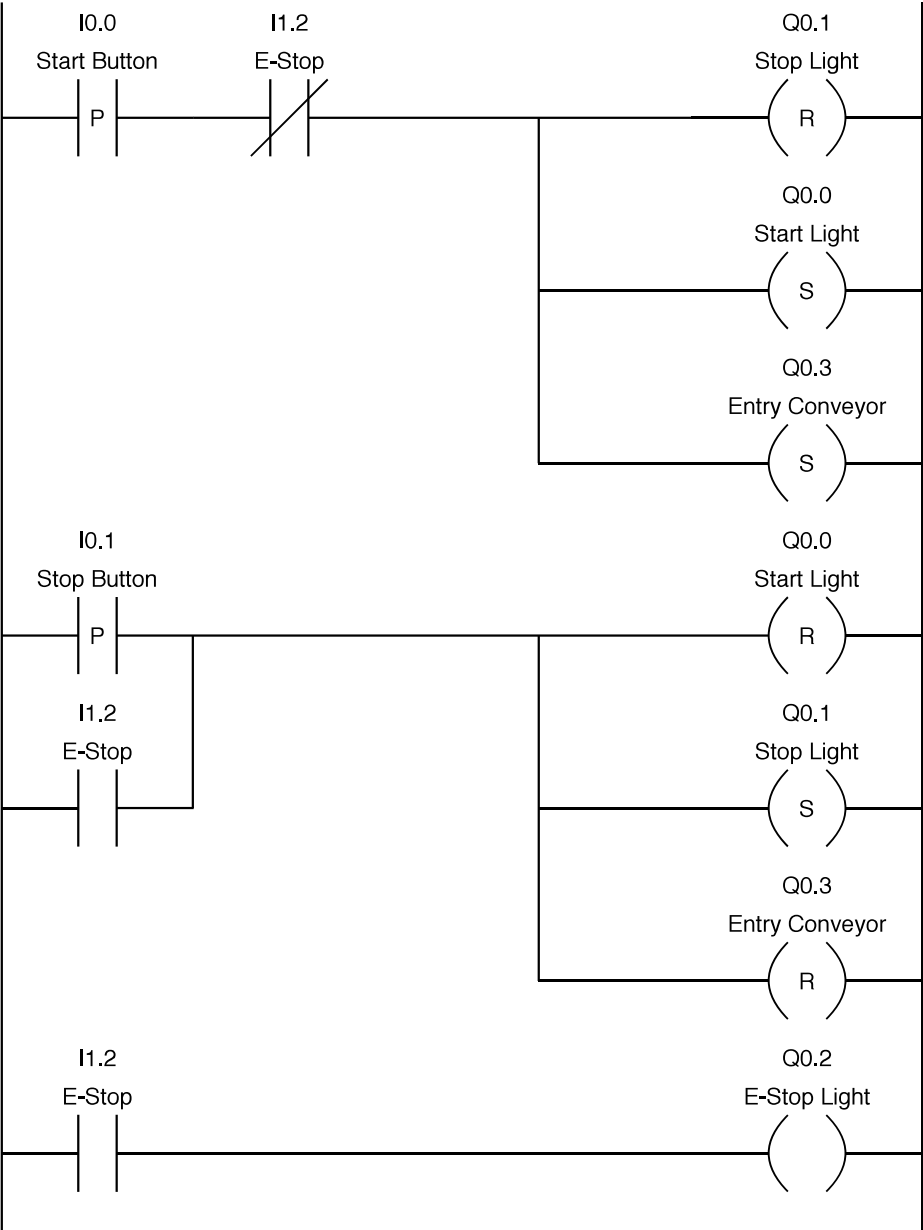
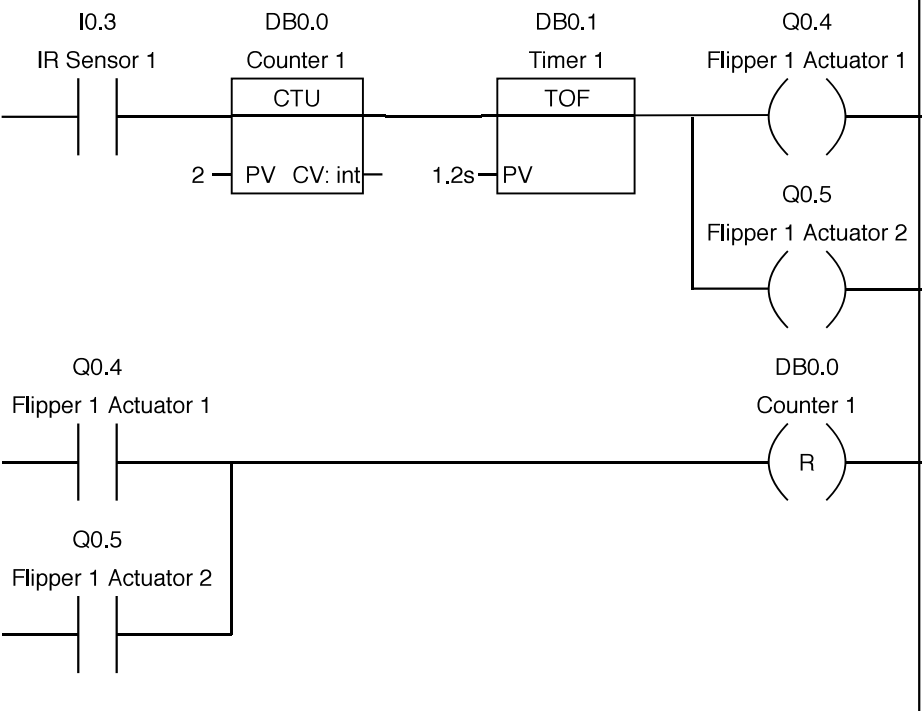


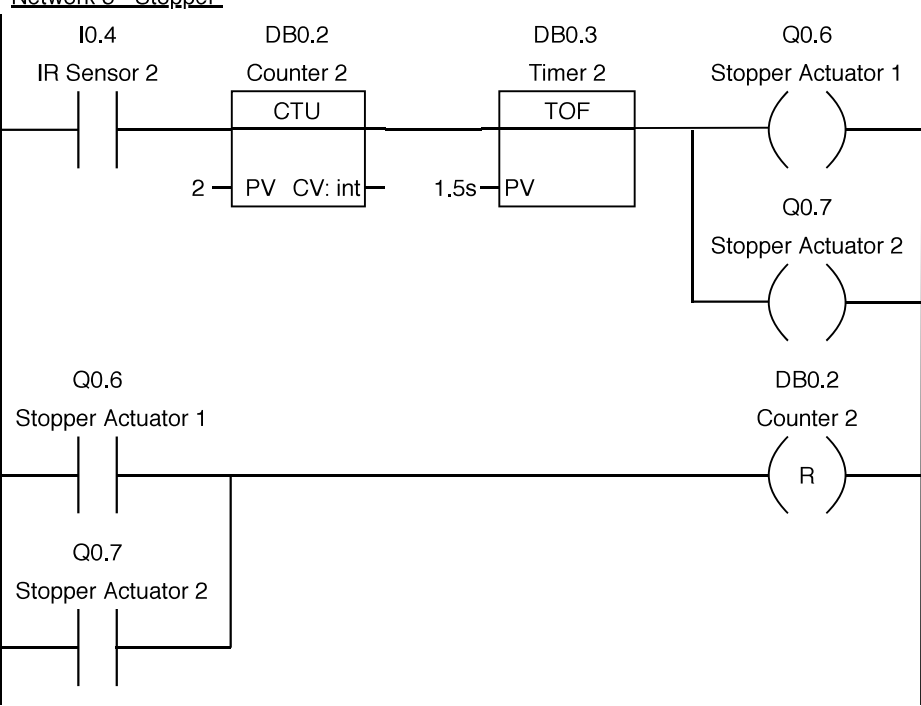
Network 1 - Conveyor Ladder Logic



Network 2 - Flipper 1



Network 3 - Stopper



Network 4 - Flipper 2

