×	×	×	×
X	\times	×	×
×	\times	\times	×
×	\times	\times	×
×	×	\times	×
×	\times	\times	×
×	×	\times	×
×	\times	\times	×
×	\times	\times	×
×	\times	\times	×
×	\times	\times	×
X	\times	×	×
×	×	\times	×
×	\times	\times	×
×	×	\times	×
×	\times	\times	×
×	\times	\times	×
X	\times	×	×
×	\times	\times	×
×	×	\times	×
×	X	×	×
×	X	×	×
×	X	×	×
×	X	×	×
X	×	×	×

Drill Map:

× 1.000mm / 0.0394" (100 holes)