Modelo de segunda ordem:

$$y = \beta_0 + \sum_{i=1}^{k} \beta_i x_i + \sum_{i=1}^{k} \sum_{j=i}^{k} \beta_{ij} x_i x_j + \varepsilon$$
 (1)

Equações para A₃:

$$A_3^{hipo} = \beta_0^{hipo} + \sum_{i=1}^k \beta_i^{hipo} x_i + \sum_{i=1}^k \sum_{j=i}^k \beta_{ij}^{hipo} x_i x_j + \epsilon \tag{2}$$

$$A_3^{\text{hiper}} = \beta_0^{\text{hiper}} + \sum_{i=1}^k \beta_i^{\text{hiper}} x_i + \sum_{i=1}^k \sum_{j=i}^k \beta_{ij}^{\text{hipo}} x_i x_j + \epsilon \tag{3}$$

No ponto eutetóide:

$$A_3^{\text{hipo}} = A_3^{\text{hiper}} \Rightarrow A_3^{\text{hipo}} - A_3^{\text{hiper}} = 0 \tag{4}$$

Logo:

$$\beta_0^{\text{hipo}} - \beta_0^{\text{hiper}} + \sum_{i=1}^k \left(\beta_i^{\text{hipo}} - \beta_i^{\text{hiper}} \right) x_i + \sum_{i=1}^k \sum_{j=i}^k \left(\beta_{ij}^{\text{hipo}} - \beta_{ij}^{\text{hiper}} \right) x_i x_j = 0 \tag{5}$$

Definamos:

$$\beta_{i}^{\text{eut}} = \beta_{i}^{\text{hipo}} - \beta_{i}^{\text{hiper}} \tag{6}$$

$$\beta_{ij}^{eut} = \beta_{ij}^{hipo} - \beta_{ij}^{hiper} \tag{7}$$

Substituindo as definições acima na equação 5, temos:

$$eta_0^{
m eut} + \sum_{i=1}^k eta_i^{
m eut} x_i + \sum_{i=1}^k \sum_{j=i}^k eta_{ij}^{
m eut} x_i x_j = 0$$
 (8)

Reescrevendo 8 de modo a separar x₁ (fração de carbono):

$$\begin{split} \beta_{0}^{eut} + \beta_{1}^{eut}x_{1} + \sum_{i=2}^{k} \beta_{i}^{eut}x_{i} + \beta_{11}^{eut}x_{1}^{2} + \sum_{j=2}^{k} \beta_{1j}^{eut}x_{1}x_{j} + \sum_{i=2}^{k} \sum_{j=i}^{k} \beta_{ij}^{eut}x_{i}x_{j} &= 0 \\ \beta_{11}^{eut}x_{1}^{2} + \left(\beta_{1}^{eut} + \sum_{j=2}^{k} \beta_{1j}^{eut}x_{j}\right)x_{1} + \left(\beta_{0}^{eut} + \sum_{i=2}^{k} \beta_{i}^{eut}x_{i} + \sum_{i=2}^{k} \sum_{j=i}^{k} \beta_{ij}^{eut}x_{i}x_{j}\right) &= 0 \end{split} \tag{9}$$

Dividindo todos os termos em 9 por $2\beta_{11}^{\text{eut}}$ e definindo:

$$\alpha_{i} = \frac{\beta_{i}^{\text{hipo}} - \beta_{i}^{\text{hiper}}}{2\beta_{11}} = \frac{1}{2} \frac{\beta_{i}^{\text{hipo}} - \beta_{i}^{\text{hiper}}}{\beta_{11}^{\text{hipo}} - \beta_{11}^{\text{hiper}}}$$
(10)

$$\alpha_{ij} = \frac{\beta_{ij}^{hipo} - \beta_{ij}^{hiper}}{2\beta_{11}} = \frac{1}{2} \frac{\beta_{ij}^{hipo} - \beta_{ij}^{hiper}}{\beta_{11}^{hipo} - \beta_{11}^{hiper}} \tag{11}$$

então obtemos:

$$\frac{x_1^2}{2} + \left(\alpha_1 + \sum_{j=2}^k \alpha_{1j} x_j\right) x_1 + \left(\alpha_0 + \sum_{i=2}^k \alpha_i x_i + \sum_{i=2}^k \sum_{j=i}^k \alpha_{ij} x_i x_j\right) = 0$$
 (12)

A equação 12 pode ser resolvida para x₁ utilizando a fórmula quadrática:

$$x_1 = \frac{-b \pm \sqrt{b^2 - 4ac}}{2a} \tag{13}$$

em que a=1/2 e b e c são:

$$\mathbf{b} = \alpha_1 + \sum_{j=2}^{k} \alpha_{1j} \mathbf{x}_j \tag{14}$$

$$c = \alpha_0 + \sum_{i=2}^k \alpha_i x_i + \sum_{i=2}^k \sum_{j=i}^k \alpha_{ij} x_i x_j \tag{15} \label{eq:15}$$

Usando a substituição a=1/2, a equação 13 torna-se simplesmente:

$$x_1 = -b \pm \sqrt{b^2 - 2c} (16)$$

Em suma:

$$\begin{split} \alpha_i &= \frac{1}{2} \frac{\beta_i^{hipo} - \beta_i^{hiper}}{\beta_{11}^{hipo} - \beta_{11}^{hiper}} \\ \alpha_{ij} &= \frac{1}{2} \frac{\beta_{ij}^{hipo} - \beta_{ij}^{hiper}}{\beta_{11}^{hipo} - \beta_{11}^{hiper}} \\ b &= \alpha_1 + \sum_{j=2}^k \alpha_{1j} x_j \\ c &= \alpha_0 + \sum_{i=2}^k \alpha_i x_i + \sum_{i=2}^k \sum_{j=i}^k \alpha_{ij} x_i x_j \\ x_1 &= -b \pm \sqrt{b^2 - 2c} \end{split}$$

Tabela de correspondência:

$\overline{x_1}$	x2	Х3	X4	x5
C	Mn	Si	Cr	Ni

$$\begin{split} b &= \alpha_{C} + \alpha_{CMn} Mn + \alpha_{CSi} Si + \alpha_{CCr} Cr + \alpha_{CNi} Ni \\ c &= \alpha_{0} + \alpha_{Mn} Mn + \alpha_{Si} Si + \alpha_{Cr} Cr + \alpha_{Ni} Ni + \\ \alpha_{Mn^{2}} &Mn^{2} + \alpha_{MnSi} &Mn Si + \alpha_{MnCr} &Mn Cr + \alpha_{MnNi} &Mn Ni + \\ \alpha_{Si^{2}} &Si^{2} + \alpha_{SiCr} &Si &Cr + \alpha_{SiNi} &Si &Ni + \\ \alpha_{Cr^{2}} &Cr^{2} + \alpha_{CrNi} &Cr &Ni + \\ \alpha_{Ni^{2}} &Ni^{2} \end{split} \label{eq:basic_control_of_con$$