

## SKO-D

acid resistant brick for working lining - up to 1350°C

Grade		SKO-D
Maximum service temperature	°C °F	1350 2462
Bulk density, dry (EN ISO 2811-1)	kg/m³ lbs/cu.ft.	2050 128
Cold crushing strength (SRPS/EN ISO 604)	MPa lbs/sq.in.	40 5557
Termal expansion at 100°C	%	+0.54
<u>Linear permanente change at 1200°C</u>	%	+0.2/-0.2
Total porosity (EN 1094-4:1995)	%	17
Acid soluability (70% H <sub>2</sub> SO <sub>4</sub> ), Lost in mass%	%	1.8
Water absorption	%	7.02
Coefficient of reversible thermal expansion @ 20 - 750°C (68 - 1382°F)	x10 <sup>-6</sup> K <sup>-1</sup> x10 <sup>-6</sup> °F <sup>-1</sup>	0.7 0.4
Resistance to thermal shock (EN 993-11:1998)	Cycles	14
Pyrometric cone equivalent (ASTM C24-01 Orton cones)	°C °F	1540 2804
Thermal conductivity (ASTM C-182)	mean temp.	W/(m×K)
	@ 400°C @ 700°C @1100°C	1.25 1.32 1.35

Chemical analysis, typical	%
Silica	SiO <sub>2</sub>
Titanium dioxide	TiO <sub>2</sub>
Ferric oxide (max)	Fe <sub>2</sub> O <sub>3</sub>
Alumina	Al <sub>2</sub> O <sub>3</sub>
Magnesium oxide	MgO
Natrium oxide	Na <sub>2</sub> O
Loss on ignition	LOI

HS Tariff number (Harmonized Commodity Description and Coding System)	6901.00.00
Colour	