

D

C

B

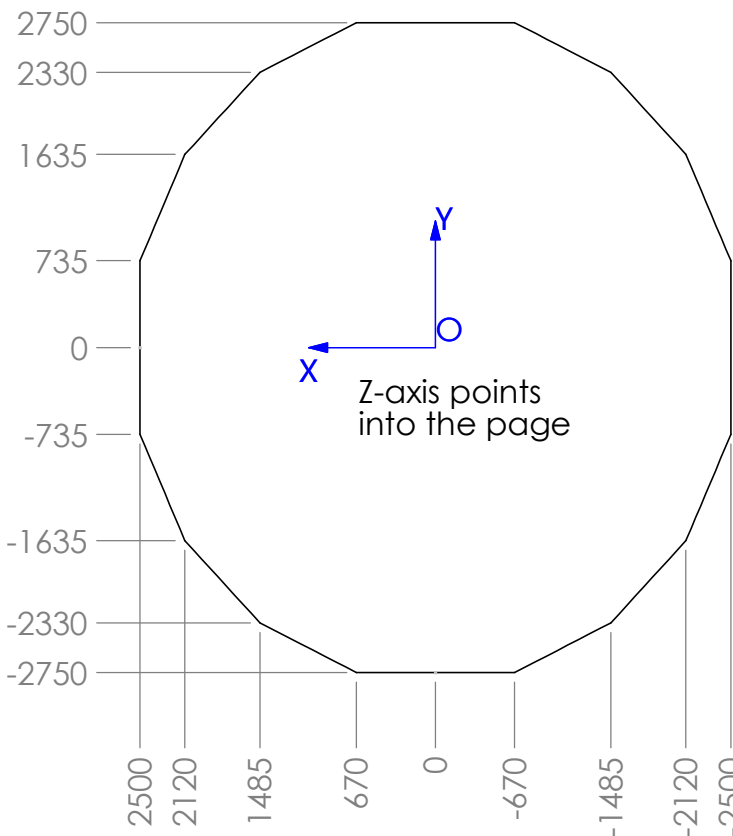
A

D

C

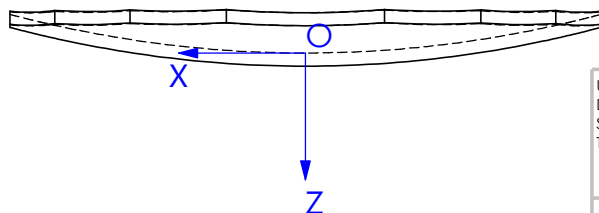
B

A



$$z(x, y) = C_{X0Y1} \frac{y}{R} + C_{X2Y0} (x/R)^2 + C_{X0Y2} (\frac{y}{R})^2 + C_{X2Y1} (\frac{x}{R})^2 \frac{y}{R} + C_{X0Y3} (\frac{y}{R})^3 + C_{X4Y0} (\frac{x}{R})^4 + C_{X2Y2} (\frac{x}{R})^2 (\frac{y}{R})^2 + C_{X0Y4} (\frac{y}{R})^4 + C_{X4Y1} (\frac{x}{R})^4 (\frac{y}{R}) + C_{X2Y3} (\frac{x}{R})^2 (\frac{y}{R})^3 + C_{X0Y5} (\frac{y}{R})^5$$

	Norm Radius	X0Y1	X2Y0	X0Y2	X2Y1	X0Y3	X4Y0	X2Y2	X0Y4	X4Y1	X2Y3	X0Y5
Value	2500.0	-20.943215	-325.41298	-276.110428	26.350455	16.621889	-1.560663	-9.50114	-5.297765	0.598907	1.497224	0.572415
	r=-2500 mm	r=-2000 mm	r=-1500 mm	r=-1000 mm	r=-500 mm	r=0 mm	r=500 mm	r=1000 mm	r=1500 mm	r=2000 mm	r=2500 mm	
(r, 0)	-326.974	-208.904	-117.351	-52.106	-13.019	0.000	-13.019	-52.106	-117.351	-208.904	-326.974	
(0, r)	-277.659	-170.824	-91.155	-37.006	-6.997	0.000	-15.108	-51.621	-109.017	-186.937	-285.157	



UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS
SURFACE FINISH:
TOLERANCES:
LINEAR:
ANGULAR:

FINISH:

DEBURR AND
BREAK SHARP
EDGES

DO NOT SCALE DRAWING

REVISION

	NAME	SIGNATURE	DATE		
DRAWN	P. GALLARDO				
CHK'D					
APPV'D					
MFG					
Q.A					

MATERIAL:

WEIGHT:

TITLE:

DWG NO.

TMP_Mech_Var8A_M3

A4

SCALE:1:64

SHEET 1 OF 1