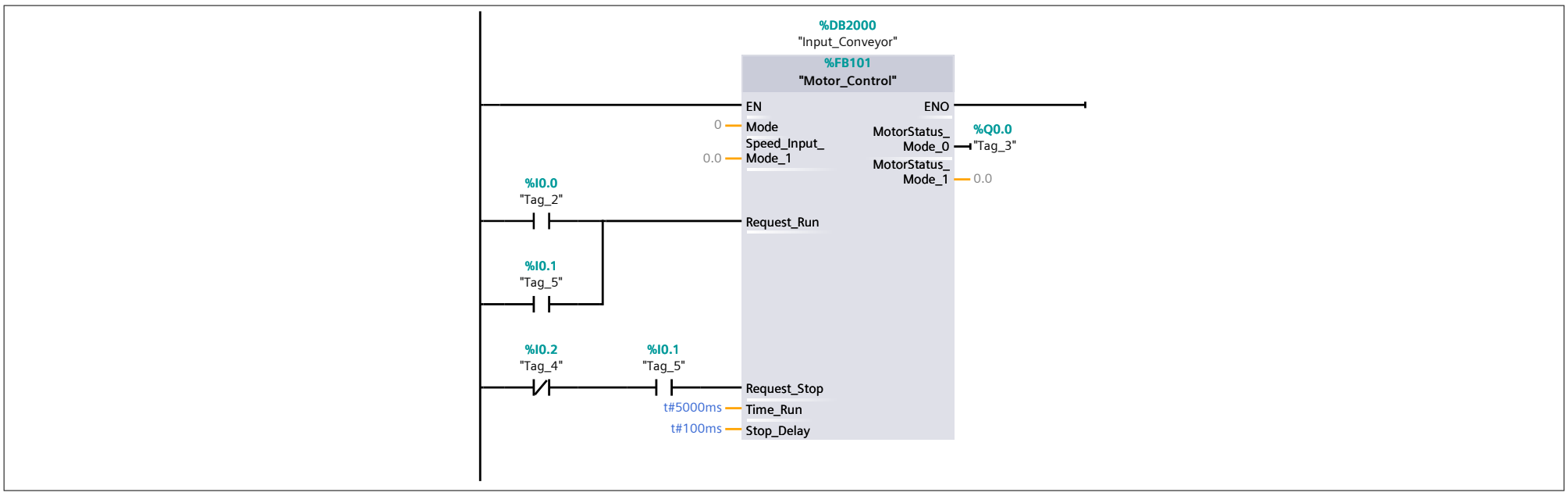
Palletizer_FC [FC10]

Palletizer_FC Properties							
General							
Name	Palletizer_FC	**Number**	10	**Type**	FC	**Language**	LAD
Numbering	Manual						
Information							
Title		**Author**		**Comment**		**Family**	
Version	0.1	**User-defined ID**					

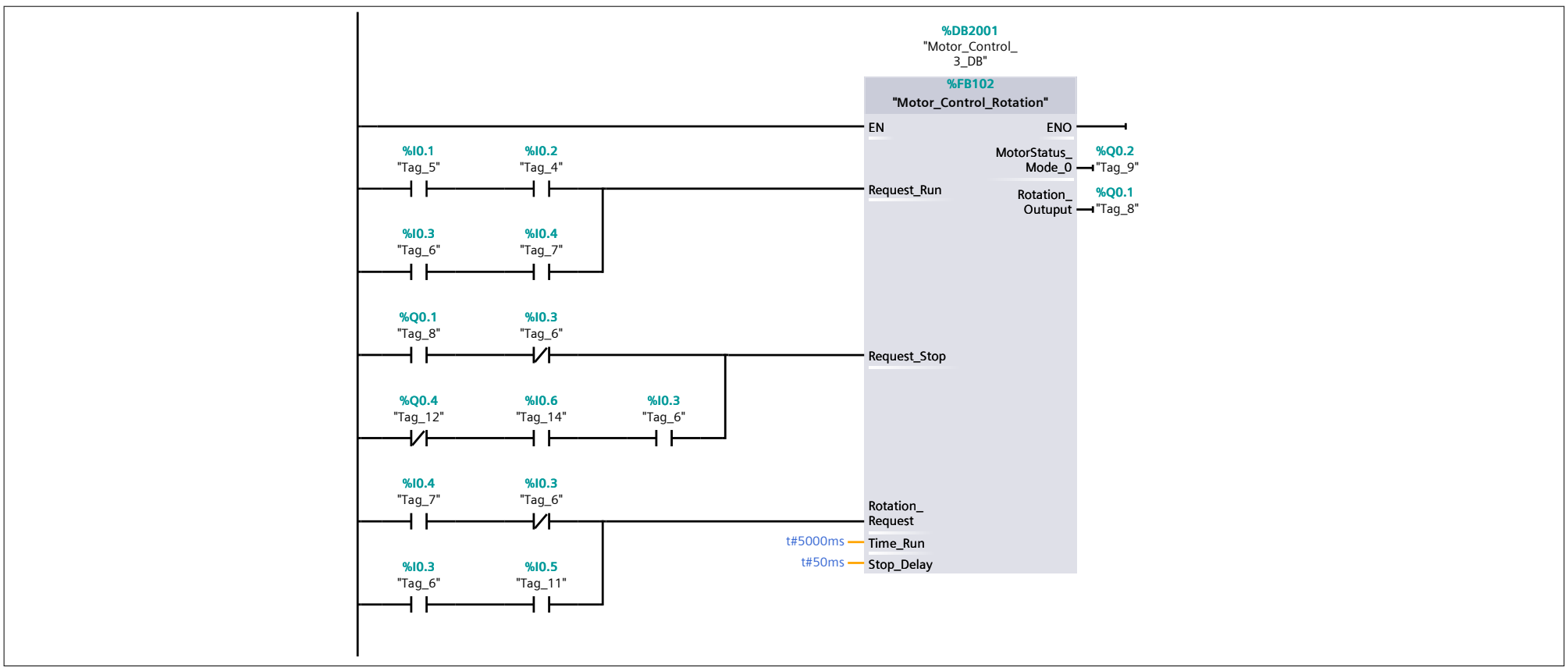
Palletizer_FC

Name	Data type	Default value	Comment
Input			
Output			
InOut			
Temp			
Constant			
▼ Return			
Palletizer_FC	Void		

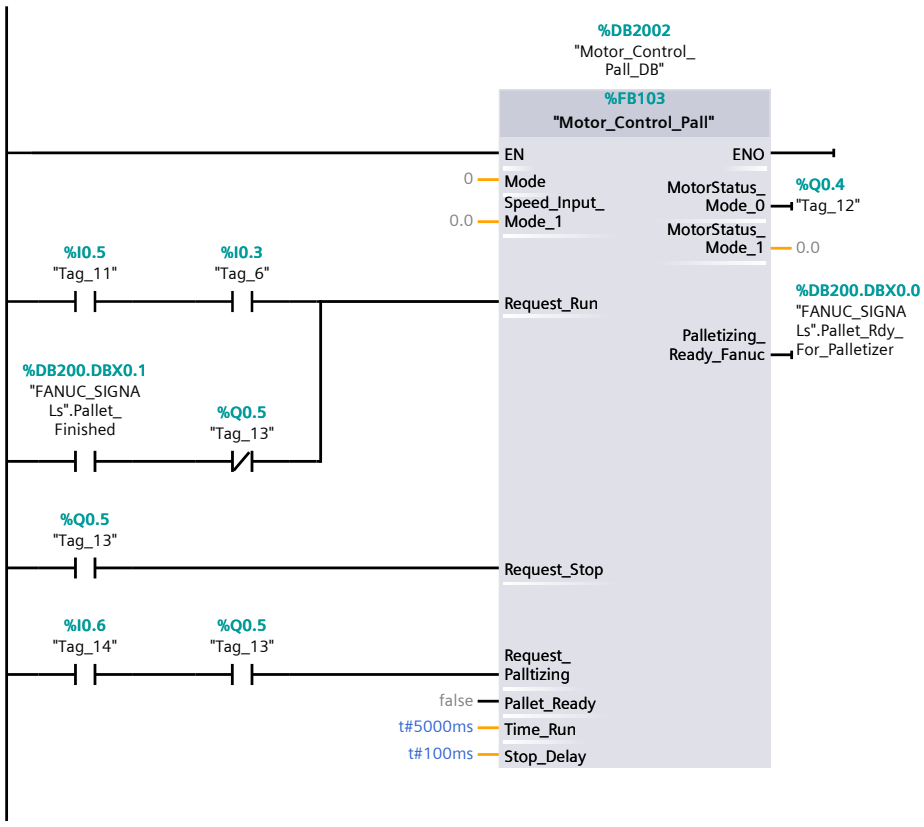
Network 1: Entrance_Motor



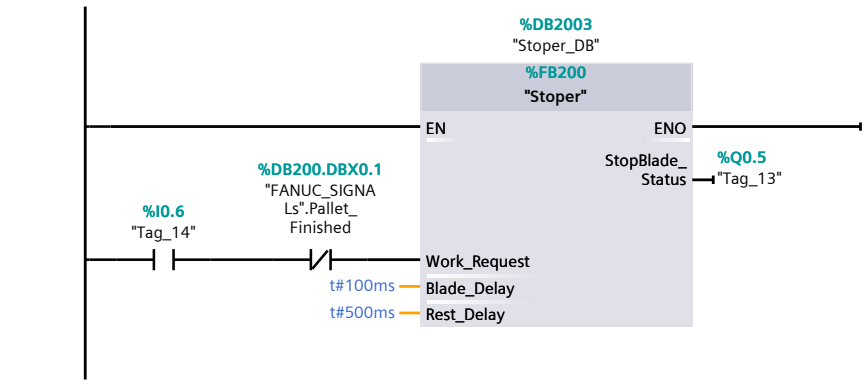
Network 2: Rotation_Motor_1



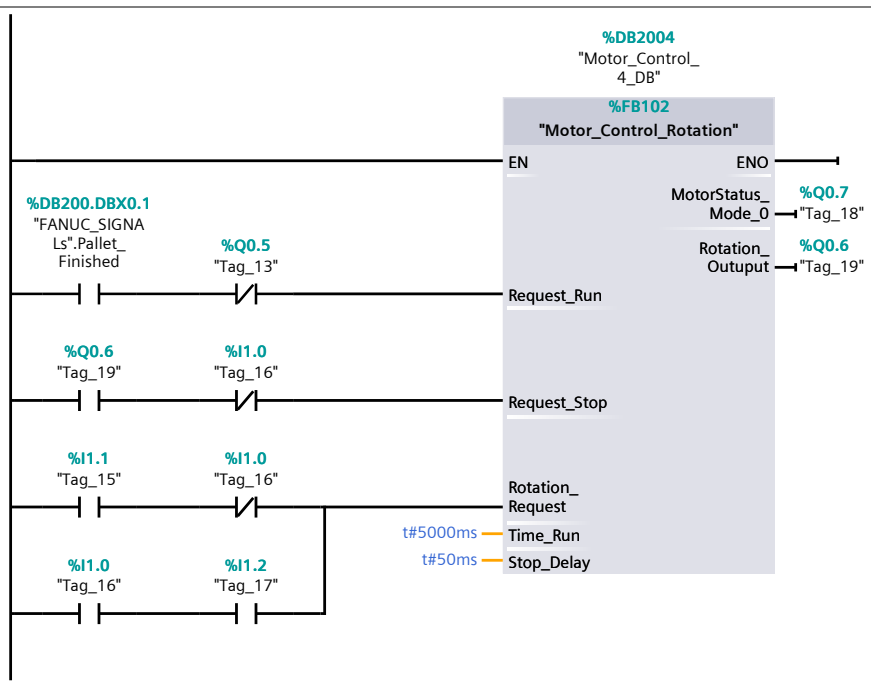
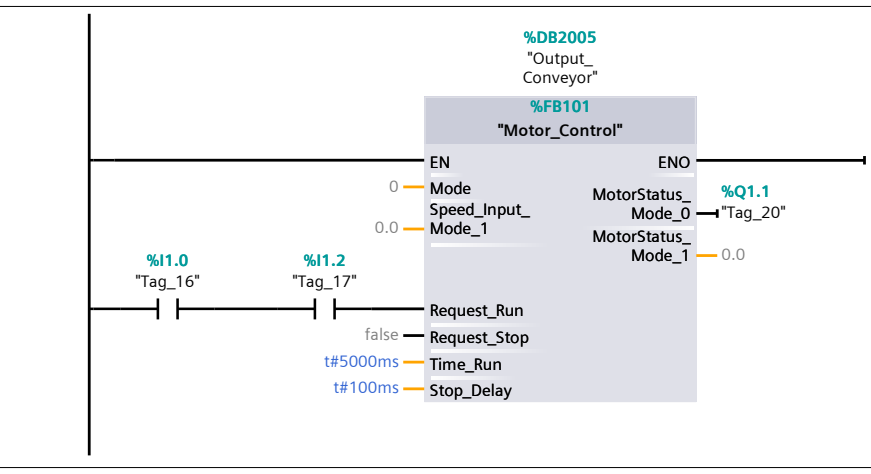
Network 3: Palletizing_Motor



Network 4: Stoper



Network 5: Rotation_Motor_2



Network 6: Exit_Robot