

MACHINE OVERVIEW									
Time	Total Set Output	Total Act Output	Thickness Set (μ)	Act (μ)	Density	L.S. Set	L.S.Act	GSM	Layflat
18:10:22	210.00	210.70	101.00	100.93	0.92	15.83	15.89	92.86	1190.00

IBC Temperature		
Time	IBC In Temperature	IBC OUT Temperature
18:10:22	0	0

Winder				
Time	Name	Totalizer	Roll Length	Roll Dia
18:10:22	Winder-1			
18:10:23	Winder-1			

Layers							
Name	Speed(Rpm)	Set Thickness	Act Thickness	Yield	Amp. (A)	Melt Temp. (°C)	Melt Pressure(Bar)
Layer-1	88.66	30.30	30.26	0.71			
Layer-2	98.01	12.37	12.30	0.26			
Layer-3	54.89	14.65	14.62	0.56			
Layer-4	87.61	12.37	12.37	0.29			
Layer-5	90.81	31.31	31.32	0.72			

EXTRUDER-A						
Comp. Name	Set (%)	Act (%)	Density	Set Weight (Kg.)	Act Weight (Kg.)	Total Weight (Kg.)
F18010	85.00	85.05	0.92	2.55	2.54	132131.82
LD	0.00	0.00	0.92	0.00	0.00	14397.31
F19010	0.00	0.00	0.92	0.00	0.00	12014.69
PPA705	15.00	14.95	0.92	0.45	0.45	9905.77
		DATE :2025-06-07				

EXTRUDER-A TEMPERATURE						
Time	Zone Name		Set Temperature(°C)		Act Temperature(°C)	
18:10:23	Barrel Zone-1		0		0	
18:10:23	Barrel Zone-2		0		0	
18:10:23	Barrel Zone-3		0		0	
18:10:23	Barrel Zone-4		0		0	
18:10:23	Barrel Zone-5		0		0	
18:10:23	Screen Chnager		0		0	
18:10:23	Adapter		0		0	
18:10:23	Adapter-1		0		0	
EXTRUDER-B						
Comp. Name	Set (%)	Act (%)	Density	Set Weight (Kg.)	Act Weight (Kg.)	Total Weight (Kg.)
F19010	40.00	39.85	0.92	1.20	1.20	31144.18
F18010	20.00	20.31	0.92	0.60	0.61	11338.33
RP	30.00	30.10	0.92	0.90	0.90	17162.38
46003.00	10.00	9.75	0.92	0.30	0.29	7321.17
EXTRUDER-B TEMPERATURE						
Time	Zone Name		Set Temperature(°C)		Act Temperature(°C)	
18:10:23	Barrel Zone-1		0		0	
18:10:23	Barrel Zone-2		0		0	
18:10:23	Barrel Zone-3		0		0	
18:10:23	Barrel Zone-4		0		0	
18:10:23	Barrel Zone-5		0		0	
18:10:23	Barrel Zone-6		0		0	
18:10:23	Screen Chnager		0		0	
18:10:23	Adapter		0		0	

Verified By:-

EXTRUDER-C						
Comp. Name	Set (%)	Act (%)	Density	Set Weight (Kg.)	Act Weight (Kg.)	Total Weight (Kg.)
F19010	65.00	65.15	0.92	1.95	1.94	44319.87
Metlocine	0.00	0.00	0.92	0.00	0.00	17076.62
RP	20.00	19.94	0.92	0.60	0.59	13294.41
F19010	15.00	14.95	0.92	0.45	0.44	8297.65
EXTRUDER-C TEMPERATURE						
Time	Zone Name		Set Temperature(°C)		Act Temperature(°C)	
18:10:23	Barrel Zone-1		0		0	
18:10:23	Barrel Zone-2		0		0	
18:10:23	Barrel Zone-3		0		0	
18:10:23	Barrel Zone-4		0		0	
18:10:23	Barrel Zone-5		0		0	
18:10:23	Screen Chnager		0		0	
18:10:23	Adapter		0		0	
	Adapter-1		0		0	
EXTRUDER-D						
Comp. Name	Set (%)	Act (%)	Density	Set Weight (Kg.)	Act Weight (Kg.)	Total Weight (Kg.)
F19010	80.00	79.99	0.92	2.40	2.40	41700.30
46003.00	0.00	0.00	0.92	0.00	0.00	1005.57
Metlocine	10.00	10.28	0.92	0.30	0.31	14475.39
LD	10.00	9.73	0.92	0.30	0.29	4699.97
		DATE :2025-06-07				

DIE TEMPERATURE						
Time	Zone Name	Set Temperature(°C)		Act Temperature(°C)		
18:10:23	Die Zone-1	0		0		
18:10:23	Die Zone-2	0		0		
18:10:23	Die Zone-3	0		0		
18:10:23	Die Zone-4	0		0		
18:10:23	Die Zone-5	0		0		
18:10:23	Die Zone-6	0		0		
18:10:23	Die Zone-7	0		0		
18:10:23	Die Zone-8	0		0		
18:10:23	Die Zone-9	0		0		
18:10:23	Die Zone-10	0		0		
18:10:23	Die Zone-11	0		0		
18:10:23	Die Zone-12	0		0		