

SKO-D

acid resistant brick for working lining - up to 1350°C

Grade		SKO-D
Maximum service temperature	°C °F	1350 2462
Bulk density, dry (EN ISO 2811-1)	kg/m ³ lbs/cu.ft.	2050 128
Cold crushing strength (SRPS/EN ISO 604)	MPa lbs/sq.in.	40 5557
Thermal expansion at 100°C	%	+0.54
Linear permanente change at 1200°C	%	+0.2/-0.2
Total porosity (EN 1094-4:1995)	%	17
Acid solubility (70% H ₂ SO ₄), Lost in mass%	%	1.8
Water absorption	%	7.02
Coefficient of reversible thermal expansion @ 20 - 750°C (68 - 1382°F)	x10 ⁻⁶ K ⁻¹	0.7
	x10 ⁻⁶ °F ⁻¹	0.4
Resistance to thermal shock (EN 993-11:1998)	Cycles	14
Pyrometric cone equivalent (ASTM C24-01 Orton cones)	°C °F	1540 2804
Thermal conductivity (ASTM C-182)	mean temp.	W/(m×K)
	@ 400°C	1.25
	@ 700°C	1.32
	@ 1100°C	1.35
Chemical analysis, typical	%	
Silica	SiO ₂	63.0
Titanium dioxide	TiO ₂	
Ferric oxide (max)	Fe ₂ O ₃	2.0
Alumina	Al ₂ O ₃	31.0
Magnesium oxide	MgO	-
Sodium oxide	Na ₂ O	1.5
Loss on ignition	LOI	-
HS Tariff number (Harmonized Commodity Description and Coding System)		6901.00.00
Colour		