



## TECHNICAL DATA

# CALDE® CAST LM 70

<b>PRODUCT TYPE</b>	: Alumina - Silica product Low cement castable
Maximum recommended temperature	: 1650°C
Main component	: Andalusite, High alumina raw materials
Type of bond	: Hydraulic
Appearance	: Dry, for addition of water
Packaging	: Sacks
Shelf life	: 6 months
Installation method	: Vibrating
Maximum grain size	: 6 mm
Material required	: 2.50 T/m³
Drinking water required for mixing on site	: 6.0 / 7.2 litres per 100 kg of dry material
Guidelines	: Installation Nr 6

PRODUCT PROPERTIES	STANDARD	AVERAGE VALUES	UNITS
<b>CHEMICAL ANALYSIS</b>			
Al <sub>2</sub> O <sub>3</sub>	EN ISO 1927-3	70.0	%
SiO <sub>2</sub>	EN ISO 1927-3	26.0	%
CaO	EN ISO 1927-3	1.9	%
Fe <sub>2</sub> O <sub>3</sub>	EN ISO 1927-3	0.7	%
<b>PHYSICAL PROPERTIES</b>			
<u>Measured on samples prepared according to</u>	EN ISO 1927-5	-	-
<u>Bulk density</u>			
after drying at 110 °C	EN ISO 1927-6	2.53	g/cm <sup>3</sup>
after firing at 800 °C	EN ISO 1927-6	2.49	g/cm <sup>3</sup>
<u>Open porosity</u>			
after firing at 800 °C	EN ISO 1927-6	22	%
<u>Cold crushing strength</u>			
after drying at 110 °C	EN ISO 1927-6	30	MPa
after firing at 800 °C	EN ISO 1927-6	50	MPa
after firing at 1200 °C	EN ISO 1927-6	32	MPa
after firing at 1600 °C	EN ISO 1927-6	100	MPa
<u>Permanent linear change</u>			
after firing at 800 °C	EN ISO 1927-6	-0.1	%
after firing at 1200 °C	EN ISO 1927-6	-0.1	%
after firing at 1600 °C	EN ISO 1927-6	+0.4	%
<u>Thermal conductivity</u>			
at a mean temperature of 800 °C	EN ISO 1927-8	1.69	W/mK
at a mean temperature of 1000 °C	EN ISO 1927-8	1.69	W/mK
at a mean temperature of 1200 °C	EN ISO 1927-8	1.77	W/mK
<u>Reversible thermal expansion after firing [20-1000 °C]</u>		0.64	%

Commercial Code : MAL70041

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The data are current production averages. They cannot be used as limits for a specification.

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