



WELDER'S QUALIFICATION CERTIFICATE

Port **Visakhapatnam**

Date **09 Jan 2025**

Certificate No. **VKM25X001/2**

Welder's Name: **K.NARESH**
Date of Birth: **08 JULY 1988** Sex: **Male**

Identification No: **W-196**

Employer's name and address: **Patel Engineering Works,
No.15, 1st Floor, City Plaza,
Dabagardens Visakhapatnam-20.**

WPS/pWPS No: **76**

Date of initial approval: **09 Jan 2025**



This is to certify that the welder has passed the qualification test ~~and re-validation record audit~~* according to IRS classification Notes on Qualification scheme for welders of Hull structural steels (hereinafter referred to IRS CN), and is qualified to undertake welding operation specified in range of qualification of this certificate.

Items	Test Piece	Range of qualification
Welding process	FCAW (S)	FCAW (S)
Base metal	DMR 249A	yield ≤ 460 N/mm ² on tested material
Filler metal type	E 80T5-G (OK TUBROD 15.24IN)	E 80T5-G
Plate thickness	12 mm	3mm and above
Type of welded joint	SINGLE 'V' BUTT, SINGLE SIDED WELD WITH BACKING (A)	A, C & F as per Table 2 of UR W32 (Rev.1 Sept 2020)
Welding position	PF (4G)	PA(1G), PC(2G), PE (4G) – Butt PA,PB (1F), PC(2F), PD, PE(4F) – Fillet
Revalidation method	In accordance with IRS CN 6.2.1 a) <input checked="" type="checkbox"/> b) <input type="checkbox"/> c) <input type="checkbox"/>	
Other details (specify.....)	-	-

This certificate is issued at **Visakhapatnam**, and valid until **08 Jan 2028**.

(Signature)



Signature/seal of examiner... **A K Tyagi**, issued on **09 Jan 2025**

	Report no. to be reviewed	Date of report	Signature of Employee	Date of signature
1				
2				
3				
4				
5				



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TEST RECORD

Type of test	Performed and accepted	Not required
Visual examination	Accepted	-
Radiographic examination	Accepted (HSL R. No. 05/2025, 09/01/2025)	-
Surface examination	-	Not required
Macro examination	-	Not required
Fracture test	-	Not required
Bend test	-	Not required
Additional tests	-	Not required



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Any notice of claim for loss, damage or expense, as referred to above, shall be made in writing to the Society's Head Office within six months of the date when the service, information or advice was first provided, failing which all the rights to any such claim shall be forfeited and the Society shall be relieved and discharged from all liabilities.