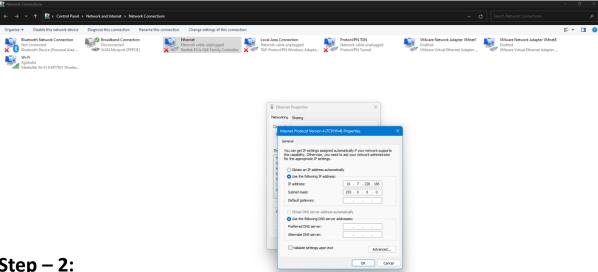
Quenching Tank Temperature Monitoring System User Manual/Standard Operating Procedure

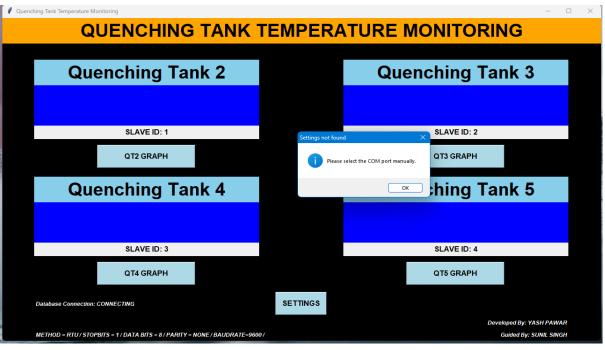
Step - 1:

Configure the MOXA Ethernet Converter and the host PC to the same network.



Step - 2:

The software will prompt to configure the COM port for the first time.



Quenching Tank Temperature Monitoring QUENCHING TANK TEMPERATURE MONITORING **Settings** Quenching Tank 3 Qu€ COM PORT: **Moxa Disconnected** SLAVE ID: 2 Password: QT3 GRAPH **Settings Applied** Apply Quenching Tank 5 Que **Moxa Disconnected Moxa Disconnected** SLAVE ID: 3 SLAVE ID: 4 QT4 GRAPH QT5 GRAPH SETTINGS

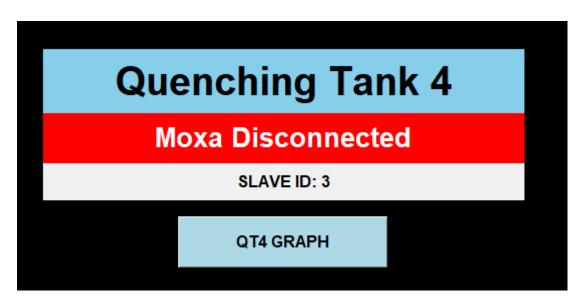
Guided By: SUNIL SINGH

Step – 3: Configuring the COM Port will require admin password.

TROUBLESHOOTING:

Error Code 101: MOXA Disconnected showing on the Dashboard.

METHOD = RTU/STOPBITS = 1/DATA BITS = 8/PARITY = NONE/BAUDRATE=9600/COM1



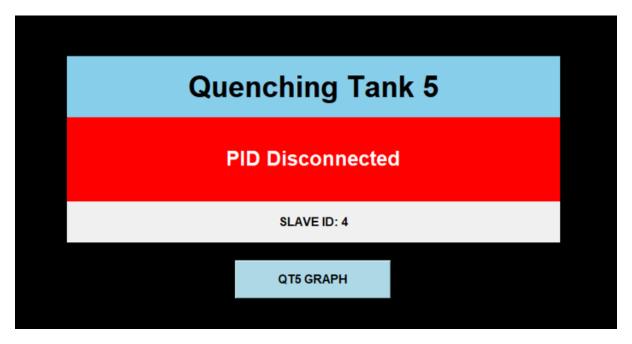
Solution:

- Check the MOXA converter connection to the gateway or switch.
- Check the CAT 6 Ethernet Cable.

QTTMS User Manual

- Check IP configuration of host computer. The MOXA converter and the host should be in the same network.

Error Code 102: PID Disconnected



- Check PID Controller connection.
- Check DB-9 connection to the MOXA converter.