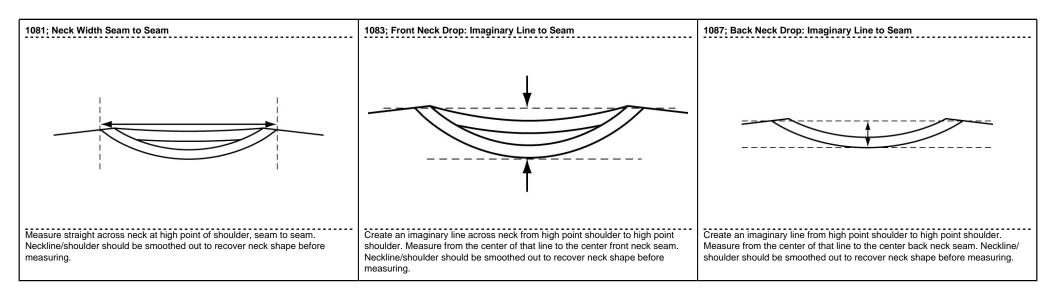
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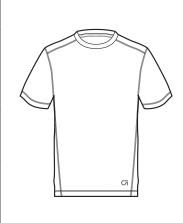
5/8/18: C/O FROM F'18

Gap Adult		How to Measure - Regular,				
Master Style:	327428; BREATHE SS CREW	Line Plan:	Gap Mens Fit SU19	Flow:	CARRYOVI	ER
Product Description:	BREATHE SS CREW	Product Team:	Gap Mens Knits	Area:	GS	
Product Status:	Adopted	Product Type:	Top Short Sleeve	Theme:	GapFit	
BOM #:	000219937	Tech Designer:	Eckhardt, Jost	Designer:	Rodriguez,	Noel
Sourcing Office:	Hong Kong	Merch Number(s):	179479 (Global, Regular); 179479 (Franchise, Regular)	Vendor Collaboration: Yes		
Vendor:	SAE-A TRADING CO., LTD (1002249)		, , ,			
Factory:						
Grade Rule:	Gap Mens New Knit/Sweater Top Alpha 2017	Block:	(r)	MC Last Mo		24, 2018 11:21 PDT
	Knit Machine; XXS - XXXL; Base (M)			MC Status:	Fina	al

UOM:

Inches





Comments:

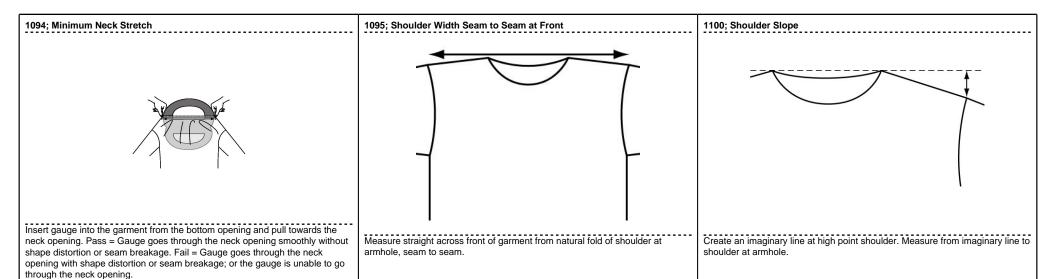
Gap Adult How to Measure - Reg						
Master Style:	327428; BREATHE SS CREW	Line Plan:	Gap Mens Fit SU19	Flow:	CARRYOVER	
Product Description:	BREATHE SS CREW	Product Team:	Gap Mens Knits	Area:	GS	
Product Status:	Adopted	Product Type:	Top Short Sleeve	Theme:	GapFit	
BOM #:	000219937	Tech Designer:	Eckhardt, Jost	Designer:	Rodriguez, Noel	
Sourcing Office:	Hong Kong	Merch Number(s):	179479 (Global, Regular); 179479 (Franchise, Regular)	Vendor Co	llaboration:	Yes
Vendor:	SAE-A TRADING CO., LTD (1002249)		, ,			
Factory:	,					
Grade Rule:	Gap Mens New Knit/Sweater Top Alpha 2017	Block:	(r)	MC Last M	<b>od</b> : Aug 24, 2 AM PDT	2018 11:21

MC Status:

UOM:

Final

Inches



Knit Machine; XXS - XXXL; Base (M)

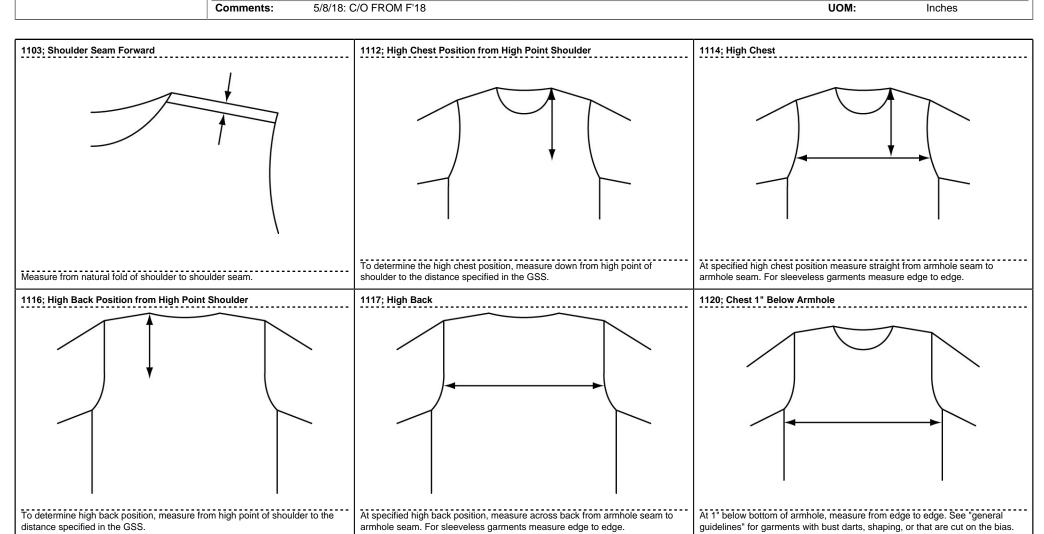
5/8/18: C/O FROM F'18



Gap Adult How to Measure - Regu						
Master Style:	327428; BREATHE SS CREW	Line Plan:	Gap Mens Fit SU19	Flow:	CARRYOVER	₹
Product	BREATHE SS CREW	Product Team:	Gap Mens Knits	Area:	GS	
Description:						
Product Status:	Adopted	Product Type:	Top Short Sleeve	Theme:	GapFit	
BOM #:	000219937	Tech Designer:	Eckhardt, Jost	Designer:	Rodriguez, No	oel
Sourcing Office:	Hong Kong	Merch Number(s):	179479 (Global, Regular); 179479 (Franchise, Regular)	Vendor Co	llaboration:	Yes
Vendor:	SAE-A TRADING CO., LTD (1002249)					
Factory:	,					
Grade Rule:	Gap Mens New Knit/Sweater Top Alpha 2017	Block:	(r)	MC Last M	od: Aug 2 AM P	24, 2018 11:21 DT

MC Status:

Final



Knit Machine; XXS - XXXL; Base (M)



Create an imaginary line from top of underarm seam parallel to sleeve

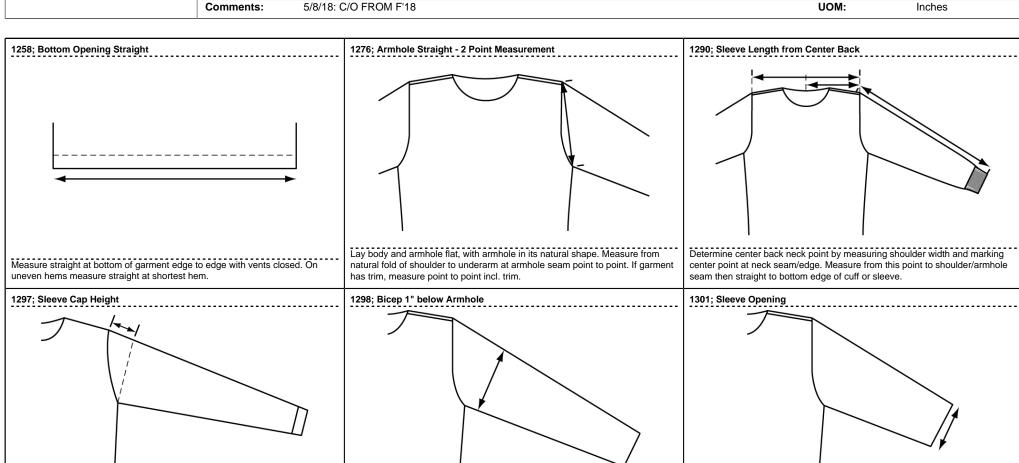
opening. Measure from top of sleeve to imaginary line along sleeve fold.

Gap Adult How to Measure - Regu						
Master Style:	327428; BREATHE SS CREW	Line Plan:	Gap Mens Fit SU19	Flow:	CARRYOVER	
Product Description:	BREATHE SS CREW	Product Team:	Gap Mens Knits	Area:	GS	
Product Status:	Adopted	Product Type:	Top Short Sleeve	Theme:	GapFit	
BOM #:	000219937	Tech Designer:	Eckhardt, Jost	Designer:	Rodriguez, Noel	
Sourcing Office:	Hong Kong	Merch Number(s):	179479 (Global, Regular); 179479 (Franchise, Regular)	Vendor Co	llaboration:	Yes
Vendor:	SAE-A TRADING CO., LTD (1002249)		,			
Factory:						
Grade Rule:	Gap Mens New Knit/Sweater Top Alpha 2017	Block:	(r)	MC Last M	od: Aug 24, 20 AM PDT	018 11:21

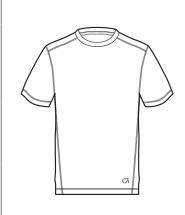
MC Status:

Measure across bottom edge of sleeve from edge to edge.

Final



Knit Machine; XXS - XXXL; Base (M)



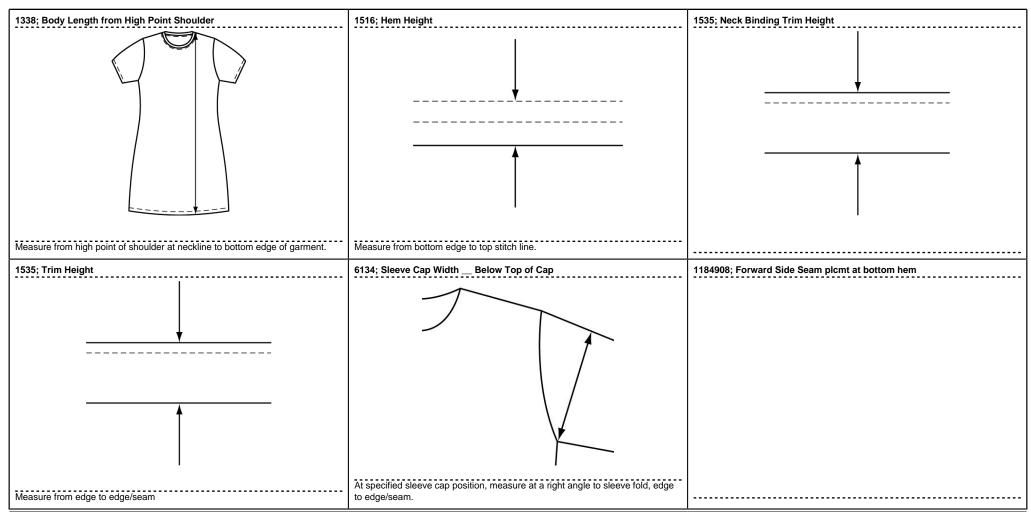
Comments:

5/8/18: C/O FROM F'18

Gap Adult		How to Measure - Regular,			
Master Style:	327428; BREATHE SS CREW	Line Plan:	Gap Mens Fit SU19	Flow:	CARRYOVER
Product Description:	BREATHE SS CREW	Product Team:	Gap Mens Knits	Area:	GS
<b>Product Status:</b>	Adopted	Product Type:	Top Short Sleeve	Theme:	GapFit
BOM #:	000219937	Tech Designer:	Eckhardt, Jost	Designer:	Rodriguez, Noel
Sourcing Office:	Hong Kong	Merch Number(s):	179479 (Global, Regular); 179479 (Franchise, Regular)	Vendor Collaboration: Yes	
Vendor:	SAE-A TRADING CO., LTD (1002249)		, ,		
Factory:	,				
Grade Rule:	Gap Mens New Knit/Sweater Top Alpha 2017	Block:	(r)	MC Last Mo	od: Aug 24, 2018 11:21 AM PDT
	Knit Machine; XXS - XXXL; Base (M)			MC Status:	Final

UOM:

Inches





Gap Adult		How to Measure - Regular				
Master Style:	327428; BREATHE SS CREW	Line Plan:	Gap Mens Fit SU19	Flow:	CARR'	YOVER
Product Description:	BREATHE SS CREW	Product Team:	Gap Mens Knits	Area:	GS	
Product Status:	Adopted	Product Type:	Top Short Sleeve	Theme:	GapFit	
BOM #:	000219937	Tech Designer:	Eckhardt, Jost	Designer:	Rodrig	uez, Noel
Sourcing Office:	Hong Kong	Merch Number(s):	179479 (Global, Regular); 179479 (Franchise, Regular)	Vendor Collaboration: Yes		
Vendor: Factory:	SAE-A TRADING CO., LTD (1002249)					
Grade Rule:	Gap Mens New Knit/Sweater Top Alpha 2017	Block:	(r)	MC Last M	od:	Aug 24, 2018 11:21 AM PDT
	Knit Machine; XXS - XXXL; Base (M)			MC Status	:	Final
Comments:	5/8/18: C/O FROM F'18			UOM:		Inches

1184909; Sleeve underarm panel width at sleeve opening	1184910; G-logo placement from forward side seam	1184911; G-logo placement from bottom opening edge

**Gap Adult Sketches - Front** 

327428; BREATHE SS CREW Line Plan: **CARRYOVER** Master Style: Gap Mens Fit SU19 Flow:

**Product BREATHE SS CREW Product Team:** Gap Mens Knits Area: GS

Number(s):

Description:

**Product Status:** Adopted **Product Type:** Top Short Sleeve Theme: GapFit

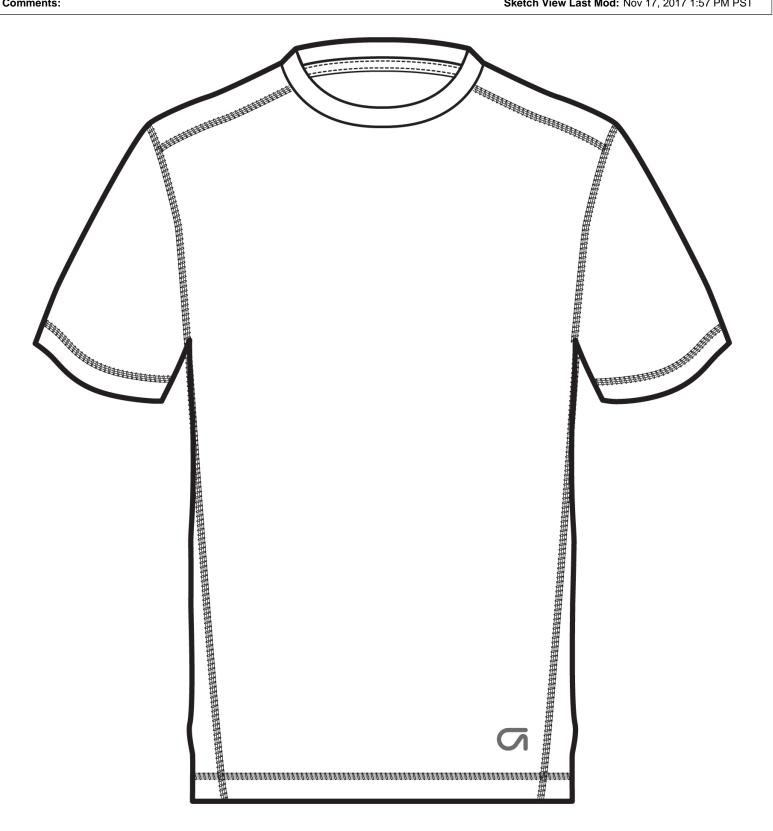
179479 (Global, Regular); 179479 Sourcing Office: Hong Kong Merch **Vendor Collaboration:** Yes

(Franchise, Regular)

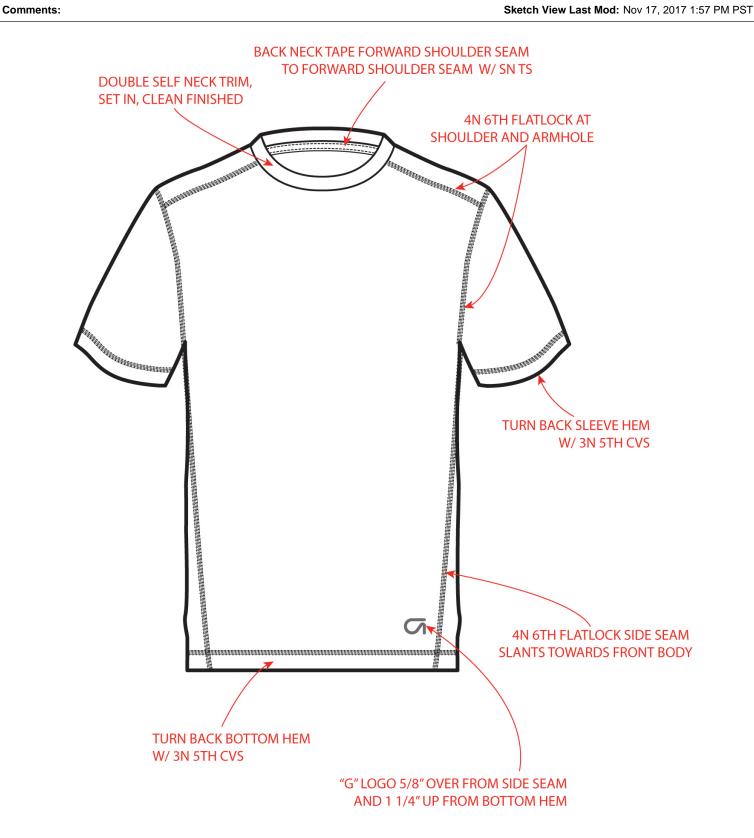
Vendor: SAE-A TRADING CO., LTD (1002249)

Factory:

Comments: Sketch View Last Mod: Nov 17, 2017 1:57 PM PST



Gap Adult		Sketches - Front Detail 1			
Master Style:	327428; BREATHE SS CREW	Line Plan:	Gap Mens Fit SU19	Flow:	CARRYOVER
Product Description:	BREATHE SS CREW	Product Team:	Gap Mens Knits	Area:	GS
Product Status:	Adopted	Product Type:	Top Short Sleeve	Theme:	GapFit
Sourcing Office:	Hong Kong	Merch Number(s):	179479 (Global, Regular); 179479 (Franchise, Regular)	Vendor C	collaboration: Yes
Vendor: Factory:	SAE-A TRADING CO., LTD (1002249)	• • • • • • • • • • • • • • • • • • • •			



Gap Adult Sketches - generic

Master Style: 327428; BREATHE SS CREW Line Plan: Gap Mens Fit SU19 Flow: CARRYOVER

 Product
 BREATHE SS CREW
 Product Team:
 Gap Mens Knits
 Area:
 GS

Number(s):

Description:

 Product Status:
 Adopted
 Product Type:
 Top Short Sleeve
 Theme:
 GapFit

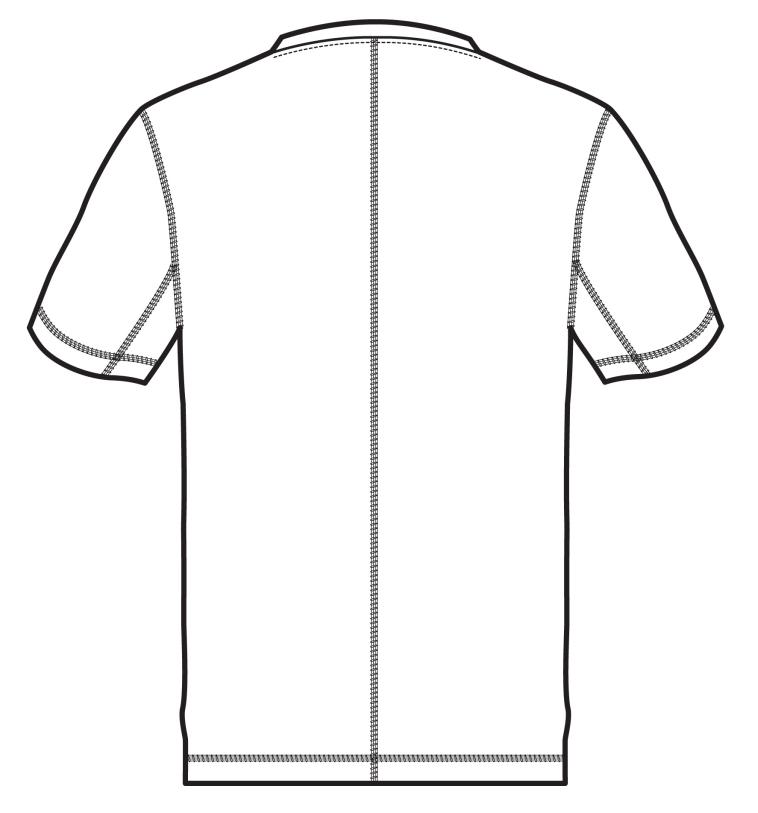
Sourcing Office: Hong Kong Merch 179479 (Global, Regular); 179479 Vendor Collaboration: Yes

(Franchise, Regular)

**Vendor:** SAE-A TRADING CO., LTD (1002249)

Factory:

Comments: Sketch View Last Mod: Nov 17, 2017 1:57 PM PST



**Gap Adult** Sketches - generic

327428; BREATHE SS CREW Line Plan: **CARRYOVER** Master Style: Gap Mens Fit SU19 Flow: **Product Team:** Gap Mens Knits Area: GS

Number(s):

**Product BREATHE SS CREW** 

**Description:** 

**Product Status:** Adopted **Product Type:** Top Short Sleeve Theme: GapFit

179479 (Global, Regular); 179479 Sourcing Office: Hong Kong Merch **Vendor Collaboration:** Yes

(Franchise, Regular)

Vendor: SAE-A TRADING CO., LTD (1002249)

Factory:

Comments: Sketch View Last Mod: Nov 17, 2017 1:57 PM PST

