

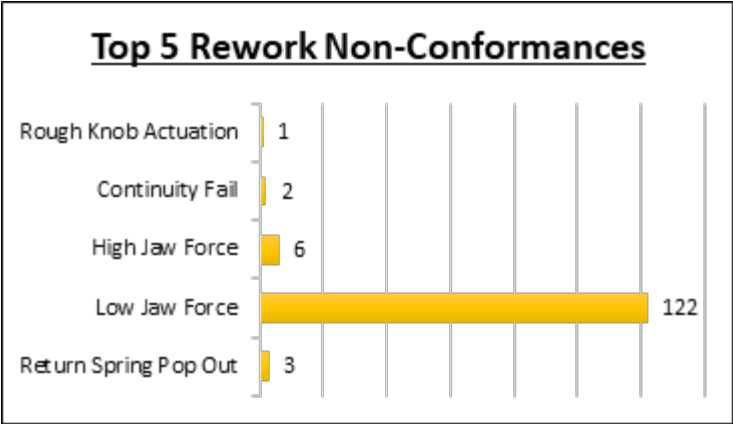
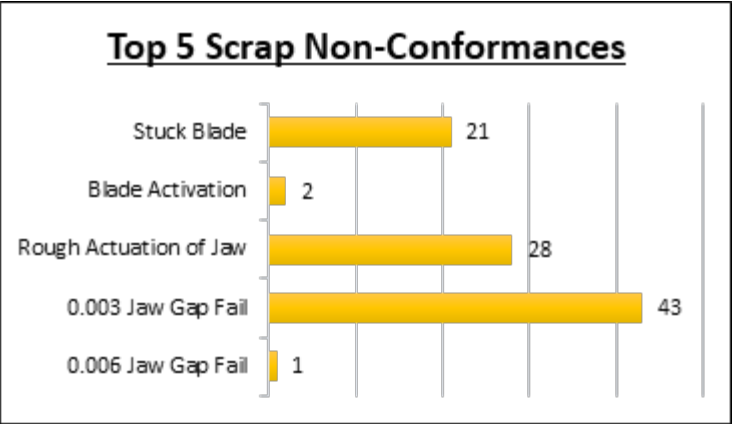
Ruiz, Patrick

From: Wang, Daniel
Sent: Monday, February 12, 2024 10:03 PM
To: 5mm Lap Top Level
Cc: RSM-DMP1 Energy
Subject: EB215-1514189 scrap break down

Hi team
Please check scrap break down for 1514189.
Daniel

Yield Breakdown	
Model:	EB215
Shop Order:	1514189
P/N:	101476434
Lot Size:	1920
Type:	PRD
Date Completed:	

Results		
Accepted:	1897	90.0%
Scrap:	210	10.0%
Rework:	150	7.1%



Scrap Non-Conformance	Initial Build	1st Rework	2nd Rework	3rd Rework	Total	Scrap %	Comments
Stuck Blade	19	2	0	0	21	0.9%	
Blade Activation	2	0	0	0	2	0.1%	
Rough Actuation of Jaw	28	0	0	0	28	1.2%	
0.003 Jaw Gap Fail	40	3	0	0	43	1.9%	
0.006 Jaw Gap Fail	1	0	0	0	1	0.0%	
Front Stops Not Touching	5	0	0	0	5	0.2%	
Middle Stops Not Touching					0	0.0%	
Front and Middle Stops Not Touching					0	0.0%	
Blade Does not Pass Front Stop					0	0.0%	
Jaw Short					0	0.0%	
Insulation Damage	18	0	1	0	19	0.8%	
Incorrect Insulation Orientation	32	0	0	0	32	1.4%	
Missing Jaw Crimp					0	0.0%	
Blade Pusher Coming Out	2	0	0	0	2	0.1%	
Damaged Harness	0	0	3	0	3	0.1%	
Device Key Not Reading Device					0	0.0%	
Incorrect/Missing Weld	5	0	1	0	6	0.3%	
Cosmetic Defect					0	0.0%	

Contamination					0	0.0%	
Engineering Sample					0	0.0%	
Continuity Fail (x2)					0	0.0%	
Low Jaw Force (x2)	0	33	13	0	46	2.0%	
High Jaw Force (x2)	0	0	1	0	1	0.0%	
Total	152	38	19	0	209	9.9%	

Rework Non-Conformance	Initial	1st Rework	2nd Rework	3rd Rework	Total	Rework %	Comments
Rough Knob Actuation	1	0	0	0	1	0.0%	
Continuity Fail	2	0	0	0	2	0.1%	
High Jaw Force	6	0	0	0	6	0.3%	
Low Jaw Force	57	61	4	0	122	5.4%	
Return Spring Pop Out	1	2	0	0	3	0.1%	
Fuse Switch					0	0.0%	
Blade Lever Stop Pop Out					0	0.0%	
Scratched Logo					0	0.0%	
Misassembled	8	1	0	0	9	0.4%	
Missing Component					0	0.0%	
Cosmetic Defect	5	0	0	0	5	0.2%	
Particulate Matter	2	0	0	0	2	0.1%	
Engineering Sample					0	0.0%	
Total	82	64	4	0	150	7.1%	