

BLOCK MAKING



LONTTO GROUP
MACHINE

www.block-machine.net





China LONTTO Group Co., LTD

Brick machine catalogue



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Classification

Medium size –small size- big size block machine

- ◆ Fully automatic block machine
(Hydraulic block machine)
 - Concrete block machine (QT10-15,QT8-15,QT6-15, QT5-15.QT4-15)
 - clay block machine (LT5-10,LT4-10 .LT2-10,LT1-10)
- ◆ Small Block machines: (LMT4-40 ,LMT4-35,LMT4-28, QC4-30A)
- ◆ Medium size block machine :(QT3-20 ,QT4-25D ,QT4-25C)
- ◆ Movable block machine :(QCM4-30,QMJ4-45, QMJ4-30,QMY6-25,M7MI, M7MI ,M7)
- ◆ Diesel engine brick machine :(QCM4-30,QC4-30,M7MI,M7MI twin ,M7)

Factory introduction

Hot sales recommend

QT4-25C



QT3-20



LMT4-40



LMT4-26



M7MI Twin



QT5-15



LT2-10



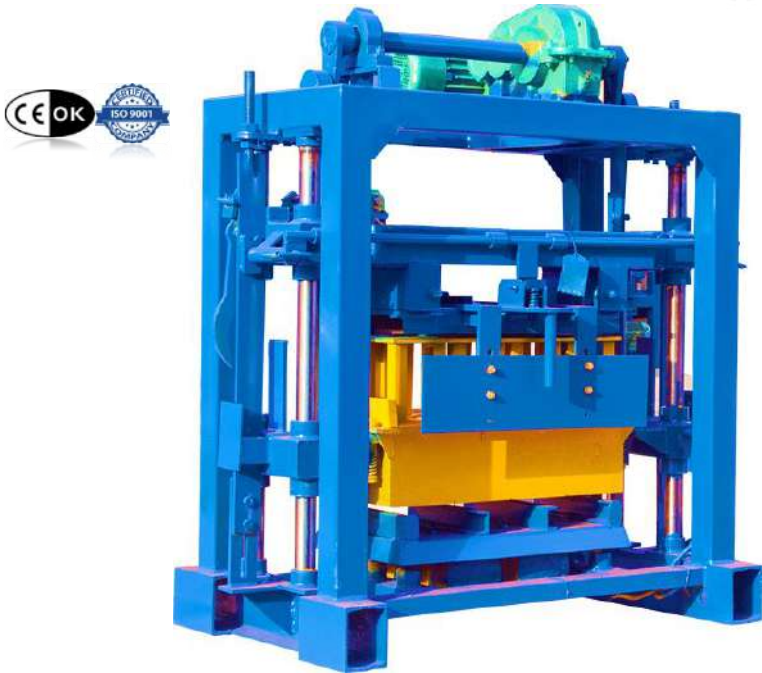
QT4-15


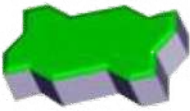




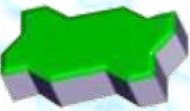

LMT4-40

Electric small block making machine www.block-machine.net

LMT4-35



Block size	Hollow block 8'	"s" paver 225x112.5x60 mm	Holland brick 200x100x60m m
Photos			
Pcs/pallet	4pcs	12pcs	14pcs
Pcs/per hr	360pcs	1080pcs	1260pcs
Pcs/8hrs	2880pcs	8640pcs	10080pcs




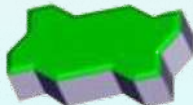
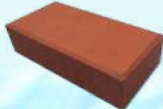
Block size	Hollow block 8'	"s" paver 225x112.5x60 mm	Holland brick 200x100x60m m
Photos			
Pcs/pallet	4pcs	12pcs	14pcs
Pcs/per hr	411pcs	1224pcs	1428pcs
Pcs/8hrs	3290pcs	9792pcs	11424pcs

QC4-30

Hydraulic Diesel engine block machine www.block-machine.net

Technical parameters	
Power	10.6 kw or 16HP
Cycle	30-35 s
Pallet size	850-550*20/22/30mm
Hydraulic pressure	12Mpa
Machine size	1700x1100x2400mm
Machine weight	1900kg
Land area	Shaded area: 10-30m ² stock area: 200-500m ²
Products	hollow /solid /paver blocks, curbstone
Worker	3-4 workers



Block size	Hollow block 4'	Hollow block 6'	Hollow block 8'	"s" paver 225x112.5x60mm	Holland brick 200x100x60mm
Photos					
Pcs/pallet	7pcs	5pcs	4pcs	10pcs	16pcs
Pcs/per hr	840pcs	600pcs	450pcs	1000pcs	800pcs
Pcs/8hrs	6720pcs	4800pcs	3600pcs	8000pcs	6400pcs

LMT4-26Electric automatic block making machine www.block-machine.net

Technical parameters	
Power	13.45 kw
Cycle	20-26 s
Pallet size	850-540*20/22/30mm
Vibration force	35.5KN
Machine size	2060x21730x2580mm
Machine weight	3000kg
Land area	Shaded area: 200-300m ² ; stock area: 500-800m ²
Products	hollow /solid /paver blocks, curbstone
Worker	3-5 workers



Block size	Hollow block 4'	Hollow block 6'	Hollow block 8'	"s" paver 225x112.5x60mm	Holland brick 200x100x60mm
Photos					
Pcs/pallet	7pcs	5pcs	4pcs	12pcs	14pcs
Pcs/per hr	840pcs	600pcs	450pcs	1660pcs	1938pcs
Pcs/8hrs	6720pcs	4800pcs	3600pcs	13290pcs	15500pcs

QT3-20




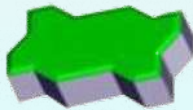
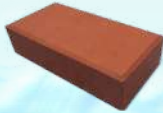
Hydraulic automatic block making machine

www.block-machine.net



Technical parameters

Power	19.8 kw
Cycle	15 -20 s
Pallet size	680-540*20/22/30mm
Hydraulic pressure	8-16Mpa
Machine size	3700x2100x2780mm
Machine weight	4200kg
Land area	Shaded area: 300-400m2; stock area: 1000-2000m2
Products	hollow /solid /paver blocks, curbstone
Worker	3-5workers

Block size	Hollow block 4'	Hollow block 6'	Hollow block 8'	"s" paver 225x112.5x60mm	Holland brick 200x100x60mm
Photos					
Pcs/pallet	5pcs	4pcs	3pcs	8pcs	12pcs
Pcs/per hr	900pcs	720pcs	540pcs	1440pcs	2160pcs
Pcs/8hrs	720pcs	5760pcs	4320pcs	11520pcs	17280pcs

QT4-25C

Electric automatic block making machine

www.block-machine.net

Hollow Block Machine

LONTTO
Model:QT4-25CPLC Control
Material Distributing
Pallet Supplying

Technical parameters

Power	16kw
Cycle	20-25s
Pallet size	850-550*20/22/30mm
Vibration force	22KN
Machine size	3300x2300x2300mm
Machine weight	3200kg
Land area	Shaded area: 300-400m2; stock area: 1000-2000m2
Products	hollow /solid /paver blocks, curbstone
Worker	4-6 workers




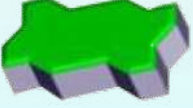

Block size	Hollow block 4'	Hollow block 6'	Hollow block 8'	"s" paver 225x112.5x60mm	Holland brick 200x100x60mm
Photos					
Pcs/pallet	7pcs	5pcs	4pcs	12pcs	14pcs
Pcs/per hr	864pcs	720pcs	576pcs	1728pcs	2016pcs
Pcs/8hrs	8064pcs	5760pcs	4608pcs	13824pcs	16128pcs

QT4-25D

Hydraulic automatic block making machine

www.block-machine.net**Technical parameters**

Power	19.2kw
Cycle	15-20s
Pallet size	850-550*20/22/30mm
Hydraulic press	16Mpa
Machine size	3740x2250x2450mm
Machine weight	4500kg
Land area	Shaded area: 300-400m2; stock area: 1000-2000m2
Products	hollow /solid /paver blocks, curbstone
Worker	5-7 workers

Block size	Hollow block 4'	Hollow block 6'	Hollow block 8'	"s" paver 225x112.5x60mm	Holland brick 200x100x60mm
Photos					
Pcs/pallet	7pcs	5pcs	4pcs	12pcs	14pcs
Pcs/per hr	1400pcs	1260pcs	720pcs	1800pcs	2800pcs
Pcs/8hrs	6720pcs	10080pcs	6720pcs	14400pcs	23040pcs

QT4-15




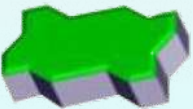

Hydraulic fully automatic block making machine

www.block-machine.net



Technical parameters

Power	21.8 kw
Cycle	15 s
Pallet size	1020-570*20/22/30mm
Hydraulic pressure	16-21Mpa
Machine size	3700x2100x2780mm
Machine weight	6800kg
Land area	Shaded area: 300-400m2; stock area: 1000-2000m2
Products	hollow /solid /paver blocks, curbstone
Worker	4-6 workers

Block size	Hollow block 4'	Hollow block 6'	Hollow block 8'	"s" paver 225x112.5x60mm	Holland brick 200x100x60mm
Photos					
Pcs/pallet	10pcs	6pcs	4pcs	16pcs	20pcs
Pcs/per hr	2400pcs	1440pcs	960pcs	3840pcs	4800pcs
Pcs/8hrs	19200pcs	11520pcs	7680pcs	30720pcs	38400pcs



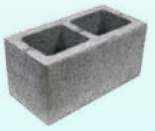
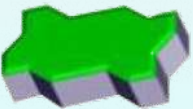

QT8 -15

Big size fully automatic block making machine www.block-machine.net



Technical parameters

Power	36.65 kw
Cycle	12-15 s
Pallet size	950-900*20/22/30mm
Hydraulic pressure	21Mpa
Machine size	9350x2320x2950mm
Machine weight	5300kg
Land area	Shaded area: 600-800m2; stock area: 5000-10000m2
Products	hollow /solid /paver blocks, curbstone
Worker	6-8 workers






Block size	Hollow block 4'	Hollow block 6'	Hollow block 8'	"s" paver 225x112.5x60mm	Holland brick 200x100x60mm
Photos					
Pcs/pallet	16pcs	12Pcs	8pcs	24pcs	36pcs
Pcs/per hr	3840pcs	2880pcs	1920pcs	5760pcs	8640pcs
Pcs/8hrs	30720pcs	23040pcs	15360pcs	46080pcs	69120pcs

QT10-15

Big size fully automatic block making machine www.block-machine.net



Technical parameters	
Power	37 kw
Cycle	12-15 s
Pallet size	1300*950*20/22/30mm
Hydraulic pressure	16-21Mpa
Machine size	3700x2100x2780mm
Machine weight	9800kg
Land area	Shaded area: 600-800m ² ; stock area: 5000-10000m ²
Products	hollow /solid /paver blocks, curbstone
Worker	4-6 workers

Block size	Hollow block 4'	Hollow block 6'	Hollow block 8'	"s" paver 225x112.5x60mm	Holland brick 200x100x60mm
Photos					
Pcs/pallet	27pcs	18pcs	10pcs	35pcs	44pcs
Pcs/per hr	6480pcs	4320pcs	1800pcs	8400pcs	10560pcs
Pcs/8hrs	51840pcs	34560pcs	14400pcs	67200pcs	84480pcs



CLAY BRICK

using cements and, clay, gangue power , fly-ash and white lime etc. to make different types and sizes interlocking blocks.

Hydraulic brick machine

Clay brick machine adopt the hydraulic type ,and static pressure demolding

Power

Machines adopt the diesel engine ,no power limitation

LT4-10**Hydraulic fully automatic clay brick machine** www.block-machine.net**Technical parameters**

Power	11 kw
Cycle	8-10 s
Hydraulic pressure	60Mpa
Machine size	1800x1500x2210mm
Machine weight	1300kg
Land area	Shaded area: 300-400m2; stock area: 1000-2000m2
Products	Interlocking bricks
Worker	4-6 workers

Block size	300x150x100mm	300x150x100mm	150x150x100mm	300x150x100mm	225x112.5x80mm
Photos					
Pcs/pallet	4pcs	4pcs	8 pcs	4pcs	4pcs
Pcs/per hr	1800-2000pcs	1800-2000pcs	3600-4000pcs	1800-2000pcs	1800-2000pcs
Pcs/8hrs	14400-16000pcs	14400-16000pcs	28800-32000pcs	14400-16000pcs	14400-16000pcs

LT2-10

Hydraulic fully automatic clay brick machine www.block-machine.net



Technical parameters

Power	7.5 kw
Cycle	8-10 s
Machine size	2100*1200*2150
Hydraulic pressure	16-22 Mpa
Machine weight	1300kg
Land area	Shaded area: 300-400m2; stock area: 1000-2000m2
Products	Interlocking bricks
Worker	4-6 workers

Block size	300x150x100mm	300x150x100mm	150x150x100mm	300x150x100mm	225x112.5x80mm
Photos					
Pcs/pallet	2pcs	2pcs	4 pcs	2pcs	2pcs
Pcs/per hr	900 cs	900 pcs	1800 pcs	900 pcs	900pcs
Pcs/8hrs	7200pcs	7200pcs	14400pcs	7200pcs	7200pcs

LT1-10Hydraulic fully automatic clay brick machine www.block-machine.net**Technical parameters**

Power	5.5 kw
Cycle	7-10 s
Hydraulic pressure	16-22 Mpa
Machine size	1800x1500x2210mm
Machine weight	1300kg
Land area	Shaded area: 300-400m2; stock area: 1000-2000m2
Products	Interlocking bricks
Worker	3-4 workers

Block size	300x150x100mm	300x150x100mm	150x150x100mm	300x150x100mm	225x112.5x80mm
Photos					
Pcs/pallet	1pcs	1pcs	2 pcs	1pcs	1pcs
Pcs/per hr	360 cs	360 cs	720 pcs	360 cs	360 cs
Pcs/8hrs	3600pcs	3600pcs	7200pcs	3600pcs	3600pcs

LT2-40**Manual brick machine**
www.block-machine.net

Power	Manual
Cycle	25-40s
Pcs/mold	2pcs/per mold
Machine size	1600x700x1200mm
Production	1800pcs/per day
Machine weight	360KG

**LT1-40**

Power	Manual
Cycle	25-40s
Pcs/mold	1pcs/per mold
Machine size	600x400x80mm
Production	900pcs/per day
Machine weight	250KG

Hydraulic clay brick machine(diesel/electric)

**ECO
BRAVA**



Power	Diesel /electric
Cycle	20-25s
Pcs/mold	1 pcs/per mold
Machine size	1100x700x1700mm
Production	1152pcs/per day
Machine weight	420KG

ECO BRB








Power	Diesel /electric
Cycle	20-25s
Pcs/mold	2 pcs/per mold
Machine size	1490x1500x1970mm
Production	2304pcs/per day
Machine weight	560KG



M7MI TWIN

[Hydraulic diesel type clay brick machine](http://www.block-machine.net)
www.block-machine.net

Technical parameters	
Power	Diesel engine 10HP
Cycle	15s
Machine size	3650*1700*1600mm
Hydraulic pressure	16-22 Mpa
Machine weight	2200kg
Land area	Shaded area: 100-300m2; stock area: 500-1000m2
Products	Interlocking bricks
Worker	3-4 workers

Block size	300x150x100mm	300x150x100mm	150x150x100mm	300x150x100mm	225x112.5x80mm
Photos					
Pcs/pallet	2pcs	2pcs	2 pcs	2pcs	2 pcs
Pcs/per hr	480pcs	480pcs	480pcs	480pcs	480pcs
Pcs/8hrs	4800pcs	4800pcs	4800pcs	4800pcs	4800pcs






M7MI**M7MI**

[Hydraulic diesel type clay brick machine](http://www.block-machine.net)
www.block-machine.net



Technical parameters

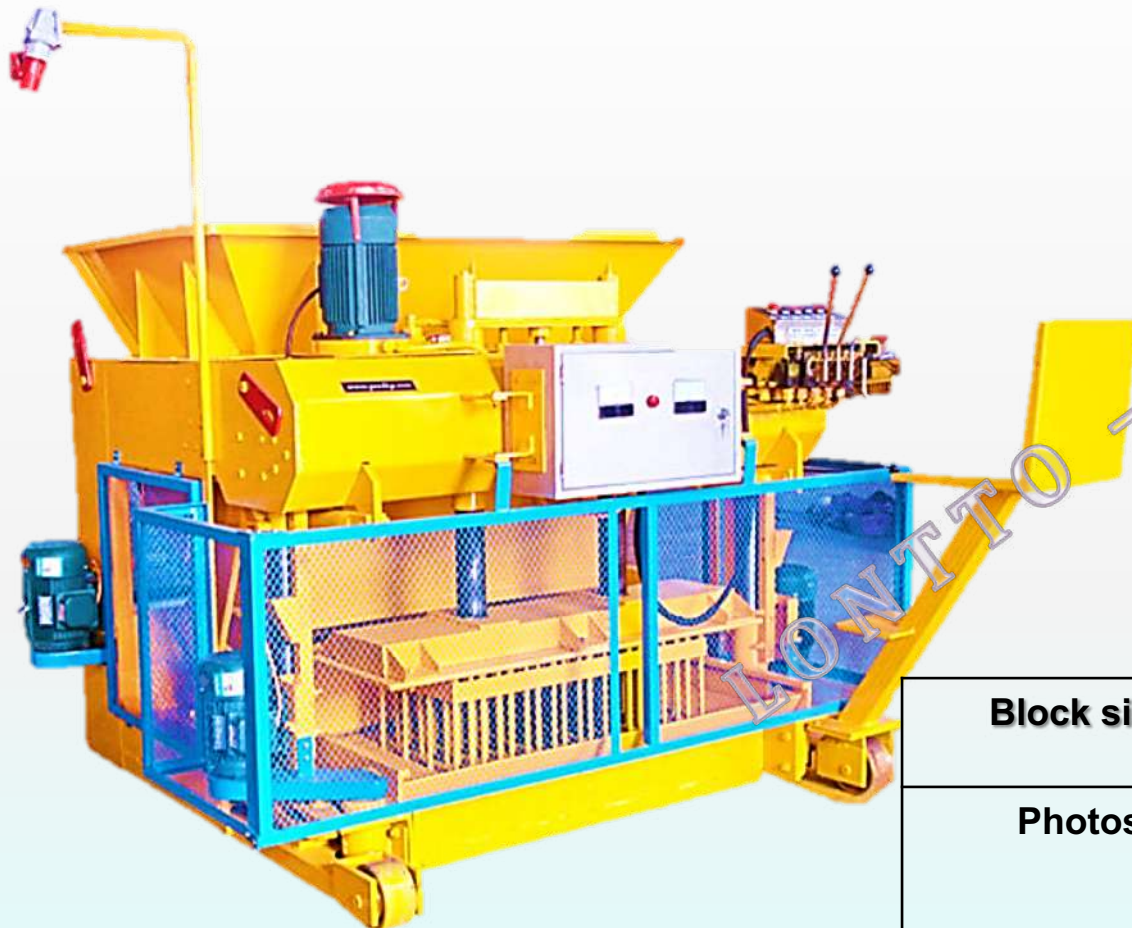
Power	Diesel engine 6HP
Cycle	15s
Machine size	2800*1520*1530mm
Hydraulic pressure	15 Mpa
Machine weight	1350kg
Land area	Shaded area: 100-200m2; stock area: 500-800m2
Products	Interlocking bricks
Worker	3-4 workers

Block size	300x150x100mm	300x150x100mm	150x150x100mm	300x150x100mm	225x112.5x80mm
Photos					
Pcs/pallet	1pcs	1pcs	1pcs	1pcs	1pcs
Pcs/per hr	240pcs	240pcs	240pcs	240pcs	240pcs
Pcs/8hrs	2400pcs	2400pcs	2400pcs	2400pcs	2400pcs

QMY6-25




Hydraulic Mobile type hollow block making machine

www.block-machine.net



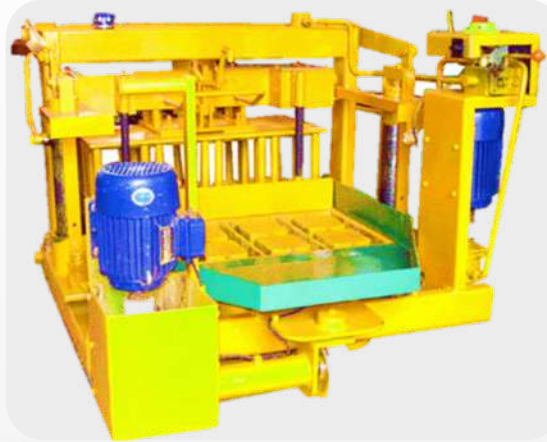
Technical parameters

Power	15.9KW
Cycle	15-20s
Hydraulic pressure	12Mpa
Machine weight	1900kg
Land area	Shaded area: 10-30m2; stock area: 800-1000m2
Products	Hollow blocks
Worker	2-3 workers




Block size	Hollow block 4'	Hollow block 6'	Hollow block 8'
Photos			
Pcs/pallet	8pcs	7pcs	6pcs
Pcs/per hr	1440pcs	1260pcs	1080pcs
Pcs/8hrs	11520pcs	10080pcs	8640pcs

Small Hydraulic Mobile type hollow block making machine

www.block-machine.net






QMJ4-30

Block size	Hollow block 4'	Hollow block 6'	Hollow block 8'
Photos			
Pcs/pallet	6pcs	5pcs	4pcs
Pcs/per hr	720pcs	600pcs	480pcs
Pcs/8hrs	5760pcs	4800pcs	3840pcs



QMJ4-45

Block size	Hollow block 4'	Hollow block 6'	Hollow block 8'
Photos			
Pcs/pallet	6pcs	5pcs	4pcs
Pcs/per hr	480pcs	400pcs	320pcs
Pcs/8hrs	3840pcs	3200pcs	1280pcs



LONTTO



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