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Monitor One datasheet



The Monitor One is an off-the-shelf complete gateway design, like the Tracker One. The Monitor One is in a larger IP67 waterproof enclosure with room inside for an expansion card and additional connectors, allowing it to be used in more custom scenarios than the Tracker One.

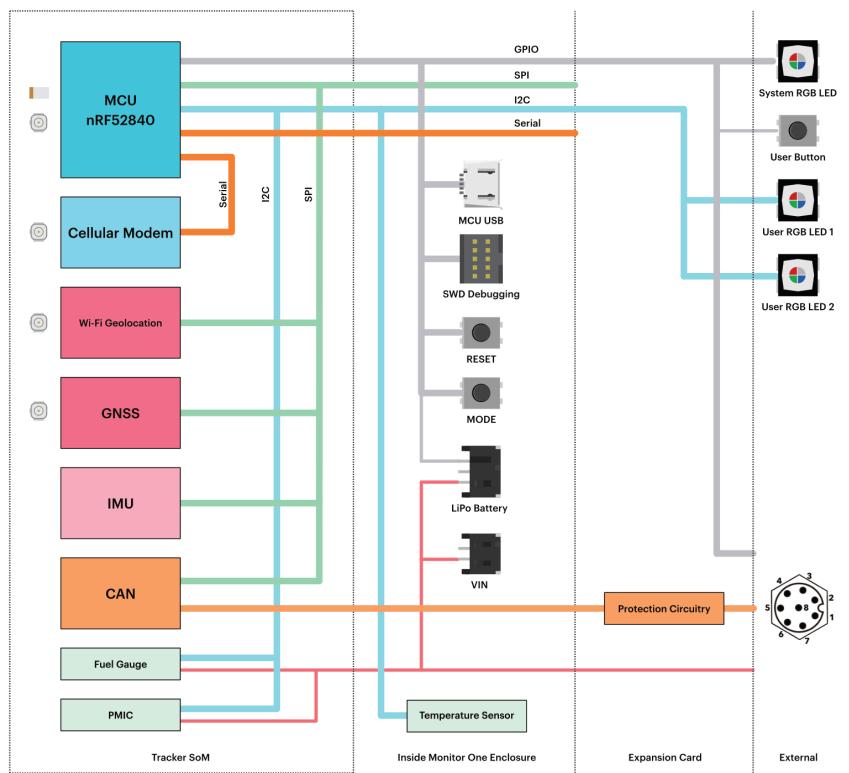
- **Ready to go** with rugged IP67-rated enclosure with room inside for an expansion card.
- **Flexible power supply** to easily add asset tracking to most devices with a 6 - 30 VDC power input and a large 18650 LiPo battery pack.
- **Internal or external antennas** for cellular and GNSS.
- **Temperature sensors** on the carrier board, and also a battery pack temperature sensor.
- **Expansion card connector** to allow for custom application specific hardware.
- **RGB LED** for system status, and two user RGB LEDs for your own use, visible from outside the enclosure.
- **User button**, waterproof and accessible from outside the enclosure.

Particle gateway device like the Monitor One and Tracker One are designed to be used off-the-shelf to interface to other devices and sensors using standard protocols such as CAN bus, I2C, and serial.

For information on setting up a Monitor One Developer Edition, see the [Monitor One Quickstart](#).

The pictures in this datasheet are of a pre-release unit.

Block diagram



Details about the Tracker SoM that is contained within the Monitor One can be found in the [Tracker SoM Datasheet](#).

External features



Label Feature

1	System RGB LED
2	GNSS antenna (internal)
3	Cellular antenna (internal)
4	External connectors (on bottom)
5	Magnetic, bolt-down, or strap-down mounting bracket
6	User RGB LEDs (2)
7	User button (externally accessible)
8	Wi-Fi geolocation antenna (internal, optional)
9	Cover screws (6) (M2 hex, 2mm)

USER BUTTON

A waterproof button is available from the outside of the enclosure.

- Long press (10 seconds) resets the device (as if the RESET button was pressed)
- Shorter press and multiple press can be handled by your user firmware for your own features

USER LEDS (2)

- There are two small RGB LEDs visible from the outside on the side of the unit, next to the user button.
- The upper LED defaults to being a GNSS lock indicator:
 - Off: GNSS off
 - Blinking (green): attempting to get a GNSS fix
 - On (green): GNSS fix acquired
- You can program custom colors, blinking, and fade effects from your user firmware for the lower LED.

- LEDs are controlled by a ADP8866 I2C LED controller.

CONNECTORS



The bottom plate of the Monitor One can be customized with different connectors for your application.

Label	Feature
1	Cellular antenna (SMA)
2	M12 connector (8-pin)
3	M12 connector (4-pin)
4	CNSS antenna (SMA)
5	Mounting plate attachment screw

By default the Monitor One uses the internal cellular and GNSS antennas, but can be switched to using the external connectors inside the enclosure.

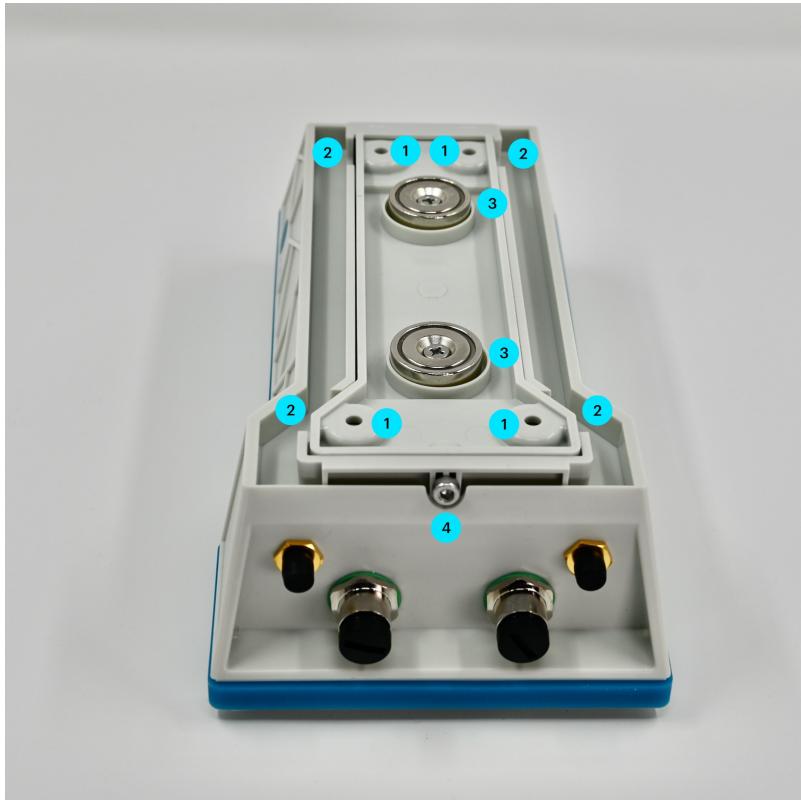
The cellular (1) and GNSS (4) antennas are not connected internally at the factory. In order to use the external connectors you must open the case, disconnect the internal antenna, and instead connect the U.FL connector for the external jack.

The Monitor One is equipped with 2 external-facing SMA bulkhead connectors for both cellular and GNSS but are disconnected internally. The hardware is ready for use with external antennas giving the ability to connect a wide variety of application-specific antennas. It is recommended that the user perform required RF certifications with the selected antenna installed as the Monitor One has only been certified for use in select regions with the internal antennas.

Mounting

The Monitor One is intended to be mounted in the orientation shown at the top of the page, with the connectors facing down. You can also mount it with the mounting plate mounted on a flat surface as the GNSS antenna is angled to allow it to work in either orientation.

When using external cellular and GNSS antennas you can orient the Monitor One in other directions.



Label Details

- | | |
|---|--|
| 1 | Mounting screw or bolt holes |
| 2 | Slots for strap mounting |
| 3 | Magnets |
| 4 | Mounting plate removal screw (M3 hex, 3mm) |

The mounting plate contains two magnets (3) that allow it to be easily mounted on a metal surface.

The mounting plate is removable from the back of the unit after removing the screw on the bottom (4), near the expansion connectors.

Once removed, you can screw or bolt the mounting plate through the four holes (1) and reattach the Monitor One. This is good for rough conditions and for mounting on non-metal surfaces.

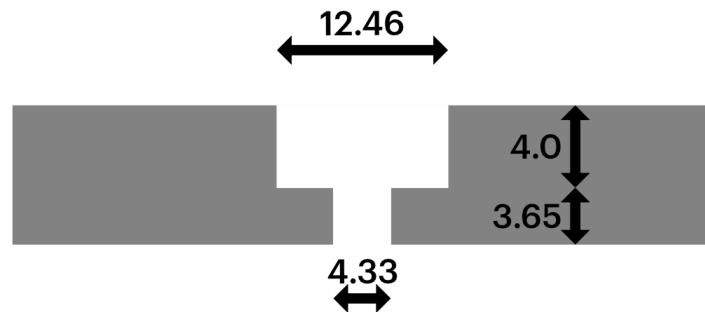
The mounting plate can be strap mounted through the two slots (2).

The magnets do not need to be removed to use screw, bolt, or strap mounting.

Dimensions	Metric	SAE
Top, width between mounting holes	28 mm	13/32"
Bottom, width between mounting holes	46 mm	113/16"
Height between mounting holes	140 mm	5 1/2"



Dimensions	Metric	SAE
Bolt/screw head hole diameter (maximum)	12.46 mm	31/64"
Bolt/screw head maximum height (maximum)	4.0 mm	5/32"
Bolt/screw hole diameter (maximum)	4.33 mm	11/64"
Bolt/screw shaft to surface (maximum)	3.65 mm	9/64"
Recommended bolt or screw	M4	#8



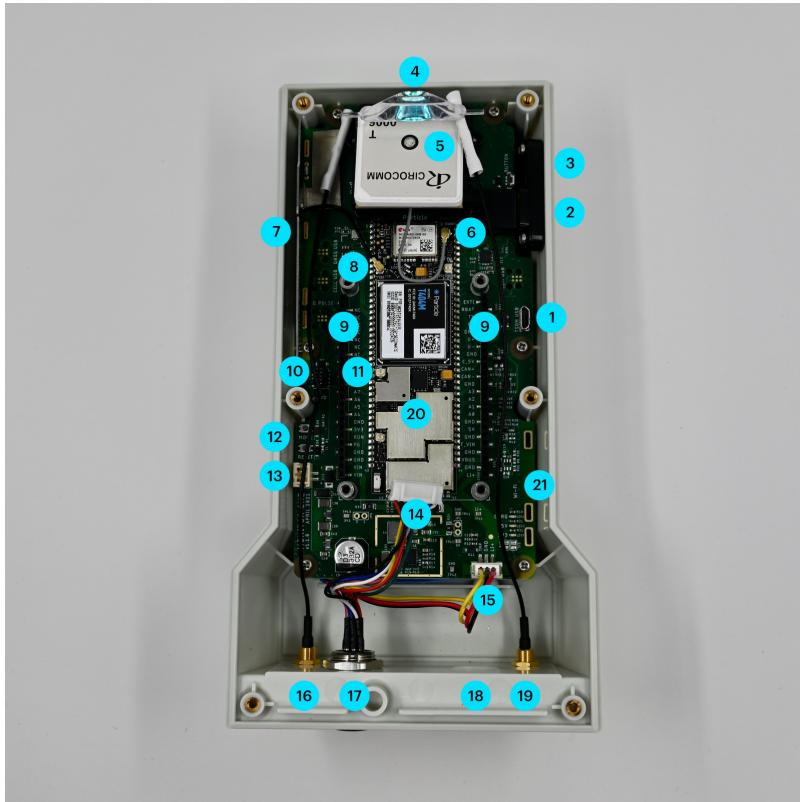
When mounting using a strap, the strap will hold the mounting bracket against a surface and is sandwiched between the mounting bracket and the Monitor One enclosure.

Dimensions	Metric	SAE
Maximum strap width	15 mm	19/32"



If you wish to fabricate your own compatible mounting bracket, the STEP file can be found in the [Monitor One Github repository](#).

Internal features



Label Feature

1	MCU USB Connector (Micro B)
2	User RGB LEDs (2, externally visible)
3	User Button (externally accessible)
4	System RGB LED (externally visible)
5	GNSS antenna (internal, optional)
6	GNSS antenna U.FL connector
7	Cellular antenna (internal)
8	Cellular antenna U.FL connector
9	Expansion card headers (2)
10	SWD debugging connector
11	Wi-Fi geolocation antenna U.FL connector
12	MODE and SETUP buttons
13	VIN connector
14	Expansion card to external connector cable
15	LiPo battery connector
16	Cellular antenna SMA connector (external)
17	Expansion card external connector #1 (M12, 8-pin)
18	Expansion card external connector #2 (M12)
19	GNSS antenna SMA connector (external)
20	Tracker SoM module
21	Wi-Fi geolocation antenna (internal, not pictured)

I/O Card

The Monitor One is designed with easy-to-use expansion headers and an enclosure with sufficient space inside for an expansion card, and for additional expansion connector through the wall of enclosure.

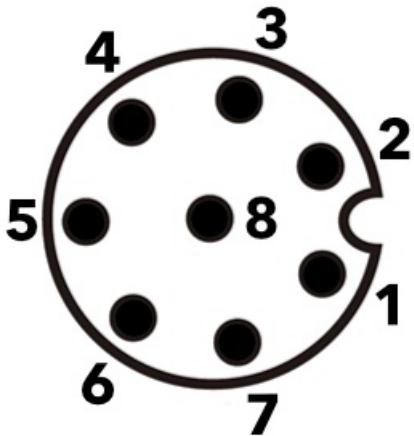
The Monitor One Developer's Edition includes the I/O Card, which includes:

Feature	Location	Details
VIN	M12 8-pin	Power input, 6 - 30V DC
CAN Bus	M12 8-pin	
RS485 (Modbus)	M12 8-pin	
4-20 mA input	M12 8-pin	
0-10V analog input	M12 8-pin	
12-24V slow-signal input	M12 4-pin	Opto-isolated
Relay	M12 4-pin	30VDC 2A maximum
QWIIC connector	expansion card	3.3V I2C



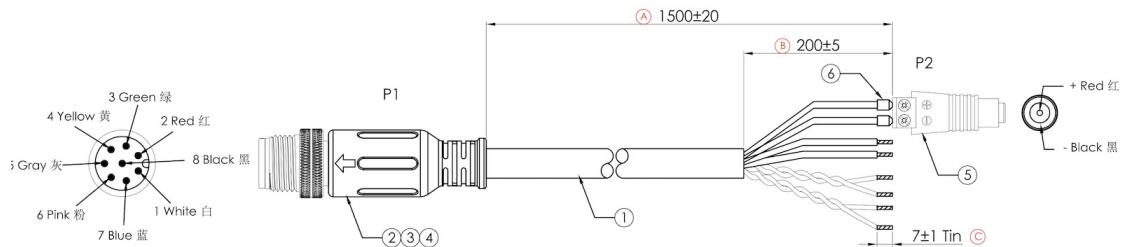
I/O CARD M12 8-PIN TO FLYING LEADS

The Monitor One includes a M12 8-pin male to flying leads cable, $1500\pm20\text{mm}$ (about 60 inches or 5 feet). This is used to power the Monitor One, and also use the 4-20mA, 0-10V analog in, CAN bus, and RS485 (Modbus) interfaces.



Looking at the pins on the end of the connector on the cable

Conn P1 (M12)	Color	Function	GPIO
1	White	CAN_P	
2	Red	VIN (6-30 VDC)	
3	Green	4-20mA input	A7
4	Yellow	0-10V input	A6
5	Gray	RS485_B (N)	
6	Pink	RS485_A (P)	
7	Blue	CAN_N	
8	Black	Ground	



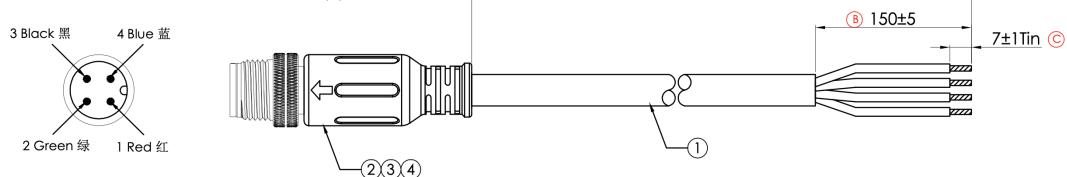
Also included is an adapter from screw terminals to a 5.5x2.1mm barrel jack, center positive. If you disconnect and reconnect the adapter, make sure the + screw terminal is connected to red and the - screw terminal is connected to black. An appropriate 24 VDC power adapter is included.

Any 6VDC to 30VDC power adapter at 12 watts (minimum) with a 5.5x2.1mm barrel connector, center positive can be used instead, if desired. For automotive use, you can use this power input directly to a 12V or 24V vehicle power system as the power supply is designed to handle transient voltage present on vehicle power systems.

The RS485 and CAN interface pins on the M12 8-pin connector cannot be used as GPIO.

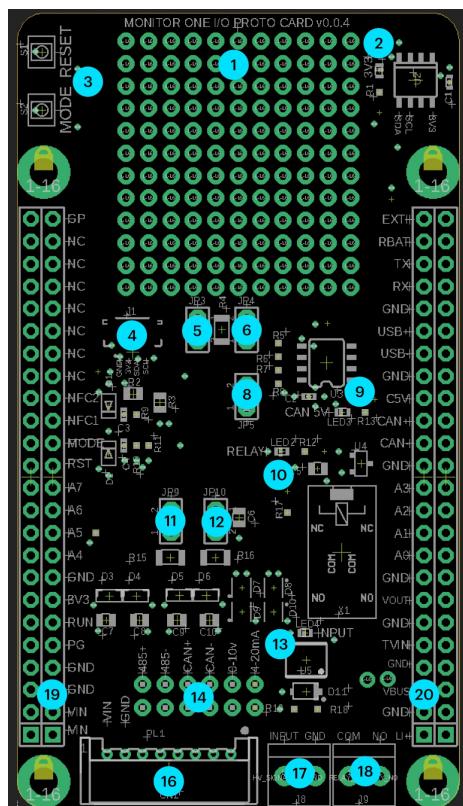
I/O CARD M12 4-PIN TO FLYING LEADS

The Monitor One includes a M12 4-pin male to flying leads cable, 1500±20mm (about 60 inches or 5 feet).



Conn P1 (M12)	Color	Function	GPIO
1	Red	12-24V slow-signal input	A5
2	Green	Relay COM	
3	Black	Ground	
4	Blue	Relay (NO)	NFC_PIN2

I/O CARD DETAILS



Label Details

- | | |
|----|--|
| 1 | Prototyping area |
| 2 | Power LED (LED1) |
| 3 | RESET and MODE buttons |
| 4 | QWIIC (I2C) connector |
| 5 | RS-485 120 ohm termination resistor enable (JP3) |
| 6 | RS-485 pull-up resistor (JP4) |
| 8 | RS-485 pull-down resistor (JP5) |
| 9 | CAN_5V LED (LED3) |
| 10 | Relay energized LED (LED2) |
| 11 | CAN termination resistor enable (JP9) |
| 12 | CAN termination capacitor enable (JP10) |
| 13 | Slow-signal input (12-24V) powered (LED4) |

- | | |
|----|--|
| 14 | M12 8-pin solder jumpers, location for prototyping wires |
| 16 | Connector to M12 8-pin |
| 17 | Slow-signal input (I2-24V) and GND |
| 18 | Relay COM and NO (normally open) |
| 19 | Access to expansion card signals |
| 20 | Access to expansion card signals |

The M12 4-pin bulkhead connector has flying leads that are connected to the screw terminals (18) as follows:

M12 Pin	Color	Card
1	Red	INPUT
2	Green	COM
3	Black	GND
4	Blue	NO

CUSTOMIZING THE I/O CARD

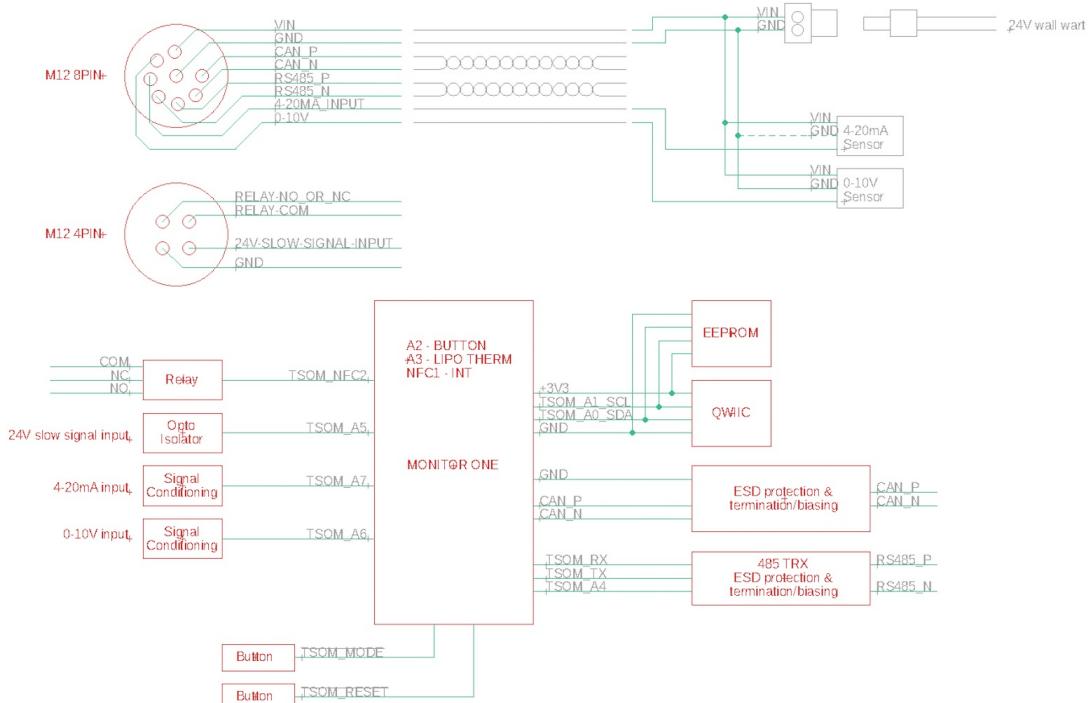
If you wish to build upon the I/O Card, there is a small prototyping area (1).

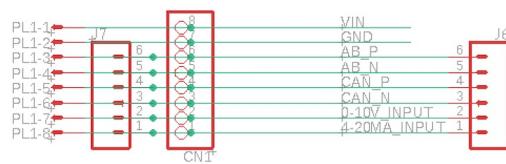
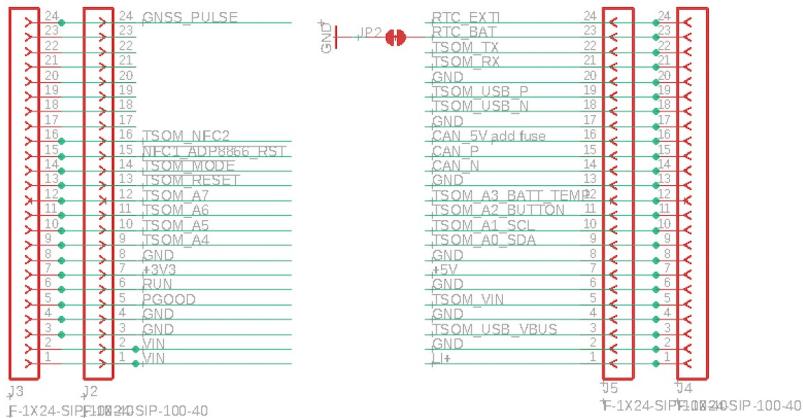
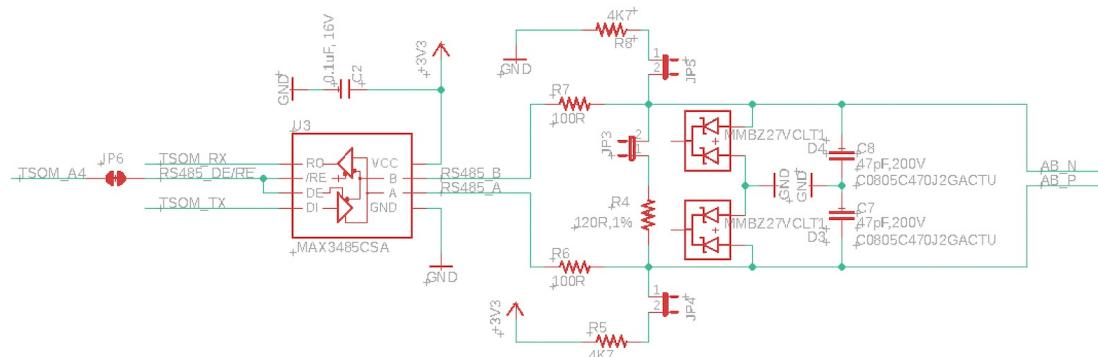
If you need signals from the expansion card interface, they are available in the rows of pins (19, 20).

If you wish to disable an interface that you are not using and re-use the pins on the M12 8-pin connector, there is a small trace jumper between the rows of pins in area (14). Cutting this trace isolates the expansion card signal from the signal to the connector (16). Then you can solder a small jumper wire to replace the signal on the M12 8-pin.

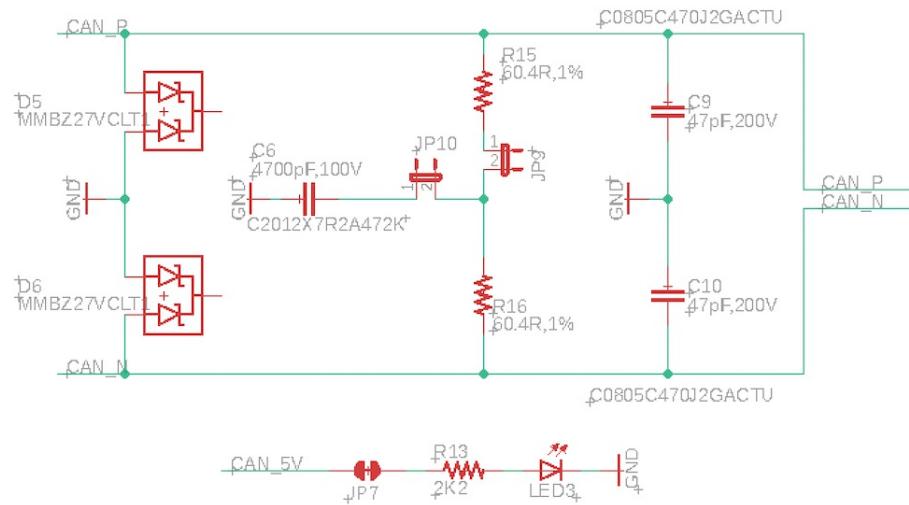
The Eagle CAD schematic and board layout files for the I/O card can be found in the [Monitor One Github repository](#).

BLOCK DIAGRAM - I/O CARD



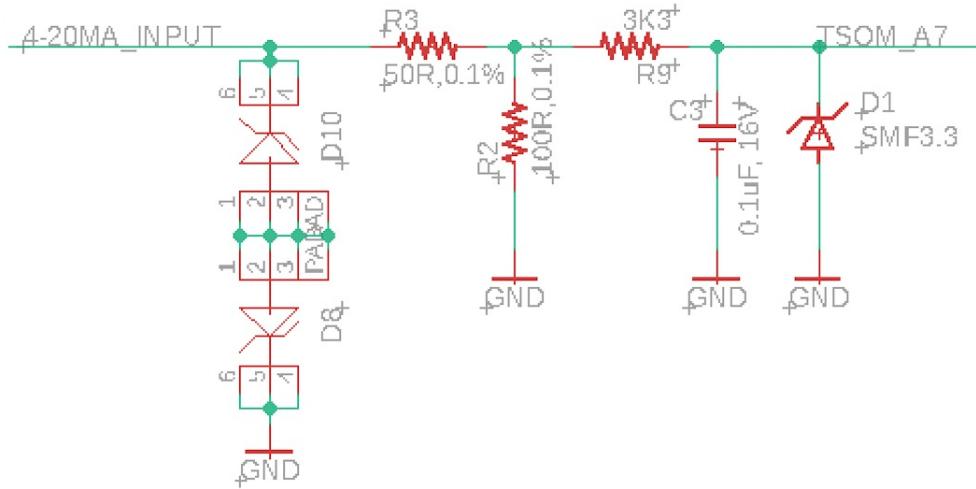
Interconnects - I/O Card**CARD INTERCONNECTS****RS485 - I/O Card****RS485 TRX AND FRONT END****CAN - I/O Card**

CAN BUS FRONT END



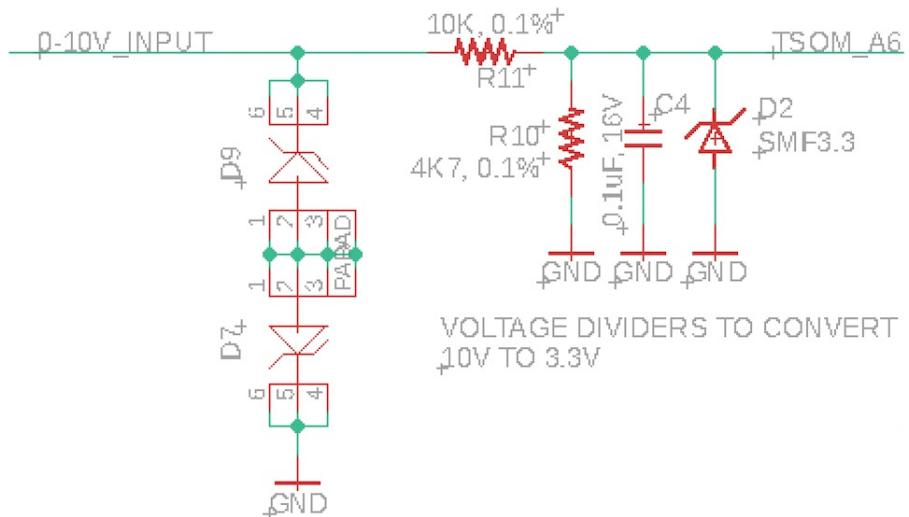
4-20mA - I/O Card

4-20mA INPUT



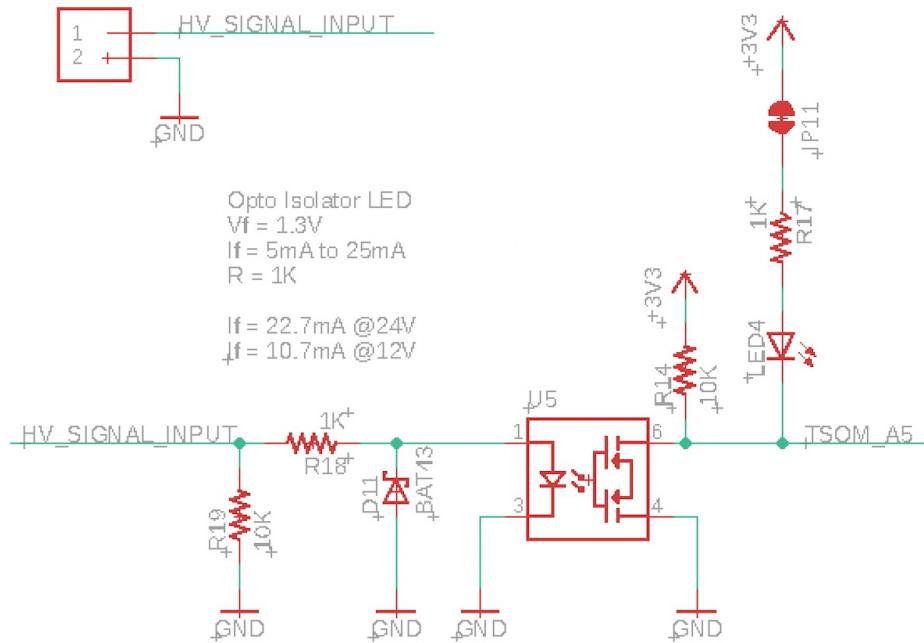
0-10V - I/O Card

0-10V SIGNAL INPUT



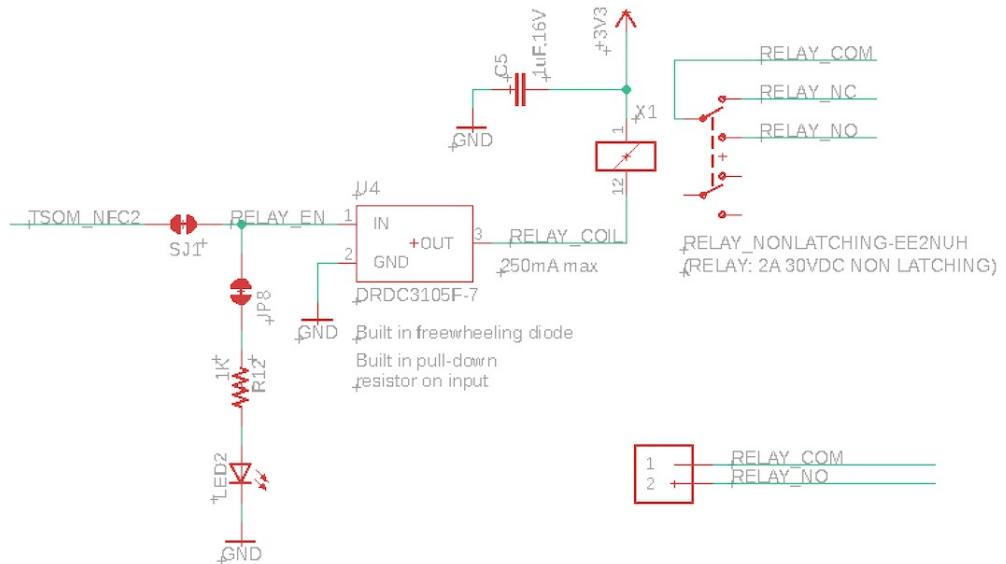
Slow signal input - I/O Card

HIGH VOLTAGE SLOW SIGNAL INPUT



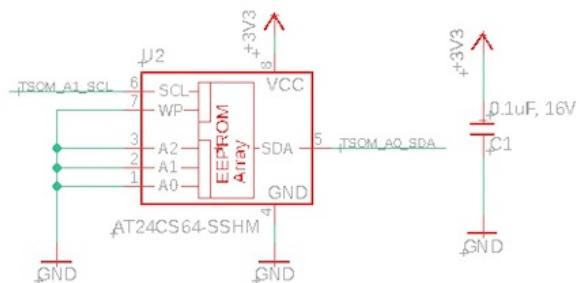
Relay - I/O Card

SMALL SIGNAL NON-LATCHING RELAY



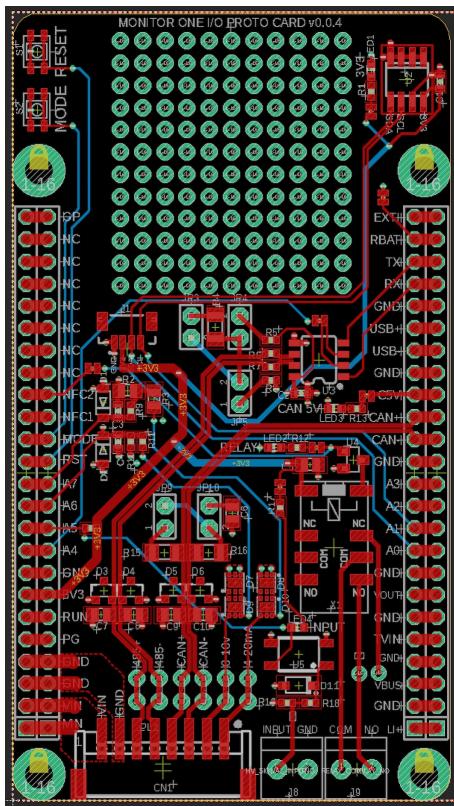
EEPROM - I/O Card

EEPROM

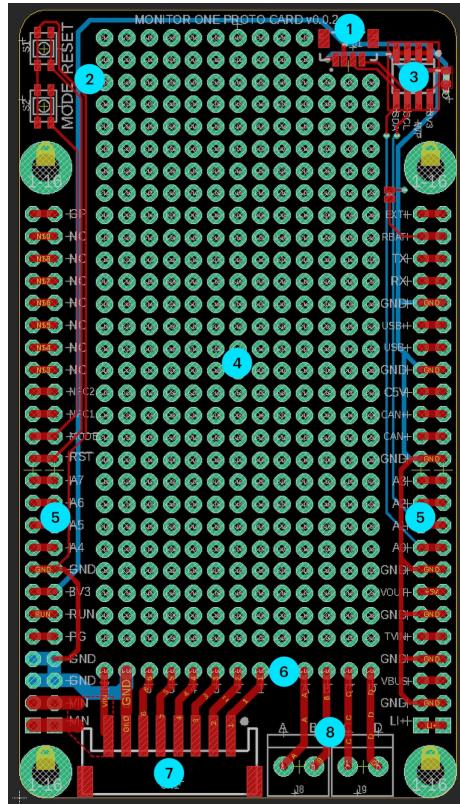


Connect A0-A2 to GND in order to be compatible with 24CW640T EEPROM
addr = 0X 50

BOARD LAYOUT - I/O CARD



Prototype Card



Label Feature

1	QWIIC (I2C) connector
2	RESET and MODE buttons
3	EEPROM
4	Prototyping area
5	Access to expansion port signals
6	Access to bulkhead connector signals
7	B8B-PH connector, connect to M12 8-pin
8	Screw terminals, connect to M12 4-pin

B8B-PH CONNECTOR

The left connector (7) attaches to the M12 8-pin connector with a short adapter cable. You don't have to use this cable setup, but it's often convenient to do so.

- Connector: [JST B8B-PH](#) (right angle)
- Mates with: [JST PHR-8](#)

Connector B8B-PH Color M12 Pin Function

8	2	Red	VIN (6-30 VDC)
7	8	Black	Ground
6	6	Pink	
5	5	Gray	
4	1	White	
3	7	Blue	
2	4	Yellow	
1	3	Green	

- We recommend that you keep pin 8 (VIN) and pin 7 (GND) in the same positions.
- Other pins can be used as desired.
- The pins on the board layout are numbered 8 - 1 left to right, opposite of how the pins on the cable are numbered.

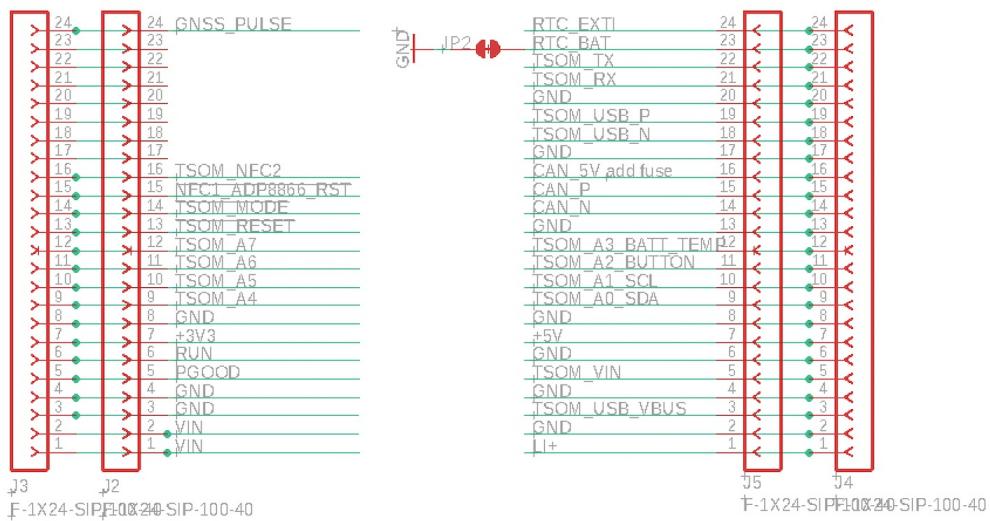
SCREW TERMINALS

Screw Terminal	Color	M12 Pin
A	Red	1
B	Black	3
C	Green	2
D	Blue	4

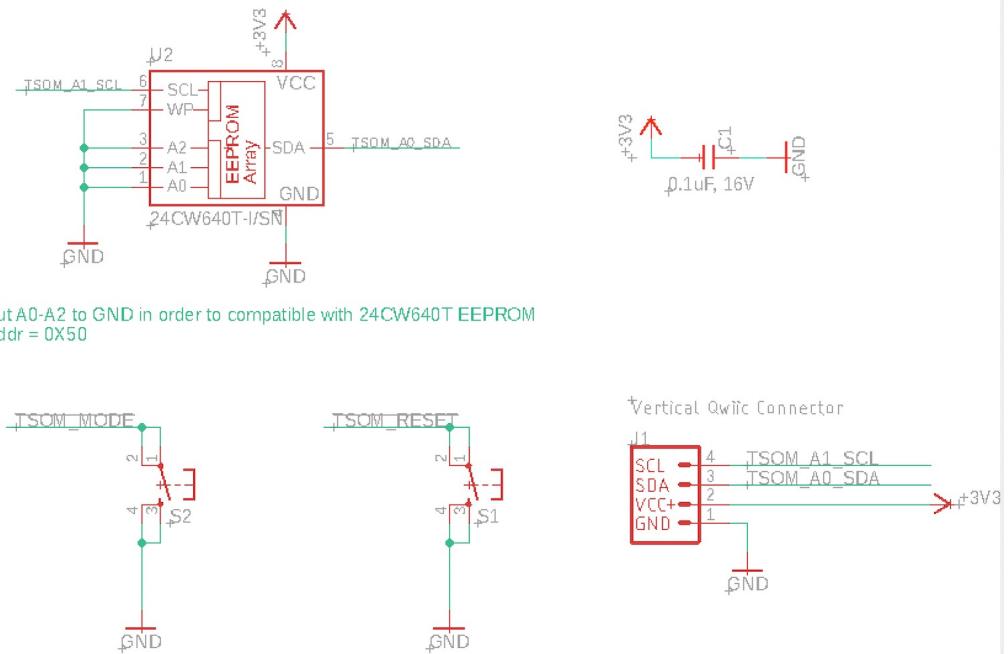
- The order of these pins isn't significant, but this is how the I/O Card is wired, so it probably best to be consistent.

SCHEMATICS - PROTOTYPING CARD

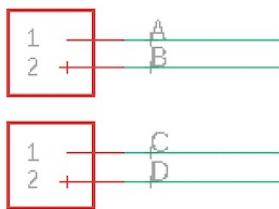
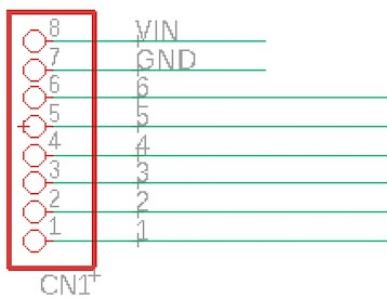
CARD INTERCONNECTS



EEPROM



TO M12 CONNECTORS



The Eagle CAD schematic and board layout files for the prototype can be found in the [Monitor One Github repository](#).

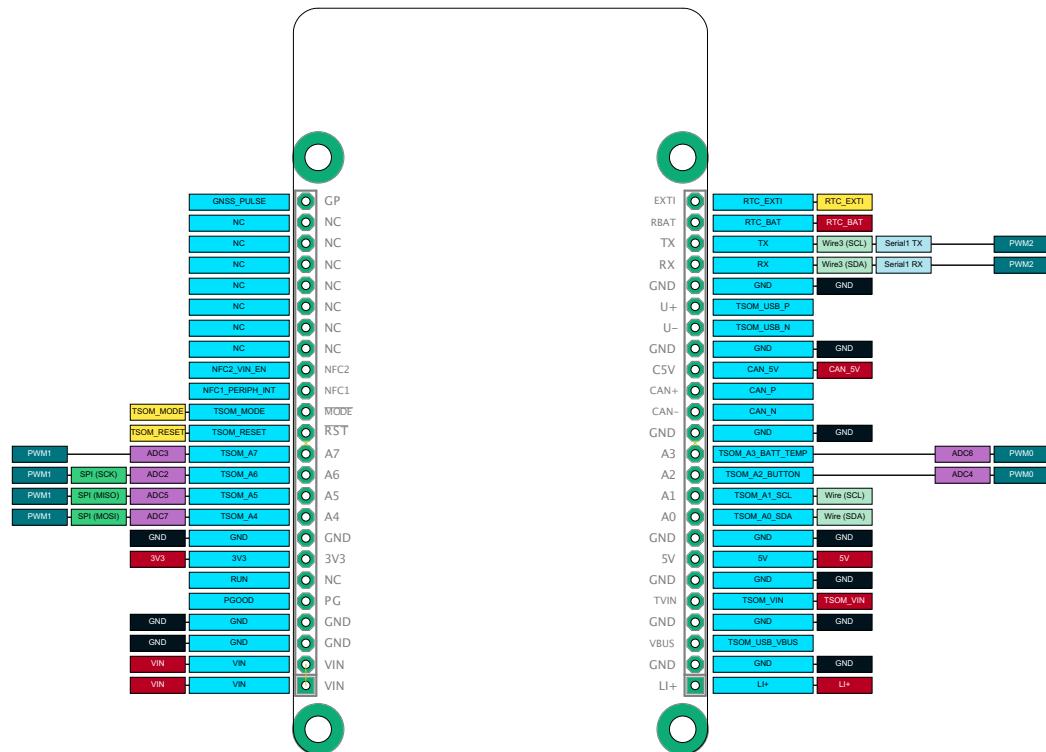
Expansion card interface

- Expansion card size: 50mm x 90mm (approximately 2" x 3.5")
- Connectors: 24-pin 0.1" headers (two, one on each long side)
- Male header pins on the bottom of expansion card
- Attachment: 4 screws to standoffs (M3 screw recommended)

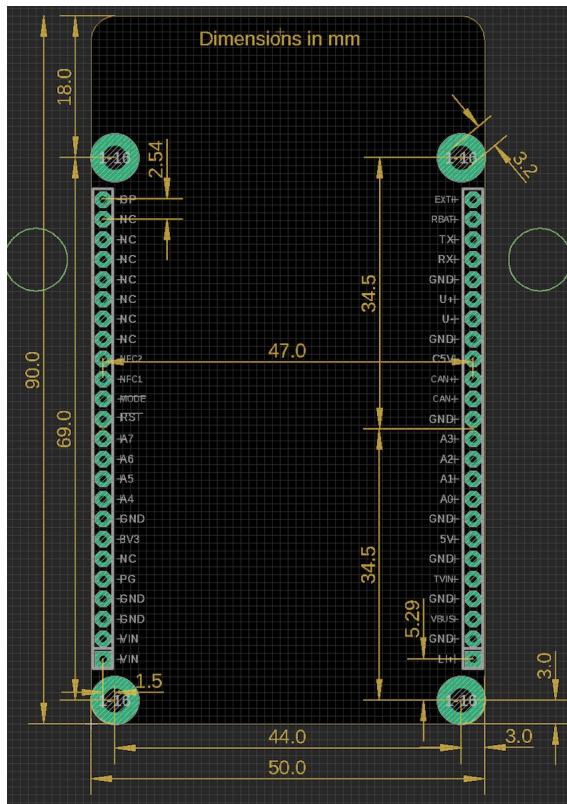
Pre-built expansion cards will be available, including the Prototype Card. You can also design and fabricate your own.

If you are building your own card, you can start with the design for the I/O card or prototype card. The Eagle CAD schematic and board layout files can be found in [Monitor One Github repository](#).

EXPANSION CARD PINOUT



EXPANSION CARD DIMENSIONS



EXPANSION CARD LOCATION



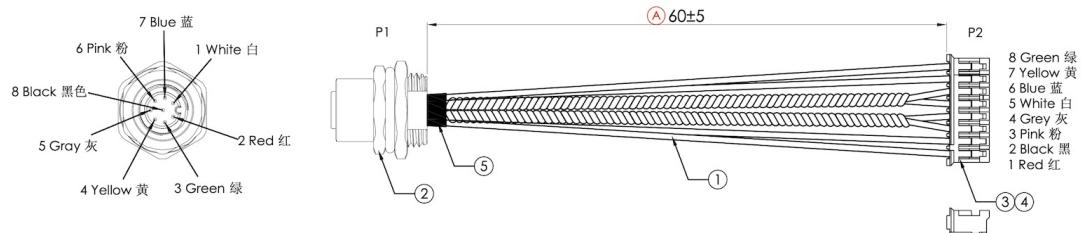
Label Feature

- | | |
|----|--|
| 14 | Expansion card to external connector cable (M12 to PHR8) |
| 17 | Expansion card external connector #1 (M12, 8-pin) |
| 22 | Location of expansion card (green outline) |

The enclosure typically has a panel-mount M12 8 pin female connector in location 17 in the picture above. This is connected via a short cable to a PHR-8 female connector that attaches to your expansion card. The picture above shows the cable but a board is not installed in the picture.

The functions of the pins on the M12 8-pin connector are dependent on your base board, but the following pinouts are recommended:

Conn P1 (M12)	Conn P2 (PHR-8)	Color	Function
2	1	Red	VIN (6-30 VDC)
8	2	Black	Ground
6	3	Pink	RS485_A (P)
5	4	Gray	RS485_B (N)
1	5	White	CAN_P
7	6	Blue	CAN_N
4	7	Yellow	0-10V input
3	8	Green	4-20mA input
Round		Rectangular	
Enclosure		Expansion Card	

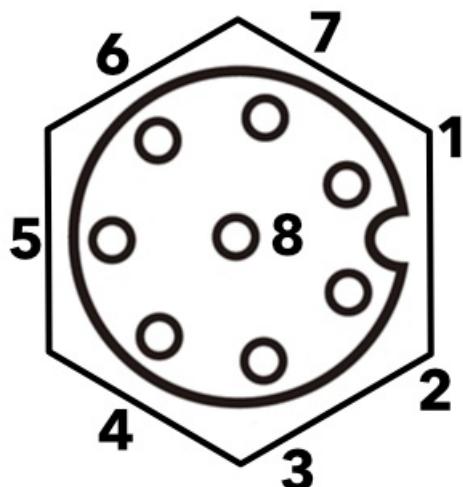


- Cable length: 60 ± 5 mm
- Wire gauge: 24 AWG
- M12 8-pin connector, A-coded

M12 CONNECTORS

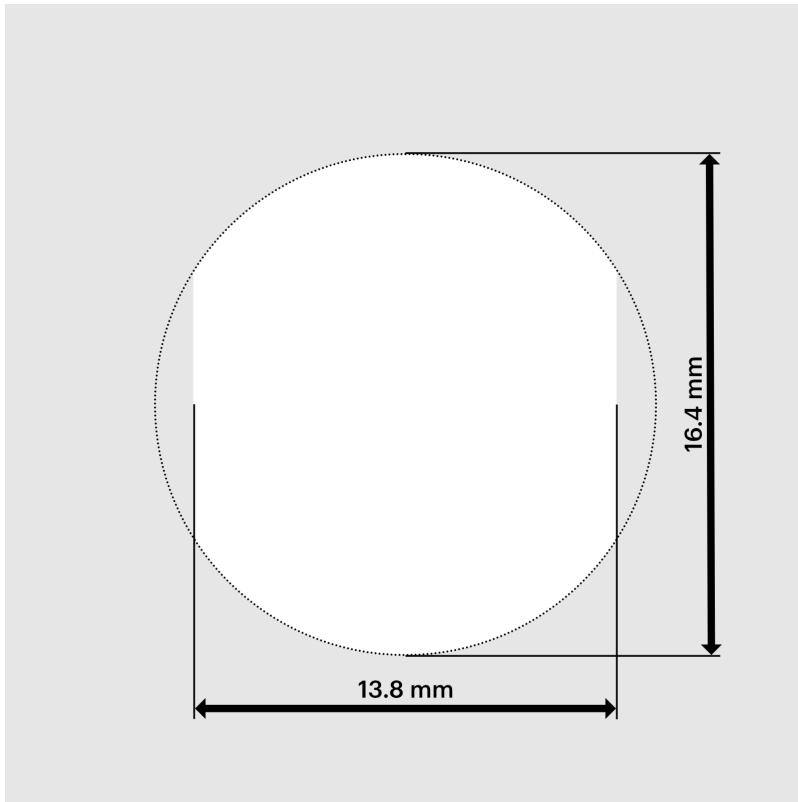
The standard M12 connectors are IP67 waterproof (connected or not), 12 mm in diameter, and have 8 pins or 4 pins. However, M12 connectors are available from 2 pin to 17 pins. The connectors with smaller numbers of pins often have higher voltage and current ratings.

The panel-mount 8-pin connector on the Monitor One is female, with the following pinout:



Looking at the bulkhead connector from outside the enclosure

The panel mount M12 8-pin connector fits in the following hole in the enclosure:



GPIO

Pin Name	Description	SoM Pin	MCU
NFC1_PERIPH_INT	Peripheral interrupt (active low)	26	P0.09
NFC2_VIN_EN	GPIO (used for relay on I/O Card)	27	P0.10
RX / D9	Serial1 RX, GPIO D9, PWM, Wire3 SDA	71	P0.08
TSOM_A2_BUTTON / D2	External user button, A2 Analog in, GPIO D2, PWM	57	P0.28
TSOM_A3_BATT_TEMP / D3	Battery temperature sensor, A3 Analog in, GPIO D3, PWM	58	P0.30
TSOM_A4 / D4	A4 Analog in, GPIO D4, PWM, SPI MOSI	41	P0.31
TSOM_A5 / D5	A5 Analog in, GPIO D5, PWM, SPI MISO	40	P0.29
TSOM_A6 / D6	A6 Analog in, GPIO D6, PWM, SPI (SCK)	39	P0.04
TSOM_A7 / D7	A7 Analog in, GPIO D7, PWM, SPI SS, WKP	38	P0.05
TX / D8	Serial1 TX, GPIO D8, PWM, Wire3 SCL	72	P0.06

- On the Monitor One, pins A0 and A1 are used in I2C mode by the user RGB LED temperature sensor. Pins A0 and A1 cannot be used as GPIO.
- On the Monitor One, you should not use A2 and A3 as GPIO or analog inputs as they are used by the external user button and battery temperature thermistor.
- All GPIO are 3.3V and are not 5V tolerant.

When using the I/O Card:

Pin	Direction	Function
A4	Output	Direction control for RS485
A5	Digital Input	Slow signal input, optoisolated, 12V to 24V = HIGH
A6	Analog Input	Analog input, 0-10V, 10V=4095
A7	Analog Input	4-20mA, 4mA=0, 20mA=4095
NFC_PIN2	Output	Relay coil, HIGH = energized

ADC

Pin Name	Description	Interface	SoM Pin	MCU
TSOM_A2_BUTTON / D2	External user button, A2 Analog in, GPIO D2, PWM	ADC4	57	P0.28
TSOM_A3_BATT_TEMP / D3	Battery temperature sensor, A3 Analog in, GPIO D3, PWM	ADC6	58	P0.30
TSOM_A4 / D4	A4 Analog in, GPIO D4, PWM, SPI MOSI	ADC7	41	P0.31
TSOM_A5 / D5	A5 Analog in, GPIO D5, PWM, SPI MISO	ADC5	40	P0.29
TSOM_A6 / D6	A6 Analog in, GPIO D6, PWM, SPI (SCK)	ADC2	39	P0.04
TSOM_A7 / D7	A7 Analog in, GPIO D7, PWM, SPI SS, WKP	ADC3	38	P0.05

- On the Monitor One, you should not use A2 and A3 as analog inputs as they are used by the external user button and battery temperature thermistor.

SPI

Pin Name	Description	Interface	SoM Pin	MCU
TSOM_A4 / D4	A4 Analog in, GPIO D4, PWM, SPI MOSI	SPI (MOSI)	41	P0.31
TSOM_A5 / D5	A5 Analog in, GPIO D5, PWM, SPI MISO	SPI (MISO)	40	P0.29
TSOM_A6 / D6	A6 Analog in, GPIO D6, PWM, SPI (SCK)	SPI (SCK)	39	P0.04

- Any available GPIO can be used as a SPI CS/SS pin.

I2C

Pin Name	Description	Interface	SoM Pin	MCU
RX / D9	Serial1 RX, GPIO D9, PWM, Wire3 SDA	Wire3 (SDA)	71	P0.08
TSOM_A0_SDA / D0	Wire SDA	Wire (SDA)	55	P0.03
TSOM_A1_SCL / D1	Wire SCL	Wire (SCL)	56	P0.02
TX / D8	Serial1 TX, GPIO D8, PWM, Wire3 SCL	Wire3 (SCL)	72	P0.06

- On the Monitor One, pins A0 and A1 are used in I2C mode by the user RGB LED and temperature sensor. Pins A0 and A1 cannot be used as GPIO.
- On the Monitor One (and Tracker SoM), Wire and Wire3 are two different I2C peripherals and can be used at the same time.
- On the Monitor One (and Tracker SoM), Wire3 and Serial1 share the same pins and only one can be used at a time.
- I2C is 3.3V only and is not 5V tolerant.
- There are 4.7K pull-up resistors on TSOM_A0_SDA and TSOM_A1_SCL to 3.3V on the base board.

SERIAL (UART)

Pin Name	Description	Interface	SoM Pin	MCU
RX / D9	Serial1 RX, GPIO D9, PWM, Wire3 SDA	Serial1 RX	71	P0.08
TX / D8	Serial1 TX, GPIO D8, PWM, Wire3 SCL	Serial1 TX	72	P0.06

- On the Monitor One (and Tracker SoM), Wire3 and Serial1 share the same pins and only one can be used at a time.
- Hardware flow control is not available on the Monitor One.
- Serial pins are 3.3V only and are not 5V tolerant.
- Additional interface chips are required for other serial standards such as RS232 and RS485.

PWM

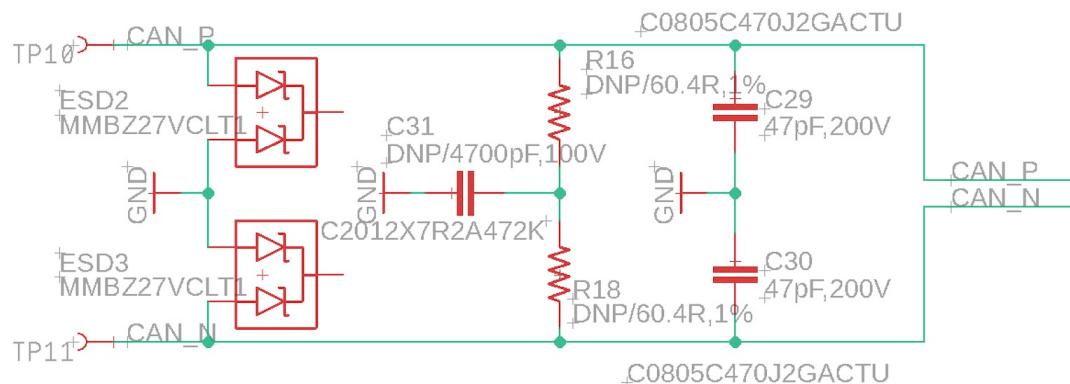
Pin Name	Description	Interface	SoM Pin	MCU
RX / D9	Serial RX, GPIO D9, PWM, Wire3 SDA	PWM2	71	P0.08
TSOM_A2_BUTTON / D2	External user button, A2 Analog in, GPIO D2, PWM	PWM0	57	P0.28
TSOM_A3_BATT_TEMP / D3	Battery temperature sensor, A3 Analog in, GPIO D3, PWM	PWM0	58	P0.30
TSOM_A4 / D4	A4 Analog in, GPIO D4, PWM, SPI MOSI	PWM1	41	P0.31
TSOM_A5 / D5	A5 Analog in, GPIO D5, PWM, SPI MISO	PWM1	40	P0.29
TSOM_A6 / D6	A6 Analog in, GPIO D6, PWM, SPI (SCK)	PWM1	39	P0.04
TSOM_A7 / D7	A7 Analog in, GPIO D7, PWM, SPI SS, WKP	PWM1	38	P0.05
TX / D8	Serial TX, GPIO D8, PWM, Wire3 SCL	PWM2	72	P0.06

- On the Monitor One, you should not use A2 and A3 as PWM outputs as they are used by the external user button and battery temperature thermistor.
- All pins on the same hardware timer (PWM0, PWM1, or PWM2) must share the same frequency but can have different duty cycles.

CAN

Pin Name	Description	Interface	SoM Pin
CAN_5V	5V power out, 0.8A maximum. Can be controlled by software.	CAN_5V	66
CAN_N	CAN Data- or CANL	CAN_N	64
CAN_P	CAN Data+ or CANH	CAN_P	65

The CAN transceiver is included on the Tracker SoM. However if you implement CAN on your expansion card, you will probably want to add protection circuitry. This circuit is present on the Monitor One CAN expansion card and also on the Tracker One.



Note that the two 60.4 ohm resistors are DNP (do not populate). If populated, these provide the 120 ohm CAN termination, if you need it in your design.

ALL EXPANSION CARD PINS

Pin	Pin Name	Description	MCU
1	GNSS_PULSE	GNSS time pulse output. Can be used for a GPS fix LED.	
2	NC		
3	NC		
4	NC		

5	NC	
6	NC	
7	NC	
8	NC	
9	NFC2_VIN_EN	GPIO (used for relay on I/O Card) P0.10
10	NFC1_PERIPH_INT	Peripheral interrupt (active low) P0.09
11	TSOM_MODE	MODE button (active low) P1.13
12	TSOM_RESET	RESET button (active low)
13	TSOM_A7 / D7	A7 Analog in, GPIO D7, PWM, SPI SS, WKP P0.05
14	TSOM_A6 / D6	A6 Analog in, GPIO D6, PWM, SPI (SCK) P0.04
15	TSOM_A5 / D5	A5 Analog in, GPIO D5, PWM, SPI MISO P0.29
16	TSOM_A4 / D4	A4 Analog in, GPIO D4, PWM, SPI MOSI P0.31
17	GND	Ground.
18	3V3	3.3V out, 1000 mA maximum including nRF52 and other peripherals.
19	RUN	Pull low to disable LTC7103 regulator. Has 100K pull-up to VIN.
20	PGOOD	LTC7103 regulator open drain power good output. Pulled low when regulator is not in regulation.
21	GND	Ground.
22	GND	Ground.
23	VIN	Power input, 6 - 90 VDC
24	VIN	Power input, 6 - 90 VDC
25	LI+	Connect to Li-Po battery. Can power the device or be recharged by VIN or VBUS.
26	GND	Ground.
27	TSOM_USB_VBUS	nRF52 USB power input. Can be used as a 5V power supply instead of VIN.
28	GND	Ground.
29	TSOM_VIN	Tracker SoM power input 5V-12V DC.
30	GND	Ground.
31	5V	5V power output when powered by VIN or USB
32	GND	Ground.
33	TSOM_A0_SDA / D0	Wire SDA P0.03
34	TSOM_A1_SCL / D1	Wire SCL P0.02
35	TSOM_A2_BUTTON / D2	External user button, A2 Analog in, GPIO D2, PWM P0.28
36	TSOM_A3_BATT_TEMP / D3	Battery temperature sensor, A3 Analog in, GPIO D3, PWM P0.30
37	GND	Ground.
38	CAN_N	CAN Data- or CANL
39	CAN_P	CAN Data+ or CANH
40	CAN_5V	5V power out, 0.8A maximum. Can be controlled by software.
41	GND	Ground.
42	TSOM_USB_N	nRF52 MCU USB interface D-.
43	TSOM_USB_P	nRF52 MCU USB interface D+.
44	GND	Ground.
45	RX / D9	Serial1 RX, GPIO D9, PWM, Wire3 SDA P0.08
46	TX / D8	Serial1 TX, GPIO D8, PWM, Wire3 SCL P0.06

47	RTC_BAT	RTC/Watchdog battery +. Connect to GND if not using.
48	RTC_EXTI	RTC EXTI. Can use as a wake button. Has 100K weak pull-up to 3V3.

- Pins 9 and 10 have NFC in the name from the Tracker SoM, however NFC cannot be used on the Monitor One as the pins must be used as VIN_EN and PERIPH_INT.

I/O CHARACTERISTICS

The GPIO pins on the expansion connector have the following specifications, from the nRF52840 datasheet:

Symbol	Parameter	Min	Typ	Max	Unit
VIH	Input high voltage	0.7 xVDD		VDD	V
VIL	Input low voltage	VSS		0.3 xVDD	V
VOH,SD	Output high voltage, standard drive, 0.5 mA, VDD \geq 1.7	VDD - 0.4		VDD	V
VOH,HDH	Output high voltage, high drive, 5 mA, VDD \geq 2.7 V	VDD - 0.4		VDD	V
VOH,HDL	Output high voltage, high drive, 3 mA, VDD \geq 1.7 V	VDD - 0.4		VDD	V
VOL,SD	Output low voltage, standard drive, 0.5 mA, VDD \geq 1.7	VSS		VSS + 0.4	V
VOL,HDH	Output low voltage, high drive, 5 mA, VDD \geq 2.7 V	VSS		VSS + 0.4	V
VOL,HDL	Output low voltage, high drive, 3 mA, VDD \geq 1.7 V	VSS		VSS + 0.4	V
IOL,SD	Current at VSS+0.4 V, output set low, standard drive, VDD \geq 1.7	1	2	4	mA
IOL,HDH	Current at VSS+0.4 V, output set low, high drive, VDD \geq 2.7V	6	10	15	mA
IOL,HDL	Current at VSS+0.4 V, output set low, high drive, VDD \geq 1.7V	3			mA
IOH,SD	Current at VDD-0.4 V, output set high, standard drive, VDD \geq 1.7	1	2	4	mA
IOH,HDH	Current at VDD-0.4 V, output set high, high drive, VDD \geq 2.7V	6	9	14	mA
IOH,HDL	Current at VDD-0.4 V, output set high, high drive, VDD \geq 1.7V	3			mA
RPU	Pull-up resistance	11	13	16	k Ω
RPD	Pull-down resistance	11	13	16	k Ω

- GPIO default to standard drive (2mA) but can be reconfigured to high drive (9mA) in Device OS 2.0.0 and later using the [pinSetDriveStrength\(\)](#) function.

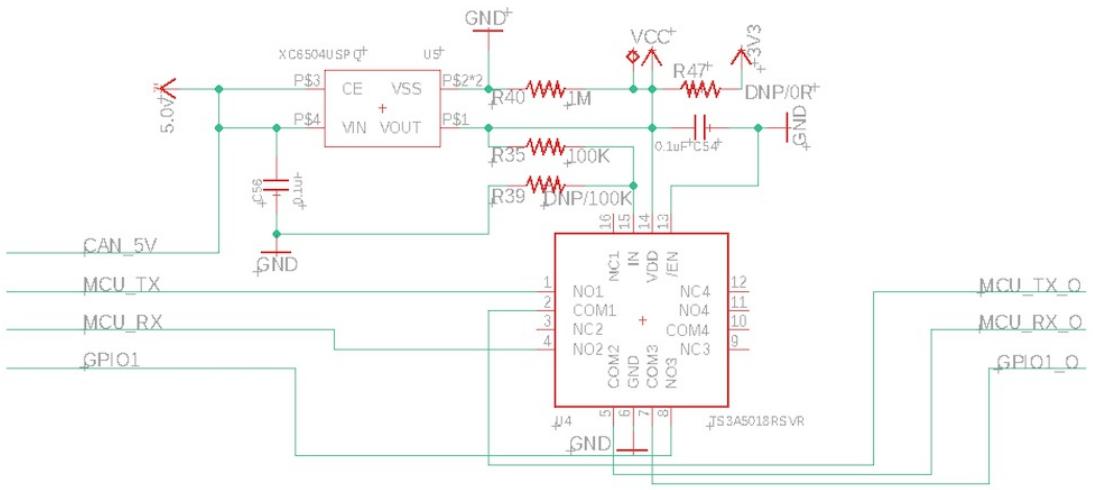
GPIO AND PORT LEAKAGE CURRENT WARNING

Be careful when you are connecting GPIO or ports such as serial that may have power when the Monitor One is not powered, such as when using shipping mode.

If you have current flowing into GPIO or ports of the nRF52840 when it is powered down, it can cause it to enter a state where it cannot be reawakened without removing all power from it, including the internal LiPo battery. This may be difficult if you've sealed your Monitor One enclosure.

The Tracker One has a [TI TS3A5018 Quad SPDT Analog Switch](#) on the three GPIO pins (A3, D9/RX/SDA, D8/TX/SCL) to prevent this. The switch is normally open, and is closed when the CAN_5V is powered. By default, Tracker Edge enables CAN_5V when in normal operating mode and turns it off during sleep, however this behavior can be changed by using `enableIoCanPower()` and `enableIoCanPowerSleep()` in the `TrackerConfiguration` object.

The Tracker One circuit looks like this, and you may want to implement something similar if you are in a scenario where you have externally powered peripherals.

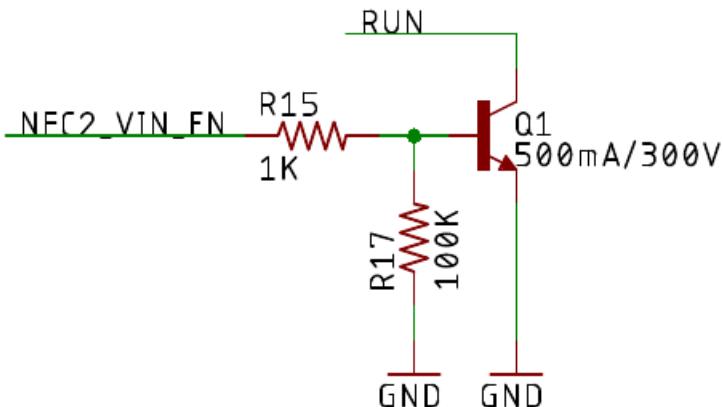


This is not necessary if your external peripherals are powered by 3V3 or CAN_5V.

VIN DISABLE

By default, if power is applied at the VIN pin it will be used to power the Monitor One and charge the built-in battery.

If you are supplying VIN from another, larger battery pack, and want to be able to disconnect the VIN power supply to minimize current loss, you can do so using the following circuit in lieu of using NFC2 as the relay pin, as the I/O Card does.



By disconnecting the VIN power supply, it reduces the current used by the VIN and PMIC voltage regulators. The Monitor One can still be powered by its internal LiPo battery. This is particularly advantageous if the Monitor One is in sleep mode while VIN is disconnected as the power supply loss will be large compared to the very low sleep current in this scenario.

GPIO AND PORTS VS. TRACKER ONE

Pin	Monitor One	Tracker One
A0	I2C SDA ¹	Internal Thermistor
A1	I2C SCL ¹	User Button (not accessible)
A2	External Button	GNSS lock indicator
A3	Battery Temperature	M8 Analog in, GPIO
A4	Analog in, GPIO, PWM, SPI MOSI ¹	Not available
A5	Analog in, GPIO, PWM, SPI MISO ¹	Not available

A6	Analog in, GPIO, PWM, SPI SCK ¹	Not available
A7	Analog in, GPIO, PWM, SPI SS, WKP	Not available
TX	MCU serial TX, GPIO D8, Wire3 SCL ¹	MCU serial TX, GPIO D8, Wire3 SCL
RX	MCU serial RX, GPIO D9, Wire3 SDA ¹	MCU serial RX, GPIO D9, Wire3 SDA

¹Available on expansion card connector (internal)

- On the Monitor One, the expansion card connector allows the use the I2C, Serial, and SPI at the same time
- On the Tracker One, you must choose between using the M8 for either serial or I2C. SPI is not available.

Tracker feature comparison

	Tracker SoM	Tracker M	Tracker One	Monitor One
Style	SMD Module	Module	All-in-one	All-in-one
Enclosure	Your design	Your design	Included	Included
MCU	nRF52840	RTL8721DM	nRF52840	nRF52840
CPU Speed	60 MHz	200 MHz	64 MHz	64 MHz
Maximum user binary	256 KB	2 MB	256 KB	256 KB
Flash file system ⁶	4 MB	2 MB	4 MB	4 MB
Base board	Your design	Included	Included	Included
Expansion connector	Your design	8-pin	M8 8-pin	Multiple options
GNSS Antenna	Your design	Int/Ext ²	Internal	Int/Ext ²
Cellular Antenna	Your design	Int/Ext ²	Internal	Int/Ext ²
Wi-Fi geolocation antenna	Your design	Int/Ext ⁵	Internal	Internal
BLE Antenna	Your design	Int/Ext ⁵	Internal	Internal ⁴
NFC Tag	Your design	n/a	Included	n/a
USB Connector	Your design	Micro B	USB C	Micro B (Int) ³
System RGB LED	Your design	Included	Included	Included
External user button	n/a	n/a		✓
User RGB LEDs				2
SETUP and MODE buttons	Your design	On board	Inside Enclosure	Inside Enclosure
External power	3.9 - 17 VDC	6 - 90 VDC	6 - 30 VDC	6 - 90 VDC
SPI	✓	Expansion card	n/a	Expansion card
I2C	✓	Expansion card	M8	Expansion card
Serial	✓	Expansion card	M8	Expansion card
Internal temperature sensor	Your design	✓	✓	✓
Battery temperature sensor	n/a	✓	n/a	✓
Controlling charging by temperature	Your design	In hardware	In software	In software

¹On the Tracker One, the M8 can be configured for GPIO, I2C (SDA and SCL), or Serial (RX and TX) on two pins.

²Both internal and external GNSS and cellular are supported by physically changing the antenna connector inside the enclosure.

³There is no external MCU USB connector on the Monitor One.

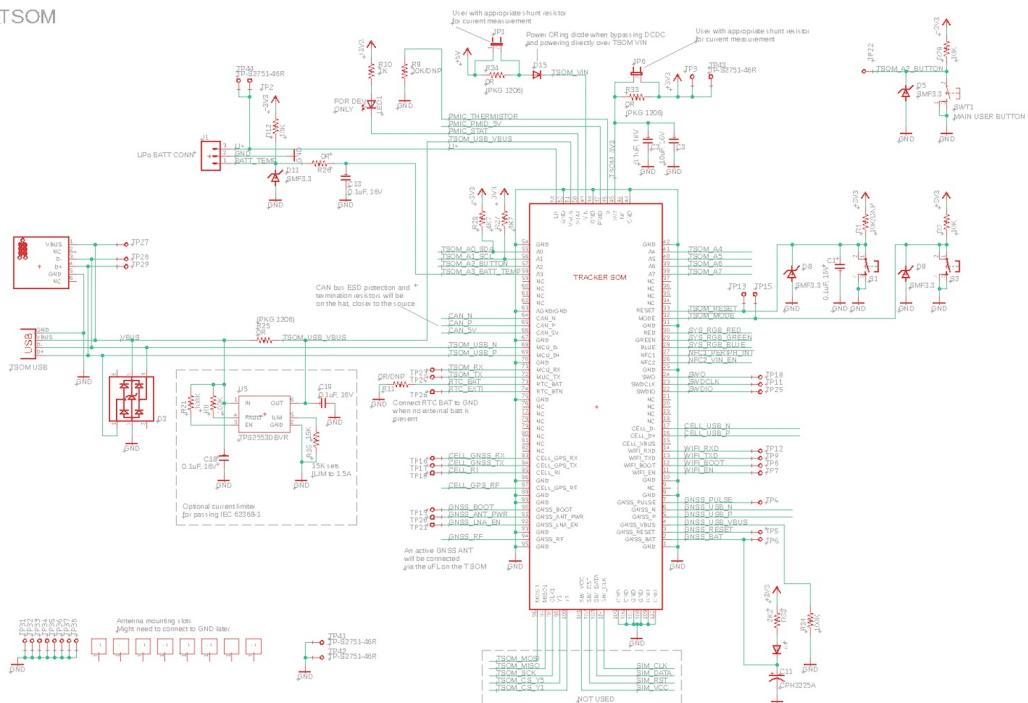
⁴The Monitor One uses the Tracker SoM BLE chip antenna on the board and does not include a separate BLE antenna, but one could be added using the BLE U.FL connector.

⁵The Tracker M uses a shared antenna for BLE and Wi-Fi geolocation. You can use the built-in trace antenna or an external 2.4 GHz/5 GHz dual-band antenna, selectable in software.

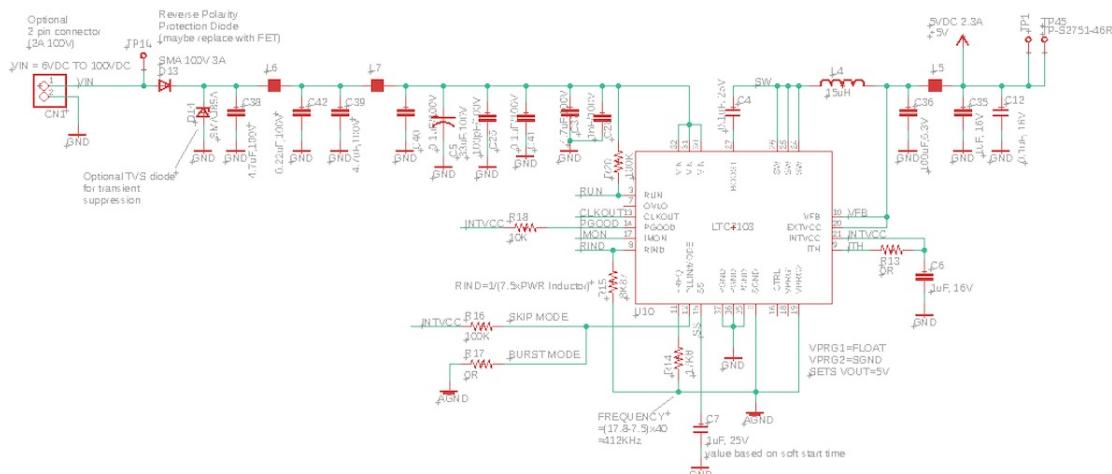
⁶A small portion of the flash file system is used by the system, and a configurable portion can be used for store and forward, to optionally allow location publishes to be saved when the device is offline to be uploaded later. The remainder of the flash file system can be used by user applications.

Schematics

TSOM



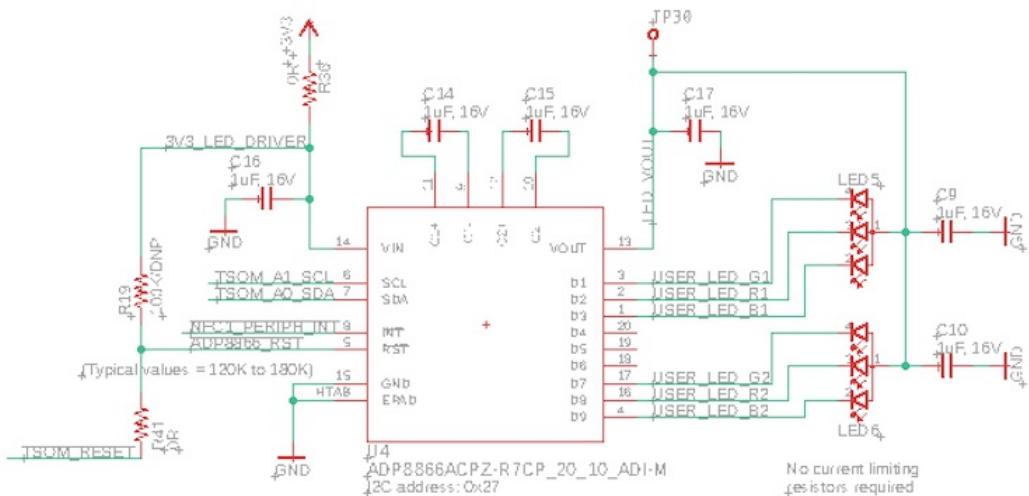
MAIN DCDC REGULATOR



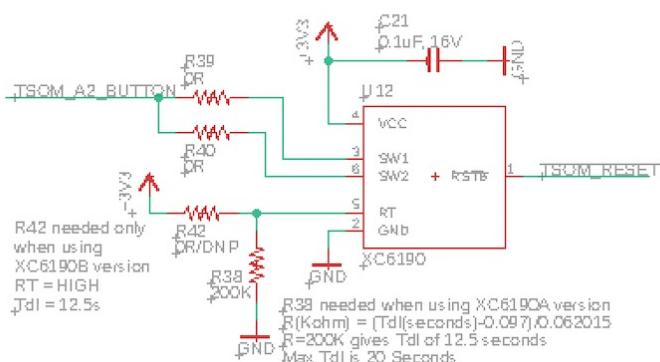
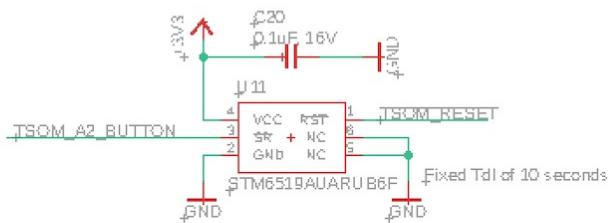
HAT INTERFACE



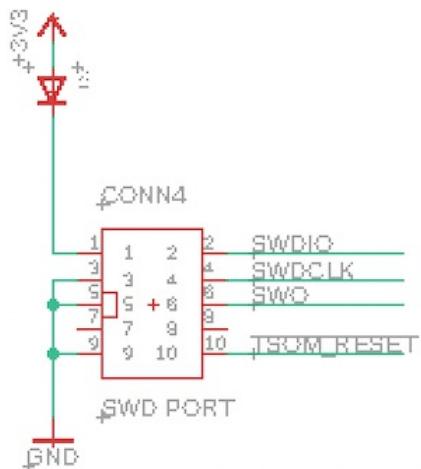
USER RGB DRIVER



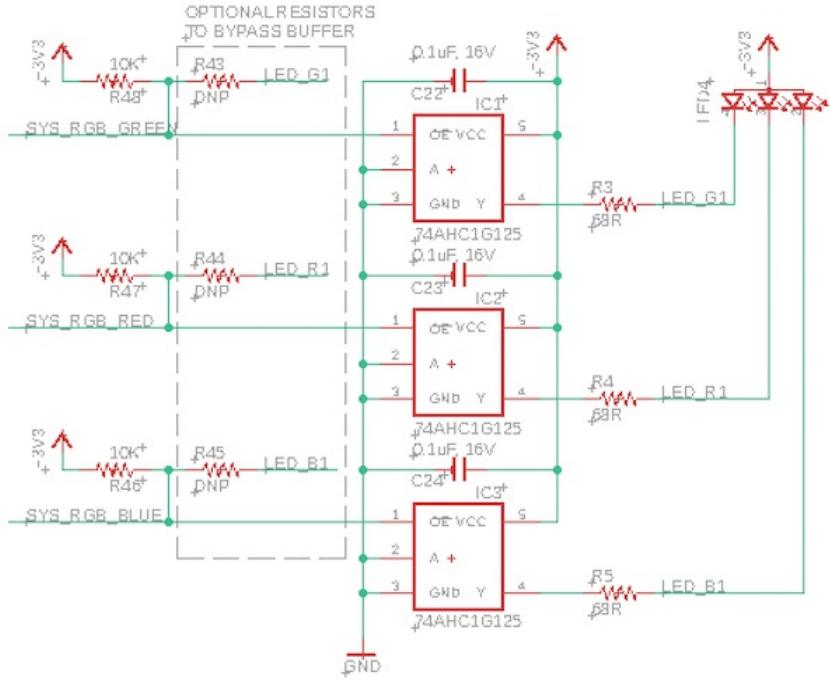
LONG PRESS TO RESET



SWD INTERFACE



STATUS RGB DRIVER



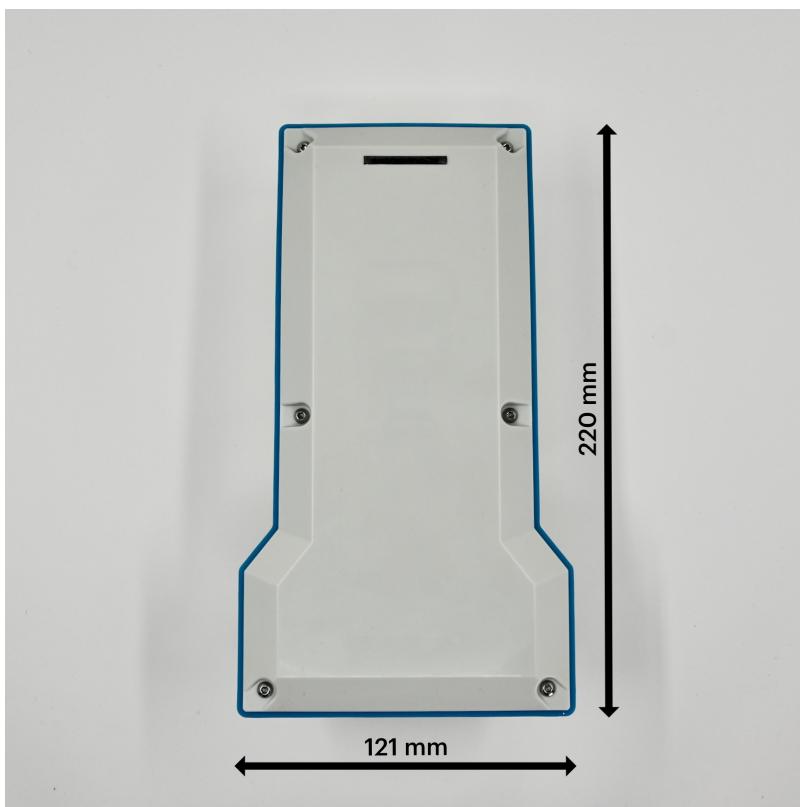
Mechanical specifications

OPERATING TEMPERATURE

Parameter	Minimum	Maximum	Units
Operating temperature	-10	60	°C
Battery charging enabled	0	40	°C

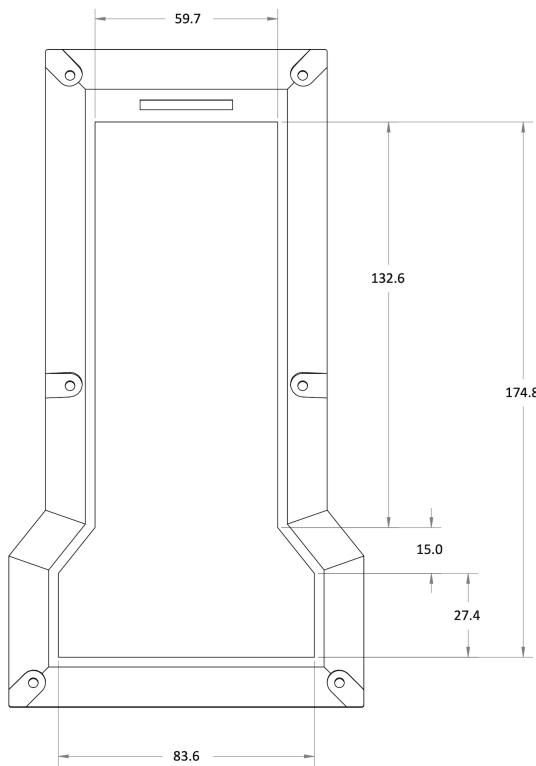
DIMENSIONS AND WEIGHT

Dimensions	Metric	SAE
Width	121 mm	4 3/4"
Height	220 mm	8 5/8"
Depth	69 mm	2 11/16"
Weight	775 g	27.3 oz





DIMENSIONS FOR TOP COVER ARTWORK



POWER CONSUMPTION

To be provided at a later date.

BATTERY SPECIFICATIONS

- Lithium-ion cylindrical rechargeable battery
- Model: 18650-4P
- Description: Single cell with PCM
- Battery capacity: 12200 mAh

- Batter voltage : 3.7 VDC (nominal)
- Manufacturer: Guangdong Zhaoeng Technology Co., Ltd. (Guangdong, China)
- [Datasheet](#)

Country compatibility

To be provided at a later date.

Country	Model	Technologies	Carriers
Albania	MON524	2G, 3G, Cat1	ALBtelecom, Telekom, Vodafone
Algeria	MON524	2G, 3G, Cat1	Mobilis, Ooredoo
Aruba	MON524	2G, 3G, Cat1	Setar
Australia	MON524	3G, Cat1	Optus, Telstra, Vodafone
Austria	MON524	2G, 3G, Cat1	3 (Drei), A1, T-Mobile
Bahrain	MON524	2G, 3G, Cat1	Zain
Bangladesh	MON524	2G, 3G, Cat1	Bangalink, GrameenPhone
Belarus	MON524	2G, 3G, Cat1	A1
Belgium	MON524	2G, 3G, Cat1	Base, Orange, Proximus
Bosnia and Herzegovina	MON524	2G, 3G	BH Telecom, HT Eronet
Botswana	MON524	2G, 3G, Cat1	BeMobile
Brunei	MON524	3G, Cat1	DST
Bulgaria	MON524	2G, 3G	A1, Telenor, Vivacom
Burkina Faso	MON524	2G, 3G, Cat1	Orange
Cabo Verde	MON524	2G, 3G, Cat1	CVMóvel, Unitel T+
Cambodia	MON524	2G, 3G	Metfone
Canada	MON404	M1	Bell Mobility, Rogers Wireless, Telus
Chad	MON524	2G, 3G, Cat1	Airtel
Chile	MON524	2G, 3G, Cat1	Claro, Entel, Movistar
Congo (Brazzaville)	MON524	2G, 3G, Cat1	Airtel
Congo (Kinshasa)	MON524	2G, 3G, Cat1	Airtel
Côte d'Ivoire	MON524	2G, 3G, Cat1	MTN
Croatia	MON524	2G, 3G, Cat1	Hrvatski Telekom, Tele2
Cyprus	MON524	2G, 3G, Cat1	Cytamobile-Vodafone, MTN, PrimeTel
Czechia	MON524	2G, Cat1	O2, T-Mobile, Vodafone
Denmark	MON524	2G, 3G, Cat1	3 (Tre), TDC, Telenor, Telia
Egypt	MON524	2G, 3G, Cat1	Etisalat, Orange
Estonia	MON524	2G, 3G, Cat1	Elisa, Tele2, Telia
eSwatini	MON524	2G, 3G, Cat1	MTN
Ethiopia	MON524	2G, 3G, Cat1	Ethio Telecom
Faroe Islands	MON524	2G, 3G	Faroese Telecom, Vodafone
Finland	MON524	2G, 3G, Cat1	DNA, Elisa, Telia
France	MON524	2G, 3G, Cat1	Bouygues, Free Mobile, Orange, SFR
French Guiana	MON524	2G, 3G	Digicel
Gabon	MON524	2G, 3G, Cat1	Airtel
Germany	MON524	2G, 3G, Cat1	O2, Telekom, Vodafone
Ghana	MON524	2G, 3G, Cat1	AirtelTigo, MTN, Vodafone
Gibraltar	MON524	2G, 3G, Cat1	Gibtel
Greece	MON524	2G, Cat1	Cosmote, Vodafone, Wind
Guinea	MON524	2G, 3G, Cat1	MTN

Guinea-Bissau	MON524	2G, 3G, Cat1	MTN
Guyana	MON524	2G	Digicel
Hong Kong	MON524	2G, 3G, Cat1	CMHK, CSL, SmarTone
Hungary	MON524	2G, 3G, Cat1	Magyar Telekom, Telenor, Vodafone
Iceland	MON524	2G, 3G, Cat1	Nova, Siminn, Vodafone
Indonesia	MON524	2G, 3G, Cat1	Indosat, Telkomsel, XL Axiata
Ireland	MON524	2G, 3G, Cat1	3 (Tre), Meteor, O2, Vodafone
Israel	MON524	2G, 3G, Cat1	Hot Mobile, Orange, Pelephone
Italy	MON524	2G, 3G, Cat1	TIM, Vodafone, Wind
Jordan	MON524	2G, 3G, Cat1	Zain
Kazakhstan	MON524	2G, 3G, Cat1	Beeline, K-Cell
Kenya	MON524	2G, 3G, Cat1	Airtel
Kuwait	MON524	2G, 3G, Cat1	Viva, Zain
Latvia	MON524	2G, 3G, Cat1	Bite, LMT, Tele2
Liechtenstein	MON524	2G, 3G, Cat1	Mobilkom, Orange
Lithuania	MON524	2G, 3G, Cat1	Bite, Omnitel, Tele2
Luxembourg	MON524	2G, 3G, Cat1	Orange, POST, Tango
Macao	MON524	2G, 3G, Cat1	CTM
Madagascar	MON524	2G, 3G, Cat1	Airtel
Malawi	MON524	2G, 3G, Cat1	Airtel
Malaysia	MON524	2G, 3G, Cat1	Celcom, DiGi, Maxis
Malta	MON524	2G, 3G, Cat1	Go Mobile, Vodafone
Mexico	MON404	M1	AT&T, Telcel
Moldova	MON524	2G, 3G, Cat1	Moldcell, Orange
Mongolia	MON524	2G, 3G	Mobicom, Unitel
Montenegro	MON524	2G, 3G, Cat1	Mtel, T-Mobile, Telenor
Morocco	MON524	2G, 3G, Cat1	Inwi, Medi Telecom
Mozambique	MON524	2G, 3G, Cat1	Vodacom
Myanmar	MON524	2G, 3G, Cat1	MPT, Telenor
Namibia	MON524	2G, 3G, Cat1	Telecom Namibia
Netherlands	MON524	2G, 3G, Cat1	KPN, T-Mobile, Vodafone
New Zealand	MON524	2G, 3G, Cat1	2degrees, Spark, Vodafone
Nigeria	MON524	2G, 3G, Cat1	9mobile, Airtel, Glo, MTN
Norway	MON524	2G, 3G, Cat1	TDC, Telenor, Telia
Pakistan	MON524	2G, 3G, Cat1	Mobilink, Telenor, Ufone, Warid
Palestine	MON524	2G, 3G	Jawwal
Papua New Guinea	MON524	2G, 3G	bmobile
Poland	MON524	2G, 3G, Cat1	Orange, Play, Plus, T-Mobile
Portugal	MON524	2G, 3G, Cat1	NOS, TMN, Vodafone
Qatar	MON524	2G, 3G, Cat1	Ooredoo, Vodafone
Romania	MON524	2G, 3G, Cat1	Orange, Telekom Romania, Vodafone
Rwanda	MON524	2G, 3G, Cat1	Airtel, MTN
Serbia	MON524	2G, 3G, Cat1	Telenor, VIP
Seychelles	MON524	2G, 3G, Cat1	Airtel
Sint Maarten	MON524	2G, 3G, Cat1	TelCell

Slovakia	MON524	2G, 3G, Cat1	O2, Orange, Telekom
Slovenia	MON524	2G, 3G, Cat1	A1, Mobitel
South Africa	MON524	2G, 3G, Cat1	Cell C, MTN, Vodacom
South Korea	MON524	3G, Cat1	KT, LG U+, SK Telecom
South Sudan	MON524	2G, 3G, Cat1	MTN
Spain	MON524	2G, 3G, Cat1	Orange, Telefonica, Vodafone, Yoigo
Sri Lanka	MON524	2G, 3G, Cat1	Dialog, Mobitel
Suriname	MON524	2G, 3G	Telesur
Sweden	MON524	2G, 3G, Cat1	3 (Tre), Tele2, Telenor, Telia
Switzerland	MON524	3G, Cat1	Salt, Sunrise, Swisscom
Taiwan	MON524	3G, Cat1	Chunghwa, FarEasTone, T Star, Taiwan Mobile
Tanzania	MON524	2G, 3G, Cat1	Airtel
Thailand	MON524	2G, 3G, Cat1	AIS, DTAC, True Move
Tunisia	MON524	2G, 3G, Cat1	Orange Tunisie, Tunisie Telecom
Uganda	MON524	2G, 3G, Cat1	Africell, Airtel, MTN
United Kingdom	MON524	2G, 3G, Cat1	3, EE, Manx, O2, Sure, Vodafone
United States	MON404	M1	AT&T, T-Mobile (USA), Verizon ⁷
Vietnam	MON524	2G, 3G, Cat1	MobiFone, Viettel, Vinaphone
Zambia	MON524	2G, 3G, Cat1	Airtel

⁷Verizon in the United States is only supported on enterprise plans.

Ordering information

SKU	Description	Region	Modem	EtherSIM	Lifecycle	Replacement
MON404E01C01KIT	Monitor One LTE CAT-M1 (NorAm, EtherSIM), Particle Transparent Enclosure, IO Card, Developer Edition [x1]	NORAM	BG96- MC	✓	GA	
MON524E01C01KIT	Monitor One LTE CAT-1/3G/2G (Europe, EtherSIM), Particle Transparent Enclosure, IO Card, Developer Edition [x1]	EMEA	EG91- EX	✓	GA	
MON404E02C01KIT	Monitor One LTE CAT-M1 (NorAm, EtherSIM), Particle Blue Enclosure, IO Card, Developer Edition [x1]	NORAM	BG96- MC	✓	In development	

†EMEA: Selected countries in Europe, Middle East, Africa, and Asia, including Australia and New Zealand. See the [cellular carrier list](#) for more information.

Certification

FCC INTERFERENCE STATEMENT

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

This device complies with Part 15, Part 15.247 of the FCC Rules. The FCC ID for this device is 2AEMI-MONEHDK.

This device must not be co-located or operating in conjunction with any other antenna or transmitter. This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation.

This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

To comply with FCC's RF radiation exposure limits for general population/uncontrolled exposure, this device must be installed to provide a separation distance of at least 20cm from all persons.

WARNING: Any changes or modifications to this unit not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

This device must not be collocated or operating in conjunction with any other antenna or transmitter.

ISED INTERFERENCE STATEMENT

ISED: 20127-MONEHDK

This device complies with Industry Canada license-exempt RSS standard(s). Operation is subject to the following two conditions:

- this device may not cause interference.
- this device must accept any interference, including interference that may cause undesired operation of the device.

Le présent appareil est conforme aux CNR d'Industrie Canada applicables aux appareils radio exempts de licence. L'exploitation est autorisée aux deux conditions suivantes:

- l'appareil ne doit pas produire de brouillage, et
- l'utilisateur de l'appareil doit accepter tout brouillage radioélectrique subi, même si le brouillage

est susceptible d'en compromettre le fonctionnement.

This Class B digital apparatus complies with Canadian ICES-003.

Cet appareil numérique de la classe B est conforme à la norme NMB-003 du Canada.

This device and its antenna(s) must not be co-located or operating in conjunction with any other antenna or transmitter, except tested built-in radios.

Cet appareil et son antenne ne doivent pas être situés ou fonctionner en conjonction avec une autre antenne ou un autre émetteur, exception faites des radios intégrées qui ont été testées.

This equipment complies with IC radiation exposure limits set forth for an uncontrolled environment. This equipment should be installed and operated with minimum distance 20cm between the radiator & your body.

Cet équipement est conforme aux limites d'exposition aux rayonnements IC établies pour un environnement non contrôlé. Cet équipement doit être installé et utilisé avec un minimum de 20 cm de distance entre la source de rayonnement et votre corps.

EU DECLARATION OF CONFORMITY

We, Particle Industries, Inc., declare under our sole responsibility that the product, MON524E01C01KIT, to which this declaration relates, is in conformity with RED Directive 2014/53/EU and (EU) 2015/863 RoHS Directive 2011/65/EU (Recast).

The full text of the EU declaration of conformity is available at the following Internet address <https://www.particle.io/>.

Radiation Exposure Statement: This equipment complies with radiation exposure limits set forth for an uncontrolled environment.

The operating frequency bands and the maximum transmitted power limit are listed below:

- BLE 2402-2480MHz, 10dBm
- Wi-Fi 2.4GHz band 2412-2484MHz, 21.5dBm
- LTE B1 B3 B7 B8 B20 B28 704.5-959.3MHz 1710.7-2687.5 MHz, 25dBm
- WCDMA 882.4-957.6 MHz 1922.6-2167.4 MHz, 25dBm

UNITED KINGDOM

UKCA Conformity:

Radio Equipment Regulations 2017 (S.I. 2017/1206)

Product handling

ESD PRECAUTIONS

The Monitor One contains highly sensitive electronic circuitry and is an Electrostatic Sensitive Device (ESD). Handling an module without proper ESD protection may destroy or damage it permanently. Proper ESD handling and packaging procedures must be applied throughout the processing, handling and operation of any application that incorporates the module. ESD precautions should be implemented on the application board where the B series is mounted. Failure to observe these precautions can result in severe damage to the module!

BATTERY WARNINGS

CAUTION

RISK OF EXPLOSION IF BATTERY IS REPLACED BY AN INCORRECT TYPE. DISPOSE OF USED BATTERIES ACCORDING TO THE INSTRUCTIONS.

- Replacement of a battery with an incorrect type that can defeat a safeguard.
- Disposal of a battery into fire or a hot oven, or mechanically crushing or cutting of a battery, that can result in an explosion.
- Leaving a battery in an extremely high temperature surrounding environment that can result in an explosion or the leakage of flammable liquid or gas.
- A battery subjected to extremely low air pressure that may result in an explosion or the leakage of flammable liquid or gas.

This symbol indicates DC voltage: 

DISPOSAL



This device must be treated as Waste Electrical & Electronic Equipment (WEEE) when disposed of.

Any WEEE marked waste products must not be mixed with general household waste, but kept separate for the treatment, recovery and recycling of the materials used. For proper treatment, recovery and recycling; please take all WEEE marked waste to your Local Authority Civic waste site, where it will be accepted free of charge. If all consumers dispose of Waste Electrical & Electronic Equipment correctly, they will be helping to save valuable resources and preventing any potential negative effects upon human health and the environment of any hazardous materials that the waste may contain.

Revision history

Date	Author	Comments
2022-10-24	RK	For internal review only
2023-02-14	RK	Updated diagrams
2023-06-07	RK	Numerous updates
2023-06-13	RK	Add Prototype Card, update card names
2023-06-20	RK	Added photos
2023-07-17	RK	Link to quick start, screw sizes
2023-09-01	RK	Added battery specifications
2023-09-08	RK	Added schematics
2023-10-18	RK	Added FCC and ISED
2023-11-14	RK	Renamed RS485 pins A and B instead of P and N
2024-01-29	RK	Add battery warnings
2024-04-02	RK	Changed power supply specification from 2A to 12W