

D

C

B

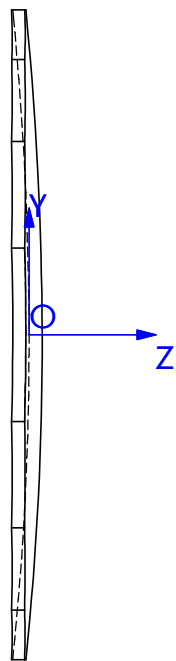
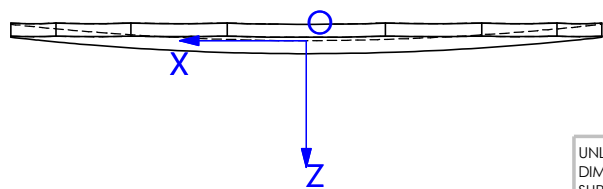
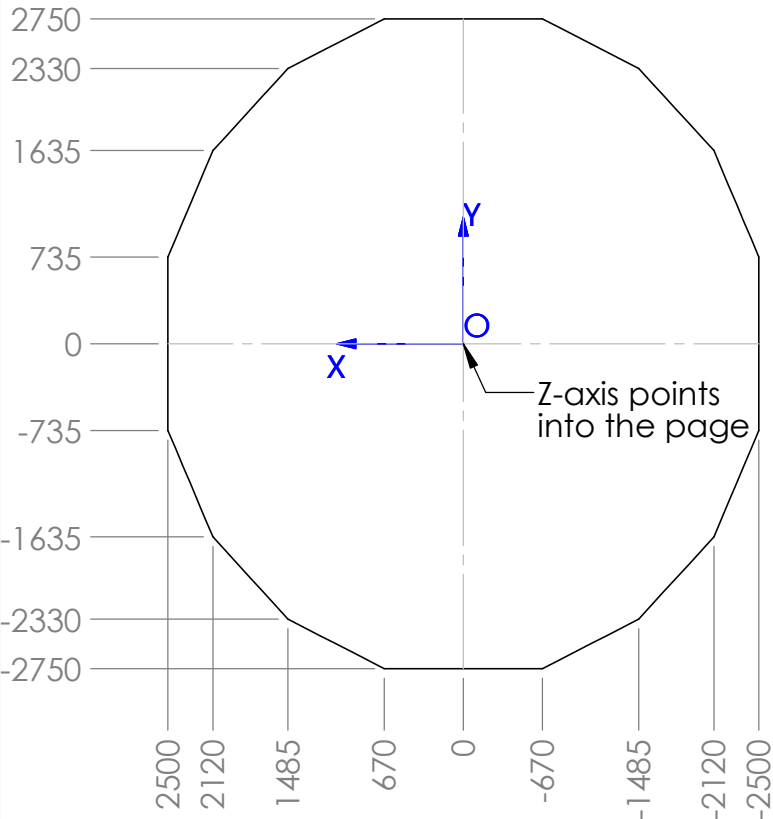
A

D

C

B

A



$$z(x, y) = C_{X0Y1} \frac{y}{R} + C_{X2Y0} \left(\frac{x}{R} \right)^2 + C_{X0Y2} \left(\frac{y}{R} \right)^2 + C_{X2Y1} \left(\frac{x}{R} \right)^2 y + C_{X0Y3} \left(\frac{y}{R} \right)^3 + C_{X4Y0} \left(\frac{x}{R} \right)^4 + C_{X2Y2} \left(\frac{x}{R} \right)^2 \left(\frac{y}{R} \right)^2 + C_{X0Y4} \left(\frac{y}{R} \right)^4$$

| | Norm Radius | X0Y1 | X2Y0 | X0Y2 | X2Y1 | X0Y3 | X4Y0 | X2Y2 | X0Y4 | | |
|--------|-------------|------------|-------------|-------------|-----------|----------|----------|-----------|-----------|-----------|-----------|
| Value | 2500.0 | -4.805417 | -138.667041 | -114.281586 | 5.410397 | 3.971894 | 0.251763 | 0.118027 | -0.096818 | | |
| | r=-2500 mm | r=-2000 mm | r=-1500 mm | r=-1000 mm | r=-500 mm | r=0 mm | r=500 mm | r=1000 mm | r=1500 mm | r=2000 mm | r=2500 mm |
| (r, 0) | -138.415 | -88.644 | -49.888 | -22.180 | -5.546 | 0.000 | -5.546 | -22.180 | -49.888 | -88.644 | -138.415 |
| (0, r) | -113.545 | -71.369 | -39.129 | -16.620 | -3.642 | 0.000 | -5.501 | -19.955 | -43.179 | -74.991 | -115.212 |

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS
SURFACE FINISH:
TOLERANCES:
LINEAR:
ANGULAR:

FINISH:

DEBURR AND
BREAK SHARP
EDGES

DO NOT SCALE DRAWING

REVISION

| | NAME | SIGNATURE | DATE | | |
|--------|-------------|-----------|------|--|--|
| DRAWN | P. GALLARDO | | | | |
| CHK'D | | | | | |
| APPV'D | | | | | |
| MFG | | | | | |
| Q.A | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |

MATERIAL:

WEIGHT:

TITLE:

DWG NO.

TMP_Mech_Var8A_M1

A4

SCALE:1:64

SHEET 1 OF 1