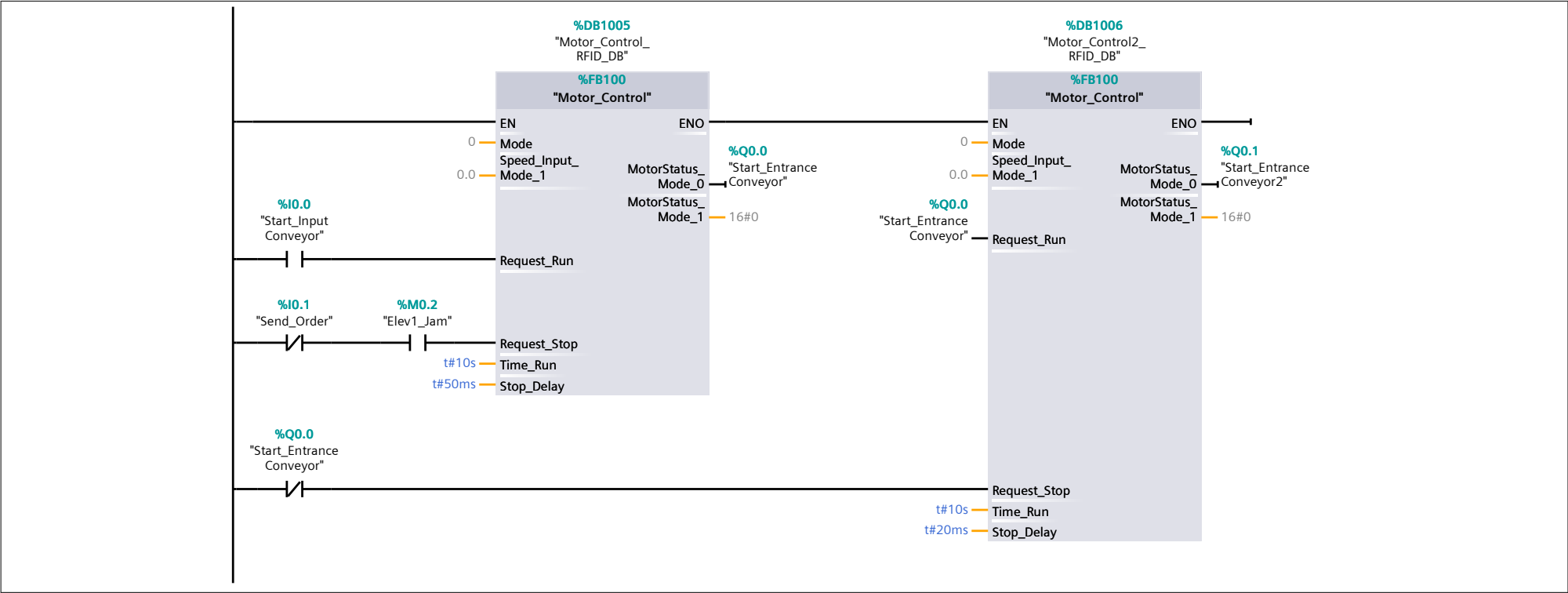


RFID_Reader_Elevator_Call [FC204]

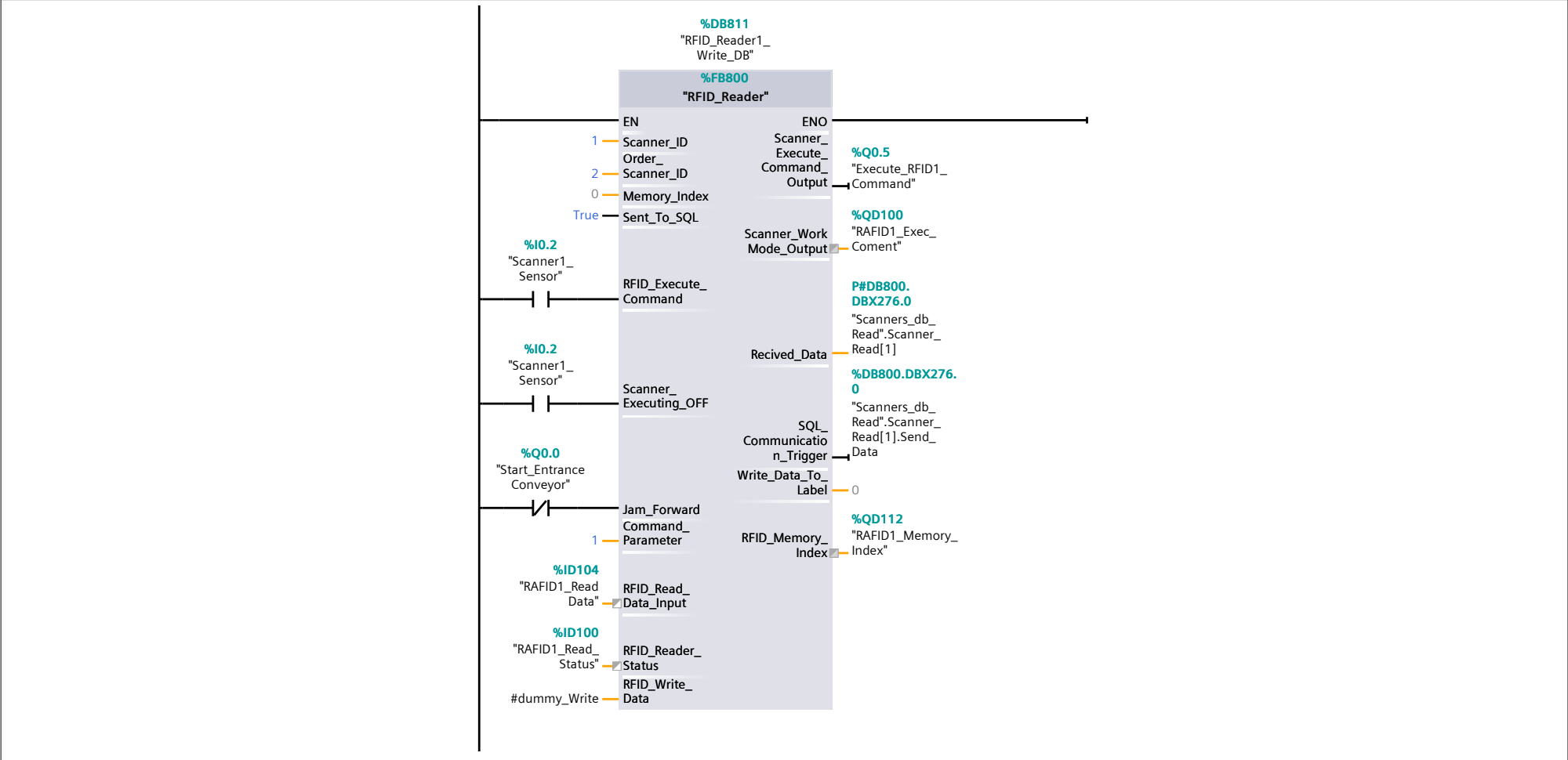
RFID_Reader_Elevator_Call Properties							
General							
Name	RFID_Reader_Elevator_Call	Number	204	Type	FC	Language	LAD
Numbering	Manual						
Information							
Title		Author		Comment		Family	
Version	0.1	User-defined ID					

RFID_Reader_Elevator_Call		
Name	Data type	Default value
Input		
Output		
InOut		
▼ Temp		
dummy_Read	"Scanner_Read_Data"	
dummy_Write	"Scanner_Write_Data"	
Constant		
▼ Return		
RFID_Reader_Elevator_Call	Void	

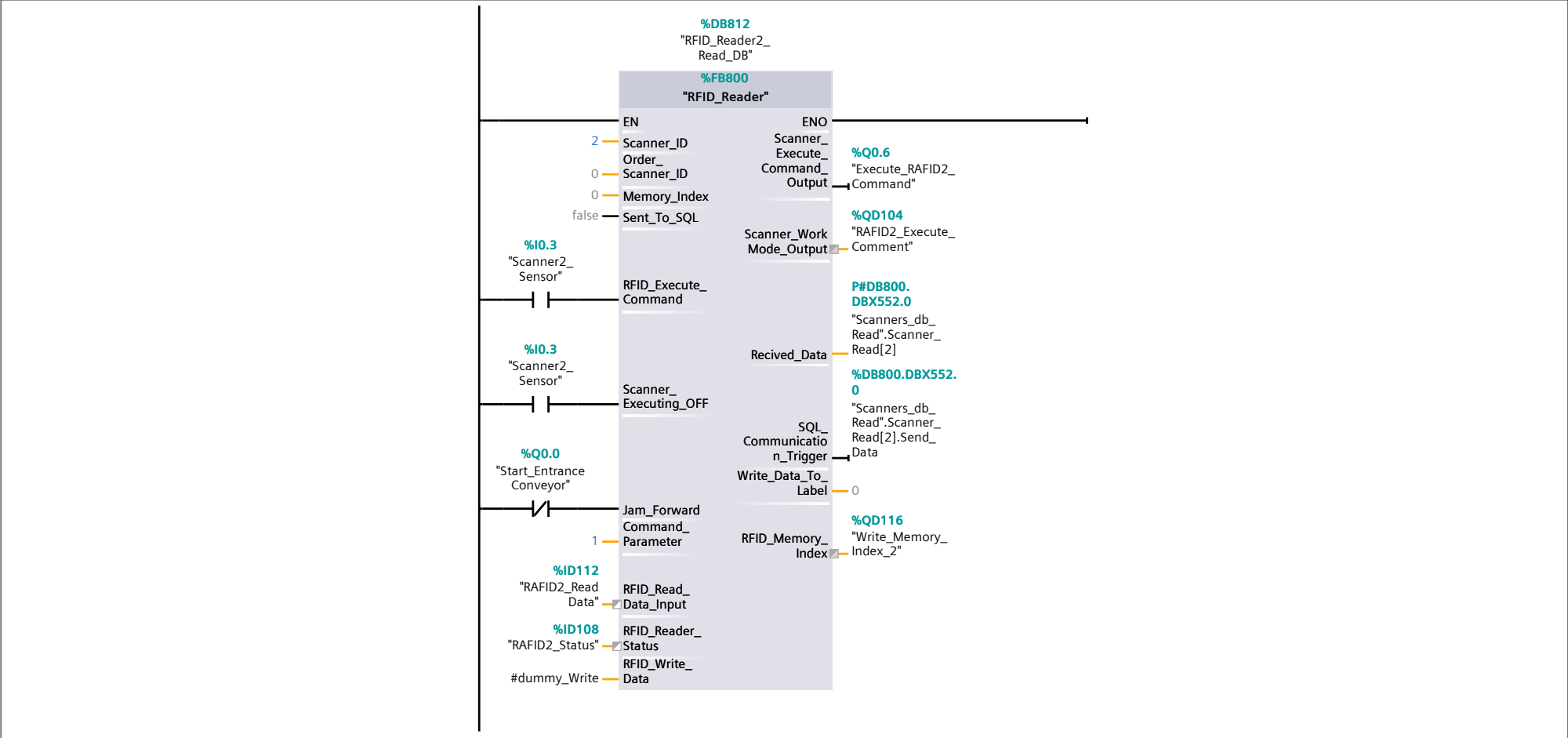
Network 1: Entrance_Motors



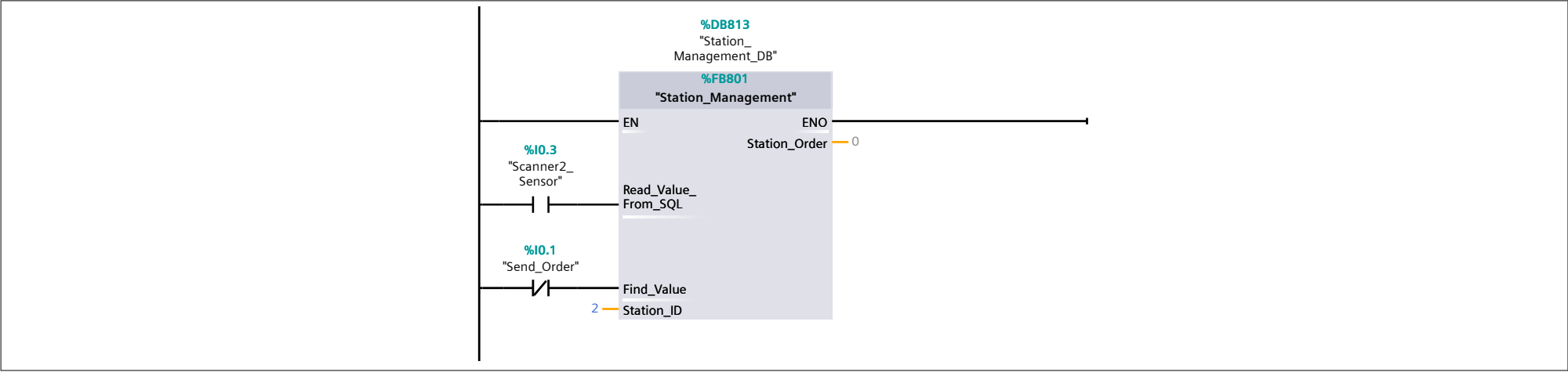
Network 2: First_Scanner_Collecting_Data



Network 3: Second_Scanner_Decision_Station

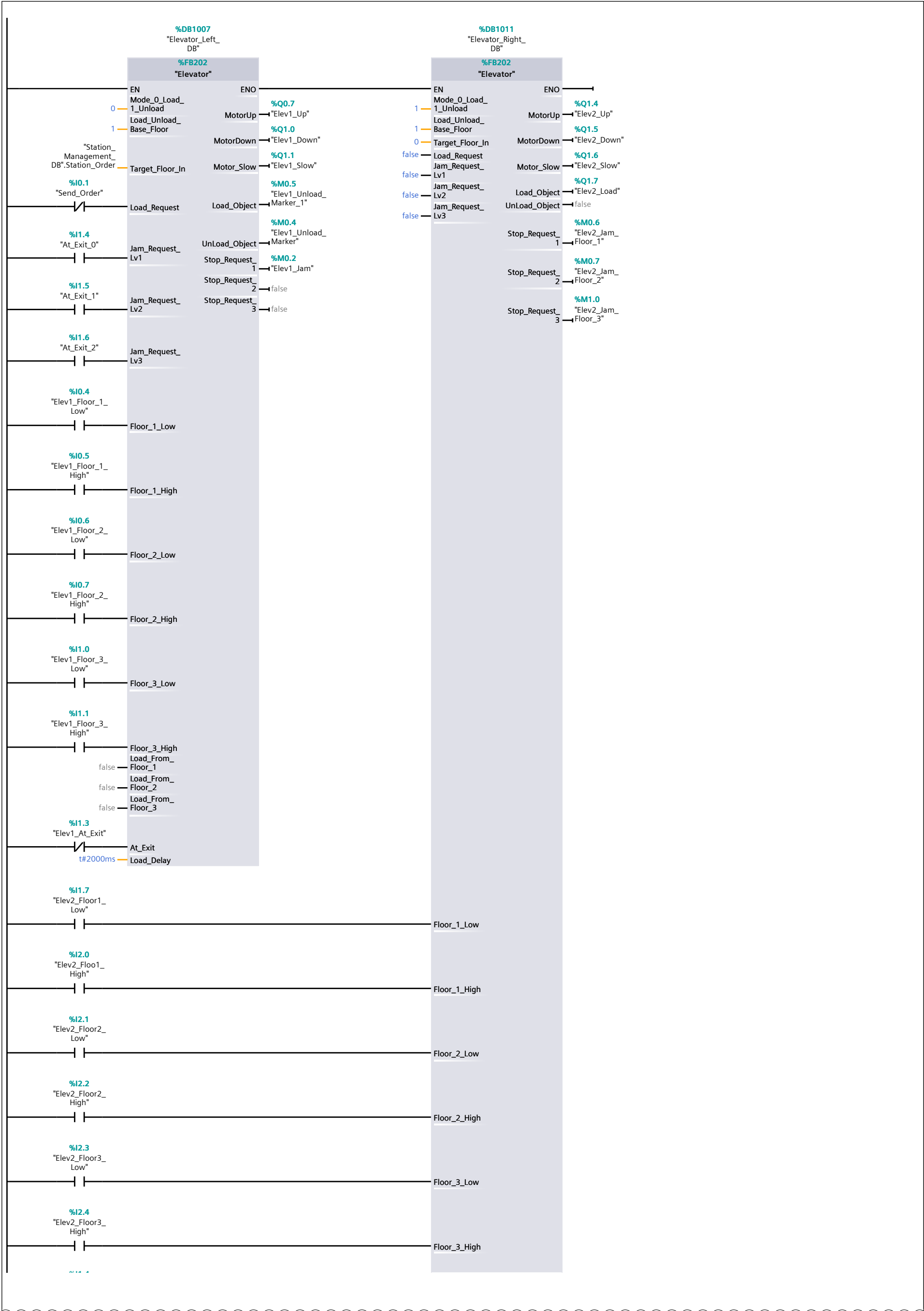


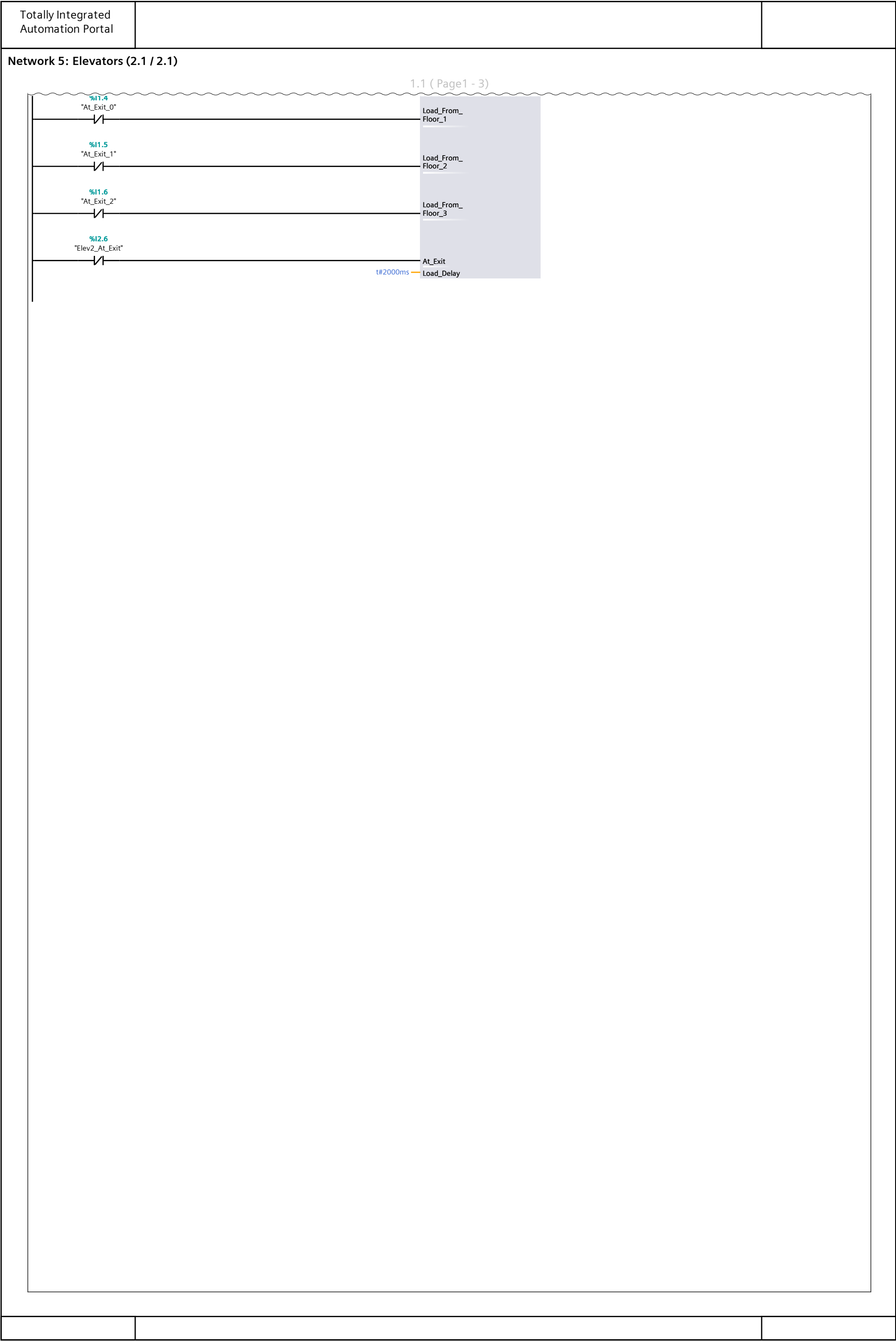
Network 4: Barcode_PLC_Middleware_Management



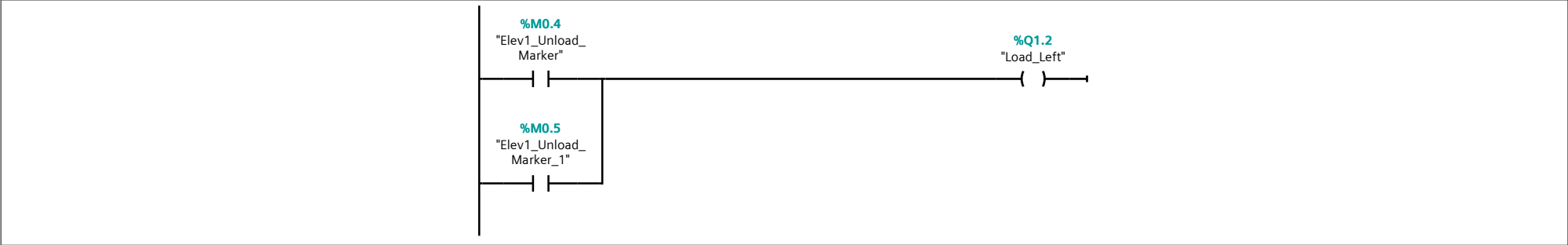
Network 5: Elevators

Network 5: Elevators (1.1 / 2.1)

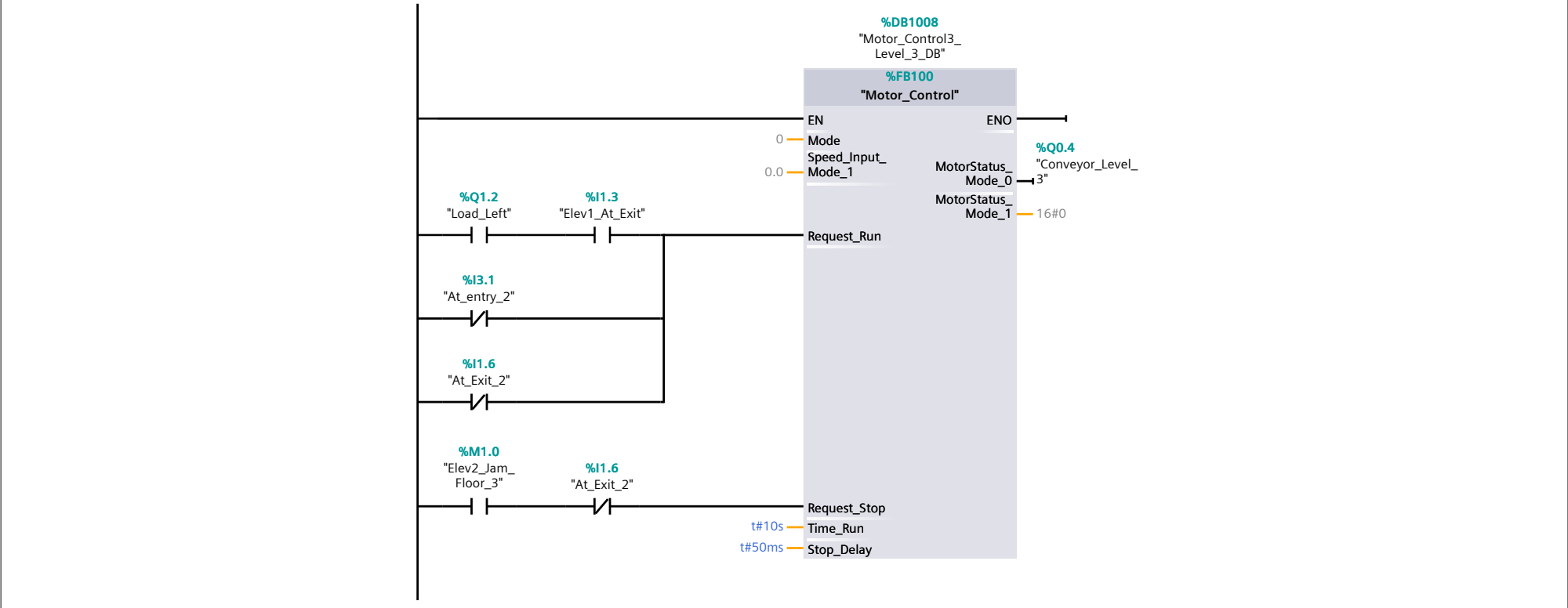




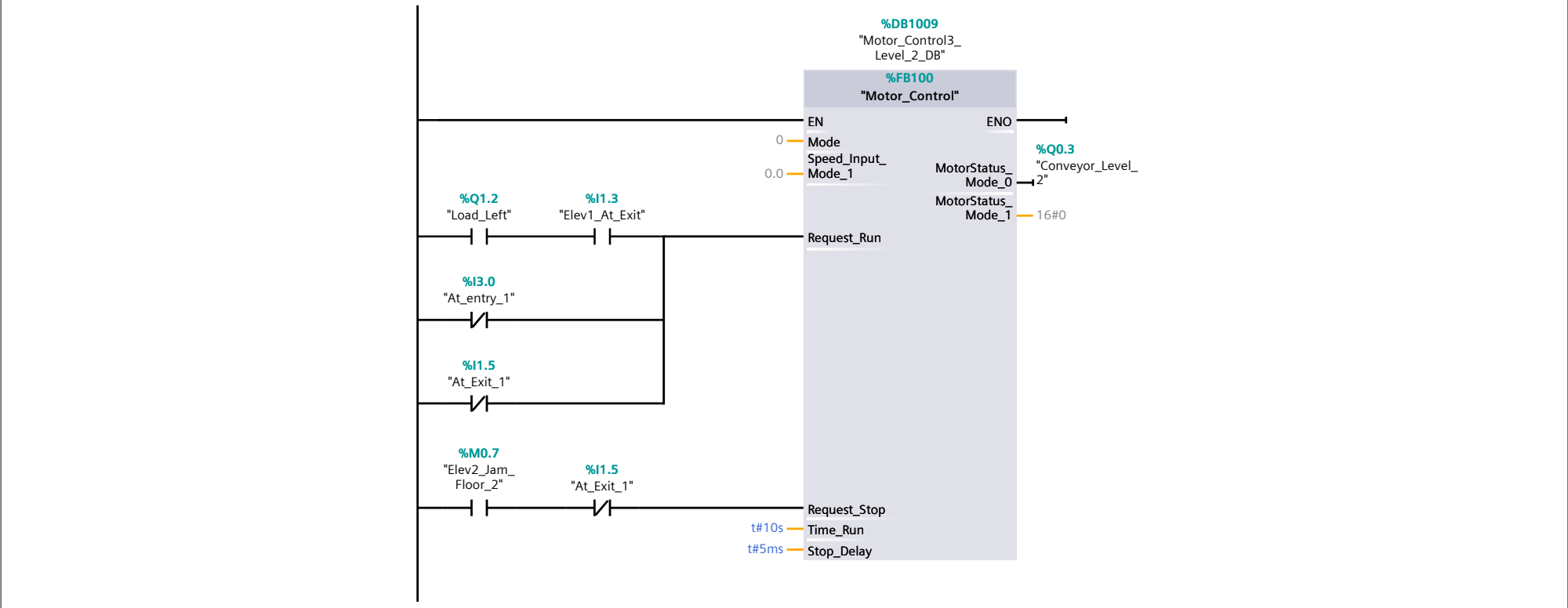
Network 6: First_Elevetor_Load_Product_Confition



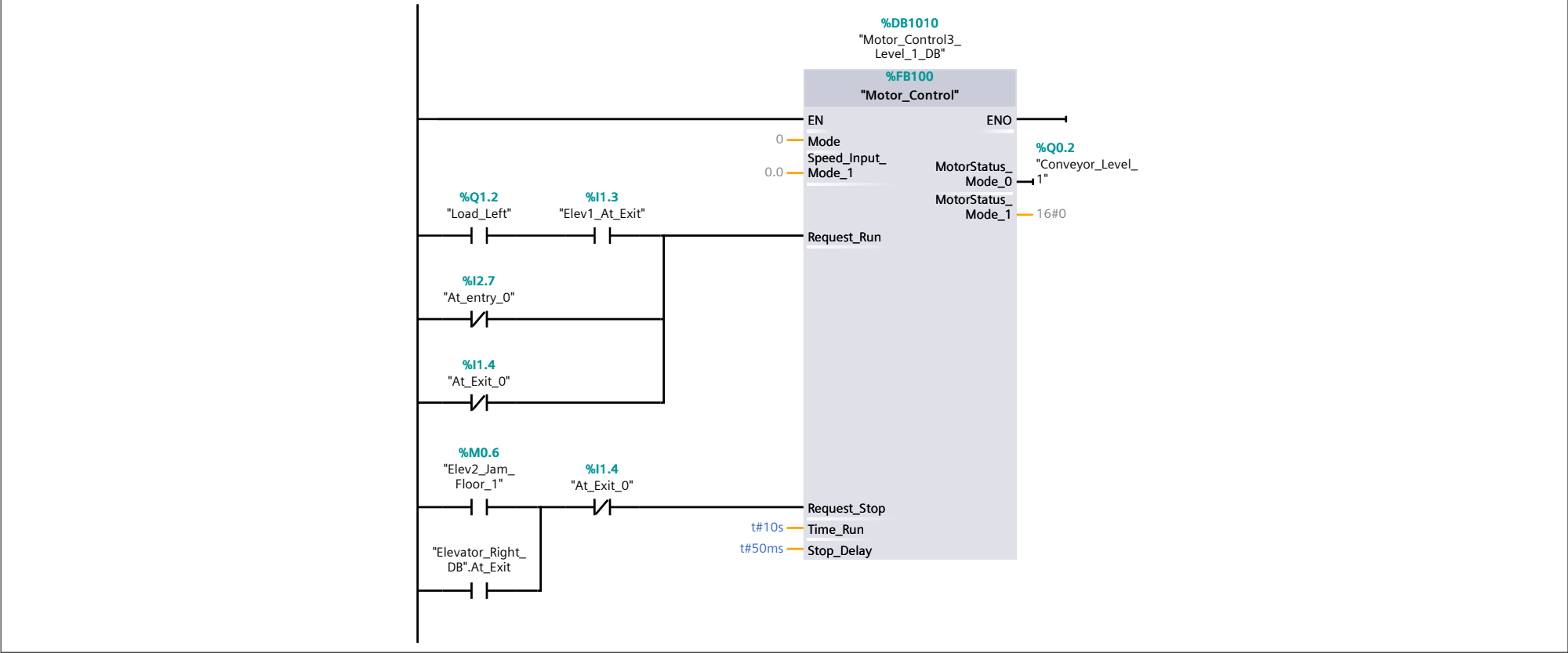
Network 7: Motor_Control_Lv3



Network 8: Motor_Control_Lv2



Network 9: Motor_Control_Lv1



Network 10: Exit_Motor_Control

