$$z(x,y) = C_{X0Y1} \frac{y}{R} + C_{X2Y0} \left(\frac{x}{R}\right)^2 + C_{X0Y2} \left(\frac{y}{R}\right)^2 + C_{X2Y1} \left(\frac{x}{R}\right)^2 \frac{y}{R} + C_{X0Y3} \left(\frac{y}{R}\right)^3 + C_{X4Y0} \left(\frac{x}{R}\right)^4 + C_{X2Y2} \left(\frac{x}{R}\right)^2 \left(\frac{y}{R}\right)^2 + C_{X0Y4} \left(\frac{y}{R}\right)^4$$