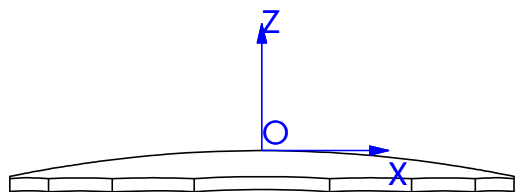
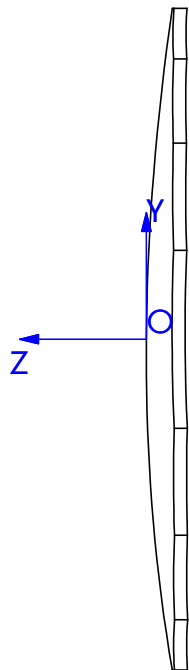
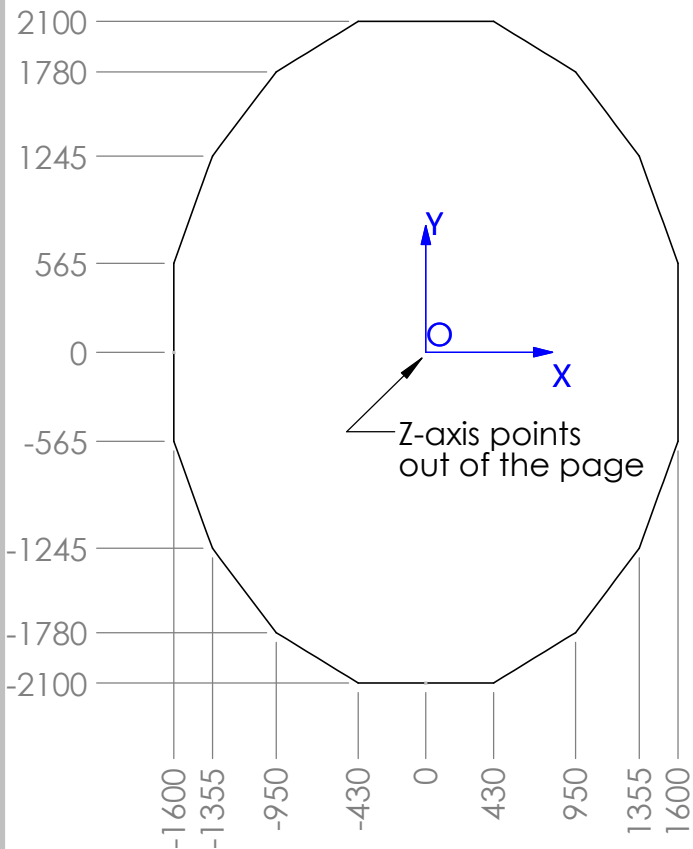


D

C

B

A



$$z(x, y) = C_{X0Y1} \frac{x}{R} + C_{X2Y0} \left(\frac{x}{R}\right)^2 + C_{X0Y2} \left(\frac{y}{R}\right)^2 + C_{X2Y1} \left(\frac{x}{R}\right)^2 y + C_{X0Y3} \left(\frac{y}{R}\right)^3 + C_{X4Y0} \left(\frac{x}{R}\right)^4 + C_{X2Y2} \left(\frac{x}{R}\right)^2 \left(\frac{y}{R}\right)^2 + C_{X0Y4} \left(\frac{y}{R}\right)^4$$

M2	Norm Radius	X0Y1	X2Y0	X0Y2	X2Y1	X0Y3	X4Y0	X2Y2	X0Y4
Value	2500.0	-17.605563	-403.060731	-230.505541	61.66455	25.422923	11.697056	-2.427194	-3.5109

M2	r=-2500 mm	r=-2000 mm	r=-1500 mm	r=-1000 mm	r=-500 mm	r=0 mm	r=500 mm	r=1000 mm	r=1500 mm	r=2000 mm	r=2500 mm
(r, 0)	-391.364	-253.168	-143.586	-64.190	-16.104	0.000	-16.104	-64.190	-143.586	-253.168	-391.364
(0, r)	-241.834	-147.894	-78.365	-31.556	-5.908	0.000	-12.544	-42.386	-88.509	-150.030	-226.199

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:				FINISH:			DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION	V1.0
	NAME	SIGNATURE	DATE						TITLE:  <b>M2</b>			
DRAWN	P. GALLARDO		5-19-2021									
CHK'D												
APPV'D												
MFG												
Q.A									DWG NO. <b>TMP_Mech_Var10C_M2</b>		A4	
									SCALE:1:48		SHEET 1 OF 1	

D

C

B

A