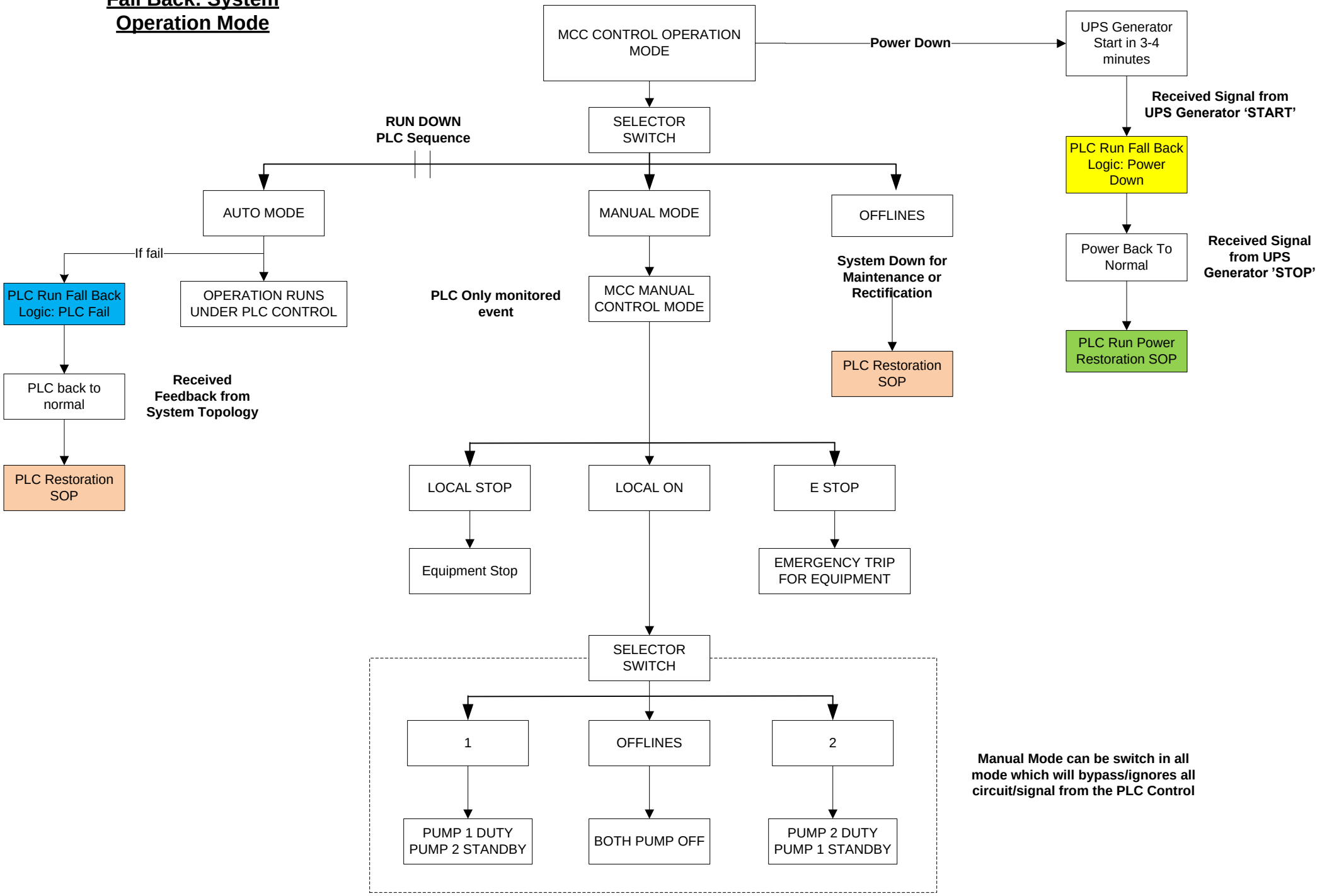
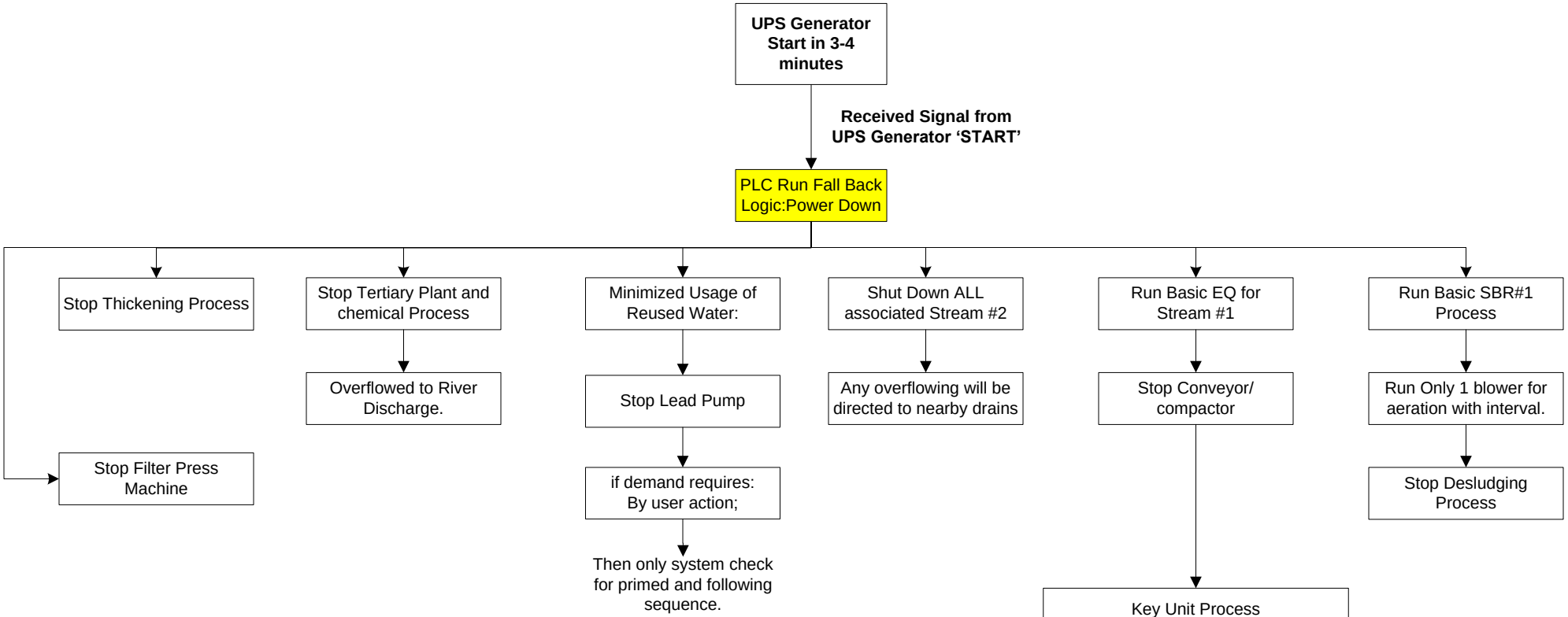
Fall Back: System Operation Mode

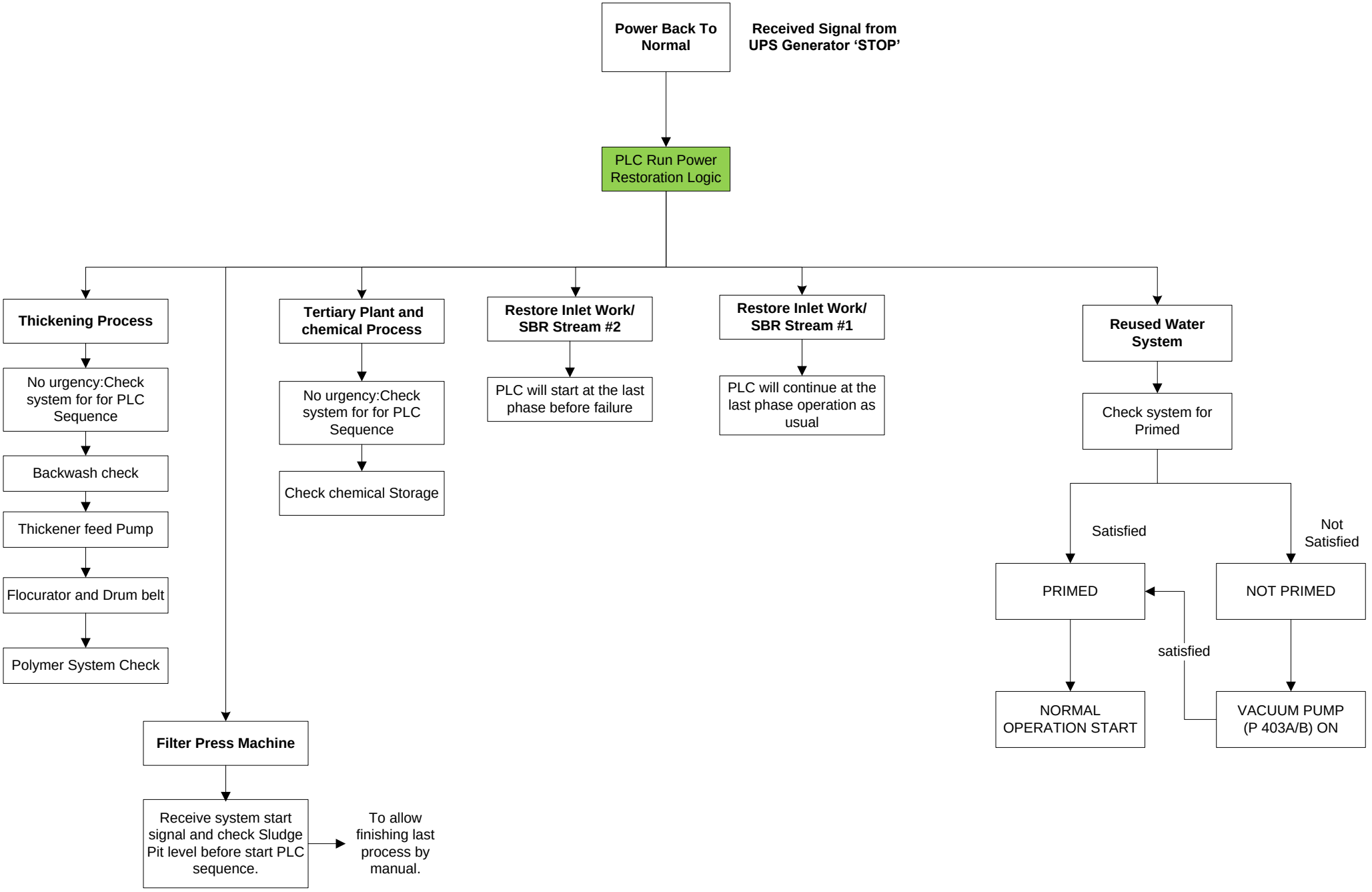


Fall Back Logic for Power Distruption

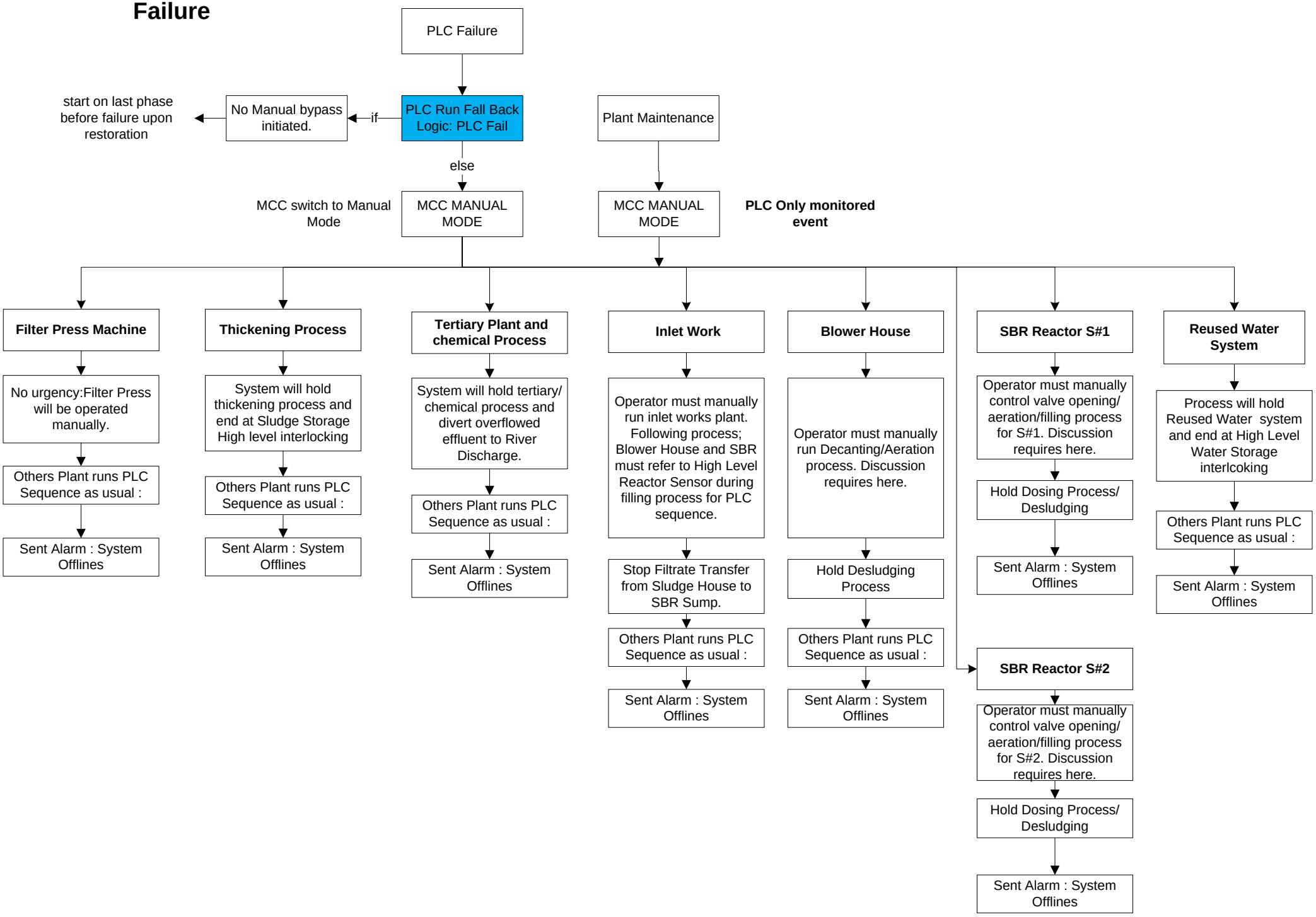
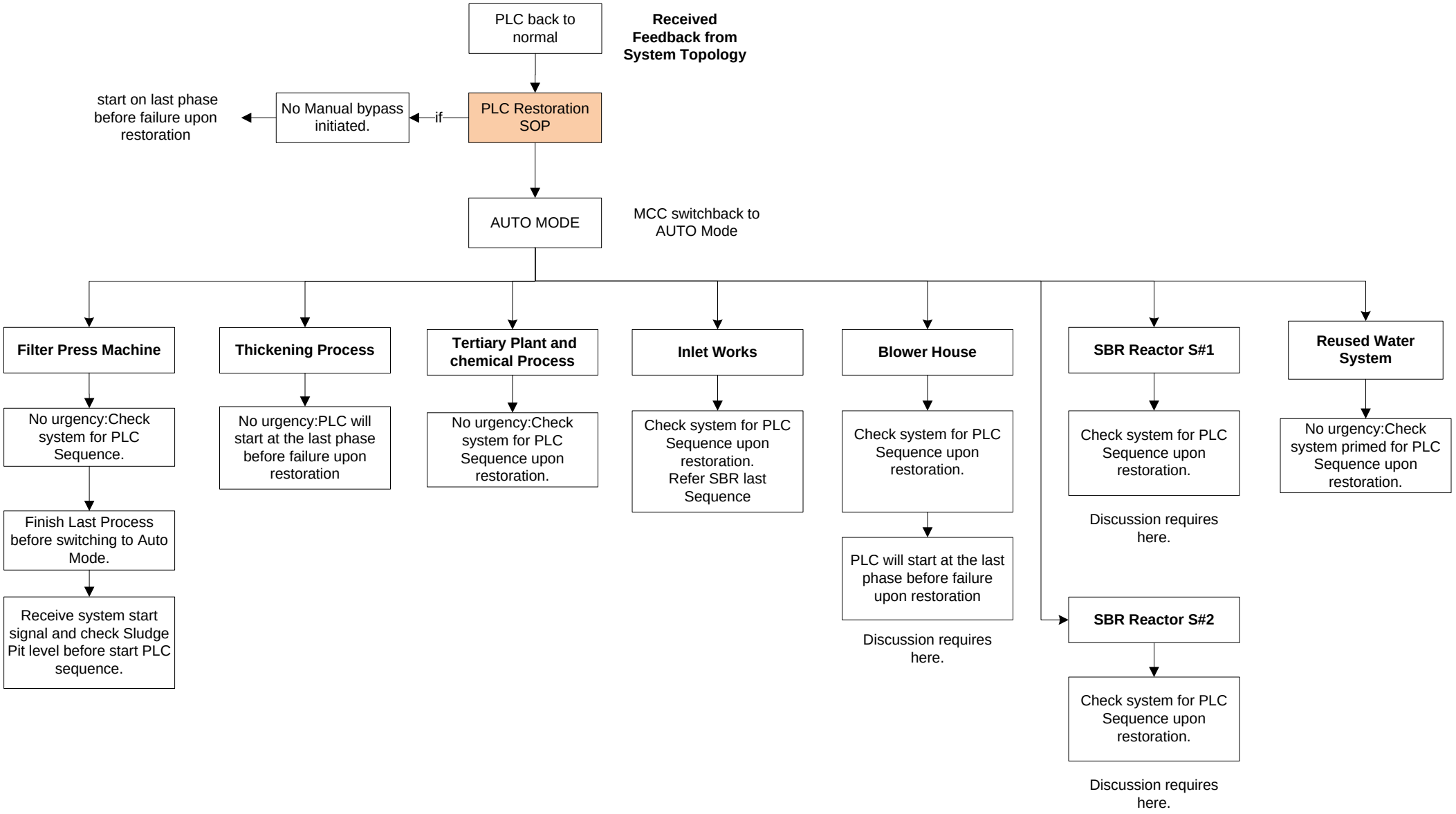


During Stop Operation of each Plant, must noted last phase operation to continue after restoration of power

POWER RESTORATION SOP



Fall Back Logic for PLC Failure



PLC Restoration SOP