

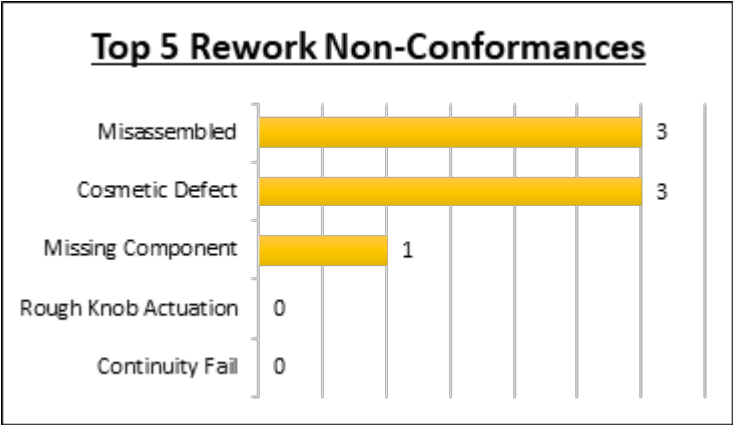
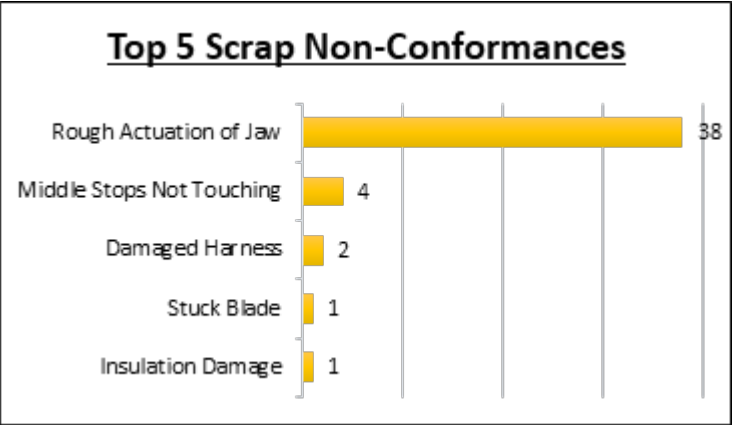
Ruiz, Patrick

From: Roadwall, Elizabeth
Sent: Tuesday, December 19, 2023 11:57 AM
To: Bunk-Jensen, Keenan; 5mm Lap Top Level
Cc: RSM-DMP1 Energy
Subject: EB211-1510778 Yield Breakdown

Hi team,

Yield Breakdown	
Model:	EB211
Shop Order:	1510778
P/N:	101476433
Lot Size:	280
Type:	PRD
Date Completed:	

Results		
Accepted:	284	86.1%
Scrap:	46	13.9%
Rework:	7	2.1%



Scrap Non-Conformance	Initial Build	Total	Scrap %
Rough Actuation of Jaw	38	38	11.3%
Middle Stops Not Touching	4	4	1.2%
Damaged Harness	2	2	0.6%
Stuck Blade	1	1	0.3%
Insulation Damage	1	1	0.3%
Blade Activation		0	0.0%
0.003 Jaw Gap Fail		0	0.0%
0.006 Jaw Gap Fail		0	0.0%
Front Stops Not Touching		0	0.0%
Front and Middle Stops Not Touching		0	0.0%
Blade Does not Pass Front Stop		0	0.0%
Jaw Short		0	0.0%
Incorrect Insulation Orientation		0	0.0%
Missing Jaw Crimp		0	0.0%
Blade Pusher Coming Out		0	0.0%
Device Key Not Reading Device		0	0.0%
Incorrect/Missing Weld		0	0.0%
Cosmetic Defect		0	0.0%
Contamination		0	0.0%
Engineering Sample		0	0.0%

Continuity Fail (x2)		0	0.0%
Low Jaw Force (x2)		0	0.0%
High Jaw Force (x2)		0	0.0%
Total	46	46	13.6%

Rework Non-Conformance	Initial	Total	Rework %
Misassembled	3	3	0.9%
Cosmetic Defect	3	3	0.9%
Missing Component	1	1	0.3%
Rough Knob Actuation		0	0.0%
Continuity Fail		0	0.0%
High Jaw Force		0	0.0%
Low Jaw Force		0	0.0%
Return Spring Pop Out		0	0.0%
Fuse Switch		0	0.0%
Blade Lever Stop Pop Out		0	0.0%
Scratched Logo		0	0.0%
Particulate Matter		0	0.0%
Engineering Sample		0	0.0%
Total	7	7	2.1%

Thank you,
 Beth Roadwall