

HOT WORK PERMIT

sappi Cloquet

PERMIT MUST BE DISPLAYED ON JOB / VALID FOR CURRENT SHIFT ONLY

Mill Employee

Contractor

Contractor Company Name (Print) _____

PSM Area

This Hot Work Permit is required for work involving welding, cutting, brazing, soldering, grinding, or similar spark or flame producing operations.

Department: Bleaching Date: 7-11-23

Location: D1 Press Shift: Day

Job Description: Welding

I have inspected the location where this job is to be done. I have checked for compliance with safety precautions listed on the checklist, checked this permit for completeness and authorize this work to be performed.

Hot Work Crew Supervisor or Designee (Print)

I acknowledge the work to be performed and have communicated any unsafe conditions I am aware of.

sappi Operations Supervisor or Designee (Print)

ARE THERE PAINTED SURFACES?

Yes No

IS LEAD PAINT PRESENT? Yes No

IF YES, FOLLOW THE LEAD PAINT ABATEMENT PROCEDURE

HOT WORK DEVICE TO BE USED:

Torch Abrasive Saw

Welding Portable Grinder

Propane Torch Other: _____

STOP WORK IMMEDIATELY IF PLANT ALARM SIGNALS AN EMERGENCY!

FILL IN THIS SECTION WHEN HOT WORK COMPLETE (PER THE WRITTEN PROCEDURE).

CHECK AM or PM FOR THE TIME.

Time hot work complete including the half hour fire watch: Date: 7-11-23 Time: 205 AM PM

sappi Operating Team member completing final* fire watch tour: Josh Gerard

Name (Print)

*1.5 to 2 hours after hot work completed

Revised 9-10-12

Top Copy: Operating Department Designated Area

Hard Copy: Posted at Job Site

NOTE: After final fire watch tour, store back page in safety file

Checklist	Yes	N/A
1. Combustible material within 35 feet of work removed from area, shielded or covered with wet or flame-proof tarpaulins or metal guards	✓	
2. Combustibles on floor, walls and ceiling removed or wet down	✓	
3. All floor and wall openings covered to prevent sparks from falling to lower floors or penetrating adjacent areas	✓	
4. HVAC and other ducts, conveyors and similar equipment shutdown to prevent sparks from being conveyed to distant combustibles.		✓
5. Flame proof curtains or shields erected around welders to protect personnel from flash		✓
6. Proper fire extinguisher(s) or charged water hose provided	✓	
7. Equipment purged, flushed and tested for LEL		✓
8. Sewers and drains covered.		✓
9. Atmospheric Test—must be less than 10% LEL Record meter calibration date—must be within the past 30 days for sappi meters		
Meter Number _____ Bump Test Date & Time 7-11-23 7:00 am % LEL _____ Tester (Print) _____		
10. Atmospheric Test Waived Hot Work Crew Supervisor or Designee (Print) sappi Operations Supervisor or Designee (Print)		
11. Other precautions: _____		

EMERGENCY INFORMATION

CALL 911 ON ANY PLANT PHONE FOR EMS OR FIRE

1. Location and # of nearest fire alarm: N stairwell elev. 132
#2115
2. Location and # of nearest phone: SW wall elev 132 by
stairwell #2686
3. Name/Phone # of emergency contact (Must be First Aid/CPR trained)
C.F.D. 9-911
4. Location and # of nearest fire door: #23 ground
level across tracks by cooling tower

WARNING!

HOT WORK IN PROGRESS

WATCH FOR FIRE!

IN CASE OF FIRE

1. Go to the nearest manual fire alarm box and activate
2. Call 2222 on Plant phone and report location of fire
3. Go to emergency door to meet Fire Department and direct to the location of the fire

FIRE WATCH RESPONSIBILITIES

The Fire Watch must know the location of the following:

- A. Nearest manual fire alarm
- B. Nearest Plant phone
- C. Nearest emergency door

The Fire Watch must walk the shortest, safe path to A., B. & C. before hot work begins so there is no hesitation in an emergency.

By signing this permit I acknowledge that I have received training in proper fire extinguisher selection and use, the Sappi fire reporting procedure and understand all information on this page of the hot work permit. The Fire Watch shall not be assigned any other duties that will interfere with the Fire Watch duties. Fire Watch will be provided during all of the hot work, during work breaks/lunch if there was hot work within 30 minutes of leaving the job for work breaks/lunch and for a minimum of 30 minutes after the hot work is completed.

Andrew Kossak
Fire Watch

HOT WORK PERMIT

sappi Cloquet

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Mill Employee

Contractor

Contractor Company Name (Print) _____

PSM Area

This Hot Work Permit is required for work involving welding, cutting, brazing, soldering, grinding, or similar spark or flame producing operations.

Department: Utility Date: 8-10

Location: COP Building Shift: Night

Job Description: Repair Hdg.

I have inspected the location where this job is to be done. I have checked for compliance with safety precautions listed on the checklist, checked this permit for completeness and authorize this work to be performed.

Mike Peterson
Hot Work Crew Supervisor or Designee (Print)

I acknowledge the work to be performed and have communicated any unsafe conditions I am aware of.

Mike Peterson
sappi Operations Supervisor or Designee (Print)

Checklist	Yes	N/A
1. Combustible material within 35 feet of work removed from area, shielded or covered with wet or flame-proof tarpaulins or metal guards	<input checked="" type="checkbox"/>	
2. Combustibles on floor, walls and ceiling removed or wet down	<input checked="" type="checkbox"/>	
3. All floor and wall openings covered to prevent sparks from falling to lower floors or penetrating adjacent areas	<input checked="" type="checkbox"/>	
4. HVAC and other ducts, conveyors and similar equipment shutdown to prevent sparks from being conveyed to distant combustibles.	<input checked="" type="checkbox"/>	
5. Flame proof curtains or shields erected around welders to protect personnel from flash	<input checked="" type="checkbox"/>	
6. Proper fire extinguisher(s) or charged water hose provided	<input checked="" type="checkbox"/>	
7. Equipment purged, flushed and tested for LEL	<input checked="" type="checkbox"/>	
8. Sewers and drains covered.	<input checked="" type="checkbox"/>	
9. Atmospheric Test—must be less than 10% LEL Record meter calibration date—must be within the past 30 days for sappi meters _____ Meter Number _____ Bump Test Date & Time _____ % LEL _____ Tester (Print) _____		<input checked="" type="checkbox"/>
10. Atmospheric Test Waived <u>Mike Peterson</u> Hot Work Crew Supervisor or Designee (Print) <u>Mike Peterson</u> sappi Operations Supervisor or Designee (Print)	<input checked="" type="checkbox"/>	
11. Other precautions: _____ _____		

FILL IN THIS SECTION WHEN HOT WORK COMPLETE (PER THE WRITTEN PROCEDURE).

CHECK AM or PM FOR THE TIME.

Time hot work complete including the half hour fire watch: Date: 8/10 Time: 3:00 AM PM

sappi Operating Team member completing final* fire watch tour: Mike Peterson
Name (Print)

*1.5 to 2 hours after hot work completed

Revised 9-10-12

Top Copy: Operating Department Designated Area

Hard Copy: Posted at Job Site

NOTE: After final fire watch tour, store back page in safety file

EMERGENCY INFORMATION

CALL 911 ON ANY PLANT PHONE FOR EMS OR FIRE

1. Location and # of nearest fire alarm: 412 fuel house
2. Location and # of nearest phone: 2420 fuel house
3. Name/Phone # of emergency contact (Must be First Aid/CPR trained)
2399 guard shack
4. Location and # of nearest fire door: 17 fuel house

WARNING!

HOT WORK IN PROGRESS

WATCH FOR FIRE!

IN CASE OF FIRE

1. Go to the nearest manual fire alarm box and activate
2. Call 2222 on Plant phone and report location of fire
3. Go to emergency door to meet Fire Department and direct to the location of the fire

FIRE WATCH RESPONSIBILITIES

The Fire Watch must know the location of the following:

- A. Nearest manual fire alarm
- B. Nearest Plant phone
- C. Nearest emergency door

The Fire Watch must walk the shortest, safe path to A., B. & C. before hot work begins so there is no hesitation in an emergency.

By signing this permit I acknowledge that I have received training in proper fire extinguisher selection and use, the Sappi fire reporting procedure and understand all information on this page of the hot work permit. The Fire Watch shall not be assigned any other duties that will interfere with the Fire Watch duties. Fire Watch will be provided during all of the hot work, during work breaks/lunch if there was hot work within 30 minutes of leaving the job for work breaks/lunch and for a minimum of 30 minutes after the hot work is completed.

Kyle Pederson

Fire Watch

HOT WORK PERMIT

sappi Cloquet

PERMIT MUST BE DISPLAYED ON JOB / VALID FOR CURRENT SHIFT ONLY

Mill Employee

Contractor

Contractor Company Name (Print) _____

PSM Area

This Hot Work Permit is required for work involving welding, cutting, brazing, soldering, grinding, or similar spark or flame producing operations.

Department: Autobody Date: 9-24-23
Location: Auto Yard Shift: NAM - PM PT

Job Description: Cutting

I have inspected the location where this job is to be done. I have checked for compliance with safety precautions listed on the checklist, checked this permit for completeness and authorize this work to be performed.

Riley W. Jones
Hot Work Crew Supervisor or Designee (Print)

I acknowledge the work to be performed and have communicated any unsafe conditions I am aware of.

R. Jones
sappi Operations Supervisor or Designee (Print)

ARE THERE PAINTED SURFACES?

Yes No

IS LEAD PAINT PRESENT? Yes No

IF YES, FOLLOW THE LEAD PAINT ABATEMENT PROCEDURE

HOT WORK DEVICE TO BE USED:

Torch Abrasive Saw

Welding Portable Grinder

Propane Torch Other: _____

STOP WORK IMMEDIATELY IF PLANT ALARM SIGNALS AN EMERGENCY!

FILL IN THIS SECTION WHEN HOT WORK COMPLETE (PER THE WRITTEN PROCEDURE).

CHECK AM or PM FOR THE TIME.

Time hot work complete including the half hour fire watch: Date: 8-24 Time: 11:00 AM PM

sappi Operating Team member completing final* fire watch tour: BRANDT PARTEKA
Name (Print)

*1.5 to 2 hours after hot work completed

Revised 9-10-12

Top Copy: Operating Department Designated Area
Hard Copy: Posted at Job Site

NOTE: After final fire watch tour, store back page in safety file

Checklist	Yes	N/A
1. Combustible material within 35 feet of work removed from area, shielded or covered with wet or flame-proof tarpaulins or metal guards	X	
2. Combustibles on floor, walls and ceiling removed or wet down	X	
3. All floor and wall openings covered to prevent sparks from falling to lower floors or penetrating adjacent areas	X	
4. HVAC and other ducts, conveyors and similar equipment shutdown to prevent sparks from being conveyed to distant combustibles.		X
5. Flame proof curtains or shields erected around welders to protect personnel from flash		X
6. Proper fire extinguisher(s) or charged water hose provided	X	
7. Equipment purged, flushed and tested for LEL		X
8. Sewers and drains covered.		X
9. Atmospheric Test—must be less than 10% LEL Record meter calibration date—must be within the past 30 days for sappi meters _____ Meter Number _____ Bump Test Date & Time _____ % LEL _____		X
Tester (Print)		
10. Atmospheric Test Waived <u>Riley W. Jones</u> Hot Work Crew Supervisor or Designee (Print) <u>A. S. Jones</u> sappi Operations Supervisor or Designee (Print)	X	
11. Other precautions: _____		X

EMERGENCY INFORMATION

CALL 911 ON ANY PLANT PHONE FOR EMS OR FIRE

1. Location and # of nearest fire alarm: 412 south side of
fuel house
2. Location and # of nearest phone: fuel house
3. Name/Phone # of emergency contact (Must be First Aid/CPR trained) 9-911
4. Location and # of nearest fire door: 17 south side of fuel
house

WARNING!

HOT WORK IN PROGRESS

WATCH FOR FIRE!

IN CASE OF FIRE

1. Go to the nearest manual fire alarm box and activate
2. Call 2222 on Plant phone and report location of fire
3. Go to emergency door to meet Fire Department and direct to the location of the fire

FIRE WATCH RESPONSIBILITIES

The Fire Watch must know the location of the following:

- A. Nearest manual fire alarm
- B. Nearest Plant phone
- C. Nearest emergency door

The Fire Watch must walk the shortest, safe path to A., B. & C. before hot work begins so there is no hesitation in an emergency.

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Riley W. Agard
Fire Watch

HOT WORK PERMIT

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Mill Employee

Contractor

Contractor Company Name (Print) _____

PSM Area

This Hot Work Permit is required for work involving welding, cutting, brazing, soldering, grinding, or similar spark or flame producing operations.

Department: Utility Date: 8-10

Location: CTF Building Shift: 7 days

Job Description: Repair Hdg

I have inspected the location where this job is to be done. I have checked for compliance with safety precautions listed on the checklist, checked this permit for completeness and authorize this work to be performed.

Kyle Pederson
Hot Work Crew Supervisor or Designee (Print)

I acknowledge the work to be performed and have communicated any unsafe conditions I am aware of.

Sappi Operations Supervisor or Designee (Print)

ARE THERE PAINTED SURFACES?

Yes No

IS LEAD PAINT PRESENT? Yes No

IF YES, FOLLOW THE LEAD PAINT ABATEMENT PROCEDURE

HOT WORK DEVICE TO BE USED:

Torch Abrasive Saw

Welding Portable Grinder

Propane Torch Other: _____

STOP WORK IMMEDIATELY IF PLANT ALARM SIGNALS AN EMERGENCY!

Checklist	Yes	N/A
1. Combustible material within 35 feet of work removed from area, shielded or covered with wet or flame-proof tarpaulins or metal guards	<input checked="" type="checkbox"/>	
2. Combustibles on floor, walls and ceiling removed or wet down	<input checked="" type="checkbox"/>	
3. All floor and wall openings covered to prevent sparks from falling to lower floors or penetrating adjacent areas	<input checked="" type="checkbox"/>	
4. HVAC and other ducts, conveyors and similar equipment shutdown to prevent sparks from being conveyed to distant combustibles.	<input checked="" type="checkbox"/>	
5. Flame proof curtains or shields erected around welders to protect personnel from flash	<input checked="" type="checkbox"/>	
6. Proper fire extinguisher(s) or charged water hose provided	<input checked="" type="checkbox"/>	
7. Equipment purged, flushed and tested for LEL	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>
8. Sewers and drains covered.	<input checked="" type="checkbox"/>	
9. Atmospheric Test—must be less than 10% LEL Record meter calibration date—must be within the past 30 days for sappi meters _____ Meter Number _____ Bump Test Date & Time _____ % LEL _____ Tester (Print) _____		<input checked="" type="checkbox"/>
10. Atmospheric Test Waived Hot Work Crew Supervisor or Designee (Print) _____ sappi Operations Supervisor or Designee (Print) _____	<input checked="" type="checkbox"/>	
11. Other precautions: _____		

FILL IN THIS SECTION WHEN HOT WORK COMPLETE (PER THE WRITTEN PROCEDURE).

CHECK AM or PM FOR THE TIME.

Time hot work complete including the half hour fire watch: Date: 8/10/23 Time: 8:30 AM PM

sappi Operating Team member completing final* fire watch tour: _____
Name (Print) _____

*1.5 to 2 hours after hot work completed

Revised 9-10-12

Top Copy: Operating Department Designated Area

Hard Copy: Posted at Job Site

NOTE: After final fire watch tour, store back page in safety file

EMERGENCY INFORMATION

CALL 911 ON ANY PLANT PHONE FOR EMS OR FIRE

1. Location and # of nearest fire alarm: 411 Fire House
2. Location and # of nearest phone: 2420 Fire House
3. Name/Phone # of emergency contact (Must be First Aid/CPR trained)
2394 Guard Shack
4. Location and # of nearest fire door: 17 Fire House

WARNING!

HOT WORK IN PROGRESS

WATCH FOR FIRE!

IN CASE OF FIRE

1. Go to the nearest manual fire alarm box and activate
2. Call 2222 on Plant phone and report location of fire
3. Go to emergency door to meet Fire Department and direct to the location of the fire

FIRE WATCH RESPONSIBILITIES

The Fire Watch must know the location of the following:

- A. Nearest manual fire alarm
- B. Nearest Plant phone
- C. Nearest emergency door

The Fire Watch must walk the shortest, safe path to A., B. & C. before hot work begins so there is no hesitation in an emergency.

By signing this permit I acknowledge that I have received training in proper fire extinguisher selection and use, the Sappi fire reporting procedure and understand all information on this page of the hot work permit. The Fire Watch shall not be assigned any other duties that will interfere with the Fire Watch duties. Fire Watch will be provided during all of the hot work, during work breaks/lunch if there was hot work within 30 minutes of leaving the job for work breaks/lunch and for a minimum of 30 minutes after the hot work is completed.

Karen, TW, WH

Fire Watch

HOT WORK PERMIT

sappi Cloquet

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Mill Employee

Contractor

Contractor Company Name (Print)

PSM Area

This Hot Work Permit is required for work involving welding, cutting, brazing, soldering, grinding, or similar spark or flame producing operations.

Department: Fire Training Date: 8-10

Location: Reactor Shift: 24/5

Job Description: CUT, WELD

I have inspected the location where this job is to be done. I have checked for compliance with safety precautions listed on the checklist, checked this permit for completeness and authorize this work to be performed.

Joe Schaefer
Hot Work Crew Supervisor or Designee (Print)

I acknowledge the work to be performed and have communicated any unsafe conditions I am aware of.

Joe Schaefer
sappi Operations Supervisor or Designee (Print)

ARE THERE PAINTED SURFACES?

Yes No

IS LEAD PAINT PRESENT? Yes No

IF YES, FOLLOW THE LEAD PAINT ABATEMENT PROCEDURE

HOT WORK DEVICE TO BE USED:

Torch Abrasive Saw

Welding Portable Grinder

Propane Torch Other: _____

STOP WORK IMMEDIATELY IF PLANT ALARM SIGNALS AN EMERGENCY!

FILL IN THIS SECTION WHEN HOT WORK COMPLETE (PER THE WRITTEN PROCEDURE).

CHECK AM or PM FOR THE TIME.

Time hot work complete including the half hour fire watch: Date: 8/10 Time: 2:15 AM, PM

sappi Operating Team member completing final* fire watch tour: Mike Frisc
Name (Print)

*1.5 to 2 hours after hot work completed

Revised 9-10-12

Top Copy: Operating Department Designated Area

Hard Copy: Posted at Job Site

NOTE: After final fire watch tour, store back page in safety file

Checklist	Yes	N/A
1. Combustible material within 35 feet of work removed from area, shielded or covered with wet or flame-proof tarpaulins or metal guards	<input checked="" type="checkbox"/>	
2. Combustibles on floor, walls and ceiling removed or wet down	<input checked="" type="checkbox"/>	
3. All floor and wall openings covered to prevent sparks from falling to lower floors or penetrating adjacent areas	<input checked="" type="checkbox"/>	
4. HVAC and other ducts, conveyors and similar equipment shutdown to prevent sparks from being conveyed to distant combustibles.		<input checked="" type="checkbox"/>
5. Flame proof curtains or shields erected around welders to protect personnel from flash		<input checked="" type="checkbox"/>
6. Proper fire extinguisher(s) or charged water hose provided	<input checked="" type="checkbox"/>	
7. Equipment purged, flushed and tested for LEL	<input checked="" type="checkbox"/>	
8. Sewers and drains covered.		<input checked="" type="checkbox"/>
9. Atmospheric Test—must be less than 10% LEL Record meter calibration date—must be within the past 30 days for sappi meters _____ Meter Number _____ Bump Test Date & Time _____ % LEL _____ Tester (Print) _____		
10. Atmospheric Test Waived Hot Work Crew Supervisor or Designee (Print) _____ sappi Operations Supervisor or Designee (Print) _____		
11. Other precautions: _____		

EMERGENCY INFORMATION

CALL 911 ON ANY PLANT PHONE FOR EMS OR FIRE

1. Location and # of nearest fire alarm: Door 17 #412
2. Location and # of nearest phone: Door 17 Fuel House
Control Room
3. Name/Phone # of emergency contact (Must be First Aid/CPR trained)
9-911
4. Location and # of nearest fire door: HA

WARNING!

HOT WORK IN PROGRESS

WATCH FOR FIRE!

IN CASE OF FIRE

1. Go to the nearest manual fire alarm box and activate
2. Call 2222 on Plant phone and report location of fire
3. Go to emergency door to meet Fire Department and direct to the location of the fire

FIRE WATCH RESPONSIBILITIES

The Fire Watch must know the location of the following:

- A. Nearest manual fire alarm
- B. Nearest Plant phone
- C. Nearest emergency door

The Fire Watch must walk the shortest, safe path to A., B. & C. before hot work begins so there is no hesitation in an emergency.

By signing this permit I acknowledge that I have received training in proper fire extinguisher selection and use, the Sappi fire reporting procedure and understand all information on this page of the hot work permit. The Fire Watch shall not be assigned any other duties that will interfere with the Fire Watch duties. Fire Watch will be provided during all of the hot work, during work breaks/lunch if there was hot work within 30 minutes of leaving the job for work breaks/lunch and for a minimum of 30 minutes after the hot work is completed.

Joe Schneider
Fire Watch

HOT WORK PERMIT

sappi Cloquet

PERMIT MUST BE DISPLAYED ON JOB / VALID FOR CURRENT SHIFT ONLY

Mill Employee

Contractor

Contractor Company Name (Print) _____

PSM Area

This Hot Work Permit is required for work involving welding, cutting, brazing, soldering, grinding, or similar spark or flame producing operations.

Department: Fire Date: 8-9

Location: Brk Room Shift: Days

Job Description: COT, WELD, GRIND

I have inspected the location where this job is to be done. I have checked for compliance with safety precautions listed on the checklist, checked this permit for completeness and authorize this work to be performed.

S. Sander
Hot Work Crew Supervisor or Designee (Print)

I acknowledge the work to be performed and have communicated any unsafe conditions I am aware of.

R. P.
sappi Operations Supervisor or Designee (Print)

ARE THERE PAINTED SURFACES?

Yes No

IS LEAD PAINT PRESENT? Yes No

IF YES, FOLLOW THE LEAD PAINT ABATEMENT PROCEDURE

HOT WORK DEVICE TO BE USED:

Torch Abrasive Saw

Welding Portable Grinder

Propane Torch Other: _____

STOP WORK IMMEDIATELY IF PLANT ALARM SIGNALS AN EMERGENCY!

Checklist	Yes	N/A
1. Combustible material within 35 feet of work removed from area, shielded or covered with wet or flame-proof tarpaulins or metal guards	X	
2. Combustibles on floor, walls and ceiling removed or wet down	X	
3. All floor and wall openings covered to prevent sparks from falling to lower floors or penetrating adjacent areas	X	
4. HVAC and other ducts, conveyors and similar equipment shutdown to prevent sparks from being conveyed to distant combustibles.		X
5. Flame proof curtains or shields erected around welders to protect personnel from flash		X
6. Proper fire extinguisher(s) or charged water hose provided		
7. Equipment purged, flushed and tested for LEL		X
8. Sewers and drains covered.		X
9. Atmospheric Test—must be less than 10% LEL Record meter calibration date—must be within the past 30 days for sappi meters _____ Meter Number _____ Bump Test Date & Time _____ % LEL _____		
Tester (Print)		X
10. Atmospheric Test Waived <u>S. Sander</u> Hot Work Crew Supervisor or Designee (Print) <u>R. P.</u> sappi Operations Supervisor or Designee (Print)		
11. Other precautions: _____		

FILL IN THIS SECTION WHEN HOT WORK COMPLETE (PER THE WRITTEN PROCEDURE).

CHECK AM or PM FOR THE TIME.

Time hot work complete including the half hour fire watch: Date: 8-9 Time: 5:00 AM PM

sappi Operating Team member completing final* fire watch tour: Tim Boscietter
Name (Print)

*1.5 to 2 hours after hot work completed

Revised 9-10-12

Top Copy: Operating Department Designated Area

Hard Copy: Posted at Job Site

NOTE: After final fire watch tour, store back page in safety file

EMERGENCY INFORMATION

CALL 911 ON ANY PLANT PHONE FOR EMS OR FIRE

1. Location and # of nearest fire alarm: Fire System Control Room Door 17 # 912
2. Location and # of nearest phone: Door 17
3. Name/Phone # of emergency contact (Must be First Aid/CPR trained) 9-911
4. Location and # of nearest fire door: N/A

WARNING!

HOT WORK IN PROGRESS

WATCH FOR FIRE!

IN CASE OF FIRE

1. Go to the nearest manual fire alarm box and activate
2. Call 2222 on Plant phone and report location of fire
3. Go to emergency door to meet Fire Department and direct to the location of the fire

FIRE WATCH RESPONSIBILITIES

The Fire Watch must know the location of the following:

- A. Nearest manual fire alarm
- B. Nearest Plant phone
- C. Nearest emergency door

The Fire Watch must walk the shortest, safe path to A., B. & C. before hot work begins so there is no hesitation in an emergency.

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Joe Schneider
Fire Watch

HOT WORK PERMIT

sappi Cloquet

PERMIT MUST BE DISPLAYED ON JOB / VALID FOR CURRENT SHIFT ONLY

Mill Employee

Contractor

Contractor Company Name (Print) _____

PSM Area

This Hot Work Permit is required for work involving welding, cutting, brazing, soldering, grinding, or similar spark or flame producing operations.

Department: Weld Date: 8-9

Location: CDF Building Shift: Day

Job Description: Repair Hug

I have inspected the location where this job is to be done. I have checked for compliance with safety precautions listed on the checklist, checked this permit for completeness and authorize this work to be performed.

Karie Duvall
Hot Work Crew Supervisor or Designee (Print)

I acknowledge the work to be performed and have communicated any unsafe conditions I am aware of.
Karie Duvall

Karie Duvall
sappi Operations Supervisor or Designee (Print)

ARE THERE PAINTED SURFACES?

Yes No

IS LEAD PAINT PRESENT? Yes No

IF YES, FOLLOW THE LEAD PAINT ABATEMENT PROCEDURE

9. Atmospheric Test—must be less than 10% LEL

Record meter calibration date—must be within the past 30 days for sappi meters _____

Meter Number _____

Bump Test Date & Time _____

% LEL _____

Tester (Print)

10. Atmospheric Test Waived

Karie Duvall
Hot Work Crew Supervisor or Designee (Print)

Karie Duvall
sappi Operations Supervisor or Designee (Print)

11. Other precautions:

HOT WORK DEVICE TO BE USED:

Torch Abrasive Saw

Welding Portable Grinder

Propane Torch Other: _____

STOP WORK IMMEDIATELY IF PLANT ALARM SIGNALS AN EMERGENCY!

FILL IN THIS SECTION WHEN HOT WORK COMPLETE (PER THE WRITTEN PROCEDURE).

CHECK AM or PM FOR THE TIME.

Time hot work complete including the half hour fire watch: Date: 8-9-23 Time: 4:00 AM PM

sappi Operating Team member completing final* fire watch tour: Mike Pederson
Name (Print)

*1.5 to 2 hours after hot work completed

Revised 9-10-12

Top Copy: Operating Department Designated Area

Hard Copy: Posted at Job Site

NOTE: After final fire watch tour, store back page in safety file

EMERGENCY INFORMATION

CALL 911 ON ANY PLANT PHONE FOR EMS OR FIRE

1. Location and # of nearest fire alarm: 412 Fuel House
2. Location and # of nearest phone: 2420 Fuel House
3. Name/Phone # of emergency contact (Must be First Aid/CPR trained)
2399 Guard shack
4. Location and # of nearest fire door:
17 Fuel House

WARNING!

HOT WORK IN PROGRESS

WATCH FOR FIRE!

IN CASE OF FIRE

1. Go to the nearest manual fire alarm box and activate
2. Call 2222 on Plant phone and report location of fire
3. Go to emergency door to meet Fire Department and direct to the location of the fire

FIRE WATCH RESPONSIBILITIES

The Fire Watch must know the location of the following:

- A. Nearest manual fire alarm
- B. Nearest Plant phone
- C. Nearest emergency door

The Fire Watch must walk the shortest, safe path to A., B. & C. before hot work begins so there is no hesitation in an emergency.

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Korie, Dusty, Kylie
Fire Watch

HOT WORK PERMIT

sappi Cloquet

PERMIT MUST BE DISPLAYED ON JOB / VALID FOR CURRENT SHIFT ONLY

Mill Employee

Contractor

Contractor Company Name (Print) _____

PSM Area

This Hot Work Permit is required for work involving welding, cutting, brazing, soldering, grinding, or similar spark or flame producing operations.

Department: Utilities Date: 8/8/23

Location: CDF Hsg Shift: Days

Job Description: Welding on Hsg

I have inspected the location where this job is to be done. I have checked for compliance with safety precautions listed on the checklist, checked this permit for completeness and authorize this work to be performed.

Kyle Pederson
Hot Work Crew Supervisor or Designee (Print)

I acknowledge the work to be performed and have communicated any unsafe conditions I am aware of.

Kyle Pederson
sappi Operations Supervisor or Designee (Print)

ARE THERE PAINTED SURFACES?

Yes No

IS LEAD PAINT PRESENT? Yes No

IF YES, FOLLOW THE LEAD PAINT ABATEMENT PROCEDURE

HOT WORK DEVICE TO BE USED:

Torch Abrasive Saw

Welding Portable Grinder

Propane Torch Other: _____

STOP WORK IMMEDIATELY IF PLANT ALARM SIGNALS AN EMERGENCY!

Checklist	Yes	N/A
1. Combustible material within 35 feet of work removed from area, shielded or covered with wet or flame-proof tarpaulins or metal guards	<input checked="" type="checkbox"/>	
2. Combustibles on floor, walls and ceiling removed or wet down	<input checked="" type="checkbox"/>	
3. All floor and wall openings covered to prevent sparks from falling to lower floors or penetrating adjacent areas	<input checked="" type="checkbox"/>	
4. HVAC and other ducts, conveyors and similar equipment shutdown to prevent sparks from being conveyed to distant combustibles.	<input checked="" type="checkbox"/>	
5. Flame proof curtains or shields erected around welders to protect personnel from flash	<input checked="" type="checkbox"/>	
6. Proper fire extinguisher(s) or charged water hose provided	<input checked="" type="checkbox"/>	
7. Equipment purged, flushed and tested for LEL	<input checked="" type="checkbox"/>	
8. Sewers and drains covered.	<input checked="" type="checkbox"/>	
9. Atmospheric Test—must be less than 10% LEL Record meter calibration date—must be within the past 30 days for sappi meters _____ Meter Number _____ Bump Test Date & Time _____ % LEL _____		<input checked="" type="checkbox"/>
Tester (Print) <i>Kyle Pederson</i>		
10. Atmospheric Test Waived <i>Kyle Pederson</i>	<input checked="" type="checkbox"/>	
Hot Work Crew Supervisor or Designee (Print) <i>Burkiss</i>		
sappi Operations Supervisor or Designee (Print) <i>Kyle Pederson</i>		
11. Other precautions: _____ _____		

FILL IN THIS SECTION WHEN HOT WORK COMPLETE (PER THE WRITTEN PROCEDURE).

CHECK AM or PM FOR THE TIME.

Time hot work complete including the half hour fire watch: Date: 8/8/23 Time: 4:00 AM PM

sappi Operating Team member completing final* fire watch tour: *Kyle Pederson*
Name (Print)

*1.5 to 2 hours after hot work completed

Revised 9-10-12

Top Copy: Operating Department Designated Area

Hard Copy: Posted at Job Site

NOTE: After final fire watch tour, store back page in safety file

EMERGENCY INFORMATION

CALL 911 ON ANY PLANT PHONE FOR EMS OR FIRE

1. Location and # of nearest fire alarm: Fuel house office
514
2. Location and # of nearest phone: 2420 Fuel House office
3. Name/Phone # of emergency contact (Must be First Aid/CPR trained)
2349 Guard Shack
4. Location and # of nearest fire door: Door 17
Fuel House Office

WARNING!

HOT WORK IN PROGRESS

WATCH FOR FIRE!

IN CASE OF FIRE

1. Go to the nearest manual fire alarm box and activate
2. Call 2222 on Plant phone and report location of fire
3. Go to emergency door to meet Fire Department and direct to the location of the fire

FIRE WATCH RESPONSIBILITIES

The Fire Watch must know the location of the following:

- A. Nearest manual fire alarm
- B. Nearest Plant phone
- C. Nearest emergency door

The Fire Watch must walk the shortest, safe path to A., B. & C. before hot work begins so there is no hesitation in an emergency.

By signing this permit I acknowledge that I have received training in proper fire extinguisher selection and use, the Sappi fire reporting procedure and understand all information on this page of the hot work permit. The Fire Watch shall not be assigned any other duties that will interfere with the Fire Watch duties. Fire Watch will be provided during all of the hot work, during work breaks/lunch if there was hot work within 30 minutes of leaving the job for work breaks/lunch and for a minimum of 30 minutes after the hot work is completed.

Dusty Gamache, Monique Kyle, bubby
Fire Watch