

CALDE® CAST LX 58

PRODUCT TYPE	: Alumina - Silica product
	: Low cement castable
Maximum recommended temperature	: 1650°C
Main component	: Andalusite
Type of bond	: Hydraulic
Appearance	: Dry, for addition of water
Packaging	: Sacks
Shelf life	: 6 months
Installation method	: Vibrating
Maximum grain size	: 6 mm
Material required	: 2.50 T/m³
Drinking water required for mixing on site	: 5.6 / 6.0 litres per 100 kg of dry material
Guidelines	: Installation Nr 6

PRODUCT PROPERTIES	STANDARD	AVERAGE VALUES	UNITS
CHEMICAL ANALYSIS			
Al ₂ O ₃	EN ISO 1927-3	57.0	%
SiO ₂	EN ISO 1927-3	38.0	%
CaO	EN ISO 1927-3	2.3	%
Fe ₂ O ₃	EN ISO 1927-3	1.1	%
PHYSICAL PROPERTIES			
<u>Measured on samples prepared according to</u>	EN ISO 1927-5		-
<u>Bulk density</u>			
after drying at 110 °C	EN ISO 1927-6	2.50	g/cm ³
after firing at 800 °C	EN ISO 1927-6	2.45	g/cm ³
<u>Open porosity</u>			
after firing at 800 °C	EN ISO 1927-6	17	%
<u>Cold crushing strength</u>			
after drying at 110 °C	EN ISO 1927-6	95	MPa
after firing at 800 °C	EN ISO 1927-6	100	MPa
after firing at 1200 °C	EN ISO 1927-6	85	MPa
after firing at 1600 °C	EN ISO 1927-6	90	MPa
<u>Permanent linear change</u>			
after firing at 800 °C	EN ISO 1927-6	-0.0	%
after firing at 1200 °C	EN ISO 1927-6	+0.0	%
after firing at 1600 °C	EN ISO 1927-6	+1.0	%
<u>Thermal conductivity</u>			
at a mean temperature of 800 °C	EN ISO 1927-8	1.61	W/mK
at a mean temperature of 1000 °C	EN ISO 1927-8	1.62	W/mK
at a mean temperature of 1200 °C	EN ISO 1927-8	1.71	W/mK
<u>Abrasion resistance</u>			
after firing at 815°C	EN ISO 16282	<9	cm ³
<u>Reversible thermal expansion after firing [20-1000 °C]</u>		0.67	%

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The data are current production averages. They cannot be used as limits for a specification.