$$z(x,y) = C_{X0Y1} \frac{y}{R} + C_{X2Y0} (\frac{x}{R})^2 + C_{X0Y2} (\frac{y}{R})^2 + C_{X2Y1} (\frac{x}{R})^2 \frac{y}{R} + C_{X0Y3} (\frac{y}{R})^3 + C_{X4Y0} (\frac{x}{R})^4 + C_{X2Y2} (\frac{x}{R})^2 (\frac{y}{R})^2 + C_{X0Y4} (\frac{y}{R})^4 + C_{X4Y1} (\frac{x}{R})^4 (\frac{y}{R}) + C_{X2Y3} (\frac{x}{R})^2 (\frac{y}{R})^3 + C_{X0Y5} (\frac{y}{R})^5$$