

# **Characterisation of Atomically-Thin Transition Metal Dichalcogenides**

**Paweł Jan Palczyński**

A thesis submitted in partial fulfilment of the requirements for the award of the degree

Doctor of Philosophy

from

Imperial College London

Faculty of Engineering, Department of Materials

July 7, 2019

# **Declaration**

## Acknowledgements

# Publications

1. **P. Palczynski**, F. Reale, P. Sherrell, M. Sokolikova, C. Mattevi. In-doping of mono and few-layered  $WS_2$ . Submitted.
2. Peter C. Sherrell+, **Pawel Palczynski**+ (equally contributed), Maria S. Sokolikova, Francesco Reale, Federico M. Pesci, Mauro Och, Cecilia Mattevi Large-Area CVD  $MoS_2/WS_2$  Heterojunctions as a Photoelectrocatalyst for Salt Water Oxidation. Under review.
3. T. Wakamura, F. Reale, **P. Palczynski**, M. Q. Zhao, A. T. C. Johnson, S. Guéron, C. Mattevi, A. Ouerghi, and H. Bouchiat. Spin-orbit interaction induced in graphene by transition metal dichalcogenides. Physical Review B, 99(24), June 2019.
4. Maria S. Sokolikova, Peter C. Sherrell, **Pawel Palczynski**, Victoria L. Bemmer, and Cecilia Mattevi. Direct solution-phase synthesis of 1T'  $WSe_2$  nanosheets. Nature Communications, 10(1), February 2019.
5. Peter C. Sherrell, Kanudha Sharda, Chiara Grotta, Jacopo Ranalli, Maria S. Sokolikova, Federico M. Pesci, **Pawel Palczynski**, Victoria L. Bemmer, and Cecilia Mattevi. Thickness-dependent characterization of chemically exfoliated  $TiS_2$  nanosheets. ACS Omega, 3(8):86558662, August 2018.
6. Hugo Henck, Zeineb Ben Aziza, Debora Pierucci, Feriel Laourine, Francesco Reale, **Pawel Palczynski**, Julien Chaste, Mathieu G. Silly, François Bertran, Patrick Le Fèvre, Emmanuel Lhuillier, Taro Wakamura, Cecilia Mattevi, Julien E. Rault, Matteo Calandra, and Abdelkarim Ouerghi. Electronic band structure of twodimensional  $WS_2$ /graphene van der waals heterostructures. Physical Review B, 97(15), April 2018.
7. T. Wakamura, F. Reale, **P. Palczynski**, S. Guéron, C. Mattevi, and H. Bouchiat. Strong anisotropic spin-orbit interaction induced in graphene by monolayer  $WS_2$ . Physical Review Letters, 120(10), March 2018.
8. Francesco Reale, **Pawel Palczynski**, Iddo Amit, Gareth F. Jones, Jake D. Mehew, Agnes Bacon, Na Ni, Peter C. Sherrell, Stefano Agnoli, Monica F. Craciun, Saverio Russo,

and Cecilia Mattevi. High-mobility and high-optical quality atomically thin  $WS_2$ . Scientific Reports, 7(1), November 2017.

9. Chiara Grotta, Peter C Sherrell, **Pawel Palczynski**, Maria Sokolikova, Kanudha Sharda, and Cecilia Mattevi. 3D printing of 2D atomically thin materials. ArXiv, 3:8655-8662, October 2017.

10. Federico M. Pesci, Maria S. Sokolikova, Chiara Grotta, Peter C. Sherrell, Francesco Reale, Kanudha Sharda, Na Ni, **Pawel Palczynski**, and Cecilia Mattevi.  $MoS_2/WS_2$  heterojunction for photoelectrochemical water oxidation. ACS Catalysis, 7(8):4990-4998, July 2017.

## **Conferences**

Graphene Week, 13-17 June, 2016. (Best poster)

UK Semiconductors, 14-15 July, 2017.

MRS Boston, 26 November - 1 December, 2017.

## List of abbreviations

TMDC - Transition metal dichalcogenide

CVD - Chemical vapour deposition

PL - Photoluminescence

SEM - Scanning electron microscopy

TEM - Transmission electron microscopy

AFM - Atomic force microscopy

XRD - X-ray diffraction

XPS - X-ray photoelectron spectroscopy

VBM - Valence band maximum

CBM - Conduction band minimum

DFT - Density functional theory

EDS - Energy dispersive x-ray spectroscopy

LPE - Liquid phase exfoliation

# Contents

<b>Chapter 1 Thesis introduction</b>	<b>10</b>
<b>Chapter 2 The state-of-the-art of group VI transition metal disulphides and diselenides</b>	<b>13</b>
2.1 Properties of TMDCs . . . . .	13
2.1.1 Electronic properties . . . . .	15
2.1.2 Optical properties . . . . .	16
2.1.3 Optoelectronics applications . . . . .	21
2.2 Phonon dispersion . . . . .	26
2.3 Conclusions . . . . .	31
<b>Chapter 3 <math>WS_2</math> CVD state of the art</b>	<b>32</b>
3.1 Conclusions . . . . .	35
<b>Chapter 4 The state-of-the-art of bilayer heterostructure of <math>MoS_2/WS_2</math></b>	<b>36</b>
4.1 Introduction . . . . .	36
4.2 Properties of bilayer heterostructures . . . . .	37
4.3 Fabrication of bilayer heterostructures . . . . .	38
4.4 Characterization of bilayer heterostructures . . . . .	40
4.4.1 Raman spectroscopy . . . . .	40
4.4.2 Photoluminescence . . . . .	41
<b>Chapter 5 Polymorphism in group VI transition metals dichalcogenides; a specific case of 1T' and 2H phases of <math>WSe_2</math></b>	<b>47</b>
5.1 Introduction . . . . .	47
5.2 Conclusions . . . . .	51
<b>Chapter 6 Chemical vapour deposition of mono-few-layered <math>WS_2</math>: the role of precursors</b>	<b>52</b>

6.1	Introduction . . . . .	52
6.2	Results . . . . .	54
6.3	Conclusions . . . . .	68
<b>Chapter 7</b>	<b>Low temperature photoluminescence of <math>WS_2</math></b>	<b>70</b>
7.1	Introduction . . . . .	70
7.2	Experimental . . . . .	70
7.3	Results . . . . .	71
7.4	Conclusions . . . . .	74
<b>Chapter 8</b>	<b>Transfer procedure of monolayer TMDCs from the native substrate to <math>SiO_2/Si</math> wafer</b>	<b>75</b>
8.1	Introduction . . . . .	75
8.2	Experimental . . . . .	76
8.3	Results . . . . .	76
8.4	Conclusions . . . . .	80
<b>Chapter 9</b>	<b>Post-transition metal doping of monolayer <math>WS_2</math></b>	<b>81</b>
9.1	Introduction . . . . .	81
9.2	Results . . . . .	82
9.3	Conclusions . . . . .	94
<b>Chapter 10</b>	<b>CVD of mono-few-layered 2H <math>WSe_2</math></b>	<b>95</b>
10.1	Introduction . . . . .	95
10.2	Results . . . . .	95
10.3	Conclusions . . . . .	102
<b>Chapter 11</b>	<b>Physical characterisation of few-layered 1T' <math>WSe_2</math></b>	<b>103</b>
11.1	Introduction . . . . .	103
11.2	Results . . . . .	104
11.3	Conclusions . . . . .	109
<b>Chapter 12</b>	<b>CVD few-layered <math>MoS_2/WS_2</math> Heterostructures</b>	<b>110</b>
12.1	Introduction . . . . .	110
12.2	Results . . . . .	111
12.2.1	Growth of $MoS_2/WS_2$ heterostructures . . . . .	111

12.3 Appendix . . . . .	125
<b>Chapter 13 Methodology</b>	<b>127</b>
13.1 Introduction . . . . .	127
13.2 Raman spectroscopy . . . . .	127
13.3 Photoluminescence spectroscopy . . . . .	130
13.4 X-ray photoelectron spectroscopy . . . . .	132
13.5 Transfer . . . . .	133
13.6 Device fabrication . . . . .	134
13.7 Scanning electron microscopy (SEM) . . . . .	136
13.8 Atomic force microscopy (AFM) . . . . .	136
13.9 TEM . . . . .	138
<b>Chapter 14 Conclusions and future work</b>	<b>140</b>
<b>Bibliography</b>	<b>143</b>

# Chapter 1

## Thesis introduction

The recently popular group of materials called Transition Metal Dichalcogenides (TMDCs) have attracted a great deal of attention following the discovery of graphene. Many of the materials belonging to that group, such as  $WS_2$  or  $MoS_2$ , are semiconducting in nature. As one of the manifestations of this property is a very strong photoluminescence (PL) response observed across many monolayers of the TMDCs. Despite extensive studies into the nature of this photoluminescence response the full understanding remains elusive. The PL spectrum of many of those monolayers is complex and can be a result of many contributions from different phenomena and particles. Besides the main peak resulting from recombination of excitons, other quasi particles such as trions or bi-excitons can contribute to the spectrum at room temperature. Additionally the interactions between the material and the substrate as well as any surface effects, including adparticles, vacancies, defects or strain can alter the observable spectrum. Due to its 2D nature TMDCs are especially influenced by the surface effects.

TMDCs can also exhibit different polytype structures with most common being 2H and 1T phases. An interesting phenomena can be observed in regards to those polytypes where different phases can change from semiconducting to metallic. Those phases together with structural defects and strain can also affect the electronic structure of the TMDCs and thus influence the formation of many of the photogenerated particles. Many of these interactions are however still at the early stages of understanding.

There has been many attempts at simulating the electronic structures using computational methods such as DFT. The results however are not always compatible with the observed phenomena and show even great discrepancies between different approaches.

One of the polytypes, the 1T' phase, shows interesting properties such as that of

topological insulator. It has however remained understudied, partially due to difficulty in synthesis. There still remains many TMDCs for which 1T' phase has not been demonstrated.

Because the 2D materials inherently lack much volume or mass, many standard characterisation techniques are insufficient and can either result in insufficient resolution or signal to noise ratio or can not be applied at all. Due to this a limited set of characterisation techniques remains viable. Among those, the most useful methods which can enable metrological characterisation are Raman spectroscopy, photoluminescence (PL) spectroscopy and X-ray Photoelectron Spectroscopy (XPS). Those techniques can provide information over large sample areas in relatively short times. In particular Raman and PL spectroscopy allows for fast mapping of areas in the order of tens of millimetre in air without the need of any sample preparation and could potentially extract information about crystallographic phases, strain, density defects, number of layers and interaction between the layers. Nevertheless, Raman and PL studies of mono and few-layered TMDCs are still at the very early stages and there is still very limited knowledge in the correlation between the materials characteristics and position, width and relative intensity of the Raman and PL peaks. Both these characterization techniques can enable fast scanning rate of large surface areas (mm and cm scale). XPS can be further used to learn about stoichiometry, oxidation states, defects, doping or alloying and it can be correlated with Raman and PL features. The combined physical and chemical characterisation can therefore help to provide insight into the fundamental properties of those materials.

In this thesis some initial work on the interpretation of PL and Raman spectra in CVD grown  $WS_2$ , doped  $WS_2$ ,  $MoS_2/WS_2$  heterostructures has been performed. This work aims at contributing to the ultimate goal of establishing a correlation system between characterisation and materials properties for wafer scale grown mono and few-layered TMDCs in the 2H and 1T/1T' polytypes. The two most common methods of producing TMDC monolayers for purpose of research is mechanical exfoliation and chemical vapour deposition (CVD). While the former in many cases tends to provide higher quality flakes it does not scale in terms of size and therefore has to be replaced by different, scalable methods. The most popular such method is CVD, with which continuous layers on at least cm scales has been demonstrated. Due to variety of used precursors and synthesis paths the quality and composition of resulting flakes varies and therefore requires an understanding of its effects on the material properties.

Using this understanding similar techniques have been applied to  $MoS_2$  and  $MoS_2/WS_2$

vertical heterostructure. This allowed to contribute to greater body of knowledge about the interactions between the layers in heterojunctions and its effect on the opto-electronic properties. Furthermore, we have studied by PL, Raman spectroscopy and XPS the 2H phase of  $WSe_2$  and by Raman spectroscopy and XPS the 1T' phase of  $WSe_2$ .

Using colloidal synthesis unique formations of atomically thin 1T'  $WSe_2$  flakes have been observed for the first time. They have been characterised using Raman spectroscopy and XPS to provide some of the first studies of those phases to correlate structural properties and W 4f bonding energy and Raman active vibrational modes.

# Chapter 2

## The state-of-the-art of group VI transition metal disulphides and diselenides

Following the discovery and characterisation of graphene in last decade the focus has been put on other 2D materials. Similar to graphene other bulk layered materials can exist in a monolayer or few layer form. Furthermore these thin layers also exhibit a significant change of properties when number of layers decreases from bulk all the way to monolayer. One of the most popular groups of these materials are transition metal dichalcogenides (TMDC). Their general form is  $MX_2$  where M is a transition metal, and X is a chalcogen atom.

### 2.1 Properties of TMDCs

TMDCs in their layered form have been known, studied and utilised for a long time. They can be found commonly in use as stolid-state lubricants or catalysts. About 60 different TMDCs have been studied and characterised with a general formula of X-M-X where a plane of metal atoms (M) is sandwiched between two chalcogen planes (X). Out of those 40 can be considered layered materials where individual layers are strongly bonded in-plane and weakly bonded out-of-plane in between layers. These weak, interlayer, Van der Waals interactions allow to form a bulk material. These bonds are also what allows for those layers to slide on top of one another similarly to other layered materials like graphite.

TMDCs consist of two transition metal and single chalcogen atoms covalently bonded. They can be found in 3 distinct structural polytypes: 1T (tetragonal symmetry, octahedral coordination) with single layer per repeat unit, 2H (hexagonal symmetry, trigonal prismatic coordination) with 2 layers per repeat unit and 3R (rhombohedral symmetry, trigonal prismatic coordination) with 3 layers per repeat unit [170] as can be seen in Figure 2.1.

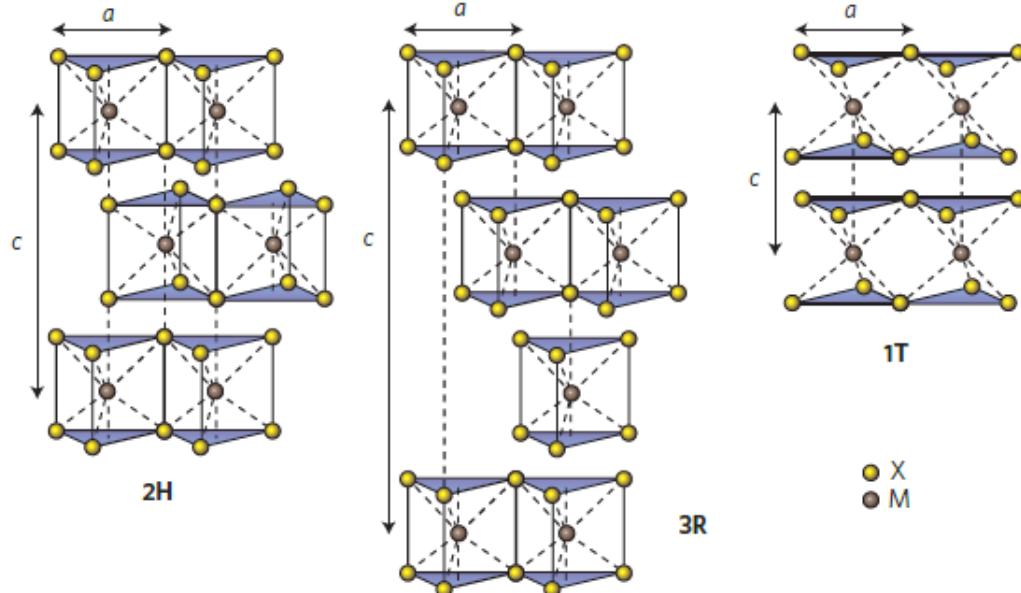


Figure 2.1: Schematics of the structural polytypes: 2H (hexagonal symmetry, two layers per repeat unit, trigonal prismatic coordination), 3R (rhombohedral symmetry, three layers per repeat unit, trigonal prismatic coordination) and 1T (tetragonal symmetry, one layer per repeat unit, octahedral coordination). The chalcogen atoms (X) are yellow and the metal atoms (M) are grey. The lattice constants  $a$  are in the range 3.1 to 3.7 Å for different materials. Adopted from [170]

Since graphene have proven to be difficult to work with in the fields of semiconductors due to its lack of natural finite electronic band gap its role as a successor in electronic and opto-electronic devices remains to be seen. However the techniques learned and effects observed during its characterisation were easily transferred to other layered compounds such as TMDCs. In particular the semiconducting, group VI-based TMDCs, containing sulphur and selenium as chalcogen atoms have proven to be more readily potentially useful as an active material in electronic and opto-electronic devices. This is due to their inherent electronic and optical bandgap in visible-near IR range.

As the number of layers changes from bulk to monolayer the properties of the TMDC

undergo a significant change. In most TMDCs the bandgap changes from indirect to a larger direct one.

### 2.1.1 Electronic properties

One of the most interesting features that the layered TMDC materials exhibit is the shift in the bandstructure with the changing number of layers. Several studies have shown in simulations and experimentally that TMDCs have very similar electronic band structure as seen in example of  $WS_2$  in Figure 2.2. In bulk  $WS_2$  the maximum of the valence band (VBM) at  $\Gamma$  point and the minimum of the conduction band (CBM) at  $\Lambda$  form an indirect bandgap. As the number of the layers decreases the CBM at  $\Lambda$  point as well as VBM at  $K$  point increases causing the band gap to widen. At 2 layers the  $K$  point becomes the actual CBM and a new indirect bandgap forms between  $\Gamma$  point and  $K$  point. Finally in a  $WS_2$  monolayer the VBM at  $K$  point as well as entire conduction band increases to form a new greater direct band gap at  $K$  point. This means that  $WS_2$  bandgap changes from 1.3 eV indirect bandgap in bulk to 2.1 eV direct bandgap in monolayer.

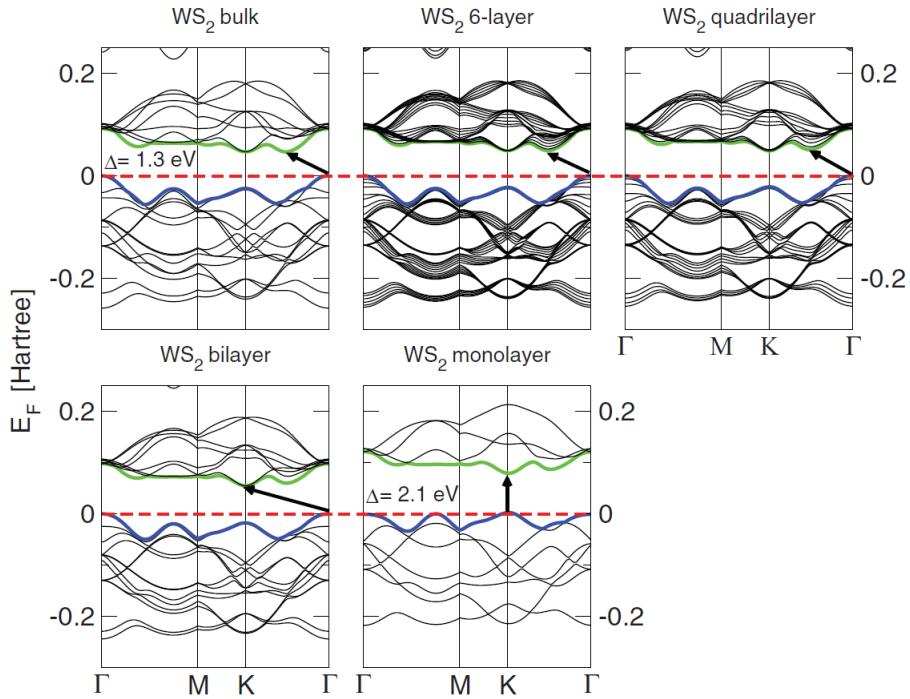


Figure 2.2: Band structures of bulk, mono and few layer  $WS_2$ , calculated from the density functional theory (DFT) simulation. The horizontal dashed lines indicate the Fermi level. The arrows indicate the fundamental band gap for a given system. The top of valence band (blue) and bottom of conduction band (green) are highlighted. Adopted from Ref. [82]

Like  $WS_2$  other Mo and W based TMDC undergo similar transitions as seen in Table 2.1. In all cases the smaller indirect bandgap changes to greater direct bandgap with monolayer bandgap ranging from 1.1 eV to about 2.1 eV. Moreover the VBM at K points exhibits the orbit-spin band splitting at the K point of about 400 meV. This direct bandgap leads to presence of A and B excitons generated by transition between CBM and two VBMs at the K point. The conduction band as well as the valence band are dominated by the d-electron orbitals of the transition metal atoms and at the VBM and CBM they hybridize with the p-electron orbitals of the chalcogenide atoms. Because the hybridization happens mostly at the  $\Gamma$  point and the chalcogenide atoms are at the surface of the TMDC layer it leads to strong interactions between the layers. This leads to significant change in the band structure at the  $\Gamma$  and rise of the indirect bandgap as a result of increased number of layers. On the other hand at the  $K$  point the d-orbitals of the transition metals remain mostly unaffected due to them being positioned in the middle of the layer [82] [152]

Table 2.1: Mo and W based TMDC bandgaps comparison. Adopted from [170]

M\X	$-S_2$	$-Se_2$	$-Te_2$
Mo	Semiconducting	Semiconducting	Semiconducting
	1L: 1.8 eV	1L: 1.5 eV	1L: 1.1 eV
	Bulk: 1.2 eV	Bulk: 1.1 eV	Bulk: 1.0 eV
W	Semiconducting	Semiconducting	Semiconducting
	1L: 2.1 eV	1L: 1.7 eV	1L: 1.1 eV
	Bulk: 1.4 eV	Bulk: 1.2 eV	

### 2.1.2 Optical properties

TMDCs exhibit a wide array of opto-electronic effects due to their strong light-matter effects. These effects are mostly caused by the abundant presence of excitons, bi-excitons, trions or bound excitons. As a result the change in layer thickness from bulk to monolayer alters the photoluminescence, photoconductivity and absorption in the visible to infrared range.

The primary and most common quasi-particle that forms in such system is an exciton, which is a pair of a negatively charged electron and a positively charged hole bound together by Coulomb forces to form a structure similar to that of hydrogen atom. Such

pair is electrically neutral and is of size exceeding size of single cell which makes it a Wannier–Mott exciton. The recombination of these excitons results in a photon emission which can be easily observed during photoluminescence characterisation. On top of excitons other quasi-particles such as trions, bi-excitons or bound excitons can be found. A trion is a group of 2 electrons and a hole or 2 holes and an electron, or otherwise described as a charged exciton. The exact nature of the trion depends usually on the type of intrinsic doping of the TMDC. A bi-exciton is a pair of excitons which is usually only observed in quantum dot systems but can be also seen in excitonically dense systems such as TMDCs. A bound exciton is similar to the free exciton but is trapped by a defect. In a typical photoluminescence spectrum several peaks can be observed depending on specific type of TMDC characterised. In  $WS_2$  monolayer for instance as seen in Figure. 2.3 the strongest peak (often labelled as an A peak) at about 1.97 eV is caused by the direct transition of single-photon generated exciton. Slightly redshifted by about 30 meV from the A peak a generally weaker peak caused by the trion recombination can be found. At higher energies another peak can be observed due to the presence of bi-excitons. At around the 1.3 eV a much weaker peak (I) can be seen caused by the indirect transition. Additionally a B peak can be observed blueshifted from the A peak which is caused by valley splitting as discussed in chapter 2.1.1. As seen in Figure 2.3 as the number of layers increases the main A peak becomes dramatically weaker due to lack of direct transition and redshifted following the pattern discussed in chapter 2.1.1. At the same time the I peak becomes relatively stronger and eventually dominates the bulk material.

Similarly the photoconductivity of the TMDCs is strongly reliant on the number of layers and incident photon energy. The  $MoS_2$  for instance shows 3 times stronger photoconductivity in monolayer around 1.8 eV, where the direct transition is located, than in 2L  $MoS_2$  around 1.6 eV. Additionally the photoconductivity appears to increase in steps with relation to the photon energy following the direct and indirect transitions. [170].

The sunlight absorption in TMDCs has been shown to be significantly more intense than in commonly used solar cell materials, at about 5-10% which is an order of magnitude greater compared to similar thickness of Si or GaAs. It is also stronger compared to 2-3% of sunlight absorption of graphene. As a result an excitonic solar cell based on  $MoS_2/WS_2$  bilayer shows about 1% power efficiency, about 3 times greater than that of typical ultrathin solar cells [13].

During standard single photon excitation photoluminescence studies the excitons generated can be called "bright" since they appear in PL spectrum. The reason we can

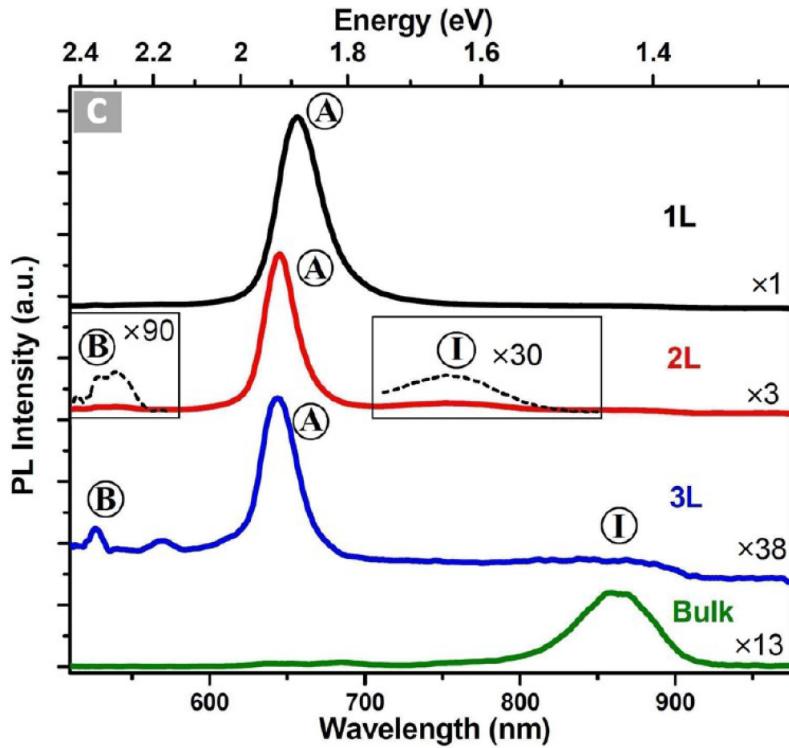


Figure 2.3: Typical PL spectrum of  $WS_2$

observe them easily is because the spin between an electron and a hole is conserved, and thus allowing for photon emission. However another combination is possible, called dark exciton, where both electron and the hole have the same spin. Because of that they cannot recombine by emitting a photon and therefore remain absent from the PL spectrum. Even though they exist much longer than their bright counterparts their presence is of course also more difficult to observe. One way to observe them is to use two photon excitation. Due to two photon selection rule the single photon excitation can be excluded and the dark excitonic states can be observed. In  $WS_2$  the dark excitons result in two peaks at 2.28 eV and 2.48 eV. [186]

Defect engineering allows to tune the number of charge carriers. In  $MoS_2$  or  $WS_2$  the sulfur vacancies lead to increased number of electrons in the material. Because of that by increasing the number of defects in those materials the level of n-doping can be changed. An easy way to observe the presence of those defects and subsequent quenching of them is to expose the material to varying amounts of oxygen, nitrogen or water. Those species attract the electrons locally and therefore the electron population in the material decreases. This in turn leads to smaller trion population since trions require an extra electron to form. This then can be observed in PL as a more narrow direct peak, with especially smaller redshifted shoulder. The effect can also be of course reversed by

decreasing the amount of oxygen, nitrogen or water in the environment since those exist in already in ambient conditions [30].

In order to introduce and control the amount of vacancies in the TMDC different method have to be explored. One of the ways of achieving that in already grown material is the use of oxygen plasma. It has been shown that the number of defects can be controlled by limiting the plasma exposure. During the process the oxygen also chemically bonds to the  $\text{MoS}_2$  at the defect sites and therefore partially negates the effect of defects on the optical properties. The PL can also be seen to increase in intensity with increasing number of defects with oxygen adsorbed due to the increased yield of bound excitons localised at these defects [118].

Similar effect has been shown using the 2,3,5,6-tetrafluoro-7,7,8,8-tetracyanoquinodimethane ( $F_4\text{TCNQ}$ ), 7,7,8,8-tetracyanoquinodimethane ( $\text{TCNQ}$ ) and (nicotinamide adenine dinucleotide)  $NADH$  for chemical doping. Both  $F_4\text{TCNQ}$  and  $\text{TCNQ}$  are p-type dopants while  $NADH$  is a n-type dopant. By exposing the surface of  $\text{MoS}_2$  to these compounds the change in PL intensity and FWHM have been observed. Similar to doping with  $O_2$ ,  $N_2$  or  $H_2O$ , all of which are p-type dopants, the intensity of PL has increased in presence of  $F_4\text{TCNQ}$  and  $\text{TCNQ}$ . The effect has been similarly ascribed to lowering the number of defects and therefore the lowering the trion population and subsequently increasing the exciton population increasing the yield. The opposite observation has been made with use of  $NADH$  with PL intensity decreasing. Similarly the increase in trion population with lower PL yield is ascribed to the lower PL intensity. [116]

It has also been show that alloying can be used to fine tune the PL by varying the concentration of alloying material. In monolayer  $\text{Mo}_{1-x}\text{W}_x\text{S}_2$  the PL peak position initially decreases from 1.575 eV (PL peak position of pure  $\text{MoS}_2$ ) to 1.56 eV at  $x=0.21$  and then increase up to 1.65 eV (PL peak position of  $\text{WSe}_2$ ) at  $x = 1$ . This effect could be attributed to the linearity of VB and non-linearity of CB with regards to change in W composition. The PL position can therefore be engineered on a monotonic range from 1.56 eV to 1.65 eV. In bilayer  $\text{Mo}_{1-x}\text{W}_x\text{S}_2$  alloy the position of both direct and indirect transition PL peaks increases monotonically from about 1.49 eV and 1.53 eV for pure  $\text{MoSe}_2$  to 1.56 eV and 1.62 eV for pure  $\text{WSe}_2$  as the W amount is increased. This opens another relatively easy way of engineering PL position [200].

Another effect that has been demonstrated that allows for certain degree of control of PL in TMDCs is relation between the helicity of incident light and valley population valley population. It has been shown that by exciting the monolayer  $\text{MoS}_2$  with right-

polarised light the resulting excitons will fill primarily the VB at K point. Similarly by exciting the  $MoS_2$  with left-polarised light the excitons will fill the VB at K' point. After recombination the resulting photons will exhibit the same circular polarity as the photons that excited the electrons in the first place. [107][108]

The temperature effect on TMDCs has also been investigated. In  $WSe_2$  monolayer it has been shown that as the temperature of the sample increases from room temperature to about 400K the position of the direct transition PL peak redshifts from about 1.65 eV to about 1.58 eV. When the temperature is decreased from room temperature to about 5K the same peak blueshifts to about 1.7 eV. Between 100K and 50K as well 20K and 5K the position of the PL peak does not change. Additionally around 120K another peak appears and as the temperature is lowered it also blueshifts although less than the RT peak. The peak only present at RT is attributed to free excitons whereas the peak appearing at 120K is ascribed to bound excitons. As bound exciton peak appears its intensity increases with lower temperature while the intensity of the free exiton peak decreases. This indicates that the population of free excitons decreases while the population of the bound excitons increases with decreasing temperature [183]

There has been many reports on the spatial distribution of PL in the TMDCs. One of the observed patterns in  $WS_2$  and  $MoS_2$  has been that of much stronger PL intensity at the edges of the flakes. That effect has been primarily observed in small flakes of about  $5 \mu m$  [51]. It has recently been shown that the edge enhancement of the PL in  $WS_2$  flakes is caused by oxygen chemisorption. Due to presence of oxygen at the edges the electrons move towards the edges which results in greatly increased population of trions and subsequent increase in PL intensity [62].

Direct band-to-band transitions in two-dimensional system are characterized by a step-function-like spectrum originated from the energy-independent joint-density-of-states and transition matrix elements near parabolic band edges [54] (dashed blue line in Figure 2.4). However, TMDCs are dominated by excitonic effects as exemplified by experimental absorption spectrum with sharp resonance features [152] (solid green line in Figure 2.4). These excitonic effects are enabled by the very large exciton binding energies  $E_B$  (0.5–1 eV, corresponding to an exciton Bohr radius  $a_B \approx 1nm$ ) at room temperature which has been predicted theoretically and measured experimentally using optical spectroscopy and scanning tunnelling spectroscopy. Some discrepancies in the estimated value are still present but overall theory and experiment broadly agree. In addition to excitons, higher-order excitonic quasiparticles have also been observed in 2D TMDs (Figure 2.5). Trions,

which are bound states of two electrons and one hole, or two holes and one electron, have been observed in intrinsically doped monolayer TMDCs [107][139]. Bi-excitons (bound states of two excitons) have been reported in monolayer TMDCs under pulsed optical excitations [145][187] and the quinton (the five-particle negatively charged biexciton) [9].

The existence of trions at room temperature and higher-order excitonic quasiparticles in general, may open up many applications for room-temperature electrical transport of absorbed light energy, and creation of high-temperature and high-density quantum coherent states of excitons. The very high excitonic effects also generate a significant transfer of oscillator strengths from the band-to-band transitions to the fundamental 1s exciton state [54]. The ratio between the oscillator strength of the 1s ( $f_{1s}$ ) and the band-to-band ( $f_0$ ) transitions has been estimated from the ratio of the width  $\Delta$  of the 1s state ( 10 meV) and exciton binding energy  $E_B$  ( 0.5 eV), the exciton reduced mass  $\mu$  and total mass M ([39][53]) using the following equation:

$$f_{1s}/f_0 \approx 24(\mu/M)(E_B/\Delta) \approx 100 \quad (2.1)$$

This provides a value of 100 which is a large exciton oscillator strength which gives rise to a strong light absorption. Indeed, peak absorbance as large as  $A_0 \approx 0.1 - 0.3$  are observed at the exciton 1s state [110][107]. Furthermore, the strong excitonic effects lead to a short radiative lifetime  $1/\Gamma_{1s}$  ([39][53]). This can be estimated using the following equation:  $1/\Gamma_{1s} = (f_0/f_{1s})(1/\Gamma_{r0})$  This value is  $\sim 10 - 100\text{ps}$  at low temperature considering a typical band-to-band radiative lifetime to be  $1/\Gamma_{r0} \approx 1 - 10\text{ns}$ . Atomically pristine materials could potentially present even shorter radiative lifetime [38][111].

### 2.1.3 Optoelectronics applications

Here I summarize the main developments in optoelectronic devices based on 2D TMDs, in particular photodetectors, excitonic light-emitting devices (LEDs) and optical generation of spin-valley currents.

#### Photodetectors

TMDC photodetectors are still at the early stages of development and they have been used and demonstrated in the same operational wavelengths as silicon. 2D TMDCs, however present intrinsic advantages over silicon which are the mechanical flexibility and electronically highly tunability. 2D TMDC photodetectors operate mostly on the basis

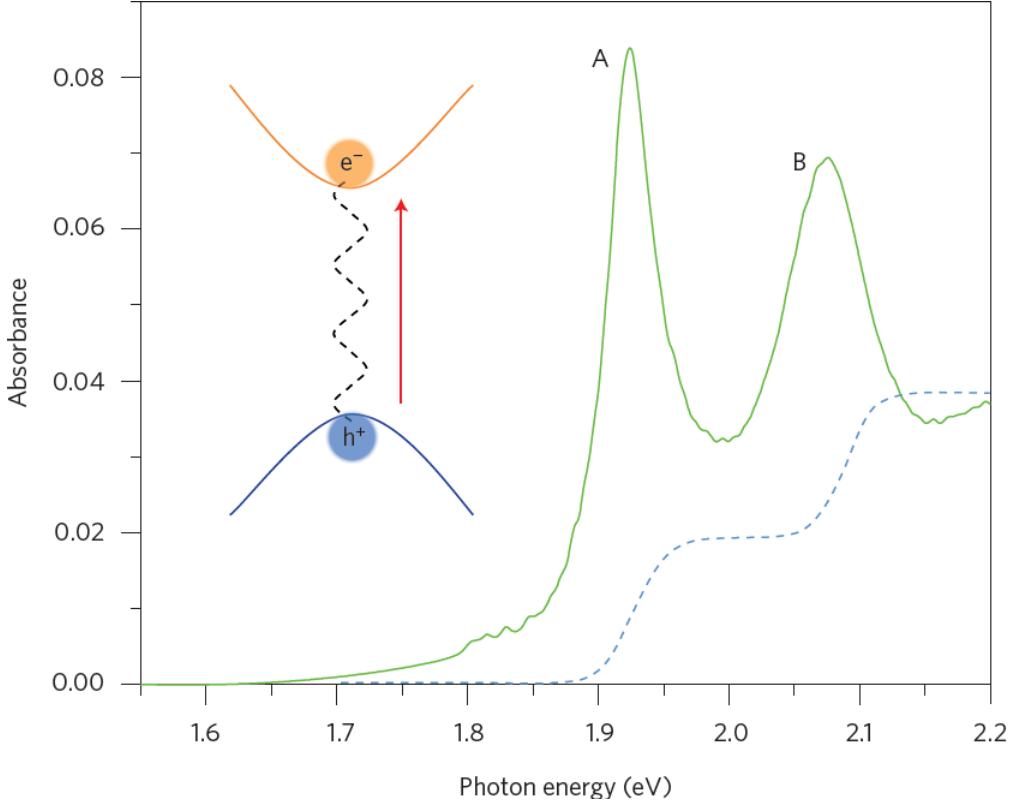


Figure 2.4: Absorption spectrum of monolayer MoS<sub>2</sub> at 10 K (solid green line). A and B are exciton resonances corresponding to transitions from the two spin-split valence bands to the conduction bands. The blue dashed line shows the absorbance (arbitrary units) if excitonic effects were absent. The inset illustrates the Coulomb attraction between an optically generated electron–hole pair, forming a bound exciton. Reproduced from [111]

of the photovoltaic effect and exhibit low dark currents and high responsivity while the operation speed remain limited. Significant improvements should be possible given the short exciton lifetimes in these materials ( 10–100 ps)[113][81][171]. The operation modes of photodetection based on the photovoltaic effect can be divided [156] into two categories: photoconduction, and photocurrent. Photoconduction is based on photoexcited carriers which increase the device’s conductance, while the photocurrent, in which photoexcited carriers are converted into current with the help of a built-in electric field originated from a symmetry-lowering element such as a junction (p-n junction). Experimental demonstration of photodetectors are based on both in-plane and out-of-plane structures of 2D TMDCs (Figure 2.6 and Figure 2.7). In-plane devices allows to control the material’s properties through electrostatic gating which offers a better accuracy than the out-of-plane devices. However the latter can support a much higher bias field (up to  $1 \text{ V nm}^{-1}$ ) which can enable a more efficient exciton dissociation. Indeed exciton dissociation in

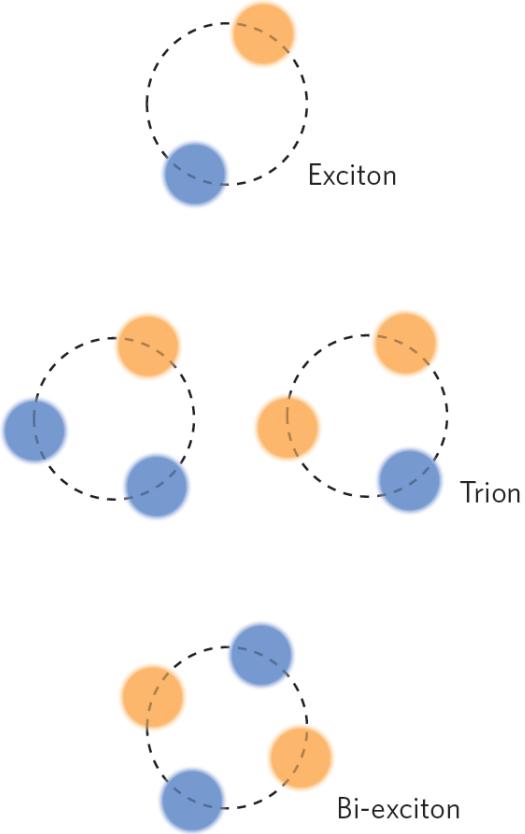


Figure 2.5: Illustration of exciton and higher-order excitonic complexes: a two-particle charge-neutral exciton, a three-particle charged exciton (trion) and a four-particle bi-exciton. Reproduced from [111]

TMDCs is key due to the very high binding energy and in case of tunnelling ionization of excitons the process becomes inefficient when a bias electric field is small compared with  $E_B/(ea_B) \approx 0.2Vnm^{-1}$  [54] while excitons dissociation is effectively achieved by electric fields (either built-in or externally applied) [111].

There has been many successful attempts in making photodetectors based on photoconductivity and utilising TMDCs as an active material. Monolayer  $MoS_2$  has been used for a transistor achieving responsivity of  $880 AW^{-1}$  with a bandwidth of  $\sim 0.1Hz$  (Figure 2.6) [103]. A much better bandwidth ( $> 10kHz$ ) and therefore a faster device has been achieved, but with a smaller responsivity of  $\sim 1AW^{-1}$  [163]. The large photogain is associated with the trapped carrier at the interface states [76]. The devices conductivity tends to be modified primarily by the doping as well as trapped states [163][43][111].

Similarly devices based on photocurrent for photodetection have been achieved. These can be made by creating a junction both out of plane [173][23] as well as in plane [138][40].  $WSe_2$  has been used to make an in plane p-n junction with a depletion region of up to 500

nm and a resulting field of  $0.02 \text{ V nm}^{-1}$ . In such a device a responsivity of  $\sim 1 \text{ mA W}^{-1}$  and  $\sim 200 \text{ mA W}^{-1}$  was demonstrated under zero bias and a forward bias respectively [11]. Due to large diffusion length of excitons it is difficult to achieve both wide depletion area as well as a strong built in field to dissociate strongly bound excitons. On the other hand the out of plane heterojunctions made out of one n-type (e.g.  $\text{MoS}_2$ ) and one p-type (e.g.  $\text{WSe}_2$ ) layers can rectify these issues. Such built device can achieve very high in built electric fields of  $\sim 1 \text{ V nm}^{-1}$  and a zero bias responsivity of  $\sim 0.1 \text{ A W}^{-1}$  [23][86].

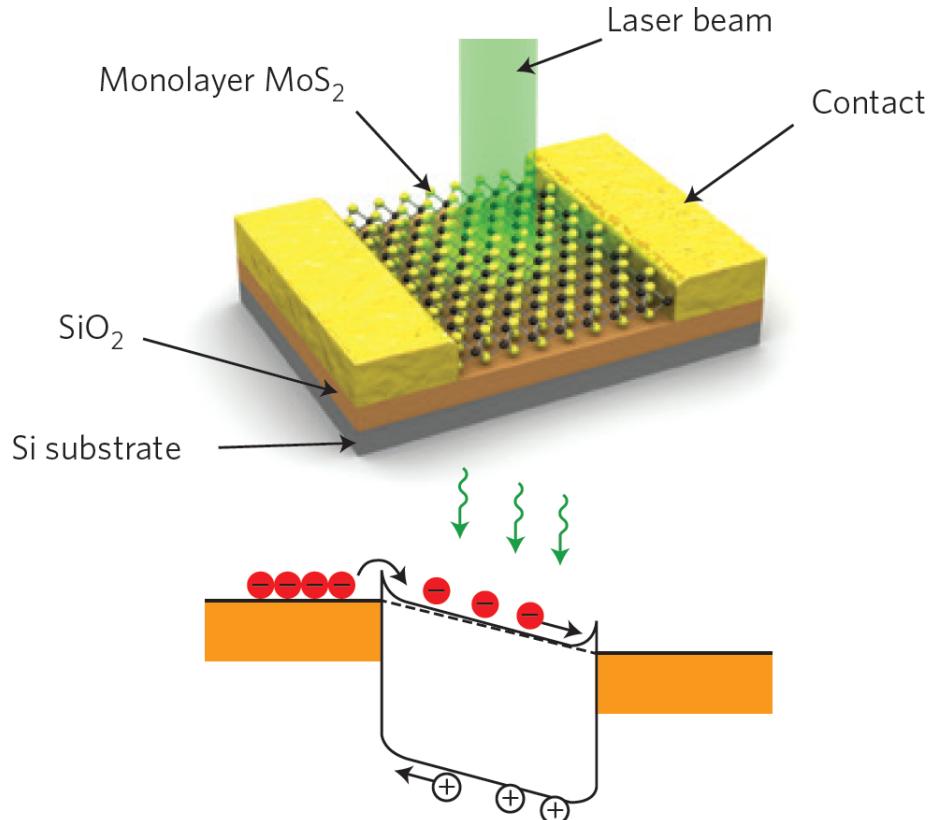


Figure 2.6: Top: Schematic of monolayer  $\text{MoS}_2$  lateral photoconductor. Bottom: Band diagram of the monolayer  $\text{MoS}_2$  photodetector taking into consideration small Schottky barriers (on state of the device). Reproduced from [111]

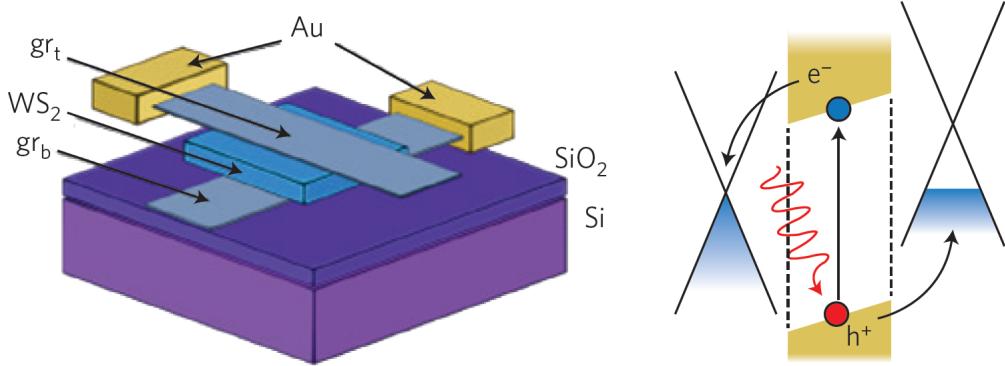


Figure 2.7: Left: Fewlayer  $WS_2$  vertical photoconductor with graphene top ( $gr_t$ ) and back ( $gr_b$ ) electrodes. Right: Schematic band diagram for a graphene/ $WS_2$ /graphene heterostructure with a built-in electric field to separate the generated electron–hole pair. Reproduced from [111]

Table 2.2: Comparison of performances of graphene and 2D TMD photodetectors. Adopted from [111]

	Device type	Responsivity	Bandwidth	Quantum efficiency
Near-infrared to visible gap	Photoconduction			
Strong exciton binding	In-plane	$\sim 1 - 10^3 AW^{-1}$	0.1 Hz to > 10 kHz	$\sim 50\%$ (E)
Mainly based on photovoltaic effect	Out-of-plane	$\sim 0.1 AW^{-1}$	$\leq 200$ GHz	
Low dark current	Heterojunction			
	In-plane	$1m AW^{-1}$ (zero bias)	-	$\sim 2\%$ (I) (zero bias)
	Out-of-plane	$\sim 100m AW^{-1}$ (zero bias)	-	$\sim 10-30\%$ (E) (zero bias)

I and E are internal and external quantum efficiencies, respectively. LT, low temperature; RT, room temperature.

## LED

The light emission diodes (LED) and other devices utilising the electroluminescence in layered TMDCs have been realised. A variety of junctions can be formed to allow for the electron-hole recombination and therefore light emission, like Schottky junction [154], p-n junciton [138][23][128] or vertical tunnel junctions [173]. Very low current on the order of nanoamps has successfully produced light emission in the in plane junction and efficiency of  $\sim 1\%$  has been demonstrated for the  $WSe_2$  LED [138][128]. It has also been shown that by controlling the injection bias the population of excitons and trions can be manipulated [138][173][111]. It has also been shown that the chirality of the emitted light can be controlled. By applying a strong electric field a p-n junction can spontaneously form and circularly polarised light is emitted. By reversing the direction of the applied field the resulting polarisation of the light also reverses [201]. Wu et al. has demonstrated

a laser based on  $WSe_2$  and utilising nanocavities [176]. Similarly by using a disk resonator a  $WS_2$  based laser was made [185] as well as  $MoS_2$  based one [142].

### Photoinduced valley currents

Due to an extra degree of freedom of electrons found in layered TMDCs there has been attempts to utilise it for applications. It has been shown that by illuminating a monolayer of  $MoS_2$  with circularly polarised light an anomalous Hall effect has been observed, indicated by valley-polarised current. The observed voltage sign can be changed by reversing the polarisation of the incoming light[106]. Similarly Yuan et al. has shown that a circularly polarised light when illuminating an electric double layer transistor based on  $WSe_2$  produces valley current [194]. The direction and magnitude of as generated current depends on the polarisation of the light and can be further altered by an external electric field.

This area of optoelectronic in regards to layered TMDCs remains still largely unexplored and the exact mechanism of the effects observed is not fully understood. The possible application of the photo induced valley currents however can prove to be interesting, especially as medium for information.

## 2.2 Phonon dispersion

The vibrational and phononic characteristics of TMDCs have been investigated at length by both theoretical simulations as well as experimental studies. The  $2H - MX_2$  crystal structure of the TMDCs belongs to  $D_{6h}^4$  point group and there are 18 lattice dynamical modes at the  $\Gamma$  point. Phonons belonging to these modes can be represented as Eq. 2.2 [204]:

$$\Gamma = A_{1g} + 2A_{2u} + B_{1u} + 2B_{2g} + E_{1g} + 2E_{1u} + E_{2u} + 2E_{2g} \quad (2.2)$$

In TMDCs 4 active Raman modes can be observed  $E_{1g}$ ,  $E_{2g}^1$ ,  $E_{2g}^2$ ,  $A_{1g}$ . These can be seen in Figure 2.8. The  $E_{2g}^2$  is a shear mode that involves 2 layers vibrating against each other. The  $E_{1g}$  is an in-plane vibration of chalcogen atoms but is forbidden in the back-scattering configuration. For monolayers therefore it leaves primarily the  $E_{2g}^1$  which is an in-plane mode involving vibration of both metal and chalcogen atoms as well as  $A_{1g}$  which is an out-of-plane mode involving only chalcogen atoms.

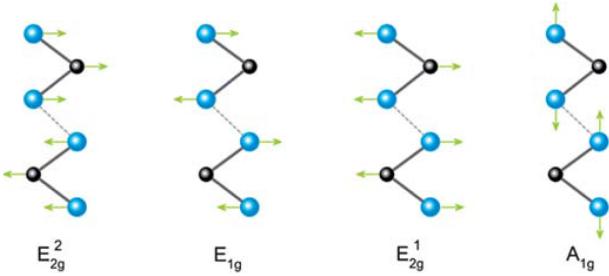


Figure 2.8: 4 active Raman modes in TMDCs. Metal atoms and chalcogen atoms are black and blue respectively. Adopted from [204]

These two peaks tend to dominate the spectrum of any TMDCs, whether monolayer or few-layer or bulk. The shear mode  $E_{2g}^2$  appears at low Raman shift frequencies and is therefore difficult to observe but can be used to differentiate monolayer from few-layer material. Since  $E_{2g}^1$  is an in-plane mode it tends to be unaffected by the number of layers due to weak van der Waals forces between the layers but can be seen to be slightly redshifted as the number of layers increases. As seen in Figure 2.9 the  $E_{2g}^1$  peak at about  $352\text{ cm}^{-1}$  is overlapping with another stronger peak, a 2LA(M) peak at  $350\text{ cm}^{-1}$  which is a longitudinal acoustic mode caused by in-plane collective oscillations of W and S atoms. The second strongest peak at around  $416\text{ cm}^{-1}$  is an  $A_{1g}$  peak, caused by out of plane vibrations. Because of that it is much more sensitive to the number of layers and is seen to become blueshifted as the number of layers increases. This has been attributed to the restorative forces as well as increase in dielectric screening of the Coulomb forces. Combining both of these shifts in frequency with the changing number of layers the difference between these two peak position can be used to identify the number of layers in TMDCs as seen in Figure 2.10

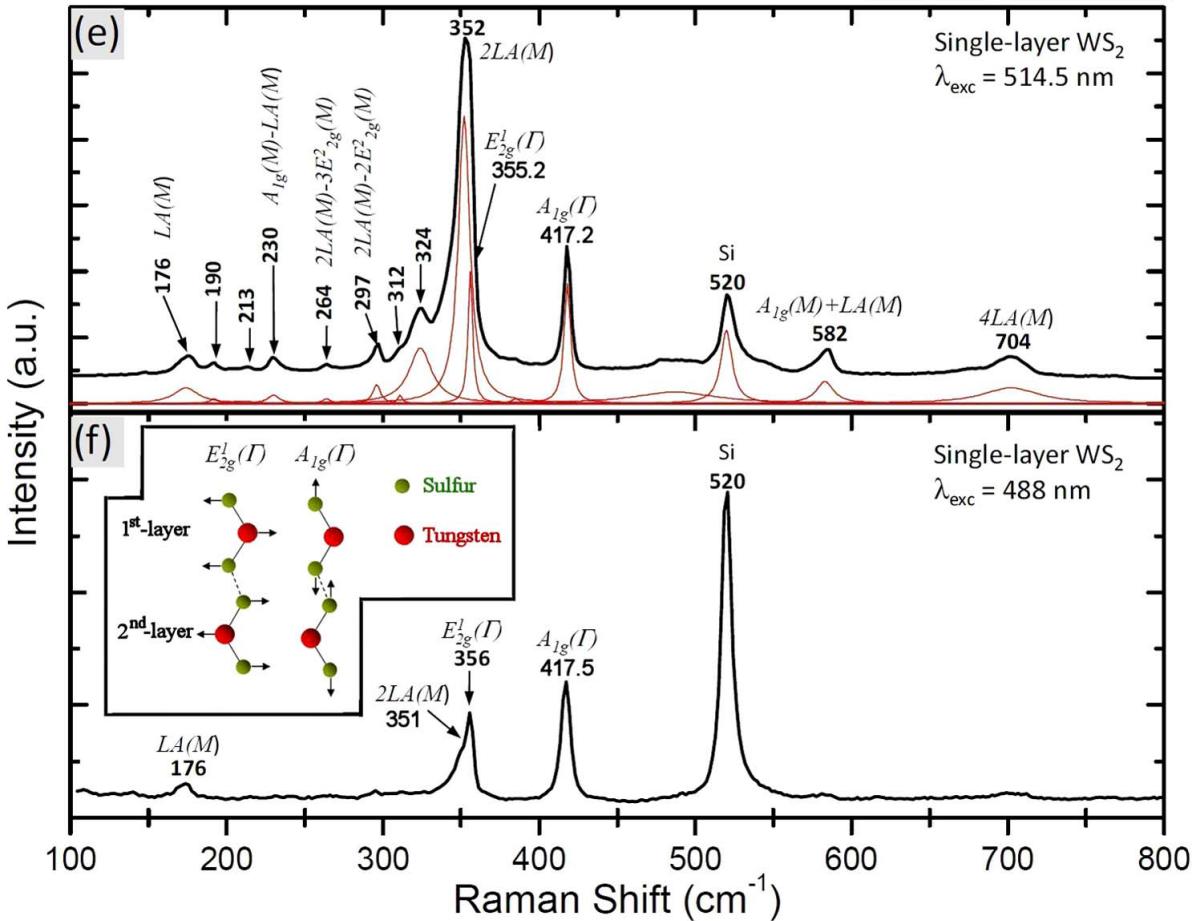


Figure 2.9: Typical Raman spectrum of  $WS_2$ . Adopted from [12].

Similarly in  $MoS_2$  the  $E_{2g}^1$  and  $A_{1g}$  peaks can be observed easily using Raman spectroscopy. The position of the monolayer  $E_{2g}^1$  and  $A_{1g}$  peaks are found to be about  $385\text{cm}^{-1}$  and  $403\text{cm}^{-1}$  respectively. Unlike the  $WS_2$  and especially in monolayer form the  $E_{2g}^1$  does not overlap with the 2LA peak which helps greatly with resolving and peak fitting individual peaks. Similarly to the  $WS_2$  the peak position of those two peaks changes with the number of layers in a same manner. As the number of layers increases from monolayer to bulk the  $E_{2g}^1$  shifts a small amount to the red being largely unaffected since that vibrational mode exists in plane and is therefore not influenced by the layer above or below. The  $A_{1g}$  on the other hand, similarly to the  $WS_2$   $A_{1g}$  peak blueshifts by relatively larger amount due to out of plane vibrations which are affected by the number of layers. The separation between those two peaks can be used therefore as an indicator of the number of layers similarly to the  $WS_2$ .

The mono and few layers of  $WSe_2$  has not received nearly as much attention as  $MoS_2$  or  $WS_2$ . The monolayer of  $WSe_2$  shows a bandgap of about 1.7 eV [197] and  $\sim 1$  eV for bulk and therefore allows for application in electronic and optoelectronic devices

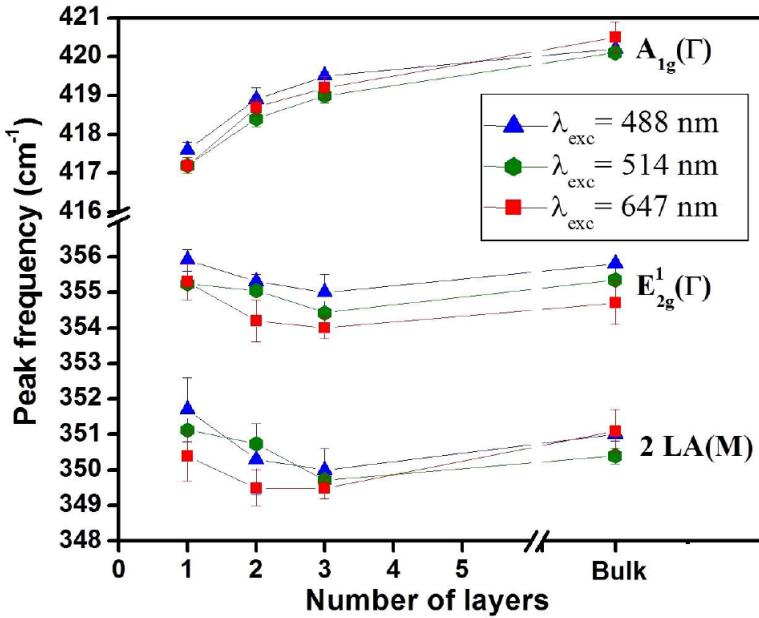


Figure 2.10: Identification of number of layers by the difference in position of  $A_{1g}$  and  $E_{2g}^1$  peaks. Adopted from [12].

operating in near infrared range. As seen in Figure 2.12 the Raman spectrum of  $WSe_2$  shows the 2 main peaks  $E_{2g}^1$  and  $A_{1g}$  at around  $249\text{ cm}^{-1}$  with a 2LA peak at around  $260\text{ cm}^{-1}$ . Because of such proximity between those two peaks the proper peak fitting is made difficult and the peak position separation between  $E_{2g}^1$  and  $A_{1g}$  to determine the number of layers as used for  $WS_2$  and  $MoS_2$  cannot be easily utilised. There is however a breathing mode peak at around  $320\text{ cm}^{-1}$  which is absent from monolayer and present in few layers of  $WSe_2$  and can therefore be used to easily differentiate between mono and few layers of  $WSe_2$ .

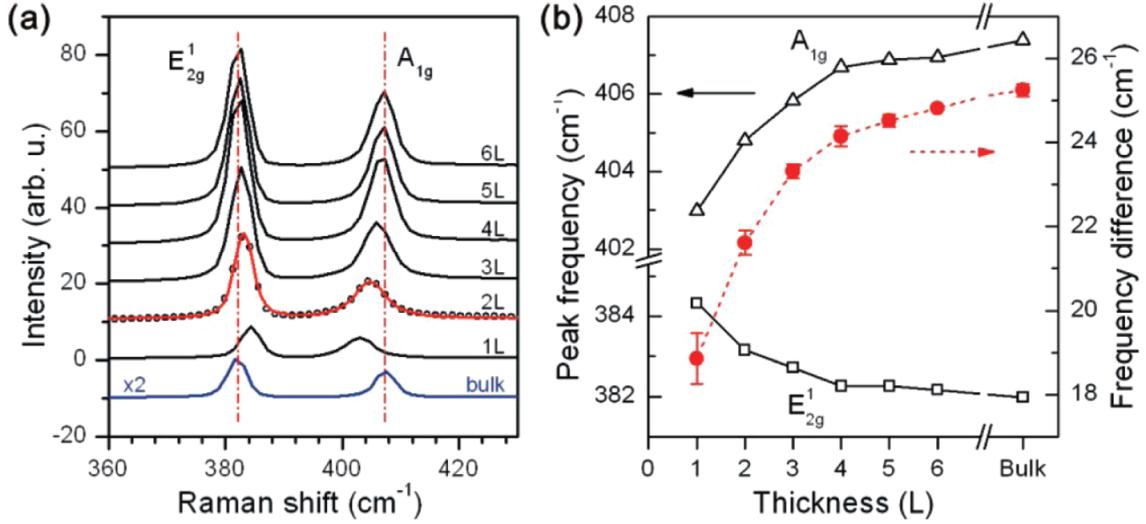


Figure 2.11: (a) Raman spectra of thin (nL) and bulk  $MoS_2$  films. The solid line for the 2L spectrum is a double Voigt fit through data (circles for 2L, solid lines for the rest). (b) Frequencies of  $E_{2g}^1$  and  $A_{1g}$  Raman modes (left vertical axis) and their difference (right vertical axis) as a function of layer thickness. Adopted from [85].

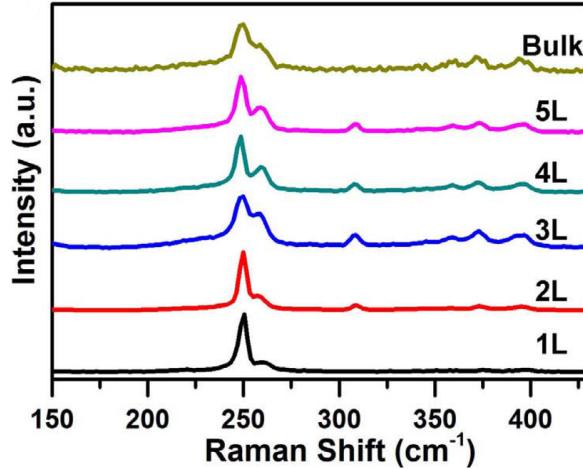


Figure 2.12: Raman spectra of mono and few-layer  $WSe_2$ . Adopted from [160].

## 2.3 Conclusions

In this chapter we have presented and discuss the electronic and vibrational properties on group VI TMDs with a specific focus on  $WS_2$  and  $MoS_2$ . We have summarized the current state of the art which involves experimental and simulation studies. In conclusion mono- and few layer TMDCs have become an important class of materials to study in recent years. Despite their knowledge and usage in bulk forms for many more years their atomically thin form remained largely unexplored. Their particularly interesting properties arise most strikingly when the number of layers is very small. The sulphides and selenides of group VI transition metals (Mo and W) exhibit an indirect to direct bandgap placed in visible to infrared range, high electronic mobilities of  $10^3 \text{ cm}^2\text{V}^{-1}\text{s}^{-1}$ , FET switch ratio of  $> 10^7$  and strain rates up to 20%. Those materials provide therefore a great potential for many applications in electronic and optoelectronic devices for light detection, emission and harvesting. One of the limiting factors in future development of material synthesis and devices is understanding of the TMDCs properties and ability to characterise them easily.

# Chapter 3

## *WS<sub>2</sub>* CVD state of the art

One of the major development hurdles in the field of the TMDCs is the lack of scalable and reproducible method of producing large area samples of TMDCs. One of the most popular method of obtaining samples, especially for the purposes of further research, has been mechanical exfoliation from bulk crystals to single or few layer TMDCs. Said bulk crystals can be found naturally or synthesised using a chemical vapour transport (CVT) method. In this method the precursors are kept in a closed system together with carrier gas and the target substrate and the temperature gradient is applied across the system. The precursor powder (a mixture of metal and chalcogenide precursors) evaporates with the assist of the transport agent to then deposit on the target substrate over the course of days to weeks [135][143]. Utilising this method it has been shown that single bulk crystals of *WS<sub>2</sub>*, *MoS<sub>2</sub>*, *WTe<sub>2</sub>*, *MoSe<sub>2</sub>*, *MoTe<sub>2</sub>* can be grown [135][143][2][16][90][17][155][90]. Such grown crystals are then used to produced single and few layer TMDCs by micromechanical exfoliation and deposition onto a desired substrate. While as produced thin layers show good optical and electronic properties their size, thickness and distribution are not easily controllable.

Because of that a different method of direct synthesis of thin layers of TMDCs has been used. For the synthesis of *WS<sub>2</sub>* thin films several different W precursors has been considered. The most common W precursor used is a *WO<sub>3</sub>* which tends to produce *WS<sub>2</sub>* samples with very low number of impurities. At the same time however it requires the high temperature ( $\sim 1000$  °C) to evaporate and sulfurise. As an alternative with much lower evaporation temperature ( $\sim 300$  °C) and high volatility the tungsten hexacarbonyl (*WC<sub>6</sub>*) can be used. The downside of that precursor however is the potential contamination of the sample with carbon and oxygen. Finally the tungsten halides can form films of high

purity, but at the same time their usage results in release of highly corrosive byproducts [135]. As an alternative to regular CVD the metal organic chemical vapour deposition (MOCVD) has been used to produce uniform  $WS_2$  films of  $\sim 65$  nm thickness using  $WC_6$  and  $H_2S$  as precursors [27].

One of the methods of producing  $WS_2$  thin films is a two step process where a thin film of W or  $WO_3$  is first deposited onto the substrate and subsequently sulphurised. Those thin films of tungsten can be first deposited using electron beam evaporation or magnetron sputtering. In order to produce thin film of  $WO_3$  the as produced W film can be then thermally oxidised. Those thin films of W or  $WO_3$  are then placed in a tubular furnace, like the one used in CVD, heated up to  $\sim 800$  °C and exposed to chalcogen atmosphere. As grown  $WS_2$  films of up to  $\sim 200$  nm in lateral size from W films retain the distribution and shape of the W films. The  $WS_2$  films produced from  $WO_3$  films showed triangular growths of up to micrometers in size. This suggests that in case of the sulphurisation of the thin layers of  $WO_3$  the W and S species diffuse on the substrate nucleating  $WS_2$  triangles and growing. They can further coalesce with other islands resulting in a wide size and density distribution of  $WS_2$  domains [36][135].

The CVD approach to growing atomically thin layers of TMDCs have been mostly a single step growth process using metal oxide and chalcogenide powders as precursors [135][124][28][137][34][88][98][117][68][202][192]. For  $WS_2$  growth one of the main challenges in this process is a significant difference of vapour pressure between the W and S precursors. It is therefore crucial to carefully control the evaporation rate of both of the precursors to allow for a degree of reproducibility. In order to do that the usual precursors,  $WO_3$  and S powders, are placed in separate crucibles in a quart tube in a CVD tubular furnace [15][148]. Because of great difference in evaporation temperature of S (100-150°) and  $WO_3$  (800 - 1070°) two separate furnaces are generally used. The growth is generally performed under inert atmosphere of Ar or  $N_2$  owing to high reactivity of S when reducing the  $WO_3$ . The  $H_2$  can be introduced into the process to promote the reduction of  $WO_3$  which can help regulate the shape of the grown samples from jagged edges to smooth triangles [203]. The synthesis of  $WS_2$  can be achieved at both atmospheric pressure as well as low pressure [15][148]. The low pressure growth condition allows for greater volatility of precursors as well as keeps the substrate free of particulates thus leading to more uniform nucleation. The atmospheric growth can however produce good quality  $WS_2$  using metal halides for promoting growth [91]. Thanks to reaction between the metal halides and tungsten oxide species and the subsequent formation of tungsten-oxyhalide species

the growth temperature can be brought down to 850 °C [91]. In order to improve the substrate coverage and produce more flakes on the substrate nucleation promoters have been used. By dropping a solution of perylene-3,4,9,10-tetracarboxylic acid tetrapotassium salt (PTAS) onto the substrate and drying it prior to growth of  $WS_2$  a number of PTAS nuclei are formed across the substrate. This promotes the subsequent CVD synthesis of  $WS_2$  via heterogeneous nucleation. It also allows for CVD synthesis on a variety of surfaces (sapphire, quartz, silicon) with different surface corrugation [87]. The growth temperature has also been shown to have great effect on the flake size with a change from 880 °C to 900 °C resulting in later size of flakes increasing from  $\sim 5\mu m$  to  $\sim 50\mu m$  [203]. Different approaches to heating the precursors as well as precursor and substrate placement have also been proposed. By placing both  $WO_3$  and  $S$  precursors in the same furnace, with  $WO_3$  in the centre and  $S$  at the edge small triangles with anisotropic PL signal across the flake have been observed. The variation in PL has been attributed to S deficiencies resulting from premature evaporation of the S precursor [124]. It has also been shown that by spreading  $WO_3$  powder onto one  $Si$  wafer positioned in the centre of the furnace and placing target substrate above it and facing it with S precursor in a separate heating element a successful growth can be achieved. The resulting flakes however showed a wide range of both lateral sizes as well as thickness with monolayer flakes showing uniform PL signal across the flake [28]. A CVD synthesis was performed on a hBN substrate using  $WCl_6$  as a tungsten precursor with flakes up to  $3\mu m$  and narrow PL emission (26 meV) centred around 2.01 eV [121]. In order to grow large area monolayer flakes  $WS_2$  Rong et al. has shown that by controlling the S evaporation time and therefore presulphurising the  $WO_3$  powders by 10 min flakes of up to  $370\mu m$  were grown [137].

At the same time the CVD growth of  $WSe_2$  has proven to be much more difficult. The most common strategy involves the use of  $H_2Se$  as the Se source which is a corrosive and extremely toxic gas. Because of that there is need to find substitutes to limit any possible exposure. There has been some successful growths using  $Se$  powders but the growth is often limited by low reactivity of Se, especially compared to S [1][59][91]. The resulting flakes therefore tend to be on the size order of 20-30  $\mu m$ . There is therefore room for further study and improvements to achieve bigger flakes with better substrate coverage.

### 3.1 Conclusions

In conclusion there has been a tremendous push in the area of CVD growth of mono and few layer TMDCs. Especially in case of  $MoS_2$  and  $WS_2$  many discoveries have been made regarding the mechanism responsible for the nucleation, growth, precursors evaporation and transport. Many strategies however manage often to optimise one parameter at cost of others and therefore no one of those methods can be easily utilised for scalable production for future applications. In case of less popular TMDCs like  $WSe_2$  there is even more that needs to be discovered to achieve parity with the established techniques for more common TMDCs.

# Chapter 4

## The state-of-the-art of bilayer heterostructure of $MoS_2/WS_2$

### 4.1 Introduction

As two-dimensional TMDCs have emerged as promising candidate materials for next-generation electronic and optoelectronic technologies with valley functionalities it has become apparent the need of enhancing some of their properties in view of their applications. For instance, creating band offsets between different monolayer TMDCs would enable efficient separation of charge carriers and rectification of charge flow. This would offer a mechanism for designing devices made by entirely van der Waals atomically thin materials. Furthermore, the semiconducting monolayer TMDCs —  $MoS_2$ ,  $MoSe_2$ ,  $WS_2$  and  $WSe_2$  — are also interesting because they possess direct bandgap in the visible region at energy degenerate band edges (valleys), spin–valley coupling and valley-contrasting electronic and excitonic properties. The valley physics of TMDC excitons have been intensely studied in the past few years, with recent advances including the optical generation and control of exciton valley coherence. However, as the valley degree of freedom is affected by very fast recombination time (picosecond timescale) would impede any possible exploitation of the valley-functional optoelectronic devices based on valley excitons in monolayer TMDCs in practical applications. The fabrication of bilayered van der Waals (vdW) heterostructures would enable to fully exploit the potential of TMDC in electronic, opto and valleytronic applications.

## 4.2 Properties of bilayer heterostructures

As it has been explained in Chapter 2, TMDCs undergo a crossover from indirect bandgap in the bulk to direct bandgap in the monolayer form. As a consequence of this direct band gap, monolayers absorb and emit light rather efficiently. The band structure changes as a function of the number of layers due to the strong interlayer coupling, which results in different shifts in the conduction and valence band edges at various symmetry points in the Brillouin zone as a function of the layer number [82]. Vertical TMDCs heterostructures formed by stacking up different monolayers offer a rich collection of physics and functionalities. Theory predicts that any stacked  $MX_2$  heterostructures form type II semiconductor heterojunctions and thus it facilitate efficient electron–hole separation [6]. This would be particularly beneficial for light harvesting and light detection applications. It has been further demonstrated that the charge separation can occurs over ultra fast time scales, such as femtosecond [58]. In type II semiconductor heterojunctions, the conduction band minimum and valence band maximum are found in two separate materials. If electrons and holes are photoexcited they will then prefer to stay in different materials. The alignment of electronic bands of  $MoS_2$  and  $WS_2$  monolayers as predicted [46] is reported in Figure 4.1. It shows that monolayer  $MoS_2$  and  $WS_2$  have bandgaps of 2.39 eV and 2.31 eV, respectively, and the  $MoS_2$  valence band maximum is 350 meV lower than that of  $WS_2$  and the conduction band level is also lower. Thus in this material system, the conduction band minimum resides in  $MoS_2$  and the valence band maximum in  $WS_2$ . This heterojunction structure can lead to efficient charge transfer upon optical excitation with separated electrons and holes residing in two layers. Hong et al has demonstrated that the electron-hole separation occurs in 50 fs [58]. The fast separation can be particular beneficial in solar-driven applications such as photoelectron catalysis and solar cells as it reduces the chances of immediate recombination of the charges. We have demonstrated that the formation of this type of heterojunction of chemically exfoliated  $MoS_2/WS_2$  and assembled in a form of thin films can be beneficial for photoelectrochemical water splitting. In Chapter 12 we discuss the formation of  $MoS_2/WS_2$  heterostructures in the form of thin films via CVD and their identification via physical characterization. The same structures have been used for photoelectrochemical water splitting. In general, the most studied bilayer heterostructures is formed by  $MoS_2$  and  $WS_2$  monolayers. This is due to the fact that synthesis of these materials via CVD is better established as compared to the selenides materials.

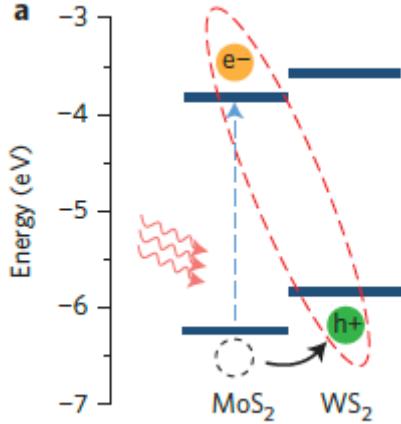


Figure 4.1: Charge separation across heterojunction following photoabsorption. Adopted from [58]

### 4.3 Fabrication of bilayer heterostructures

The first studies of heterostructures of TMDCs have been based on CVD materials. Two different approaches have been adopted. The first strategy was based on the transfer of two monolayers priorly synthesized independently. While the second approach, which has not seen nearly any further work on, was based on the direct synthesis of heterostructures via CVD.

#### Transfer -approach

$WS_2/MoS_2$  heterostructures have been prepared from conventional PDMS stamping method from CVD grown monolayers [161]. In the first report about this [47],  $MoS_2$  and  $WS_2$  monolayers have been grown by high-pressure CVD technique onto  $SiO_2/Si$  substrates. The CVD  $MoS_2$  monolayers were continuous over 1mm with large, single-domain crystals reaching up to 75 microns while the CVD  $WS_2$  monolayers were in the form of individual triangle islands of 5-50 microns in size. The fabrication process consisted in a first transfer of the  $WS_2$  monolayers onto PDMS substrates, followed by stamping the  $WS_2$  monolayers onto CVD  $MoS_2$  monolayers, which formed vertical heterostructures of  $WS_2/MoS_2$  [161]. The overlap region (approximately  $40 \mu m$ ) of  $MoS_2$  and  $WS_2$  monolayers show slightly darker contrast under the optical microscope and it is the region which has been characterized by Raman spectroscopy and photoluminescence and electrical measurements.

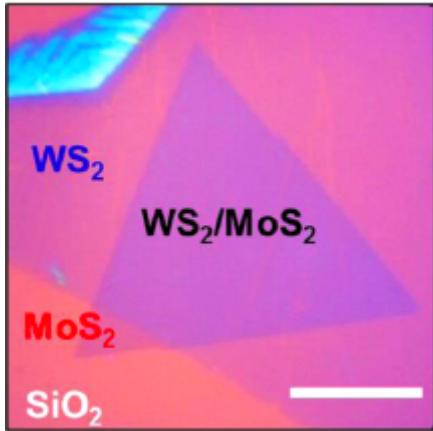


Figure 4.2: Optical micrograph of the heterostructure of  $WS_2/MoS_2$ . Adopted from [161].

### Direct synthesis of vertical heterostructures

Firstly, with the term, vertical heterostructures, we differentiate those from the lateral heterojunction created by two adjacent and consecutive layers of two different TMDs. This terminology differentiates these two different types of heterojunction which can be obtained by direct CVD synthesis. The direct synthesis of bilayer heterostructures have been obtained via CVD where molybdenum trioxide ( $MoO_3$ ) powder was placed in front of a bare  $SiO_2/Si$  wafer for the growth of  $MoS_2$  in a tubular furnace. A mixed powder of tungsten and tellurium was scattered on the wafer for the growth of  $WS_2$ . A small amount of tellurium was used to accelerate the melting of tungsten powder during the growth [47]. Upstream in a low-temperature zone, the sulphur powder was placed. The furnace was heated up to the temperature range of 650-850 °C and argon gas was used as a carrier gas to protect the system from oxygen and carry sulphur vapour from the upstream of the tube during the reaction. The difference in the nucleation and growth rates of  $MoS_2$  and  $WS_2$  and the chosen growth temperature favours the sequential growth of  $MoS_2$  and  $WS_2$ , instead of the formation of their ternary alloy ( $Mo_xW_{1-x}S_2$  alloy). Vertically stacked bilayers were found to grow preferentially at temperature of 850 °C, whereas in-plane lateral heterojunctions were found at 650 °C. The CVD synthesis can lead to clean interfaces [47][our paper submitted ] between the two monolayer components, in contrast with mechanical transfer of layers or assembly from liquid phase. A typical optical, SEM and atomic force microscopy (AFM) images of the layers are shown in Figure 4.3. The bilayers can be easily distinguished from monolayers via optical contrast (Figure 4.3), with  $MoS_2$  monolayers showing a light purple colour and the bilayer regions a much

darker purple.

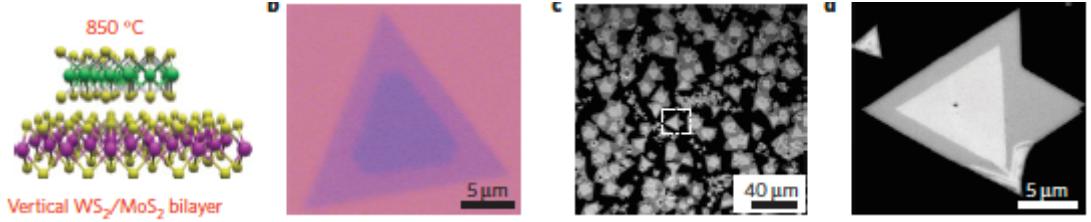


Figure 4.3: Heterostructure imaging. Adopted from [47].

## 4.4 Characterization of bilayer heterostructures

### 4.4.1 Raman spectroscopy

Heterostructures fabricated by both these approaches were characterized by Raman spectroscopy. As the vibrational modes of  $MoS_2$  and  $WS_2$  are quite different the Raman spectrum of the heterostructure displays in-plane ( $E_{2g}^1$ ) and out-of-plane ( $A_{1g}$ ) modes of  $MoS_2$  and  $WS_2$  at the same frequencies as in their monolayers. The  $WS_2$   $E_{2g}^1$  and  $A_{1g}$  modes are located at  $350\text{ cm}^{-1}$  and  $416\text{ cm}^{-1}$  while for  $MoS_2$  they are at  $380\text{ cm}^{-1}$  and  $405\text{ cm}^{-1}$  respectively [161]. Spatial maps show consistently distinct signal from each of the two layers using both fabrication techniques (Figure 4.4). In the transferred bilayered heterostructures there is a clear difference between the Raman modes position of the as transferred materials versus an annealed heterostructure. The position of the peaks for each material in the as transferred materials is compatible with monolayers while after annealing (at the temperature of  $70\text{ }^\circ\text{C}$ ) the peaks are affected by redshift/blueshift as it is characteristics of bilayer materials. This result suggest that as a consequence of annealing ( $120\text{ }^\circ\text{C}$  at  $<0.13\text{Pa}$  for 6 h) there is an increased interlayer interaction. The fact that no changes are observed in the E modes in plane can be explained with the fact that they are generally less sensitive to changes in the environment. The increased interaction has been also revealed by AFM where the step height of the bilayer heterostructure can be reduced from 1.6 nm toward the expected 0.8 nm by annealing. This can be explained with the possibility that such annealing is able to drive out trapped residual molecules, such as water. In the CVD grown materials, the  $A_{1g}$  Raman peaks appears at  $418.5\text{ cm}^{-1}$  and  $405.3\text{ cm}^{-1}$  respectively for  $WS_2$  and  $MoS_2$ . These values are compatible with a bilayer structures of the annealed transferred samples. This suggest there is an increased

interaction between the layers in CVD grown materials in line with layered bulk materials [161].

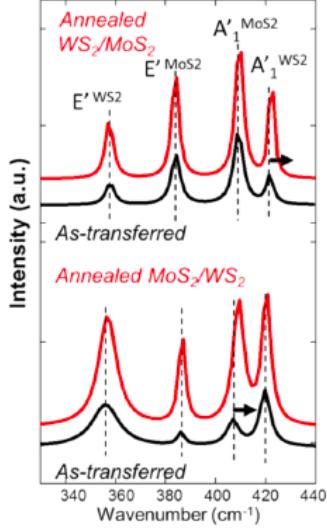


Figure 4.4: Heterostructure Raman spectrum. Adopted from [161].

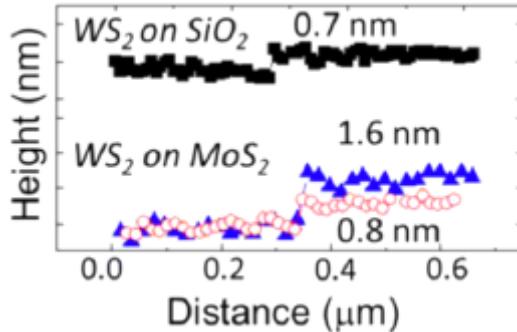


Figure 4.5: Comparison of AFM profiles of  $WS_2$  on  $Si/SiO_2$  and  $MoS_2$ . Adopted from [161].

#### 4.4.2 Photoluminescence

The vertical heterostructures were further characterized by photoluminescence (PL) spectroscopy. The as transferred heterostructures manifest PL peak typical of  $MoS_2$  and  $WS_2$ . The spectrum can be defined as additive. The PL peak of  $MoS_2$  show intensity much higher  $WS_2$  and this was attributed to possibly higher density of defects in  $WS_2$  associated with its higher growth temperatures. After annealing the  $WS_2/MoS_2$  heterostructures, the PL spectrum gradually changes. The transition as seen in Figure 4.6 from transferred

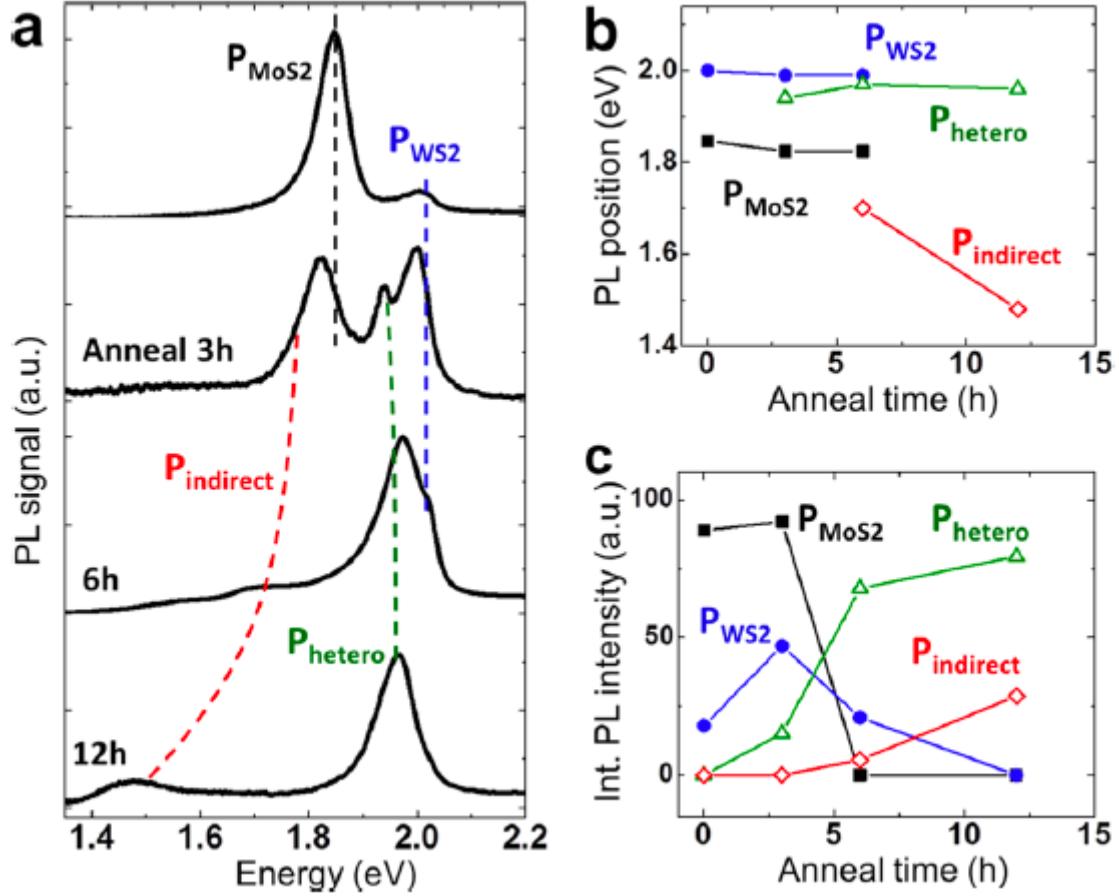


Figure 4.6: PL Spectrum of heterostructure after annealing. Adopted from [161].

to fully annealed bilayer heterostructures occur through the followings: (1) A new PL peak ( $P_{hetero}$ ) appears at 1.94 eV, and its integrated intensity grows for prolonged annealing time. (2) Upon the annealing,  $P_{MoS_2}$  and  $P_{WS_2}$  gradually decrease up to the point of appearing as small features at lower and higher energy of the  $P_{hetero}$  peak (3) at the end of 12 hours of annealing, another weak emission peak ( $P_{indirect}$ ) appears at 1.75 eV, and the peak position rapidly and eventually red-shifts to 1.5 eV [161].

The explanation for this trend has been the following. As a consequence of the transfer the two monolayers end up well separated from each other due to residual water molecules and/or impurities trapped between the sheets. This large distance has been assessed by AFM (Figure 4.5). This system display PL peaks characteristics of isolated monolayer  $MoS_2$  ( $P_{MoS_2}$ ) and monolayer  $WS_2$  ( $P_{WS_2}$ ). After the annealing, the PL peak intensity of  $MoS_2$  ( $P_{MoS_2}$ ) and  $WS_2$  ( $P_{WS_2}$ ) decreases and two new peaks appear, called  $P_{hetero}$  and  $P_{indirect}$ , with the former arising from the electronic coupling between the two monolayer materials while the latter arising due to the indirect band gap formed at the interface

of the heterobilayer (Figure 4.7). Because the  $P_{indirect}$  peak position changes rapidly with the degree of coupling (annealing time). This has been attributed to a phonon-assisted, indirect bandgap transition, which involves the valence band maximum (VBM) at the  $\Gamma$ -point and the conduction band minimum (CBM) at the K-point. To prove this hypothesis, the authors have fabricated by transfer method a  $MoS_2/MoS_2$  heterostructure and the indirect peak has similar behaviour. This suggested that the indirect peak can be associated with a similar behaviour as the bulk material. DFT calculations has supported this hypothesis [165]. The formation of a type II heterojunction led to establishing a large electric field which develops across the 1 nm thick junction. This leads to strong exciton splitting by which holes (electrons) are rapidly swept from  $MoS_2$  to  $WS_2$  (from  $WS_2$  to  $MoS_2$ ).

In order to understand the interlayer interactions DFT simulations have been performed. It has been observed that the twist angle between 2 layers has an effect on several properties of the TMDCs. By twisting the layers from being aligned at  $0^\circ$  to  $30^\circ$  the distance between the layers increases by about  $0.3 \text{ \AA}$ . The trend then reverses with distance returning back at  $60^\circ$  to the same value as at the  $0^\circ$ . Additionally it has been predicted that as the twist angle changes from  $0^\circ$  to  $30^\circ$  the valence band at K point remains mostly unchanged while the valence band at  $\Gamma$  point rises. Due to this the direct transition K-K remains unchanged while the indirect K- $\Gamma$  transition shows lower energy gap. As an explanation of that phenomenon it has been noted that the both valence and conduction band states at K point involve primarily  $Mo$  states that are located within the layer. The valence state at the  $\Gamma$  point however involves appreciable  $p_z$  content of  $S$  atoms and  $Mo - d_z^2$ . Because of that the overlap between those  $p_z$  states of  $S$  atoms varies significantly with the layer separation [119].

The CVD grown heterostructures shows a bandgap of 1.42 eV while at the same time separate pronounced PL peaks of  $MoS_2$  and  $WS_2$  can be seen (Figure 4.8) [47]. Subsequent studies have tremendously developed the understanding of the heterobilayer PL behaviour. The main factor which has been taken into consideration in the following studies is the mismatch angle between the lattices orientations of the two monolayers. Experimentally, it was found that the twist angle in a heterobilayer determines the photoluminescence efficiency of interlayer excitons (bound electrons and holes situated in adjacent layers) and their peak position. It has been hypothesized that twist-angle-dependent interlayer orbital hybridization can cause the variation in the photon emission energies of indirect excitons in heterobilayers (e.g.  $MoS_2/WSe_2$ ) and also in  $MoS_2$  bilayers [119].

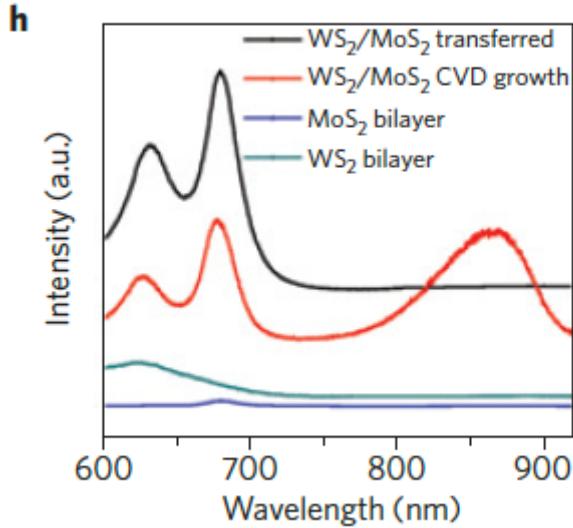


Figure 4.7: Comparison of PL spectra from hetero and homo bilayers of  $WS_2$  and  $MoS_2$ . Adopted from [47].

Additional experimental work has reported similar results [55][101].

Specifically, in a study by Kunstamnn [83] the heterobilayer region of  $MoS_2/WSe_2$  shows the peaks of the two individual materials are discernible among with a new peak near 1.6 eV. This has been interpreted as the indirect exciton, and renamed as interlayer exciton (ILE). By altering the twist angle between the  $MoSe_2$  and  $WSe_2$  layers from  $0^\circ$  to  $30^\circ$  the ILE peak intensity has decreased and further from  $30^\circ$  to  $60^\circ$  the intensity has increased again. Similarly the ILE peak position has blueshifted from  $0^\circ$  to  $30^\circ$  and redshifted back from  $30^\circ$  to  $60^\circ$ . The separation between the layers is also found to be highest at about  $30^\circ$  and smallest at  $0^\circ$  or  $60^\circ$ . At the same time the other PL peaks, associated with monolayer  $WSe_2$  and  $MoS_2$ , are unaffected. The ILEs can be therefore associated with the K- $\Gamma$  transition.

Very recently, Alexeev et al [3] have shown the latest achievement in the field consist of bilayered TMDs heterostructures formed by transfer of CVD grown TMD as well as mechanically exfoliated. It has been shown that in the  $WSe_2/MoS_2$  heterostructure the PL peak associated with  $MoS_2$  monolayer redshifts while the one of the  $WSe_2$  monolayer remains largely unaffected. Additionally as the twist between the layers increases from  $0^\circ$  to  $60^\circ$  the position of that PL peak increases initially and plateaus soon after and drops again near the  $60^\circ$  twist. It has been then suggested that a strong hybridazation takes place between interlayer and intralayer excitons. The Moiré pattern formed by twisting the layers results in formation of mini Brillouin zones. Those mini Brillouin zones (mBZ)

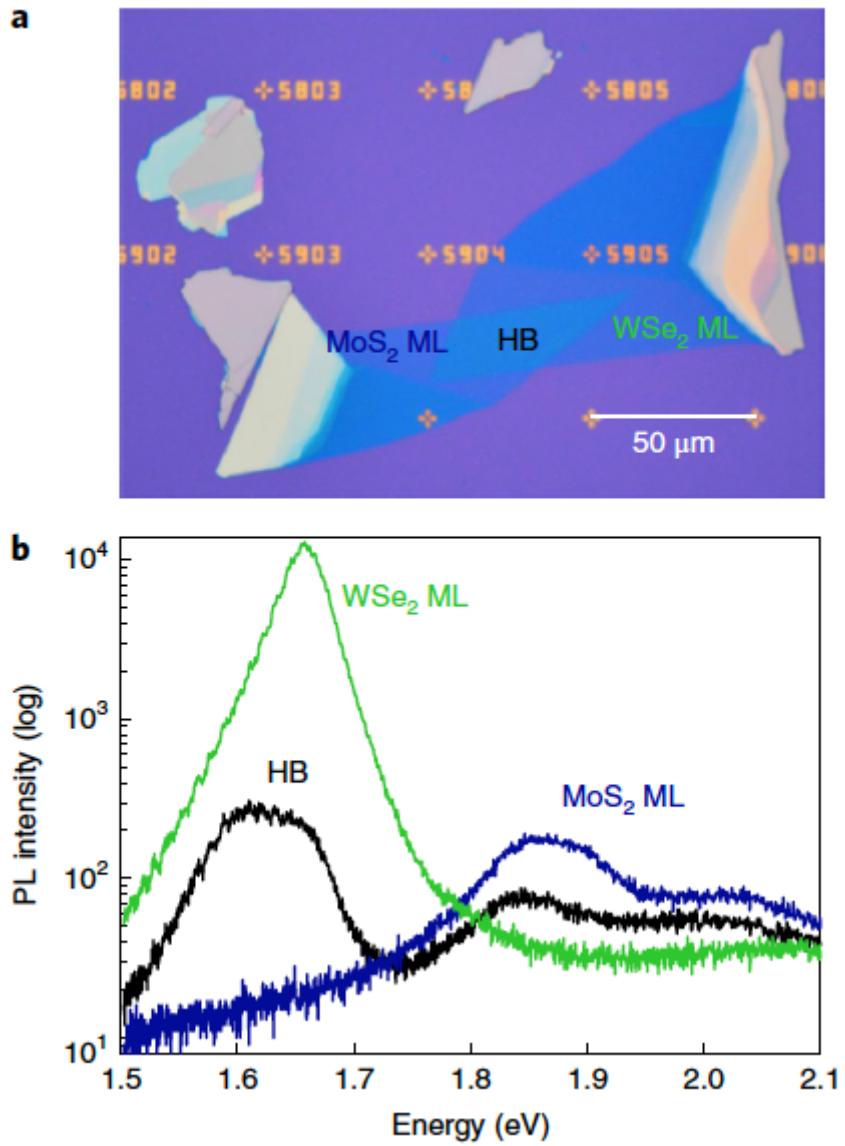


Figure 4.8: PL spectra taken from heterostructure. Adopted from [83]

at small angle twists result in additional interlayer peaks. Those additional peaks are very strongly twist angle dependent and become less intense and more blueshifted at higher twist angles.

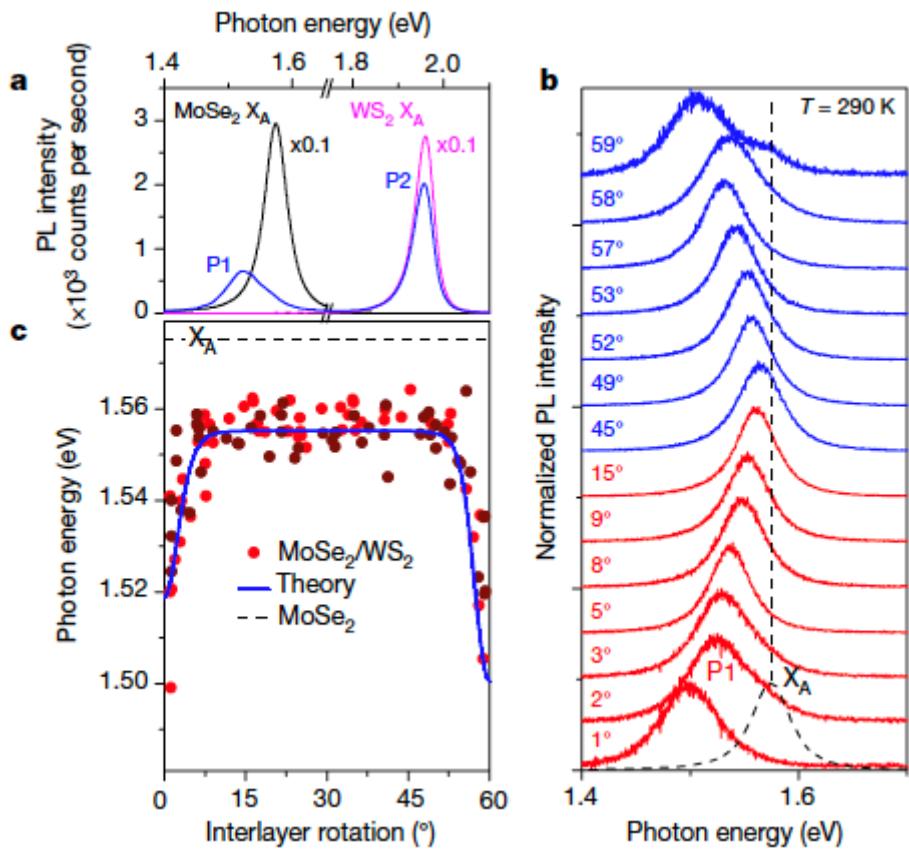


Figure 4.9: PL spectra of heterostructure. Adopted from [3]

# Chapter 5

## Polymorphism in group VI transition metals dichalcogenides; a specific case of 1T' and 2H phases of $WSe_2$

### 5.1 Introduction

In contrast to other 2D materials like hBN or graphene, TMDCs exhibit structural polymorphism and as such open an additional avenue in 2D material engineering. The relation between different phases observed in TMDCs can be seen in Figure 5.1. On top of altering the electronic nature of the TMDC, semiconducting or metallic, there can also be observed a variety of superconducting states [141][104], quantum spin Hall insulators [130][26][100][37] or Weyl semimetals [153]. Interestingly the various TMDC phases can coexist at specific temperatures and pressures [75][77][25]. Those different phases can exhibit small difference in energy per formula unit  $MX_2$ . As such a phase transition can be induced via e.g. a charge injection [33]. Overall the various phases of the TMDCs and the transitions between are of great interest and remain unexplored in full detail. The monolayers of TMDCs can be usually found in either 1H or 1T phase where the exact configuration depends on the thermodynamics [77][25]. In order to identify which of those phases is more favourable the crystal field theory can be applied. The number of electrons in d orbitals of transition metals needs to be counted for a given TDMC material. For group IV TMDCs (Ti, Zr and Hf) that number is 0 ( $d^0$ ) while for group 10 (Ni, Pd and Pt) the number is 10 ( $d^6$ ). It can be therefore shown that the number of electrons in d orbitals correlates with the phase transitions in TMDCs as seen in Figure 5.2. The group

IV TMDCs ( $d^0$ ) for instance are most stable in 1T phase. However the  $d_{z^2}$  level of the 1H phase has the lowest energy and therefore the TMDCs of group V ( $d_1$ ) and group VI ( $d_2$ ) fill that level first and therefore, they group V TMDCs are found most stable in either 1T or 1H phase while the group VI TMDCs are most favourable in 1H. After filling the  $d_{z^2}$  level in group VI TMDCs, the additional electron in group VII TMDCs contribute to the 1T levels and results in a distorted octahedral coordination (1T') with clusterisation or Peierls distortions of the metal atoms. Furthermore the group 9 and 10 TMDCs are most stable in the regular octahedral coordination (1T).

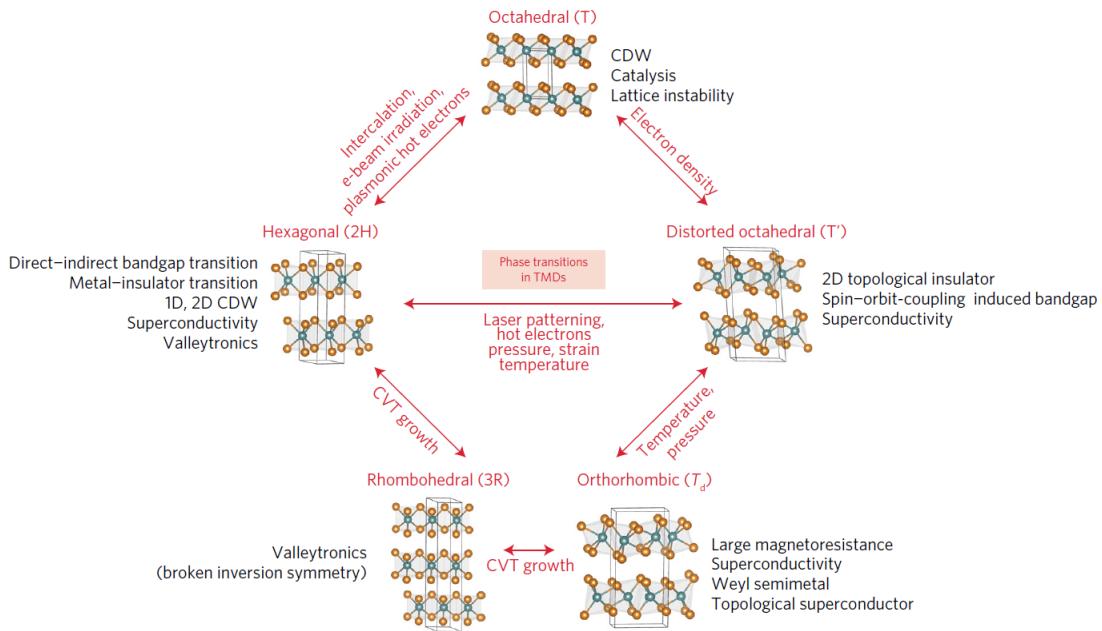


Figure 5.1: Transition and correlation between phase and physics in TMDCs. Reproduced from [184]

Recently the 1T' phase has received attention due to the predictions of potential Weyl semimetal or quantum spin Hall effects for group VI TMDCs [130][153]. Additionally the lattice distortion orientation can be affected by strain which allows for mechanical control of ferroelasticity and potential application as a shape memory material [93]. In order to achieve those effects in group VI TMDCs a phase transition from 1H to 1T' generally has to occur [24]. Such transition is usually performed via the lithium intercalation or chemical exfoliation. Following the lithiation the excess of the electrons is found in the d orbitals of the transition metals. As a result of that the electron density of those orbitals increases from  $d_2$  to  $d_{2+x}$ . In order for a full transition from 1H to 1T to occur the excess of the electrons must be in range of 0.2 to 0.4. However if the excess is smaller than that then the distortion of the lattice may help to accommodate the phase transition.

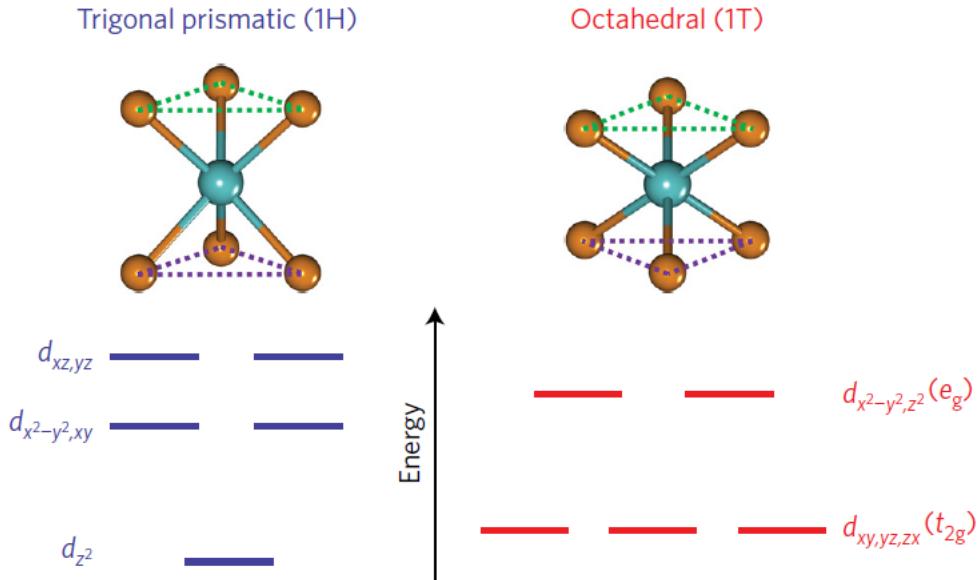


Figure 5.2: Schematic images of 1H and 1T lattice symmetries and energy levels of d-orbital electrons induced by the crystal field. Reproduced from [184].

One of the most important characteristics of TMDCs that influences a myriad of different properties is the number of layers. Especially in case of optical and electronic properties of 2H TMDCs the number of layers strongly affects the size and the nature of the bandgap, transitioning from indirect in bulk to direct in monolayer. The number of layers is however also of crucial importance to quantum effects observed or predicted in TMDCs in that the bulk material exhibits the in-plane inversion symmetry while the monolayers break it [141][104]. Such breaking of symmetry leads to strong spin-orbit coupling as well as effective Zeeman fields in TMDCS. Additionally an out of plane spin polarisation which depends on the valley, K or -K point, has been observed when a strong anisotropic magnetic field has been applied to quench the superconductivity in 2H-*MoS*<sub>2</sub>. There has also been observed a superconducting state in monoclinic and 1T' *MoTe*<sub>2</sub>, and where also the Weyl semimetal and topological insulator states are expected [130][153][129].

Due to the distortion in the 1T' phase of the group VI TMDCs a band inversion near the Fermi level with p and d bands from chalcogenides and metal atoms respectively. These bands result in some interesting phenomena, the Weyl state and quantum spin Hall effect. Those effects can manifest themselves in distorted octahedral phase (1T') or ortorhombic (*T*<sub>d</sub>) phase. It has been shown using DFT calculations that group VI TMDC in the T' phase exhibit the band inversion resulting in the quantum spin Hall effect [130][26]. The change in number of layers results not only in inversion symmetry

breaking but also affects the bandgap magnitude and as such is crucial in achieving the dissipationless spin transfer by the QSH [71][80]. It has theorised that a topological FET can be realised through the application of the external electric field which can turn the topological states on or off.

In contrast to the 1T' phases of group VI TMDCs, the orthorombic  $T_d$  phase shows Weyl semimetallic states as a result of the inversion symmetry breaking. The  $T_d$  phase can be achieved via control of the defects, cooling down the T' phase below 240K or as a result of high pressure [129].

A phase transition from 2H to 1T in  $MoS_2$  has been observed using the TEM. Several intermediate phases have been identified and the gliding planes of Mo and S atoms have been observed. It has also been shown that the electron injection in TEM can be used to pattern the phase transition, and therefore that the electron driven phase transition is possible [97]. Additionally it has been shown that local heating and the chalcogenide defects created as a result can induce an irreversible transition from hexagonal to monoclinic phase in  $MoTe_2$  [25]. A laser irradiation can also cause a phase transition in  $MoS_2$  from monoclinic to hexagonal, where the activation energy for the transition has been found to be  $\sim 400$  meV [50]. There has also been demonstrated transition from hexagonal to monoclinic  $MoS_2$  using plasmonic hot electrons [74]. The injected hot electrons in the 4d band of the Mo atoms result in a more stable monoclinic phase according to the crystal field theory. As one of the potential application an infrared sensor can be proposed where a phase transition is engineered by strain to occur at such low temperature that a small change in temperature can induce it [151].

A contact between the 2D TMDC layer and rest of the device is of critical importance for any electronic and energy application. The commonly used transfer method of assembling the material with the contacts is generally undesirable as it alters the structure of the TMDC material. To this effect the homojunction offers a viable alternative as it has been presented with local transition from 2H  $MoS_2$  to 1T  $MoS_2$  [75]. The resulting 1T metallic phase interface as seen in Figure 5.3 with the metal contacts reduces the contact resistance in  $MoS_2$  FET.

One of the approaches to synthesis of TMDCs and which has been applied to growth of  $WSe_2$  is colloidal synthesis. This wet synthesis method involves dissolution of precursors in solution, careful control of time and temperature of reaction and subsequent deposition of dispersed flakes onto a substrate. Using that method small 2H  $WSe_2$  and  $MoSe_2$  flakes were successfully produced [10][70]. There have been however no successful growths of

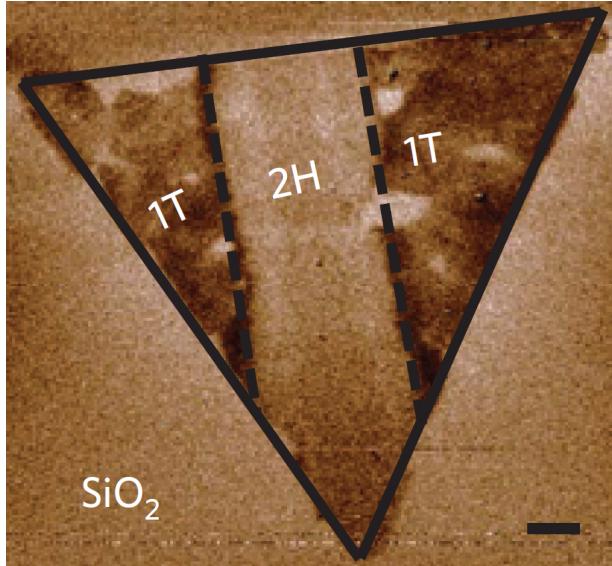


Figure 5.3: Electrostatic force microscopy phase image of a monolayered MoS<sub>2</sub> homojunction. Reproduced from [75]

1T' TMDCs using this methods.

## 5.2 Conclusions

In this chapter we have summarized the fundamental differences between 2H and 1T/1T' phases of TMDCs with emphasis on the different crystalline phases and electronic properties along with different phenomena that can be enabled by the 1T' phases. Additionally, we have laid out a short summary of the synthesis methods for the metastable 1T/1T' phases.

# **Chapter 6**

## **Chemical vapour deposition of mono-few-layered $WS_2$ : the role of precursors**

In this chapter the CVD growth of  $WS_2$  using different precursors is investigated. The as grown samples were characterised by Raman and PL spectroscopy as well as XPS, XRD, AFM and electrical measurements. As a result it was concluded that using  $H_2WO_4 + NaCl$  at 850 °C gives best results. Such grown samples exhibit biggest flakes up to 200  $\mu m$  in size as well as show the strongest and most narrow PL peak with 36 meV FWHM. The samples grown using  $H_2WO_4 + NaCl$  at 950 °C show also best transistor electron mobility in monolayer CVD grown  $WS_2$  while that grown using  $WO_3 + NaCl$  at 950 °C shows best transistor electron mobility in bilayer CVD grown  $WS_2$ .

### **6.1 Introduction**

Monolayers of transition metal sulphides and selenides exhibit range of interesting properties such as strong light absorption in the IR and visible range [110][13][205], valley polarisation [109] [198], spin-orbit interactions [178][206], tightly bound excitons [107] or second-harmonic generation [95]. Some of these effects can be attributed to the lack of free dangling bonds and configuration of d-orbitals [172], [92].

Among these materials one of the most promising is the  $WS_2$ . Its visible range optical bandgap of 2 eV as well as an easy and safe manufacturing route via CVD makes it one of the more interesting and studied TMDCs. The typical characterisation by

photoluminescence spectroscopy allows to probe the varying synthesis conditions, the grain boundaries or defect population [51] [124] [91] [137]. The PL efficiency in as-grown monolayer  $WS_2$  produced via CVD growth shows  $\sim$ 2-6% efficiency [124][195] [96]. This efficiency is caused mostly by defect-mediated non-radiative recombination centres [5]. LEDs have been successfully produced [69] showing external quantum efficiency up to 10% [199][173].  $WS_2$  is typically a n-type semiconductor due to the presence of sulphur vacancies [51][145][65]. In order to utilise this material in any potential future applications a reliable and scalable manufacturing method must be developed to ensure a high quality crystal on the wafer scale area. The main method for  $WS_2$  synthesis that satisfies these conditions is Chemical Vapour Deposition (CVD) [56]. The growth of tungsten based TMDCs have been less successful than the equivalent molybdenum based TMDCs and has produced mostly isolated flakes of up to  $40\ \mu m$  [51] [203] [137] [36][180][42][87]. Even larger films of monolayer  $WS_2$  have been shown, however they also exhibit low carrier mobility [72][44]. In the typical CVD synthesis process the sulphur and tungsten oxide are evaporated simultaneously in a tubular furnace with a constant flow of carrier gas like argon at temperatures of at least  $900\ ^\circ C$  [51][203][137][36][180][42][87]. Such growth is predicated by topotactic transformation leading to low density distribution of domains on an amorphous [51][203][36][42][87] or crystalline substrate [137][180][121] possibly due to low evaporation rates of  $WO_3$ . Since  $WO_3$  requires high temperatures of  $950$ - $1000\ ^\circ C$  to evaporate while the  $S$  becomes volatile at  $90\ ^\circ C$  the thermodynamics of the process are difficult to control. The low growth dictated by fast evaporation of  $S$  leads to limited domain growth and lack of continuous layer. One of the proposed solutions have been to spread the  $WO_3$  on the target substrate [124][91][44][28][196][48][47]. This has however led to low reproducibility, poor control of thickness and stoichiometry and unreacted material left on the substrate. Another approach has been to use more volatile  $W$  precursors such as  $WCl_6$ [18] or  $W(CO)_6$ [72][35] together with organic compounds as  $S$  precursors. Such method while producing a large area domains at lower temperature has led to lower crystal quality and purity.

Here we propose a different method of CVD synthesis that allows for much larger flake growth of up to  $800\ \mu m$  at temperature of  $750\ ^\circ C$ . Such grown material exhibits high electron mobility in one and two layers of  $WS_2$ , higher than other values reported in literature. The photoluminescence peak is also very narrow at  $36\ meV$  FWHM at room temperature.

## 6.2 Results

For the purpose of comparing the CVD synthesis method conditions the several sets of precursors were used:  $WO_3$ ,  $WO_3 + NaCl$  and  $H_2WO_4 + NaCl$ . The standard growth procedure involves two separate crucibles placed at distance from each other in a quartz tube. Each of these crucibles is independently heated to ensure that the S and the W precursors evaporation rate is maximised at the same time. The vapours then are deposited on  $SiO_2/Si$  (285 nm) substrate which is placed close to the W precursor crucible. The entire process is performed under low vacuum and a supply of Ar gas. The furnace setup can be seen in Figure 6.1.

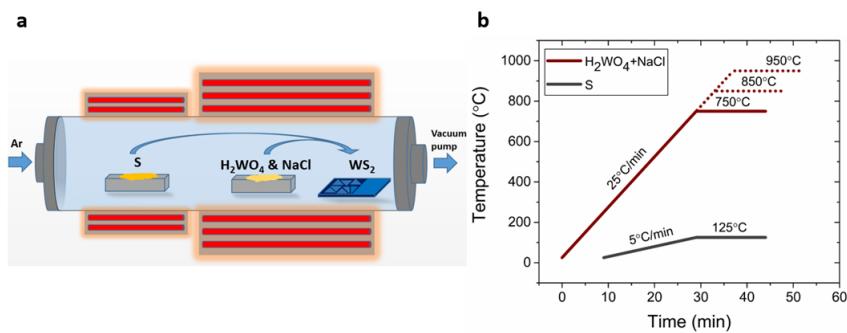


Figure 6.1: Illustration of: (a) CVD tubular furnace set-up; (b) temperature profile of the sulphur and the W-precursors heaters respectively. The sulphur reaches 125 °C when the metal precursors are at the maximum temperature. The  $SiO_2/Si$  wafers used as substrate for  $WS_2$  growth are placed 1-8 cm downstream the W-precursors crucible and they are subjected to the same temperature.

By following this method a reproducible deposition of large area flakes can be shown. As seen in Figure 6.2 the size of the flakes increases from left to right as the precursors used ( $WO_3$ ,  $WO_3 - NaCl$  and  $H_2WO_4 - NaCl$ ) change as well as demonstrating the lower temperature required to achieve these growths. All of these growths result in formation of triangular flakes with sharp edges and uniformity of colour throughout which suggest a high quality, pristine material across the flake. The growth using only  $WO_3$  results in formation of small flakes of  $10 \mu m$  at  $950^\circ C$  while no growth occurs at lower temperatures (Figure 6.2). This can be explained by the high sublimation temperature of  $WO_3$ .

The growth can also be observed using  $WO_3 + NaCl$  at  $950^\circ C$  and  $850^\circ C$  with the former showing flakes of size of about  $60 \mu m$  while the latter showing smaller flakes of about  $30 \mu m$  in size. To explain this difference in size a Robinson & Robin model can be

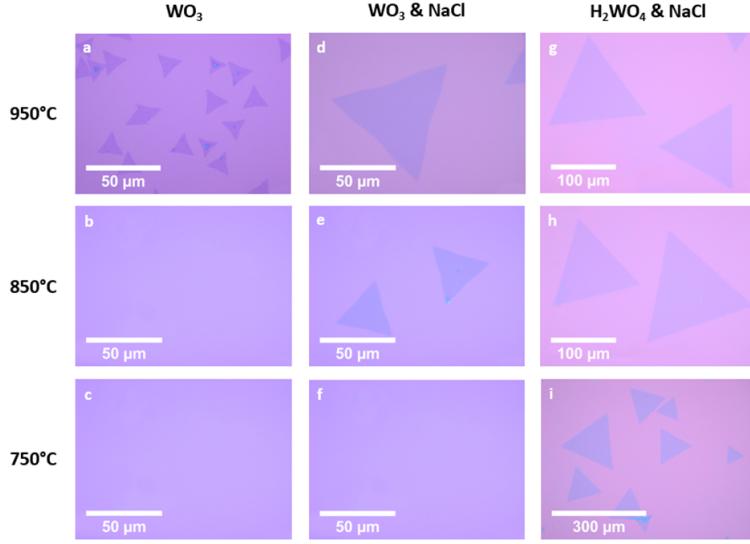


Figure 6.2: Optical micrographs of  $WS_2$  triangles grown on  $SiO_2/Si$  substrates at different temperatures and using different precursors: (a)  $WO_3$  at 950 °C; (b)  $WO_3$  at 850 °C; (c)  $WO_3$  at 750 °C; (d)  $WO_3 + NaCl$  at 950 °C; (e)  $WO_3 + NaCl$  at 850 °C; (f)  $WO_3 + NaCl$  at 750 °C, the OM appears as a bare  $SiO_2$  substrate; (g)  $H_2WO_4 + NaCl$  at 950 °C; (h)  $H_2WO_4 + NaCl$  at 850 °C; (i)  $H_2WO_4 + NaCl$  at 750 °C.

used which states that at higher temperatures the diffusivity of the adsorbed precursors is favourable to the expansion of the existing domains [78]. On the other hand the desorption of the adsorbed species is high which limits the supersaturation and formation of new domains. If the temperature is lowered even further to 750 °C then no growth is observed at all, most likely due to slow evaporation of  $WO_3$  precursor.

With the change of precursors from  $WO_3$  to  $H_2WO_4$  a significant change in size of flakes is observed at 850 °C and higher temperatures with lengths exceeding 200  $\mu m$ . Additionally the growth have been shown to occur at 750 °C with flakes of the size of 50-200  $\mu m$ . Moreover continuous monolayer areas of up to 0.8 mm in size has been shown (Figure 6.3). By increasing the growth pressure (1.6 mbar to 13 mbar) at 950 °C bilayer  $WS_2$  flakes can be preferentially formed (Figure 6.4).

To understand the facilitated synthesis of  $WS_2$  using  $H_2WO_4$  and  $NaCl$ , we conducted X-ray diffraction (XRD) analysis of the reaction products between  $H_2WO_4 + NaCl$  and  $WO_3 + NaCl$  systems at different temperatures (500 °C, 650 °C and 750 °C) to understand the chemical differences (Figure 6.5). We found that the main products of the reactions between  $NaCl$  and  $H_2WO_4$  are:  $Na_xW_yO_z$  and tungsten oxychloride ( $WClO_4$  and  $WO_2Cl_2$ ). The  $Na_xW_yO_z$  possesses a high evaporation temperature as it remains

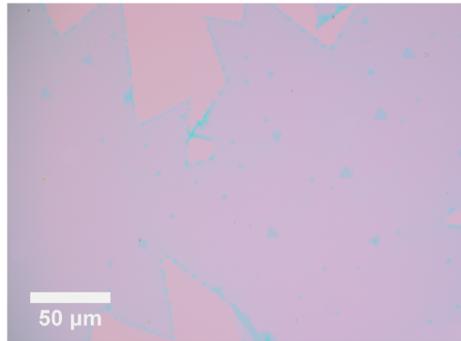


Figure 6.3: Optical micrograph of continuous layer of  $WS_2$

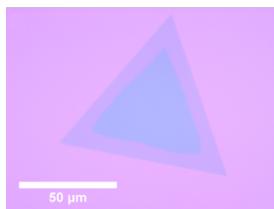


Figure 6.4: Optical micrograph of  $WS_2$  bilayer

in the crucible (Figure 6.6) after the synthesis of  $WS_2$  is completed. Further, using this compound as precursors for a new growth of  $WS_2$  at 950 °C did not lead to the formation of any  $WS_2$  flakes, confirming the high evaporation temperature. On the bases of previous studies on the synthesis of bulk crystals, the formation of tungsten oxychloride species ( $WO_2Cl_2$  and/or  $WOCl_4$ ) is likely to occur while the formation of metal halides is less favourable (e.g.  $WCl_6$ ) [115][8]. Tungsten oxychlorides are volatile already at 200 °C [164] and they can be sulfidised in vapour phase and then be deposited onto the target substrate as atomic clusters. There has been successful growths of bulk  $WS_2$  using  $WOCl_4$  as a precursor [18]. Owing to clean decomposition pathways  $WOCl_4$  has proven to be an effective precursor avoiding the formation of tungsten oxysulfide. We have shown that growth of  $WS_2$  is possible at low temperatures of 550 °C using this precursor. When the growth is attempted using only tungsten as sole precursor the role of the oxyhalide species becomes highlighted. In such a growth only small  $WS_2$  flakes are observed with PL performance similar to that of the pure  $WO_3$  precursor growth. By replacing the  $NaCl$  by similar precursor,  $KCl$ , we further confirmed the key role of Cl in this growth.

The flakes were investigated using HRTEM to confirm high crystallinity of the material (Figure 6.7). The lattice constant measured in this way has been found to be 0.3 nm, which is consistent with that of 2H- $WS_2$  (0.318 nm). The AFM characterisation allowed to confirm the presence of monolayer (Figure 6.7) and bilayer (Figure 6.4) flakes with the

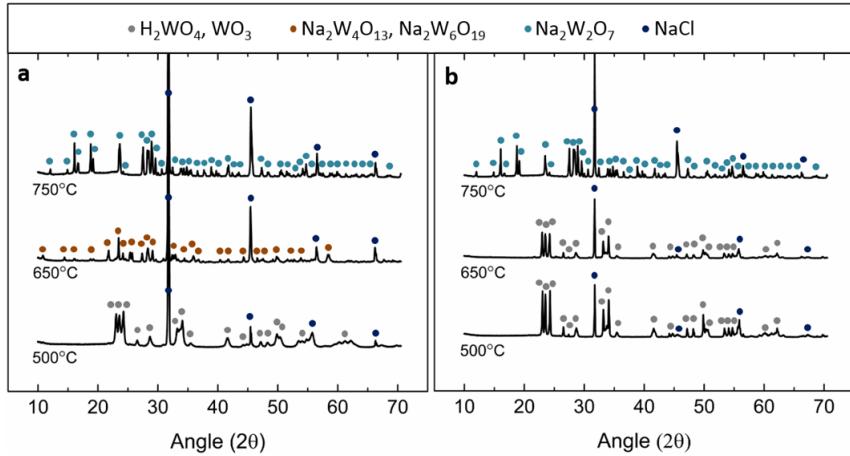


Figure 6.5: XRD pattern of the residual powder of W-precursors after thermal treatment at 500 °C, 650 °C and 750 °C respectively, using (a)  $H_2WO_4 + NaCl$  and (b)  $WO_3 + NaCl$  as precursor.

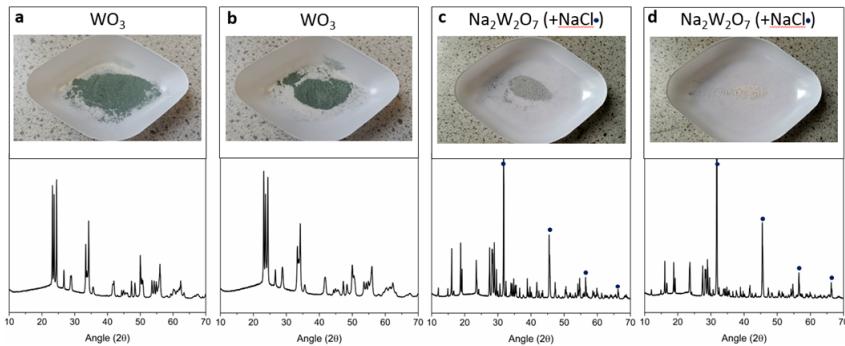


Figure 6.6: Residual powders of the W-precursors and their XRD patterns after thermal treatment at 750°C using (a)  $WO_3$ , (b)  $H_2WO_4$ , (c)  $WO_3 + NaCl$ , and (d)  $H_2WO_4 + NaCl$  as precursor. The blue dots in the XRD patterns indicate the presence of residual NaCl.

step of 0.8 nm [175][132].

The Raman spectroscopy characterisation of  $WS_2$  flakes obtained under different growth conditions can be seen in Figure 6.7. All of these spectra exhibit the main 2 peaks at  $\sim(351 \pm 0.53) \text{ cm}^{-1}$  and  $\sim(417.6 \pm 1) \text{ cm}^{-1}$ . The latter peak corresponds to the  $A_{1g}$  vibrational mode while the former peak can be further resolved into two peaks, one related to 2LA vibrational mode and the second to  $E_{2g}^1$ . As seen in the Figure 6.10a and Figure 6.10c the distribution of intensity of both main peaks is uniform across the flakes. Similarly the difference between peak positions of  $A_{1g}$  and  $E_{2g}^1$  is also uniformly distributed as seen in Figure 6.11 and is equal to  $\sim(66.5 \pm 0.53) \text{ cm}^{-1}$  which is indicative of monolayer [174].

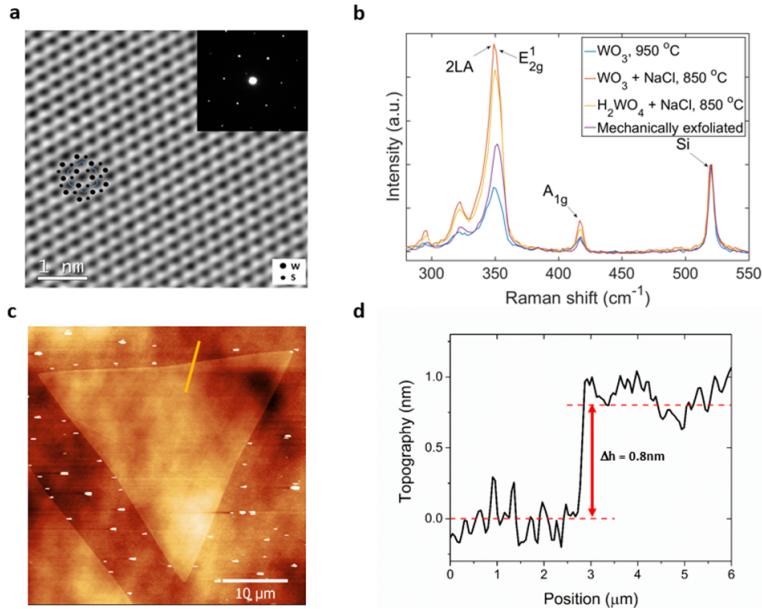


Figure 6.7: Structural and physical characterization of  $WS_2$  triangles: (a) HRTEM image of the  $WS_2$  lattice grown using  $H_2WO_4 + NaCl$ , the inset report a selected diffraction area which show a hexagonal pattern. (b) Raman spectra showing the characteristics active modes of  $WS_2$  grown under different conditions and compared with mechanically exfoliated flakes. (c) AFM image and (d) corresponding thickness profile of monolayer  $WS_2$ .

As seen in Figure 6.8 maps of PL intensity has been collected for samples grown using different growth condition. The sample grown using  $WO_3$  at 950 °C appears to be trisected into 3 symmetrical areas. The intensity is lowest along the the trisecting lines and highest in the centre of each of the sub-triangles. The PL peak position is inversely proportional to the intensity of the PL peak as seen in Figure 6.12a. The distribution of the PL peak positions seems to be bimodal with maxima at 1.96 eV and 1.94 eV. The FWHM is distributed mostly uniformly with few small areas of greater and few of smaller FWHM (Figure 6.12b with the average value of 65 meV. These peak position and FWHM values are comparable with those reported in literature [51][137][60][73]. The PL spectra taken from one of the three smaller parts of the flake are redshifted by about 0.02 eV and are wider than average. This can be explained by the presence of defects, in particular sulfur vacancies, which effectively cause the  $WS_2$  to be n-doped [63][125]. This in turn increases the trion population which introduces new peak, redshifted by about 30 meV, which results in overall shift and broadening of the PL peak [162][51]. Additionally such localised changes in PL peak intensity and position can be caused by local strain [102][63].

To investigate the potential effect of strain on the observed PL pattern a flake was cut using high power 532nm laser. As seen in Figure 6.13 the resulting pattern remains the same as before treatment. Therefore the observed pattern is most likely caused by the local variation in defect density [99].

By introducing the NaCl and mixing it with  $WO_3$  precursor  $WS_2$  samples are grown that exhibit higher energy and narrower PL peaks. The spectra are asymmetric and can be therefore deconvoluted to obtain an exciton and trion component (Figure 6.9). The spatial distribution of the PL position and width is mostly uniform throughout the flake. However the distribution of PL peak positions and FWHM across different flakes grown at the same conditions is bimodal (Figure 6.9). The PL peak position is found to be ( $\sim 1.95 \pm 0.002$  eV and  $1.96 \pm 0.002$  eV) while the FWHM is ( $\sim 43 \pm 2.8$  meV and  $51 \pm 3$  meV) which is smaller than most reported works [51][137][60][73]. This can be explained by smaller trion component in the PL spectrum which in turn means that  $WS_2$  samples grown at these conditions contain less structural defects compared to the pure  $WO_3$  growth. A difference in growth mechanism (topotactic or molecular conversion) which results in different defect distribution can be attributed to the differences in samples.

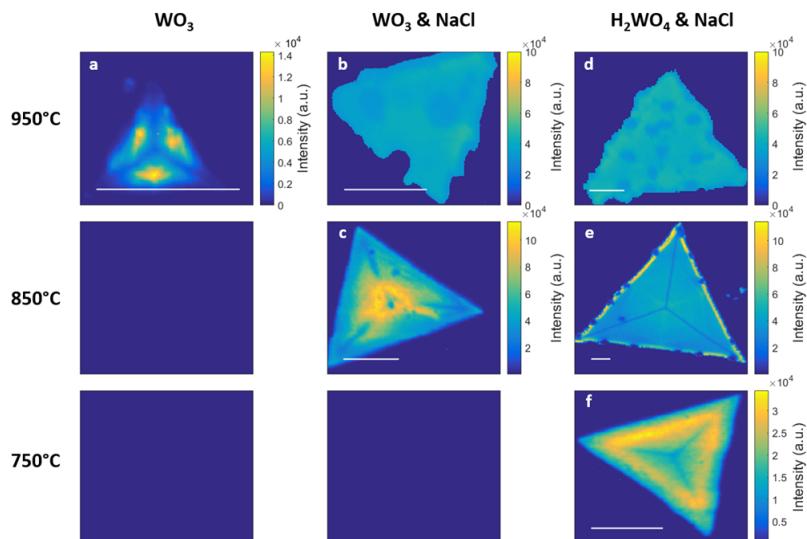


Figure 6.8: Spatial maps of PL intensity of  $WS_2$  grown in the conditions exemplified in Figure 1. The scale bar length is  $10\mu m$ .

By changing the  $WO_3$  precursor to the  $H_2WO_4$  precursor a further shift in PL peak position, as well as increase in PL intensity and narrowing of the PL peak is observed as seen in Figure 6.8, Figure 6.9. The PL peak position distribution across the flake is narrow and is ( $\sim 1.980 \pm 0.005$  eV) which is higher than that of the  $WO_3$  and  $WO_3 + NaCl$

systems. The FWHM is found to be ( $\sim 36 \pm 3$  meV) which is also smaller than that of the  $WO_3$  and  $WO_3 + NaCl$  systems. The PL peak width is also smaller than that reported in literature for CVD grown [51][137][60][73] exfoliated  $WS_2$  [205][145]. At the same time it is comparable to the  $WS_2$  grown on van der Waals substrates [121] as well as mechanically exfoliated  $WS_2$  [69]. Additionally the peak position as well as FWHM variation is also smaller than that of other samples (5meV and 3 meV respectively) (Figure 6.14d). The PL peak intensity map (Figure 6.8) shows that the spatial distribution of intensity is also much more homogeneous with faint weak pattern of three trisecting lines still visible.

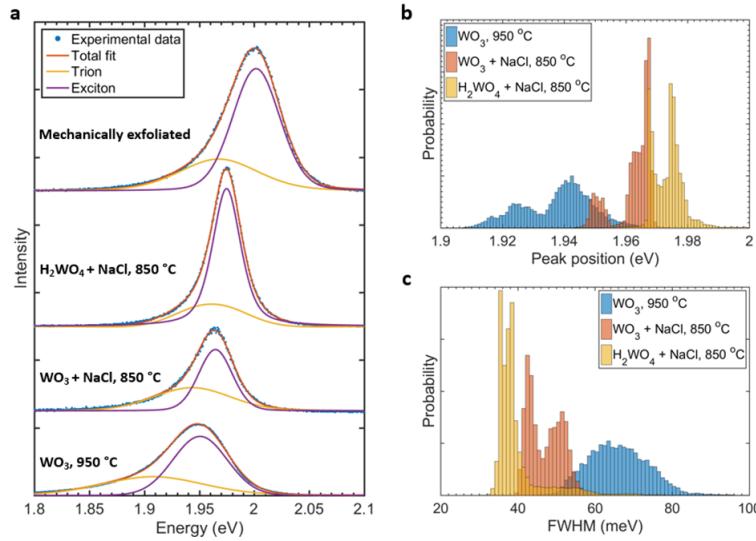


Figure 6.9: PL spectra characteristics of  $WS_2$  grown using:  $WO_3$  at  $950\text{ }^\circ C$ ,  $WO_3 + NaCl$  at  $850\text{ }^\circ C$ ,  $H_2WO_4 + NaCl$  at  $850\text{ }^\circ C$ : (a) individual spectra (dotted line) and deconvolution in exciton and trion components; (b) distribution of PL peak position and (c) distribution of PL FWHM for several  $WS_2$  grown using the three different precursor systems.

As seen in Figure 6.10 the Raman peaks are generally uniform in both intensity and position for most samples. The irregularities in the intensity and position of both the  $E_{2g}^1$  and  $A_{1g}$  in the sample grown at  $950\text{ }^\circ C$  with both  $WO_3 + NaCl$  and  $H_2WO_4 + NaCl$  are caused primarily by residue deposited on top of the flakes after the growth as seen in optical micrographs. Additionally as seen in Figure 6.10a the deviations from the mean value are located primarily at the edges of the sample. This suggests that the rest of flake is pristine and the deviations are associated with residue located at the edges. The coefficient of variation (CV) for the intensity and position for the samples grown at  $950\text{ }^\circ C$  with  $WO_3$  and at  $850\text{ }^\circ C$  with  $WO_3 + NaCl$  and  $H_2WO_4 + NaCl$  is on the order of up to  $10^{-4}$  which indicates a very high homogeneity across the samples. This further shows

that the crystal quality of the flakes is quite uniform regardless of the growth method.

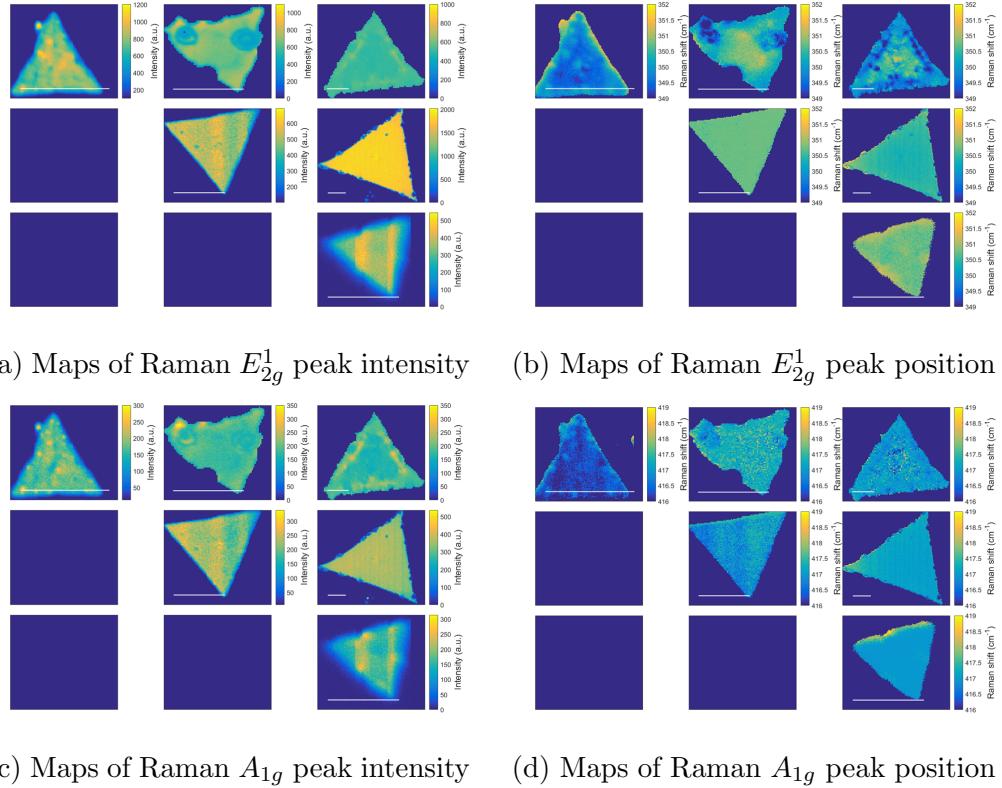


Figure 6.10: Maps of Raman peaks intensities and positions

By looking at the difference in position between  $A_{1g}$  and  $E_{2g}^1$  peak positions as seen in Figure 6.11 it can be further concluded that the flakes are uniformly monolayer. The deviations from the mean are heavily localised and correlated with differences in PL as well as optical images and are most likely caused by precursors residue. Additionally no trisecting lines (as seen in Figure 6.8) can be seen in the maps of Raman spectra.

The maps of PL peak positions and widths can be seen in Figure 6.12. The PL positions map of the sample grown at 950 °C using  $WO_3$  shows some variability with spots of lower energy that loosely correlate with the PL intensity. There is still faintly visible pattern of three trisecting lines of higher energy as seen in Figure 6.8. This indicates the areas with higher intensity correlate with lower peak position, especially along the trisecting lines. The other maps, especially the ones grown at 850 °C and 750 °C with  $WO_3 + NaCl$  and  $H_2WO_4 + NaCl$ , are more uniform in terms of PL peak position and PL peak width. The deviations are again highly localised and correlated with the deviations in Raman and PL intensity. These deviations are generally of lower PL peak position as well as greater PL peak width which generally indicates lower crystal quality.

One possible explanation of the pattern of trisecting lines as seen in e.g. Figure 6.8 is

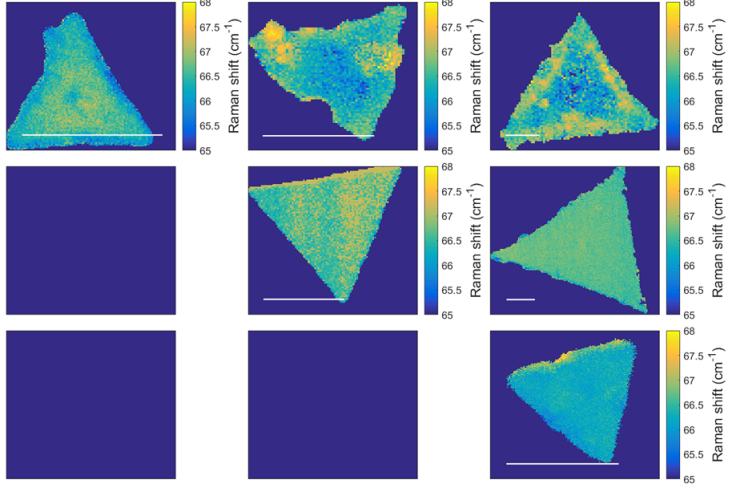
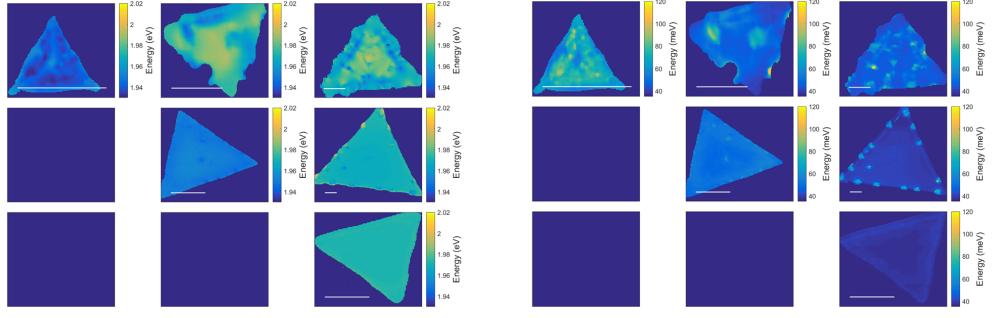


Figure 6.11: Raman spectroscopy:  $2LA - A_{1g}$  energy differences. Scale bar is  $10 \mu\text{m}$



(a) Maps of PL peak position

(b) Maps of PL peak width

Figure 6.12: Maps of PL peak positions and width

the thermal strain caused by difference in thermal expansion coefficient between  $WS_2$  and the  $SiO_2$  substrate. Since it is known that the strain in TMDCs including  $WS_2$  can cause the change in Raman and PL spectrum [102][63] then removing a piece of the material should cause the strain to adapt to new bounding conditions. In order to investigate the trisecting pattern a flake with such pattern has been cut using 532 nm high intensity laser (50 mW). As seen in Figure 6.13 both the PL intensity maps and Raman  $E_{2g}^1$  maps show a clear separation. The resulting PL and Raman intensity maps however do not show any significant change in the pattern. The trisecting lines as well as local maxima can still be seen in PL intensity map. The Raman shows few spots of increased intensity on one of the halves of the flake as well as a very weak increased intensity area along the cut. Since there is no observed increased intensity along any edges before cutting the flake it does not appear that the increased intensity along the cut is a result of strain being resolved

into new bounding conditions. It appears therefore that cutting the material did not alter the pattern nor alter the rest of the PL or Raman spectra maps.

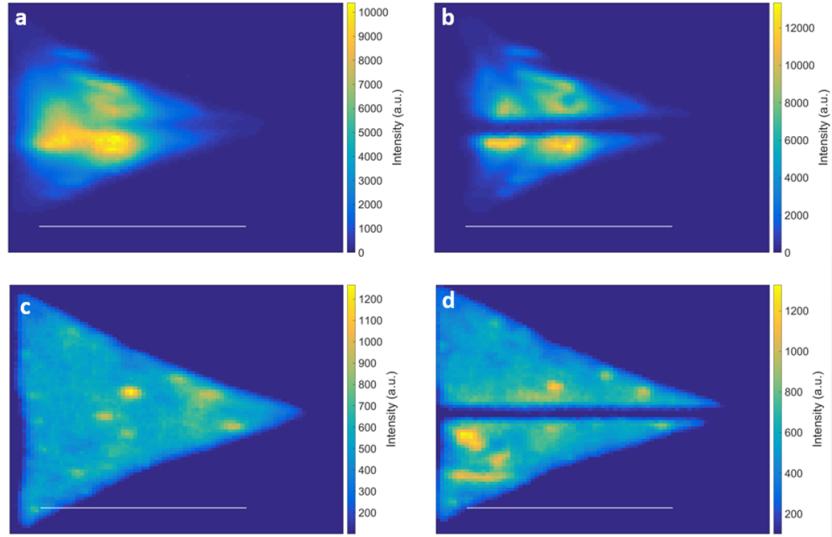
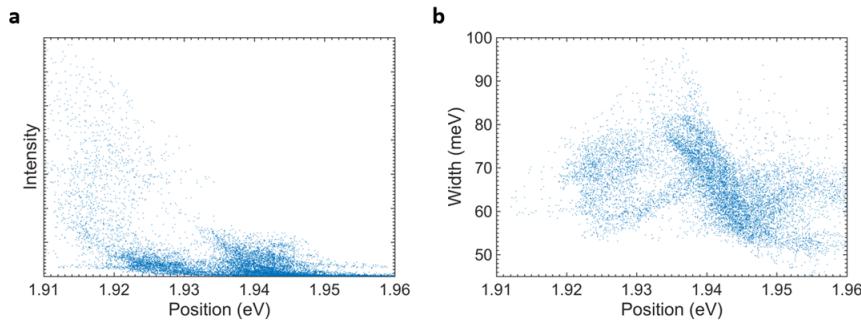


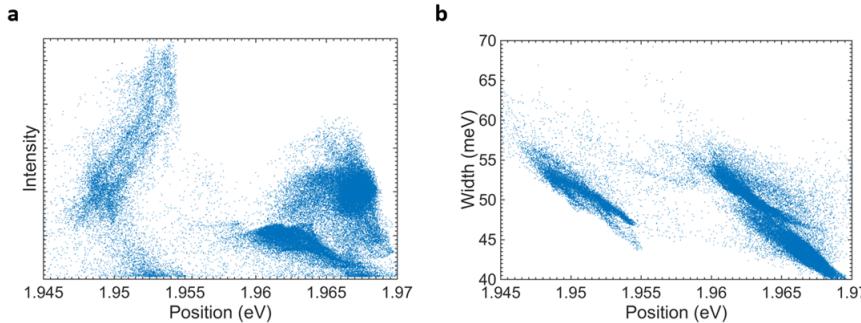
Figure 6.13: PL intensity (a) before and (b) after the cutting.  $2LA + E_{2g}^1$  Raman intensity (c) before and (d) after the cutting. Scale bar is  $10 \mu\text{m}$

The spectral maps from different flakes grown with the same conditions were then collected and plotted as graphs of intensity or width versus position. As seen in Figure 6.14d the PL intensity seems to be largely independent of the PL position. If PL is present at given position then intensity is mostly uniformly distributed in terms of intensity. The PL width seems to be inversely related with regards to PL position. In samples grown at  $850^\circ\text{C}$  with  $WO_3 + NaCl$  the relation seems to be the strongest. Across all the samples the values vary between around 60-80 meV at low PL energies (1.92 eV) to 40-60 meV at high PL energies (1.98 eV). This seems to be related to overall quality of the crystals, i.e. the presence of defects, stoichiometry, crystallinity, doping, adatoms. The more uniform the sample the less mechanisms for peak broadening as well as fewer added energy levels facilitating different electron recombination paths.

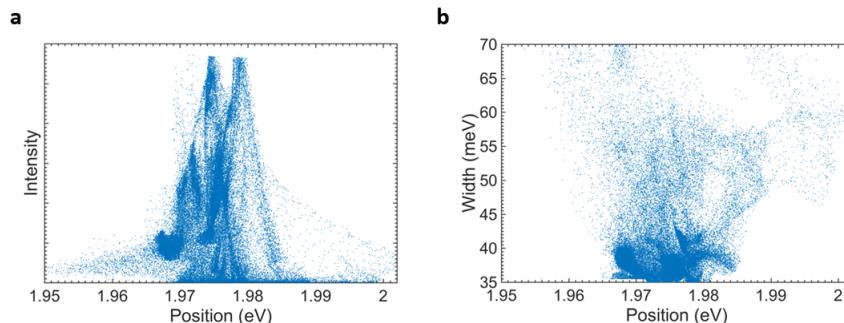
The chemical composition of the flakes grown using  $H_2WO_4 + NaCl$  has been investigated using XPS. The W 4f $5/2$  and W 4f $7/2$  core levels show peak positions that of the  $W^{4+}$  in  $WS_2$  [19][112] (32.7 eV 34.8 eV respectively) with FWHM of 1 eV (Figure 6.15, the smallest possible using Mg K $\alpha$  x-ray source. It means therefore that the  $WS_2$  is of perfect stoichiometric ratio of W and S. Additionally by integrating the intensity of the W 4f and S 2p core level peaks the same result is achieved. Furthermore the S 2p $1/2$  and 2p $3/2$  core levels are also present at the expected position for  $WS_2$  (162.3 eV and 163.4



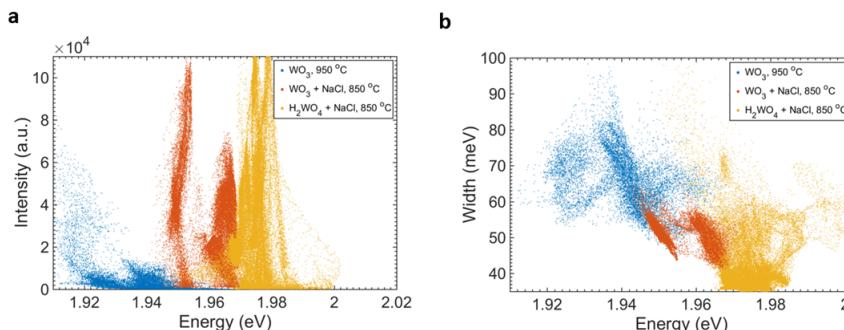
(a) (a) PL Intensity vs position, (b) PL FWHM vs position of  $WS_2$  grown using  $WO_3$  at 950 °C



(b) PL Intensity vs position, (b) PL FWHM vs position of  $WS_2$  grown using  $WO_3 + NaCl$  at 850 °C



(c) (a) PL Intensity vs position, (b) PL FWHM vs position of  $WS_2$  grown using  $H_2WO_4 + NaCl$  at 850 °C



(d) (a) PL Intensity vs position, (b) PL FWHM vs position of  $WS_2$  grown using  $WO_3$ ,  $WO_3 + NaCl$ ,  $H_2WO_4 + NaCl$

eV respectively, Figure 6.15) and small FWHM of 1 eV [112]. Small peaks indicative of  $W^{6+}$  (W 4f5/2 and W 4f7/2 at 35.9 eV and 38.1 eV respectively, Figure 6.15) can be attributed to presence of  $WO_3$  and which partially overlaps with W 5p core level (38.5 eV). These peaks however disappear after the flakes are transferred to another  $Si/SiO_2$  substrate, suggesting that they can be caused by residue  $WO_3$  given that the XPS spot size is relatively big ( $\sim 1$  mm). The FWHM of the W 4f core levels was unchanged after the transfer, indicating that the crystallinity and the quality of the flakes was preserved with no extra defects introduced.

The  $WS_2$  samples grown using  $WO_3 + NaCl$  have been characterised by XPS as well and the stoichiometric ratio of 2:1 for S:W has been found. However the  $W^{6+}$  component, caused most likely by presence of  $WO_3$  (W 4f5/2 and W 4f7/2 at 35.9 eV and 38.1 eV respectively) is more pronounced indicating incomplete sulfurisation. Similarly to the sample grown with  $H_2WO_4 + NaCl$  this component disappears entirely upon transferring the sample onto new  $Si/SiO_2$  indicating it is present around the flakes, distributed across the substrate. The  $W^{4+}$  4f core levels peak width is  $\sim 1.2$  eV which indicates higher defect concentration compared to that of the sample grown using  $H_2WO_4 + NaCl$ . This FWHM however increases after the transfer, which is most likely caused by the increase in the concentration of the defects caused by the mechanical stress during the transfer. In conclusion the  $H_2WO_4$  is shown to be a better precursor compared to  $WO_3$ .

The samples were further characterised for their electrical properties. Bottom-gated field effect transistors were prepared as seen in Figure 6.16. The FET transfer curve indicates accumulation-type n-channel transistor, where the drain current increases with applied gate bias after a threshold is crossed. Once the current-bias curve reaches linear range it can be described by  $I_d = \mu_n C_{ox} (W/L)((V_{gs} - V_{th})V_{ds})$ , where  $\mu_n$  is the electron field-effect mobility,  $C_{ox}$  is the oxide dielectric and  $V_{th}$  is the threshold voltage. As seen in Figure 6.16 a typical response curve for both the as grown as well as transferred samples of  $WS_2$  grown with  $H_2WO_4$  show an asymmetry around  $V_{ds} = 0$  V due to difference in the source and drain potentials. The Schottky barrier at the source is pinned by the gate, while the barrier at the drain diminishes proportionally to the drain bias and vice versa. The contacts however become more "Ohmic", when the bands bend more at the semiconductor/metal interface while the gate bias increase, leading to more significant tunnelling current.

By looking at the linear regime of the transport graph (red-dashed line in Figure 6.16) the field-effect mobility can be calculated as  $\mu_n = C_{ox}^{-1}(d\sigma/dV_{gs})$ . The electron

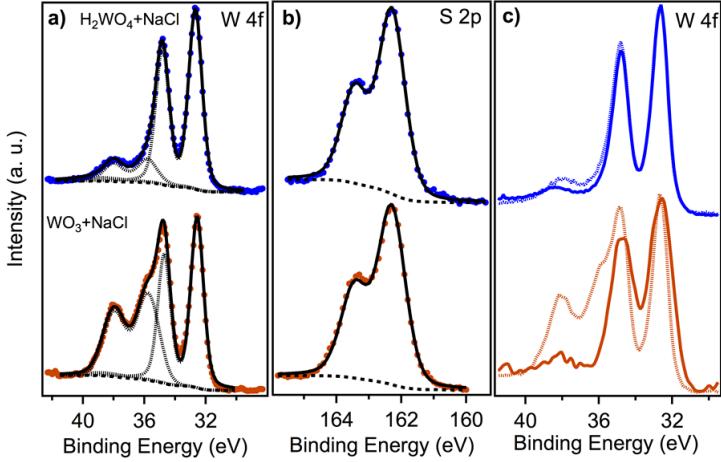


Figure 6.15: XPS spectra of the W 4f and S 2p core level peak regions. (a) Comparison of W 4f<sub>5/2</sub>, W 4f<sub>7/2</sub> and W 5p core levels of WS<sub>2</sub> grown using H<sub>2</sub>WO<sub>4</sub>+NaCl at 950 °C (blue spectrum) with WS<sub>2</sub> grown using WO<sub>3</sub>+NaCl at 950 °C (red spectrum). The deconvolution of W 4f<sub>5/2</sub>, W 4f<sub>7/2</sub> and W 5p core levels and overall fit of the spectrum are reported as black dashed and a continuous line respectively. (b) The S 2p<sub>1/2</sub> and 2p<sub>3/2</sub> core levels for each of the two growth conditions are reported in the central panel. (c) W 4f<sub>5/2</sub>, W 4f<sub>7/2</sub> and W 5p core levels before (dashed line) and after transfer (continuous like) onto a new SiO<sub>2</sub>/Si substrate are compared showing the complete disappearance of the residual WO<sub>3</sub> components. The spectra were fit by Doniach-Sunjic function after subtracting a Shirley background (black dashed line).

mobility calculated for *WS<sub>2</sub>* grown with *H<sub>2</sub>WO<sub>4</sub> + NaCl* is generally higher than that of *WS<sub>2</sub>* grown with *WO<sub>3</sub> + NaCl* (Figure 6.16) which further indicates higher crystal quality when using *H<sub>2</sub>WO<sub>4</sub>*. The monolayer *WS<sub>2</sub>* exhibits electron mobility of 28 cm<sup>2</sup>V<sup>-1</sup>s<sup>-1</sup>, the highest reported value for CVD grown *WS<sub>2</sub>* and transferred onto *SiO<sub>2</sub>* [91][72][44][203][180][87][196][4][84][64][29] and comparable to mechanically exfoliated *WS<sub>2</sub>* [174][66][45][67]. The highest mobilities were recorded in *WS<sub>2</sub>* grown at 950 °C, grown with either *H<sub>2</sub>WO<sub>4</sub> + NaCl* or *WO<sub>3</sub> + NaCl*, which indicates a role of the growth temperature in improving the quality of the *WS<sub>2</sub>*. As the temperature is lowered the difference between precursors becomes more pronounced in terms of the crystal quality. The *H<sub>2</sub>WO<sub>4</sub> + NaCl* precursor system grown *WS<sub>2</sub>* shows electron mobility of 10 to 20 cm<sup>2</sup>V<sup>-1</sup>s<sup>-1</sup> at temperatures of 750 °C and 850 °C. The electron mobilities of *WS<sub>2</sub>* grown using *WO<sub>3</sub> + NaCl* are much lower, ~2 cm<sup>2</sup>V<sup>-1</sup>s<sup>-1</sup> at 800 °C. Bilayer *WS<sub>2</sub>* samples have overall greater electron mobility than their monolayer equivalent (between ~38 cm<sup>2</sup>V<sup>-1</sup>s<sup>-1</sup> and 52 cm<sup>2</sup>V<sup>-1</sup>s<sup>-1</sup>),

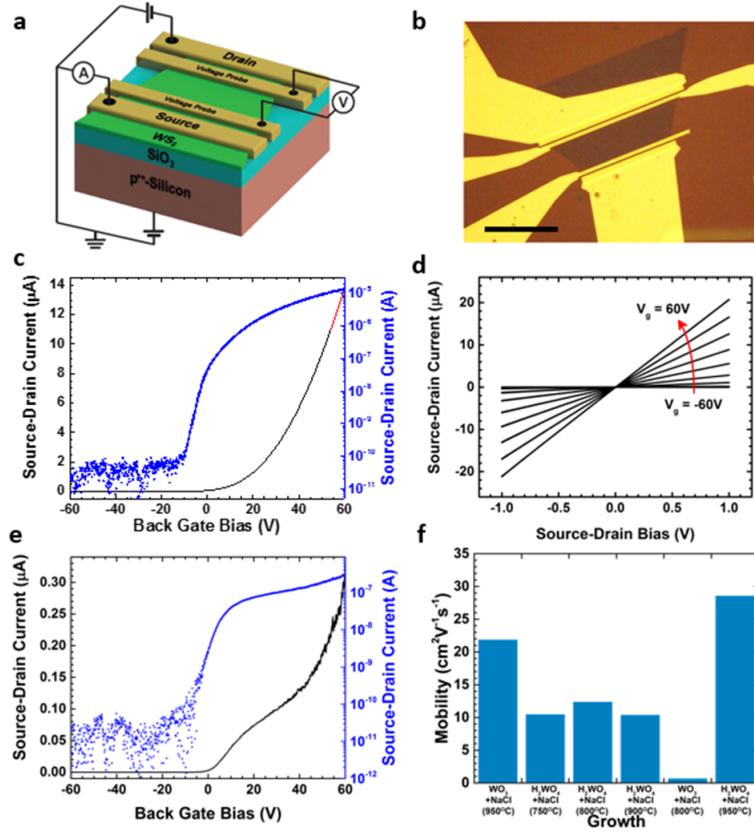


Figure 6.16: Electrical characteristics of monolayer  $\text{WS}_2$ : (a) Schematic of the bottom-gated field effect transistors; (b) optical micrograph of the device (scale bar is  $20\mu\text{m}$ ); (c) FET transfer curve for the monolayer  $\text{WS}_2$  grown using  $\text{H}_2\text{WO}_4+\text{NaCl}$  at  $950\text{ }^\circ\text{C}$  showing the highest mobility of  $28\text{ cm}^2/\text{Vs}$  (linear region of the transport graph marked with a red-dashed line); (d) Response curves at different gate biases for a  $\text{WS}_2$  triangle grown using  $\text{H}_2\text{WO}_4+\text{NaCl}$ ; (e) FET transfer curve for the monolayer  $\text{WS}_2$  grown using  $\text{WO}_3+\text{NaCl}$  at  $800\text{ }^\circ\text{C}$ ; (f) electron mobilities of monolayer  $\text{WS}_2$  grown using different conditions.

similarly to the mechanically exfoliated flakes [122][67]. The electron mobility of bilayer  $\text{WS}_2$  ( $52\text{ cm}^2\text{V}^{-1}\text{s}^{-1}$ ) (Figure 6.18 and Figure 6.17) is also higher than that of other CVD grown  $\text{WS}_2$  as well as mechanically exfoliated onto  $\text{SiO}_2$  samples of  $\text{WS}_2$  reported [65][122][67]. The highest mobility has been obtained for bilayer system using  $\text{WO}_3+\text{NaCl}$  indicating that the precursor choice is less important for electron mobility in such systems.

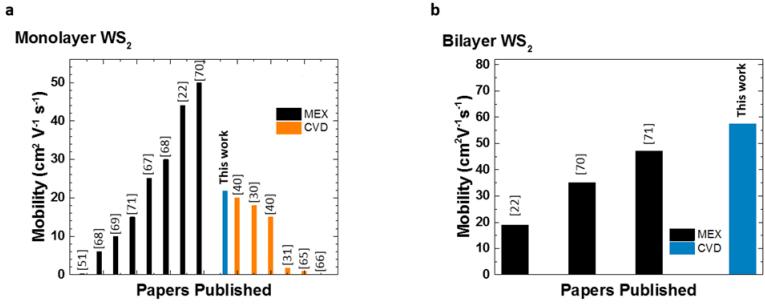


Figure 6.17: Comparison of our results with the literature of CVD grown material and mechanically exfoliated  $WS_2$  (MEX) : electron mobility for (a) monolayer  $WS_2$  and (b) bilayer  $WS_2$ . The histograms show our record values for both monolayer and bilayer amongst the best values reported for CVD grown  $WS_2$ .

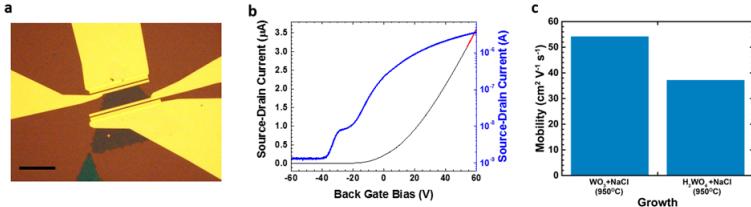


Figure 6.18: Electrical characteristics of bilayer  $WS_2$ : (a) Optical micrograph of the device (scale bar is  $30\mu\text{m}$ ); (b) FET transfer curve for the bilayer  $WS_2$  grown using  $WO_3+NaCl$  at  $950\text{ }^\circ\text{C}$  showing the highest mobility of  $52\text{ cm}^2/\text{Vs}$  (linear region of the transport graph marked with a red-dashed line); (c) electron mobility of bilayer  $WS_2$  grown by using different precursor systems.

## 6.3 Conclusions

In conclusion a synthesis route has been developed that allows for high quality monolayer and bilayer  $WS_2$  CVD growth. This quality is demonstrated by highest recorded electron FET mobility for both monolayer and bilayer CVD grown  $WS_2$  compared to the literature and comparable to that of mechanically exfoliated ones. Additionally, the triangle flakes grown using  $H_2WO_4 + NaCl$  are much larger (up to  $\sim 200 - 300\mu\text{m}$ ) compared to ones grown using standard  $WO_3$ . The CVD growth using  $H_2WO_4$  has also been demonstrated to work at lower temperatures, down to  $750\text{ }^\circ\text{C}$  compared to more commonly used  $950\text{ }^\circ\text{C}$ . Finally, the PL of the  $WS_2$  grown using  $H_2WO_4$  is uniform throughout the flake and has very narrow FWHM (36 meV) which again points to high crystal quality and lack of defects in form of sulphur vacancies. These findings allow to develop further the TMDCs

synthesis method of CVD and can potentially lead to industrially scalable synthesis of monolayer  $WS_2$  or other TMDCs over large area.

# Chapter 7

## Low temperature photoluminescence of $WS_2$

### 7.1 Introduction

As the temperature of the semiconductor goes down the number of charge carriers decreases. Because of this in  $WS_2$  the number of electrons is expected to be lower at low temperatures. Additionally as the temperature drops the peak broadening due to temperature effects i.e. Gaussian broadening decreases. At room temperature the thermal energy is equal to about 25 meV which limits the smallest possible width of the peak and therefore the resolution. Both of those effects should result in the peak at low temperatures to be overall weaker and more narrow than that at the room temperature. Additionally the lower electron density should result in lower population of trions. Due to lower temperature the electron and hole mobility should also decrease and cause the excitons to be more often trapped at defects sites also known as bound excitons.

### 7.2 Experimental

In order to perform the low temperature measurement the sample was placed in an environmental stage, Linkam THMS350V. The stage allows the sample to be cooled down to the temperatures of liquid nitrogen ( $LN_2$ ) and at pressures of down to  $10^{-3}$  mbar. The stage was then placed in a Renishaw Raman spectroscope chamber and the spectra were collected using 532nm green laser.

## 7.3 Results

The PL measurements were taken from the  $WS_2$  monolayer on  $Si/SiO_2$  sample at different conditions. As seen in Figure 7.1 the PL from has been measured in the same spot at lower pressure ( $2 \times 10^{-2}$  mbar) and different temperatures, room temperature and liquid nitrogen ( $LN_2$ ) temperature ( $-196^\circ C$ ). The PL from that spot at room temperature is centred at 1.957 eV and has FWHM of 44.3 meV. After lowering the temperature to that of  $LN_2$  i.e.  $-196^\circ C$  the PL measurement was taken again and the intensity of the peak was found to be about 0.81 that of the RT. Additionally the position of the PL at lower temperature was found to be 1.969 eV and the FWHM was 37.9 eV.

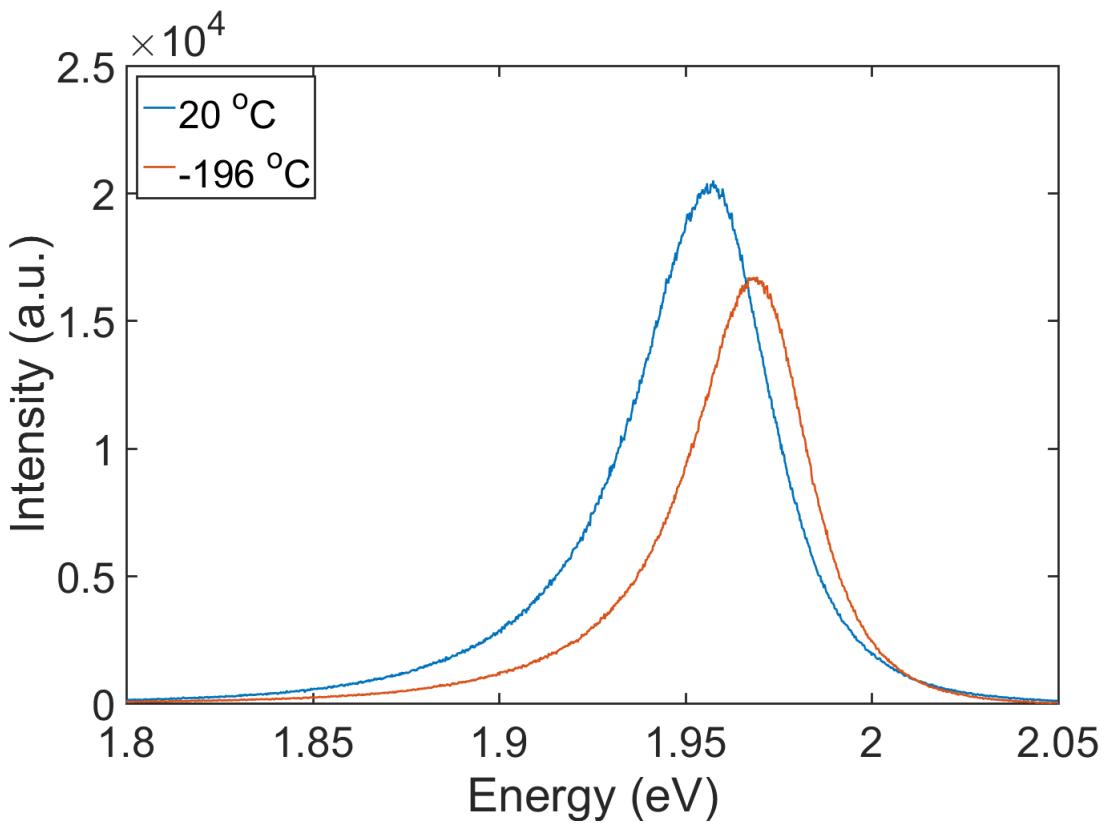


Figure 7.1: PL spectra of samples at room temperature and  $LN_2$  temperature at  $2 \times 10^{-2}$  mbar

The PL spectra were then fitted with 2 peaks to resolve the trions and excitons. The results can be seen in Figure 7.2. Similarly the PL spectrum from room temperature has been fitted with two peaks. The intensity ratio between the exciton and trion in the low temperature sample is about 4, while at the room temperature it is 3. The FWHM of the exciton peak also lowers from 36 meV to about 32 meV.

This indicates that indeed as the temperature is lowered the FWHM of the PL peak

and especially the exciton component also lowers. However the difference between the FWHM at room temperature and low temperature is not as big as expected if temperature was the main contributor to the peak broadening. For room temperature a thermal energy contribution should be about 25 meV while at  $LN_2$  temperature (77 K) the contribution should be about half of that, i.e. 12 meV. The peak was fitted mostly with Gaussian lineshape (about 70%) and therefore the temperature should be a significant contributor to the peak width. It is possible that the laser heats up the sample during measurement since the thermal contact between the substrate and the cooled stage is weak. Additionally the glass window separating the stage and the room environment as well as the substrate itself can be covered in water droplets which could introduce refraction and therefore peak broadening.

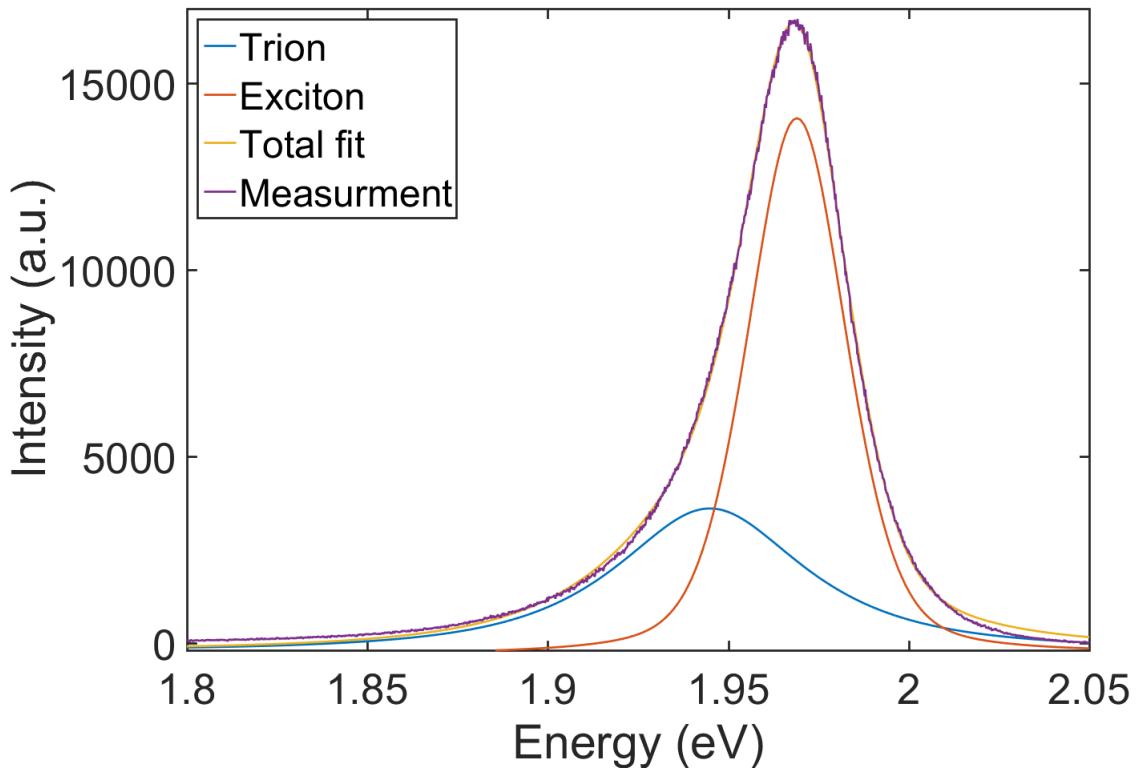


Figure 7.2: PL spectra at low temperature with trions and excitons components resolved

Due to the low FWHM of the PL peaks a strong trion component can be observed as seen in Figure 7.3. While the lower temperature of the substrate can explain the small FWHM, the trion component is much stronger than in standard measurement environment. This could be caused by the low pressure which results in less oxygen and water molecules adsorbed at the defect sites. At standard conditions (1 atm) these species ad-

sorb at the defect sites and attract electrons which as a result lowers the overall n-doping level of the material.

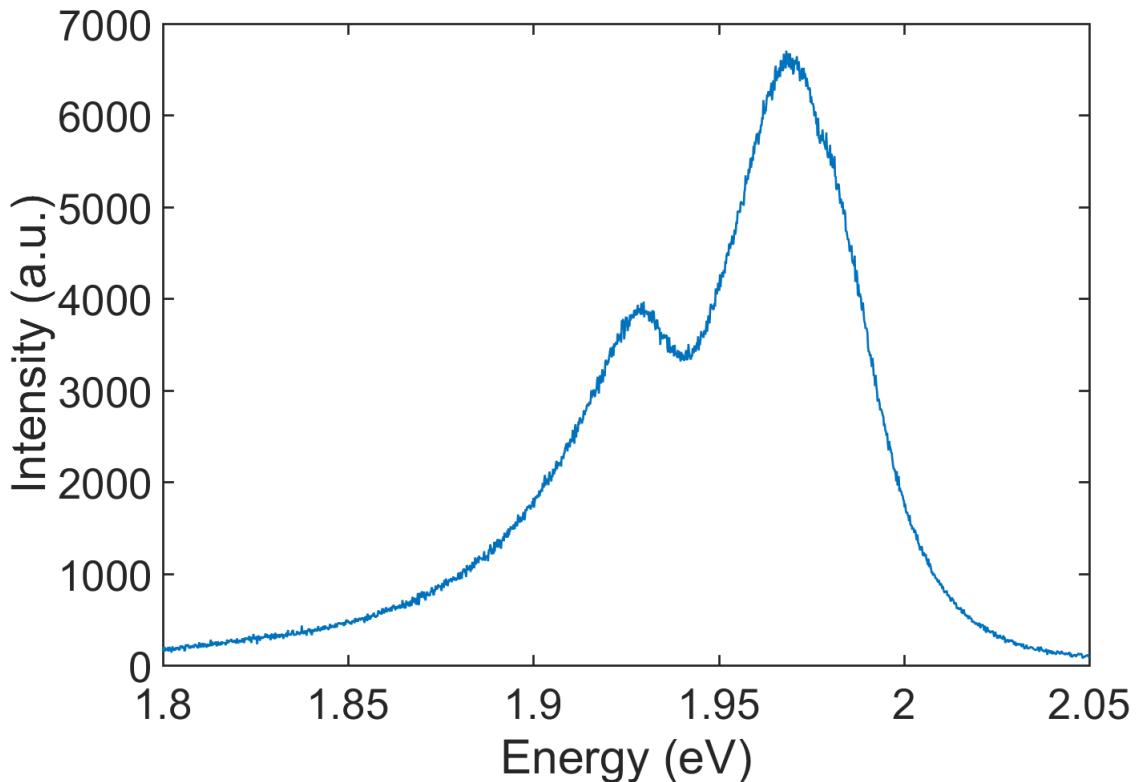


Figure 7.3: Low temperature PL spectrum with easily resolved strong trion component

In order to check the influence of the pressure on the PL and potential effect of the adsorbed oxygen, nitrogen and water molecules measurement at different pressures was conducted. As seen in Figure 7.4 as the pressure is lowered by several orders of magnitude the PL peak is shifted to the red. The FWHM of the PL peak at the ambient pressure is about 41 meV while at lower pressure ( $1.5 \times 10^{-2}$  mbar) it is about 44 meV. The exciton to trion intensity ratio changes from 3.387 to 3.25 from the ambient pressure to low pressure. It therefore indicates that as the pressure is lowered the trion component becomes more prominent and the peak overall shifts to lower energies.

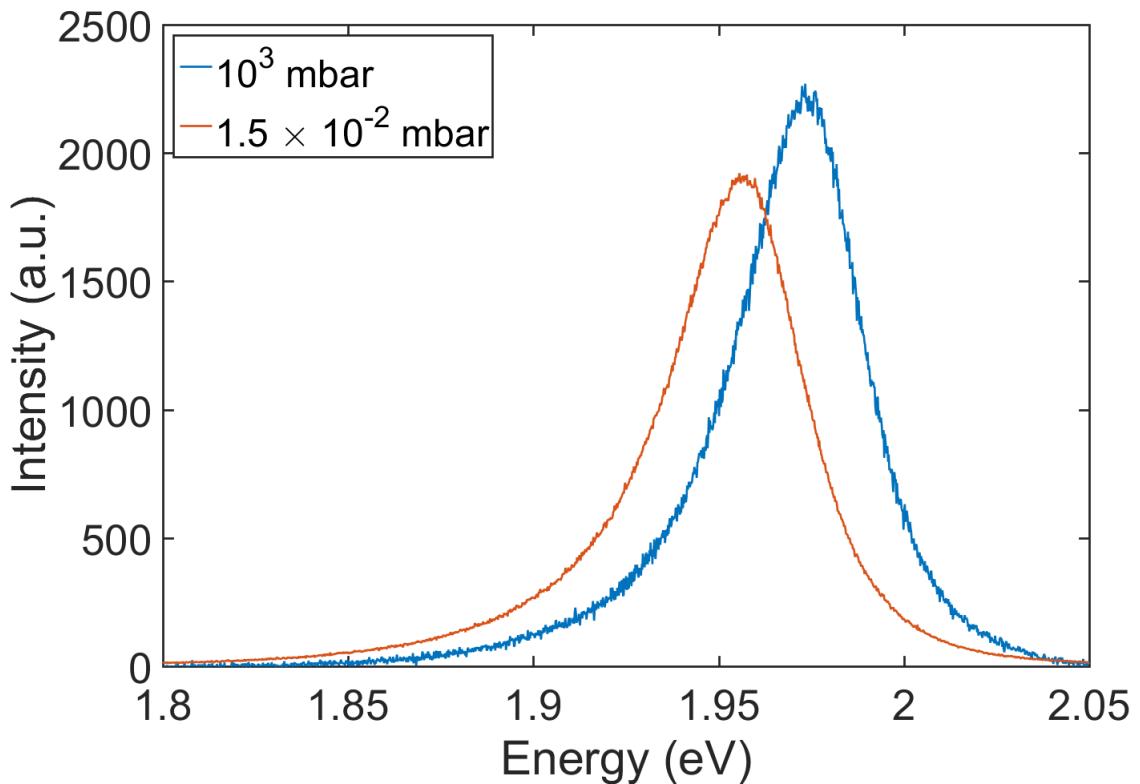


Figure 7.4: PL measurements at different atmospheric pressures

## 7.4 Conclusions

In this chapter we have reported PL investigation of CVD grown 2H  $WS_2$  flakes at -196 °C temperature. By lowering the temperature we would expect to observe a sharpening of the excitonic transition and thus the possibility distinguish between excitons and trions quasiparticles as contributing to the PL.

# Chapter 8

## Transfer procedure of monolayer TMDCs from the native substrate to $SiO_2/Si$ wafer

### 8.1 Introduction

The most common method of producing the TMDCs is CVD. During the CVD growth the process the substrate and the sample are heated to very high temperatures, up to 1000 °C. Because of that there is substantial thermal expansion in both substrate and sample. However due to difference in thermal expansion coefficient between those two elements there is potential build up of thermal strain. Additionally because the substrate, upon which the sample is grown, is heated to such high temperatures that it cannot be used for electrical measurements. More specifically the thermal expansion coefficients of  $WS_2$  and  $SiO_2$  are on the order of  $10^{-3}$  and  $10^{-7} K^{-1}$  respectively [61][158]. Therefore it is expected that during cooling down the  $WS_2$  will come under tension due to thermal expansion coefficient misalignment. There has been studies showing variation in PL position and FWHM under strain [7]. Similarly Raman peaks have also been shown to become shifted under strain, especially when using polarised light source [31]. Theoretical studies have also shown effect of change in lattice constants on electronic band structure of TMDCs [197]. Moreover in order to use TMDCs as components in devices different layers have to be arranged together either vertically or laterally. Due to aforementioned reasons there is a need to develop methods for transferring single layers of TMDCs from one substrate to another one. In this chapter a focus is put on transferring  $WS_2$  monolayer flakes from

$SiO_2/Si$  onto other surfaces.

## 8.2 Experimental

The most common method of transferring flakes synthesised via CVD method is a wet transfer method utilising as an intermediate substrate. In such procedure a thin layer of PMMA is first spun on top of the substrate. After drying the substrate is placed in a KOH aqueous solution (6% to 8%) heated to about 50 °C. As a result the thin layer of  $SiO_2$  on top of  $Si$  is dissolved leaving a PMMA with the sample attached to it floating on top of the solution. The PMMA is then rinsed in water several times and scooped up onto a new substrate. Next the sample is dried and annealed to ensure good adhesion and remove wrinkles and strain. Then the PMMA is removed with a solution of acetone and IPA at about 50 °C. Any remaining PMMA can be removed by annealing the sample at about 100 °C.

## 8.3 Results

A sample has been investigated using Raman and PL spectroscopy before and after transfer. In Figure 8.1 a comparison between samples before and after transfer can be seen in PL spectra. The as grown sample shows mostly homogeneous PL intensity, position and FWHM across the sample with the exception of the edge and trisecting lines in the middle where the PL intensity is higher and lower accordingly. In the sample after transfer the PL intensity, position and FWHM is more randomly distributed across the flake and there is a distinct lack of edge enhancement or the presence of trisecting lines.

The position of the PL peak from the as grown sample is  $1.9765 \pm (9.8445 \times 10^{-4})$  eV, while the PL peak position from transferred sample  $1.9703 \pm (8.3518 \times 10^{-3})$  eV. Therefore the peak position is shifted by 6.2 meV after transfer while the relative standard deviation is about 8.5 times greater in the transferred sample than in the as grown sample. The FWHM in the as grown sample is  $36.3693 \pm 0.7982$  meV while in the transferred sample the FWHM is  $83.2706 \pm 6.7947$  meV. The FWHM then increases by 46.9013 meV while the relative standard deviation increases 3.726 times compared to the as grown sample.

The Raman  $E_{2g}^1$  peak position in the as grown sample is  $350.8681 \pm 0.2064$   $cm^{-1}$  while in the transferred sample is  $351.3407 \pm 0.2893$   $cm^{-1}$ . The relative uncertainty is therefore 1.3997 greater in the transferred sample. The position of the Raman  $A_{1g}$  peak

in the as grown sample is  $418.6530 \pm 0.2829 \text{ cm}^{-1}$  while in the transferred sample it is  $417.3195 \pm 0.4760 \text{ cm}^{-1}$ . The relative uncertainty is therefore 1.6879 times greater in the transferred sample. The position difference between these two peaks is  $67.7862 \pm 0.2411 \text{ cm}^{-1}$  in the as grown sample while it is  $66.0040 \pm 0.4757 \text{ cm}^{-1}$  in the transferred sample. The relative uncertainty increases therefore by 2.0264 after the transfer. The intensity ratio between those peaks in the as grown sample is  $5.7471 \pm 0.6844$  and after transfer it is  $7.1609 \pm 0.8899$ . The relative uncertainty changes 1.5835 times after transfer.

It can be therefore seen that after transfer the relative uncertainty increases for every parameter of Raman and PL spectra maps. This indicates that the sample after the transfer is much less homogeneous. Because both the position of PL as well as the position of Raman peaks is affected by the strain the inhomogeneity can indicate a relaxation or build up of strain. Since the CVD growth method involves heating up the sample and the substrate to very high temperatures, up to  $850^\circ\text{C}$ , there is possibility of residual thermal strain after cooling down. Since the PMMA is much more flexible than the  $\text{SiO}_2$ , that the sample is grown on, the  $WS_2$  can relax before being placed on a new  $\text{SiO}_2$  substrate. On the other hand the water present in between the  $WS_2$  and PMMA can also be a source of strain. During the water evaporation the surface tension can induce local strain leading to high inhomogeneity. The PMMA can also have varying thickness and can swell to small degree therefore contracting in size during drying. Any or all of these effects can potentially contribute to the variation in parameters observed.

The average values of peak fitting parameters can be then compared between the two sample states to estimate the strain in the sample. The average position of  $E_{2g}^1 + 2LA$  peak changes from  $350.8601 \text{ cm}^{-1}$  to  $351.3407 \text{ cm}^{-1}$ , a  $0.4806 \text{ cm}^{-1}$  difference. Since the position of this peak changes by  $-3.1 \text{ cm}^{-1}/\%$  this indicates the change in strain of  $-0.155\%$ . The  $E_{2g}^1 + 2LA$  peak intensity change ( $\Delta I/I_0$ ) of  $23.15\%$  indicates a  $0.23\%$  change in strain. The average value of  $A_{1g}$  peak position changes from  $418.6530 \text{ cm}^{-1}$  to  $417.3195 \text{ cm}^{-1}$ , a difference of  $1.3335 \text{ cm}^{-1}$ . This indicates then a strain of  $-4.445\%$ . The intensity change of  $A_{1g}$  peak of  $25.64\%$  corresponds to  $0.3344\%$  strain [31].

The PL peak position changes from 1.9765 eV to 1.9703 which corresponds to change from about 1% to 0.75% strain, a -0.25% change [7].

By comparing different average Raman and PL peaks fit parameters it is not clear to what extent the  $WS_2$  is strained before or after the transfer. Neither the direction nor the extent of strain can be estimated then in the sample overall. The difference in deviation of these values however indicates that the sample after transfer is less homogeneous than

before. Therefore while it cannot be said that the sample strain changes on average as a whole, there is a change in strain across the sample. While the thermal strain should result in the sample as a whole being under tension due to thermal expansion and contraction other effects could still take place like aforementioned variation in water presence, inhomogeneity of PMMA layer thickness or folds in PMMA layer.

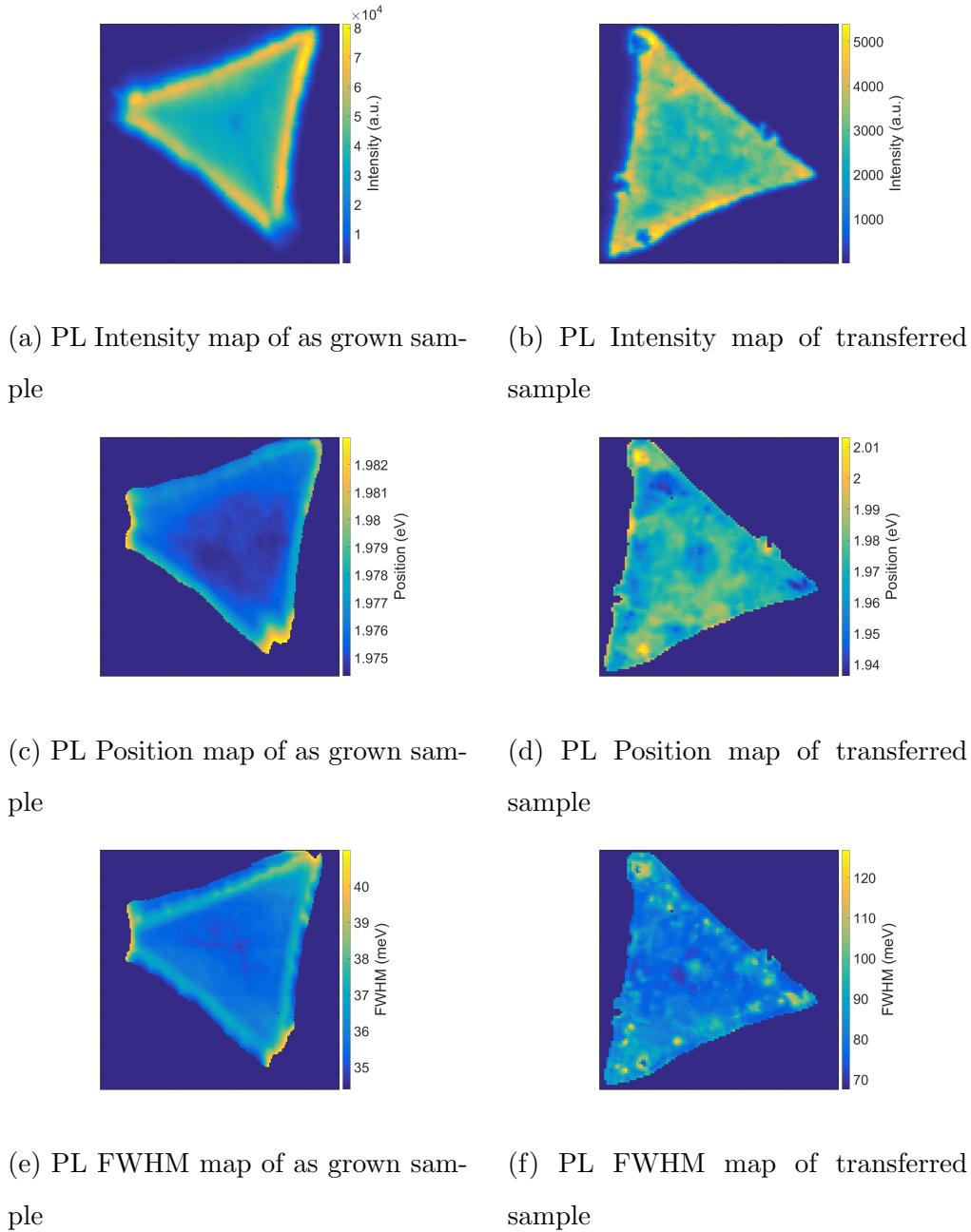
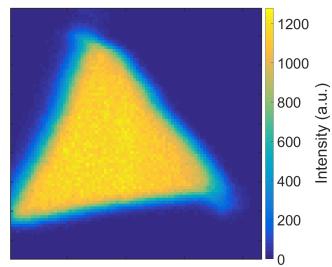
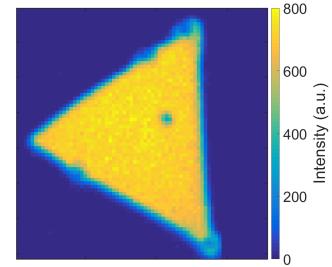


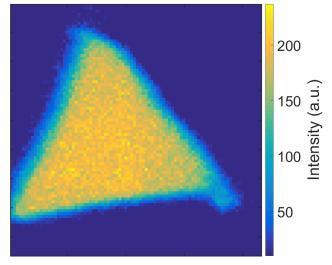
Figure 8.1: PL spectra maps of samples before and after transfer



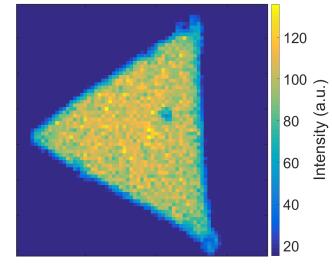
(a) Raman  $E_{2g}^1$  intensity map of as-grown sample



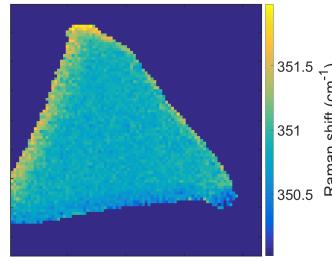
(b) Raman  $E_{2g}^1$  intensity map of transferred sample



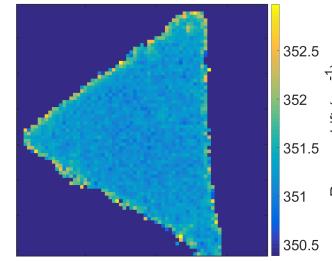
(c) Raman  $A_{1g}$  intensity map of as-grown sample



(d) Raman  $A_{1g}$  intensity map of transferred sample



(e) Raman  $E_{2g}^1$  position map of as-grown sample



(f) Raman  $E_{2g}^1$  position map of transferred sample

Figure 8.2: Raman spectra maps of samples before and after transfer

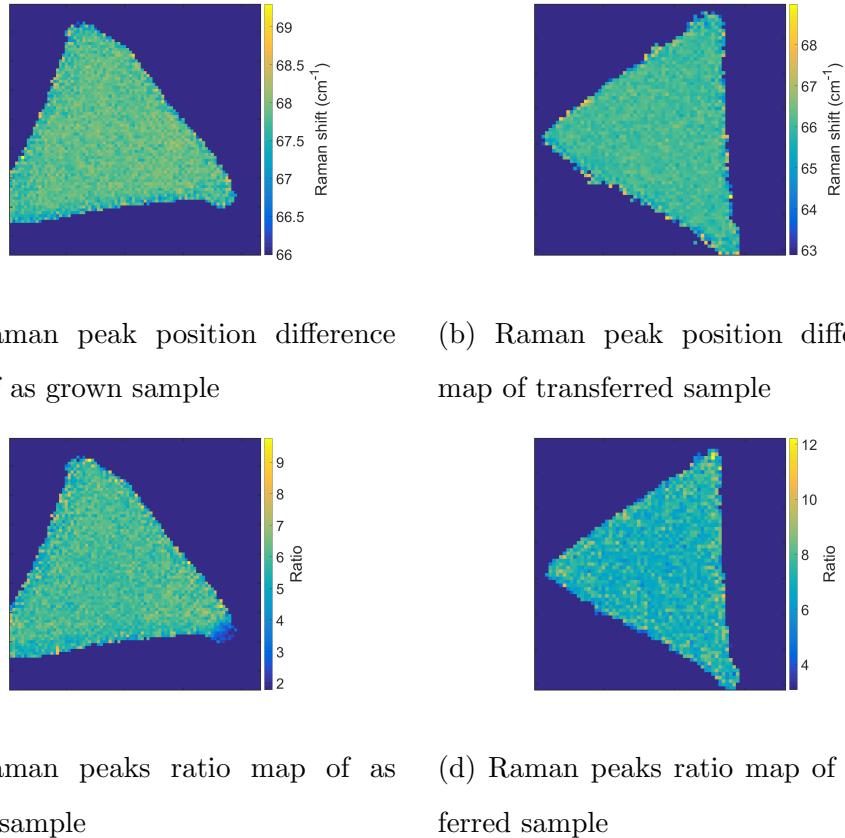


Figure 8.3: Raman spectra maps of samples before and transfer

## 8.4 Conclusions

In this Chapter we have presented the transfer methodology that we have developed in our own way for monolayer TMDCs. Overall the quality of the transfer material is good and the flakes are pristine in shape. It is unclear to what extent the CVD grown  $WS_2$  sample is strained prior to transfer or after it. The difference in relative uncertainty of different fitting parameters of PL and Raman spectra however reveals that the sample becomes less homogeneous following the procedure. This could indicate that a certain degree of strain is introduced as a result of the transfer. This in turn could be attributed to the presence of a non uniform distribution of water molecules, non uniform thickness of PMMA layer, folds in the PMMA layer or presence of residue PMMA.

# Chapter 9

## Post-transition metal doping of monolayer $WS_2$

### 9.1 Introduction

Single layer TMDC materials present a range of unique optical, electrical and mechanical properties which make them promising materials beyond graphene in future nanotechnologies. Atomic doping can further extend the potential of TMDCs since it has been predicted that a number of properties can be tuned through compositional variation. Up until now doping has relied on charge transfer induced by changing the environmental conditions such as surface adsorption, metal contacts and dielectric interfaces. This approach has demonstrated to severely limit the device working conditions thus doping through stable incorporation of non-volatile metal atoms is highly preferred.

Achieving controlled doping is a challenge which is aggravated by the fact that established synthesis protocols for these materials are still lacking.

Doping of monolayer  $WS_2$  with post-transition metals has not been reported as yet. Doping of  $WS_2$  with post-transition metals can lead to chemisorbed intercalated atoms between layers which can be regarded as analogous to deep level impurities. It can lead to an additional energy level near to the top of the valence band or, alternatively, as a modification of the energy band of the host crystal due to the interaction between the intercalate and W or S atoms [181][182]. In particular indium may generate an additional energy state at the top of the valence band which leads to a subsequent upward shift of this band [32]. A gradual increase in this shift with increasing number of intercalating atoms would lead to a linear decrease in the energy gap with increasing In content as observed in

In-intercalated bulk  $WS_2$  [32]. This led to the demonstration of higher conductivity and photocurrent than both pure  $WS_2$  films thus proving to be highly photo-active. Unlike their alkali and alkaline earth metal analogues, In-intercalated bulk  $WS_2$  compounds were found to be stable against oxidation when exposed to air or chemical due to a fairly strong guest-host bonding which hinders deintercalation processes and preserving a perfect 2H crystalline phase [32][131]. Further, In has lower melting and boiling points than B, Al and Ga enabling doping via CVD or MOCVD synthesis of  $WS_2$  at low temperatures. These characteristics make Indium a very interesting prospected dopant of  $WS_2$  to pave the way towards applications as photoelectrodes in solar cells. Post transition metals are prone to intercalate between the layers however displaying very different effect with respect to the alkali and alkaline earth metal intercalates of  $WS_2$ .

Here we demonstrate indium doping of monolayer  $WS_2$  in-situ during CVD synthesis of  $WS_2$ . The process relies on the addition of a volatile indium precursor which results in large-area In-doped  $WS_2$  atomic layers exhibiting tunable optical properties and a semiconducting-to-metallic transition at high doping levels. We also demonstrate controlled indium content from 0 up to 45% in  $WS_2$  maintaining a 2D morphology and atomically thin nature of the material without sacrificing the lateral extension and scalability of the synthesis process.

## 9.2 Results

The CVD synthesis of In-doped  $WS_2$  samples was performed by using the optimized conditions to obtain high-optical quality and high-mobility monolayer  $WS_2$  [134]. Here,  $In(OH)_3$  powders were added as indium precursor to the W precursor powder and loaded in the center of a quartz tubular furnace (Figure 9.1). A first indication of the effect of indium in the  $WS_2$  is provided by the morphology of the triangular domains. SEM and OM images of  $WS_2$  domains grown by using different  $In(OH)_3/H_2WO_4$  weight ratios [ $In_{0.25}WS_2$ ,  $In_{0.5}WS_2$ ,  $In_{0.75}WS_2$ ,  $In_1WS_2$  (Table 9.1)] are shown in Figure 9.2. While from the optical contrast it is possible to see that the monolayer nature of the domains is unchanged, it can be noticed how the shape of triangles progressively change. Triangles with straight edges similar to that of pristine  $WS_2$  are displayed for low In content while convex and jagged edges appear by increasing the Indium, which might suggest a more significant incorporation of the latter.  $WS_2$  with high indium content can also present different morphologies and even large coverage.

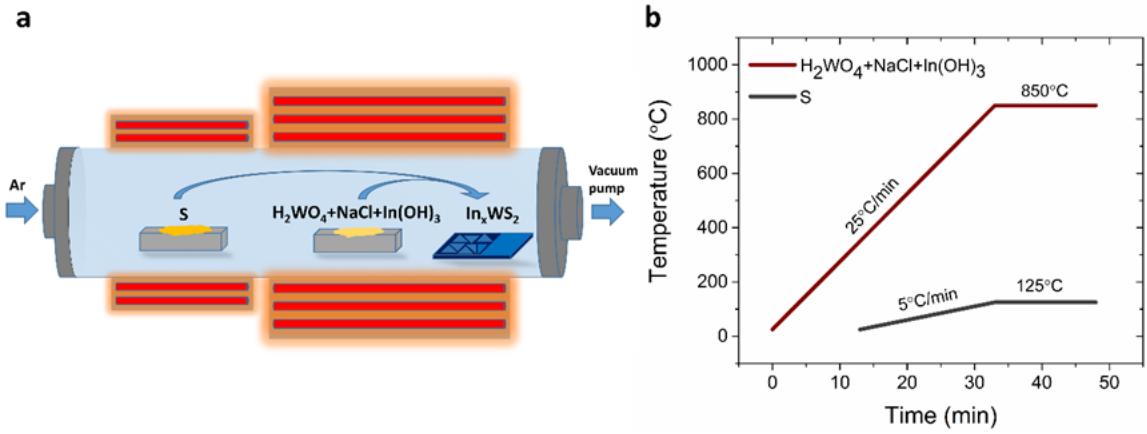


Figure 9.1: Illustration of the (a) two-zone CVD tubular furnace set-up and (b) temperature profiles of the W and In precursors-furnace and S-heating module. The S reaches 125 °C when the main furnace is at 850 °C. The  $SiO_2/Si$  substrate is loaded downstream at 1-8 cm away from the W and In precursors-containing crucible and it is subjected to the same temperature.

The presence of indium has been confirmed by XRD, Raman, PL and XPS characterisations discussed in the following.

Figure 9.3 shows the In 3d, W 4f and S 2p core levels XPS spectra for pure  $WS_2$  and In-doped  $WS_2$  ( $In/W=0.25$ ,  $In/W=0.5$ ,  $In/W=1$ ). It can be noticed that, while pure  $WS_2$  and  $In_{0.25}WS_2$  do not exhibit any Indium core level peak (Figure 9.3c), the samples  $In/W=0.5$  and  $In/W=1$  show In 3d $5/2$  and In 3d $3/2$  core levels at binding energies of 444.8 eV and 452.4 eV, respectively. Further, it is observed that both W4f core levels for the sample  $In/W=1$  are slightly shifted to higher binding energies compared to the sample  $In/W=0.5$  (Figure 9.3a), which can be attributed to the presence of  $In_xW_yS_z$  compounds [168]. The peak shoulders at  $\sim 443$  eV and  $\sim 451$  eV observed for both samples  $In/W=1(2)$  and  $In/W=1(3)$  (Figure 9.3a) are due to the presence of  $In_2S_3$ . The W 4f $5/2$  and W 4f $7/2$  core levels peaks (Figure 9.3a) of the 1:1 In-doped samples are significantly shifted to higher energies compared to pure  $WS_2$ . 3 samples show similar shift of about 1.5 eV which may suggest the presence of  $W^{6+}$  in the doped samples as opposed to  $W^{4+}$  in pure  $WS_2$ . This suggest a preferential bonding between In and W. One of the 1:1 samples exhibits even greater shift of about 4 eV which indicates presence of  $WO_3$ .

Further, the S 2p $1/2$  and S 2p $3/2$  core levels peaks (Figure 9.3b) of the  $In/W=1$  samples also appear at lower energies than pure  $WS_2$  (S 2p $1/2$  and S 2p $3/2$  at 162 eV and 163.5 eV respectively). Thus, we can conclude that In atoms have been successfully

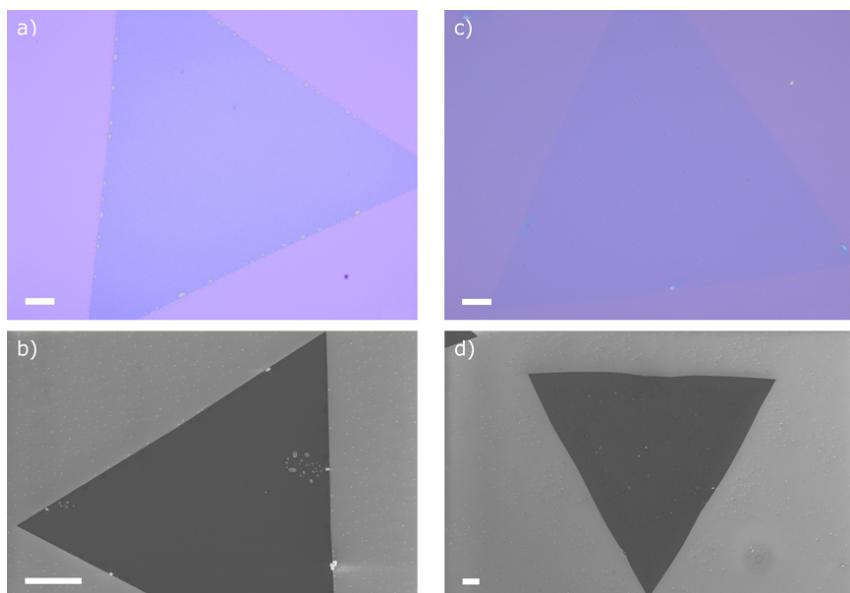
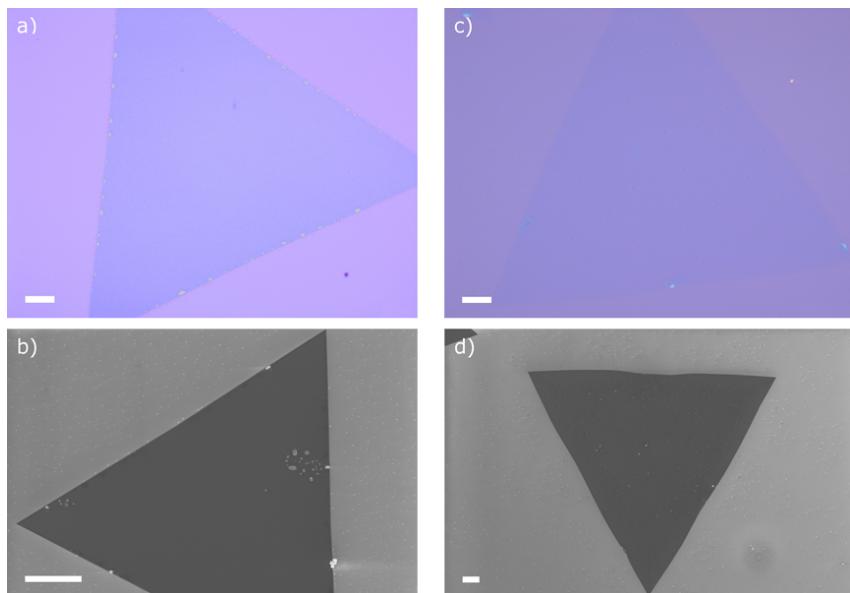
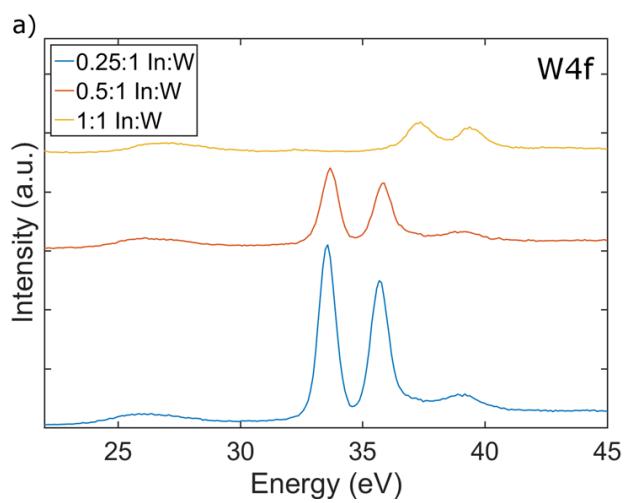
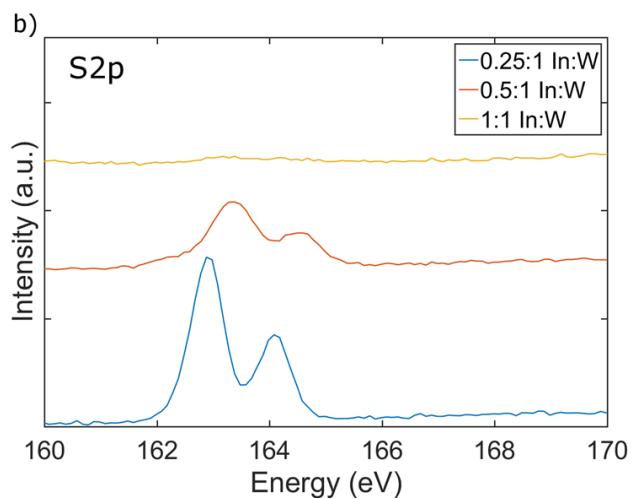


Figure 9.2: Optical and SEM images of flakes grown by using different  $In(OH)_3/H_2WO_4$  weight ratios: (a, b) 0.25, (c, d) 0.5, (e, f) 0.75 and (g, h)=1. All other synthesis conditions and parameters were kept constant as described above (Table S1).

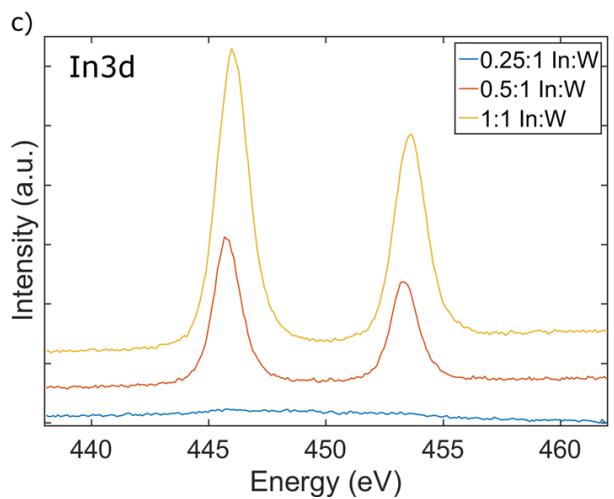
interacting with  $WS_2$  as there is a clear In-W interaction based on the In 3d and W 4f peak shifts. The In atoms are thus likely to be chemisorbed onto the  $WS_2$  or incorporated into the layer as an interstitial. Table 9.1 reports the stoichiometric ratios of In, W and S for the doped samples obtained by calculating the corresponding concentrations from the integrated intensity of the In 3d, W 4f and S 2p core levels.



(a) W 4f



(b) S 2p



(c) In 3d

Figure 9.3: XPS spectra comparison

Table 9.1: In:W and S:W ratios obtained by calculating the In, W and S concentrations from the integrated intensity of the In3d, W4f and S2p core levels.

Sample	In/W	S/W
In/W = 0.25	0.038:1	2.32:1
In/W = 0.5	0.45:1	2.22:1
In/W = 1	1.98:1	0.27:1

The XRD diffraction patterns of all the In-doped  $WS_2$  samples can all be indexed on a hexagonal unit cell basis (Figure 9.4a) and they display a marked analogy to that of  $2H - WS_2$ . The most intense reflection is the (002) and for pure and In-doped  $WS_2$  (Figure 9.4b) it can be seen that the FWHM decreases as the In precursor concentration increases and that a peak shift towards a larger d spacing (Table 9.2) occurs for the highest indium content. Further, the indium content of In/W=0.5, In/W=0.75 and In/W=1 show an additional reflection at  $2\Theta = 13.44$  not belonging to  $WS_2$ , which we attribute to the incorporation of In atoms into the  $WS_2$  lattice.

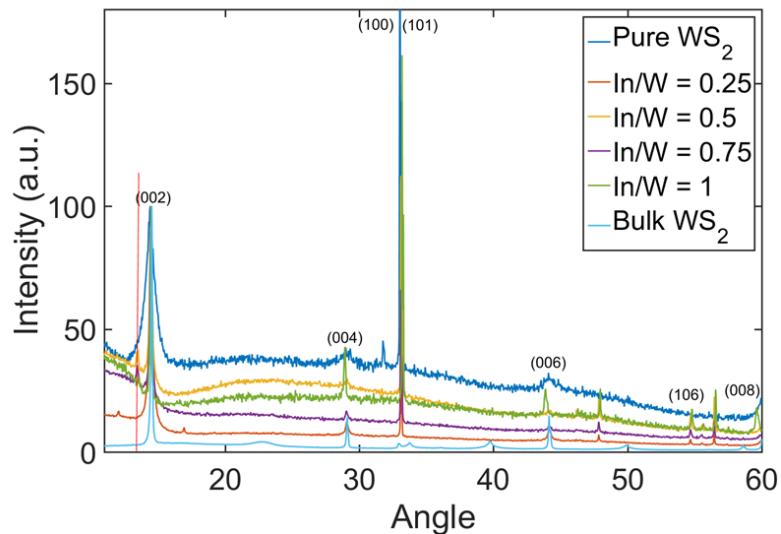
Table 9.2: Data for the (002) XRD peak and lattice parameters for pure  $WS_2$  and In-doped  $WS_2$  samples.

Sample	Position ( $2\Theta$ )	FWHM ( $2\Theta$ )	a ( $\text{\AA}$ )	c ( $\text{\AA}$ )	d ( $\text{\AA}$ )
$WS_2$	14.44	0.703	3.23	11.02	5.51
In/W = 0.25	14.47	0.294	3.23	11	5.50
In/W = 0.5	14.444	0.168	3.22	11.02	5.51
In/W = 0.75	14.479	0.137	3.22	11	5.50
In/W = 1	14.307	0.182	3.21	11.14	5.57

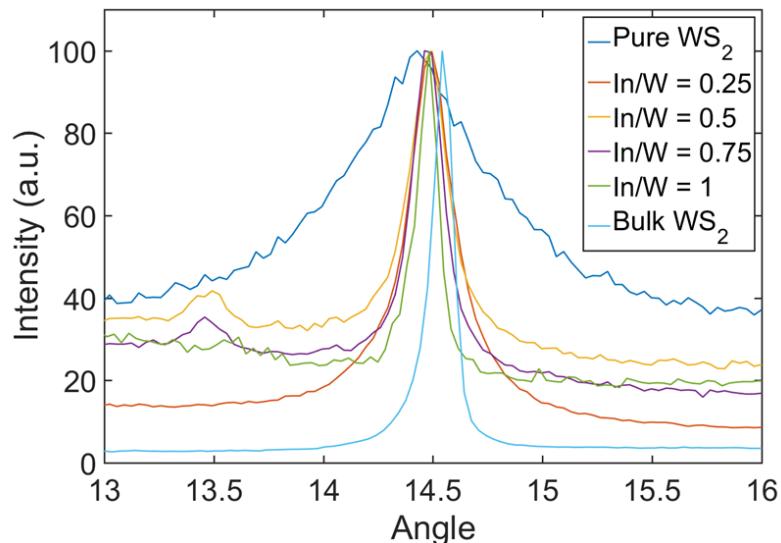
Therefore, it can be concluded that the crystal structure remains unchanged for Indium content of less than 0.038, corresponding to a precursor ratio of In/W = 0.25. For large indium contents an expansion of the van der Waals gap is observed due to the large amount of indium intercalated between the layers in few-layered regions and also a small portion of indium can result incorporated in the crystal structure.

Our results are in agreement with earlier studies on the In intercalation in bulk  $MoS_2$  which revealed that large metal ions, such as In and Ga, are likely to retain the hexagonal structure of  $MoS_2$  on the contrarily of small ions in the form of alkali and alkaline earth

metals, which mostly lead to a modification of the crystallographic order [150] to the octahedral coordination. The presence of d-bands in indium metal provide an additional contribution to bonding stabilization.



(a) XRD patterns for CVD-grown pure  $WS_2$  and In-doped  $WS_2$ .



(b) (002) XRD peak for CVD-grown pure  $WS_2$  and In-doped  $WS_2$

Figure 9.4: XRD spectra of  $WS_2$  samples

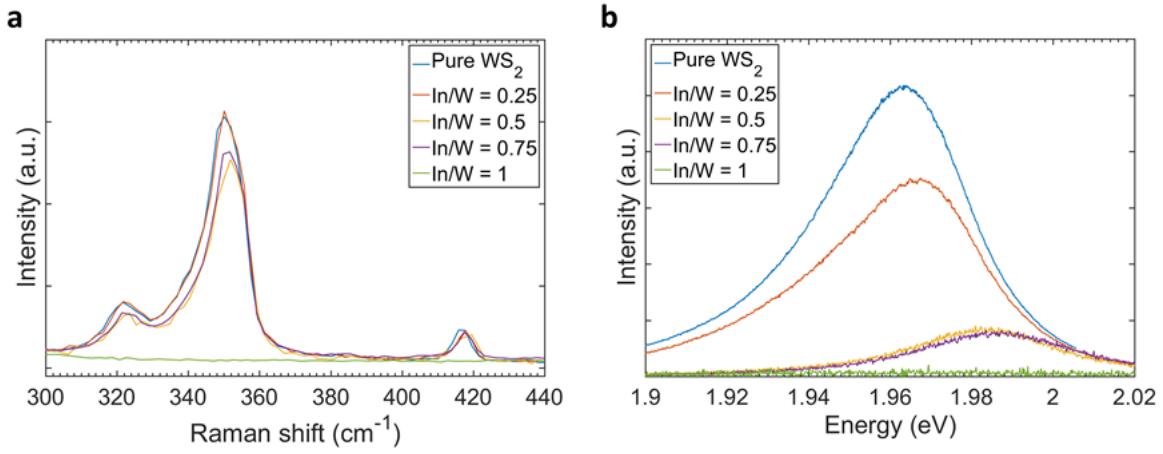


Figure 9.5: Representative a) Raman and b) PL spectra for pure  $WS_2$  (grown by using  $H_2WO_4$  as metal precursor) and In-doped  $WS_2$

Additionally, the reflections at  $2\Theta = \sim 48$  and  $\sim 57$  have been ascribed to the presence of  $In_2S_3$  [52] and specifically for the planes (002). This has been observed in the form of thick crystals in the centre of atomically thin flakes (Figure 9.6) and as ascertained by Raman spectroscopy (Figure 9.6). Since  $In_2S_3$  flakes are rarely found and they present a low nucleation density compared to the  $WS_2$  domains, thus they can be considered as secondary reaction products.

The representative Raman spectra for undoped  $WS_2$  and In-doped  $WS_2$  are reported in Figure 9.5 a). It can be observed that  $WS_2$  with In content between 0.038-0.45 show the characteristic in-plane  $2LA-E_{2g}^1$  and out-of-plane  $A_{1g}$  vibrational Raman active modes of  $WS_2$ , while Indium content of 1 is not Raman active. Similarly,  $WS_2$  with In content between 0.038-0.45 exhibit PL while  $WS_2$  with In content of 1 does not luminescence (Figure 9.5 b)). Therefore, a very large amount of In (equal to 1) alters the crystal structure and properties of the host material. This has been also confirmed by XPS and electrical measurements. The  $E_{2g}^1$  and  $A_{1g}$  Raman peaks (Figure 2c) of all of the In-doped samples ( $In/W=0.25$ ,  $In/W=0.5$  and  $In/W=0.75$ ) are shifted towards higher frequencies ( $E_{2g}^1$  at  $351.5\text{cm}^{-1}$  and  $A_{1g}$  at  $418\text{cm}^{-1}$ ) as compared to pure  $WS_2$ . This could be due to the differences in the binding energy between W–S and (W–In)–S bonds. Nevertheless, the shifts in Raman frequencies observed in atomically thin metal-doped TMDCs is not yet fully understood and further studies are needed. The excitons-to-trions ratio (Figure 9.9) for all the PL active In-doped samples ( $In/W=0.25$ ,  $In/W=0.5$  and  $In/W=0.75$ ) is lower than that of pure  $WS_2$ , thus indicating an increase of the n-type doping with the In concentration. This trend may be explained considering that the post-transition In metal

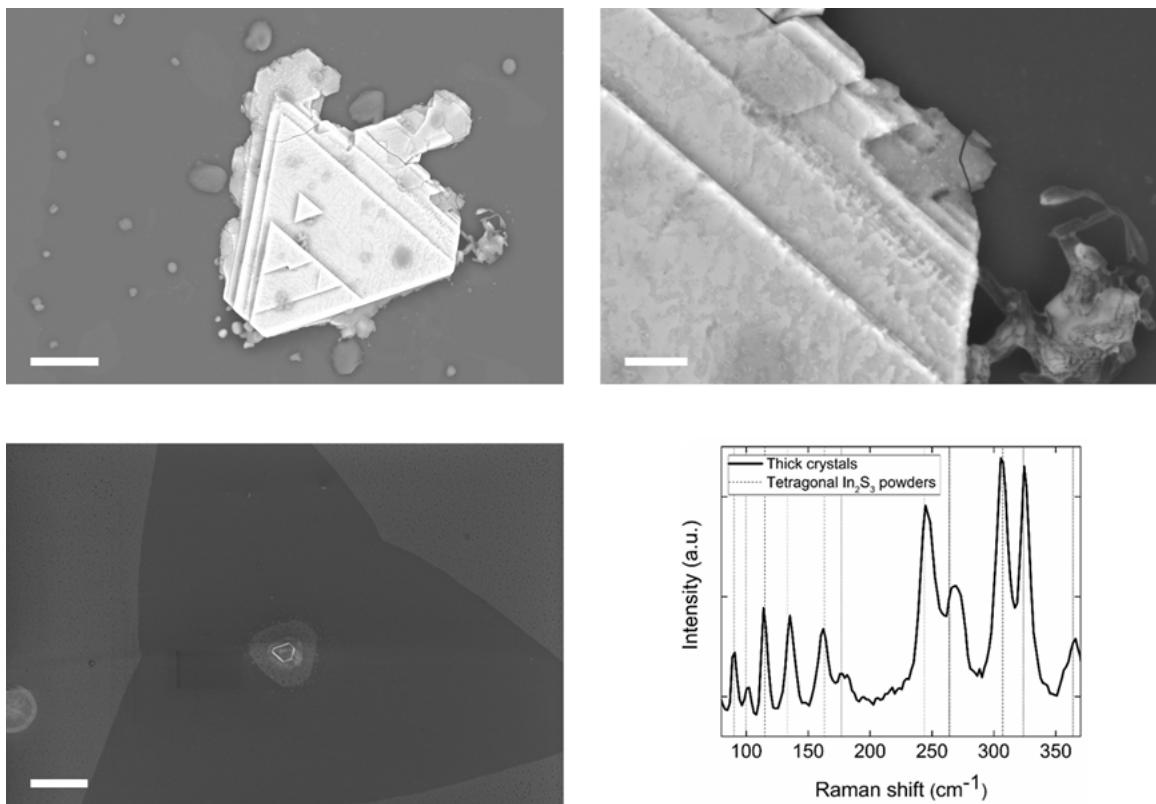


Figure 9.6: Low-magnification SEM images in (a) SE and (b) BSD imaging mode of the same area of sample In/W=1. High-magnification SEM images in (c) SE and (d) BSD imaging mode of the same area of sample In/W=1, revealing compositional variation across the flakes

atoms have fully-filled d-orbitals and an additional third electron in a p-orbital in the most outer shell. This excess electron may thus enhance the concentration of electrons in the n-doped  $WS_2$ , which leads to a semiconducting-to-metallic transition of the host material at high In incorporation levels. This trend has been confirmed by electrical characterization of the  $InWS_2$ , which showed an increase in the resistance with increasing temperature, thus revealing a metallic-type behaviour (Figure 9.7).

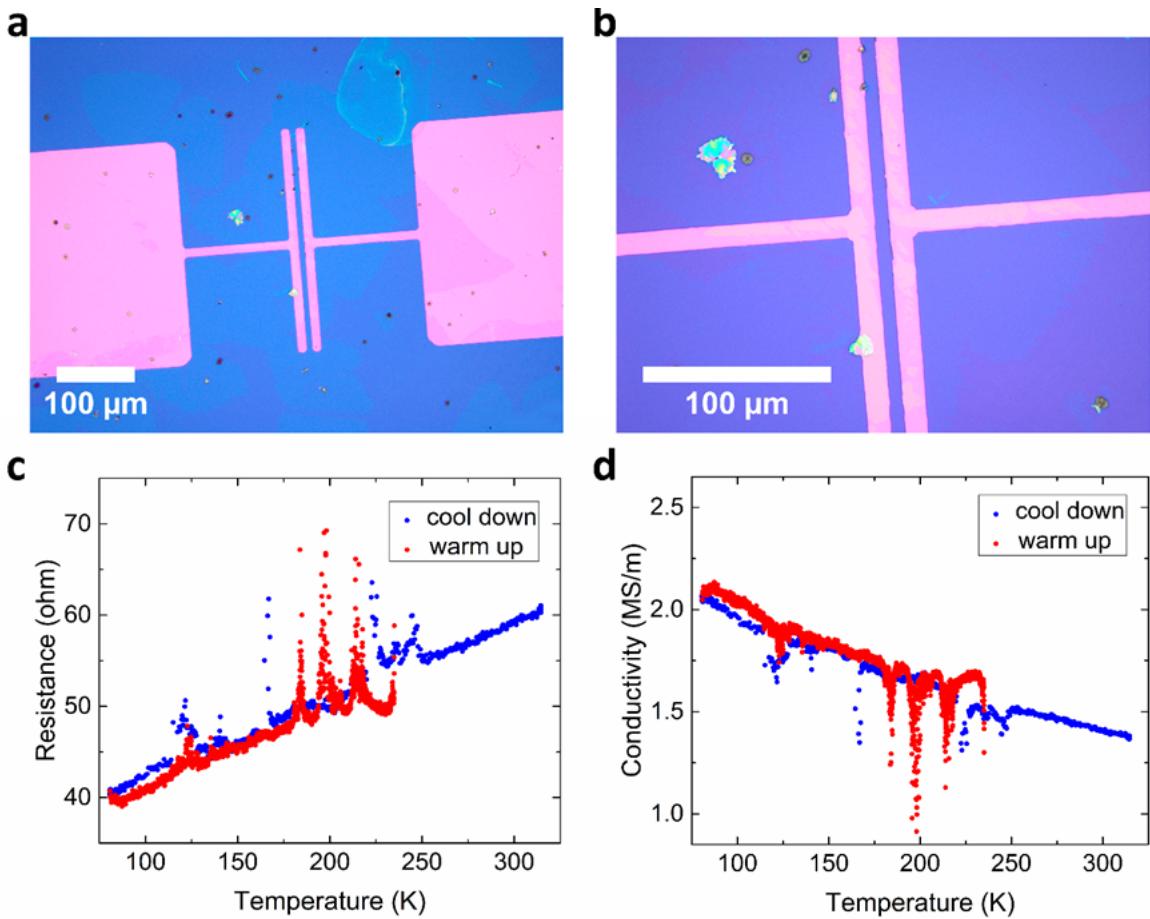


Figure 9.7: (a, b) Optical micrographs of Ti and Au contacts deposited on In/W=1 flakes. (c) Measured resistance as a function of temperature. (d) Calculated conductivity vs. temperature revealing a semi-metallic behaviour.

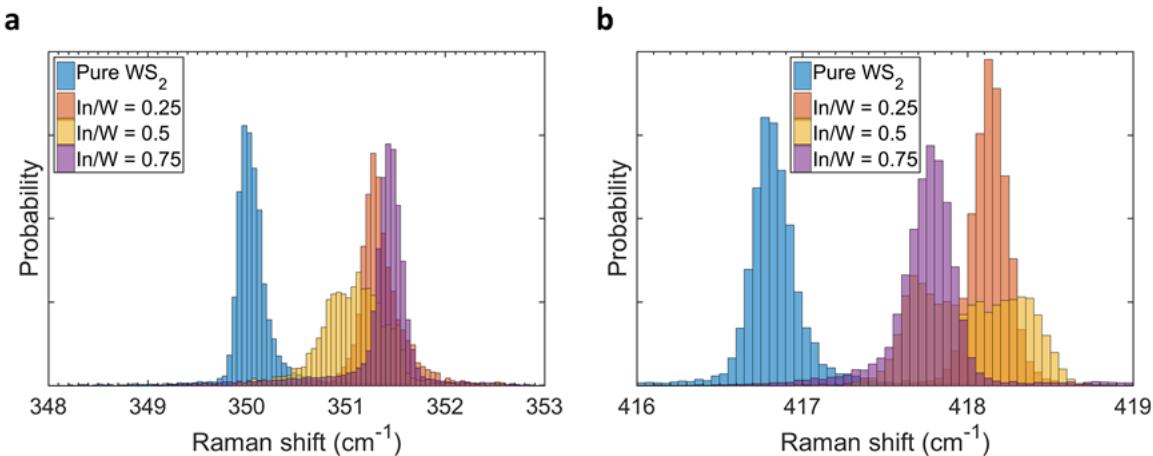


Figure 9.8: a)  $E_{2g}^1$  and b)  $A_{1g}$  peak positions for pure  $WS_2$  and Raman active In-doped  $WS_2$  samples.

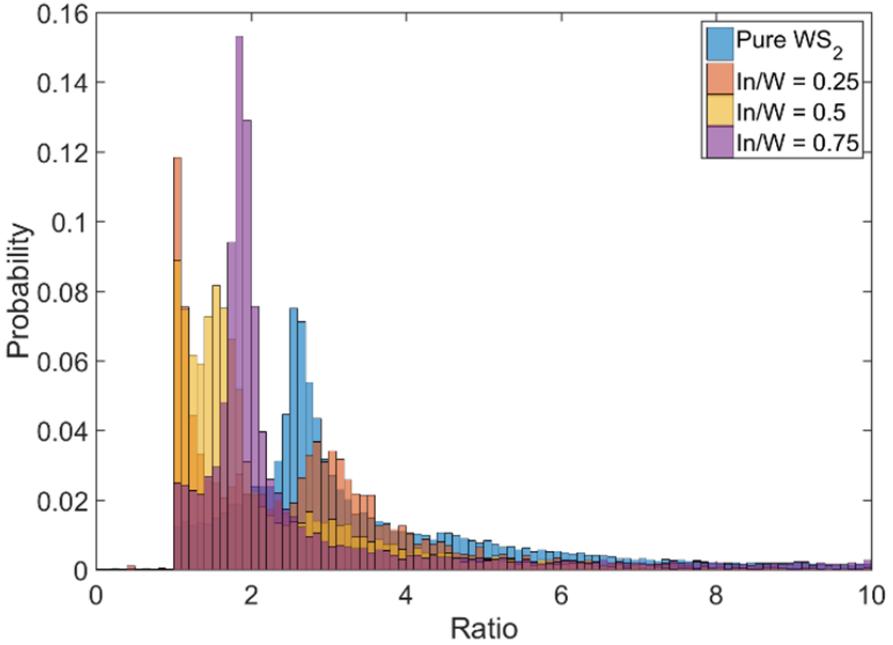
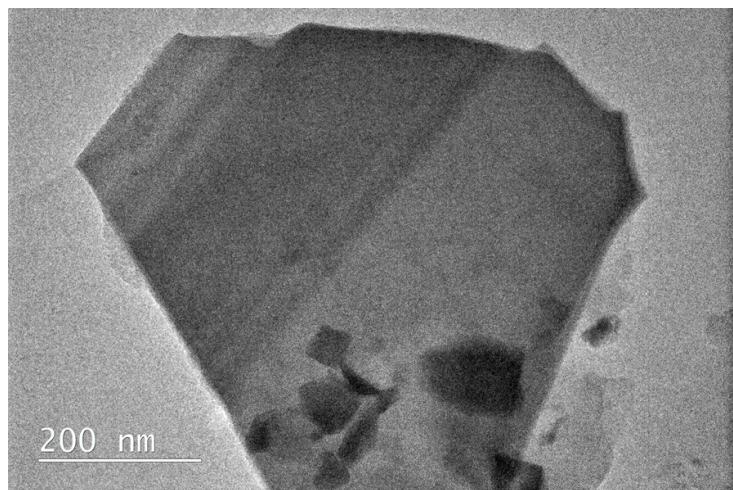
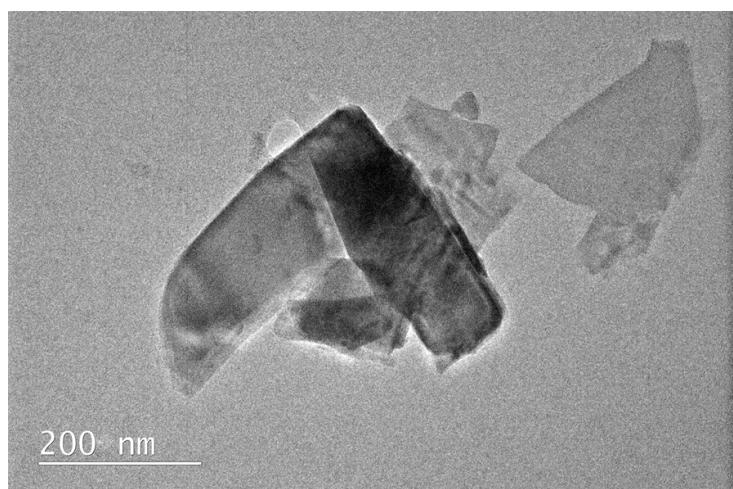


Figure 9.9: Excitons-to-trions ratio for pure  $WS_2$  and PL active In-doped  $WS_2$  samples XPS

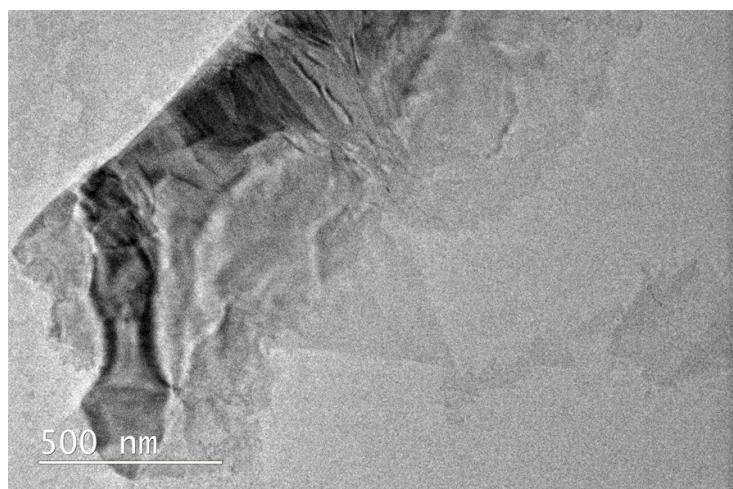
The sample with In:W growth ratio of 0.5:1 was further analysed using transmission electron microscopy (TEM). In order to prepare the samples for the measurement the as grown flakes of  $WS_2$  on  $SiO_2/Si$  have to be transferred onto a TEM grid made of thin (200 nm) carbon layer stretched across copper grid. The samples were therefore transferred using the standard wet transfer method described in chapter 8. Due to irregular surface of TEM grid consisting of shallow holes as well as delicate carbon film the wet transfer method proved to be less efficient than when transferring onto a flat  $SiO_2/Si$  surface. Due to acetone bath and several steps of heating and cooling the carbon film breaks in many places leading to partial loss of the transferred material. The TEM images of the transferred  $WS_2$  flakes can be seen in Figure 9.10. The contrast in those images is primarily caused by the size of the atoms with smaller atoms of C contributing very little and being barely distinguishable from an empty space, while the bigger W atoms resulting in much more noticeable contrast. The Figure 9.10a shows relatively thick  $WS_2$  flake of < 10 layers with some smaller areas of more layers. The Figure 9.10b shows a folded and crumpled flake with thickness ranging from few, 2-3 layers up to very thick. There is also a thin, flat flake on the right side which retained most of the triangular shape. In Figure 9.10c there is a larger crumpled flake seen across the image. In the center there is one corner of a thin, flat triangular flake.



(a)



(b)

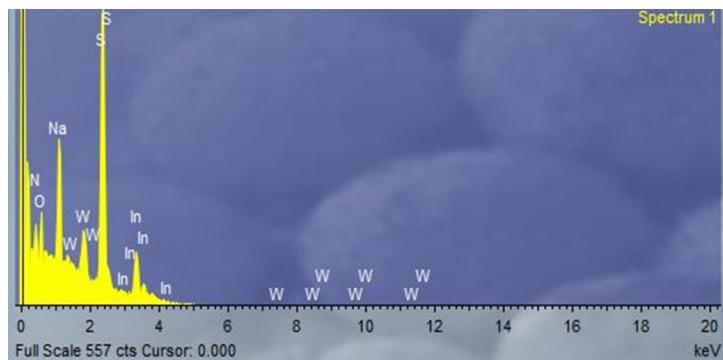


(c)

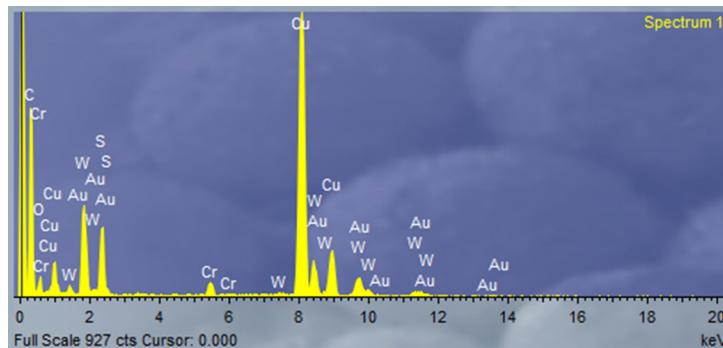
Figure 9.10: TEM images of the  $WS_2$  sample with  $In : W = 0.5 : 1$ 

The energy dispersive x-ray spectroscopy (EDS) has been then utilised to find the chemical makeup of the sample. First the as grown sample was characterised using SEM

EDS which requires no sample transfer. As seen in Figure 9.11a there are In peaks present at:  $L_{\alpha 1} = 3286.94$ ;  $L_{\alpha 2} = 3279.29$ ;  $L_{\beta 1} = 3487.21$ ;  $L_{\beta 2} = 3713.81$ ;  $L_{\gamma 1} = 3920.81$ . This indicates that there is some In in, on or around the  $WS_2$  flake. There is also visible Na peak which indicates remaining Na from  $NaCl$  used for synthesis. In order to compare the as grown sample, the transferred sample was characterised using TEM EDS. AS seen in Figure 9.11b there is no visible In peak. This indicates that the In is somehow removed during the transfer process. It is therefore most likely that the In is not present inside the  $WS_2$  as a dopant, as substitution or an interstitial, or that it is located in between the layers, but that it is present on top of or around the as grown  $WS_2$  flake.



(a) Before transfer



(b) After transfer

Figure 9.11: EDS spectra collected using TEM from  $WS_2$  sample with  $In : W = 1 : 2$

Additionally the electron diffraction (ED) measurement was performed. As seen in Figure 9.12 the present pattern correspond to the expected pattern for  $WS_2$ . The spots are sharp and narrow indicating mostly monolayer  $WS_2$  with no elongation or broadening expected due to the presence of irregular presence of doping element. There is also no additional pattern that could indicate a super structure of ordered atoms of the dopant. The faint halo indicates presence of the amorphous carbon of the TEM grid. The faint signal is therefore indicative of a lack of polymer remains after the transfer. Finally the

calculated lattice parameter  $a$  was found to be  $a = 2.71 \text{ \AA}$  which is in agreement to the  $a$  parameter found for the un doped  $WS_2$  from the XRD spectrum as seen in Figure 9.4 ( $a = 2.71 \text{ \AA}$ ) as well as the one found for the bulk  $WS_2$  ( $a = 2.73 \text{ \AA}$ ). This indicates therefore that the transferred sample shows no change in strain after the transfer.

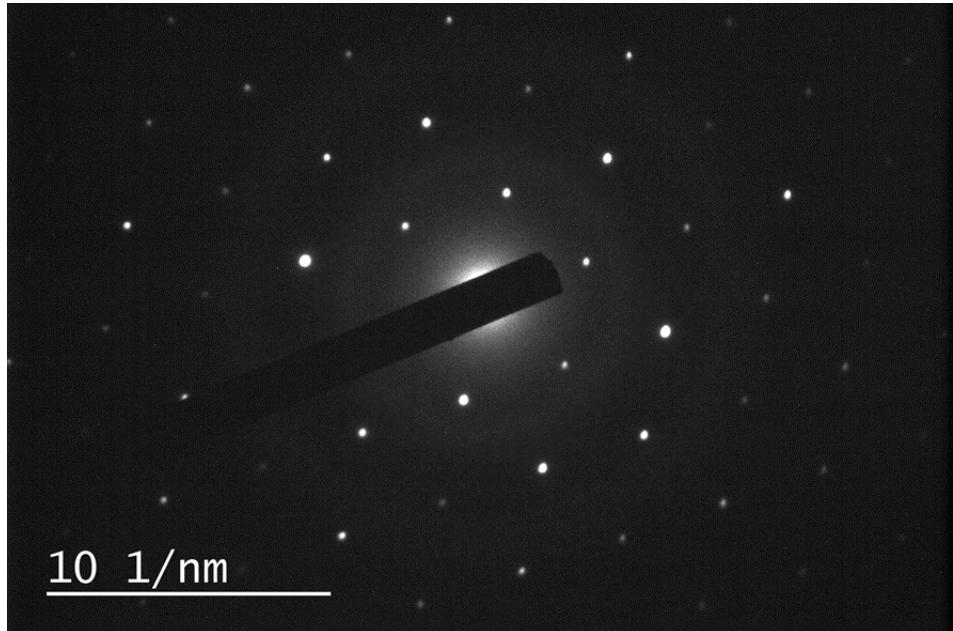


Figure 9.12: Electron diffraction pattern of  $WS_2$  flake with  $In : W = 1 : 2$

### 9.3 Conclusions

In summary, we have reported indium atoms doping of  $WS_2$  atomic layers in situ during synthesis, without sacrificing the lateral extension or the reproducibility of the synthesis process. Remarkably, the In-doped  $WS_2$  samples exhibit tunable light emission and a semiconducting-to-semimetallic transition at high doping levels. Therefore, the present synthesis strategy can be employed to achieve tailorabile optical and electrical characteristics of atomically-thin  $WS_2$  through stable incorporation of non-volatile post-transition metal atoms.

# Chapter 10

## CVD of mono-few-layered 2H $WSe_2$

### 10.1 Introduction

In this chapter we present our work on the characterization of CVD monolayer  $WSe_2$ . The novelty of this work resides in the use of a solid state inorganic precursor of Se for the first time which replaces the commonly used toxic  $H_2Se$  and Se powder in presence of Hydrogen gas. The purpose of the work reported here is to assess the quality of the  $WSe_2$  synthesized using this precursor as compare to the current literature.  $WSe_2$  is a TMDC material very similar to the  $WS_2$ . In its 2H semiconducting form the main difference between 2H  $WSe_2$  and  $WS_2$  is its optical bandgap which for monolayer is about 1.65 eV compared to 2 eV for  $WS_2$ . This allows for potential application in the near infrared range. Its crystal structure is the same as the other TDMCs as outlined in 2.

### 10.2 Results

The  $WSe_2$  were grown using standard growth procedure developed for growth of the  $WS_2$ . The mix of  $H_2WO_4$  and  $NaCl$  was placed in one crucible near the target substrate while  $ZnSe$  powder was placed in a separate crucible in a separate heating element. The growth was performed at 850 °C and W and S precursors were exposed to the same temperature in order to enable the evaporation. The resulting flakes as seen in Figure 10.1 are triangularly shaped similarly to the  $WS_2$  flakes. The monolayer flakes are up to about 30  $\mu m$  and are similarly distributed to the growths observed for  $WS_2$ . The  $WSe_2$  triangles optical images also show relatively thin strip of contrast along the border.

These flakes have been characterized by PL and Raman spectroscopy (Figure 10.2.

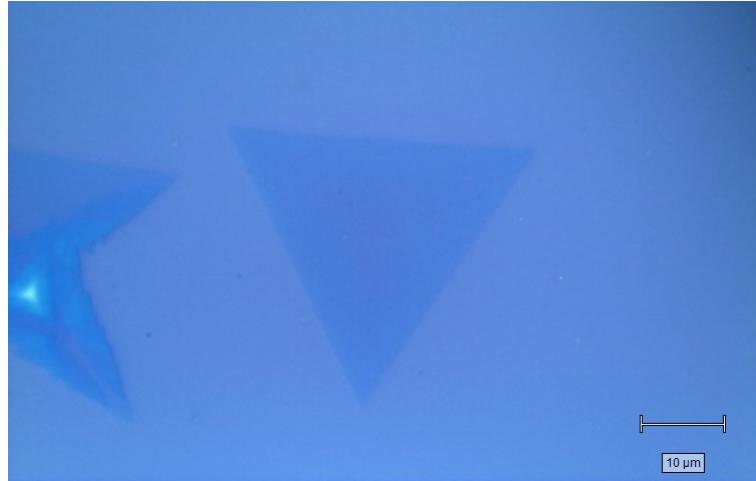


Figure 10.1: An optical micrograph of the  $WSe_2$  monolayer flake

A typical PL and Raman spectrum can be seen in Figure 10.2. The peak is centred at 1.65 eV which suggest a monolayer nature of the flake (as the direct band gap of monolayer is 1.65 eV) and the peak appears mostly symmetrical with FWHM of 66 meV. The symmetry of the peak and the fact it can be fitted with a single function, suggest a negligible contribution from trions in contrast we what observed for  $WS_2$  fakes. The Raman peak around  $250\text{ cm}^{-1}$  is a convolution of 2 peaks, an  $E_{2g}^1$  and  $A_{1g}$  vibrational modes, as already observed for bulk as well as exfoliated  $WSe_2$ .

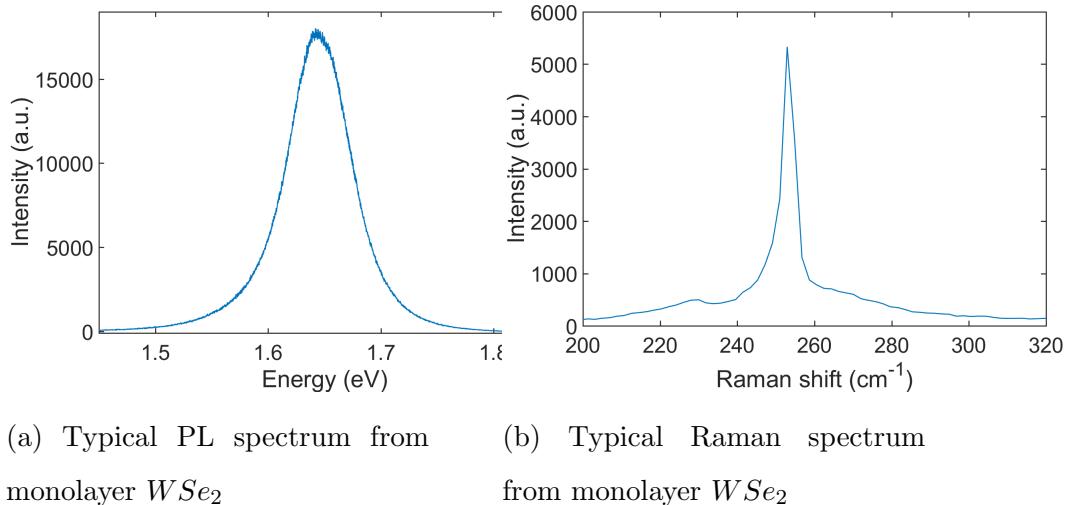


Figure 10.2: PL and Raman spectra from monolayer  $WSe_2$

A typical map of PL intensity of a  $WSe_2$  sample can be seen in Figure 10.3a. The PL intensity is homogeneous throughout the flake. It does not exhibit the trisecting pattern as seen in  $WS_2$  samples e.g. Figure 10.3a.

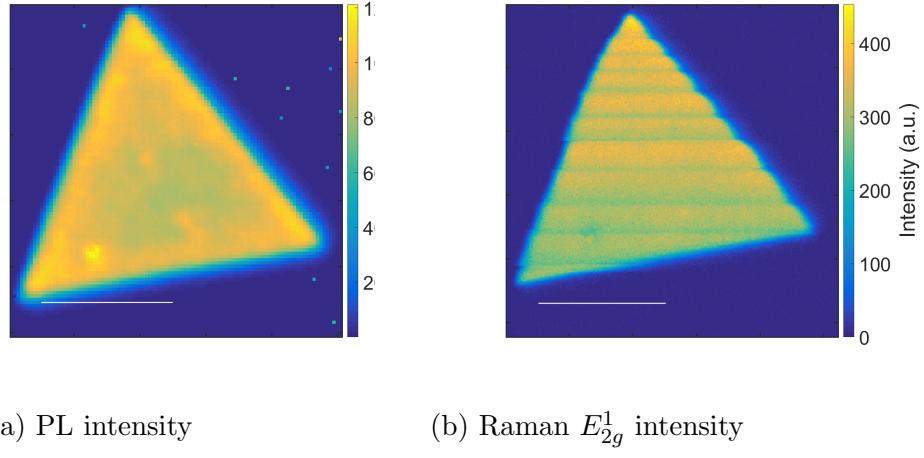


Figure 10.3: PL intensity and Raman  $E_{2g}^1$  intensity maps

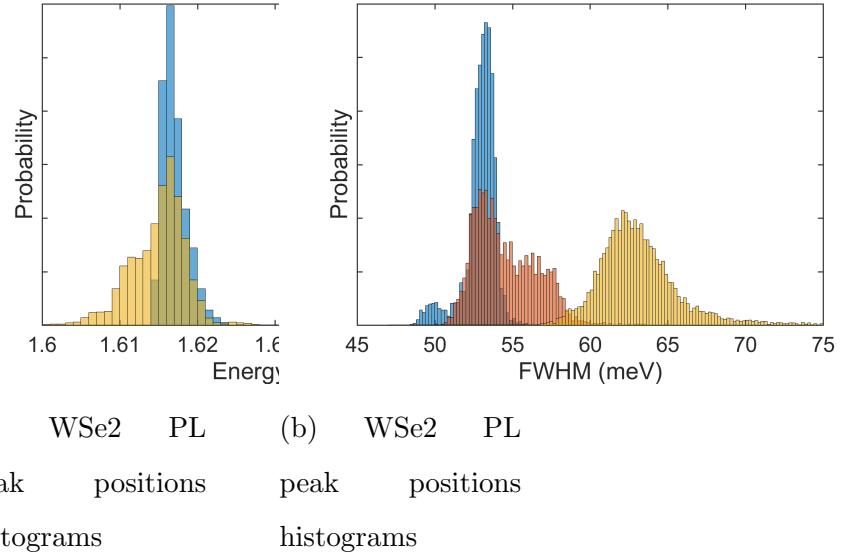


Figure 10.4: Comparison of PL peak positions and widths in different  $WSe_2$  samples

A comparison of PL peak positions and widths between different samples of  $WSe_2$  can be seen in Figure 10.4.

By plotting the intensity and width of the PL peaks against the peak position as seen in Figure 10.5 certain patterns can be observed. The intensity is mostly grouped around maximum values and relatively narrowly spread across the position spectrum. The thick flakes show much more even distribution of intensity across the position, which combined with the wide distribution of positions results in a much more inhomogeneous sample. The width and positions are generally well grouped with flakes with smaller width having more narrow distribution than those with greater width. Also few-layer flake shows a smaller peak width. Overall there is no obvious relation between position and width.

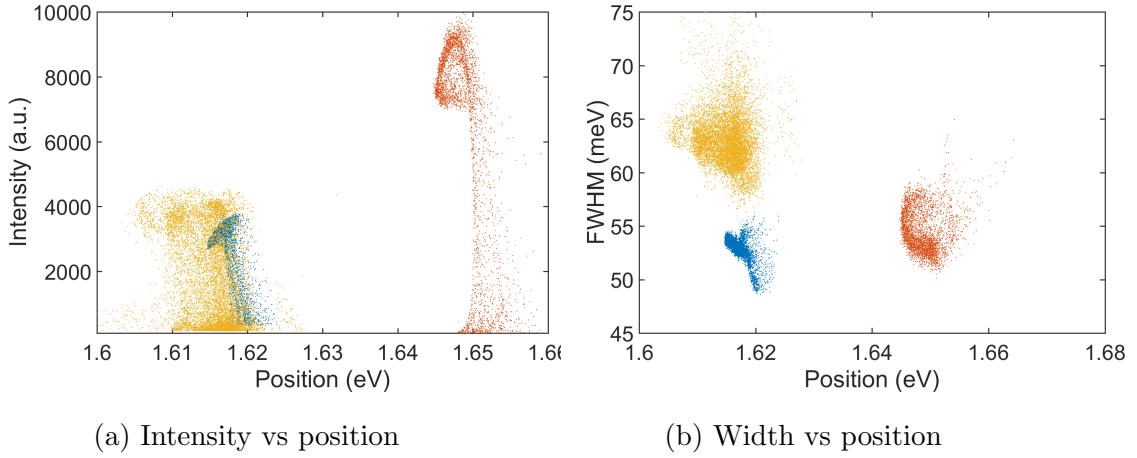


Figure 10.5: PL peak parameters distribution

The Raman spectroscopy is a very useful characterisation technique for TMDCs. For most TMDCs it can be used to identify the number of layers or strain within the layer. However in the case of  $WSe_2$  the position of the  $E_{2g}^1$  and  $A_{1g}$  largely overlaps and therefore it is difficult to accurately determine the difference in their position. Because of that this method of identifying the number of layers cannot be employed easily. It is however still possible to examine the strain within the layers by noting the shift of the  $E_{2g}^1$  peak. A Raman  $E_{2g}^1$  peak position distribution from a representative sample can be seen in Figure 10.6. The strain can be then determined from the mean position of  $250.678 \pm 0.095 \text{ cm}^{-1}$  to be 2.44 % [31].

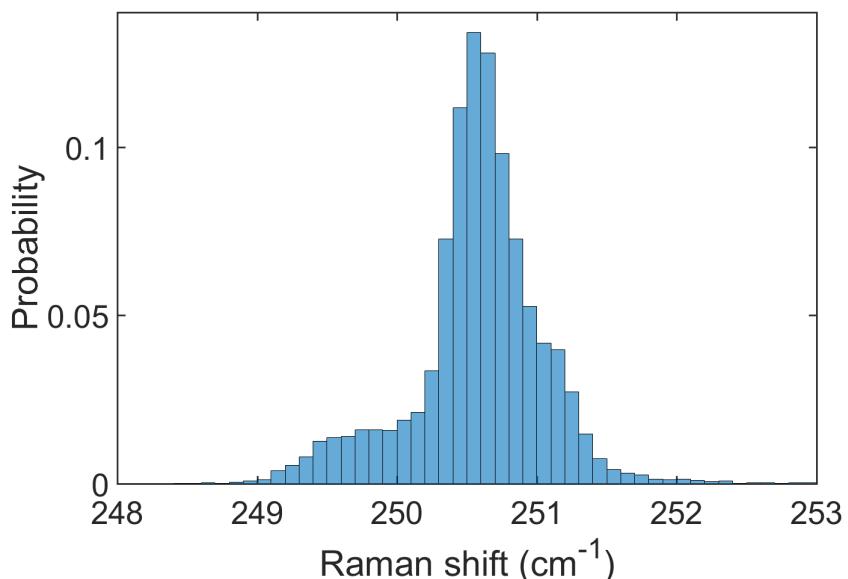


Figure 10.6: Histogram of Raman  $E_{2g}^1$  peak position from monolayer  $WSe_2$

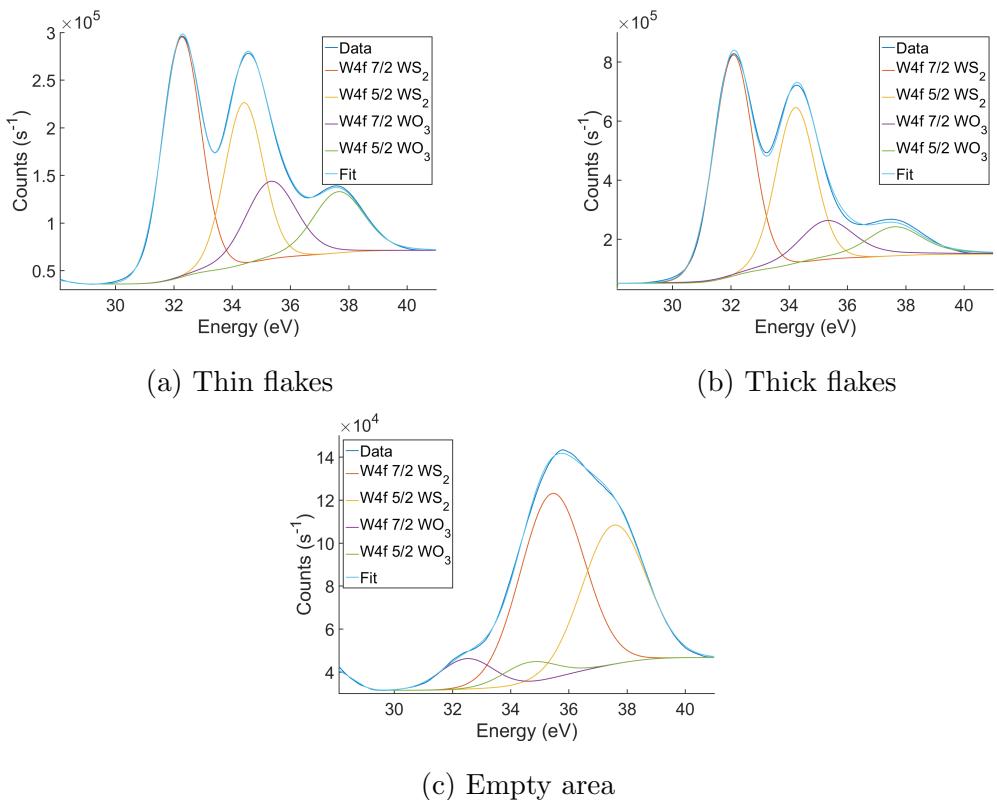


Figure 10.7: XPS spectra of W4f peaks in different areas of the sample

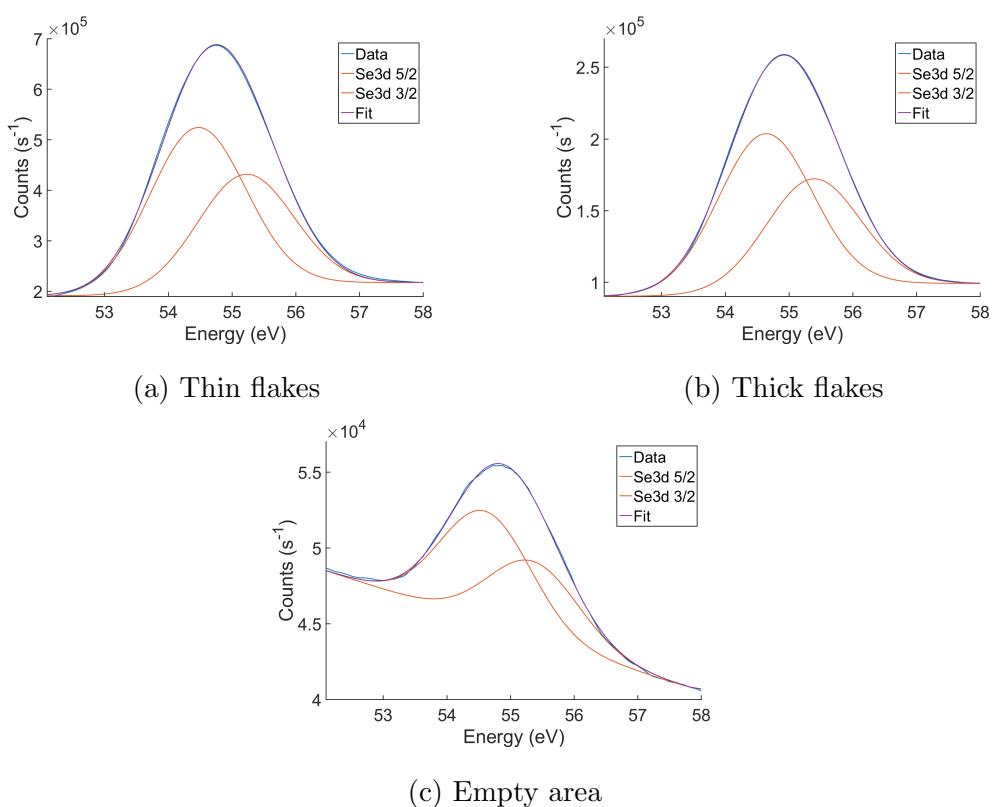


Figure 10.8: XPS spectra of Se3d peaks in different areas of the sample

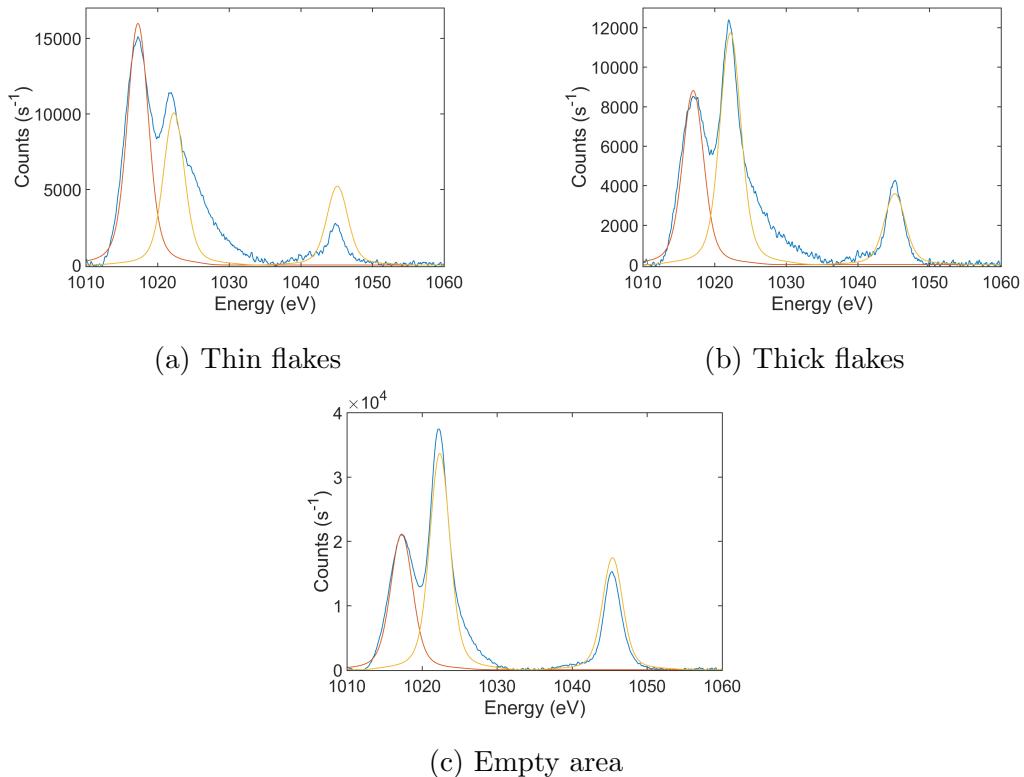


Figure 10.9: XPS spectra of Zn2p peaks in different areas of the sample

The sample has been further characterised with XPS. Three areas were selected for measurements, one with thin, mono or double layer  $WSe_2$ , one with thick bulk  $WSe_2$  and one with no visible  $WSe_2$  flakes. The Figure 10.7 shows W4f core levels measured in those spots. The first area (Figure 10.7a), with thin flake shows one doublet at 32.08 eV and 34.23 eV and a second doublet at 35.33 eV and 37.68 eV. The first doublet corresponds to  $WSe_2$  while the second one can be attributed to  $WO_3$ . Since the spot size in the measurement covers both the flake as well as some surrounding substrate it is possible that the  $WO_3$  is located outside of the flake. Furthermore the background indicates that the emission from  $WSe_2$  came from surface and therefore the  $WSe_2$  flake is not contaminated with  $WO_3$ . The second area with thicker flakes (Figure 10.7b) shows similarly two doublets: one at 32.28 eV and 34.43 eV and a second one at 35.38 eV and 37.63 eV. Similarly to the thin area with thin flake we can ascribe the former to the  $WSe_2$  and the latter to  $WO_3$ . There is a small shift of 0.2 eV between  $WSe_2$  from the thin flake and  $WSe_2$  from the thick flake. It is possible that XPS is sensitive to the number of layers in  $WSe_2$  and TMDCs in general since it is known that number of layers does modify the electronic structure of the material. The  $WO_3$  is found to be at the same position in both areas. The  $WO_3$  peak is also relatively weaker in the area with the thick flake than in the

area with thin flake which could be a result of the thick flake having larger surface area than the thin flake and smaller presence of  $WO_3$  around the flake. Additionally an empty area (Figure 10.7c) with no visible flakes has been measured. Similarly two doublets, one at 32.58 eV and 34.73 eV and a second one at 35.48 eV and 37.58 eV have been fitted and their presence can be again explained by presence of  $WSe_2$  and  $WO_3$ . The  $WSe_2$  peak is shifted in relation to that from the thin flake by 0.5 eV which could indicate presence of a highly defective  $WS_2$  or very small amounts of very bulk  $WS_2$ . The  $WS_2$  peak is also much weaker than that of the  $WO_3$  which is expected since there is no visible  $WS_2$ . This result suggesting presence of residues of tungsten oxide species across the whole substrate and thus also possibly across the grown flakes of  $WSe_2$ . This result corroborates the evidence of chemical purity of  $WSe_2$ .

We can also look at Se3d core levels measured at the same locations. As seen in Figure 10.8a, taken from an area with the thin flake, we can fit it with one doublet corresponding to the presence of  $WSe_2$  at 54.48 eV and 55.23 eV. Similarly in Figure 10.8b we can see Se3d peaks taken from area with the thick flake and can fit it with a doublet at 54.63 eV and 55.38 eV which also corresponds to the  $WSe_2$ . Similar to the W4f levels there is a shift of 0.15 eV between those two flakes which can be explained by their thickness which changes the electronic structure. The Se3d levels measured in the reference empty area also can be fitted with a doublet at 54.53 eV and 55.33 eV which can be attributed to  $WSe_2$ . Similarly there is a shift of 0.05 eV from the peak associated with the thin flake, which is much smaller than the W4f peak shift. The Se3d peak from the empty area is about a magnitude weaker than that from either the thin or thick flake which is expected as no visible flake was observed. It does however indicate a non insignificant presence of  $WSe_2$ , perhaps in the form of nuclei that never grew into proper flakes or flakes that shrunk or became etched and are highly defective and thinner than monolayer. The Se3d from the empty area also exhibits a steep background which indicates that the Se is covered with some layer, perhaps that of  $WO_3$ .

Finally the Zn2p levels were measured across the same areas. As seen in Figure 10.9a a doublet can be identified at 1022.02 eV and 1045.11 eV together with a single peak at 1017.33 eV taken from a thin flake. Similarly in Figure 10.9b the doublet is located at 1022.23 eV and 1045.16 eV and a single peak at 1017.03 eV. The reference area shows a doublet at 1045.39 eV and 1022.38 eV and a single peak at 1017.29 eV. It seems therefore that the peak position of the Zn2p doublet does not change significantly from the empty reference area and the thin or thick flake. The peak intensity in the empty area is also

much greater than that of the peak in the area with thin or thick flakes. It suggests then that the Zn that was used in the synthesis is therefore located mostly on a substrate and not on the  $WSe_2$  flakes.

### 10.3 Conclusions

In this chapter I have presented and discussed the electronic band structure and the physical characterization of CVD grown 2H  $WSe_2$ . The CVD synthesis of  $WSe_2$  is quite challenging and not much work has been reported so far in the literature due to the low reactivity of Se. We have concluded that the grown material is pure, and possibly have high crystallinity as demonstrated from the relatively small FWHM of the PL peak. Additionally, thanks to micrometric lateral size resolution of the XPS analysis we could distinguish and parameterise the difference in binding energy of W 4f orbitals as a function of the thickness of the flakes for the first time. Furthermore, we could prove that a small amount of  $WO_3$  is spread all over the substrate and it is not chemically bound to  $WSe_2$ . Similarly, it was interesting to observe the presence of elemental Se on the bare substrates. In contrast with the belief that the sticking coefficient of chalcogen elements is very low as compared to metals such as W and Mo, this evidence can shed light into the growth mechanism via CVD of atomically thin materials.

# Chapter 11

## Physical characterisation of few-layered 1T' $WSe_2$

### 11.1 Introduction

The 1T and 1T' phases of group VI TMDCs have only recently gained significant attention compared to the more popular semiconducting 2H and number of reports in the literature has increased. They have been found to show promise in areas of electrocatalytic water splitting and energy storage thanks to lower charge transfer resistance [166], a result of their metallic nature [177]. The 1T' phase is also predicted to be a large gap quantum spin Hall (QSH) insulator which can be useful in spintronic devices application [22]. In contrast to 1T'  $WTe_2$  [37] it can be used in ambient temperatures as well as ambient atmosphere unlike other known large gap QSH insulator materials like stanene [179] or 2D In-Sb compounds [49].

So far the synthesis of 1T and 1T' group VI sulfides and selenides ( $MoS_2$ ,  $WS_2$ ,  $MoSe_2$ ,  $WSe_2$ ) phases has proven difficult due to the metastable nature of them. Most commonly a direct synthesis via e.g. a CVD route results in more thermodynamically stable 2H phase. The difference in energy per formula unit between 1H and 1T'  $WSe_2$  phase is only 0.27 eV which suggests that under certain reaction conditions a metastable 1T' can be synthesised.

The  $WSe_2$  flakes of varying thickness has been successfully grown via the colloidal synthesis method.

## 11.2 Results

In order to ascertain the phase of the as grown  $WSe_2$  a Raman spectrum has been taken. As seen in Figure 11.1 the spectrum of the as grown 1T'  $WSe_2$  looks very different to the Raman spectrum of the CVD grown 2H  $WSe_2$  as seen in e.g. Figure 10.2b. The  $E_{2g}^1$  and  $A_{1g}$  located around  $250\text{ cm}^{-1}$  and are convoluted in case of the monolayer. In spectrum of the 1T' sample (Figure 11.1) the closest peaks to those are located at  $248.6$  and  $260\text{ cm}^{-1}$  and can be therefore ascribed to  $E_{2g}^1$  and  $A_{1g}$  modes respectively. Additionally the absence of the  $B_{2g}^1$  peak suggest that the material is very thin. Furthermore there are 5 more unresolved peaks at  $104.5$ ,  $149$ ,  $177$ ,  $218$  and  $236.3\text{ cm}^{-1}$ . Thus far there is no published information regarding the vibrational modes of 1T'  $WSe_2$  and therefore the peaks cannot be assigned to the modes. Similarly new peaks have been reported for 1T'  $MoS_2$  where new peaks were labelled as  $J_1$ ,  $J_2$  and  $J_3$  [193].

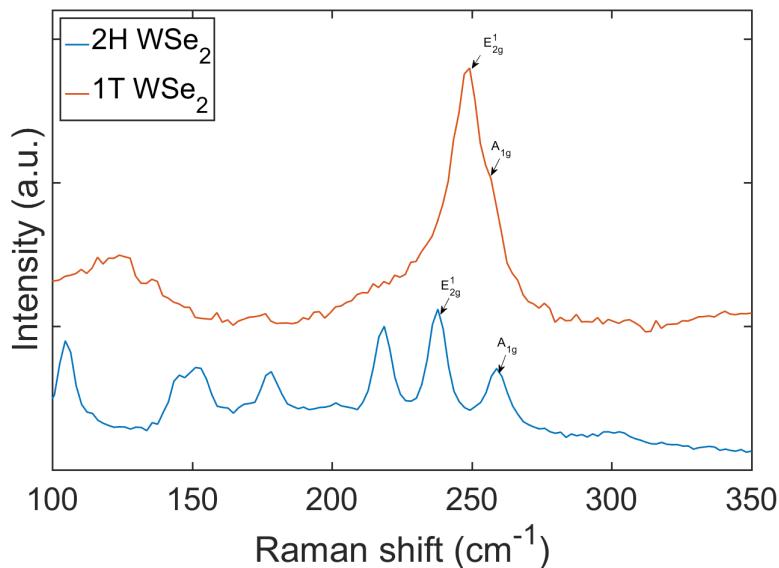
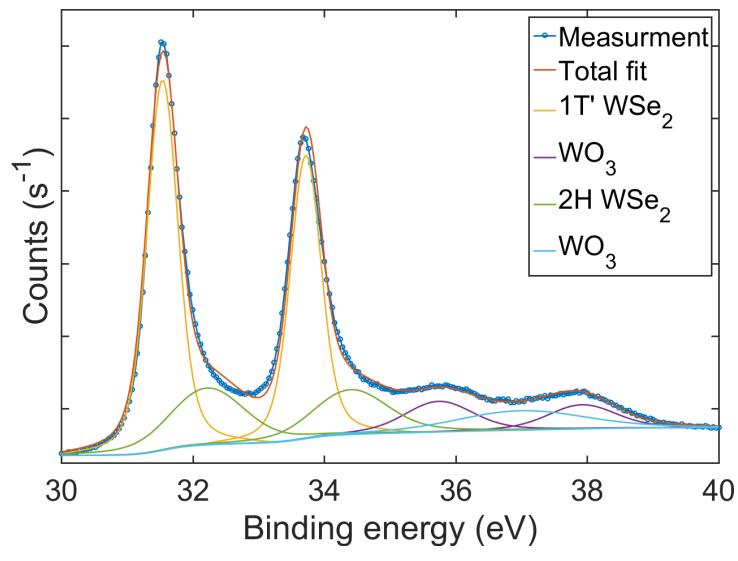


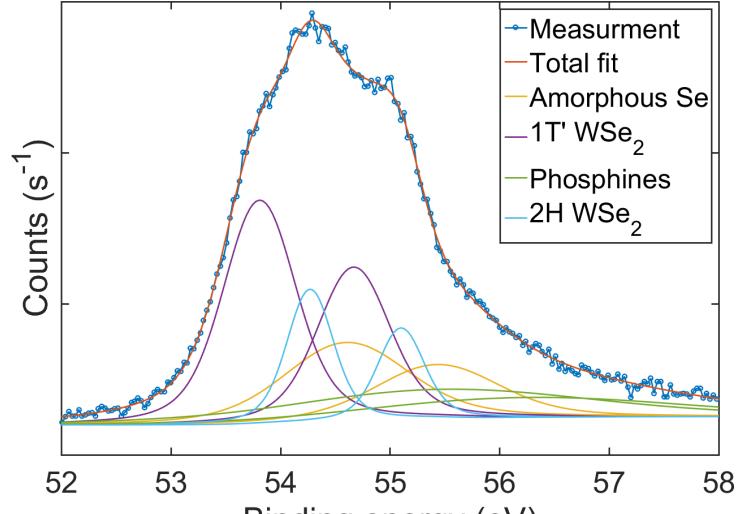
Figure 11.1: Raman spectra of 2H  $WSe_2$  and 1T'  $WSe_2$

Similarly, the XPS spectra were taken of the as-grown sample as seen in Figure 11.2a and Figure 11.2b. The XPS spectrum of the W 4f electron shell shows a doublet of  $W^{+4}$  4f at  $31.49$  and  $33.63\text{ eV}$ . This position varies notably from those reported for 2H  $WSe_2$  and therefore are attributed to 1T'  $WSe_2$ . The shift itself is most likely caused by change in coordination of the metal atom or a change in the W-Se bond length from  $2.531\text{ \AA}$  to  $2.66\text{ \AA}$ . On top of the 1T' phase of  $WSe_2$  additional small contributions to the spectrum can be attributed to the 2H  $WSe_2$  at  $32.22\text{ eV}$  and  $34.30\text{ eV}$ . Additionally an even smaller contribution from tungsten oxides can be identified at  $35.74\text{ eV}$  and  $37.92\text{ eV}$ . The Se

3d level spectrum seen in Figure 11.2b of the as-grown sample has been fitted with 4 doublets. Two of those doublets are associated with  $Se^{-2}$  atoms and are assigned to 1T'  $WSe_2$  (53.60 eV and 54.46 eV) and 2H  $WSe_2$  (54.26 eV and 55.1 eV). The remaining two doublets, with much lower integrated area as compared to the Se bound to W, are assigned to amorphous Se (54.62 eV and 55.46 eV) and Se partially coordinated with phosphines (55.49 eV and 56.36 eV). The latter is remaining from the unreacted precursors of Se for the colloidal synthesis and a small component of amorphous Se is excepted as residual from the synthesis as well.

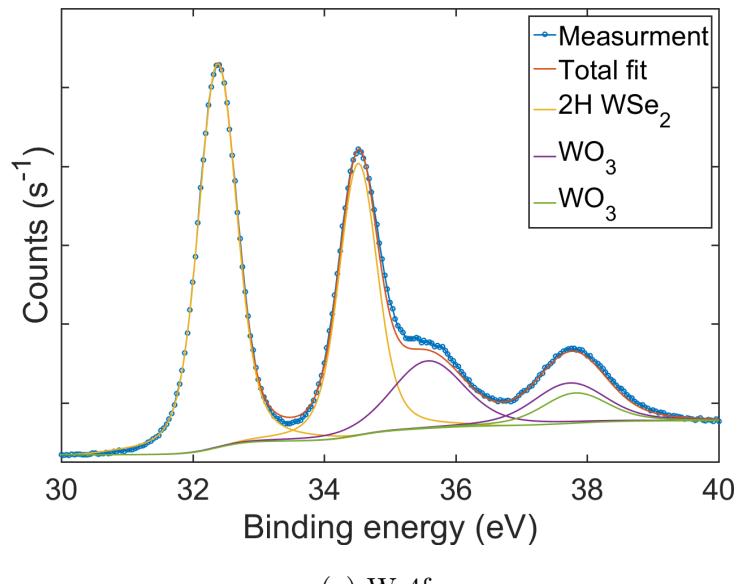


(a) W 4f

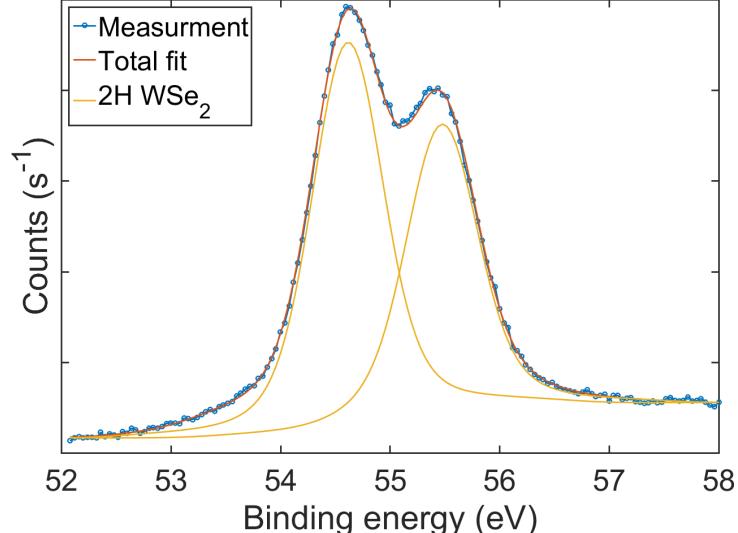


(b) Se 3d

Figure 11.2: XPS spectra of W 4f and Se 3d levels in as grown sample of  $WSe_2$



(a) W 4f



(b) Se 3d

Figure 11.3: XPS spectra of W 4f and Se 3d levels in the annealed sample of  $WSe_2$

The as-grown sample was then annealed at 400 °C in an argon atmosphere. The Raman spectrum of the annealed sample can be seen in Figure 11.1. The previously unidentified peaks are no longer present except for the two convoluted peaks at around  $250\text{ cm}^{-1}$ . This is indicative of 2H  $WSe_2$  and suggests that the entirety of the 1T' phase has been converted to the 2H phase. Additionally the XPS spectra of the annealed sample can be seen in Figure 11.3. The presence of 4f  $W^{4+}$  peaks 32.40 eV and 34.58 eV and an almost complete absence of the 1T' 4f  $WSe_2$  indicates that the sample is primarily a 2H  $WSe_2$ . It is worth noting that after annealing the oxidized component of W just

increases by a negligible amount. Following the annealing the XPS spectrum of the Se 3d can be seen in Figure 11.3b. The spectrum can be fitted with one doublet associated with 2H  $WSe_2$  only. This indicates that any residues of unreacted Se can be removed by annealing as expected as the evaporation temperature of elemental Se is  $\sim 270$  °C.

The sample was also characterised using TEM as seen in Figure 11.4. The TEM images show well defined flower shaped nanostructures with the average diameter of 200 nm. The petals stem from the central point and thin down towards the edges down to single layer. The single petals appear to be of 1T' phase while each petal is a single crystal. An experimentally acquired FFT patterns show kinematically forbidden (010) reflections which can indicate presence of antisite defects. Additionally the structural parameters  $a = 5.76$  Å and  $b = 3.30$  Å have been identified. The  $a$  parameter is smaller than the calculated value of 5.94 Å [33] which can be attributed to the scrolling of the flexible petals along the [010] direction perpendicular to the petal rim.

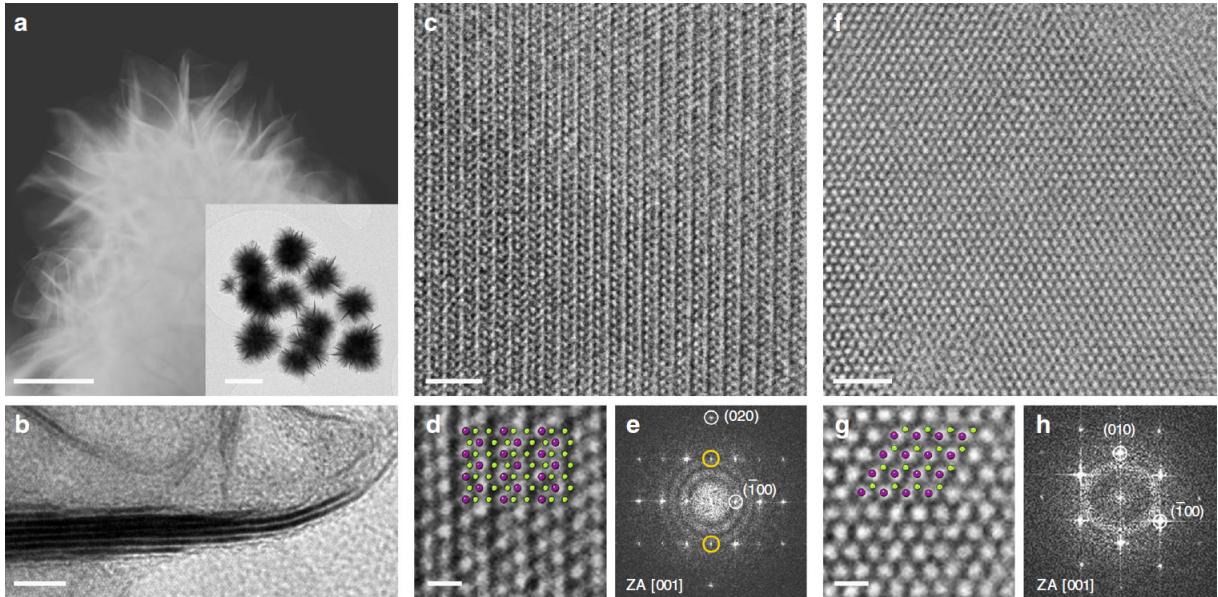


Figure 11.4: Transmission electron microscopy (TEM) characterisation of the colloidal  $WSe_2$  nanostructures. a) Annular dark-field scanning TEM image of a  $WSe_2$  branched nanoflower illustrating ultra-thin nature of individual nanosheets (scale bar: 100 nm), inset — an overview image of an ensemble of the  $WSe_2$  nanoflowers (scale bar: 200 nm). b) Side view TEM image of an individual petal thinning down to monolayer at the rim (scale bar: 5 nm). c) High-resolution TEM image of the as-produced  $WSe_2$  nanosheets demonstrating a continuous 1T' phase over a large area (scale bar: 2 nm); d) zoomed in image (scale bar: 0.5 nm) with an overlaid crystal model of the 1T' phase of  $WSe_2$  illustrating the zigzag chains of tungsten atoms; e) fast Fourier transform (FFT) pattern of the area shown in c, yellow circles highlight kinematically forbidden (010) reflections. f) High-resolution TEM image of the annealed  $WSe_2$  nanosheets (scale bar: 2 nm); g) zoomed in image (scale bar: 0.5 nm) with an overlaid crystal model of the 2H  $WSe_2$  phase displays the uniformly spaced hexagonal lattice; h) FFT pattern of the area shown in f. In the overlaid crystal models, purple circles represent tungsten atoms, and green circles represent selenium atoms

In order to investigate the samples electronic properties the Kelvin probe force macroscopy (KPFM) as seen in Figure 11.5. The work function of the 2H and 1T' phase was calculated using the known values of work function for p-doped Si. The values were found to be 2.6 eV and 4.2 eV respectively and they were found to be in good agreement with the values of the 2H (4.08 eV) and 1T' (2.36 eV) produced by potassium surface functionalisation [89].

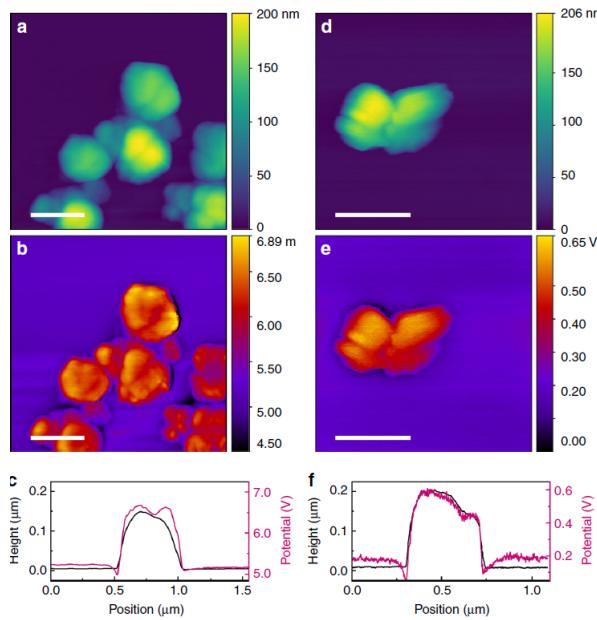


Figure 11.5: Electronic properties of the 1T' and 2H  $WSe_2$  nanosheets. a) Tapping mode atomic force microscopic (AFM) image, b) Kelvin probe force microscopic (KPFM) image and (c) height profile (black) and the corresponding contact potential difference variation (purple) of the as-produced 1T'  $WSe_2$  nanoflowers assembled on a p-doped Si wafer. d) Tapping mode AFM image, e) KPFM image and f) the line scans of the annealed 2H  $WSe_2$  nanoflowers. Scale bars: 500 nm

### 11.3 Conclusions

In this chapter we have shown how the 1T'  $WSe_2$  has been grown for the first time. The material has then been characterised using Raman spectroscopy, XPS, TEM, and KPFM to ascertain to be in the 1T' crystal phase and to demonstrate to be metallic. Following an annealing at 400 °C the 1T' phase has been almost entirely converted to 2H. We have ascertain the presence of the 2H phase by preforming Raman spectroscopy, XPS, TEM, and characterization. This growth method therefore allows for direct deposition of metastable phase on a functional substrate. Our Raman and XPS characterization of the 1T' phase represent a reference in the literature for future synthesis of 1T' phases of TMDCs.

# Chapter 12

## CVD few-layered MoS<sub>2</sub>/WS<sub>2</sub> Heterostructures

### 12.1 Introduction

One of the potential applications of the TMDC heterostructures is as photocatalyst for water-splitting reaction. The dimensionally confined materials, such as TMDCs offer many advantages in comparison to more commonly used materials. The large surface to volume ratio allows many catalytically active sites, generally higher carrier mobility and tunable bandgap of many of the TMDCs makes them suitable for efficient absorption of sunlight. Most commonly studied TMDCs, *MoS<sub>2</sub>* and *WS<sub>2</sub>* exhibit valence band edge more positive than the oxidation potential of water (1.23 eV) and can therefore act as a photoanode.

While a single material like *MoS<sub>2</sub>* or *WS<sub>2</sub>* can be used alone as a photocatalyst by forming a type II heterojunction additional benefits can be exploited. The presence of the heterojunction allows for holes to migrate to *WS<sub>2</sub>* valence band while electrons move to *MoS<sub>2</sub>* conduction band. As a result the physical charge separation delays the exciton recombination and allows for efficient water splitting.

Commonly a liquid phase exfoliation (LPE) has been used to deposit TMDC layers on conductive substrates like gold. However this method results in highly defective material with small flakes and solvent residue adsorbed to the basal plane. In contrast the other commonly used technique of CVD has been utilised primarily to grow TMDC layers on top of resistive substrates like *SiO<sub>2</sub>/Si*. In order to increase the size of the flakes as well as reduce the number of defects the heterostructures were grown by CVD onto gold

substrate to allow for direct application as a photocatalyst.

## 12.2 Results

Monolyer MoS<sub>2</sub>, and WS<sub>2</sub> can form a type II heterojunction with matching crystal lattice parameters, which allows for ultra-fast charge separation and transfer between the discrete materials [20][169]. Recently, we have exploited the fast charge separation, demonstrating that *MoS<sub>2</sub>/WS<sub>2</sub>* bulk heterojunctions obtained via deposition from solution of chemically exfoliated atomically thin layer are suitable photoelectrocatalysts for water oxidation [126] with efficiency higher than the individual components. In this system, the holes in the valence band of *WS<sub>2</sub>* are responsible for the oxidation of water. By combining *WS<sub>2</sub>* and *MoS<sub>2</sub>* in a heterostructure, charge carrier separation is promoted through the favourable band alignment of *MoS<sub>2</sub>* and *WS<sub>2</sub>*, where the holes accumulate into the *WS<sub>2</sub>* valence band, and electrons are transferred to the *MoS<sub>2</sub>* conduction band. This physical charge separation suppresses fast electron/hole recombination, enabling efficient water oxidation to take place. However, it is emerging that crystal defects in TMDCs can significantly impair catalytic performance and lead to poor stability under electrochemical testing.[191][167][123][188][133]. Liquid phase exfoliated (LPE) 2D flakes are plagued by defects including sheet-edges, basal-plane S vacancies, and solvent residues adsorbed on their basal plane [191][190][149]. These defects are unavoidable for materials synthesized by LPE where the lateral size of the sheets is normally sub-micrometric. Chemical vapour deposition (CVD) can produce material with high crystal quality and extended over extended lateral sizes in a clean environment and thus it is a promising technique to address these issues [134]. Whilst CVD has been studied to produce bilayer *MoS<sub>2</sub>/WS<sub>2</sub>* heterostructures, these are typically grown on resistive substrates, implying arduous transfer steps to test electrochemical properties [21]. Further CVD produces an epitaxial interface between heterostructure components reducing trap-states which limits the charge transfer between components [159].

### 12.2.1 Growth of *MoS<sub>2</sub>/WS<sub>2</sub>* heterostructures

Growth of uniform heterostructures was achieved via CVD from transition metal oxide hydrate precursors on gold foils over 2 cm<sup>2</sup> (Figure 12.1). The growth parameters were adapted from our previous work where we have demonstrated large lateral size and high

mobility monolayer  $WS_2$  on  $SiO_2/Si$  [134]. The high carrier mobility is crucial in minimizing the carrier recombination rate in PEC systems [94]. CVD growth on gold foils allows combined lateral and vertical growth modes of TMD flakes (Figure 12.2) [146].

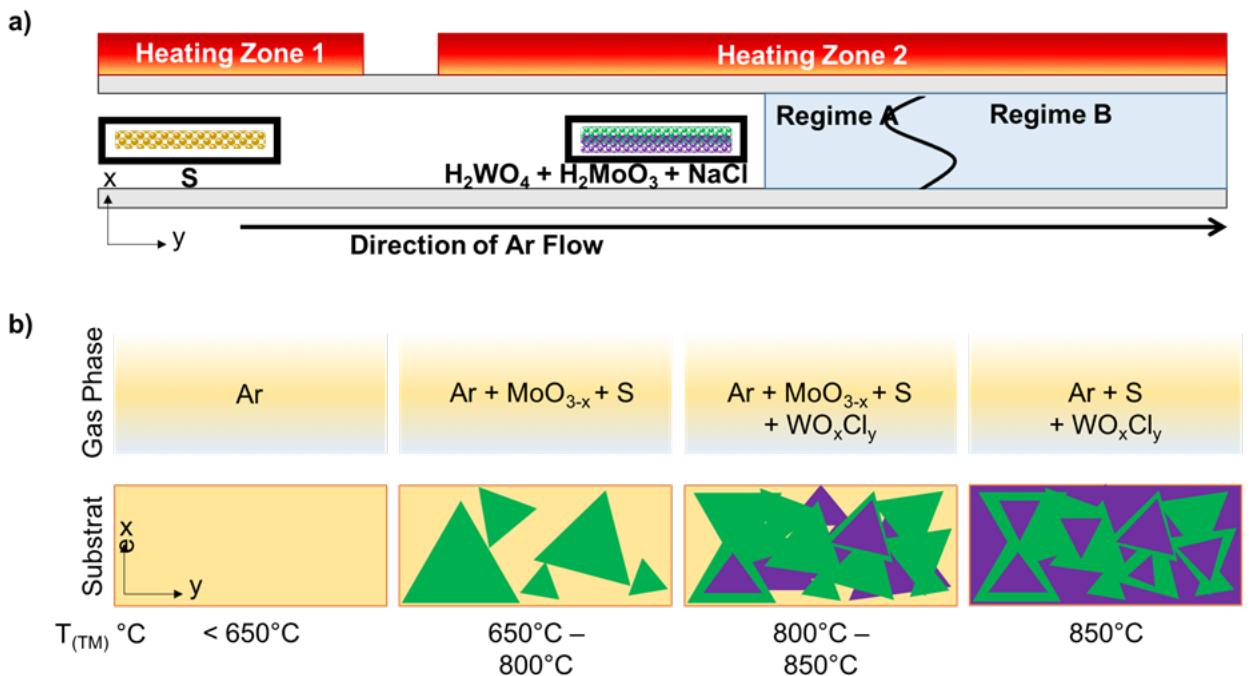


Figure 12.1: Schematic of the CVD growth process for tunable heterostructure and alloy synthesis; a) representation of the precursor positions, heating zone, and substrate in space; and b) simplified representation of the gas phase components and nucleation and growth on  $Si/SiO_2$  (green colour = Mo region; purple colour = W region).

The dual growth conformation where a vertical geometry of the flakes supersedes the initially formed flakes parallel to the substrate, can be more easily achieved on Gold rather than  $SiO_2$ , due to the high capture rate of sulphur during the nucleation stage of CVD growth [44]. This ensures good adhesion to the substrate by the conformal flakes (Figure 12.2 b) and a high available surface area by the flakes grown perpendicular to the substrate (Figure 12.2 c-e). Further, the exceptionally large lateral flakes size are retained despite this change in nucleation and growth mode (Figure 12.2 d, e).

A  $WS_2/MoS_2$  heterostructure has been prepared by one step growth CVD. As a first step the heterostructure has been grown on  $SiO_2/Si$  using parameters developed for monolayer growth. An optical micrograph of a select area of the sample can be seen in Figure 12.3. The sample contains large areas of monolayer and bilayer TMDCs with some very small flake of bulk material. Overall the material coverage is quite high.

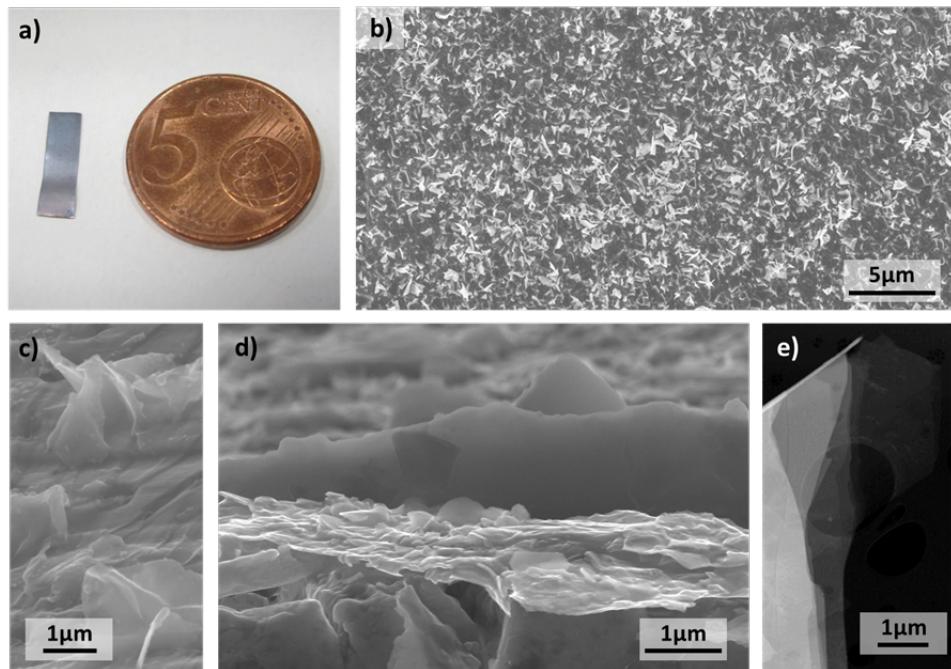


Figure 12.2: (a) Photograph of  $MoS_2/WS_2$  heterostructure grown on gold; (b) scanning electron micrographs (SEM) of  $MoS_2/WS_2$  heterostructures grown on gold showing continuous distribution of material; (c) side; (d) cross-sectional SEM image of combined lateral and vertical growth modes; and (e) STEM image of the edge of a flake.

The sample was then characterised using Raman and PL spectroscopy. A measurement of Raman spectrum was taken from heterostructure and as seen in Figure 12.4 a distinct spectrum of  $WS_2$  and  $MoS_2$  can be distinguished. The Raman peak positions are  $350.1\text{ }cm^{-1}$ ,  $382\text{ }cm^{-1}$ ,  $408.3\text{ }cm^{-1}$  and  $417.7\text{ }cm^{-1}$  which can be ascribed to  $WS_2\text{ }E_{2g}^1$ ,  $MoS_2\text{ }E_{2g}^1$ ,  $MoS_2\text{ }A_{1g}$  and  $WS_2\text{ }A_{1g}$  respectively. Those peak positions correspond to multi layers of the individual materials which indicates a certain level of interaction between the layers.

There is a monolayer and bilayer  $MoS_2$  found around the heterostructure area with no  $WS_2$  grown indicating that the  $WS_2$  flake has grown on top of the  $MoS_2$  layer. The area surrounding the heterostructure shows a spectrum as seen in Figure 12.5.

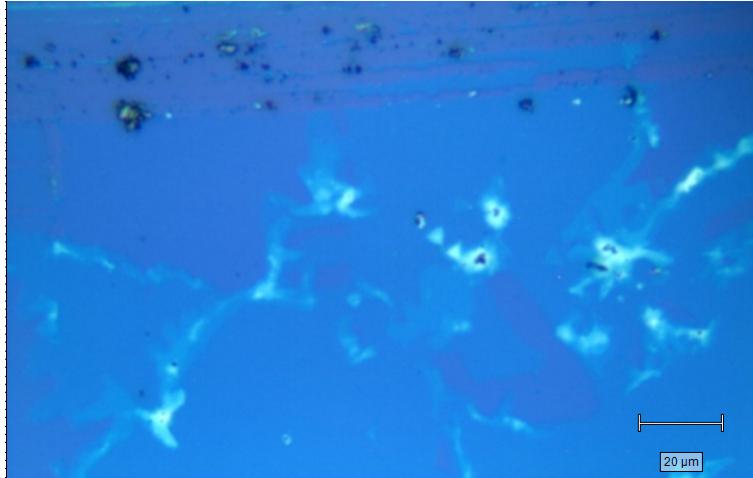


Figure 12.3: Optical micrograph of  $WS_2/MoS_2$  heterostructure on  $SiO_2/Si$

The positions of the peaks are  $382.7\text{ }cm^{-1}$  and  $404\text{ }cm^{-1}$  for the monolayer and  $382.4\text{ }cm^{-1}$  and  $406.4\text{ }cm^{-1}$  for the bilayer.

The sample was then mapped using Raman spectroscopy. As seen in Figure 12.6 the intensity of  $E_{2g}^1$  peak varies across the mapped area for both  $WS_2$  and  $MoS_2$ . The more intense areas indicate more layers of  $WS_2$  which is placed on top of  $MoS_2$ . Where the intensity of  $WS_2 E_{2g}^1$  peak is higher and therefore there is more layers of  $WS_2$  the intensity of  $MoS_2 E_{2g}^1$  is reduced.

To better estimate the number of layers the difference between  $A_{1g}$  and  $E_{2g}^1$  peak positions has been also calculated. By excluding the bulk flakes and leaving the flakes with less or equal to 3 layers of  $WS_2$  it can be estimated that about 25% of the area is covered with  $WS_2/MoS_2$  heterostructure.

The PL spectrum of heterostructure can be seen in Figure 12.8. There are two distinct peaks, one at 1.824 eV and second at 1.971 eV. The position of the  $MoS_2$  PL peak is consistent with the position of the monolayer  $MoS_2$  as seen in Figure 12.9 which is 1.825 eV. Those PL peaks from heterostructure therefore correspond to both  $MoS_2$  and  $WS_2$  monolayers indicating that the spectrum is additive. The  $MoS_2$  peak is also much stronger than  $WS_2$  despite the fact that isolated monolayer of  $WS_2$  shows much stronger PL than a monolayer of  $MoS_2$ . The  $MoS_2$  peak has a FWHM of 65.47 meV while the  $WS_2$  PL peak has a FWHM of 142.4 meV.

The sample was also mapped using PL spectroscopy as seen in Figure 12.10. The most intense PL can be observed in areas of monolayer  $MoS_2$  and much weaker everywhere else. The position map of PL peaks from both  $MoS_2$  and  $WS_2$  can be seen further in

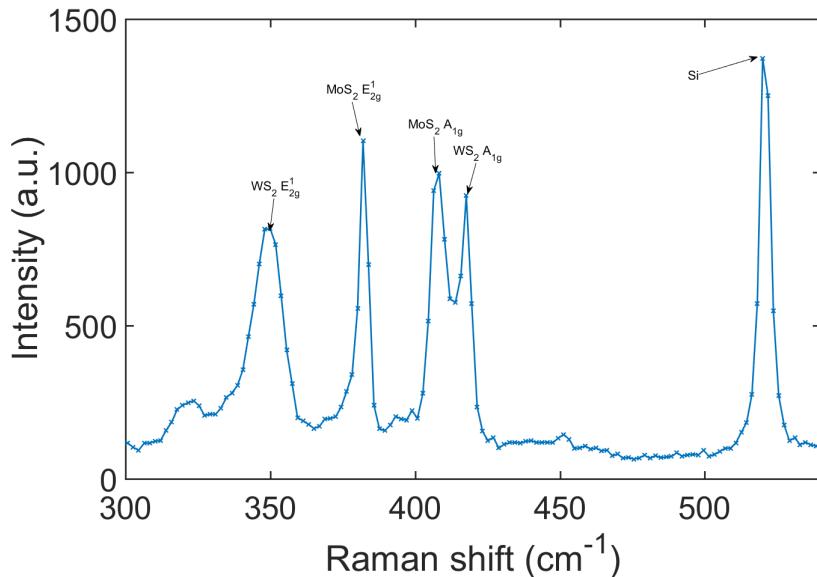


Figure 12.4: Raman spectrum of  $WS_2/MoS_2$  heterostructure

Figure 12.11. Most of the PL of  $MoS_2$  is centred around 1.82 eV with smaller part ( $\sim 8\%$ ) centred around 1.802 eV. It seems therefore that majority of the  $MoS_2$  is a monolayer  $MoS_2$  while the PL peaks at 1.802 eV indicate a  $MoS_2$  bilayer. The  $WS_2$  PL position map reveals most of the PL peaks centred around 1.965 eV and smaller part ( $\sim 16\%$ ) centred around 1.935 eV. Similarly to  $MoS_2$  the majority of the  $WS_2$  is therefore monolayer with small part of it being bilayer  $WS_2$ .

The similar growth procedure was then used to grow  $WS_2/MoS_2$  heterostructure on a gold substrate. As seen in Figure 12.12 the material coverage of the substrate is complete. The material also seems to be thick with irregular, rough surface. There are no visible triangles or continuous layers like seen in a  $SiO_2/Si$  substrate. This is most likely due to vertical growth which can occur on gold substrate as opposed to  $SiO_2/Si$  substrate.

The sample was then mapped using Raman spectroscopy. As seen in Figure 12.13 the  $WS_2$  and  $MoS_2$  Raman peaks  $E_{2g}^1$  and  $A_{1g}$  can be identified.

As seen in Figure 12.14 the  $MoS_2 E_{2g}^1$  can be seen across the entire scanned area. On the other the  $WS_2 E_{2g}^1$  peak can be seen less spread around. Additionally the areas with high intensity  $WS_2 E_{2g}^1$  coincide with low intensity  $MoS_2 E_{2g}^1$ . It implies therefore that similarly to the  $SiO_2/Si$  substrate the  $WS_2$  grows on top of the  $MoS_2$  which results in a weaker Raman signal from  $MoS_2$  from areas where thick  $WS_2$  has grown on top of the underlying  $MoS_2$ .

The peaks positions for  $WS_2$  are on average  $349.1\text{ }cm^{-1}$  and  $418.5\text{ }cm^{-1}$  for  $E_{2g}^1$  and  $A_{1g}$

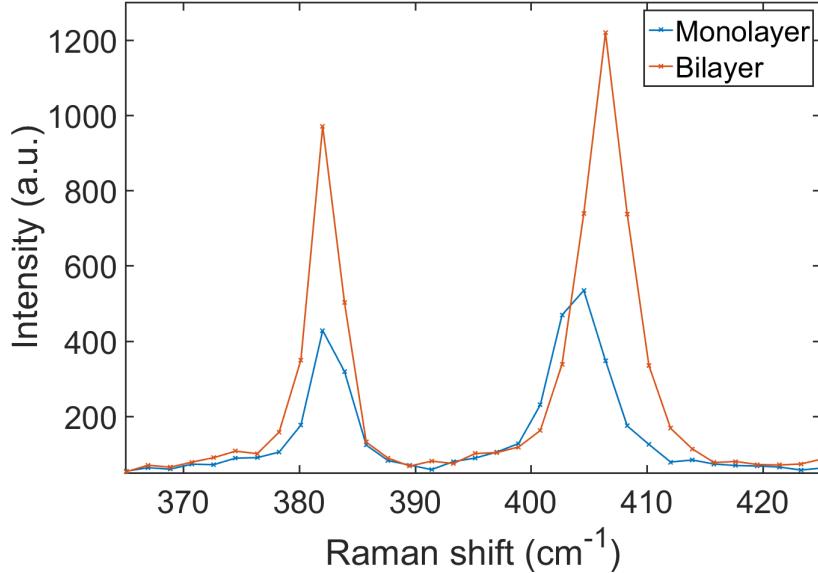


Figure 12.5: Raman spectra of mono and bilayer  $MoS_2$

respectively. Similarly for  $MoS_2$  the peaks positions are  $382.5\text{ cm}^{-1}$  and  $408.6\text{ cm}^{-1}$  for  $E_{2g}^1$  and  $A_{1g}$  respectively. This indicates that both  $MoS_2$  and  $WS_2$  are mostly few layers thick. It can be estimated that in the measured area the  $WS_2$  coverage and therefore the  $WS_2/MoS_2$  heterostructure presence is at least 8%.

Due to the gold substrate the PL is partially quenched which combined with weak PL signal coming from few layer  $WS_2$  and  $MoS_2$  makes it difficult to make any meaningful measurement.

The fact that these flakes are epitaxial van der Waals heterostructures has been further proven by STEM energy dispersive X-ray spectroscopy (EDS) imaging (Figure 12.15 d-g, Figure 12.16). Further, these analysis elucidate that the growth mechanism can be described as initial nucleation of  $MoS_2$  flakes prior to  $WS_2$  due to the lower transfer temperature (and higher volatility of gas borne intermediates) of the utilised molybdenum oxide hydrate [ $MoO_3 \cdot H_2O$ ] precursor ( $750\text{ }^\circ C$ ) compared to the tungsten oxide hydrate [ $WO_3 \cdot H_2O$ ] ( $850\text{ }^\circ C$ ) [140][41].

High-resolution TEM imaging demonstrates a high crystalline nature of the basal planes of the heterostructures formed by atomic columns with the inter-planar distances of  $2.6\text{ \AA}$  consistent with that of the (100) planes of 2H  $MoS_2$  and  $WS_2$  ( $2.73\text{ \AA}$ , the difference of  $0.13\text{ \AA}$  falls within the expected error range) (Figure 12.19 b). Cross-sectional imaging along [002] direction additionally confirms a high crystalline nature of the lateral planes of the heterostructures. From SEM imaging, we can ascertain that the average

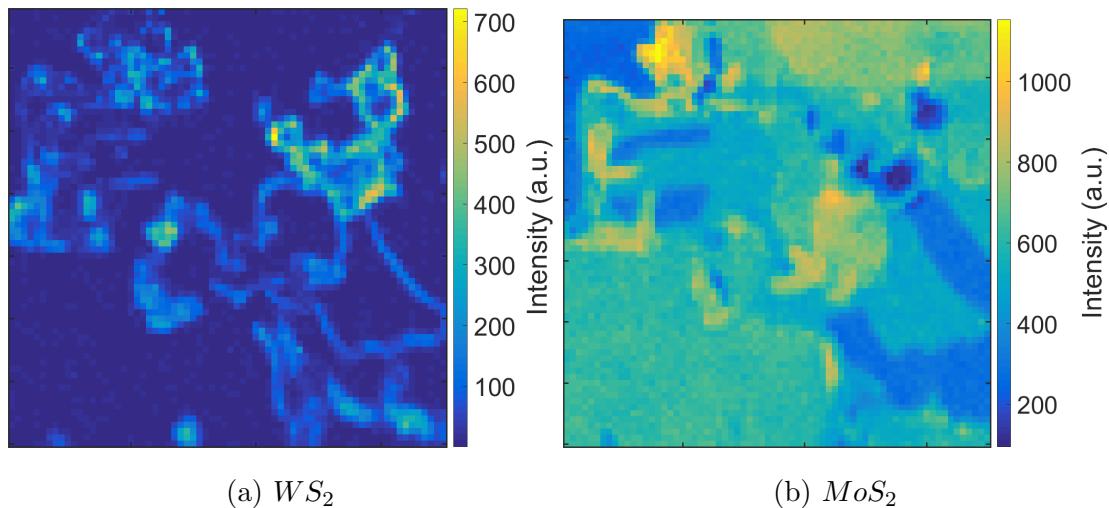


Figure 12.6: Map of Raman  $E_{2g}^1$  peak intensity

sample thickness of the lateral growth mode is  $80 \pm 30$  nm while the vertical growth modes reaches up to 400 nm vertically (Figure 12.17). STEM-EDS performed on individual, multi-layered, heterostructure flakes after photo-electrochemical cycling showed chemically pristine materials with individual sheets of  $MoS_2$  (no W signal) and  $WS_2$  (no Mo signal) within a single flake (Figure 12.18). The localized regions confirm the formation of individual sheets of  $MoS_2$  and  $WS_2$  within a single, epitaxial, van der Waals heterostructure.<sup>45</sup> The majority of flakes studied showed strong W and Mo signals due to overlapping regions of the heterostructures. The produced epitaxial  $MoS_2/WS_2$  heterostructure forms a type-II heterojunctions with a stepped band alignment, allowing for hole transfer from the  $MoS_2$  to  $WS_2$  and electron transfer from  $WS_2$  to  $MoS_2$ , enhancing charge separation (Figure S7).[207][58][105].

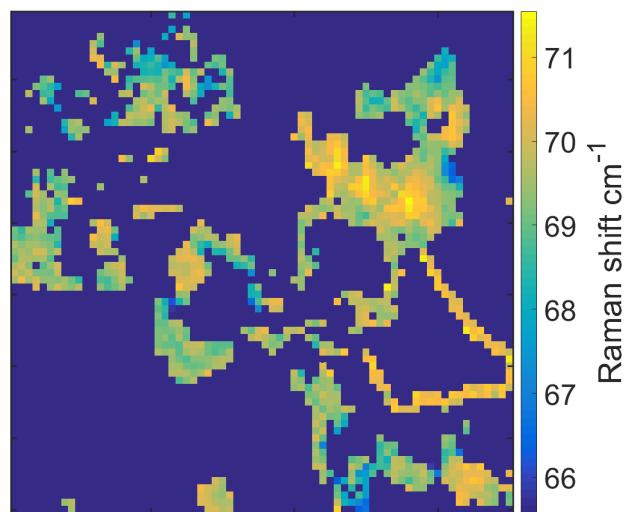


Figure 12.7: Difference between  $WS_2$   $A_{1g}$  and  $E_{2g}^1$  peak position

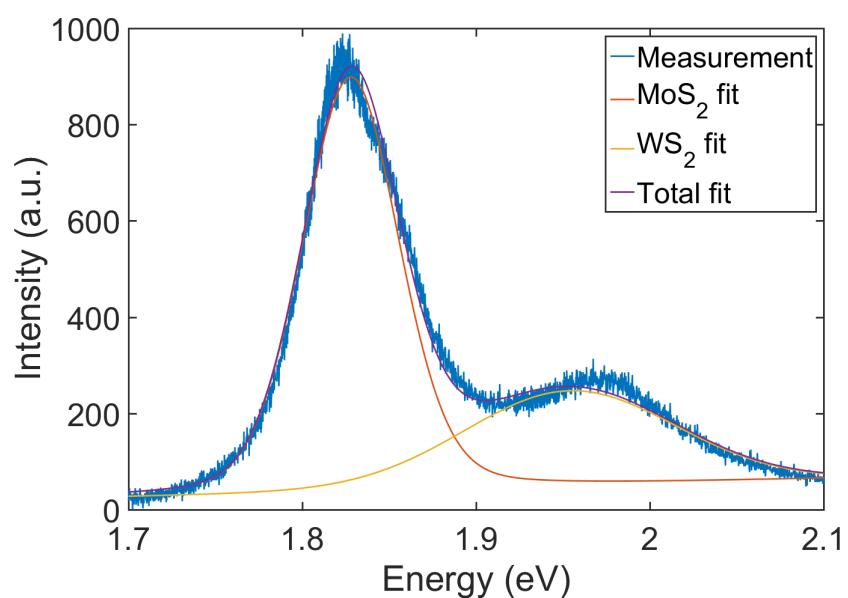


Figure 12.8: PL spectrum of  $MoS_2/WS_2$  heterostructure

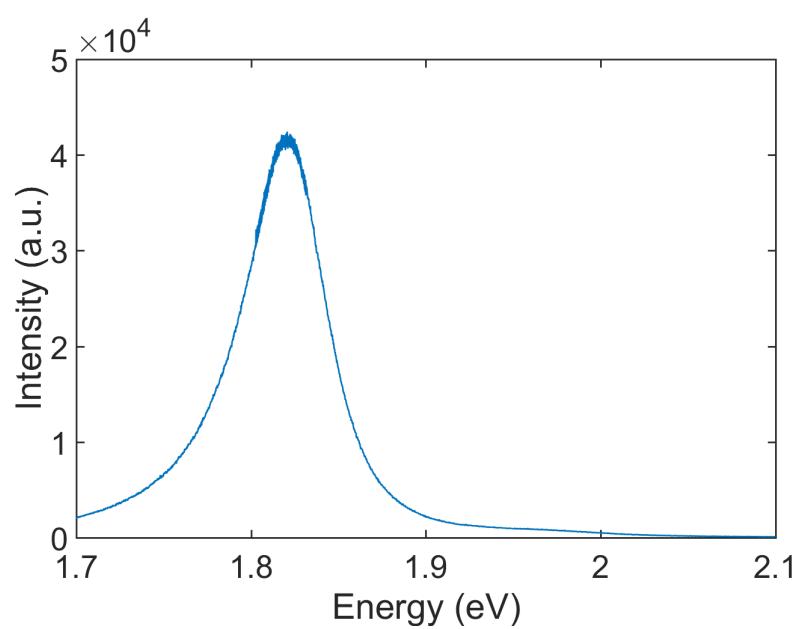


Figure 12.9: PL spectrum of  $MoS_2$  monolayer

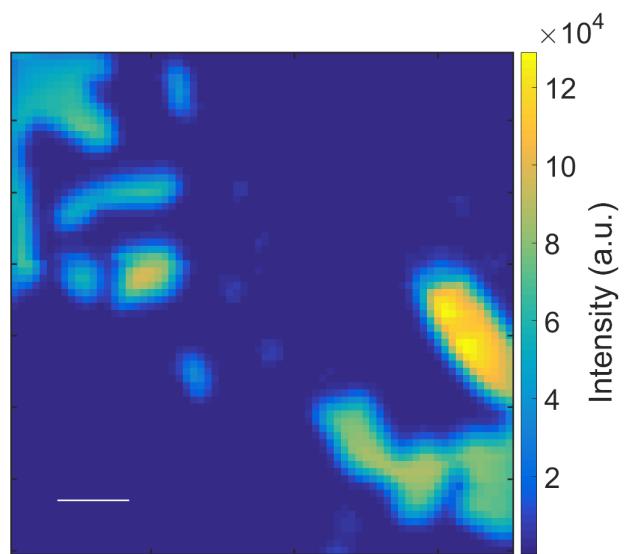


Figure 12.10: Integrated PL intensity

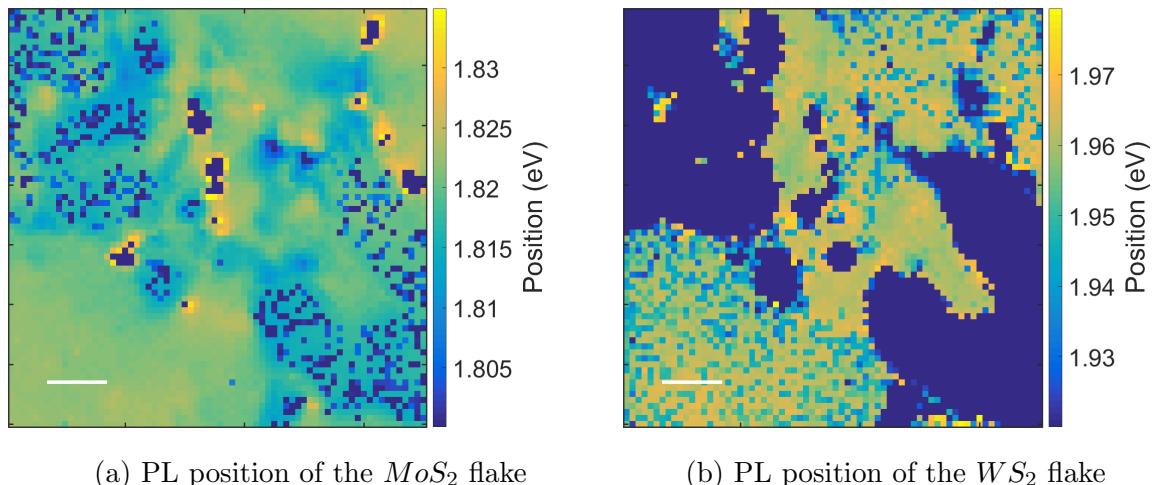


Figure 12.11: Map of PL peak positions

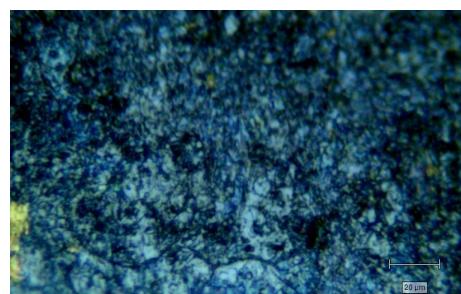


Figure 12.12: Optical micrograph of the  $WS_2/MoS_2$  grown on gold substrate

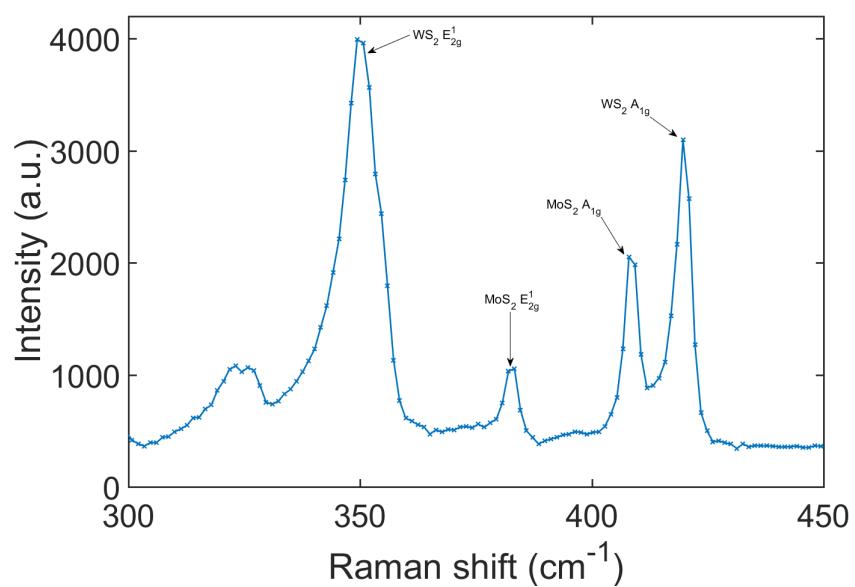


Figure 12.13: Raman spectrum of  $WS_2/MoS_2$  on gold substrate

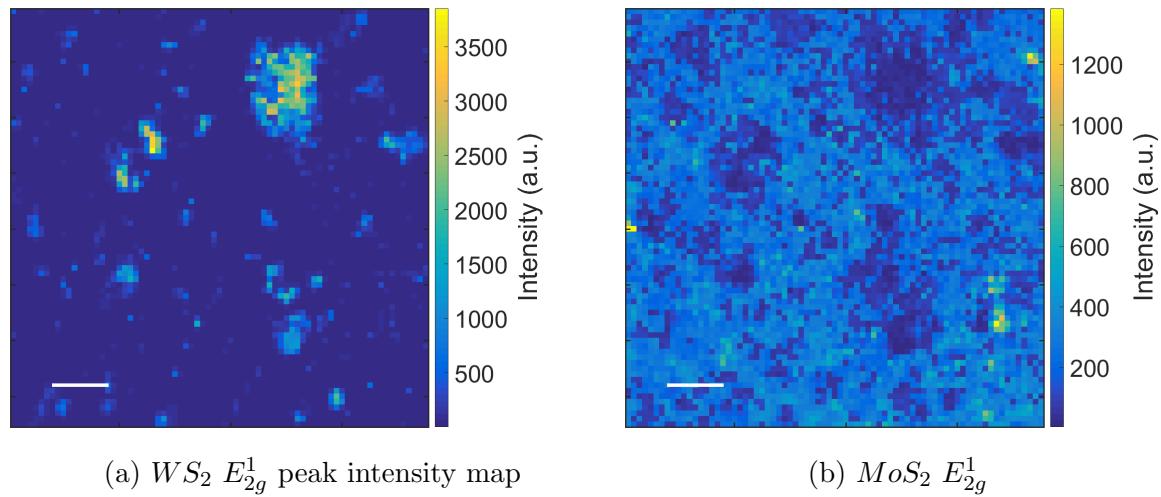


Figure 12.14: Raman  $E_{2g}^1$  intensity maps

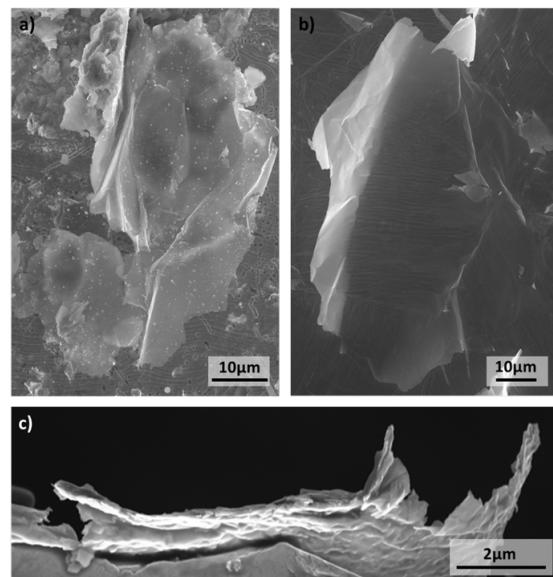


Figure 12.15: Scanning electron micrograph of (a,b) large lateral size flakes; and (c) cross-sectional area on gold foil

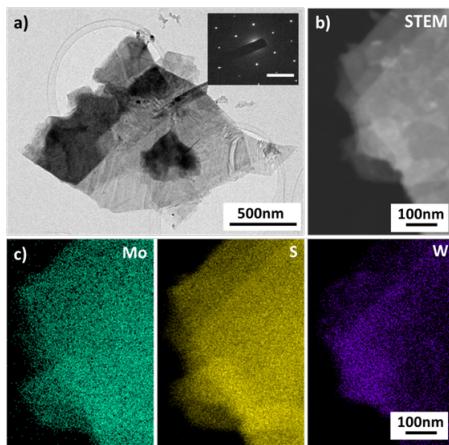


Figure 12.16: (a) Transmission electron micrograph of heterostructures flakes exfoliated via bath sonication in ethanol, post PEC characterization (inset: diffraction pattern taken from a molybdenum-rich area of the flake, scale bar =  $5 \text{ nm}^{-1}$ ); (b) ADF-STEM image used for EDS spectral mapping; and (c) EDS spectral maps of intensity for Mo, S, W and the corresponding to (b) W and Mo localization in individual stacked flakes.

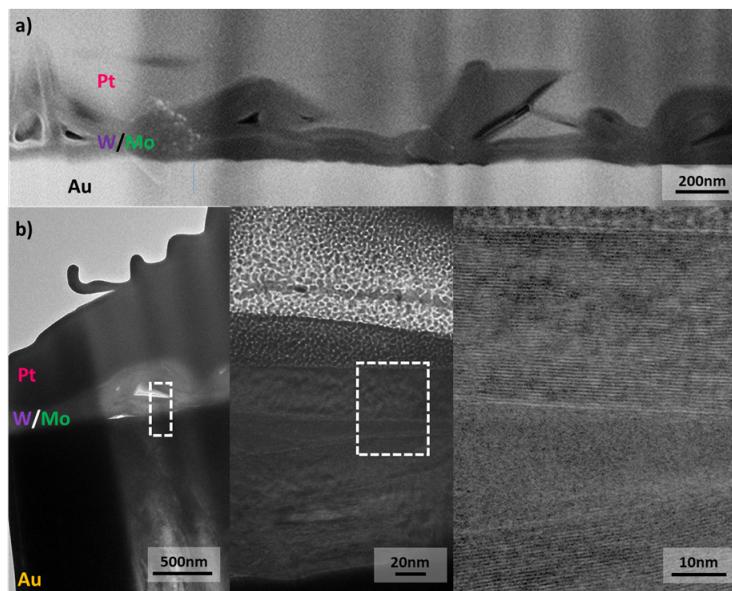


Figure 12.17: TEM images of FIB-extracted sample attained using the lift-out technique, showing film thickness of less than  $1\mu\text{m}$ , vertical growth modes, and crystalline flakes; (a) SEM image (visible squares correspond to HRTEM and STEM/EDS regions); and (b) sequential TEM images at increasing magnification.

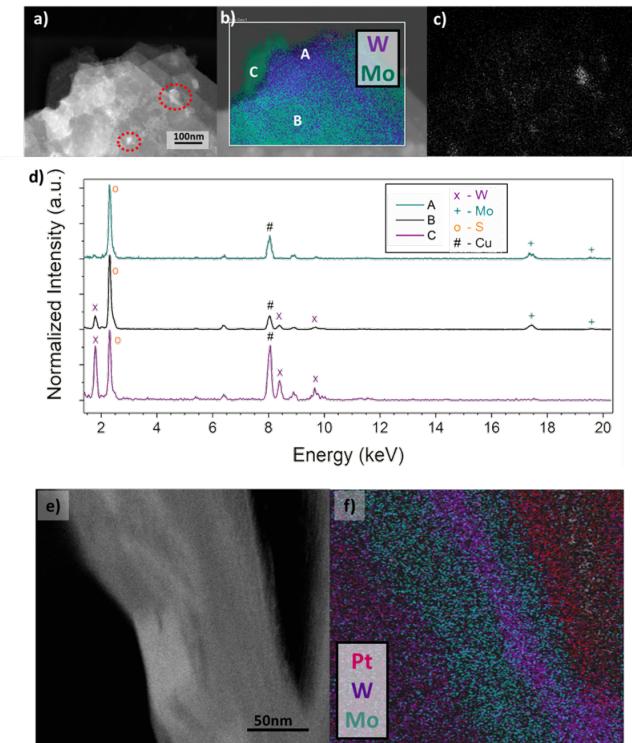


Figure 12.18: (a) STEM image of 2D crystal heterostructure post-PEC cycling; (b) overlap of EDS maps of W (purple) and Mo (cyan) highlighting localization of both elements in separate yet overlapped layers; (c) oxygen EDS signal post-PEC; (d) individual EDS spectra extracted from regions A, B, and C as highlighted in (b); (e) FIB-STEM of an equivalent flake structure to (a); and (f) EDS map of (d) showing W localization within Mo layers (S not shown for clarity). It should be noted that assignment of W, Au, and S signal required deconvolution using Aztec EDS software due to the overlap between W, Au, and S lines.

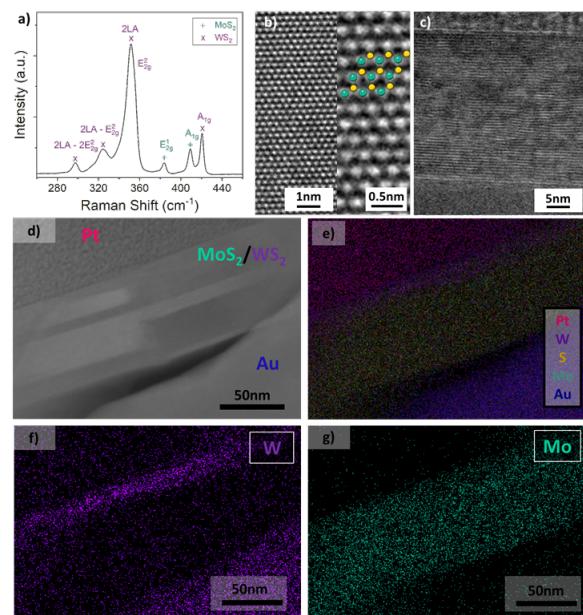


Figure 12.19: (a) Raman spectrum with independent modes of  $\text{WS}_2$  and  $\text{MoS}_2$  representative of heterostructure formation; (b) high-resolution TEM image with an atomic model overlaid showing crystallinity; (c) cross-sectional TEM obtained from a FIB cut sample; FIB-STEM-EDS mapping of a  $\text{MoS}_2/\text{WS}_2$  heterostructure; d) STEM image; e) composite overlaid map showing sequentially: substrate (Au),  $\text{MoS}_2$  layer,  $\text{WS}_2$  layer; and protective Pt coating; and individual EDS maps for f) W; and g) Mo.

## 12.3 Appendix

The PEC activity was studied in 3.5% w/v NaCl in DI water. Linear sweep voltammetry (LSV) was performed directly on as-synthesized samples with chopped illumination at 1.5 sun in both sweep directions, with visible bubbles appearing upon the electrode surface when illuminated at potentials  $\geq 1.18$  V vs RHE (Figure ?? a, b, Figure S8). An early onset of measureable photocurrent at +0.48 V vs RHE was observed with the maximum on off ratio at +1.01 V vs RHE (Figure S8 a). A bare gold foil, which had been subjected to the CVD process without the addition of Mo, W, or S precursors, was used as a control and showed no catalytic activity for water oxidation.

At potentials below +0.4 V vs RHE an inversion of the photocurrent was observed with significant instantaneous charge generation, however, negligible stable photocurrent was generated (Figure ?? b). This contribution arises due to the ambipolar characteristics of the TMDCs. In order to probe this effect, two stage chronoamperometry (CA) at -0.6 V vs Ag/AgCl and +0.75 V vs Ag/AgCl with chopped illumination was performed (Figure S8 b). The result of the chopped illumination at negative potentials was a slow increase in negative current flow upon illumination, which was recovered at approximately the same rate when the light source was blocked. When switched to positive potentials the previously described rapid water oxidation photocurrent was observed. CA performed at +1.129 V vs RHE, chosen to avoid oxygen bubble formation on the electrode surface, presented rapid charge generation immediately upon illumination followed by a stable photocurrent of  $0.62 \text{ mA/cm}^2$  at 1.5 sun illumination intensity (Figure ?? c) ( $0.4 \text{ mA/cm}^2$  at 1 sun, Figure S8 e). Sharp slopes in the chronoamperometry profiles collected under chopped illumination were observed, suggesting a faster charge carrier recombination as compared to liquid phase processed material [126]. The observed fast kinetics of charge carrier recombination allowed for photocurrent to be obtained at frequencies up to 1 Hz, while a stable photocurrent under constant illumination was observed for over 10 minutes (Figure S8 e). The photocurrent was confirmed to arise from the generation of oxygen through the use of an oxygen selective electrode, with an increase in the dissolved O<sub>2</sub> concentration from 5 to 17  $\mu\text{mol/L}$  upon illumination for 300 s (Figure S9). The Faradaic Efficiency (FE) for O<sub>2</sub> generation was calculated to be  $83 \pm 15\%$ , indicating a high proportion of photogenerated holes being available to produce oxygen. The use of monochromatic light to obtain incident-photon-to-current efficiency (IPCE) demonstrates that the photocurrent mimics the reflectance spectra of the heterostructure, with IPCE

of 1.7% at 690 nm, confirming that these heterostructures are capable of operation in the visible range (Figure ?? d). The prominent features of both, reflectance and IPCE, are slightly red shifted from expected exciton positions for monolayer  $MoS_2$  and  $WS_2$  heterostructures (Table S1) [136]. The produced heterostructures demonstrates significant increase in efficiency compared to previously reported work on solution processed co-catalyst free TMDs for both hydrogen evolution ( 0.1 % IPCE) and water oxidation ( 0.1 % IPCE)[189][42]. The attained photocurrent of  $1.7 \text{ mA/cm}^2$  (increasing to  $3.1 \text{ mA/cm}^2$  in  $NaClO_4$ , Figure S7 c) at 1.19 V vs RHE in comparison to  $5.35 \text{ mA/cm}^2$  for the best-in-class FeOOH-NiOOH/(W,Mo)- $BiVO_4/WO_3$  materials is promising, especially at lower IPCE values [147]. Indeed, the highest measured photocurrent of  $1.7 \text{ mA/cm}^2$  at 0.79 V vs Ag/AgCl is directly comparable to high performance Mo or W/ $BiVO_4$  composite systems  $1.74 \text{ mA/cm}^2$  and  $1.1 \text{ mA/cm}^2$  at 0.7 V and 1.1 V vs Ag/AgCl respectively.[57][127]. The FE of  $83 \pm 15\%$  for the CVD grown heterostructure is comparable to reported efficiencies for high performance electro- and photo- catalysts [114]. This enhanced performance compared to analogous thin film hetrojunctions, [42] as recently elucidated for exfoliated WSe<sub>2</sub>,[191][188] arises due to the highly crystalline nature of the flakes and their lateral size which is more than 100 times larger than the commonly used liquid phase exfoliated flakes. Large flakes sizes minimize recombination sites within our heterostructure and lead to the large grains overlapping with grain boundaries offset from one another. This offset allows for photo-generated charges to move laterally as well as vertically through the heterojunction with minimal recombination sites. These factors are proposed to minimize loss during charge transfer between  $MoS_2$  and  $WS_2$  layers. Finally, the relatively high volatility of utilized  $H_2WO_4$  (and oxyhalide intermediates) ensures enriched  $WS_2$  at the surface of the heterostructure (Figure 12.15) in contact with the electrolyte providing the ability for photo-generated holes, transferred in the  $WS_2$ , to directly interact with water molecules. Additionally, the observed kinetics of charge carrier recombination has similar time-scales to those reported by Yu et. al. using  $WSe_2$  (and  $WSe_2/Pt$  heterostructures) as photo-cathodes for the hydrogen evolution reaction.[189][191][190].

# Chapter 13

## Methodology

### 13.1 Introduction

In order to characterise the synthesised materials and acquire information about the chemistry, crystallinity, morphology as well as its optical and electrical properties a suite of state of the art techniques has to be utilised. An overview of those techniques has been provided in theory and experimental setup.

### 13.2 Raman spectroscopy

Raman spectroscopy is one of the most useful and versatile characterisation techniques for 2D TMDCs due to its non destructive and ease of use. The lack of need to extensively prepare the sample like in some other techniques allows for relatively fast measurements of a large number of samples. Additionally the lack of transfer required results in minimal changes to the material itself as well allows for easier tracking of specific areas of the sample across different techniques. Raman spectroscopy can be used to measure as grown by CVD samples on *Si/SiO<sub>2</sub>* substrate or any other solid substrate as well as liquid solution samples produced by liquid exfoliation.

The Raman spectroscopy can be used to extract information about the chemistry of the material as well as the crystal structure, the number of layers of 2D TMDCs or the strain within the layers.

When a material is irradiated with light the photons generally scatter at different angle but same wavelength. However certain small part of the incident photons (about 1 in 10 million) is scattered at different wavelength than the incident one. This is known as the

Raman effect and the photons that are scattered at wavelengths greater than the incident ones are due to Stokes scattering, while the ones emitted at wavelengths smaller than the incident one are due to anti-Stokes scattering. In the Stokes scattering phenomena the phonon is emitted while during the anti-Stokes scattering the phonon is absorbed as seen in Figure 13.1. In order for the Raman effect to take place a transition between two resonant states must occur. The probability of transition from lower to higher energy state depends on the population of the states. In a thermodynamically stable system the lower energy states are more occupied than the higher energy and therefore the transition from lower to higher is more likely to occur (Stokes scattering). The spectrum of photons scattered as a result of Raman scattering forms what is known as Raman spectrum, where the number of photons scattered is plotted against the photon frequency difference between the incident and the scattered photons. The spectrum is symmetrical around the spectrum origin in regards to the frequency but not in terms of intensity. Because of that only the Stokes part is generally used as a Raman spectrum.

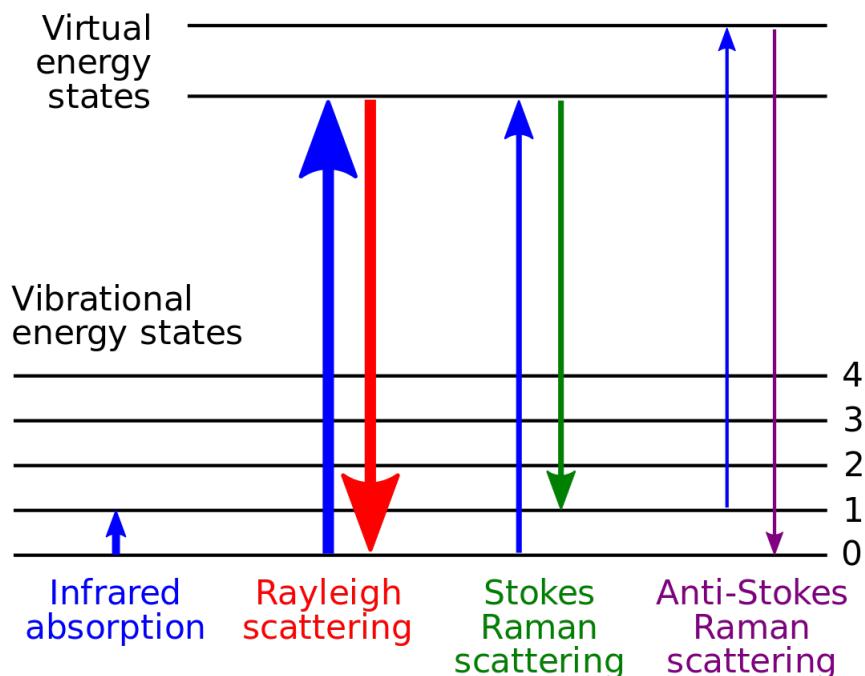


Figure 13.1: An energy diagram comparing elastic and inelastic scattering. Reproduced from en.wikipedia.org

The phonons that are emitted or absorbed during the transitions between the virtual states in the Raman effect are phonons of the vibrational modes in the material. For any solid state crystalline material the point group can be defined. Using the point group

the available vibrational modes can be found. In order for Raman scattering to occur a change in polarisability must occur in a given vibration mode. Similarly if the vibrational mode results in change in dipole moment it results in an IR active mode. As a result a set of available Raman active modes can be found. The Raman spectrum can be therefore used to identify the vibrational modes and therefore gain insight about various factors that influence those vibrational modes.

A typical Raman spectroscope setup involves a monochromatic light source, generally a laser, which is focused on a sample. As a result some of the light is scattered elastically (Rayleigh scattering) while even smaller part is scattered inelastically (Raman scattering). The scattered light is then passed through a filter to remove the elastically scattered light at the wavelength equal to that of the incident photons. The remaining Raman scattered light is passed through a monochromator and then onto a CCD detector. A diagram of a Raman spectroscope can be seen in Figure 13.2.

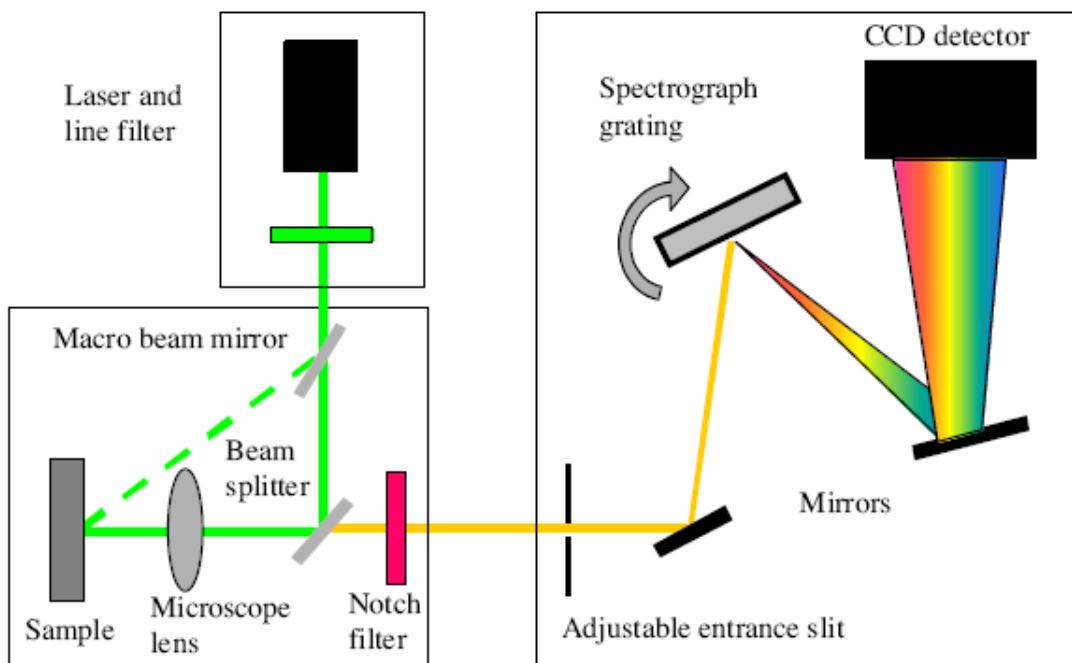


Figure 13.2: A typical Raman spectroscope setup. Reproduced from [www.sas.upenn.edu](http://www.sas.upenn.edu)

A Raman spectrometer used in this work is a Renishaw Raman spectrometer. The 532nm laser was used as a light source in a backscattering geometry. Unless otherwise specified the measurements were taken at room temperature and ambient pressure. An objective lens of 100x with 0.9 numerical aperture was used as the focusing lens. The laser power was set to be 1.6mW with 0.1s acquisition time for mapping and 1s acquisition

time for single spectra. The grating of 1800 lines/mm was used resulting in a resolution of about  $1.5\text{ cm}^{-1}$ . For calibration purposes a silicon sample was used with a peak at  $520\text{ cm}^{-1}$ . All data analysis was performed using MATLAB software. The peak fitting script used has been attached in Appendix ??.

### 13.3 Photoluminescence spectroscopy

The photoluminescence spectroscopy (PL) is an another versatile non-destructive characterisation technique. When applied to the 2D TMDCs it can provide great insight into the crystal structure, electronic structure of the material as well as some direct information about its optical properties. One of the great advantages of PL spectroscopy is shared with the Raman spectroscopy in that the sample preparation and handling is very easy and quick allowing for high throughput of characterisation. Unlike Raman spectroscopy a substrate choice might become more important for PL measurements owing to the fact that the conductive substrate might result in PL quenching. Since the bandgap of many of the 2D TMDCs lies within the optical range of the spectrum or near to it a single laser at 532nm can be used to excite the samples.

Photoluminescence is a type of luminescence where an excitation is provided by the incident light. In a semiconducting material like many of the 2D 2H TMDCs the electron from valence band is excited to the conduction band. Following the excitation the electron and resulting hole relax in both energy and momentum to the edge of the conduction and valence band respectively. Thus they form an exciton, a quasi particle that contains no net charge and can move across the material. An exciton in TMDCs can approach large sizes (Wannier-Mott exciton) due to great value of dielectric constant and resulting screening between the electron and the hole. Such exciton can also interact with the material by getting pinned by defect sites. After very short lifetime the exciton recombines emitting the photon at the same time. The photons emitted by the recombining exciton can be then collected. A plot of the photon count versus the energy of the detected photon forms the PL spectrum.

Therefore the PL spectrum can be used to directly infer the optical bandgap which is the electronic band gap of the material minus the binding energy of the exciton. In TMDCs on top of excitons additional type of quasi particle like trions or biexcitons can be found. Those particles exhibit varying level of binding energy and sometimes require special conditions to become excited. The PL spectrum can be therefore used to infer

about the presence of those particles and therefore gain insight into the structure of the material. An energy diagram representing the photoluminescence (fluorescence) process can be seen in Figure 13.3.

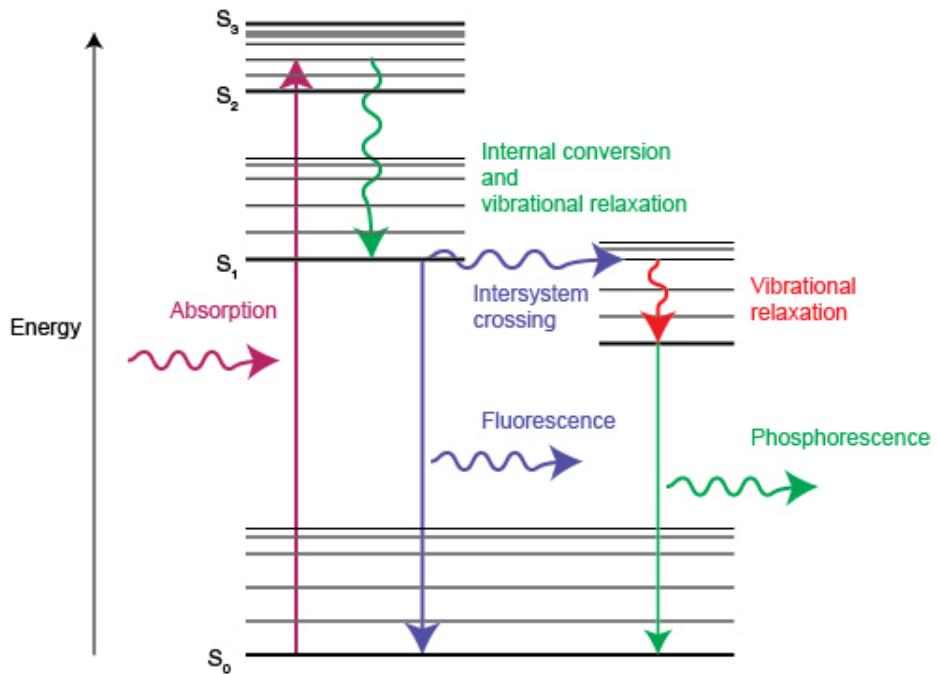


Figure 13.3: The photoluminescence (fluorescence) process. Reproduced from [www.renishaw.com](http://www.renishaw.com)

The PL signal becomes broadened due to variety of factors. One of the most important contributors is temperature which results in Gaussian broadening. At room temperature there is a constant peak broadening of about 25 meV. Because that broadening is relatively close to the binding energy of the trion ( $\sim 30$  meV). Therefore at room temperature the trion peak which is generally weaker than the exciton peak cannot be easily resolved. In order to be able to resolve those peaks a PL measurement at lower temperature can be performed.

A photoluminescence setup can look very similar to that of the Raman setup as seen in Figure 13.2. A monochromatic light source e.g. a laser illuminates the sample at the energy greater than that of the materials bandgap. As a result of that the photons emitted from the material together with the inelastically (Raman) and elastically (Rayleigh) scattered photons pass through a filter to remove the latter. The remaining light is then passed through monochromator and detected at the CCD detector. As a result the PL and Raman spectra can be observed in the same spectrum, provided that the sample material can produce both of those signals.

For low temperature (77K) measurements an environmental stage, Linkam THMS-350V. A pump was used to lower the pressure in the chamber down to about  $2 \times 10^{-3}$  mbar. The liquid nitrogen was used to cool down the stage down to 77K. The stage was placed in Renishaw Raman spectrometer to capture PL spectra.

The PL spectrometer used in this work is a Renishaw Raman spectrometer. The 532nm green laser with objective lens of 100x with 0.9 numerical aperture was used and the data was recorded in backscattering configuration. The laser power used was 0.32mW with 0.1s exposition time for maps and up to 5s exposition time for a single extended spectrum. The 1800 lines/mm grating was used resulting in a resolution of about  $1.5\text{ cm}^{-1}$ . The spectrum was calibrated using silicon Raman peak at  $520\text{ cm}^{-1}$ . All data analysis was carried out was done using MATLAB software and the peak fitting script can be found in Appendix ??.

## 13.4 X-ray photoelectron spectroscopy

One of the most useful characterisation techniques for study of 2D TMDCs is X-ray photoelectron spectroscopy. It is a non-destructive method which allows to gain information about the chemical composition of the studied material. It is a very surface sensitive method that allows for obtaining signals from about 10 nm of the sample depth. In order to perform the XPS measurement the sample must be placed in high vacuum (about  $10^{-8}$  mbar). It is therefore necessary that the sample contains no liquids or adsorbed gasses which would increase the pressure inside the analysis chamber.

When a sample is irradiated with a beam of x-ray photons some of those photons get absorbed by the electrons in the sample. Because the energy of the incident photons is relatively large the electrons have enough energy to leave the atoms and travel towards the detector. At the detector their kinetic energy is measured. Because the energy of the incident x-ray photons is known and the kinetic energy of the photoelectrons is measured the remaining energy can be calculated using Equation 13.1:

$$E_{binding} = E_{photon} - (E_{kinetic} + \Phi) \quad (13.1)$$

If the  $\Phi$  which is a instrumental correction factor is known then the  $E_{binding}$  can be found. This binding energy depends on the specific atoms from which the electron as well as the specific atomic configuration. Because of that the chemical composition of a given sample surface can be determined. Additionally the number of detected electrons

is directly correlated to the concentration of the atoms in the given sample the specific atomic percentages within the scanned area can be calculated. The number of detected electrons can be then plotted against the calculated corresponding binding energy of the electrons to form an XPS spectrum. A diagram of the XPS physics can be seen in Figure 13.4.

In TMDCs the XPS can be used to determine the stoichiometric composition of the as grown material as well as detect any traces of unintentional doping from alkali or halogen atoms or intentional doping by e.g. In atoms. Additionally the amount of oxides as well as the presence of 2H or 1T phases can be quantitatively determined.

The XPS spectra were collected using the Thermo Scientific K-Alpha XPS system. The Al  $K_{\alpha}$  emission line was used as the x-ray source. The pass energy of 20 eV and the energy step of 0.1 eV were used. The XPS spectra were collected at room temperature and pressure of about  $3 \times 10^{-8}$  mbar. The acquired data was analysed using Avantage software.

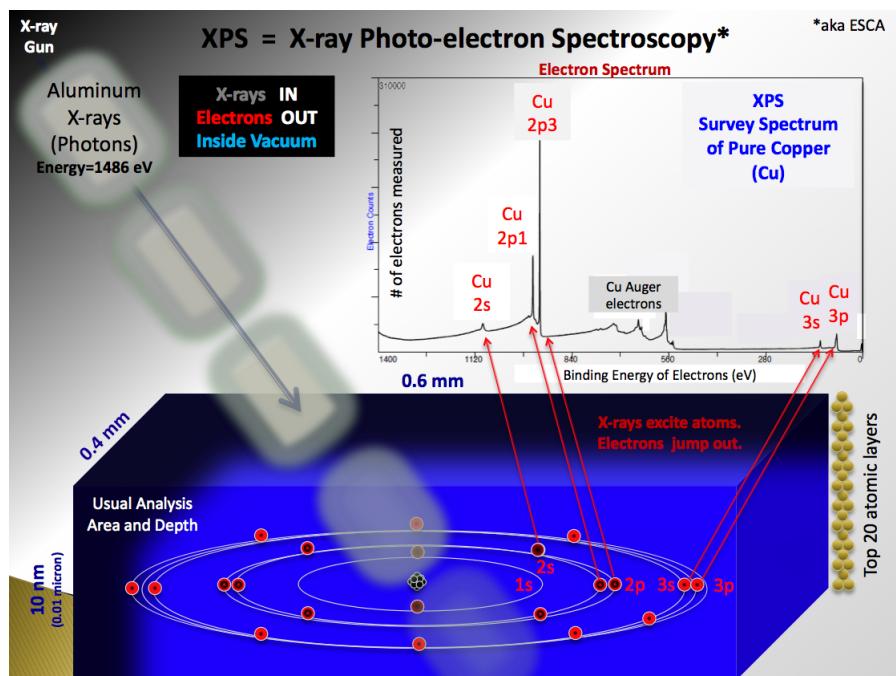


Figure 13.4: XPS spectrum acquisition diagram. Reproduced from en.wikipedia.org

## 13.5 Transfer

Due to the nature of the 2D materials, the 2D TMDCs are generally always deposited on some substrate and cannot be used independently of it. Depending on the manufacturing

method different substrates can be used to initially synthesise or deposit the material. In general however the initially used substrate is different to that which can be used for either characterisation or specific application. The samples synthesised by CVD are grown generally on  $Si/SiO_2$  at very high temperature and as such cannot be readily used in electronic applications due to  $Si$  deterioration at high temperature. To that effect the as grown samples are required to be transferred to a new substrate.

In this work the wet transfer method has been utilised to transfer CVD grown samples from  $Si/SiO_2$  to another  $Si/SiO_2$ , Au or TEM grid substrate. In this method the sample is first spin-coated with a thin layer of PMMA at 3000 RPM for 60 s. After that the sample is dried and heated up to about 50 °C for about 1 hour to ensure full polymerisation. Following that the substrate with the sample is then placed in a bath of 8% KOH solution for about 45 min or until the  $Si$  under the  $SiO_2$  has completely sank to the bottom of the beaker. The thin layer of PMMA with the sample at the bottom is then scooped up with a glass slide and transferred to a DI water to remove the KOH. The sample is held in a water bath for about 30 min and the step is repeated 2-3 more times. After the last dilution step the sample is scooped onto a target substrate. The sample is then gently dried using compressed nitrogen or air to drive any water from between the PMMA and the substrate. The substrate is then heated up to about 50 °C for about an 1h to completely dry the sample of any water and ensure better adhesion to the substrate. The substrate is then placed in a bath of acetone and isopropanol heated up to 60 °C for about an 1h to remove the PMMA layer. After all PMMA has been removed the sample is heated again on a hot plate up to 100 °C to remove any traces of PMMA.

## 13.6 Device fabrication

In order to measure the electric properties of the as-grown materials the material can be used to make a field effect transistor (FET) device. For that purpose the as grown mono- and bi-layer  $WS_2$  was transferred onto a  $Si/SiO_2$  substrate with the  $SiO_2$  layer of 285 nm in thickness. The  $Si$ , which is highly p-doped, then acts as a global gate electrode while the  $SiO_2$  is a gate dielectric. On top of the deposited contacts for source and drain electrodes additional probes were used in each of the FET devices to eliminate any voltage contributions from the contacts and thus allow for correct measurement of the channel conductance. The drain and source drains as well as the voltage drains were deposited using electron beam lithography. The contacts as well as the probes were made using

50 nm thick Au, while the rest of the leads were made using 5nm thick Ti and 50 nm thick Au. Following the contacts and leads deposition the FET devices were annealed at 200 °C fpr 2h under  $H_2/Ar$  (10/90) flow at 1 bar to remove any remaining PMMA from the lithographic process. The sample was then annealed at 115 °C for 60 h under high vacuum ( $10^{-6}$  mbar) to remove any remaining water.

Following the FET preparation the samples were then characterised in a vacuum chamber in high vacuum ( $10^{-6}$  mbar). A low noise source-meter was used to bias the drain electrode with source being grounded. Additionally another source was used to bias the gate electrode. The current across the channel  $I_{ds}$  was measured using ammeter while the voltage  $V_{A-B}$  across the voltage probes was measured with a voltmeter. The gate bias was applied until the measured current reached linear regime where it is described by Equation 13.2 [157]:

$$I_d = \mu_n C_{Ox} \frac{W}{L} (V_{gs} - V_{th}) V_{ds} \quad (13.2)$$

where  $\mu_n$  is electron field effect mobility,  $C_{Ox}$  is the  $SiO_2$  capacitance, W, L are the channel width and length,  $V_{th}$  is the threshold voltage,  $V_{ds}$  and  $V_{gs}$  are the drain-source voltage and gain-source voltage respectively. From the measurement of the current the field-effect mobility for the mono- and bi-layer of the  $WS_2$  can be calculated using the linear part of the plot from Equation 13.3:

$$\mu_n = C_{Ox}^{-1} \frac{d\sigma}{dV_{gs}} \quad (13.3)$$

where  $\sigma$  is the channel conductivity which can be calculated from Equation 13.4:

$$\sigma = \frac{LI_{ds}}{WV_{A-B}} \quad (13.4)$$

and the oxide capacitance  $C_{Ox}$  was calculated to be  $115\mu Fm^{-2}$  using Equation 13.5:

$$C_{Ox} = \frac{\epsilon_0 \epsilon_r}{d_{Ox}} \quad (13.5)$$

where  $\epsilon_0$  and  $\epsilon_r$  are the vacuum and relative permittivity of  $SiO_2$  respectively and  $d_{Ox}$  is the oxide thickness [157].

Additionally the the resistance vs temperature measurements were performed flakes were contacted using two wires configuration. The contacts were deposited using standard photolithographic method by applying the photo resist mask (AZ 5214E) followed by evaporation of Ti (5 nm) and Au (30 nm) using thermal evaporation and sputtering

respectively. The measurements were then performed using six arm cryogenic probe station. The measurements were taken at high vacuum of  $10^{-5}$  mbar and liquid nitrogen temperature. Following the measurements the conductivity was calculated from  $\sigma = \frac{L}{RA}$ , where L is the distance between contacts ( $\sim 3\ \mu m$ ), R is the resistance while A is the flake cross section (0.9 nm -  $40\mu m$ ). The Keithley 2410 source measure unit as well as Lakeshor temperature controller were used for the measurement.

## 13.7 Scanning electron microscopy (SEM)

Scanning electron microscopy (SEM) is a versatile technique that allows for high resolution imaging of the sample surface. The fundamental operation of the SEM is based on a high energy (1 - 30 keV) electron beam which is rastered across the surface sample under high vacuum ( $< 10^{-5}$  mbar). The incident beam then is scattered by the atoms producing backscattered electrons, secondary electrons, Auger electrons, characteristic x-rays, fluorescent x-rays and continuum x-ray. The backscattered electrons (BSE) are those electrons that undergo elastic scattering during the process and are then measured by the detector. Similarly the secondary electrons (SE) are those electrons that undergo the inelastic scattering and can then, using a different detector to the BSE, be detected and counted. The depth from which the BSE are detected ranges up to  $\sim 100$  nm while that of the SE is limited to  $\sim 10$  nm.

The SEM images were produced using field emission gun SEM (FEG-SEM, Gemini 1525) with an In-Lens SE detector. The FEG-SEM allows for narrower spot size ( $< 5nm$ ) and a higher signal to noise ratio compared to the conventional thermionic emitters utilised in SEM [120]. Due to the thickness of the  $WS_2$  the SE were primarily used for imaging. Due to the position of the In-Lens SE detector in the electron column with a rotational symmetry around the optical axis it allows for use of low energy ( $\sim 1$  - 5 keV) for acceleration and close distance. Because of that the contrast between different number of layers can be achieved for some 2D materials [79]. However in order to maintain good signal to noise ratio a slightly higher energy (5 - 10 keV) was utilised.

## 13.8 Atomic force microscopy (AFM)

The atomic force microscopy (AFM) is one of scanning probe microscopy methods that allows for imaging surface morphology below the nm range as well as manipulation and

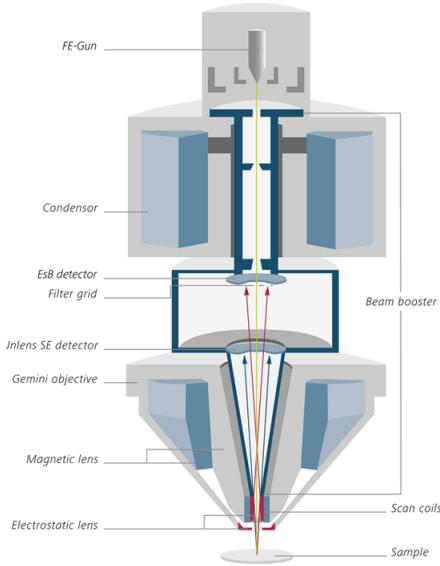


Figure 13.5: Cross section of the SEM optical column. Reproduced from zeiss.com

force measurement. As seen in Figure 13.6 the AFM operates by touching and following the sample surface. The probe, which is a very sharply ended tip made of silicon or silicon nitride and a tip radius in the range of nanometers, is mounted on a cantilever. That cantilever is then controlled by a piezoelectric actuator which adjust the position based on the feedback from the laser measuring the actual cantilever deflection. The tip itself when brought close to the surface of the sample experiences a number of possible forces such as van der Waals forces, electrostatic forces, magnetic forces, chemical bond forces or mechanical contact forces which leads to a deflection one way or the other.

The measurement can be performed in different modes as seen in Figure 13.6. In contact mode the tip is dragged along the surface and either a tip deflection is directly measured or a constant height is maintained while the deflection required to maintain it is recorded [14]. Alternatively in a tapping mode the tip is oscillated at a resonant frequency and a constant amplitude is maintained. As the tip gets closer to the surface the forces act stronger and therefore the required correction is recorded and surface morphology and force can be determined. A tapping mode tends to be more useful for characterisation of 2D materials as it avoids damage to them but it is slower and may result in some artefacts [144].

When using tip with radius of  $<5$  nm of curvature a lateral resolution of  $\sim 5$  nm and a vertical resolution of few Å can be achieved. With a contaminated surface the resolution can quickly become bigger and therefore the thickness measurement of the 2D materials can become overestimated. In this work the measurements were carried out using AFM

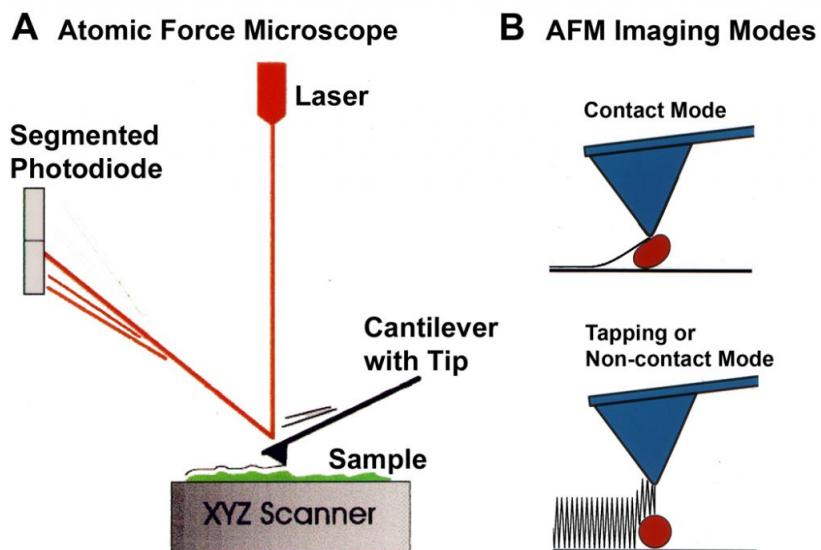


Figure 13.6: Diagram of AFM setup and operating basics. Reproduced from [ccem.mcmaster.ca](http://ccem.mcmaster.ca)

Asylum MFP 3D in a tapping mode with a probe tip made of silicon nitride and a radius of  $\sim 8$  nm on a PPP-NCHR 20 Nanosensors cantilever.

## 13.9 TEM

Transmission electron microscopy (TEM) is a microscopy technique in which a high energy (60-300 kV) electron beam is directed at a very thin ( $<100$  nm) sample. As a result an image of the sample can be produced at resolution much greater than that achieved with optical microscopy due to much smaller wavelength of the electrons compared to the visible photons. As the electron beam passes through the sample it carries information about its electron density, periodicity and phase and can then form an image on a fluorescent screen. The resulting bright field image shows contrast due to variation in thickness across the sample, and as the magnification increases the interaction between the electron beam and the sample becomes more complex giving rise to different types of contrast.

Because the wavelength of the high energy electrons is much smaller than the distance between the atoms in a crystal lattice, the sample can act as a diffraction grating for the incident beam. By shifting the back focal plane instead of the image plane onto the imaging screen and inserting an aperture the diffraction pattern from selected area (SADP) can be achieved. This allows to gain information about the crystal structure and defects within much smaller area than what is possible with x-ray diffraction.

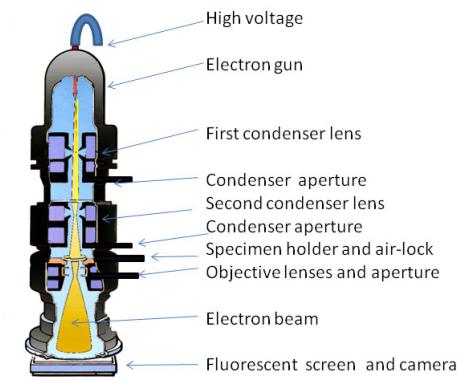


Figure 13.7: Crossection of a TEM column. Reproduced from ccber.ucsb.edu

In this work the TEM used was a FEI Titan 80-300 S/TEM at 80kV with a monochromator and  $C_s$  aberration image corrector. The focal series images were produced using different objective lens focus values ( $C_s = -4\mu m$ ). Exit wave reconstruction was achieved using TrueImage (FEI).

# Chapter 14

## Conclusions and future work

We have shown that the CVD synthesis of  $WS_2$  using novel precursors can result in formation of high quality atomically thin flakes at low temperatures up to hundreds of  $\mu m$  in size. In particular this method proves to result in better flakes in essentially every way in comparison to more common oxide precursor like  $WO_3$ . A very narrow PL of 36 meV and record high room temperature electron mobility of  $52\text{ cm}^2/V\text{s}$  proves quality that exceeds even a naturally occurring  $WS_2$ . The used precursors also avoids the problems of commonly used oxy-carbon based precursors of  $W$  in that it does not contaminate the synthesis products and does not produce toxic by products. It has also been shown that Raman spectroscopy and PL spectroscopy can be used as a reliable tool to map the as-grown samples and easily extract properties of the material. The insights brought about through those characterisations can prove to be useful moving forward and applying them to a host of other TMDC materials and systems. Additionally the synthesis routes and the precursors developed here can prove useful for fabrication of high-quality large-scale low-cost flakes in future. Similarly the presented precursors and synthesis method can be expanded to other TMDCs such  $MoS_2$ ,  $WSe_2$  or  $MoSe_2$  to produce material of quality higher than has been otherwise reported in literature.

The synthesis method developed for  $WS_2$  has been then applied to produce  $WSe_2$  flakes. By utilising the tungstic acid ( $H_2WO_4$ ) and  $Se$  powders a similar low temperature synthesis resulted in flakes of up to  $30\text{ }\mu m$  in size. Similarly the PL and Raman spectroscopy has been utilised to characterise the samples and a strong PL with FWHM of about 66 meV in monolayer  $WSe_2$  has been demonstrated. The XPS studies show presence of  $WO_3$  in the as-grown sample which indicates that the synthesis method for  $WSe_2$  needs to be further refined to produce high quality flakes, the likes of which has

been demonstrated for  $WS_2$ . In principle it has been shown that the method developed for  $WS_2$  is transferable and can be further utilised in production in a number of other TMDC materials.

The transfer of TMDC flakes as well as flakes of other 2D materials can prove to be a crucial element in a production route of any future device utilising these materials. We have therefore studied the effects of transferring as grown  $WS_2$  flakes from one  $SiO_2/Si$  substrate onto another  $SiO_2/Si$  substrate to asses the quality of the transferred material and therefore the impact of the transfer. One of the most commonly used methods of wet transfer utilising PMMA has proven to alter the distribution of PL and Raman peaks across the samples. One of the most common effect cited in literature regarding the transfer is that of strain relaxation that can build up during CVD growth due to the high temperatures during the synthesis. Based on our experiments it cannot however be definitively concluded whether the transfer reduces or induces strain in the sample as a whole. There has been however demonstrated potential change in distribution of strain across the sample which manifests itself in shifts in PL peak positions as well as Raman peak positions. Any transfer attempts must therefore be considered carefully and preferably a different, more reliable transfer method be used.

In order to further study the PL behaviour in  $WS_2$  flakes a low temperature studies were performed. It has been demonstrated that low pressure induces changes in PL behaviour due to desorption of  $O_2$ ,  $H_2O$  and  $N_2$  molecules which otherwise result in p-doping. The exciton peak with FWHM of 32 meV has been observed which is higher than expected assuming the temperature is a main contributor to the width of the room temperature PL peak of 36 meV. A number of possible effects, such as sample heating due to poor thermal contacts or fogging of the chamber window can be attributed to the resulting width. Additionally a trion peak has been clearly resolved with binding energy to be about 45 meV.

By using same synthesis method vertical heterostructures of  $Mo_2/WS_2$  have been grown. A single step, one pot growth has been achieved with a degree of tunability. The resulting heterostructure has been shown to be more closely packed than a material produced more commonly via a mechanical transfer. This results in a greater degree of interaction between the layers which in turn manifests itself in both PL and Raman spectroscopy. The growth has then been also performed on a conducting substrate, such as gold. This allows such prepared heterostructure to be readily available as a photoelectrocatalyst for a reaction of water-splitting. Using developed understanding of Raman

and PL spectroscopy it has been shown that at least 8% of the surface has been covered with heterostructures which leaves room for improvement and further refinement of the synthesis.

The developed synthesis methods as well as the characterisation understanding of the as grown samples can form a basis for further improvement of the performance of those materials. One of the promising approaches to enhancing the opto-electronic performance of devices is the use of plasmonic nanoparticles. These nanoparticles have been shown to enhance local electromagnetic field of incident light as well as reflect it to improve the absorption rate of light. This can therefore find application in solar cells or photoelectrocatalysis as presented in our work, the latter of which has not been presented yet.

Additionally further characterisation of the 1T'/2H systems is necessary to evaluate the stability. In particular synthesis of and systematic Raman mapping of large areas could prove useful in understanding these phases.

# Bibliography

- [1] Geun Ho Ahn, Matin Amani, Haider Rasool, Der-Hsien Lien, James P. Mastandrea, Joel W. Ager III, Madan Dubey, Daryl C. Chrzan, Andrew M. Minor, and Ali Javey. Strain-engineered growth of two-dimensional materials. *Nature Communications*, 8(1), sep 2017.
- [2] A.A. Al-Hilli and B.L. Evans. The preparation and properties of transition metal dichalcogenide single crystals. *Journal of Crystal Growth*, 15(2):93–101, jul 1972.
- [3] Evgeny M. Alexeev, David A. Ruiz-Tijerina, Mark Danovich, Matthew J. Hamer, Daniel J. Terry, Pramoda K. Nayak, Seongjoon Ahn, Sangyeon Pak, Juwon Lee, Jung Inn Sohn, Maciej R. Molas, Maciej Koperski, Kenji Watanabe, Takashi Taniguchi, Kostya S. Novoselov, Roman V. Gorbachev, Hyeon Suk Shin, Vladimir I. Fal’ko, and Alexander I. Tartakovskii. Resonantly hybridized excitons in moiré superlattices in van der waals heterostructures. *Nature*, 567(7746):81–86, mar 2019.
- [4] Abdullah Alharbi and Davood Shahrjerdi. Electronic properties of monolayer tungsten disulfide grown by chemical vapor deposition. *Applied Physics Letters*, 109(19):193502, nov 2016.
- [5] M. Amani, D.-H. Lien, D. Kiriya, J. Xiao, A. Azcatl, J. Noh, S. R. Madhvapathy, R. Addou, S. KC, M. Dubey, K. Cho, R. M. Wallace, S.-C. Lee, J.-H. He, J. W. Ager, X. Zhang, E. Yablonovitch, and A. Javey. Near-unity photoluminescence quantum yield in MoS<sub>2</sub>. *Science*, 350(6264):1065–1068, nov 2015.
- [6] B. Amin, N. Singh, and U. Schwingenschlögl. Heterostructures of transition metal dichalcogenides. *Physical Review B*, 92(7), aug 2015.
- [7] Ozgur Burak Aslan, Minda Deng, and Tony F. Heinz. Strain tuning of excitons in monolayer WSe<sub>2</sub>. *Physical Review B*, 98(11), sep 2018.

- [8] J. Baglio, E. Kamieniecki, N. DeCola, C. Struck, J. Marzik, K. Dwight, and A. Wold. Growth and characterization of n-WS<sub>2</sub> and niobium-doped p-WS<sub>2</sub> single crystals. *Journal of Solid State Chemistry*, 49(2):166–179, sep 1983.
- [9] Matteo Barbone, Alejandro R.-P. Montblanch, Dhiren M. Kara, Carmen Palacios-Berraquero, Alisson R. Cadore, Domenico De Fazio, Benjamin Pingault, Elaheh Mostaani, Han Li, Bin Chen, Kenji Watanabe, Takashi Taniguchi, Sefaattin Tongay, Gang Wang, Andrea C. Ferrari, and Mete Atatüre. Charge-tuneable biexciton complexes in monolayer WSe<sub>2</sub>. *Nature Communications*, 9(1), sep 2018.
- [10] Diego Barrera, Qingxiao Wang, Yun-Ju Lee, Lanxia Cheng, Moon J. Kim, Jiyoung Kim, and Julia W. P. Hsu. Solution synthesis of few-layer 2h MX<sub>2</sub> (m = mo, w; x = s, se). *Journal of Materials Chemistry C*, 5(11):2859–2864, 2017.
- [11] Britton W. H. Baugher, Hugh O. H. Churchill, Yafang Yang, and Pablo Jarillo-Herrero. Optoelectronic devices based on electrically tunable p–n diodes in a monolayer dichalcogenide. *Nature Nanotechnology*, 9(4):262–267, mar 2014.
- [12] Ayse Berkdemir, Humberto R. Gutiérrez, Andrés R. Botello-Méndez, Néstor Perea-López, Ana Laura Elías, Chen-Ing Chia, Bei Wang, Vincent H. Crespi, Florentino López-Urías, Jean-Christophe Charlier, Humberto Terrones, and Mauricio Terrones. Identification of individual and few layers of WS<sub>2</sub> using raman spectroscopy. *Scientific Reports*, 3(1), apr 2013.
- [13] Marco Bernardi, Maurizia Palummo, and Jeffrey C. Grossman. Extraordinary sunlight absorption and one nanometer thick photovoltaics using two-dimensional monolayer materials. *Nano Letters*, 13(8):3664–3670, jul 2013.
- [14] G. Binnig, C. F. Quate, and Ch Gerber. Atomic force microscope. In *Scanning Tunneling Microscopy*, pages 55–58. Springer Netherlands, 1993.
- [15] Matteo Bosi. Growth and synthesis of mono and few-layers transition metal dichalcogenides by vapour techniques: a review. *RSC Advances*, 5(92):75500–75518, 2015.
- [16] L.H. Brixner. Preparation and properties of the single crystalline AB<sub>2</sub>-type selenides and tellurides of niobium, tantalum, molybdenum and tungsten. *Journal of Inorganic and Nuclear Chemistry*, 24(3):257–263, mar 1962.

- [17] B. E. Brown. The crystal structures of WTe<sub>2</sub>and high-temperature MoTe<sub>2</sub>. *Acta Crystallographica*, 20(2):268–274, feb 1966.
- [18] Claire J. Carmalt, Ivan P. Parkin, and Emily S. Peters. Atmospheric pressure chemical vapour deposition of WS<sub>2</sub> thin films on glass. *Polyhedron*, 22(11):1499–1505, jun 2003.
- [19] Mattia Cattelan, Brian Markman, Giacomo Lucchini, Pranab Kumar Das, Ivana Vobornik, Joshua Alexander Robinson, Stefano Agnoli, and Gaetano Granozzi. New strategy for the growth of complex heterostructures based on different 2d materials. *Chemistry of Materials*, 27(11):4105–4113, may 2015.
- [20] Hailong Chen, Xiewen Wen, Jing Zhang, Tianmin Wu, Yongji Gong, Xiang Zhang, Jiangtan Yuan, Chongyue Yi, Jun Lou, Pulickel M. Ajayan, Wei Zhuang, Guangyu Zhang, and Junrong Zheng. Ultrafast formation of interlayer hot excitons in atomically thin MoS<sub>2</sub>/WS<sub>2</sub> heterostructures. *Nature Communications*, 7(1), aug 2016.
- [21] Kun Chen, Xi Wan, Jinxiu Wen, Weiguang Xie, Zhiwen Kang, Xiaoliang Zeng, Huanjun Chen, and Jian-Bin Xu. Electronic properties of MoS<sub>2</sub>–WS<sub>2</sub> heterostructures synthesized with two-step lateral epitaxial strategy. *ACS Nano*, 9(10):9868–9876, sep 2015.
- [22] P. Chen, Woei Wu Pai, Y.-H. Chan, W.-L. Sun, C.-Z. Xu, D.-S. Lin, M. Y. Chou, A.-V. Fedorov, and T.-C. Chiang. Large quantum-spin-hall gap in single-layer 1t/WSe<sub>2</sub>. *Nature Communications*, 9(1), may 2018.
- [23] Rui Cheng, Dehui Li, Hailong Zhou, Chen Wang, Anxiang Yin, Shan Jiang, Yuan Liu, Yu Chen, Yu Huang, and Xiangfeng Duan. Electroluminescence and photocurrent generation from atomically sharp WSe<sub>2</sub>/MoS<sub>2</sub> heterojunction p–n diodes. *Nano Letters*, 14(10):5590–5597, sep 2014.
- [24] Manish Chhowalla, Hyeon Suk Shin, Goki Eda, Lain-Jong Li, Kian Ping Loh, and Hua Zhang. The chemistry of two-dimensional layered transition metal dichalcogenide nanosheets. *Nature Chemistry*, 5(4):263–275, mar 2013.
- [25] S. Cho, S. Kim, J. H. Kim, J. Zhao, J. Seok, D. H. Keum, J. Baik, D.-H. Choe, K. J. Chang, K. Suenaga, S. W. Kim, Y. H. Lee, and H. Yang. Phase patterning for ohmic homojunction contact in MoTe<sub>2</sub>. *Science*, 349(6248):625–628, aug 2015.

- [26] Duk-Hyun Choe, Ha-Jun Sung, and K. J. Chang. Understanding topological phase transition in monolayer transition metal dichalcogenides. *Physical Review B*, 93(12), mar 2016.
- [27] J.-W. Chung, Z.R. Dai, and F.S. Ohuchi. WS<sub>2</sub> thin films by metal organic chemical vapor deposition. *Journal of Crystal Growth*, 186(1-2):137–150, mar 1998.
- [28] Chunxiao Cong, Jingzhi Shang, Xing Wu, Bingchen Cao, Namphung Peimyoo, Caiyu Qiu, Litao Sun, and Ting Yu. Synthesis and optical properties of large-area single-crystalline 2d semiconductor WS<sub>2</sub>monolayer from chemical vapor deposition. *Advanced Optical Materials*, 2(2):131–136, dec 2013.
- [29] Yang Cui, Run Xin, Zhihao Yu, Yiming Pan, Zhun-Yong Ong, Xiaoxu Wei, Jun-zhuan Wang, Haiyan Nan, Zhenhua Ni, Yun Wu, Tangsheng Chen, Yi Shi, Baigeng Wang, Gang Zhang, Yong-Wei Zhang, and Xinran Wang. High-performance monolayer WS<sub>2</sub>field-effect transistors on high- $\kappa$  dielectrics. *Advanced Materials*, 27(35):5230–5234, aug 2015.
- [30] M. Currie, A. T. Hanbicki, G. Kioseoglou, and B. T. Jonker. Optical control of charged exciton states in tungsten disulfide. *Applied Physics Letters*, 106(20):201907, may 2015.
- [31] A. M. Dadgar, D. Scullion, K. Kang, D. Esposito, E. H. Yang, I. P. Herman, M. A. Pimenta, E.-J. G. Santos, and A. N. Pasupathy. Strain engineering and raman spectroscopy of monolayer transition metal dichalcogenides. *Chemistry of Materials*, 30(15):5148–5155, jul 2018.
- [32] M.P. Deshpande, S.K. Gupta, Ajay Agarwal, and M.K. Agarwal. Transport and optical property measurements in indium intercalated molybdenum diselenide single crystals grown by DVT technique. *Synthetic Metals*, 123(1):73–81, aug 2001.
- [33] Karel-Alexander N. Duerloo, Yao Li, and Evan J. Reed. Structural phase transitions in two-dimensional mo- and w-dichalcogenide monolayers. *Nature Communications*, 5(1), jul 2014.
- [34] Dumitru Dumcenco, Dmitry Ovchinnikov, Kolyo Marinov, Predrag Lazić, Marco Gibertini, Nicola Marzari, Oriol Lopez Sanchez, Yen-Cheng Kung, Daria Krasnozhon, Ming-Wei Chen, Simone Bertolazzi, Philippe Gillet, Anna Fontcuberta

- i Morral, Aleksandra Radenovic, and Andras Kis. Large-area epitaxial monolayer MoS<sub>2</sub>. *ACS Nano*, 9(4):4611–4620, apr 2015.
- [35] Sarah M. Eichfeld, Lorraine Hossain, Yu-Chuan Lin, Aleksander F. Piasecki, Benjamin Kupp, A. Glen Birdwell, Robert A. Burke, Ning Lu, Xin Peng, Jie Li, Angelica Azcatl, Stephen McDonnell, Robert M. Wallace, Moon J. Kim, Theresa S. Mayer, Joan M. Redwing, and Joshua A. Robinson. Highly scalable, atomically thin WSe<sub>2</sub> grown via metal–organic chemical vapor deposition. *ACS Nano*, 9(2):2080–2087, feb 2015.
- [36] Ana Laura Elías, Néstor Perea-López, Andrés Castro-Beltrán, Ayse Berkdemir, Ruitao Lv, Simin Feng, Aaron D. Long, Takuya Hayashi, Yoong Ahm Kim, Morinobu Endo, Humberto R. Gutiérrez, Nihar R. Pradhan, Luis Balicas, Thomas E. Mallouk, Florentino López-Urías, Humberto Terrones, and Mauricio Terrones. Controlled synthesis and transfer of large-area ws<sub>2</sub> sheets: From single layer to few layers. *ACS Nano*, 7(6):5235–5242, 2013. PMID: 23647141.
- [37] Zaiyao Fei, Tauno Palomaki, Sanfeng Wu, Wenjin Zhao, Xinghan Cai, Bosong Sun, Paul Nguyen, Joseph Finney, Xiaodong Xu, and David H. Cobden. Edge conduction in monolayer WTe<sub>2</sub>. *Nature Physics*, 13(7):677–682, apr 2017.
- [38] J. Feldmann, G. Peter, E. O. Göbel, P. Dawson, K. Moore, C. Foxon, and R. J. Elliott. Linewidth dependence of radiative exciton lifetimes in quantum wells. *Physical Review Letters*, 59(20):2337–2340, nov 1987.
- [39] J. Feldmann, G. Peter, E. O. Göbel, P. Dawson, K. Moore, C. Foxon, and R. J. Elliott. Linewidth dependence of radiative exciton lifetimes in quantum wells. *Physical Review Letters*, 60(3):243–243, jan 1988.
- [40] Marcio Fontana, Tristan Deppe, Anthony K. Boyd, Mohamed Rinzan, Amy Y. Liu, Makarand Paranjape, and Paola Barbara. Electron-hole transport and photovoltaic effect in gated MoS<sub>2</sub> schottky junctions. *Scientific Reports*, 3(1), apr 2013.
- [41] Meyer L. Freedman. The tungstic acids. *Journal of the American Chemical Society*, 81(15):3834–3839, aug 1959.
- [42] Qi Fu, Wenhui Wang, Lei Yang, Jian Huang, Jingyu Zhang, and Bin Xiang. Controllable synthesis of high quality monolayer WS<sub>2</sub> on a SiO<sub>2</sub>/si substrate by chemical vapor deposition. *RSC Advances*, 5(21):15795–15799, 2015.

- [43] Marco M. Furchi, Dmitry K. Polyushkin, Andreas Pospischil, and Thomas Mueller. Mechanisms of photoconductivity in atomically thin MoS<sub>2</sub>. *Nano Letters*, 14(11):6165–6170, oct 2014.
- [44] Yang Gao, Zhibo Liu, Dong-Ming Sun, Le Huang, Lai-Peng Ma, Li-Chang Yin, Teng Ma, Zhiyong Zhang, Xiu-Liang Ma, Lian-Mao Peng, Hui-Ming Cheng, and Wencai Ren. Large-area synthesis of high-quality and uniform monolayer WS<sub>2</sub> on reusable au foils. *Nature Communications*, 6(1), oct 2015.
- [45] Thanasis Georgiou, Huafeng Yang, Rashid Jalil, James Chapman, Kostya S. Novoselov, and Artem Mishchenko. Electrical and optical characterization of atomically thin WS<sub>2</sub>. *Dalton Transactions*, 43(27):10388, 2014.
- [46] Cheng Gong, Hengji Zhang, Weihua Wang, Luigi Colombo, Robert M. Wallace, and Kyeongjae Cho. Band alignment of two-dimensional transition metal dichalcogenides: Application in tunnel field effect transistors. *Applied Physics Letters*, 103(5):053513, jul 2013.
- [47] Yongji Gong, Junhao Lin, Xingli Wang, Gang Shi, Sidong Lei, Zhong Lin, Xiaolong Zou, Gonglan Ye, Robert Vajtai, Boris I. Yakobson, Humberto Terrones, Mauricio Terrones, Beng Kang Tay, Jun Lou, Sokrates T. Pantelides, Zheng Liu, Wu Zhou, and Pulickel M. Ajayan. Vertical and in-plane heterostructures from WS<sub>2</sub> /MoS<sub>2</sub> monolayers. *Nature Materials*, 13(12):1135–1142, sep 2014.
- [48] Yongji Gong, Zhong Lin, Gonglan Ye, Gang Shi, Simin Feng, Yu Lei, Ana Laura Elías, Nestor Perea-Lopez, Robert Vajtai, Humberto Terrones, Zheng Liu, Mauricio Terrones, and Pulickel M. Ajayan. Tellurium-assisted low-temperature synthesis of MoS<sub>2</sub> and WS<sub>2</sub> monolayers. *ACS Nano*, 9(12):11658–11666, nov 2015.
- [49] Dimitry V. Gruznev, Sergey V. Eremeev, Leonid V. Bondarenko, Alexandra Yu. Tupchaya, Alexey A. Yakovlev, Alexey N. Mihalyuk, Jyh-Pin Chou, Andrey V. Zотов, and Alexander A. Saranin. Two-dimensional in-sb compound on silicon as a quantum spin hall insulator. *Nano Letters*, 18(7):4338–4345, jun 2018.
- [50] Yinsheng Guo, Dezheng Sun, Bin Ouyang, Archana Raja, Jun Song, Tony F. Heinz, and Louis E. Brus. Probing the dynamics of the metallic-to-semiconducting structural phase transformation in MoS<sub>2</sub> crystals. *Nano Letters*, 15(8):5081–5088, jul 2015.

- [51] Humberto R. Gutiérrez, Nestor Perea-López, Ana Laura Elías, Ayse Berkdemir, Bei Wang, Ruitao Lv, Florentino López-Urías, Vincent H. Crespi, Humberto Terrones, and Mauricio Terrones. Extraordinary room-temperature photoluminescence in triangular WS<sub>2</sub> monolayers. *Nano Letters*, 13(8):3447–3454, dec 2012. PMID: 23194096.
- [52] Harry Hahn and Wilhelm Klingler. Über die kristallstrukturen des in<sub>2</sub>s<sub>3</sub>und in<sub>2</sub>te<sub>3</sub>. *Zeitschrift für anorganische Chemie*, 260(1-3):97–109, oct 1949.
- [53] H. Haug and L. Bányai, editors. *Optical Switching in Low-Dimensional Systems*. Springer US, 1989.
- [54] Hartmut Haug, Stephen W. Koch, and Leonid V. Keldysh. Quantum theory of the optical and electronic properties of semiconductors. *Physics Today*, 47(2):106–108, feb 2004.
- [55] Hoseok Heo, Ji Ho Sung, Soonyoung Cha, Bo-Gyu Jang, Joo-Youn Kim, Gangtae Jin, Donghun Lee, Ji-Hoon Ahn, Myoung-Jae Lee, Ji Hoon Shim, Hyunyong Choi, and Moon-Ho Jo. Interlayer orientation-dependent light absorption and emission in monolayer semiconductor stacks. *Nature Communications*, 6(1), jun 2015.
- [56] Wolfgang K. Hofmann. Thin films of molybdenum and tungsten disulphides by metal organic chemical vapour deposition. *Journal of Materials Science*, 23(11):3981–3986, nov 1988.
- [57] Suk Joon Hong, Seungok Lee, Jum Suk Jang, and Jae Sung Lee. Heterojunction BiVO<sub>4</sub>/WO<sub>3</sub> electrodes for enhanced photoactivity of water oxidation. *Energy & Environmental Science*, 4(5):1781, 2011.
- [58] Xiaoping Hong, Jonghwan Kim, Su-Fei Shi, Yu Zhang, Chenhao Jin, Yinghui Sun, Sefaattin Tongay, Junqiao Wu, Yanfeng Zhang, and Feng Wang. Ultrafast charge transfer in atomically thin MoS<sub>2</sub>/WS<sub>2</sub> heterostructures. *Nature Nanotechnology*, 9(9):682–686, aug 2014.
- [59] Wei-Ting Hsu, Li-Syuan Lu, Dean Wang, Jing-Kai Huang, Ming-Yang Li, Tay-Rong Chang, Yi-Chia Chou, Zhen-Yu Juang, Horng-Tay Jeng, Lain-Jong Li, and Wen-Hao Chang. Evidence of indirect gap in monolayer WSe<sub>2</sub>. *Nature Communications*, 8(1), oct 2017.

- [60] Peng Hu, Jun Ye, Xuexia He, Kezhao Du, Keke K. Zhang, Xingzhi Wang, Qihua Xiong, Zheng Liu, Hui Jiang, and Christian Kloc. Control of radiative exciton recombination by charge transfer induced surface dipoles in MoS<sub>2</sub> and WS<sub>2</sub> monolayers. *Scientific Reports*, 6(1), apr 2016.
- [61] Xuan Hu, Poya Yasaie, Jacob Jokisaari, Serdar Öğüt, Amin Salehi-Khojin, and Robert F. Klie. Mapping thermal expansion coefficients in freestanding 2d materials at the nanometer scale. *Physical Review Letters*, 120(5), feb 2018.
- [62] Zhenliang Hu, Jose Avila, Xinyun Wang, Jin Feng Leong, Qi Zhang, Yanpeng Liu, Maria C. Asensio, Junpeng Lu, Alexandra Carvalho, Chorng Haur Sow, and Antonio Helio Castro Neto. The role of oxygen atoms on excitons at the edges of monolayer WS<sub>2</sub>. *Nano Letters*, jun 2019.
- [63] Yeung Yu Hui, Xiaofei Liu, Wenjing Jie, Ngai Yui Chan, Jianhua Hao, Yu-Te Hsu, Lain-Jong Li, Wanlin Guo, and Shu Ping Lau. Exceptional tunability of band energy in a compressively strained trilayer MoS<sub>2</sub> sheet. *ACS Nano*, 7(8):7126–7131, jul 2013.
- [64] Aftab M. Hussain, Galo A. Torres Sevilla, Kelly R. Rader, and Muhammad M. Hussain. Chemical vapor deposition based tungsten disulfide (WS<sub>2</sub>) thin film transistor. In *2013 Saudi International Electronics, Communications and Photonics Conference*. IEEE, apr 2013.
- [65] M Waqas Iqbal, M Zahir Iqbal, M Farooq Khan, M Arslan Shehzad, Yongho Seo, Jong Hyun Park, Chanyong Hwang, and Jonghwa Eom. High-mobility and air-stable single-layer WS<sub>2</sub> field-effect transistors sandwiched between chemical vapor deposition-grown hexagonal BN films. *Scientific Reports*, 5(1), jun 2015.
- [66] Muhammad Waqas Iqbal, Muhammad Zahir Iqbal, Muhammad Farooq Khan, Muhammad Arshad Kamran, Abdul Majid, Thamer Alharbi, and Jonghwa Eom. Tailoring the electrical and photo-electrical properties of a WS<sub>2</sub> field effect transistor by selective n-type chemical doping. *RSC Advances*, 6(29):24675–24682, 2016.
- [67] Muhammad Waqas Iqbal, Muhammad Zahir Iqbal, Muhammad Farooq Khan, Muhammad Arslan Shehzad, Yongho Seo, and Jonghwa Eom. Deep-ultraviolet-light-driven reversible doping of WS<sub>2</sub> field-effect transistors. *Nanoscale*, 7(2):747–757, 2015.

- [68] Qingqing Ji, Yanfeng Zhang, Teng Gao, Yu Zhang, Donglin Ma, Mengxi Liu, Yubin Chen, Xiaofen Qiao, Ping-Heng Tan, Min Kan, Ji Feng, Qiang Sun, and Zhongfan Liu. Epitaxial monolayer MoS<sub>2</sub> on mica with novel photoluminescence. *Nano Letters*, 13(8):3870–3877, aug 2013.
- [69] Sanghyun Jo, Nicolas Ubrig, Helmuth Berger, Alexey B. Kuzmenko, and Alberto F. Morpurgo. Mono- and bilayer ws<sub>2</sub> light-emitting transistors. *Nano Letters*, 14(4):2019–2025, 2014. PMID: 24669957.
- [70] Wonil Jung, Sujeong Lee, Dongwon Yoo, Sohee Jeong, Pere Miró, Agnieszka Kuc, Thomas Heine, and Jinwoo Cheon. Colloidal synthesis of single-layer MSe<sub>2</sub> (m = mo, w) nanosheets via anisotropic solution-phase growth approach. *Journal of the American Chemical Society*, 137(23):7266–7269, jun 2015.
- [71] C. L. Kane and E. J. Mele. Quantum spin hall effect in graphene. *Physical Review Letters*, 95(22), nov 2005.
- [72] Kibum Kang, Saien Xie, Lujie Huang, Yimo Han, Pinshane Y. Huang, Kin Fai Mak, Cheol-Joo Kim, David Muller, and Jiwoong Park. High-mobility three-atom-thick semiconducting films with wafer-scale homogeneity. *Nature*, 520(7549):656–660, apr 2015.
- [73] Kyung Nam Kang, Kyle Godin, and Eui-Hyeok Yang. The growth scale and kinetics of WS<sub>2</sub> monolayers under varying h<sub>2</sub> concentration. *Scientific Reports*, 5(1), aug 2015.
- [74] Yimin Kang, Sina Najmaei, Zheng Liu, Yanjun Bao, Yumin Wang, Xing Zhu, Naomi J. Halas, Peter Nordlander, Pulickel M. Ajayan, Jun Lou, and Zheyu Fang. Plasmonic hot electron induced structural phase transition in a MoS<sub>2</sub>monolayer. *Advanced Materials*, 26(37):6467–6471, aug 2014.
- [75] Rajesh Kappera, Damien Voiry, Sibel Ebru Yalcin, Brittany Branch, Gautam Gupta, Aditya D. Mohite, and Manish Chhowalla. Phase-engineered low-resistance contacts for ultrathin MoS<sub>2</sub> transistors. *Nature Materials*, 13(12):1128–1134, aug 2014.
- [76] O. Katz, V. Garber, B. Meyler, G. Bahir, and J. Salzman. Gain mechanism in GaN schottky ultraviolet detectors. *Applied Physics Letters*, 79(10):1417–1419, sep 2001.

- [77] Dong Hoon Keum, Suyeon Cho, Jung Ho Kim, Duk-Hyun Choe, Ha-Jun Sung, Min Kan, Haeyong Kang, Jae-Yeol Hwang, Sung Wng Kim, Heejun Yang, K. J. Chang, and Young Hee Lee. Bandgap opening in few-layered monoclinic MoTe<sub>2</sub>. *Nature Physics*, 11(6):482–486, may 2015.
- [78] HoKwon Kim, Cecilia Mattevi, M. Reyes Calvo, Jenny C. Oberg, Luca Artiglia, Stefano Agnoli, Cyrus F. Hirjibehedin, Manish Chhowalla, and Eduardo Saiz. Activation energy paths for graphene nucleation and growth on cu. *ACS Nano*, 6(4):3614–3623, mar 2012.
- [79] Vidya Kochat, Atindra Nath Pal, E. S. Sneha, Arjun Sampathkumar, Anshita Gairola, S. A. Shivashankar, Srinivasan Raghavan, and Arindam Ghosh. High contrast imaging and thickness determination of graphene with in-column secondary electron microscopy. *Journal of Applied Physics*, 110(1):014315, jul 2011.
- [80] M. Konig, S. Wiedmann, C. Brune, A. Roth, H. Buhmann, L. W. Molenkamp, X.-L. Qi, and S.-C. Zhang. Quantum spin hall insulator state in HgTe quantum wells. *Science*, 318(5851):766–770, nov 2007.
- [81] T. Korn, S. Heydrich, M. Hirmer, J. Schmutzler, and C. Schüller. Low-temperature photocarrier dynamics in monolayer MoS<sub>2</sub>. *Applied Physics Letters*, 99(10):102109, sep 2011.
- [82] A. Kuc, N. Zibouche, and T. Heine. Influence of quantum confinement on the electronic structure of the transition metal sulfideTS<sub>2</sub>. *Physical Review B*, 83(24):245213, jun 2011.
- [83] Jens Kunstmann, Fabian Mooshammer, Philipp Nagler, Andrey Chaves, Frederick Stein, Nicola Paradiso, Gerd Plechinger, Christoph Strunk, Christian Schüller, Gotthard Seifert, David R. Reichman, and Tobias Korn. Momentum-space indirect interlayer excitons in transition-metal dichalcogenide van der waals heterostructures. *Nature Physics*, 14(8):801–805, apr 2018.
- [84] Changyong Lan, Chun Li, Yi Yin, and Yong Liu. Large-area synthesis of monolayer WS<sub>2</sub>and its ambient-sensitive photo-detecting performance. *Nanoscale*, 7(14):5974–5980, 2015.

- [85] Changgu Lee, Hugen Yan, Louis E. Brus, Tony F. Heinz, James Hone, and Sunmin Ryu. Anomalous lattice vibrations of single- and few-layer MoS<sub>2</sub>. *ACS Nano*, 4(5):2695–2700, apr 2010.
- [86] Chul-Ho Lee, Gwan-Hyoung Lee, Arend M. van der Zande, Wenchao Chen, Yilei Li, Minyong Han, Xu Cui, Ghidewon Arefe, Colin Nuckolls, Tony F. Heinz, Jing Guo, James Hone, and Philip Kim. Atomically thin p–n junctions with van der waals heterointerfaces. *Nature Nanotechnology*, 9(9):676–681, aug 2014.
- [87] Yi-Hsien Lee, Lili Yu, Han Wang, Wenjing Fang, Xi Ling, Yumeng Shi, Cheng-Te Lin, Jing-Kai Huang, Mu-Tung Chang, Chia-Seng Chang, Mildred Dresselhaus, Tomas Palacios, Lain-Jong Li, and Jing Kong. Synthesis and transfer of single-layer transition metal disulfides on diverse surfaces. *Nano Letters*, 13(4):1852–1857, mar 2013.
- [88] Yi-Hsien Lee, Xin-Quan Zhang, Wenjing Zhang, Mu-Tung Chang, Cheng-Te Lin, Kai-Di Chang, Ya-Chu Yu, Jacob Tse-Wei Wang, Chia-Seng Chang, Lain-Jong Li, and Tsung-Wu Lin. Synthesis of large-area MoS<sub>2</sub>atomic layers with chemical vapor deposition. *Advanced Materials*, 24(17):2320–2325, mar 2012.
- [89] Bo Lei, Yuanyuan Pan, Zehua Hu, Jialin Zhang, Du Xiang, Yue Zheng, Rui Guo, Cheng Han, Lianhui Wang, Jing Lu, Li Yang, and Wei Chen. Direct observation of semiconductor–metal phase transition in bilayer tungsten diselenide induced by potassium surface functionalization. *ACS Nano*, 12(2):2070–2077, jan 2018.
- [90] M. Lenz and R. Gruehn. Developments in measuring and calculating chemical vapor transport phenomena demonstrated on cr, mo, w, and their compounds. *Chemical Reviews*, 97(8):2967–2994, dec 1997.
- [91] Shisheng Li, Shunfeng Wang, Dai-Ming Tang, Weijie Zhao, Huilong Xu, Leiqiang Chu, Yoshio Bando, Dmitri Golberg, and Goki Eda. Halide-assisted atmospheric pressure growth of large WSe<sub>2</sub> and WS<sub>2</sub> monolayer crystals. *Applied Materials Today*, 1(1):60–66, nov 2015.
- [92] Tianshu Li and Giulia Galli. Electronic properties of MoS<sub>2</sub>nanoparticles. *The Journal of Physical Chemistry C*, 111(44):16192–16196, nov 2007.
- [93] Wenbin Li and Ju Li. Ferroelasticity and domain physics in two-dimensional transition metal dichalcogenide monolayers. *Nature Communications*, 7(1), feb 2016.

- [94] Xinru Li, Ying Dai, Mengmeng Li, Wei Wei, and Baibiao Huang. Stable si-based pentagonal monolayers: high carrier mobilities and applications in photocatalytic water splitting. *Journal of Materials Chemistry A*, 3(47):24055–24063, 2015.
- [95] Yilei Li, Yi Rao, Kin Fai Mak, Yumeng You, Shuyuan Wang, Cory R. Dean, and Tony F. Heinz. Probing symmetry properties of few-layer MoS<sub>2</sub> and h-BN by optical second-harmonic generation. *Nano Letters*, 13(7):3329–3333, jun 2013. PMID: 23718906.
- [96] Liangxu Lin, Yaoxian Xu, Shaowei Zhang, Ian M. Ross, Albert C. M. Ong, and Dan A. Allwood. Fabrication of luminescent monolayered tungsten dichalcogenides quantum dots with giant spin-valley coupling. *ACS Nano*, 7(9):8214–8223, 2013. PMID: 23968363.
- [97] Yung-Chang Lin, Dumitru O. Dumcenco, Ying-Sheng Huang, and Kazu Suenaga. Atomic mechanism of the semiconducting-to-metallic phase transition in single-layered MoS<sub>2</sub>. *Nature Nanotechnology*, 9(5):391–396, apr 2014.
- [98] Xi Ling, Yi-Hsien Lee, Yuxuan Lin, Wenjing Fang, Lili Yu, Mildred S. Dresselhaus, and Jing Kong. Role of the seeding promoter in MoS<sub>2</sub> growth by chemical vapor deposition. *Nano Letters*, 14(2):464–472, jan 2014.
- [99] Hongwei Liu, Junpeng Lu, Kenneth Ho, Zhenliang Hu, Zhiya Dang, Alexandra Carvalho, Hui Ru Tan, Eng Soon Tok, and Chorng Haur Sow. Fluorescence concentric triangles: A case of chemical heterogeneity in WS<sub>2</sub> atomic monolayer. *Nano Letters*, 16(9):5559–5567, aug 2016.
- [100] Junwei Liu, Hua Wang, Chen Fang, Liang Fu, and Xiaofeng Qian. van der waals stacking-induced topological phase transition in layered ternary transition metal chalcogenides. *Nano Letters*, 17(1):467–475, dec 2016.
- [101] Kaihui Liu, Liming Zhang, Ting Cao, Chenhao Jin, Diana Qiu, Qin Zhou, Alex Zettl, Peidong Yang, Steve G. Louie, and Feng Wang. Evolution of interlayer coupling in twisted molybdenum disulfide bilayers. *Nature Communications*, 5(1), sep 2014.
- [102] Zheng Liu, Matin Amani, Sina Najmaei, Quan Xu, Xiaolong Zou, Wu Zhou, Ting Yu, Caiyu Qiu, A. Glen Birdwell, Frank J. Crowne, Robert Vajtai, Boris I. Yakobson, Zhenhai Xia, Madan Dubey, Pulickel M. Ajayan, and Jun Lou. Strain and

structure heterogeneity in MoS<sub>2</sub> atomic layers grown by chemical vapour deposition. *Nature Communications*, 5(1), nov 2014.

- [103] Oriol Lopez-Sanchez, Dominik Lembke, Metin Kayci, Aleksandra Radenovic, and Andras Kis. Ultrasensitive photodetectors based on monolayer MoS<sub>2</sub>. *Nature Nanotechnology*, 8(7):497–501, jun 2013.
- [104] J. M. Lu, O. Zheliuk, I. Leermakers, N. F. Q. Yuan, U. Zeitler, K. T. Law, and J. T. Ye. Evidence for two-dimensional Ising superconductivity in gated MoS<sub>2</sub>. *Science*, 350(6266):1353–1357, nov 2015.
- [105] Xiangchao Ma, Xin Wu, Haoda Wang, and Yucheng Wang. A janus MoSSe monolayer: a potential wide solar-spectrum water-splitting photocatalyst with a low carrier recombination rate. *Journal of Materials Chemistry A*, 6(5):2295–2301, 2018.
- [106] K. F. Mak, K. L. McGill, J. Park, and P. L. McEuen. The valley hall effect in MoS<sub>2</sub> transistors. *Science*, 344(6191):1489–1492, jun 2014.
- [107] Kin Fai Mak, Keliang He, Changgu Lee, Gwan Hyoung Lee, James Hone, Tony F. Heinz, and Jie Shan. Tightly bound trions in monolayer MoS<sub>2</sub>. *Nature Materials*, 12(3):207–211, dec 2012.
- [108] Kin Fai Mak, Keliang He, Jie Shan, and Tony F. Heinz. Control of valley polarization in monolayer MoS<sub>2</sub> by optical helicity. *Nature Nanotechnology*, 7(8):494–498, jun 2012.
- [109] Kin Fai Mak, Keliang He, Jie Shan, and Tony F. Heinz. Control of valley polarization in monolayer MoS<sub>2</sub> by optical helicity. *Nature Nanotechnology*, 7(8):494–498, jun 2012.
- [110] Kin Fai Mak, Changgu Lee, James Hone, Jie Shan, and Tony F. Heinz. Atomically ThinMoS<sub>2</sub>: A new direct-gap semiconductor. *Physical Review Letters*, 105(13):136805, sep 2010.
- [111] Kin Fai Mak and Jie Shan. Photonics and optoelectronics of 2d semiconductor transition metal dichalcogenides. *Nature Photonics*, 10(4):216–226, mar 2016.
- [112] H. Martinez, A. Benayad, D. Gonbeau, P. Vinatier, B. Pecquenard, and A. Levasseur. Influence of the cation nature of high sulfur content oxysulfide thin films

MOySz (m=w, ti) studied by XPS. *Applied Surface Science*, 236(1-4):377–386, sep 2004.

- [113] M. Massicotte, P. Schmidt, F. Vialla, K. G. Schädler, A. Reserbat-Plantey, K. Watanabe, T. Taniguchi, K. J. Tielrooij, and F. H. L. Koppens. Picosecond photoresponse in van der waals heterostructures. *Nature Nanotechnology*, 11(1):42–46, oct 2015.
- [114] Charles C. L. McCrory, Suho Jung, Ivonne M. Ferrer, Shawn M. Chatman, Jonas C. Peters, and Thomas F. Jaramillo. Benchmarking hydrogen evolving reaction and oxygen evolving reaction electrocatalysts for solar water splitting devices. *Journal of the American Chemical Society*, 137(13):4347–4357, mar 2015.
- [115] James R. McKone, Adam P. Pieterick, Harry B. Gray, and Nathan S. Lewis. Hydrogen evolution from pt/ru-coated p-type WSe<sub>2</sub> photocathodes. *Journal of the American Chemical Society*, 135(1):223–231, dec 2012.
- [116] Shinichiro Mouri, Yuhei Miyauchi, and Kazunari Matsuda. Tunable photoluminescence of monolayer MoS<sub>2</sub> via chemical doping. *Nano Letters*, 13(12):5944–5948, nov 2013.
- [117] Sina Najmaei, Zheng Liu, Wu Zhou, Xiaolong Zou, Gang Shi, Sidong Lei, Boris I. Yakobson, Juan-Carlos Idrobo, Pulickel M. Ajayan, and Jun Lou. Vapour phase growth and grain boundary structure of molybdenum disulphide atomic layers. *Nature Materials*, 12(8):754–759, jun 2013.
- [118] Haiyan Nan, Zilu Wang, Wenhui Wang, Zheng Liang, Yan Lu, Qian Chen, Daowei He, Pingheng Tan, Feng Miao, Xinran Wang, Jinlan Wang, and Zhenhua Ni. Strong photoluminescence enhancement of MoS<sub>2</sub> through defect engineering and oxygen bonding. *ACS Nano*, 8(6):5738–5745, may 2014.
- [119] Pramoda K. Nayak, Yevhen Horbatenko, Seongjoon Ahn, Gwangwoo Kim, Jae-Ung Lee, Kyung Yeol Ma, A-Rang Jang, Hyunseob Lim, Dogyeong Kim, Sunmin Ryu, Hyeonsik Cheong, Noejung Park, and Hyeon Suk Shin. Probing evolution of twist-angle-dependent interlayer excitons in MoSe<sub>2</sub>/WSe<sub>2</sub> van der waals heterostructures. *ACS Nano*, 11(4):4041–4050, apr 2017.

- [120] Toshihiko Ogura. Analyzing indirect secondary electron contrast of unstained bacteriophage t4 based on SEM images and monte carlo simulations. *Biochemical and Biophysical Research Communications*, 380(2):254–259, mar 2009.
- [121] Mitsuhiro Okada, Takumi Sawazaki, Kenji Watanabe, Takashi Taniguchi, Hiroki Hibino, Hisanori Shinohara, and Ryo Kitaura. Direct chemical vapor deposition growth of ws2 atomic layers on hexagonal boron nitride. *ACS Nano*, 8(8):8273–8277, 2014. PMID: 25093606.
- [122] Dmitry Ovchinnikov, Adrien Allain, Ying-Sheng Huang, Dumitru Dumcenco, and Andras Kis. Electrical transport properties of single-layer WS2. *ACS Nano*, 8(8):8174–8181, jul 2014.
- [123] Eric Parzinger, Bastian Miller, Benno Blaschke, Jose A. Garrido, Joel W. Ager, Alexander Holleitner, and Ursula Wursthauer. Photocatalytic stability of single- and few-layer MoS2. *ACS Nano*, 9(11):11302–11309, nov 2015.
- [124] Namphung Peimyoo, Jingzhi Shang, Chunxiao Cong, Xiaonan Shen, Xiangyang Wu, Edwin K. L. Yeow, and Ting Yu. Nonblinking, intense two-dimensional light emitter: Monolayer WS2 triangles. *ACS Nano*, 7(12):10985–10994, 2013. PMID: 24266716.
- [125] Namphung Peimyoo, Weihuang Yang, Jingzhi Shang, Xiaonan Shen, Yanlong Wang, and Ting Yu. Chemically driven tunable light emission of charged and neutral excitons in monolayer WS2. *ACS Nano*, 8(11):11320–11329, oct 2014.
- [126] Federico M. Pesci, Maria S. Sokolikova, Chiara Grotta, Peter C. Sherrell, Francesco Reale, Kanudha Sharda, Na Ni, Pawel Palczynski, and Cecilia Mattevi. MoS2/WS2 heterojunction for photoelectrochemical water oxidation. *ACS Catalysis*, 7(8):4990–4998, July 2017.
- [127] Satyananda Kishore Pilli, Thomas E. Furtak, Logan D. Brown, Todd G. Deutsch, John A. Turner, and Andrew M. Herring. Cobalt-phosphate (co-pi) catalyst modified mo-doped BiVO4 photoelectrodes for solar water oxidation. *Energy & Environmental Science*, 4(12):5028, 2011.
- [128] Andreas Pospischil, Marco M. Furchi, and Thomas Mueller. Solar-energy conversion and light emission in an atomic monolayer p–n diode. *Nature Nanotechnology*, 9(4):257–261, mar 2014.

- [129] Yanpeng Qi, Pavel G. Naumov, Mazhar N. Ali, Catherine R. Rajamathi, Walter Schnelle, Oleg Barkalov, Michael Hanfland, Shu-Chun Wu, Chandra Shekhar, Yan Sun, Vicky Süß, Marcus Schmidt, Ulrich Schwarz, Eckhard Pippel, Peter Werner, Reinald Hillebrand, Tobias Förster, Erik Kampert, Stuart Parkin, R. J. Cava, Claudia Felser, Binghai Yan, and Sergey A. Medvedev. Superconductivity in weyl semimetal candidate MoTe<sub>2</sub>. *Nature Communications*, 7(1), mar 2016.
- [130] X. Qian, J. Liu, L. Fu, and J. Li. Quantum spin hall effect in two-dimensional transition metal dichalcogenides. *Science*, 346(6215):1344–1347, nov 2014.
- [131] G.V. Subba Rao and C.S. Sunandana. LAYERED DICHALCOGENIDES AND INTERCALATED MATERIALS. In *Preparation and Characterization of Materials*, pages 269–282. Elsevier, 1981.
- [132] Filip A. Rasmussen and Kristian S. Thygesen. Computational 2d materials database: Electronic structure of transition-metal dichalcogenides and oxides. *The Journal of Physical Chemistry C*, 119(23):13169–13183, jun 2015.
- [133] Faizan Raza, Jung Hyun Park, Hye-Rim Lee, Hye-In Kim, Su-Ji Jeon, and Jong-Ho Kim. Visible-light-driven oxidative coupling reactions of amines by photoactive WS<sub>2</sub> nanosheets. *ACS Catalysis*, 6(5):2754–2759, mar 2016.
- [134] Francesco Reale, Paweł Palczynski, Iddo Amit, Gareth F. Jones, Jake D. Mehew, Agnes Bacon, Na Ni, Peter C. Sherrell, Stefano Agnoli, Monica F. Craciun, Saverio Russo, and Cecilia Mattevi. High-mobility and high-optical quality atomically thin WS 2. *Scientific Reports*, 7(1), nov 2017.
- [135] Francesco Reale, Kanudha Sharda, and Cecilia Mattevi. From bulk crystals to atomically thin layers of group VI-transition metal dichalcogenides vapour phase synthesis. *Applied Materials Today*, 3:11–22, jun 2016.
- [136] Albert F. Rigos, Heather M. Hill, Yilei Li, Alexey Chernikov, and Tony F. Heinz. Probing interlayer interactions in transition metal dichalcogenide heterostructures by optical spectroscopy: MoS<sub>2</sub>/WS<sub>2</sub> and MoSe<sub>2</sub>/WSe<sub>2</sub>. *Nano Letters*, 15(8):5033–5038, jul 2015.
- [137] Youmin Rong, Ye Fan, Ai Leen Koh, Alex W. Robertson, Kuang He, Shanshan Wang, Haijie Tan, Robert Sinclair, and Jamie H. Warner. Controlling sulphur

precursor addition for large single crystal domains of WS<sub>2</sub>. *Nanoscale*, 6(20):12096–12103, sep 2014.

- [138] Jason S. Ross, Philip Klement, Aaron M. Jones, Nirmal J. Ghimire, Jiaqiang Yan, D. G. Mandrus, Takashi Taniguchi, Kenji Watanabe, Kenji Kitamura, Wang Yao, David H. Cobden, and Xiaodong Xu. Electrically tunable excitonic light-emitting diodes based on monolayer WSe<sub>2</sub> p–n junctions. *Nature Nanotechnology*, 9(4):268–272, mar 2014.
- [139] Jason S. Ross, Sanfeng Wu, Hongyi Yu, Nirmal J. Ghimire, Aaron M. Jones, Grant Aivazian, Jiaqiang Yan, David G. Mandrus, Di Xiao, Wang Yao, and Xiaodong Xu. Electrical control of neutral and charged excitons in a monolayer semiconductor. *Nature Communications*, 4(1), feb 2013.
- [140] Prasana K. Sahoo, Shahriar Memaran, Yan Xin, Luis Balicas, and Humberto R. Gutiérrez. One-pot growth of two-dimensional lateral heterostructures via sequential edge-epitaxy. *Nature*, 553(7686):63–67, jan 2018.
- [141] Yu Saito, Yasuharu Nakamura, Mohammad Saeed Bahramy, Yoshimitsu Kohama, Jianting Ye, Yuichi Kasahara, Yuji Nakagawa, Masaru Onga, Masashi Tokunaga, Tsutomu Nojima, Youichi Yanase, and Yoshihiro Iwasa. Superconductivity protected by spin–valley locking in ion-gated MoS<sub>2</sub>. *Nature Physics*, 12(2):144–149, dec 2015.
- [142] Omid Salehzadeh, Mehrdad Djavid, Nhung Hong Tran, Ishiang Shih, and Zetian Mi. Optically pumped two-dimensional MoS<sub>2</sub> lasers operating at room-temperature. *Nano Letters*, 15(8):5302–5306, jul 2015.
- [143] Peer Schmidt, Michael Binnewies, Robert Glaum, and Marcus Schmidt. Chemical vapor transport reactions—methods, materials, modeling. In *Advanced Topics on Crystal Growth*. InTech, feb 2013.
- [144] I. Schmitz, M. Schreiner, G. Friedbacher, and M. Grasserbauer. Tapping-mode AFM in comparison to contact-mode AFM as a tool for in situ investigations of surface reactions with reference to glass corrosion. *Analytical Chemistry*, 69(6):1012–1018, mar 1997.
- [145] Jingzhi Shang, Xiaonan Shen, Chunxiao Cong, Namphung Peimyoo, Bingchen Cao, Mustafa Eginligil, and Ting Yu. Observation of excitonic fine structure in a 2d

transition-metal dichalcogenide semiconductor. *ACS Nano*, 9(1):647–655, 2015. PMID: 25560634.

- [146] Jianping Shi, Donglin Ma, Gao-Feng Han, Yu Zhang, Qingqing Ji, Teng Gao, Jingyu Sun, Xiuju Song, Cong Li, Yanshuo Zhang, Xing-You Lang, Yanfeng Zhang, and Zhongfan Liu. Controllable growth and transfer of monolayer MoS<sub>2</sub> on au foils and its potential application in hydrogen evolution reaction. *ACS Nano*, 8(10):10196–10204, sep 2014.
- [147] Xinjian Shi, Il Yong Choi, Kan Zhang, Jeong Kwon, Dong Yeong Kim, Ja Kyung Lee, Sang Ho Oh, Jong Kyu Kim, and Jong Hyeok Park. Efficient photoelectrochemical hydrogen production from bismuth vanadate-decorated tungsten trioxide helix nanostructures. *Nature Communications*, 5(1), sep 2014.
- [148] Yumeng Shi, Henan Li, and Lain-Jong Li. Recent advances in controlled synthesis of two-dimensional transition metal dichalcogenides via vapour deposition techniques. *Chemical Society Reviews*, 44(9):2744–2756, 2015.
- [149] Kevin Sivula and Roel van de Krol. Semiconducting materials for photoelectrochemical energy conversion. *Nature Reviews Materials*, 1(2), jan 2016.
- [150] Robert B. Somoano and John A. Woollam. Intercalation compounds of molybdenum disulfide. In *Intercalated Layered Materials*, pages 307–319. Springer Netherlands, 1979.
- [151] Seunghyun Song, Dong Hoon Keum, Suyeon Cho, David Perello, Yunseok Kim, and Young Hee Lee. Room temperature semiconductor–metal transition of MoTe<sub>2</sub> thin films engineered by strain. *Nano Letters*, 16(1):188–193, dec 2015.
- [152] Andrea Splendiani, Liang Sun, Yuanbo Zhang, Tianshu Li, Jonghwan Kim, Chi-Yung Chim, Giulia Galli, and Feng Wang. Emerging photoluminescence in monolayer MoS<sub>2</sub>. *Nano Letters*, 10(4):1271–1275, apr 2010. PMID: 20229981.
- [153] Yan Sun, Shu-Chun Wu, Mazhar N. Ali, Claudia Felser, and Binghai Yan. Prediction of weyl semimetal in orthorhombicMoTe<sub>2</sub>. *Physical Review B*, 92(16), oct 2015.
- [154] R. S. Sundaram, M. Engel, A. Lombardo, R. Krupke, A. C. Ferrari, Ph. Avouris, and M. Steiner. Electroluminescence in single layer MoS<sub>2</sub>. *Nano Letters*, 13(4):1416–1421, mar 2013.

- [155] K Sunil and M A Ittyachen. The growth and thermodynamical feasibility of tungsten diselenide single crystals using chemical vapour transport technique. *Bulletin of Materials Science*, 20(2):231–238, apr 1997.
- [156] Simon M. Sze. *Semiconductor Devices: Physics and Technology*. Wiley, 2002.
- [157] Simon M. Sze and Kwok K. Ng. *Physics of Semiconductor Devices*. Wiley-Blackwell, 2006.
- [158] Haruna Tada, Amy E. Kumpel, Richard E. Lathrop, John B. Slanina, Patricia Nieva, Paul Zavracky, Ioannis N. Miaoulis, and Peter Y. Wong. Thermal expansion coefficient of polycrystalline silicon and silicon dioxide thin films at high temperatures. *Journal of Applied Physics*, 87(9):4189–4193, may 2000.
- [159] Chaoliang Tan, Junze Chen, Xue-Jun Wu, and Hua Zhang. Epitaxial growth of hybrid nanostructures. *Nature Reviews Materials*, 3(2), jan 2018.
- [160] H. Terrones, E. Del Corro, S. Feng, J. M. Poumirol, D. Rhodes, D. Smirnov, N. R. Pradhan, Z. Lin, M. A. T. Nguyen, A. L. Elías, T. E. Mallouk, L. Balicas, M. A. Pimenta, and M. Terrones. New first order raman-active modes in few layered transition metal dichalcogenides. *Scientific Reports*, 4(1), feb 2014.
- [161] Sefaattin Tongay, Wen Fan, Jun Kang, Joonsuk Park, Unsal Koldemir, Joonki Suh, Deepa S. Narang, Kai Liu, Jie Ji, Jingbo Li, Robert Sinclair, and Junqiao Wu. Tuning interlayer coupling in large-area heterostructures with CVD-grown MoS<sub>2</sub> and WS<sub>2</sub> monolayers. *Nano Letters*, 14(6):3185–3190, may 2014.
- [162] Sefaattin Tongay, Joonki Suh, Can Ataca, Wen Fan, Alexander Luce, Jeong Seuk Kang, Jonathan Liu, Changhyun Ko, Rajamani Raghunathan, Jian Zhou, Frank Ogletree, Jingbo Li, Jeffrey C. Grossman, and Junqiao Wu. Defects activated photoluminescence in two-dimensional semiconductors: interplay between bound, charged and free excitons. *Scientific Reports*, 3(1), sep 2013.
- [163] Dung-Sheng Tsai, Keng-Ku Liu, Der-Hsien Lien, Meng-Lin Tsai, Chen-Fang Kang, Chin-An Lin, Lain-Jong Li, and Jr-Hau He. Few-layer MoS<sub>2</sub> with high broadband photogain and fast optical switching for use in harsh environments. *ACS Nano*, 7(5):3905–3911, apr 2013.

- [164] A. Turler. Gas phase chemistry of superheavy elements. *Journal of Nuclear and Radiochemical Sciences*, 5(2):R19–R25, 2004.
- [165] Arend M. van der Zande, Jens Kunstmann, Alexey Chernikov, Daniel A. Chenet, YuMeng You, XiaoXiao Zhang, Pinshane Y. Huang, Timothy C. Berkelbach, Lei Wang, Fan Zhang, Mark S. Hybertsen, David A. Muller, David R. Reichman, Tony F. Heinz, and James C. Hone. Tailoring the electronic structure in bilayer molybdenum disulfide via interlayer twist. *Nano Letters*, 14(7):3869–3875, jun 2014.
- [166] Damien Voiry, Hisato Yamaguchi, Junwen Li, Rafael Silva, Diego C. B. Alves, Takeshi Fujita, Mingwei Chen, Tewodros Asefa, Vivek B. Shenoy, Goki Eda, and Manish Chhowalla. Enhanced catalytic activity in strained chemically exfoliated WS<sub>2</sub> nanosheets for hydrogen evolution. *Nature Materials*, 12(9):850–855, jul 2013.
- [167] Damien Voiry, Jieun Yang, and Manish Chhowalla. Recent strategies for improving the catalytic activity of 2d TMD nanosheets toward the hydrogen evolution reaction. *Advanced Materials*, 28(29):6197–6206, feb 2016.
- [168] C. D Wagner. The nist x-ray photoelectron spectroscopy (xps) database. Online, 1991.
- [169] Qianwen Wang, Ping Wu, Gengyu Cao, and Min Huang. First-principles study of the structural and electronic properties of MoS<sub>2</sub>–WS<sub>2</sub>and MoS<sub>2</sub>–MoTe<sub>2</sub>monolayer heterostructures. *Journal of Physics D: Applied Physics*, 46(50):505308, nov 2013.
- [170] Qing Hua Wang, Kourosh Kalantar-Zadeh, Andras Kis, Jonathan N. Coleman, and Michael S. Strano. Electronics and optoelectronics of two-dimensional transition metal dichalcogenides. *Nature Nanotechnology*, 7:699–712, Nov 2012. Review Article.
- [171] Rui Wang, Brian A. Ruzicka, Nardeep Kumar, Matthew Z. Bellus, Hsin-Ying Chiu, and Hui Zhao. Ultrafast and spatially resolved studies of charge carriers in atomically thin molybdenum disulfide. *Physical Review B*, 86(4), jul 2012.
- [172] J.A. Wilson and A.D. Yoffe. The transition metal dichalcogenides discussion and interpretation of the observed optical, electrical and structural properties. *Advances in Physics*, 18(73):193–335, may 1969.

- [173] F. Withers, O. Del Pozo-Zamudio, A. Mishchenko, A. P. Rooney, A. Gholinia, K. Watanabe, T. Taniguchi, S. J. Haigh, A. K. Geim, A. I. Tartakovskii, and K. S. Novoselov. Light-emitting diodes by band-structure engineering in van der waals heterostructures. *Nature Materials*, 14(3):301–306, feb 2015.
- [174] Freddie Withers, Thomas Hardisty Bointon, David Christopher Hudson, Monica Felicia Craciun, and Saverio Russo. Electron transport of WS<sub>2</sub> transistors in a hexagonal boron nitride dielectric environment. *Scientific Reports*, 4(1), may 2014.
- [175] Ryan J. Wu, Michael L. Odlyzko, and K. Andre Mkhoyan. Determining the thickness of atomically thin MoS<sub>2</sub> and WS<sub>2</sub> in the TEM. *Ultramicroscopy*, 147:8–20, dec 2014.
- [176] Sanfeng Wu, Sonia Buckley, John R. Schaibley, Liefeng Feng, Jiaqiang Yan, David G. Mandrus, Fariba Hatami, Wang Yao, Jelena Vučković, Arka Majumdar, and Xiaodong Xu. Monolayer semiconductor nanocavity lasers with ultralow thresholds. *Nature*, 520(7545):69–72, mar 2015.
- [177] Fernando Wypych and Robert Schöllhorn. 1t-MoS<sub>2</sub>, a new metallic modification of molybdenum disulfide. *J. Chem. Soc., Chem. Commun.*, (19):1386–1388, 1992.
- [178] Di Xiao, Gui-Bin Liu, Wanxiang Feng, Xiaodong Xu, and Wang Yao. Coupled spin and valley physics in monolayers of MoS<sub>2</sub> and other group-VI dichalcogenides. *Physical Review Letters*, 108(19):196802, may 2012.
- [179] Yong Xu, Binghai Yan, Hai-Jun Zhang, Jing Wang, Gang Xu, Peizhe Tang, Wenhui Duan, and Shou-Cheng Zhang. Large-gap quantum spin hall insulators in tin films. *Physical Review Letters*, 111(13), sep 2013.
- [180] Zai-Quan Xu, Yupeng Zhang, Shenghuang Lin, Changxi Zheng, Yu Lin Zhong, Xue Xia, Zhipeng Li, Ponraj Joice Sophia, Michael S. Fuhrer, Yi-Bing Cheng, and Qiaoliang Bao. Synthesis and transfer of large-area monolayer ws<sub>2</sub> crystals: Moving toward the recyclable use of sapphire substrates. *ACS Nano*, 9(6):6178–6187, 2015. PMID: 25961515.
- [181] B G Yacobi, F W Boswell, and J M Corbett. Intercalation-induced shift of the absorption edge in ZrS<sub>2</sub> and HfS<sub>2</sub>. *Journal of Physics C: Solid State Physics*, 12(11):2189–2196, jun 1979.

- [182] B.G. Yacobi, F.W. Boswell, and J.M. Corbett. The fundamental absorption edge in Ni<sub>x</sub>ZrS<sub>2</sub>. *Materials Research Bulletin*, 14(8):1033–1038, aug 1979.
- [183] Tengfei Yan, Xiaofen Qiao, Xiaona Liu, Pingheng Tan, and Xinhui Zhang. Photoluminescence properties and exciton dynamics in monolayer WSe<sub>2</sub>. *Applied Physics Letters*, 105(10):101901, sep 2014.
- [184] Heejun Yang, Sung Wng Kim, Manish Chhowalla, and Young Hee Lee. Structural and quantum-state phase transitions in van der waals layered materials. *Nature Physics*, 13(10):931–937, jul 2017.
- [185] Yu Ye, Zi Jing Wong, Xiufang Lu, Xingjie Ni, Hanyu Zhu, Xianhui Chen, Yuan Wang, and Xiang Zhang. Monolayer excitonic laser. *Nature Photonics*, 9(11):733–737, oct 2015.
- [186] Ziliang Ye, Ting Cao, Kevin O’Brien, Hanyu Zhu, Xiaobo Yin, Yuan Wang, Steven G. Louie, and Xiang Zhang. Probing excitonic dark states in single-layer tungsten disulphide. *Nature*, 513(7517):214–218, aug 2014.
- [187] Yumeng You, Xiao-Xiao Zhang, Timothy C. Berkelbach, Mark S. Hybertsen, David R. Reichman, and Tony F. Heinz. Observation of biexcitons in monolayer WSe<sub>2</sub>. *Nature Physics*, 11(6):477–481, may 2015.
- [188] Xiaoyun Yu, Néstor Guijarro, Melissa Johnson, and Kevin Sivula. Defect mitigation of solution-processed 2d WSe<sub>2</sub> nanoflakes for solar-to-hydrogen conversion. *Nano Letters*, 18(1):215–222, dec 2017.
- [189] Xiaoyun Yu, Mathieu S. Prévot, Néstor Guijarro, and Kevin Sivula. Self-assembled 2d WSe<sub>2</sub> thin films for photoelectrochemical hydrogen production. *Nature Communications*, 6(1), jul 2015.
- [190] Xiaoyun Yu and Kevin Sivula. Toward large-area solar energy conversion with semiconducting 2d transition metal dichalcogenides. *ACS Energy Letters*, 1(1):315–322, jun 2016.
- [191] Xiaoyun Yu and Kevin Sivula. Photogenerated charge harvesting and recombination in photocathodes of solvent-exfoliated WSe<sub>2</sub>. *Chemistry of Materials*, 29(16):6863–6875, aug 2017.

- [192] Yifei Yu, Chun Li, Yi Liu, Liqin Su, Yong Zhang, and Linyou Cao. Controlled scalable synthesis of uniform, high-quality monolayer and few-layer MoS<sub>2</sub> films. *Scientific Reports*, 3(1), may 2013.
- [193] Yifu Yu, Gwang-Hyeon Nam, Qiyuan He, Xue-Jun Wu, Kang Zhang, Zhenzhong Yang, Junze Chen, Qinglang Ma, Meiting Zhao, Zhengqing Liu, Fei-Rong Ran, Xingzhi Wang, Hai Li, Xiao Huang, Bing Li, Qihua Xiong, Qing Zhang, Zheng Liu, Lin Gu, Yonghua Du, Wei Huang, and Hua Zhang. High phase-purity 1t'-MoS<sub>2</sub>-and 1t'-MoSe<sub>2</sub>-layered crystals. *Nature Chemistry*, 10(6):638–643, apr 2018.
- [194] Hongtao Yuan, Xinqiang Wang, Biao Lian, Haijun Zhang, Xianfa Fang, Bo Shen, Gang Xu, Yong Xu, Shou-Cheng Zhang, Harold Y. Hwang, and Yi Cui. Generation and electric control of spin–valley-coupled circular photovoltaic current in WSe<sub>2</sub>. *Nature Nanotechnology*, 9(10):851–857, sep 2014.
- [195] Long Yuan and Libai Huang. Exciton dynamics and annihilation in WS<sub>2</sub> 2d semiconductors. *Nanoscale*, 7(16):7402–7408, 2015.
- [196] Seok Joon Yun, Sang Hoon Chae, Hyun Kim, Jin Cheol Park, Ji-Hoon Park, Gang Hee Han, Joo Song Lee, Soo Min Kim, Hye Min Oh, Jinbong Seok, Mun Seok Jeong, Ki Kang Kim, and Young Hee Lee. Synthesis of centimeter-scale monolayer tungsten disulfide film on gold foils. *ACS Nano*, 9(5):5510–5519, apr 2015.
- [197] Won Seok Yun, S. W. Han, Soon Cheol Hong, In Gee Kim, and J. D. Lee. Thickness and strain effects on electronic structures of transition metal dichalcogenides: 2h-MX<sub>2</sub>semiconductors (m=mo, w;x=s, se, te). *Physical Review B*, 85(3), jan 2012.
- [198] Hualing Zeng, Junfeng Dai, Wang Yao, Di Xiao, and Xiaodong Cui. Valley polarization in MoS<sub>2</sub> monolayers by optical pumping. *Nature Nanotechnology*, 7(8):490–493, jun 2012.
- [199] Longhui Zeng, Lili Tao, Chunyin Tang, Bo Zhou, Hui Long, Yang Chai, Shu Ping Lau, and Yuen Hong Tsang. High-responsivity UV-vis photodetector based on transferable WS<sub>2</sub> film deposited by magnetron sputtering. *Scientific Reports*, 6(1), jan 2016.
- [200] Mei Zhang, Juanxia Wu, Yiming Zhu, Dumitru O. Dumcenco, Jinhua Hong, Nan-nan Mao, Shibin Deng, Yanfeng Chen, Yanlian Yang, Chuanhong Jin, Sunil H.

Chaki, Ying-Sheng Huang, Jin Zhang, and Liming Xie. Two-dimensional molybdenum tungsten diselenide alloys: Photoluminescence, raman scattering, and electrical transport. *ACS Nano*, 8(7):7130–7137, jun 2014.

- [201] Y. J. Zhang, T. Oka, R. Suzuki, J. T. Ye, and Y. Iwasa. Electrically switchable chiral light-emitting transistor. *Science*, 344(6185):725–728, apr 2014.
- [202] Yu Zhang, Qingqing Ji, Gao-Feng Han, Jing Ju, Jianping Shi, Donglin Ma, Jingyu Sun, Yanshuo Zhang, Minjie Li, Xing-You Lang, Yanfeng Zhang, and Zhongfan Liu. Dendritic, transferable, strictly monolayer MoS<sub>2</sub> flakes synthesized on SrTiO<sub>3</sub> single crystals for efficient electrocatalytic applications. *ACS Nano*, 8(8):8617–8624, jul 2014.
- [203] Yu Zhang, Yanfeng Zhang, Qingqing Ji, Jing Ju, Hongtao Yuan, Jianping Shi, Teng Gao, Donglin Ma, Mengxi Liu, Yubin Chen, Xiuju Song, Harold Y. Hwang, Yi Cui, and Zhongfan Liu. Controlled growth of high-quality monolayer ws<sub>2</sub> layers on sapphire and imaging its grain boundary. *ACS Nano*, 7(10):8963–8971, 2013. PMID: 24047054.
- [204] Weijie Zhao, Zohreh Ghorannevis, Kiran Kumar Amara, Jing Ren Pang, Minglin Toh, Xin Zhang, Christian Kloc, Ping Heng Tan, and Goki Eda. Lattice dynamics in mono- and few-layer sheets of WS<sub>2</sub> and WSe<sub>2</sub>. *Nanoscale*, 5(20):9677, August 2013.
- [205] Weijie Zhao, Zohreh Ghorannevis, Leiqiang Chu, Minglin Toh, Christian Kloc, Ping-Heng Tan, and Goki Eda. Evolution of electronic structure in atomically thin sheets of WS<sub>2</sub> and WSe<sub>2</sub>. *ACS Nano*, 7(1):791–797, dec 2012. PMID: 23256505.
- [206] Z. Y. Zhu, Y. C. Cheng, and U. Schwingenschlögl. Giant spin-orbit-induced spin splitting in two-dimensional transition-metal dichalcogenide semiconductors. *Physical Review B*, 84(15):153402, oct 2011.
- [207] Houleng L. Zhuang and Richard G. Hennig. Computational search for single-layer transition-metal dichalcogenide photocatalysts. *The Journal of Physical Chemistry C*, 117(40):20440–20445, sep 2013.