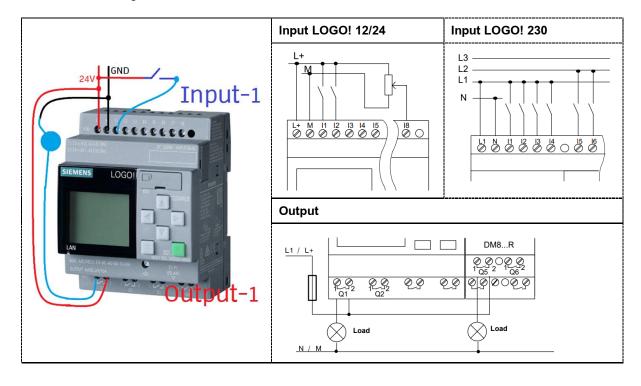
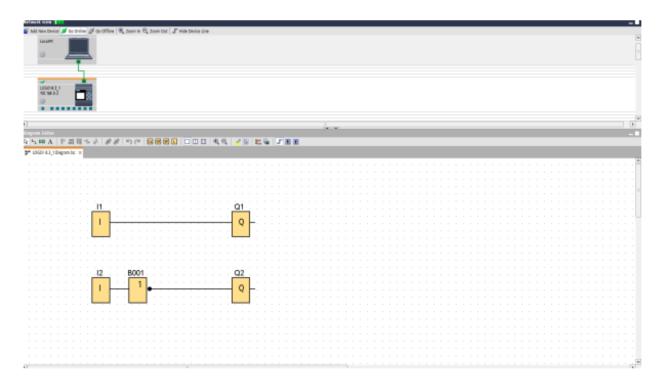
Start Siemens LOGO!8 – 20230606, 20230608 รหัส B6326319 ชื่อ-สกุล สิรภัทร สังข์ทอง.

- 1. Install LOGOSoft_V8.3_64bit
 - Install LOGO7 → "LOGOV7_Setup.exe"
 - Update to LOGOSoft_V8.3_64bit → "LOGOV8.3_Upgrade.exe"
- 2. Basic Wiring



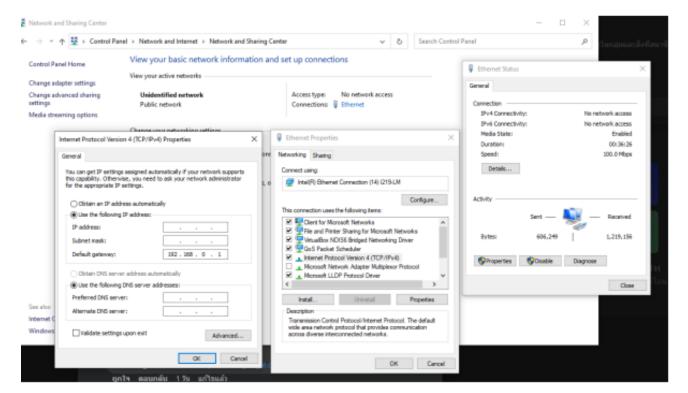
3. Create New Project by logic Block, Load and Run (Step-by-Step) → "LOGO8_t01_InputOutput"

เมื่อเปิดไฟล์มาหน้านี้



ไปที่ Control Panel > Network > Eternet > Porperties > IPV4 >

ปรับ IP และ Default Gateway 192.168.0.1





เลือก Interface ให้ถูก จะได้ค่าตามที่ตั้งไว้ กด OK

PC settings	:
II II	Interface: Intel(R) Ethernet Connection (14) I219-LM
	Obtain IP Address Automatically
	Use the following IP addresses:
	IP address: 192.168.0.254
	Subnet mask: 255.255.255.0
	Default gateway: 192.168.0.1
	OK Cancel Help
	OK Califer Neip

	√	
กด>	LOGO! 8.3_1 192.168.0.3	

Device name: LOG	01 8.3_1
Program Name:	
P settings	192.168. 0. 3
	255.255.255. 0
Default gateway	
Customize DNS Server	
DNS Server Address:	
DN3 Server Address:	
thernet connections	
Allow S7 access	
Allow Modbus access	

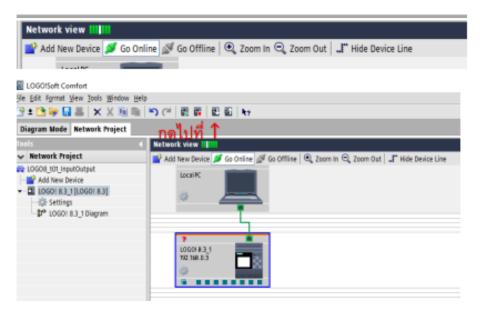
ให้ไปดูที่เครื่อง LOGO ของเรา Network > IP Address ปรับตามที่โชว์ไว้



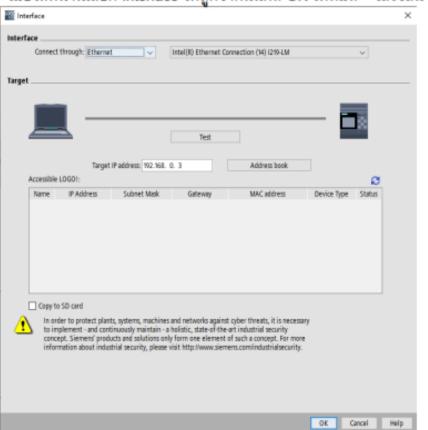




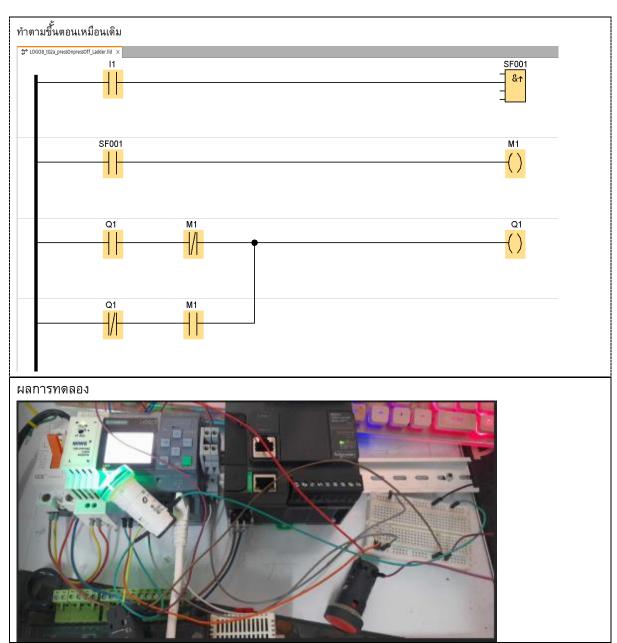
Go online



เมื่อได้หน้านี้เลือก Interface ให้ถูกจากนั้นกด OK ให้หมด = เสร็จสิ้น

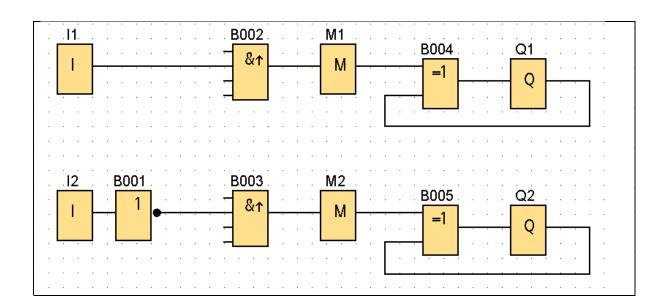


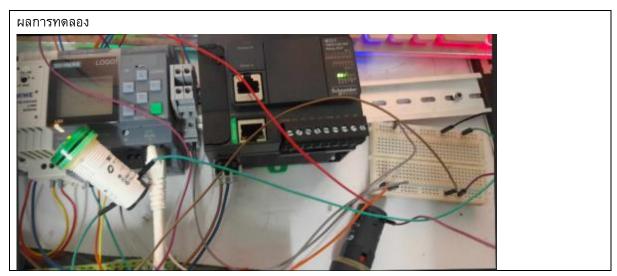
- 4. Create New Project by ladder diagram, Load and Run (Step-by-
- 5. Step) → "LOGO8_t02a_pressOnpressOff_Ladder"



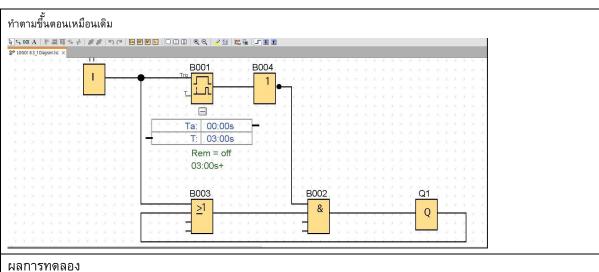
6. Test Example "LOGO8_t02b_pressOnpressOff"

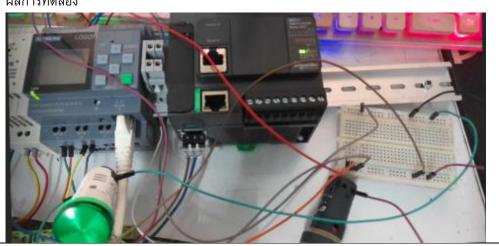
ทำตามขึ้นตอนเหมือนเดิม





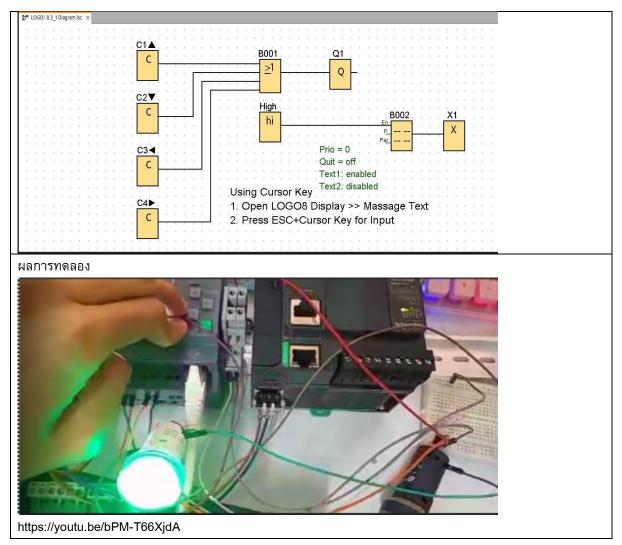
7. Test Example "LOGO8_t03_pressOn_HoldOff"



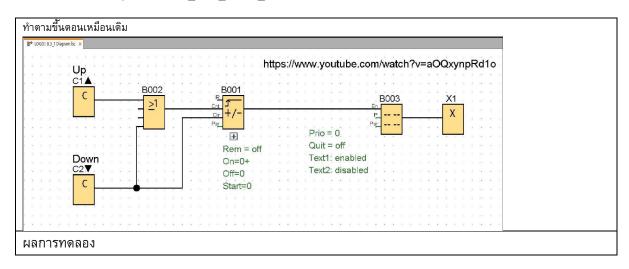


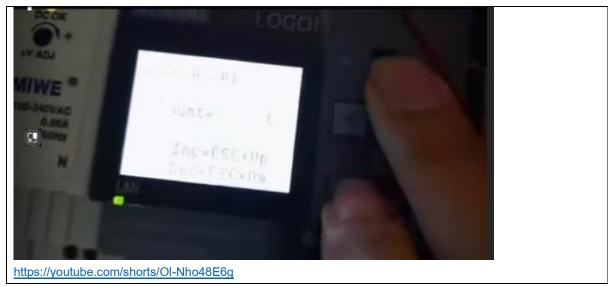
8. Test Example "LOGO8_t04_Using_Cursor"

ทำตามขึ้นตอนเหมือนเดิม

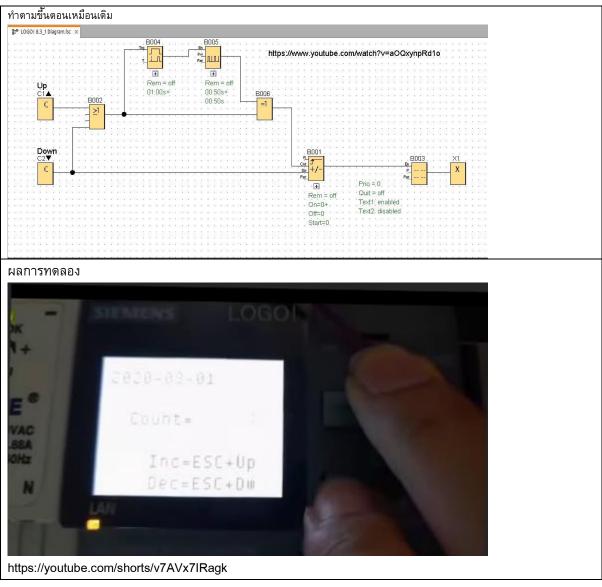


9. Test Example "LOGO8_t05a_Count_Show"





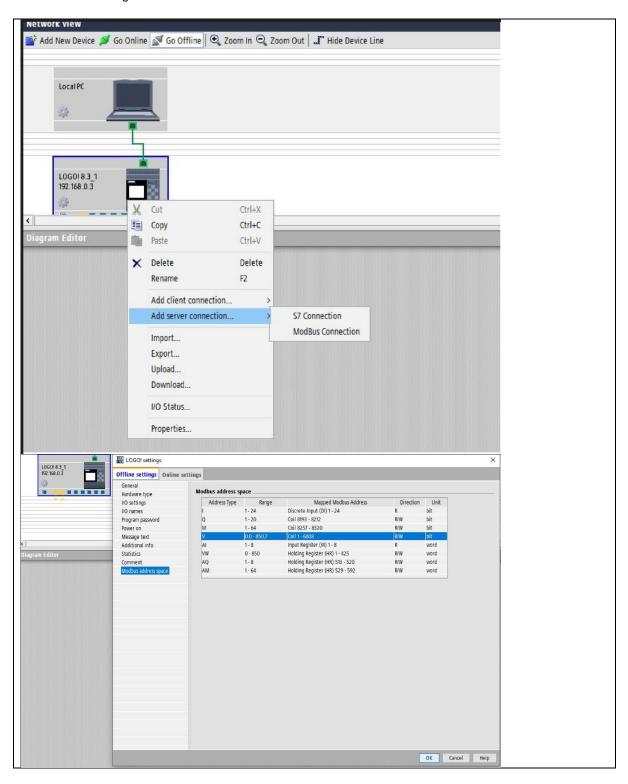
10. Test Example "LOGO8_t05b_Count_SpeedUp"

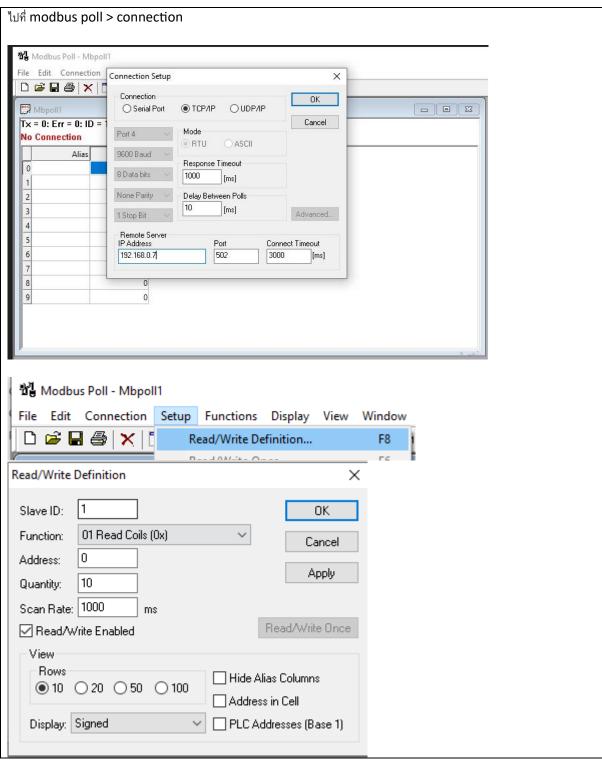


11. Test Example "LOGO8_t10_Modbus_TCP"

11.1 LOGOSoft Code

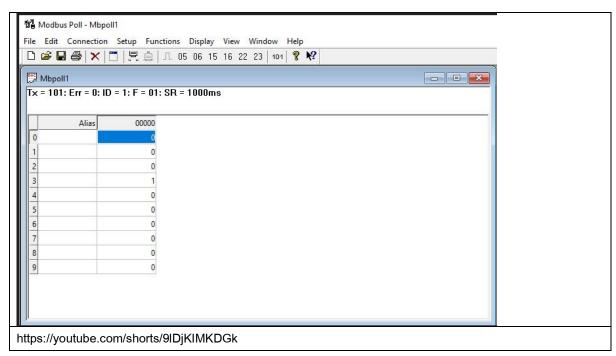
Right Click → Add Server Connection → Modbus





11.2 Test with ModbusPool

```
0 = ดับ
1 = ติด
```



11.3 Test with Samkoon HMI