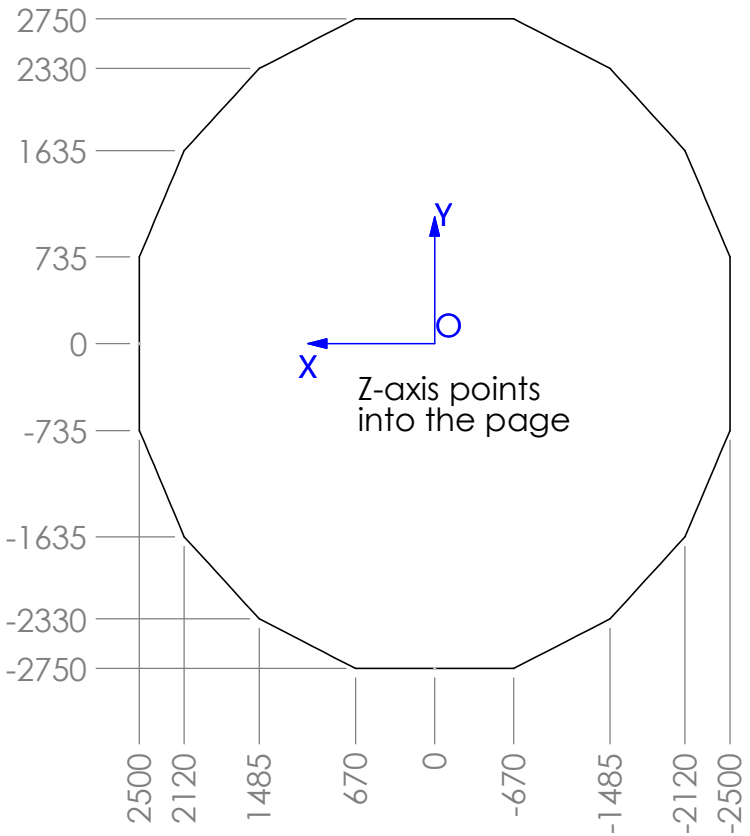

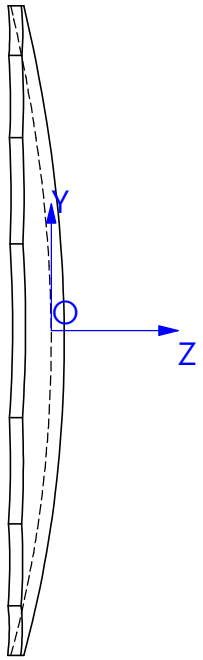

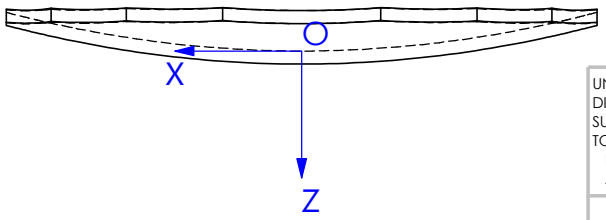

$$z(x,y) = C_{X0Y1}\frac{y}{R} + C_{X2Y0}(x/R)^2 + C_{X0Y2}\left(\frac{y}{R}\right)^2 + C_{X2Y1}\left(\frac{x}{R}\right)^2\frac{y}{R} + C_{X0Y3}\left(\frac{y}{R}\right)^3 + C_{X4Y0}\left(\frac{x}{R}\right)^4 + C_{X2Y2}\left(\frac{x}{R}\right)^2\left(\frac{y}{R}\right)^2 + C_{X0Y4}\left(\frac{y}{R}\right)^4 + C_{X4Y1}\left(\frac{x}{R}\right)^4\left(\frac{y}{R}\right) + C_{X2Y3}\left(\frac{x}{R}\right)^2\left(\frac{y}{R}\right)^3 + C_{X0Y5}\left(\frac{y}{R}\right)^5$$

	Norm Radius	X0Y1	X2Y0	X0Y2	X2Y1	X0Y3	X4Y0	X2Y2	X0Y4	X4Y1	X2Y3	X0Y5
Value	2500.0	-20.943215	-325.41298	-276.110428	26.350455	16.621889	-1.560663	-9.50114	-5.297765	0.598907	1.497224	0.572415

	r=-2500 mm	r=-2000 mm	r=-1500 mm	r=-1000 mm	r=-500 mm	r=0 mm	r=500 mm	r=1000 mm	r=1500 mm	r=2000 mm	r=2500 mm
(r, 0)	-326.974	-208.904	-117.351	-52.106	-13.019	0.000	-13.019	-52.106	-117.351	-208.904	-326.974
(0, r)	-277.659	-170.824	-91.155	-37.006	-6.997	0.000	-15.108	-51.621	-109.017	-186.937	-285.157

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:	FINISH:		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING	REVISION	
	NAME	SIGNATURE	DATE				TITLE:
DRAWN	P. GALLARDO						
CHK'D							
APPV'D							
MFG							
Q.A				MATERIAL:		DWG NO. TMP_Mech_Var8A_M3	A4
				WEIGHT:		SCALE:1:64	SHEET 1 OF 1