1. Operating Limits

Operating Limits are determined by PHA, HAZOP, Cause & Effect Matrix, manufacturer specifications, and applicable design criteria. Operating outside of these established parameters is considered a deviation and can result in hazardous consequences to person and property.

**Design Limits:**

|  |  |  |
| --- | --- | --- |
|  | **Pressure (psig)** | **Temperature (°F)** |
| **F-715 A and B Particulate Filters** | 275 | 100 |
| **V-745 Stabilizer Tower** | 300 | 375 |
| **E-742 Exchanger (Shell)** | 300 | 375 |
| **E-742 Exchanger (Tube)** | 300 | 250 |
| **AC-746 After Cooler** | 350 | -20 to 400 |

OTHER CONTENT HERE: …