

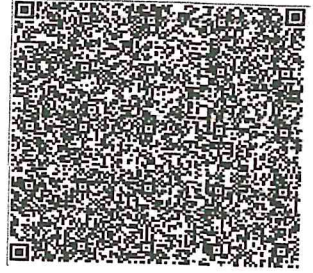
# e-Invoice



ELECTRO MECH SYSTEMS

37AJLPA4104H1ZL

Visakhapatnam



## 1. e-Invoice Details

IRN: d9969d5e73cc9dee62961dd4efc54d68b30  
6654f039c23e3d8a424b635025f55

Ack. No. 112420804135489

Ack. Date: 25-06-2024

## 2. Transaction Details

Supply Type: B2B

Document No: EMS/24-25/191

IGST applicable despite Supplier  
and Recipient located in same  
State : No

Place of Supply: ANDHRA PRADESH

Document Type: Tax Invoice

Document Date: 25/06/2024

## 3. Party Details

### Supplier

GSTIN: 37AJLPA4104H1ZL  
ELECTRO MECH SYSTEMS  
# 7-9-39, Panthulugari Meda, Post Office Lane, Gajuwaka  
Visakhapatnam  
530026 ANDHRA PRADESH  
Ph: 9348403399  
electomech.vizag@gmail.com

### Recipient

GSTIN: 37AIWPB6250H1Z0  
Asha Engineering Works  
39-11-45, 17. Muralinagar Industrial Estate

Visakhapatnam Place of Supply: ANDHRA PRADESH  
530007 ANDHRA PRADESH  
9246673922  
ashaenggworks@yahoo.com

### Ship To

GSTIN: 37AIWPB6250H1Z0  
Asha Engineering Works  
Gandhigram, Scindia

Visakhapatnam  
530005 ANDHRA PRADESH

## 4. Details of Goods / Services

SINo	Product Description	HSN Code	Quantity	UQC	UNIT Price	Discount	Taxable Amount	Tax Rate (GST+Cess   State Cess+Cess Non-Advol)	Other Charges	Total
1	SAW Welding Machine-MZ 1250	85153990	1	NOS	279850	0	279850	18 + 0   0 + 0	0	330223
Taxable Amount	CGST Amount	SGST Amount	IGST Amount	CESS Amount	State CESS Amount	Discount	Other Charges	Round Off Amount	Total Invoice Amount	
279850	25186.5	25186.5	0	0	0	0	0	0	330223	

Generated By: 37AJLPA4104H1ZL  
Print Date: 25/06/2024

**e-Sign**

Digitally Signed by NIC-IRP  
2024-06-25 12:58:00





# DEEPTHI SAI ENTERPRISES

51-2-3/2, Near AMG Hospital, P&T Colony (PO), Visakhapatnam-530013. A.P.  
e-mail : dsevsp@gmail.com / dsevsp@gmail.com / sales@deepthisai.com / http://deepthisai.com  
Office : 8008201896, Cell : 8008201895, Landline / Fax : 0891-2510748

## CALIBRATION CERTIFICATE

PAGE 01 OF 01

REPORT NO : DSE/AEW/SC/03/2024-25	DATE : 07-05-2024
Customer Name and Address	ASHA ENGINEERING WORKS VISAKHAPATNAM.
Customer Reference	DSE/AEW/SRF-1183/2024-25

DETAILS OF INSTRUMENT UNDER TEST :	
Product	WELDING MACHINE
Make.	IGBT
Model No.	MIG - 630
Serial No. /I.D.No.	AEW/WM/01
Range.	50 – 630 A
Resolution.	--
Date of Calibration	06-05-2024
Calibration due date	05-05-2025

ENVIRONMENT CONDITION DURING CALIBRATION :		ON SITE <input checked="" type="checkbox"/> / WORKSHOP <input type="checkbox"/> / LAB <input type="checkbox"/>
Temperature		+23° C
Relative Humidity		+55 %

MASTER INSTRUMENT DETAILS :					
S.NO.	ITEM	MAKE	MODEL	SERIAL.NO.	VALIDITY
1	DIGITAL AC AMMETER	SELEC	MA12	1103	20-06-2024
2	DIGITAL MULTIMETER	FLUKE	17B+	20640546	29-01-2025

CALIBRATION DATA :				
SL. No	MACHINE SETTINGS (AMPS)	STANDARD(REF) VALUES	TEST EQUIPMENTS VALUES	% DEVIATION(±)
		AMPS	AMPS	AMPS
1	100	100.5	100	0.498
2	200	201.3	200	0.646
3	300	301.4	300	0.464
4	400	401.6	400	0.398
5	500	501.9	500	0.379
MAX ERROR				0.646

NOTE: WELDING COIL USED: 1.6mm, 1.4mm.

AS PER PROCEDURE NO:DSE(V)/CAL\_PRO/WM/017.

CALIBRATION CARRIED OUT AS PER ISO 17662:2016

OTHER REFERENCE STANDARD IS DIGITAL CLAMPMETER

NOTE:

1. This certificate refers to the measurements for the instrument in as received condition and under the stated environment.
2. Results reported are valid at the time of testing and under the stated conditions of measurement.

The Standards used are traceable to National Standards.

Tested By  RAJU (INST. TECHNICIAN) DSE – VSKP		Witnessed By  AEW – VSKP
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AN ISO 9001:2015 & ISO/IEC 17025 CERTIFIED ENTERPRISES

Uncompromised Services





# DEEPTHI SAI ENTERPRISES

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## CALIBRATION CERTIFICATE

PAGE 01 OF 01

REPORT NO : DSE/AEW/SC/01/2024-25

DATE : 07-05-2024

Customer Name and Address  
ASHA ENGINEERING WORKS  
VISAKHAPATNAM.

Customer Reference  
DSE/AEW/SRF-1183/2024-25

### DETAILS OF INSTRUMENT UNDER TEST :

Product  
WELDING MACHINE  
Make.  
ESAB INDIA LTD.  
Model No.  
AUTO K 600  
Serial No.  
TR EI00122082946  
Range.  
60 – 600 A  
Resolution.  
--  
Date of Calibration  
06-05-2024  
Calibration due date  
05-05-2025

ENVIRONMENT CONDITION DURING CALIBRATION : ON SITE ☒ / WORKSHOP ☐ / LAB ☐

Temperature  
+23°C

Relative Humidity  
+55 %

### MASTER INSTRUMENT DETAILS :

S.NO.	ITEM	MAKE	MODEL	SERIAL.NO.	VALIDITY
1	DIGITAL AC AMMETER	SELEC	MA12	1103	20-06-2024
2	DIGITAL MULTIMETER	FLUKE	17B+	20640546	29-01-2025

### CALIBRATION DATA :

SL. No	MACHINE SETTINGS (AMPS)	STANDARD(REF) VALUES	TEST EQUIPMENTS VALUES	% DEVIATION(±)
		AMPS	AMPS	AMPS
1	100	99.5	100	0.503
2	200	199.6	200	0.200
3	300	299.3	300	0.234
4	400	399.5	400	0.125
5	500	499.6	500	0.080
MAX ERROR				0.503

NOTE: WELDING COIL/ROD USED: 1.6mm, 1.4mm.

AS PER PROCEDURE NO:DSE(V)/CAL\_PRO/WM/017.

CALIBRATION CARRIED OUT AS PER ISO 17662:2016


OTHER REFERENCE STANDARD IS DIGITAL CLAMPMETER

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Tested By

  
RAJU  
(INST. TECHNICIAN)  
DSE – VSKP



Witnessed By

AEW – VSKP



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## CALIBRATION CERTIFICATE

PAGE 01 OF 01

REPORT NO : DSE/AEW/SC/02/2024-25	DATE : 07-05-2024
Customer Name and Address	ASHA ENGINEERING WORKS VISAKHAPATNAM.
Customer Reference	DSE/AEW/SRF-1183/2024-25

<b>DETAILS OF INSTRUMENT UNDER TEST :</b>	
Product	WELDING MACHINE
Make.	ESAB INDIA LTD.
Model No.	AUTO K 600
Serial No.	TR E100122082945
Range.	60 – 600 A
Resolution.	--
Date of Calibration	06-05-2024
Calibration due date	05-05-2025

<b>ENVIRONMENT CONDITION DURING CALIBRATION :</b>	
ON SITE <input checked="" type="checkbox"/> / WORKSHOP <input type="checkbox"/> / LAB <input type="checkbox"/>	
Temperature	+23° C
Relative Humidity	+55 %

<b>MASTER INSTRUMENT DETAILS :</b>					
S.NO.	ITEM	MAKE	MODEL	SERIAL.NO.	VALIDITY
1	DIGITAL AC AMMETER	SELEC	MA12	1103	20-06-2024
2	DIGITAL MULTIMETER	FLUKE	17B+	20640546	29-01-2025

<b>CALIBRATION DATA :</b>				
SL. No	MACHINE SETTINGS (AMPS)	STANDARD(REF) VALUES	TEST EQUIPMENTS VALUES	% DEVIATION(±)
		AMPS	AMPS	AMPS
1	100	99.8	100	0.200
2	200	201.2	200	0.596
3	300	301.5	300	0.498
4	400	401.6	400	0.398
5	500	501.2	500	0.239
MAX ERROR				0.596

**NOTE: WELDING COIL USED: 1.6mm,1.4mm.**

AS PER PROCEDURE NO:DSE(V)/CAL\_PRO/WM/017.

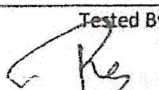

CALIBRATION CARRIED OUT AS PER ISO 17662:2016

OTHER REFERENCE STANDARD IS DIGITAL CLAMPMETER

**NOTE:**

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The Standards used are traceable to National Standards.

Tested By  RAJU (INST. TECHNICIAN) DSE – VSKP		Witnessed By  AEW – VSKP
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## CALIBRATION CERTIFICATE

PAGE 01 OF 01

REPORT NO : DSE/AEW/SC/14/2024-25	DATE : 20-04-2024
Customer Name and Address	ASHA ENGINEERING WORKS VISAKHAPATNAM.
Customer Reference	DSE/AEW/SRF-1083/2024-25

DETAILS OF INSTRUMENT UNDER TEST :	
Product	MIG WELDING MACHINE
Make.	IGBT
Model No.	MIG-630
Serial No./ID No.	P120211109140
Range.	50 TO 630 A
Resolution.	1 A
Date of Calibration	19-04-2024
Calibration due date	18-04-2025

ENVIRONMENT CONDITION DURING CALIBRATION :		ON SITE <input checked="" type="checkbox"/> / WORKSHOP <input type="checkbox"/> / LAB <input type="checkbox"/>
Temperature		+23° C
Relative Humidity		+55 %

MASTER INSTRUMENT DETAILS :					
S.NO.	ITEM	MAKE	MODEL	SERIAL.NO.	VALIDITY
1	DIGITAL AC AMMETER	SELEC	MA12	1103	20-06-2024
2	DIGITAL MULTIMETER	FLUKE	17B+	20640546	29-01-2025

CALIBRATION DATA :				
SL. No	MACHINE SETTINGS (AMPS)	STANDARD(REF) VALUES	TEST EQUIPMENTS VALUES	% DEVIATION(±)
		AMPS	AMPS	AMPS
1	100	100.5	100.0	0.498
2	200	201.3	200.0	0.646
3	300	301.2	300.0	0.398
4	400	402.1	400.0	0.522
5	500	501.9	500.0	0.379
6	600	601.7	600.0	0.283
			MAX ERROR	0.646

NOTE: WELDING COIL/ROD USED: 1.6mm, 1.4mm 3.15mm & 4mm.

AS PER PROCEDURE NO:DSE(V)/CAL\_PRO/WM/017.

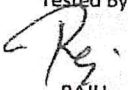
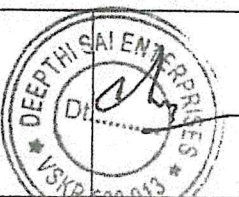
CALIBRATION CARRIED OUT AS PER ISO 17662:2016

OTHER REFERENCE STANDARD IS DIGITAL CLAMPMETER

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Tested By  RAJU (INST. TECHNICIAN) DSE - VSKP		Witnessed By  AEW - VSKP
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