## STEPPER-MOTOR CONTROL PROTOCOL

| Command | Description                                    | Sample   |
|---------|--|--|
| @       | @ - end ; commands                             | Bandwith = 9600  |
| ENA@    | Enable the Motor                               | Send: ENA@ — motor enabled                             |
| DIS@    | Disable the Motor                              | Send: DIS@ — motor disabled                            |
| RES@    | Reset ( back to origin )                       | Send: RES@ — Axis back to 0 position                   |
| GTP@    | Go To xxxx mm position [Max=4950]              | Send: GTP1234@ — Axis go to 1234 mm Position           |
| SST@    | Set delay of motor (default: 0) [2 byte]       | Send: SST0@ Set delay of motor 0 <b>ms</b>             |
| CTP@    | send back the current position (2 byte) : xxxx | Send: CTP@ — Return: "2341@" (current position 2341mm) |
| CTS@    | send back the current speed (2 byte) : xxxx    | Send: CTS@ Return: "450@" (current speed 450)          |