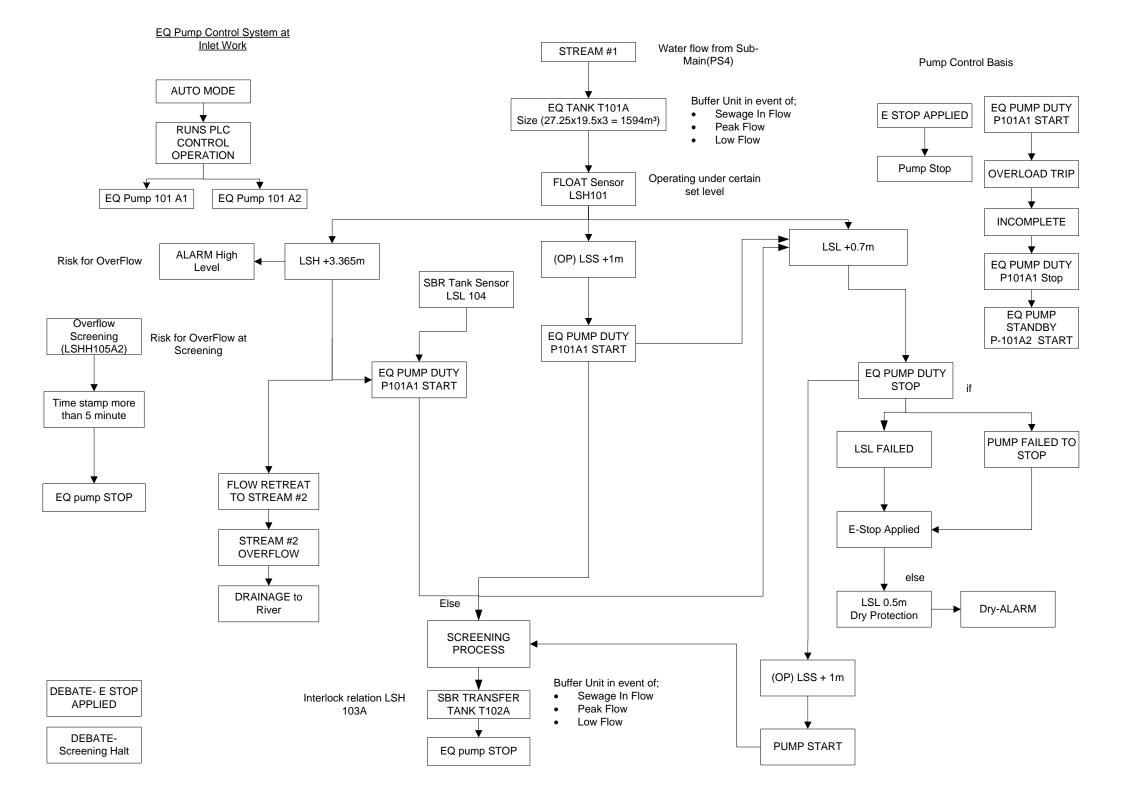
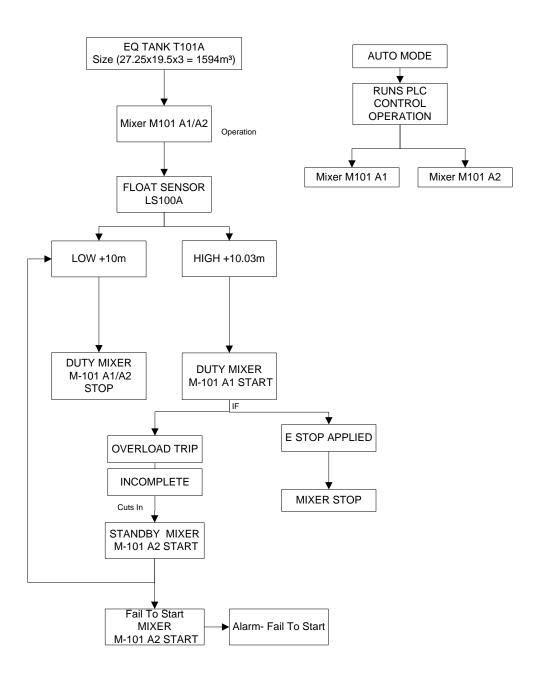


Sludge Dewatering House

- **EQ Tank Pump**
- **EQ Tank Mixer**
- **Screening Inlet** House
- **SBR Tank Mixer**
- Sludge Draw off Pump SBR
- And etc.

Manual Mode can be switch in all mode which will bypass/ignores all circuit/signal from the PLC Control



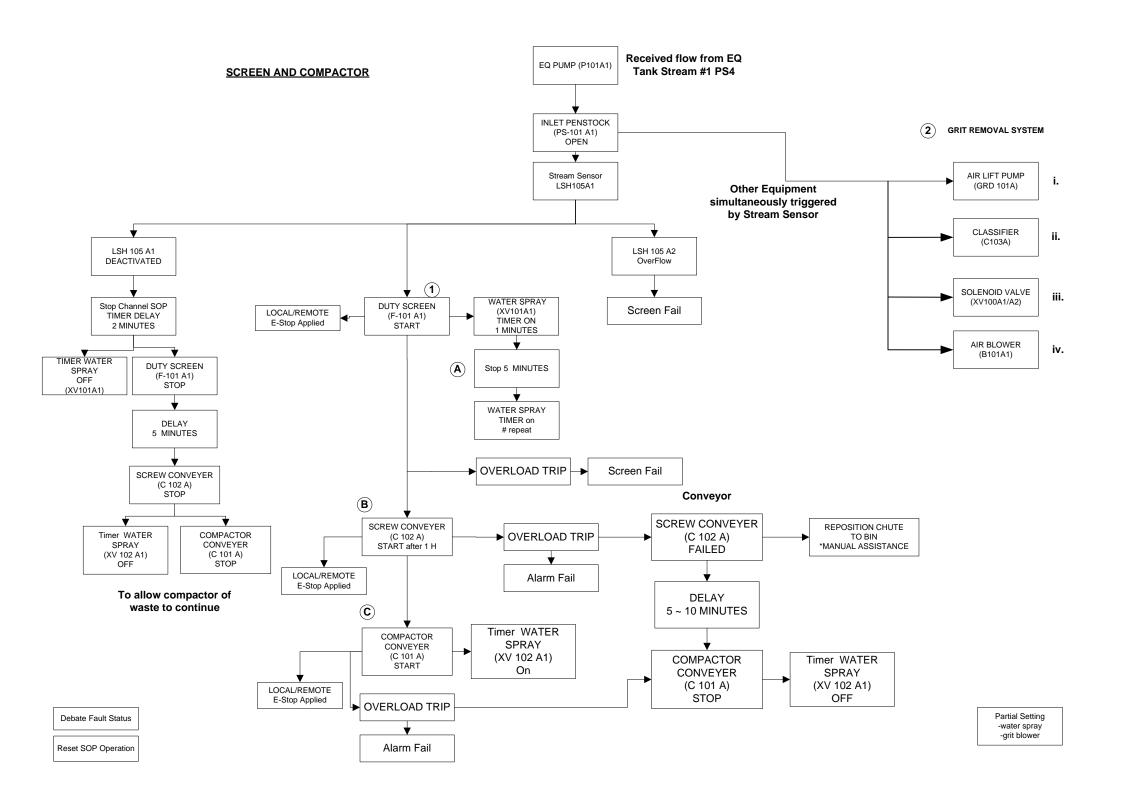


Mixer Switching interval

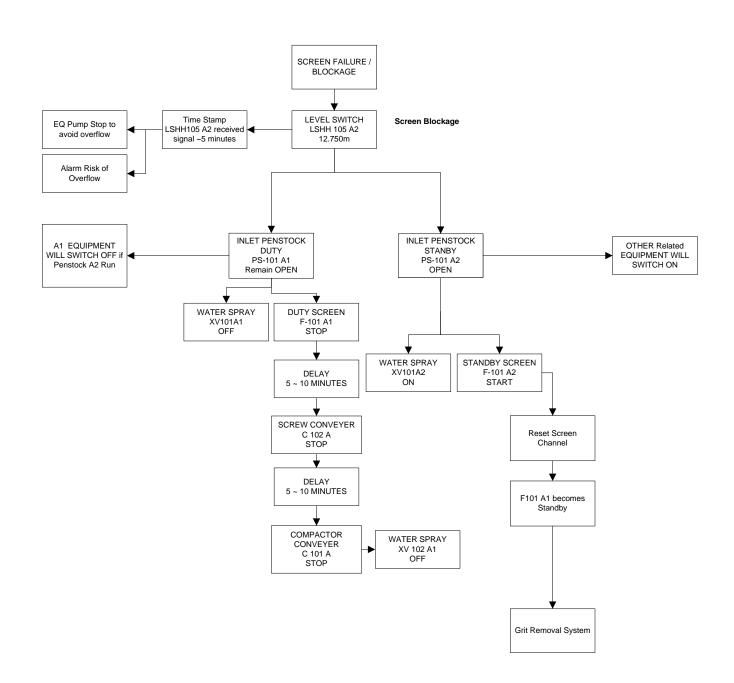
Debate Reset= M101 A1 cuts in.(after rectify issues)

Else= Change Over every 2H.

Debate : Sensor Fluctuation

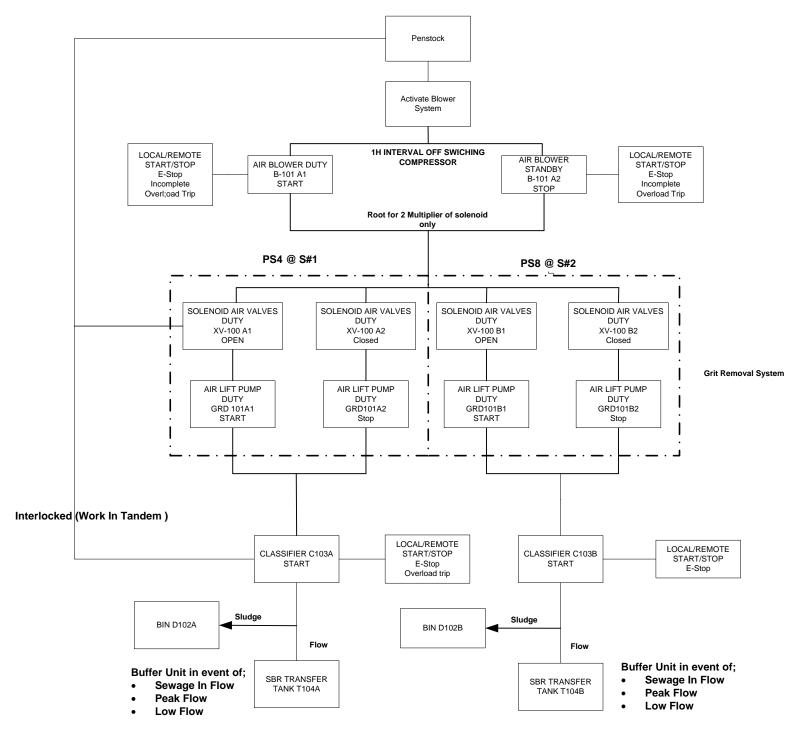


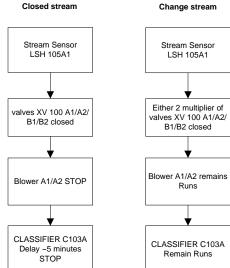
SCREEN FAIL

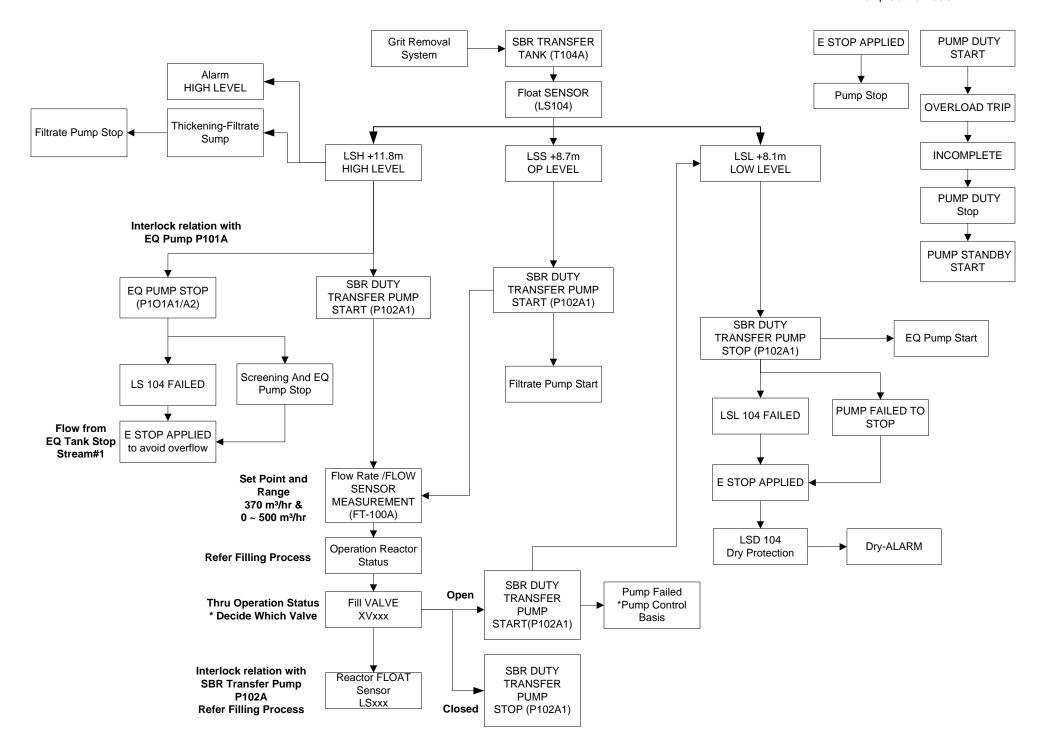


Debate to Off EQ Pump momentary Time Stamp LSHH105 A2 received signal

Debate Reset A1 Channel

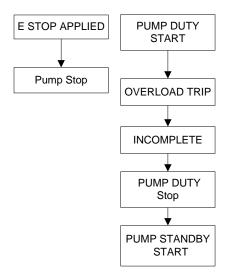


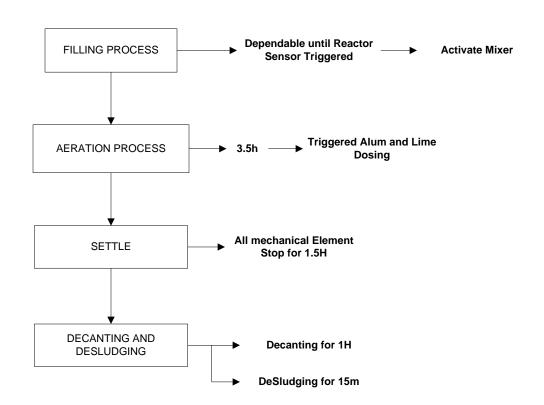


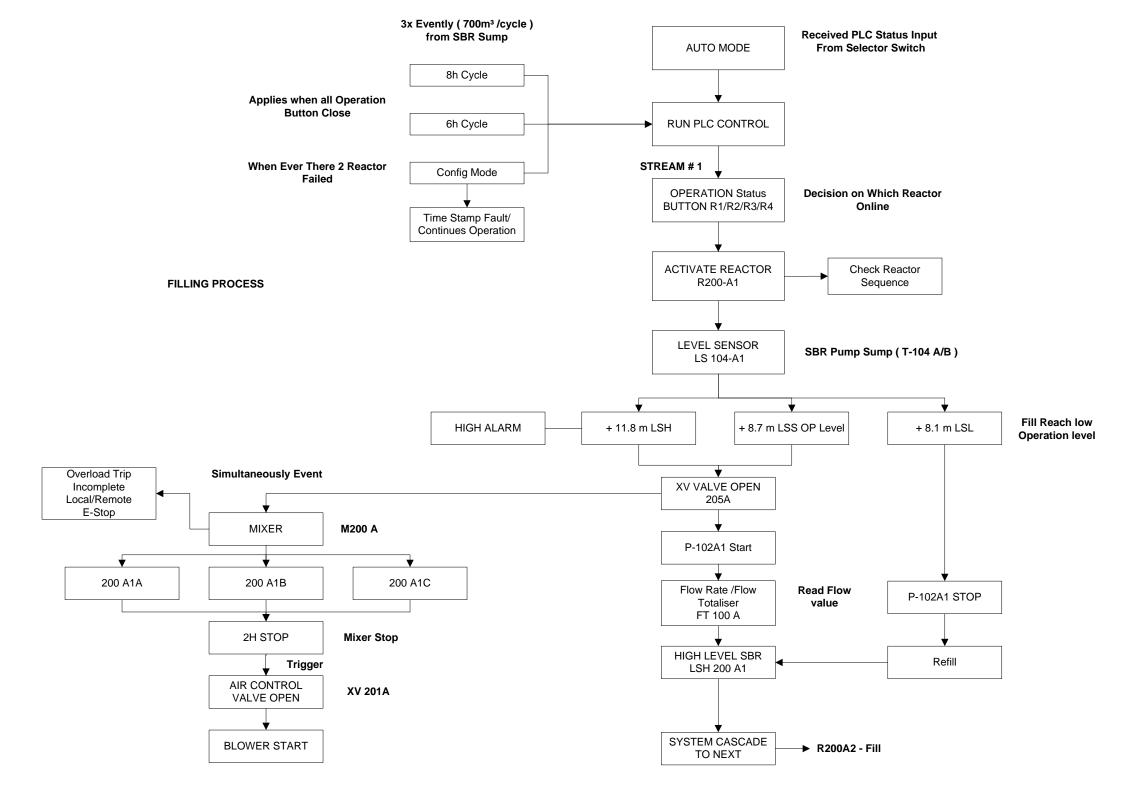


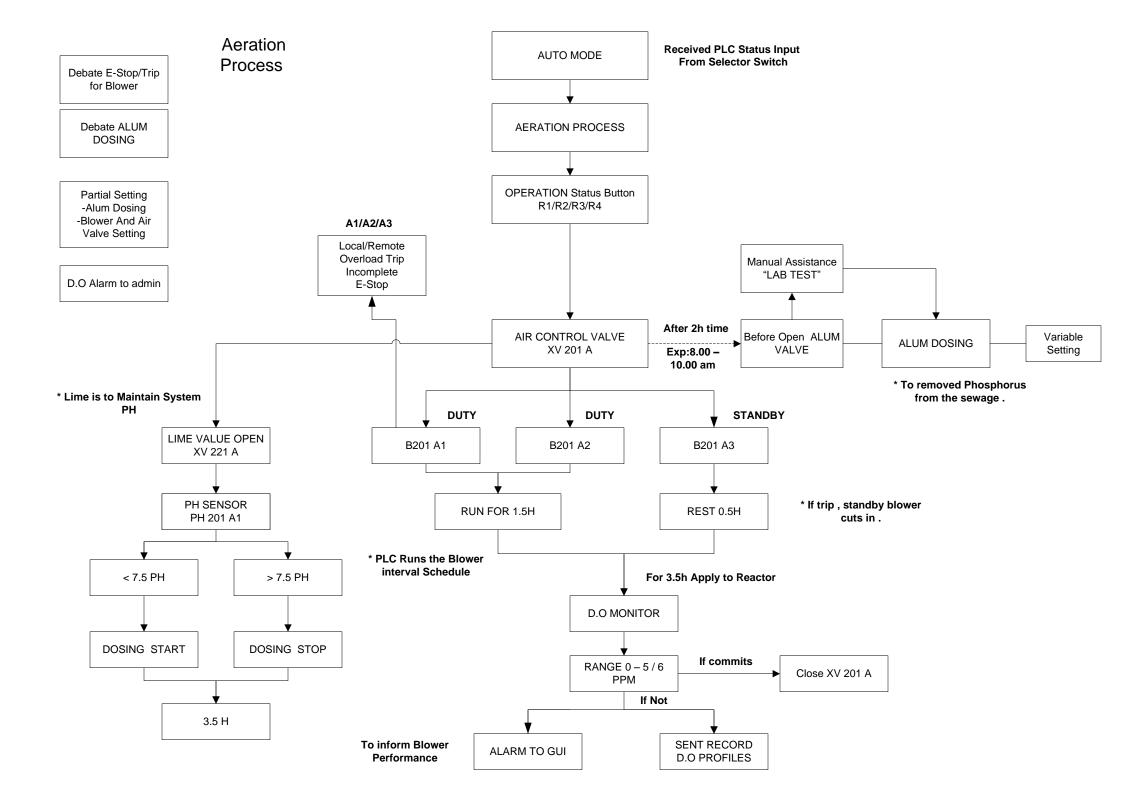
SBR Sequence

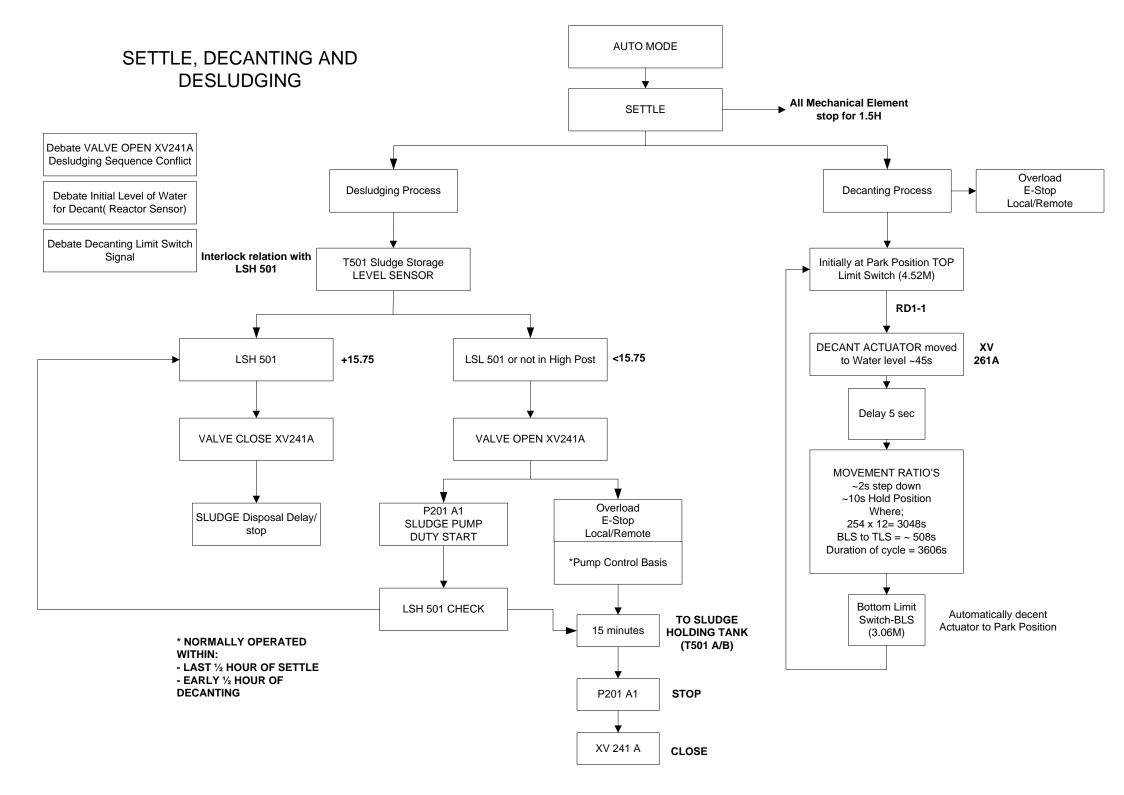
*Pump Control Basis

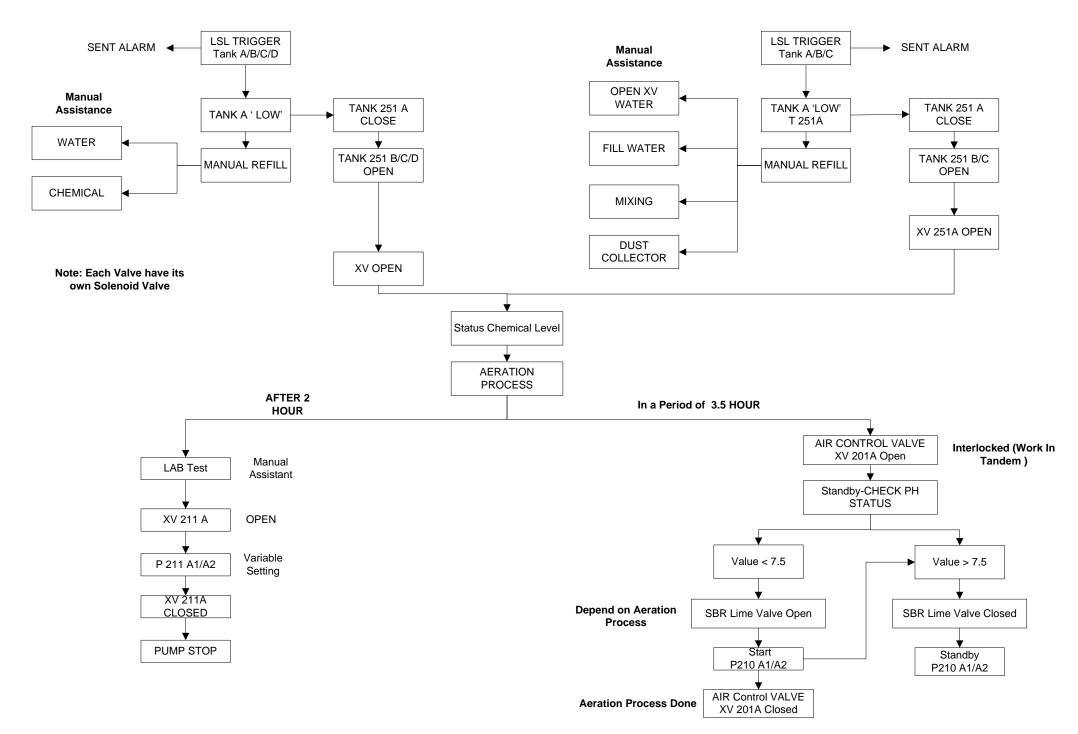


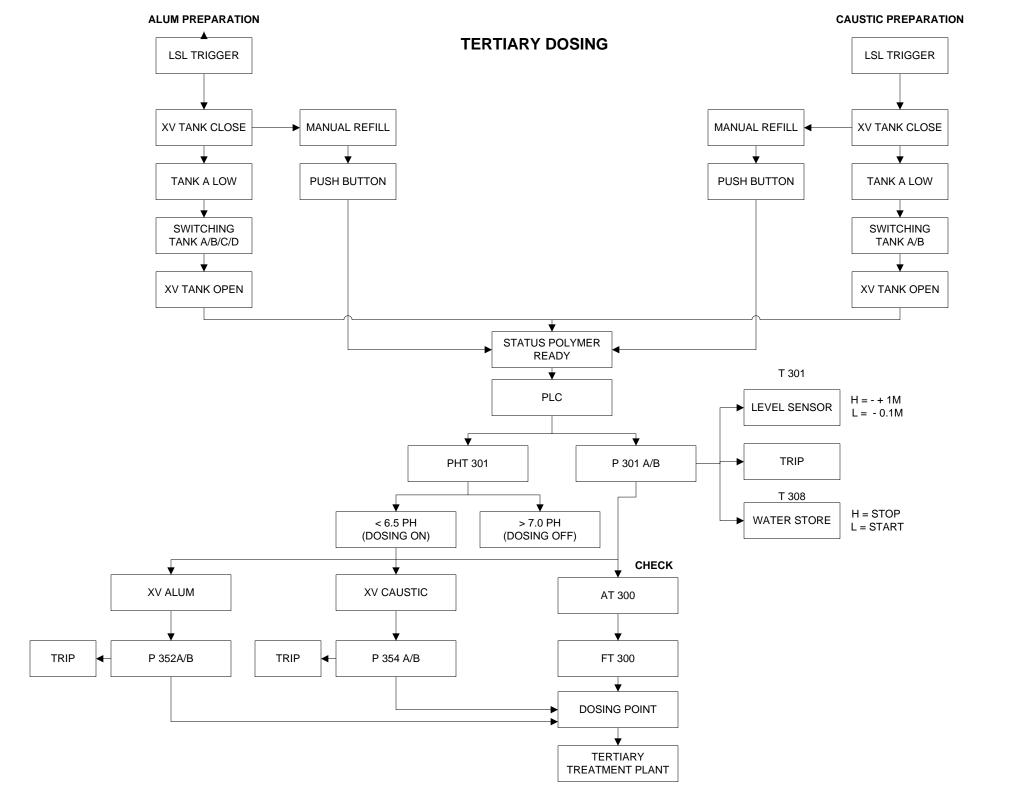




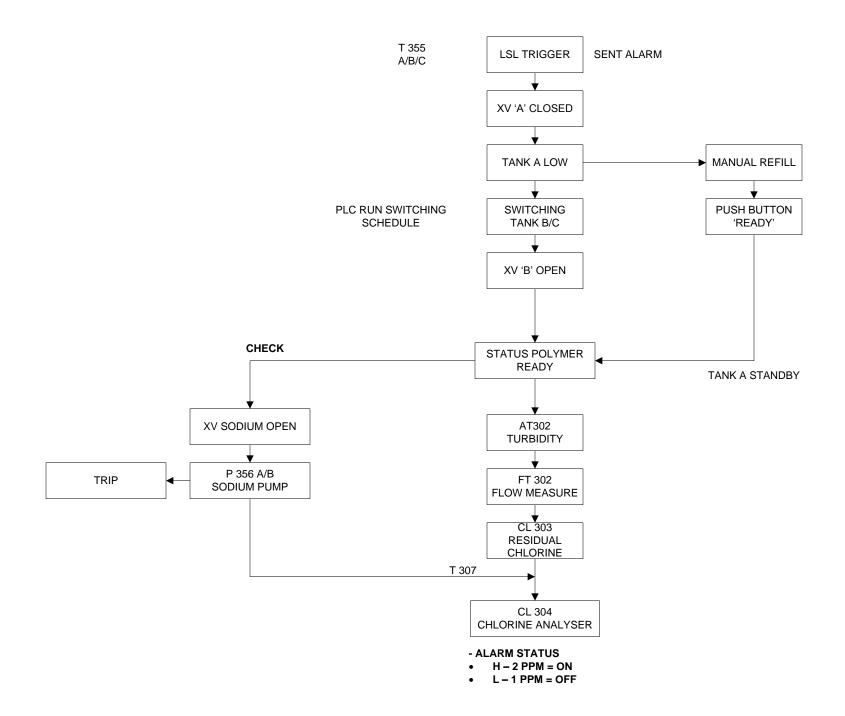




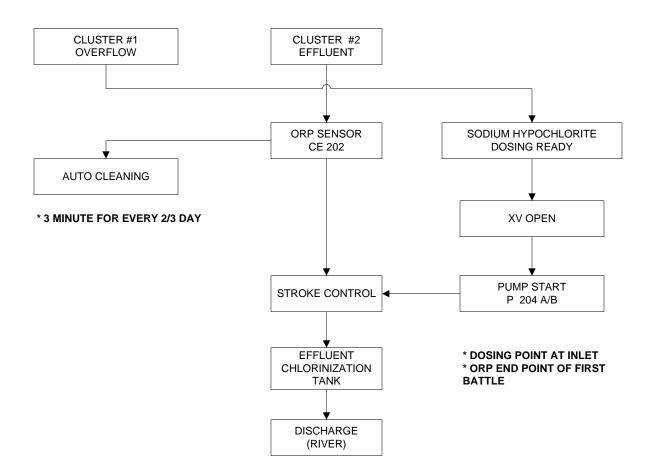




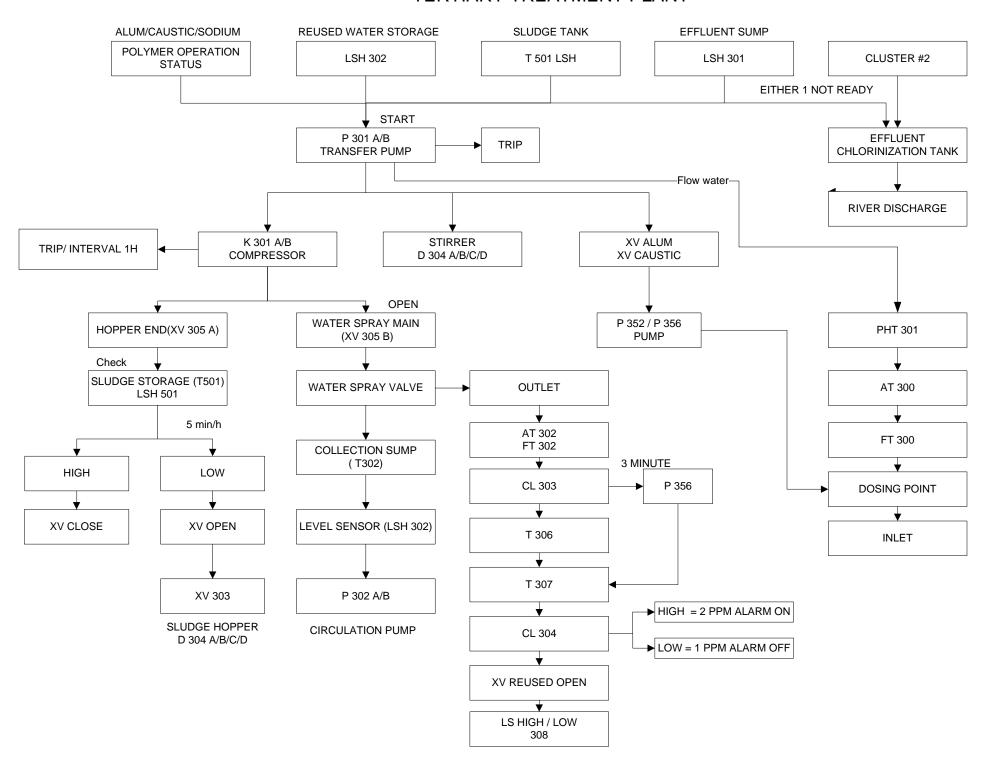
REUSED WATER DOSING



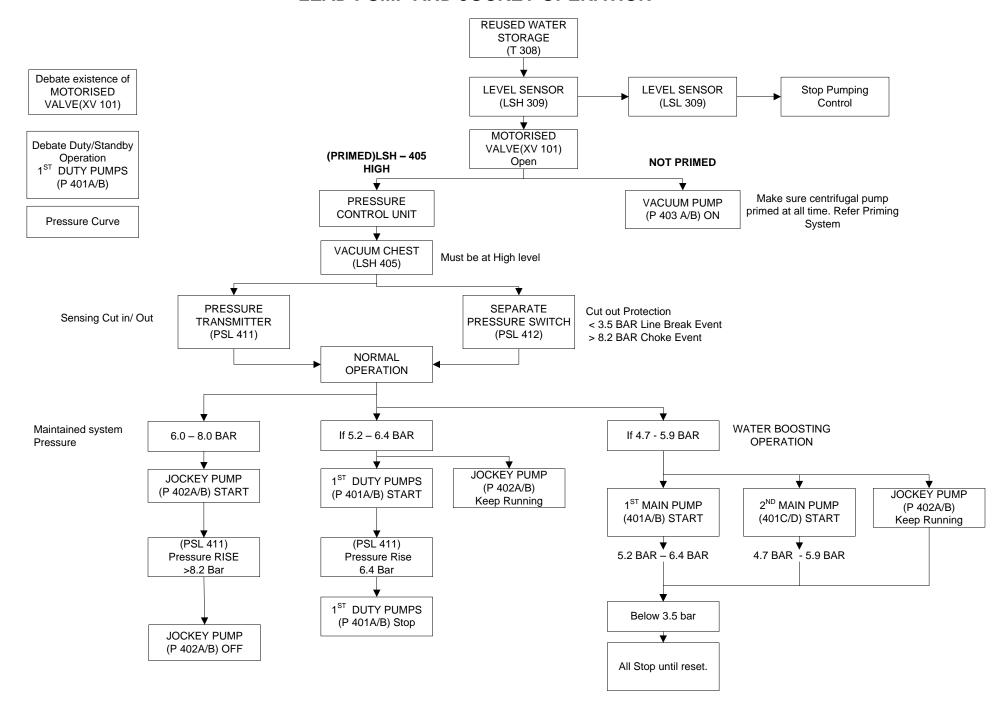
EFFLLUENT CHLORINIZATION TANK DOSING



TERTIARY TREATMENT PLANT



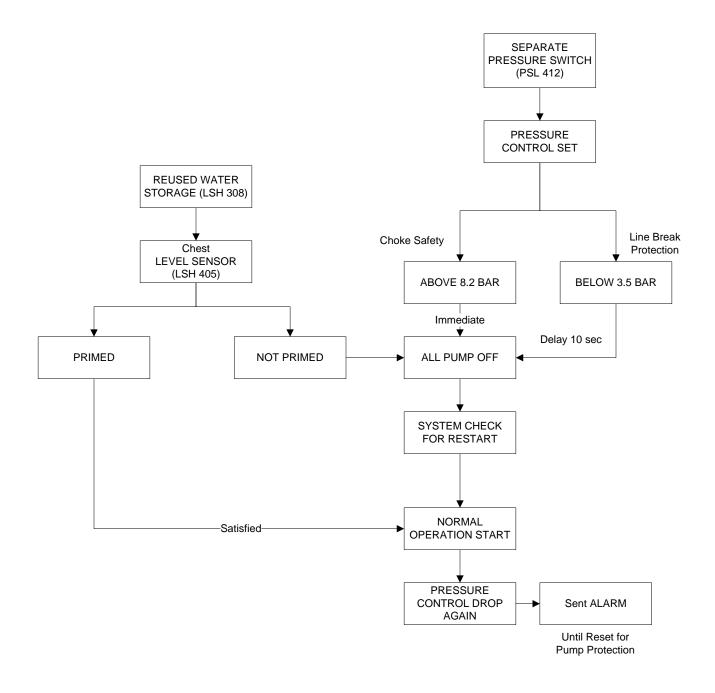
LEAD PUMP AND JOCKEY OPERATION

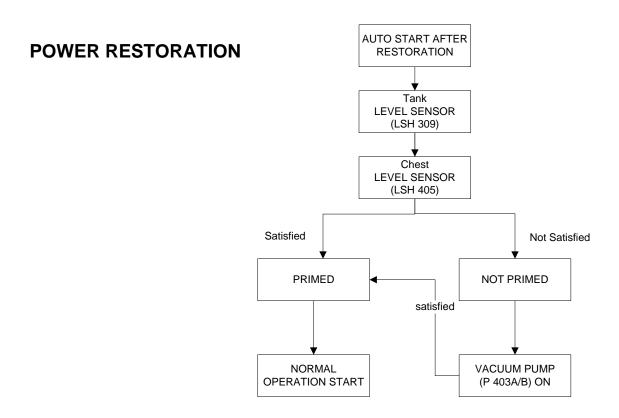


PUMP DUTY E STOP APPLIED **START** REUSED WATER STORAGE (T 308 A/B) Pump Stop Potable Water **OVERLOAD TRIP** Local/Remote Water Supply INCOMPLETE VACUUM CHEST (T405) Partial Setting 0.7M3 CAPACITY FLOW SENSOR Flow Switch PUMP DUTY DETECTION Activation Stop (FSL 401) PUMP STANDBY High Chest LEVEL **START** SENSOR (LSH - 405) MOTORIZED VALVE LOW XV 401 OPEN HIGH VACUUM PUMP Make sure centrifugal SATISFIED (P 403 A/B) OFF pump primed at all time VACUUM PUMP (P 403A) ON VACUUM PUMP P 403B Cuts In (P 403A) TRIP Else (P 401/402) PRIMED Pump safe to Run

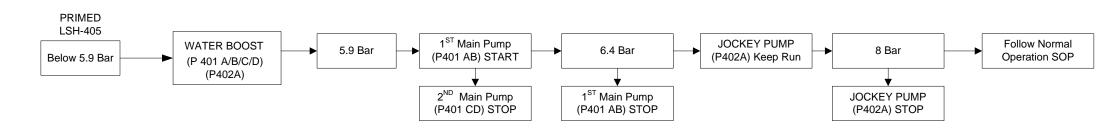
VACUUM PRIMING SYSTEM

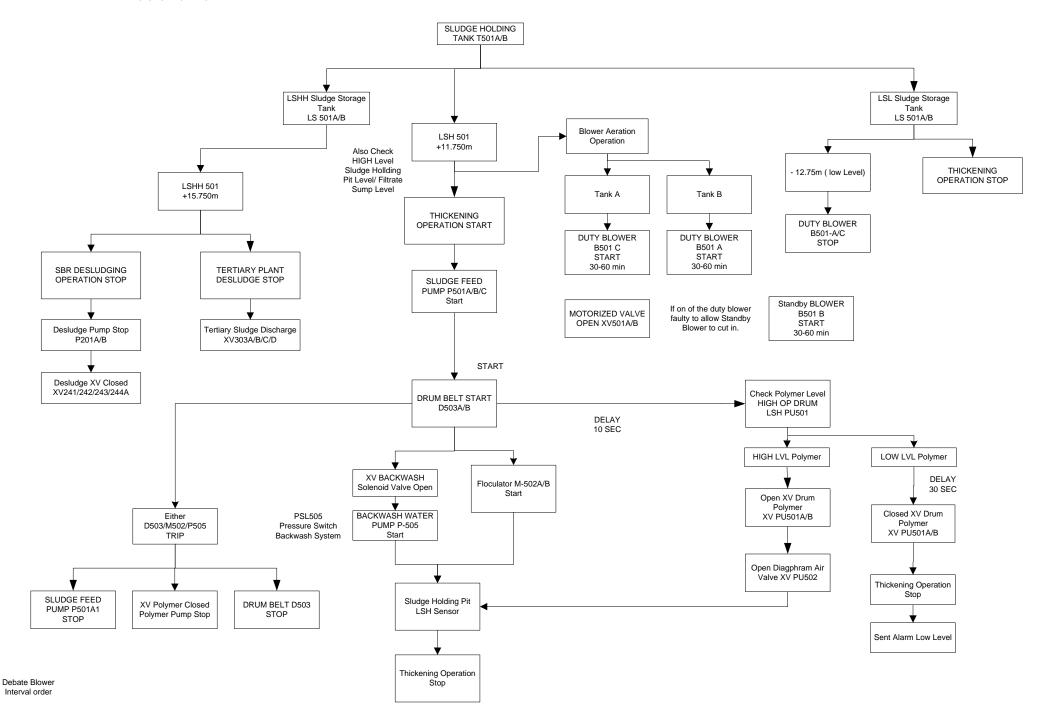
LINE BREAK AND CHOKE PROTECTION

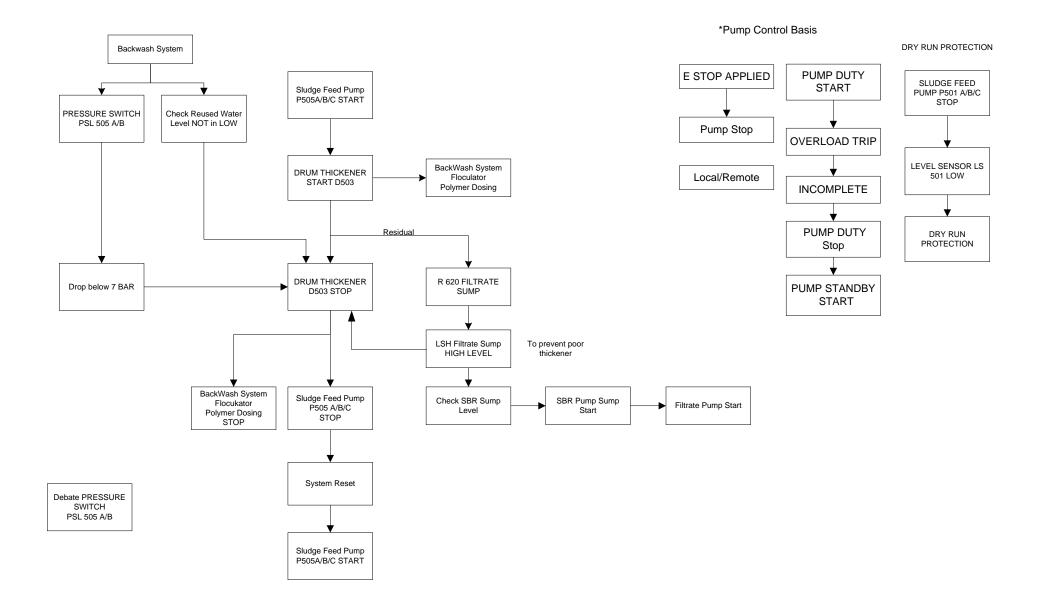


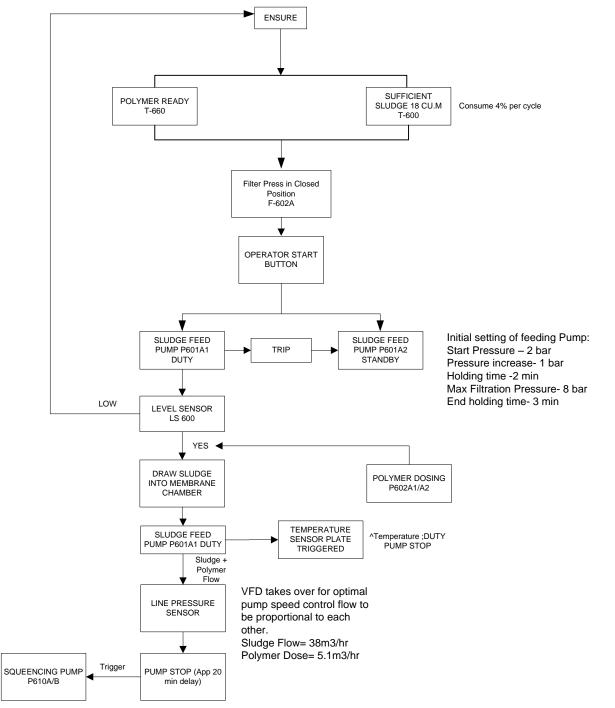


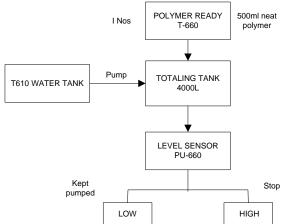
PUMP SCHEDULE OPERATION

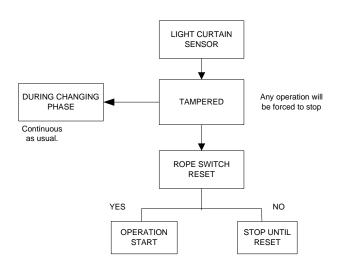








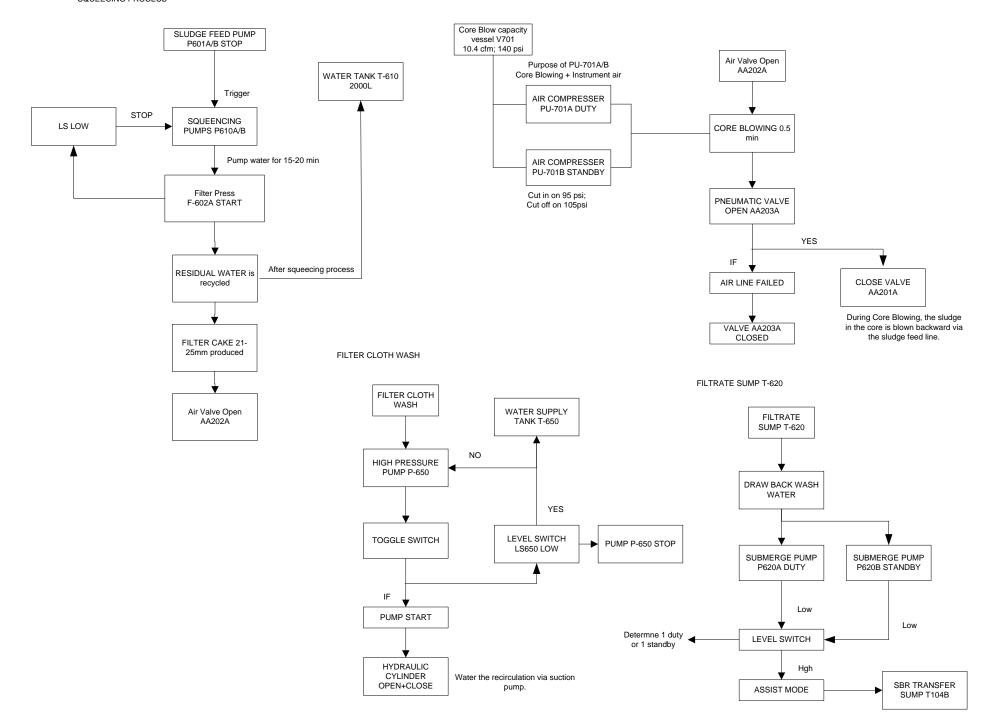




Hydraulic cylinder will be close after operation initiated at the beginning of the next cycle. Hydraulic cylinder pressure drop to allow filter plates to opened and sludge cakes drop.

MEMBRANE
SQUEECING PROCESS

CORE BLOWING



VE801ASuction Fan On /
OffP802ACirculation Pump 1
On / OffP803ACirculation
Pump 2 On /
OffP804ACirculation Pump 3
On / OffP805A1H2S04 Pump
1 On / OffP805A2H2S04
Pump 2 On /
OffP806A1NAOH Pump 1
On / OffP806A2NAOH Pump
2 On / OffP807A1NAOCL
Pump 1 On /
OffP807A2NAOCL Pump 2
On / Off