

Drill Map:

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* 0.41mm / 0.016" (113 holes)
* 0.81mm / 0.032" (36 holes)
* 0.91mm / 0.036" (474 holes)
= 1.52mm / 0.060" (15 holes)
$\infty$ 2.41mm / 0.095" (15 holes)
```