

Test Report No. F690101/LF-CTSAYAA16-19232

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DAELIM INDUSTRIAL CO., LTD

802 Gwahak-ro Bongdong-eup Wanju-gun Jeollabuk-do Korea

The following sample(s) was/were submitted and identified by/on behalf of the client as:-

SGS File No. : AYAA16-19232

Product Name : BOPP FILM

Item No./Part No. : N/A

Client reference data : BOPP FILM, BOPP FILM(EVA Coating FILM)

: 2016.03.24 **Received Date**

: 2016.03.24 to 2016.04.04 **Test Period**

Test Result(s) : For further details, please refer to following page (s)

: By the applicant's request, item No.s/part No.s & client reference information are **Report Comments**

stated/added on report.

Result Summary

Test Requested	Conclusion
US FDA 21 CFR 177.1520(Olefin Polymer) (As per client's request)	-
Polypropylene	-
a) Density	PASS
b) Melting point	PASS
c) Extractable fraction	PASS
d) Soluble fraction	PASS

SGS Korea Co., Ltd.

Jeff Jang / Chemical Lab manager

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Sample No. : AYAA16-19232.001

Sample Description : BOPP FILM

Item / Part No. : N/A

Material : HOMO PP

Test result(s):

US FDA 21 CFR 177.1520

Method: With reference to 21 CFR 177.1520(c)(1.1a)

a) Density

Test Item(s)	Result (g/mL)	Permissible Limit (g/mL)
Density at 22.5 ℃	0.91	0.880-0.913
Comment	PASS	-

b) Melting point

Test Item(s)	Result (℃)	Permissible Limit (℃)
Melting point	163	160-180
Comment	PASS	-

c) Extractable fraction

Sample extracted in n-hexane at reflux temperature for 2 hours.

Test Item(s)	Result (% w/w)	Detection Limit (% w/w)	Permissible Limit (% w/w)
Extractable fraction	2.05	0.1	6.4
Comment	PASS	-	-

d) Soluble fraction

Sample dissolved in xylene under the condition of 25 ℃ for 2 hours.

Test Item(s)	Result (% w/w)	Detection Limit (% w/w)	Permissible Limit (% w/w)
Soluble fraction	3.34	0.1	9.8
Comment	PASS	-	-

Note: 1. g/mL = gram per milliliter

- 2. % w/w = percentage of weight by weight
- 3. °C = degree Celsius
- 4. N.D = Not detected

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*** End of Report ***

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