

O0013

M03 S500

G00 G98 X100 Z100

T0101

G0 X30 Z3

G71 U1 R0.5

G71 P10 Q20 U0.5 F100

N10 G0 X13

G01 Z0 F30

G01 X15.9 Z1.5

G01 Z-20

X17

X20 Z-21.5

Z-27.32

G02 X20.341 Z-28.636 R5

G01 X27.659 Z-42.292

G03 X28 Z-43.586 R5

N20 G01 Z-70

S200

G70 P10 Q20

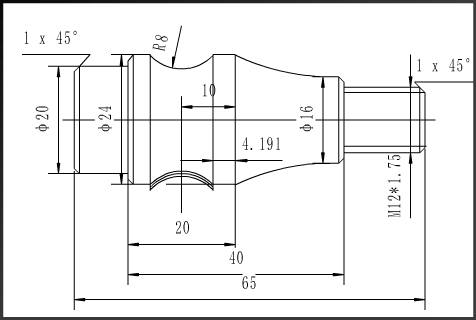
G0 X100 Z100

T0303

G0 X20 Z-19.5

G75 R0.5

G75 X13 Z-20 P2000 Q2500 F20



O0020

M03 S400

G0 G98 X100 Z100

T0101

G0 X26 Z3

G71 U1 R0.5

G71 P10 Q20 U0.5 F100

N10 G0 X10

G01 Z0

G01 X12 Z-1

Z-15

X14

X16 Z16

G02 X24 Z-35 R40

N20 G01 Z-70

G0 Z-39.191

G01 X26.5 F100

G02 X26.5 Z-50.809 R8 F80

G0 X24

G0 Z-39.191

G01 X24.4

G02 X24.4 Z-50.809 R8

G0 X26

G0 X26

G0 Z3

S250

G70 P10 Q20

G0 X100 Z100

T0202

G0 X15 Z3

G92 X11.3 Z-14 F1.75

X10.8

X10.5

X10.3

X10.15

X10

X9.9

G0 X24.5

Z-39.191

X24

G02 X24 Z-50.809 R8 F30

G0 X26

X50 Z100 S350

T0303

G0 X26 Z-58

G75 R0.5

G75 X20.2 Z-68 P3000 Q2500 F20

G0 X26 Z-68

G75 R0.5

G75 X16 Z-68 P3000 F20

G0 X26 Z-57

G01 X24

G01 X22 Z-58

X20

Z-67

X18 Z-68

G0 X26

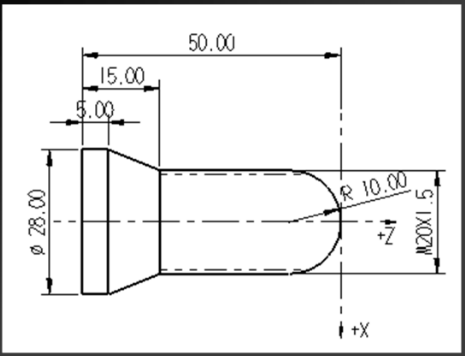
G75 G1

G75 X0 P3000 F20

G0 X50 Z100

T0101

M30



O0001

G00 G98 X50 Z100 M03 S400

T0101

G0 X30 Z2

G71 U0.8 R0.5

G71 P10 Q20 U0.5 F100

N10 G0 X0

G1 Z0 F50 S150

G3 X20 Z-10 R10

G1 Z-35

X28 Z-45

N20 Z-57

G70 P10 Q20

G0 X50 Z100

T0202

M03 S250

G0 X25 Z3

G92 X19.4 Z-35 F1.5

X18.9

X18.6

X18.4

X18.3

X18.2

G0 X50 Z100

T0303

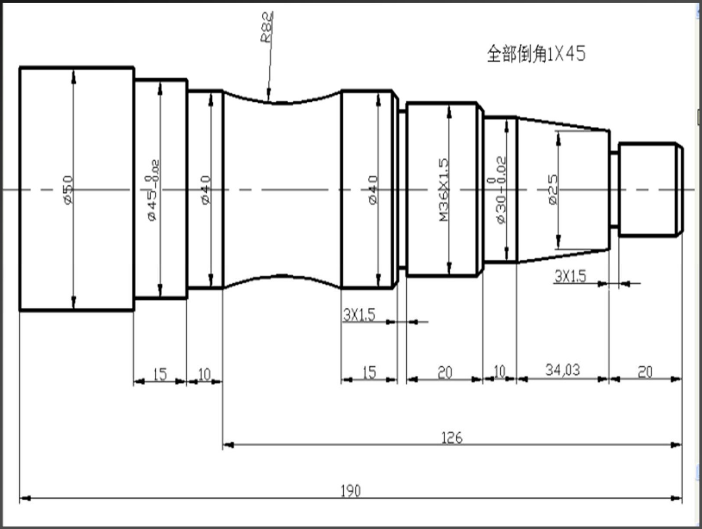
G0 X35 Z-55 S350

G1 X0 F30

G0 X100 Z100

T0101

N03



O0050

G0 X100 Z100 M03 S1000

T0101

G0 X50 Z2

G71 U1.5 R0.5

G71 P10 Q20 U0.5 F300

N10 G0 X16

G1 Z0 F100

X18 Z-1

Z-20

X25

X30 Z-54.03

Z-64.03

X34

X36 Z65.03

X38

Z-87.03

X40 Z-88.03

Z-136

X45

N20 Z-151

M03 S1200

G70 P10 Q20

G0 X100 Z100 S1000

T0202

G0 X20 Z-20

G1X15 F80

G0 X38

Z-87.03

G1 X33

G0 38

X100 Z100

T0303

S400

G0 X38 Z-64

G92 X35.4 Z-83 F1.5

X34.9

X34.6

X34.6

X34.3

X34.2

G0 X42

Z-102.03

G1 X40.5

G02 X40.5 Z-126 R82

G0 Z-102.03 M03 S1200

G1 X40

G02 X40 Z-126 R82 F50

G0 X100 Z100

T0101

M30

