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Opto-electronic properties of WS_2

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Declaration

Acknowledgements

Abstract

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1 Introduction

Following the discovery and characterisation of graphene in last decade the focus has been put on other 2D materials. Similar to graphene other bulk layered materials can exist in a monolayer or few layer form. Furthermore these thin layers also exhibit a significant change of properties when number of layers decreases from bulk all the way to monolayer. One of the most popular groups of these materials are transition metal dichalcogenides (TMDC). Their general form is MX_2 where M is a transition metal, and X is a chalcogen atom.

1.1 Properties of TMDCs

TMDCs in their layered form have been known, studied and utilised for a long time. They can be found commonly in use as stolid-state lubricants or catalysts. About 60 different TMDCs have been studied and characterised with a general formula of X-M-X where a plane of metal atoms (M) is sandwiched between two chalcogen planes (X). Out of those 40 can be considered layered materials where individual layers are strongly bonded in-plane and weakly bonded out-of-plane in between layers. These weak, interlayer, Van der Waals interactions allow to form a bulk material. These bonds are also what allows for those layers to slide on top of one another similarly to other layered materials like graphite. TMDCs consist of two transition metal and single chalcogen atoms covalently bonded. They can be found in 3 distinct structural polytypes: 1T (tetragonal symmetry, octahedral coordination) with single layer per repeat unit, 2H (hexagonal symmetry, trigonal prismatic coordination) with 2 layers per repeat unit and 3R (rhombohedral symmetry, trigonal prismatic coordination) with 3 layers per repeat unit [52] as can be seen in Figure 1.

Since graphene have proven to be difficult to work with in the fields of semiconductors due to its lack of natural finite electronic band gap its role as a successor in electronic and opto-electronic devices remains to be seen. However the techniques learned and effects observed during its characterisation were easily transferred to other layered compounds such as TMDCs. In particular the semiconducting, group VI-based TMDCs, containing sulphur and selenium as chalcogen atoms have proven to be more readily potentially useful as an active material in electronic and opto-electronic devices. This is due to their inherent electronic and optical bandgap in visible-near IR range.

As the number of layers changes from bulk to monolayer the properties of the TMDC undergo a significant change. In most TMDCs the bandgap changes from indirect to a larger direct one.

1.2 Electronic properties

One of the most interesting features that the layered TMDC materials exhibit is the shift in the bandstructure with the changing number of layers. Several studies have shown in simulations and experimentally that TMDCs have very similar electronic band structure as seen in example of WS_2 in Figure 2. In bulk WS_2 the maximum of the valence band (VBM) at Γ point and the minimum of the conduction band (CBM) at Λ form an indirect bandgap. As the number of the layers decreases the CBM at Λ point as well as VBM at K point increases causing the band gap to widen. At 2 layers the K point becomes the actual CBM and a new indirect bandgap forms between Γ point and K point. Finally in a WS_2 monolayer the VBM at K point as well as entire conduction band increases to form a new greater direct

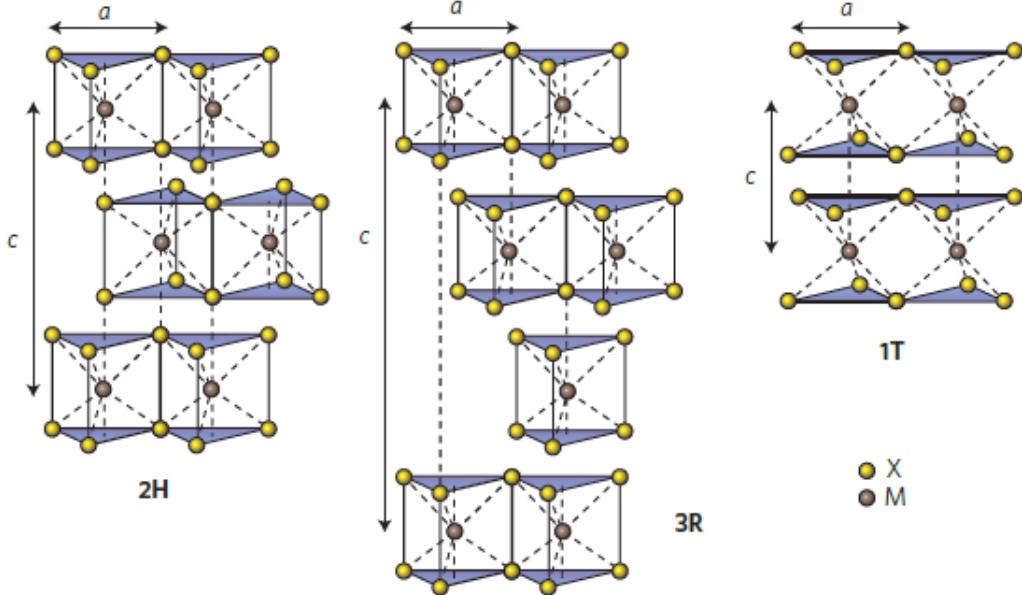


Figure 1: Schematics of the structural polytypes: 2H (hexagonal symmetry, two layers per repeat unit, trigonal prismatic coordination), 3R (rhombohedral symmetry, three layers per repeat unit, trigonal prismatic coordination) and 1T (tetragonal symmetry, one layer per repeat unit, octahedral coordination). The chalcogen atoms (X) are yellow and the metal atoms (M) are grey. The lattice constants a are in the range 3.1 to 3.7 Å for different materials. Adopted from [52]

band gap at K point. This means that WS_2 bandgap changes from 1.3 eV indirect bandgap in bulk to 2.1 eV direct bandgap in monolayer.

Like WS_2 other Mo and W based TMDC undergo similar transitions as seen in Table 1. In all cases the smaller indirect bandgap changes to greater direct bandgap with monolayer bandgap ranging from 1.1 eV to about 2.1 eV. Moreover the VBM at K points exhibits the orbit-spin band splitting at the K point of about 400 meV. This direct bandgap leads to presence of A and B excitons generated by transition between CBM and two VBMs at the K point. The conduction band as well as the valence band are dominated by the d-electron orbitals of the transition metal atoms and at the VBM and CBM they hybridize with the p-electron orbitals of the chalcogenide atoms. Because the hybridization happens mostly at the Γ point and the chalcogenide atoms are at the surface of the TMDC layer it leads to strong interactions between the layers. This leads to significant change in the band structure at the Γ and rise of the indirect bandgap as a result of increased number of layers. On the other hand at the K point the d-orbitals of the transition metals remain mostly unaffected due to them being positioned in the middle of the layer [29] [49]

Table 1: Mo and W based TMDC bandgaps comparison

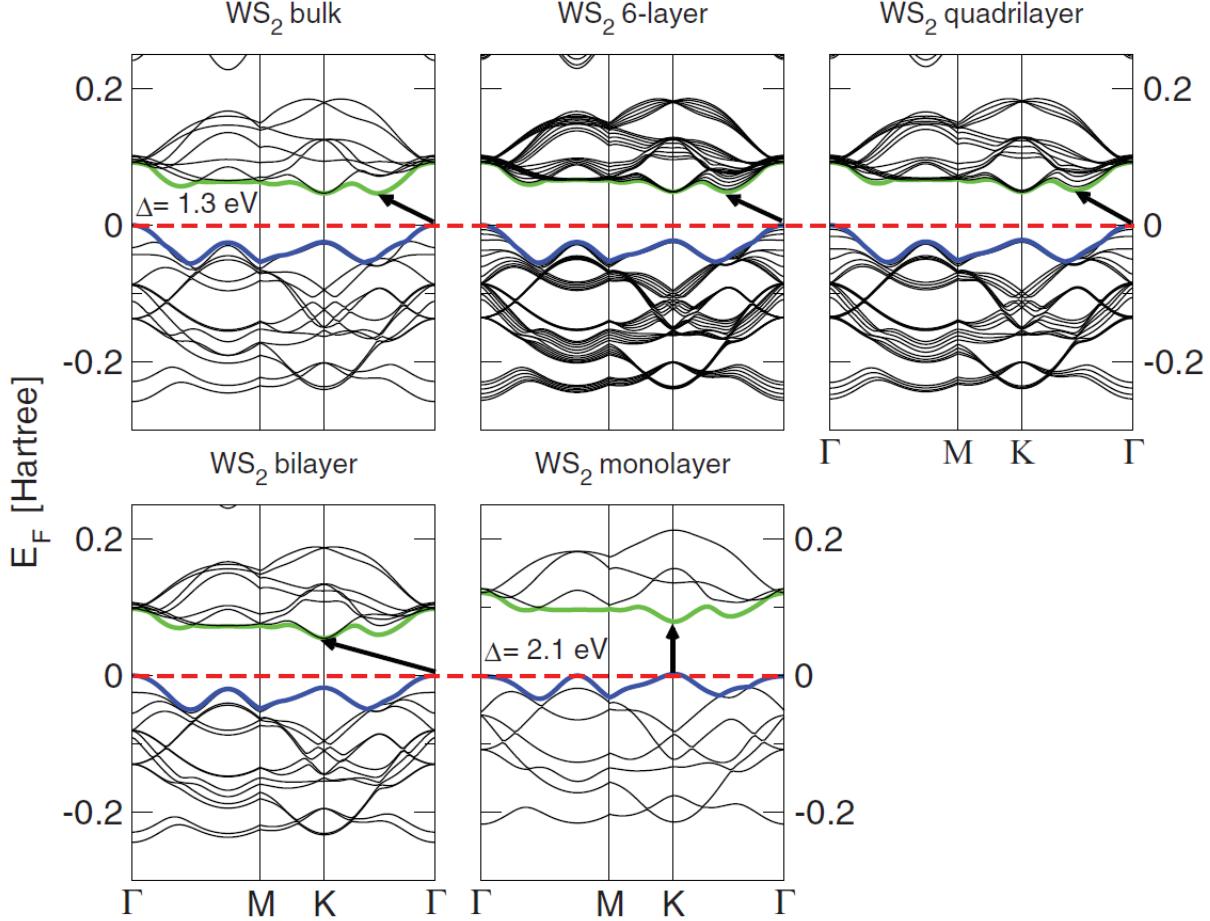


Figure 2: Band structures of bulk WS_2 , its monolayer, as well as, polylayers calculated from the density functional theory (DFT) simulation. The horizontal dashed lines indicate the Fermi level. The arrows indicate the fundamental band gap (direct or indirect) for a given system. The top of valence band (blue) and bottom of conduction band (green) are highlighted. Adopted from Ref. [29]

$M \setminus X$	$-S_2$	$-Se_2$	$-Te_2$
Mo	Semiconducting	Semiconducting	Semiconducting
	1L: 1.8 eV	1L: 1.5 eV	1L: 1.1 eV
	Bulk: 1.2 eV	Bulk: 1.1 eV	Bulk: 1.0 eV
W	Semiconducting	Semiconducting	Semiconducting
	1L: 2.1 eV	1L: 1.7 eV	1L: 1.1 eV
	Bulk: 1.4 eV	Bulk: 1.2 eV	

1.3 Optical properties

TMDCs exhibit a wide array of opto-electronic effects due to their strong light-matter effects. These effects are mostly caused by the abundant presence of excitons, bi-excitons, trions or bound excitons. As a result the change in layer thickness from bulk to monolayer alters the photoluminescence, photoconductivity and absorption in the visible to infrared range.

The primary and most common quasi-particle that forms in such system is an exciton,

which is a pair of a negatively charged electron and a positively charged hole bound together by Coulomb forces to form a structure similar to that of hydrogen atom. Such pair is electrically neutral and is of size exceeding size of single cell which makes it a Wannier–Mott exciton. The recombination of these excitons results in a photon emission which can be easily observed during photoluminescence characterisation. On top of excitons other quasi-particles such as trions, bi-excitons or bound excitons can be found. A trion is a group of 2 electrons and a hole or 2 holes and an electron, or otherwise described as a charged exciton. The exact nature of the trion depends usually on the type of intrinsic doping of the TMDC. A bi-exciton is a pair of excitons which is usually only observed in quantum dot systems but can be also seen in excitonically dense systems such as TMDCs. A bound exciton is similar to the free exciton but is trapped by a defect. In a typical photoluminescence spectrum several peaks can be observed depending on specific type of TMDC characterised. In WS_2 monolayer for instance as seen in Figure. 3 the strongest peak (often labelled as an A peak) at about 1.97 eV is caused by the direct transition of single-photon generated exciton. Slightly redshifted by about 30 meV from the A peak a generally weaker peak caused by the trion recombination can be found. At higher energies another peak can be observed due to the presence of bi-excitons. At around the 1.3 eV a much weaker peak (I) can be seen caused by the indirect transition. Additionally a B peak can be observed blueshifted from the A peak which is caused by valley splitting as discussed in chapter 1.2. As seen in Figure 3 as the number of layers increases the main A peak becomes dramatically weaker due to lack of direct transition and redshifted following the pattern discussed in chapter 1.2. At the same time the I peak becomes relatively stronger and eventually dominates the bulk material.

Figure 3: Typical PL spectra of WS_2

Similarly the photoconductivity of the TMDCs is strongly reliant on the number of layers and incident photon energy. The MoS_2 for instance shows 3 times stronger photoconductivity in monolayer around 1.8 eV, where the direct transition is located, than in 2L MoS_2 around 1.6 eV. Additionally the photoconductivity appears to increase in steps with relation to the photon energy following the direct and indirect transitions. [52].

The sunlight absorption in TMDCs has been shown to be significantly more intense than in commonly used solar cell materials, at about 5-10% which is an order of magnitude greater compared to similar thickness of Si or GaAs. It is also stronger compared to 2-3% of sunlight absorption of graphene. As a result a excitonic solar cell based on MoS_2/WS_2 bilayer shows about 1% power efficiency, about 3 times greater than that of typical ultrathin solar cells [3].

During standard single photon excitation photoluminescence studies the excitons generated can be called "bright" since they appear in PL spectrum. The reason we can observe them easily is because the spin between an electron and a hole is conserved, and thus allowing for photon emission. However another combination is possible, called dark exciton, where both electron and the hole have the same spin. Because of that they cannot recombine by emitting a photon and therefore remain absent from the PL spectrum. Even though they exist much longer than their bright counterparts their presence is of course also more difficult to observe. One way to observe them is to use two photon excitation. Due to two photon selection rule the single photon excitation can be excluded and the dark excitonic states can be observed. In WS_2 the dark excitons result in two peaks at 2.28 eV and 2.48 eV. [Probing excitonic dark states in single-layer tungsten disulphide]

Defect engineering allows to tune the number of charge carriers. In MoS₂ or WS₂ the sulfur vacancies lead to increased number of electrons in the material. Because of that by increasing the number of defects in those materials the level of n-doping can be changed. An easy way to observe the presence of those defects and subsequent quenching of them is to expose the material to varying amounts of oxygen, nitrogen or water. Due to greater electronegativity (???) those species attract the electrons and therefore the electron population in the material decreases. This in turn leads to smaller trion population since trions require an extra electron to form. This then can be observed in PL as a more narrow direct peak, with especially smaller redshifted shoulder. The effect can also be of course reversed by decreasing the amount of oxygen, nitrogen or water in the environment since those exist in already in ambient conditions [Optical control of charged exciton states in tungsten disulfide].

In order to introduce and control the amount of vacancies in the TMDC different method have to be explored. One of the ways of achieving that in already grown material is the use of oxygen plasma. It has been shown that the number of defects can be controlled by limiting the plasma exposure. During the process the oxygen also chemically bonds to the MoS₂ at the defect sites and therefore partially negates the effect of defects on the optical properties. The PL can also be seen to increase in intensity with increasing number of defects with oxygen adsorbed due to the increased yield of bound excitons localised at these defects. [Strong Photoluminescence Enhancement of MoS₂ through Defect Engineering and Oxygen Bonding]

Similar effect has been shown using the 2,3,5,6-tetrafluoro-7,7,8,8-tetracyanoquinodimethane (*F*₄*TCNQ*), 7,7,8,8-tetracyanoquinodimethane (*TCNQ*) and (nicotinamide adenine dinucleotide) *NADH* for chemical doping. Both *F*₄*TCNQ* and *TCNQ* are p-type dopants while *NADH* is a n-type dopant. By exposing the surface of MoS₂ to these compounds the change in PL intensity and FWHM have been observed. Similar to doping with *O*₂, *N*₂ or *H*₂*O*, all of which are p-type dopants, the intensity of PL has increased in presence of *F*₄*TCNQ* and *TCNQ*. The effect has been similarly ascribed to lowering the number of defects and therefore the lowering the trion population and subsequently increasing the exciton population increasing the yield. The opposite observation has been made with use of *NADH* with PL intensity decreasing. Similarly the increase in trion population with lower PL yield is ascribed to the lower PL intensity. [Tunable Photoluminescence of Monolayer MoS₂ via Chemical Doping].

It has also been show that alloying can be used to fine tune the PL by varying the concentration of alloying material. In monolayer *Mo*_{1-x}*W*_x*S*₂ the PL peak position initially decreases from 1.575 eV (PL peak position of pure MoS₂) to 1.56 eV at x=0.21 and then increase up to 1.65 eV (PL peak position of WSe₂) at x = 1. This effect could be attributed to the linearity of VB and non-linearity of CB with regards to change in W composition. The PL position can therefore be engineered on a monotonic range from 1.56 eV to 1.65 eV. In bilayer *Mo*_{1-x}*W*_x*S*₂ alloy the position of both direct and indirect transition PL peaks increases monotonically from about 1.49 eV and 1.53 eV for pure MoSe₂ to 1.56 eV and 1.62 eV for pure WSe₂ as the W amount is increased. This opens another relatively easy way of engineering PL position [Two-Dimensional Molybdenum Tungsten Diselenide Alloys: Photoluminescence, Raman Scattering, and Electrical Transport].

Another effect that has been demonstrated that allows for certain degree of control of PL in TMDCs is relation between the helicity of incident light and valley population valley population. It has been shown that by exciting the monolayer MoS₂ with right-polarised light the resulting excitons will fill primarily the VB at K point. Similarly by exciting the

MoS₂ with left-polarised light the excitons will fill the VB at K' point. After recombination the resulting photons will exhibit the same circular polarity as the photons that excited the electrons in the first place. [Tightly bound trions in monolayer MoS2] [Control of valley polarization in monolayer MoS2 by optical helicity]

The temperature effect on TMDCs has also been investigated. In *WSe₂* monolayer it has been shown that as the temperature of the sample increases from room temperature to about 400K the position of the direct transition PL peak redshifts from about 1.65 eV to about 1.58 eV. When the temperature is decreased from room temperature to about 5K the same peak blueshifts to about 1.7 eV. Between 100K and 50K as well 20K and 5K the position of the PL peak does not change. Additionally around 120K another peak appears and as the temperature is lowered it also blueshifts although less than the RT peak. The peak only present at RT is attributed to free excitons whereas the peak appearing at 120K is ascribed to bound excitons. As bound exciton peak appears its intensity increases with lower temperature while the intensity of the free exciton peak decreases. This indicates that the population of free excitons decreases while the population of the bound excitons increases with decreasing temperature [50].

There have been many reports on the spatial distribution of PL in the TMDCs. One of the observed patterns in WS₂ and MoS₂ has been that of much stronger PL intensity at the edges of the flakes. That effect has been primarily observed in small flakes of about 5 μm [16].

1.4 Phonon dispersion

The vibrational and phononic characteristics of TMDCs have been investigated at length by both theoretical simulations as well as experimental studies. The $2H - MX_2$ crystal structure of the TMDCs belongs to D_{6h}^4 point group and there are 18 lattice dynamical modes at the Γ point. Phonons belonging to these modes can be represented as Eq. 1 [53]:

$$\Gamma = A_{1g} + 2A_{2u} + B_{1u} + 2B_{2g} + E_{1g} + 2E_{1u} + E_{2u} + 2E_{2g} \quad (1)$$

In TMDCs 4 active Raman modes can be observed E_{1g} , E_{2g}^1 , E_{2g}^2 , A_{1g} . These can be seen in Figure 4. The E_{2g}^2 is a shear mode that involves 2 layers vibrating against each other. The E_{1g} is an in-plane vibration of chalcogen atoms but is forbidden in the back-scattering configuration. For monolayers therefore it leaves primarily the E_{2g}^1 which is an in-plane mode involving vibration of both metal and chalcogen atoms as well as A_{1g} which is an out-of-plane mode involving only chalcogen atoms.

These two peaks tend to dominate the spectrum of any TMDCs, whether monolayer or few-layer or bulk. The shear mode E_{2g}^2 appears at low Raman shift frequencies and is therefore difficult to observe but can be used to differentiate monolayer from few-layer material. Since E_{2g}^1 is an in-plane mode it tends to be unaffected by the number of layers due to weak van der Waals forces between the layers but can be seen to be slightly redshifted as the number of layers increases. As seen in Figure 5 the E_{2g}^1 peak at about 352 cm^{-1} is overlapping with another stronger peak, a 2LA(M) peak at 350 cm^{-1} which is a longitudinal acoustic mode caused by in-plane collective oscillations of W and S atoms. The second strongest peak at around 416 cm^{-1} is an A_{1g} peak, caused by out of plane vibrations. Because of that it is much more sensitive to the number of layers and is seen to become blueshifted as the number of layers increases. This has been attributed to the restorative forces as well as increase in

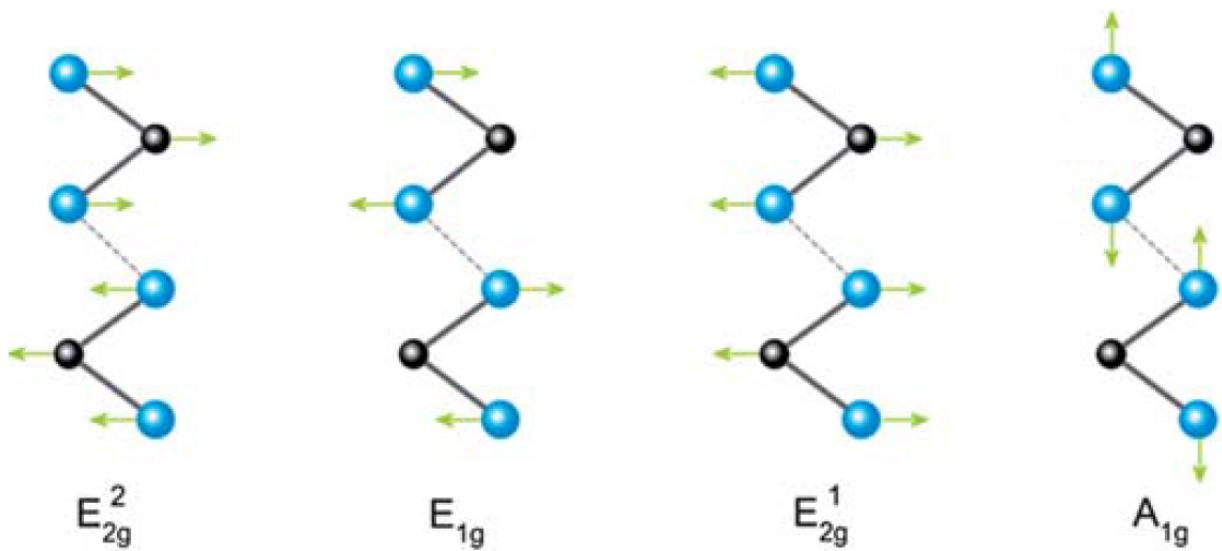


Figure 4: 4 active Raman modes in TMDCs. Metal atoms and chalcogen atoms are black and blue respectively. Adopted from [53]

dielectric screening of the Coulomb forces. Combining both of these shifts in frequency with the changing number of layers the difference between these two peak position can be used to identify the number of layers in TMDCs as seen in Figure 6

Figure 5: Typical Raman spectrum of WS_2

Figure 6: Identification of number of layers by the difference in position of A_{1g} and E_{2g}^1 peaks.

2 Role of precursors in growth of monolayer WS_2

In this chapter the CVD growth of WS_2 using different precursors is investigated. The as grown samples were characterised by Raman and PL spectroscopy as well as XPS, XRD, AFM and electrical measurements. As a result it was concluded that using $H_2WO_4 + NaCl$ at 850 °C gives best results. Such grown samples exhibit biggest flakes up to 200 μm in size as well as show the strongest and most narrow PL peak with 36 meV FWHM. The samples grown using $H_2WO_4 + NaCl$ at 950 °C show also best transistor electron mobility in monolayer CVD grown WS_2 while that grown using $WO_3 + NaCl$ at 950 °C shows best transistor electron mobility in bilayer CVD grown WS_2 .

2.1 Introduction

Monolayers of transition metal sulphides and selenides exhibit range of interesting properties such as strong light absorption in the IR and visible range [40][3][64], valley polarisation [39] [20], spin-orbit interactions [58][65], tightly bound excitons [38] or second-harmonic generation [34]. Some of these effects can be attributed to the lack of free dangling bonds and configuration of d-orbitals [54], [33].

Among these materials one of the most promising is the WS_2 . Its visible range bandgap of 2eV as well as an easy and safe manufacturing route via CVD makes it one of the more interesting and studied TMDCs. The typical characterisation by photoluminescence spectroscopy allows to probe the varying synthesis conditions, the grain boundaries or defect population [16] [44] [32] [47]. The PL efficiency in as-grown monolayer WS_2 produced via CVD growth shows ~2-6% efficiency [44][60] [35]. This efficiency is caused mostly by defect-mediated non-radiative recombination centres [2]. LEDs have been successfully produced [26] showing external quantum efficiency up to 10% [62][55]. WS_2 is typically a n-type semiconductor due to the presence of sulphur vacancies [16][48][23]. In order to utilise this material in any potential future applications a reliable and scalable manufacturing method must be developed to ensure a high quality crystal on the wafer scale area. The main method for WS_2 synthesis that satisfies these conditions is Chemical Vapour Deposition (CVD) [17]. The growth of tungsten based TMDCs have been less successful than the equivalent molybdenum based TMDCs and has produced mostly isolated flakes of up to 40 μm [16] [63] [47] [10][59][11][31]. Even larger films of monolayer WS_2 have been shown, however they also exhibit low carrier mobility [27][12]. In the typical CVD synthesis process the sulphur and tungsten oxide are evaporated simultaneously in a tubular furnace with a constant flow of carrier gas like argon at temperatures of at least 900 °C [16][63][47][10][59][11][31]. Such growth is predicated by topotactic transformation leading to low density distribution of domains on an amorphous [16][63][10][11][31] or crystalline substrate [47][59][42] possibly due to low evaporation rates of WO_3 . Since WO_3 requires high temperatures of 950-1000 °C to evaporate while the S becomes volatile at 90 °C the thermodynamics of the process are difficult to control. The low growth dictated by fast evaporation of S leads to limited domain growth and lack of continuous layer. One of the proposed solutions have been to spread the WO_3 on the target substrate [44][32][12][6][61][15][14]. This has however led to low reproducibility, poor control of thickness and stoichiometry and unreacted material left on the substrate. Another approach has been to use more volatile W precursors such as WCl_6 [4] or $W(CO)_6$ [27][9] together with organic compounds as S precursors. Such method while producing a large area domains at lower temperature has led to lower crystal quality and purity.

Here we propose a different method of CVD synthesis that allows for much larger flake growth of up to $800 \mu\text{m}$ at temperature of 750 degreeC. Such grown material exhibits high electron mobility in one and two layers of WS_2 , higher than other values reported in literature. The photoluminescence peak is also very narrow at 36 meV FWHM at room temperature.

2.2 Results

For the purpose of comparing the CVD synthesis method conditions the several sets of precursors were used: WO_3 , $WO_3 + NaCl$ and $H_2WO_4 + NaCl$. The standard growth procedure involves two separate crucibles placed at distance from each other in a quartz tube. Each of these crucibles is independently heated to ensure that the S and the W precursors evaporation rate is maximised at the same time. The vapours then are deposited on SiO_2/Si (285 nm) substrate which is placed close to the W precursor crucible. The entire process is performed under low vacuum and a supply of Ar gas. The furnace setup can be seen in Figure 7.

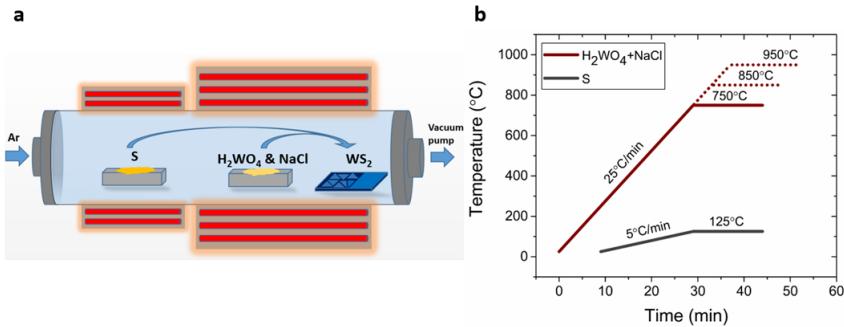


Figure 7: Illustration of: (a) CVD tubular furnace set-up; (b) temperature profile of the sulphur and the W-precursors heaters respectively. The sulphur reaches 125 °C when the metal precursors are at the maximum temperature. The SiO_2/Si wafers used as substrate for WS_2 growth are placed 1-8 cm downstream the W-precursors crucible and they are subjected to the same temperature.

By following this method a reproducible deposition of large area flakes can be shown. As seen in Figure 8 the size of the flakes increases from left to right as the precursors used (WO_3 , $WO_3 - NaCl$ and $H_2WO_4 - NaCl$) change as well as demonstrating the lower temperature required to achieve these growths. All of these growths result in formation of triangular flakes with sharp edges and uniformity of colour throughout which suggest a high quality, pristine material across the flake. The growth using only WO_3 results in formation of small flakes of $10 \mu\text{m}$ at 950 °C while no growth occurs at lower temperatures (Figure 8. This can be explained by the high sublimation temperature of WO_3 .

The growth can also be observed using $WO_3 + NaCl$ at 950 °C and 850 °C with the former showing flakes of size of about $60 \mu\text{m}$ while the latter showing smaller flakes of about $30 \mu\text{m}$ in size. To explain this difference in size a Robinson & Robin model can be used which states that at higher temperatures the diffusivity of the adsorbed precursors is favourable to the expansion of the existing domains. On the other hand the desorption of the adsorbed species is high leading which limits the supersaturation and formation of new domains. If

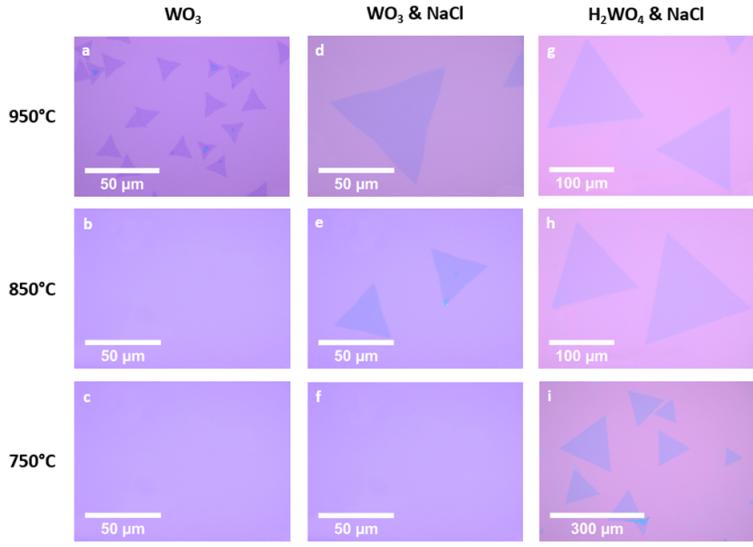


Figure 8: Optical micrographs of WS_2 triangles grown on SiO_2/Si substrates at different temperatures and using different precursors: (a) WO_3 at 950 °C; (b) WO_3 at 850 °C; (c) WO_3 at 750 °C; (d) $WO_3 + NaCl$ at 950 °C; (e) $WO_3 + NaCl$ at 850 °C; (f) $WO_3 + NaCl$ at 750 °C, the OM appears as a bare SiO_2 substrate; (g) $H_2WO_4 + NaCl$ at 950 °C; (h) $H_2WO_4 + NaCl$ at 850 °C; (i) $H_2WO_4 + NaCl$ at 750 °C.

the temperature is lowered even further to 750 °C then no growth is observed at all, most likely due to slow evaporation of WO_3 precursor.

With the change of precursors from WO_3 to H_2WO_4 a significant change in size of flakes is observed at 850 °C and higher temperatures with lengths exceeding 200 μm . Additionally the growth have been shown to occur at 750 °C with flakes of the size of 50-200 μm . Moreover continuous monolayer areas of up to 0.8 mm in size has been shown (Figure ??). By increasing the growth pressure (1.6 mbar to 13 mbar) at 950 °C bilayer WS_2 flakes can be preferentially formed (Figure ??).

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By replacing WO_3 with H_2WO_4 the lateral size of the WS_2 monolayered domains significantly increases (Figure 1g,h,i). The triangular crystals have edge lengths exceeding 200 μm at temperatures higher than 850 °C and between 50-200 μm at 750 °C (Figure 1g,h,i). Continuous polycrystalline monolayer coverage has been obtained over areas of ~0.8 mm extension (Figure S2). Increasing the growth pressure (from 1.6 mbar to 13 mbar) at 950 °C bilayered WS_2 flakes are preferentially formed (Figure S3). To understand the facilitated synthesis of WS_2 using H_2WO_4 and $NaCl$, we conducted X-ray diffraction (XRD) analysis of the reaction products between H_2WO_4+NaCl and WO_3+NaCl systems at different temperatures (500 °C, 650 °C and 750 °C) to understand the chemical differences (Figure S4). We found that the main products of the reactions between $NaCl$ and H_2WO_4 are: $NaxWyOz$ and tungsten oxychloride ($WClO_4$ and WO_2Cl_2). The $NaxWyOz$ possesses a high evaporation temperature as it remains in the crucible (Figure S5) after the synthesis of WS_2 is completed. Further, using this compound as precursors for a new growth of WS_2 at 950 °C did not lead to the formation of any WS_2 flakes, confirming the high evaporation temperature. On the bases of previous studies on the synthesis of bulk crystals, the formation of tungsten

oxychloride species (WO_2Cl_2 and/or WOCl_4) is likely to occur while the formation of metal halides is less favourable (e.g. WCl_6) [] []. Tungsten oxychlorides are volatile already at 200°C [] and they can be sulfidized in vapour phase and then be deposited onto the target substrate as atomic clusters. WOCl_4 has been previously used [43] as precursor for the CVD synthesis of WS_2 bulk films. Despite its strong tungsten oxygen double bonds, WOCl_4 proved to be an effective precursor with a clean decomposition pathway in the CVD process without formation of tungsten oxysulfide. We have verified that using this precursor is indeed possible to obtain WS_2 at temperatures as low as 550°C (Figure S6a). The key role played by the oxyhalide species it becomes apparent if we try to grow WS_2 by using only hydrated tungsten oxide. As this decomposes to form WO_3 , only small WS_2 domains are observed with similar PL characteristics to the WO_3 precursors-growth (Figure S6b). Furthermore, to confirm the key role played by Cl, we replaced NaCl with KCl and we obtained comparable growth results (Figure S6c).

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Incorporate XRD

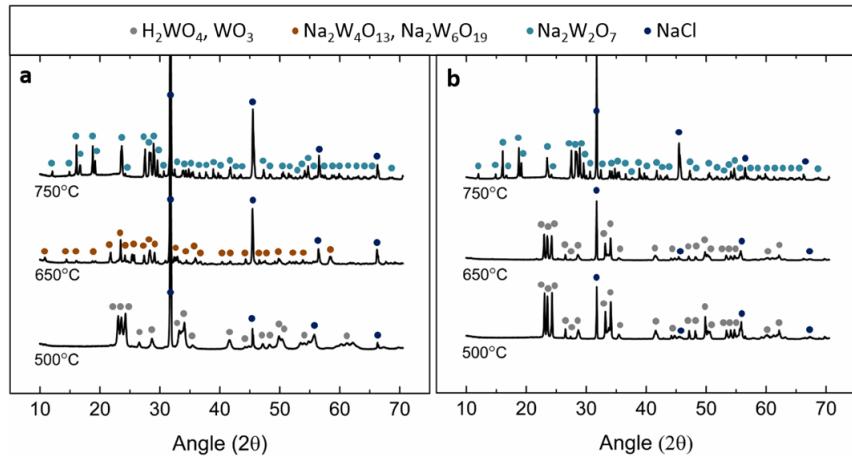


Figure 9: XRD pattern of the residual powder of W-precursors after thermal treatment at 500°C , 650°C and 750°C respectivley, using (a) $\text{H}_2\text{WO}_4+\text{NaCl}$ and (b) WO_3+NaCl as precursor.

The flakes were investigated using HRTEM to confirm high crystallinity of the material (Figure 11. The lattice constant measured in this way has been found to be 0.3 nm, which is consistent with that of 2H-WS₂ (0.318 nm). The AFM characterisation allowed to confirm the presence of monolayer (Figure 11) and bilayer (Figure ?? flakes with the step of 0.8 nm [57][46].

The Raman spectroscopy characterisation of WS_2 flakes obtained under different growth conditions can be seen in Figure 11. All of these spectra exhibit the main 2 peaks at $\sim(351\pm0.53)\text{ cm}^{-1}$ and $\sim(417.6\pm1)\text{ cm}^{-1}$. The latter peak corresponds to the A_{1g} vibrational mode while the former peak can be further resolved into two peaks, one related to 2LA vibrational mode and the second to E_{2g}^1 . As seen in the Figure 14a and Figure 14c the distribution of intensity of both main peaks is uniform across the flakes. Similarly the difference between peak positions of A_{1g} and E_{2g}^1 is also uniformly distributed as seen in Figure 15 and is equal to $\sim(66.5\pm0.53)\text{ cm}^{-1}$ which is indicative of monolayer [56].

As seen in Figure 12 maps of PL intensity has been collected for samples grown using

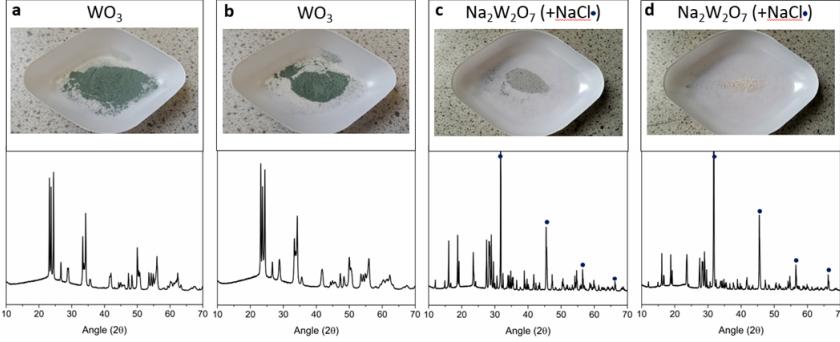


Figure 10: Residual powders of the W-precursors and their XRD patterns after thermal treatment at 750°C using (a) WO_3 , (b) H_2WO_4 , (c) WO_3+NaCl , and (d) H_2WO_4+NaCl as precursor. The blue dots in the XRD patterns indicate the presence of residual $NaCl$.

different growth condition. The sample grown using WO_3 at 950 °C appears to be trisectioned into 3 symmetrical areas. The intensity is lowest along the the trisecting lines and highest in the centre of each of the sub-triangles. The PL peak position is inversely proportional to the intensity of the PL peak as seen in Figure 16a. The distribution of the PL peak positions seems to be bimodal with maxima at 1.96 eV and 1.94 eV. The FWHM is distributed mostly uniformly with few small areas of greater and few of smaller FWHM (Figure 16b with the average value of 65 meV. These peak position and FWHM values are comparable with those reported in literature [16][47][18][28]. The PL spectra taken from one of the three smaller parts of the flake are redshifted by about 0.02 eV and are wider than average. This can be explained by the presence of defects, in particular sulfur vacancies, which effectively cause the WS_2 to be n-doped [21][45]. This in turn increases the trion population which introduces new peak, redshifted by about 30 meV, which results in overall shift and broadening of the PL peak [51][16]. Additionally such localised changes in PL peak intensity and position can be caused by local strain [37][21]. To investigate the potential effect of strain on the observed PL pattern a flake was cut using high power 532nm laser. As seen in Figure 17 the resulting pattern remains the same as before treatment. Therefore the observed pattern is most likely caused by the local variation in defect density [36].

By introducing the $NaCl$ and mixing it with WO_3 precursor WS_2 samples are grown that exhibit higher energy and narrower PL peaks. The spectra are asymmetric and can be therefore deconvoluted to obtain an exciton and trion component (Figure 13). The spatial distribution of the PL position and width is mostly uniform throughout the flake. However the distribution of PL peak positions and FWHM across different flakes grown at the same conditions is bimodal (Figure 13). The PL peak position is found to be ($\sim 1.95 \pm 0.002$ eV and 1.96 ± 0.002 eV) while the FWHM is ($\sim 43 \pm 2.8$ meV and 51 ± 3 meV) which is smaller than most reported works [16][47][18][28]. This can be explained by smaller trion component in the PL spectrum which in turn means that WS_2 samples grown at these conditions contain less structural defects compared to the pure WO_3 growth. A difference in growth mechanism (topotactic or molecular conversion) which results in different defect distribution can be attributed to the differences in samples.

By changing the WO_3 precursor to the H_2WO_4 precursor a further shift in PL peak position, as well as increase in PL intensity and narrowing of the PL peak is observed as seen in Figure 12, 13. The PL peak position distribution across the flake is narrow and

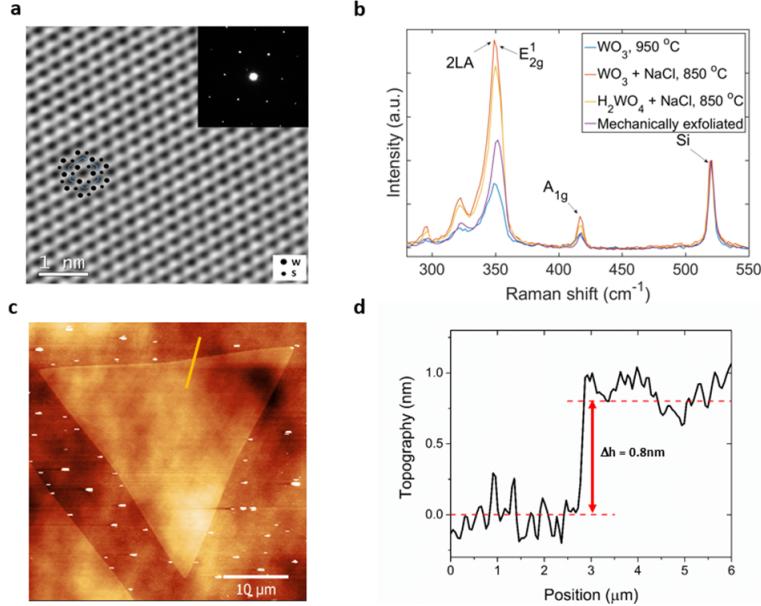


Figure 11: Structural and physical characterization of WS_2 triangles: (a) HRTEM image of the WS_2 lattice grown using $H_2WO_4 + NaCl$, the inset report a selected diffraction area which show a hexagonal pattern. (b) Raman spectra showing the characteristics active modes of WS_2 grown under different conditions and compared with mechanically exfoliated flakes. (c) AFM image and (d) corresponding thickness profile of monolayer WS_2 .

is ($\sim 1.980 \pm 0.005$ eV) which is higher than that of the WO_3 and $WO_3 + NaCl$ systems. The FWHM is found to be ($\sim 36 \pm 3$ meV) which is also smaller than that of the WO_3 and $WO_3 + NaCl$ systems. The PL peak width is also smaller than that reported in literature for CVD grown [16][47][18][28] exfoliated WS_2 [64][48]. At the same time it is comparable to the WS_2 grown on van der Waals substrates [42] as well as mechanically exfoliated WS_2 [26]. Additionally the peak position as well as FWHM variation is also smaller than that of other samples (5meV and 3meV respectively) (Figure 18d. The PL peak intensity map (Figure 12) shows that the spatial distribution of intensity is also much more homogeneous with faint weak pattern of three trisecting lines still visible.

Incorporate PL maps and scatter plots

As seen in Figure 14 the Raman peaks are generally uniform in both intensity and position for most samples. The irregularities in the intensity and position of both the E_{2g}^1 and A_{1g} in the sample grown at 950 °C with both $WO_3 + NaCl$ and $H_2WO_4 + NaCl$ are caused primarily by residue deposited on top of the flakes after the growth as seen in optical micrographs. Additionally as seen in Figure 14a the deviations from the mean value are located primarily at the edges of the sample. This suggests that the rest of flake is pristine and the deviations are associated with residue located at the edges. The coefficient of variation (CV) for the intensity and position for the samples grown at 950 °C with WO_3 and at 850 °C with $WO_3 + NaCl$ and $H_2WO_4 + NaCl$ is on the order of up to 10^{-4} which indicates a very high homogeneity across the samples. This further shows that the crystal quality of the flakes is quite uniform regardless of the growth method.

By looking at the difference in position between A_{1g} and E_{2g}^1 peak positions as seen in Figure 15 is can be further concluded that the flakes are uniformly monolayer. The deviations

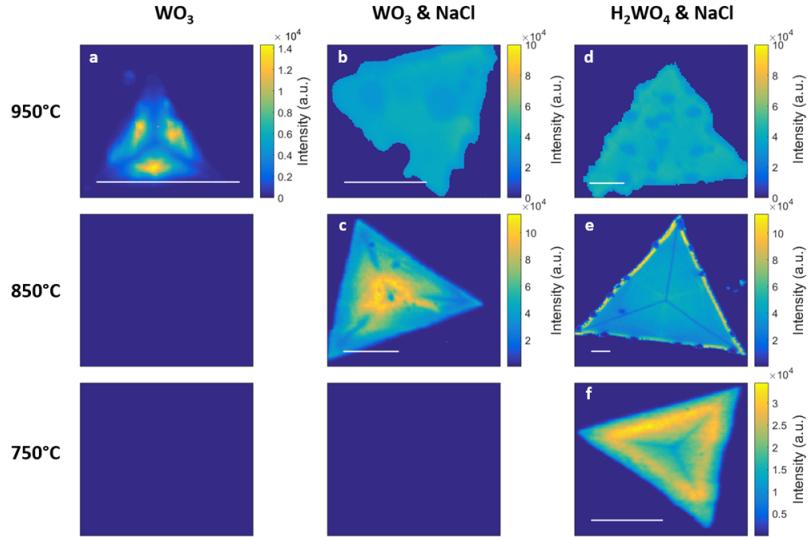


Figure 12: Spatial maps of PL intensity of WS₂ grown in the conditions exemplified in Figure 1. The scale bar length is 10 μm.

from the mean are heavily localised and correlated with differences in PL as well as optical images and are most likely caused by precursors residue. Additionally no trisecting lines (as seen in Figure 12) can be seen in the maps of Raman spectra.

The maps of PL peak positions and widths can be seen in Figure 16. The PL positions map of the sample grown at 950 °C using *WO₃* shows some variability with spots of lower energy that loosely correlate with the PL intensity. There is still faintly visible pattern of three trisecting lines of higher energy as seen in Figure 12. This indicates the areas with higher intensity correlate with lower peak position, especially along the trisecting lines. The other maps, especially the ones grown at 850 °C and 750 °C with *WO₃ + NaCl* and *H₂WO₄ + NaCl*, are more uniform in terms of PL peak position and PL peak width. The deviations are again highly localised and correlated with the deviations in Raman and PL intensity. These deviations are generally of lower PL peak position as well as greater PL peak width which generally indicates lower crystal quality.

One possible explanation of the pattern of trisecting lines as seen in e.g. Figure 12 is the thermal strain caused by difference in thermal expansion coefficient between *WS₂* and the *SiO₂* substrate. Since it is known that the strain in TMDCs including *WS₂* can cause the change in Raman and PL spectrum [37][21] then removing a piece of the material should cause the strain to adapt to new bounding conditions. In order to investigate the trisecting pattern a flake with such pattern has been cut using 532 nm high intensity laser (50 mW). As seen in Figure 17 both the PL intensity maps and Raman E_{2g}^1 maps show a clear separation. The resulting PL and Raman intensity maps however do not show any significant change in the pattern. The trisecting lines as well as local maxima can still be seen in PL intensity map. The Raman shows few spots of increased intensity on the halves of the flake as well as a very weak increased intensity area along the cut. Since there is no observed increased intensity along any edges before cutting the flake it does not appear that the increased intensity along the cut is a result of strain being resolved into new bounding conditions. It appears therefore that cutting the material did not alter the pattern nor alter the rest of the PL or Raman spectra maps.

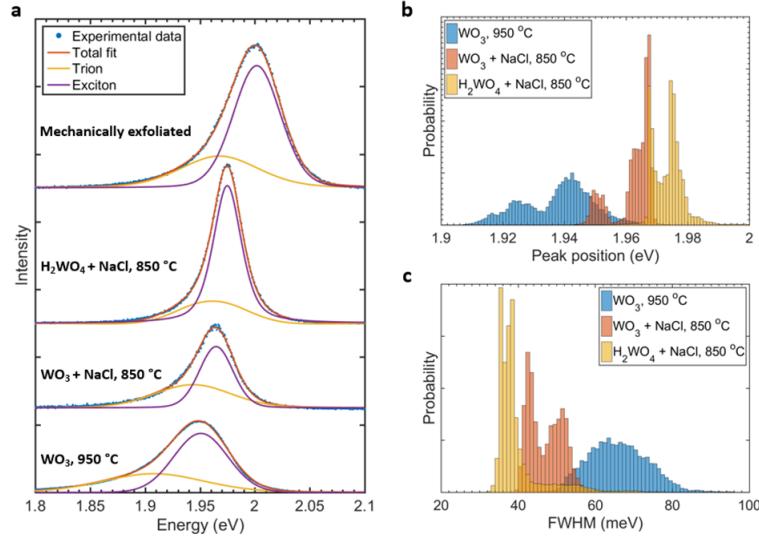


Figure 13: PL spectra characteristics of WS₂ grown using: WO₃ at 950 °C, WO₃+NaCl at 850 °C, H₂WO₄+NaCl at 850 °C: (a) individual spectra (dotted line) and deconvolution in exciton and trion components; (b) distribution of PL peak position and (c) distribution of PL FWHM for several WS₂ grown using the three different precursor systems.

The spectral maps from different flakes grown with the same conditions were then collected and plotted as graphs of intensity or width versus position. As seen in Figure 18d the PL intensity seems to be largely independent of the PL position. If PL is present at given position then intensity is mostly uniformly distributed in terms of intensity. The PL width seems to be inversely related with regards to PL position. In samples grown at 850 °C with *WO₃ + NaCl* the relation seems to be the strongest. Across all the samples the values vary between around 60-80 meV at low PL energies (1.92 eV) to 40-60 meV at high PL energies (1.98 eV). This seems to be related to overall quality of the crystals, i.e. the presence of defects, stoichiometry, crystallinity, doping, adatoms. The more uniform the sample the less mechanisms for peak broadening as well as fewer added energy levels facilitating different electron recombination paths.

The chemical composition of the flakes grown using *H₂WO₄+NaCl* has been investigated using XPS. The W 4f5/2 and W 4f7/2 core levels show peak positions that of the W⁴⁺ in WS₂ [5][41] (32.7 eV 34.8 eV respectively) with FWHM of 1 eV (Figure 19, the smallest possible using Mg K α x-ray source). It means therefore that the WS₂ is of perfect stoichiometric ratio of W and S. Additionally by integrating the intensity of the W 4f and S 2p core level peaks the same result is achieved. Furthermore the S 2p1/2 and 2p3/2 core levels are also present at the expected position for WS₂ (162.3 eV and 163.4 eV respectively, Figure 19) and small FWHM of 1 eV [41]. Small peaks indicative of W⁶⁺ (W 4f5/2 and W 4f7/2 at 35.9 eV and 38.1 eV respectively, Figure 19) can be attributed to presence of WO₃ and which partially overlaps with W 5p core level (38.5 eV). These peaks however disappear after the flakes are transferred to another Si/SiO₂ substrate, suggesting that they can be caused by residue WO₃ given that the XPS spot size is relatively big (\sim 1 mm). The FWHM of the W 4f core levels was unchanged after the transfer, indicating that the crystallinity and the quality of the flakes was preserved with no extra defects introduced.

The WS₂ samples grown using WO₃+NaCl have been characterised by XPS as well and

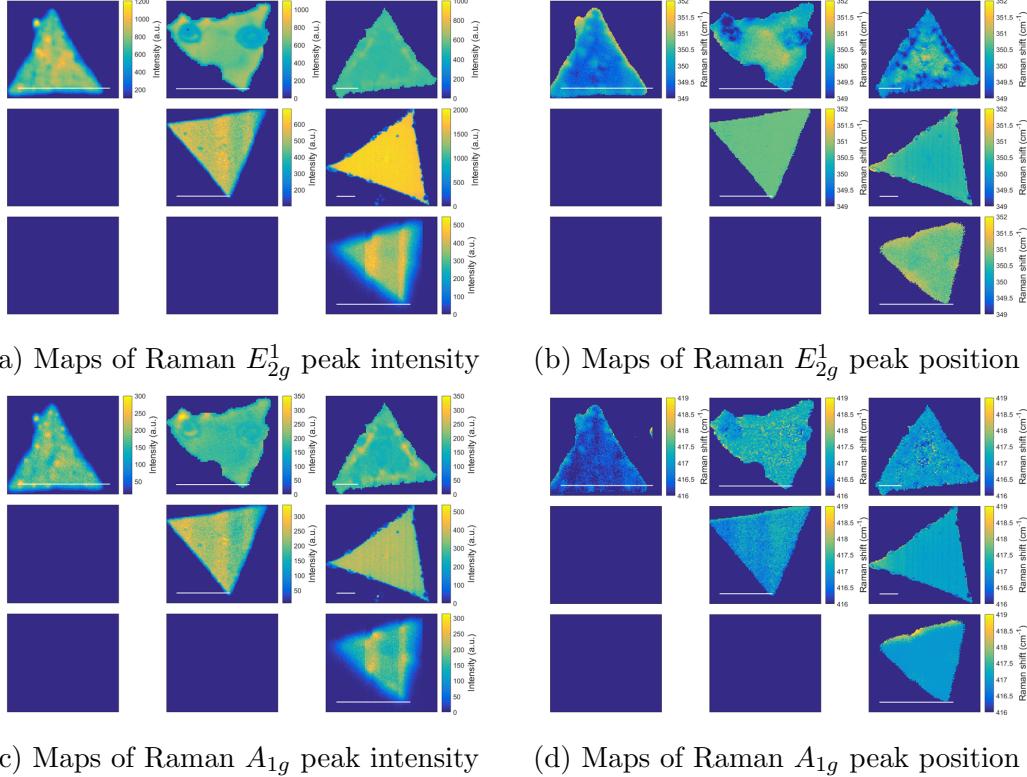


Figure 14: Maps of Raman peaks intensities and positions

the stoichiometric ratio of 2:1 for S:W has been found. However the W^{6+} component, caused most likely by presence of WO_3 (W 4f5/2 and W 4f7/2 at 35.9 eV and 38.1 eV respectively) is more pronounced indicating incomplete sulfurisation. Similarly to the sample grown with $H_2WO_4 + NaCl$ this component disappears entirely upon transferring the sample onto new Si/SiO_2 indicating it is present around the flakes, distributed across the substrate. The W^{4+} 4f core levels peak width is ~ 1.2 eV which indicates higher defect concentration compared to that of the sample grown using $H_2WO_4 + NaCl$. This FWHM however increases after the transfer, which is most likely caused by the increase in the concentration of the defects caused by the mechanical stress during the transfer. In conclusion the H_2WO_4 is shown to be a better precursor compared to WO_3 .

The samples were further characterised for their electrical properties. Bottom-gated field effect transistors were prepared as seen in Figure 20. The FET transfer curve indicates accumulation-type n-channel transistor, where the drain current increases with applied gate bias after a threshold is crossed. Once the current-bias curve reaches linear range it can be described by $I_d = \mu_n C_{ox} (W/L)((V_{gs} - V_{th})V_{ds})$, where μ_n is the electron field-effect mobility, C_{ox} is the oxide dielectric and V_{th} is the threshold voltage. As seen in Figure 20 a typical response curve for both the as grown as well as transferred samples of WS_2 grown with H_2WO_4 show an asymmetry around $V_{ds} = 0$ V due to difference in the source and drain potentials. The Schottky barrier at the source is pinned by the gate, while the barrier at the drain diminishes proportionally to the drain bias and vice versa. The contacts however become more "Ohmic", when the bands bend more at the semiconductor/metal interface while the gate bias increase, leading to more significant tunnelling current.

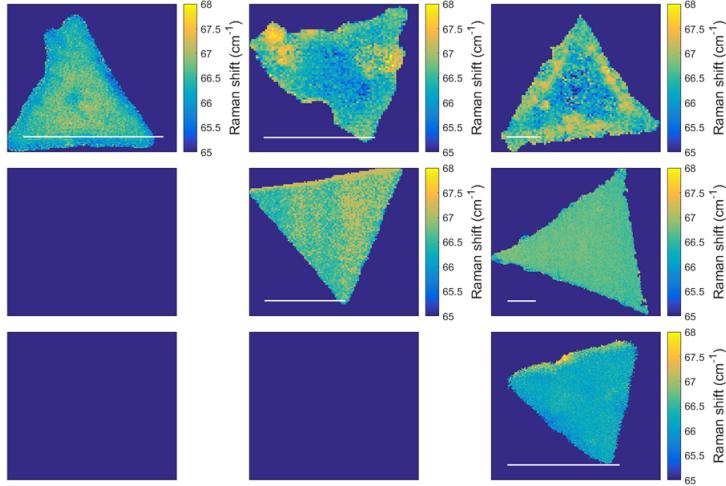
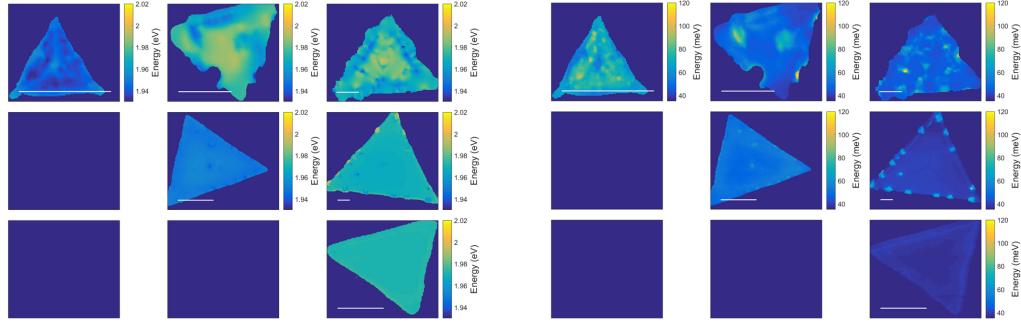


Figure 15: Raman spectroscopy: $2LA - A_{1g}$ energy differences. Scale bar is $10 \mu\text{m}$



(a) Maps of PL peak position

(b) Maps of PL peak width

Figure 16: Maps of PL peak positions and width

By looking at the linear regime of the transport graph (red-dashed line in Figure 20) the field-effect mobility can be calculated as $\mu_n = C_{ox}^{-1}(d\sigma/dV_{gs})$. The electron mobility calculated for WS_2 grown with $H_2WO_4 + NaCl$ is generally higher than that of WS_2 grown with $WO_3 + NaCl$ (Figure 20) which further indicates higher crystal quality when using H_2WO_4 . The monolayer WS_2 exhibits electron mobility of $28 \text{ cm}^2V^{-1}s^{-1}$, the highest reported value for CVD grown WS_2 and transferred onto SiO_2 [32][27][12][63][59][31][61][1][30][22][7] and comparable to mechanically exfoliated WS_2 [56][24][13][25]. The highest mobilities were recorded in WS_2 grown at 950°C , grown with either $H_2WO_4 + NaCl$ or $WO_3 + NaCl$, which indicates a role of the growth temperature in improving the quality of the WS_2 . As the temperature is lowered the difference between precursors becomes more pronounced in terms of the crystal quality. The $H_2WO_4 + NaCl$ precursor system grown WS_2 shows electron mobility of 10 to 20 $\text{cm}^2V^{-1}s^{-1}$ at temperatures of 750°C and 850°C . The electron mobilities of WS_2 grown using $WO_3 + NaCl$ are much lower, $\sim 2 \text{ cm}^2V^{-1}s^{-1}$ at 800°C . Bilayer WS_2 samples have overall greater electron mobility than their monolayer equivalent (between $\sim 38 \text{ cm}^2V^{-1}s^{-1}$ and $52 \text{ cm}^2V^{-1}s^{-1}$), similarly to the mechanically exfoliated flakes [43][25]. The electron mobility of bilayer WS_2 ($52 \text{ cm}^2V^{-1}s^{-1}$) (Figure 22 and Figure 21) is

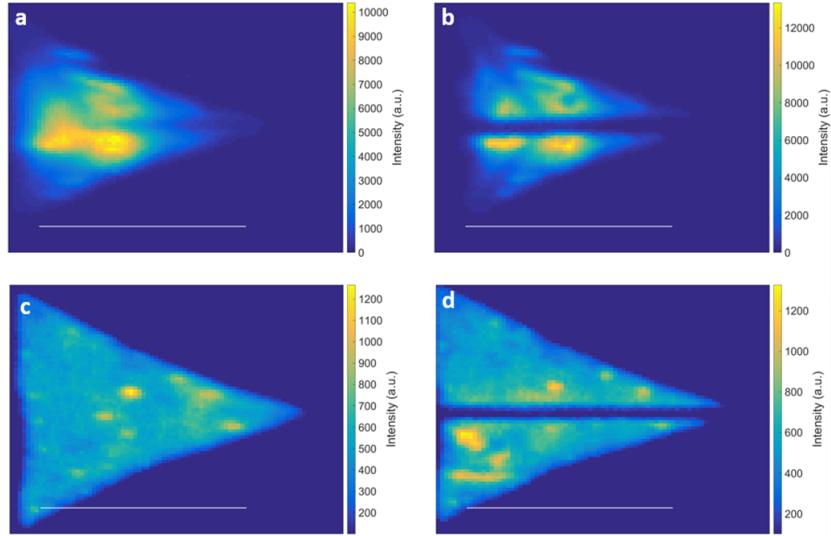
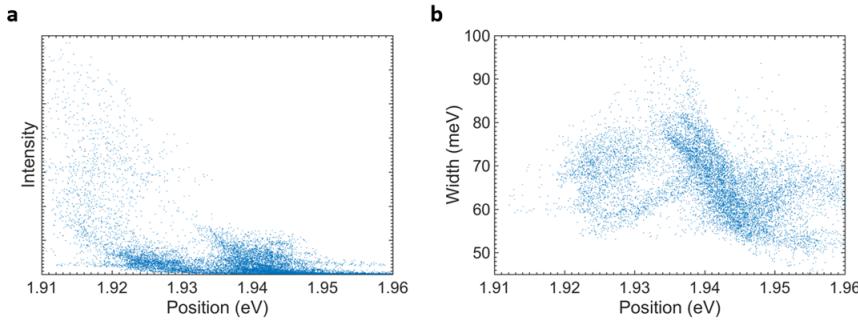


Figure 17: PL intensity (a) before and (b) after the cutting. $2LA + E_{2g}^1$ Raman intensity (c) before and (d) after the cutting. Scale bar is $10 \mu\text{m}$

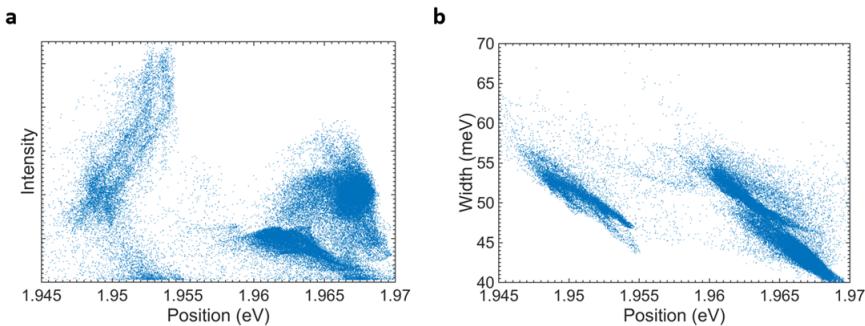
also higher than that of other CVD grown WS_2 as well as mechanically exfoliated onto SiO_2 samples of WS_2 reported [23][43][25]. The highest mobility has been obtained for bilayer system using $WO_3 + NaCl$ indicating that the precursor choice is less important for electron mobility in such systems.

2.3 Conclusions

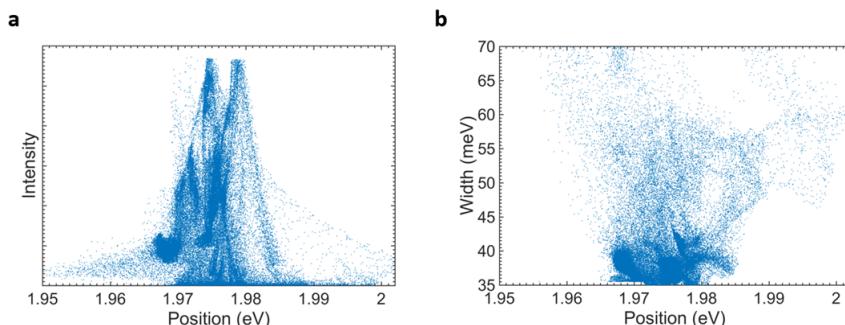
In conclusion a synthesis route has been developed that allows for high quality monolayer and bilayer WS_2 CVD growth. This quality is demonstrated by highest recorded electron FET mobility for both monolayer and bilayer CVD grown WS_2 compared to the literature and comparable to that of mechanically exfoliated ones. Additionally the triangle flakes grown using $H_2WO_4 + NaCl$ are much larger (up to $\sim 200\text{-}300 \mu\text{m}$) compared to ones grown using standard WO_3 . The CVD growth using H_2WO_4 has also been demonstrated to work at lower temperatures, down to 750°C compared to more commonly used 950°C . Finally the PL of the WS_2 grown using H_2WO_4 is uniform throughout the flake and has very FWHM (36 meV) which again points to high crystal quality and lack of defects in form of sulfur vacancies. These findings allow to develop further the TMDCs synthesis method of CVD and can potentially lead to industrially scalable synthesis of monolayer WS_2 or other TMDCs over large area.



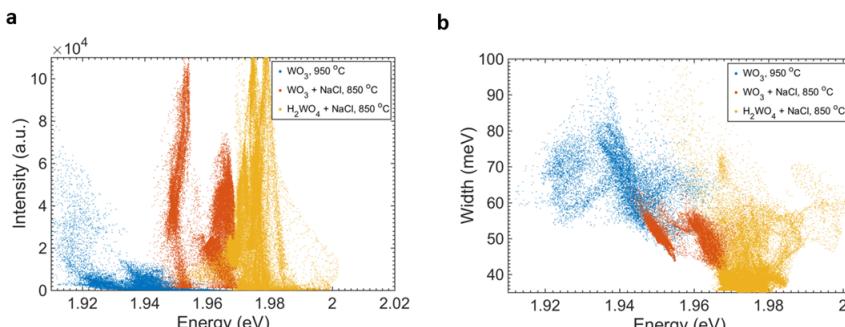
(a) (a) PL Intensity vs position, (b) PL FWHM vs position of WS_2 grown using WO_3 at $950\text{ }^\circ\text{C}$



(b) PL Intensity vs position, (b) PL FWHM vs position of WS_2 grown using $WO_3 + NaCl$ at $850\text{ }^\circ\text{C}$



(c) (a) PL Intensity vs position, (b) PL FWHM vs position of WS_2 grown using $H_2WO_4 + NaCl$ at $850\text{ }^\circ\text{C}$



(d) (a) PL Intensity vs position, (b) PL FWHM vs position of WS_2 grown using WO_3 , $WO_3 + NaCl$, $H_2WO_4 + NaCl$

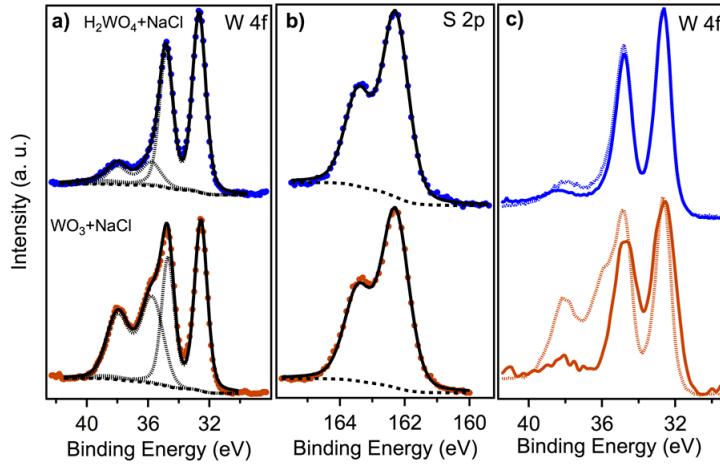


Figure 19: XPS spectra of the W 4f and S 2p core level peak regions. (a) Comparison of W 4f_{5/2}, W 4f_{7/2} and W 5p core levels of WS₂ grown using $\text{H}_2\text{WO}_4+\text{NaCl}$ at 950 °C (blue spectrum) with WS₂ grown using WO_3+NaCl at 950 °C (red spectrum). The deconvolution of W 4f_{5/2}, W 4f_{7/2} and W 5p core levels and overall fit of the spectrum are reported as black dashed and a continuous line respectively. (b) The S 2p_{1/2} and 2p_{3/2} core levels for each of the two growth conditions are reported in the central panel. (c) W 4f_{5/2}, W 4f_{7/2} and W 5p core levels before (dashed line) and after transfer (continuous line) onto a new SiO_2/Si substrate are compared showing the complete disappearance of the residual WO_3 components. The spectra were fit by Doniach-Sunjic function after subtracting a Shirley background (black dashed line).

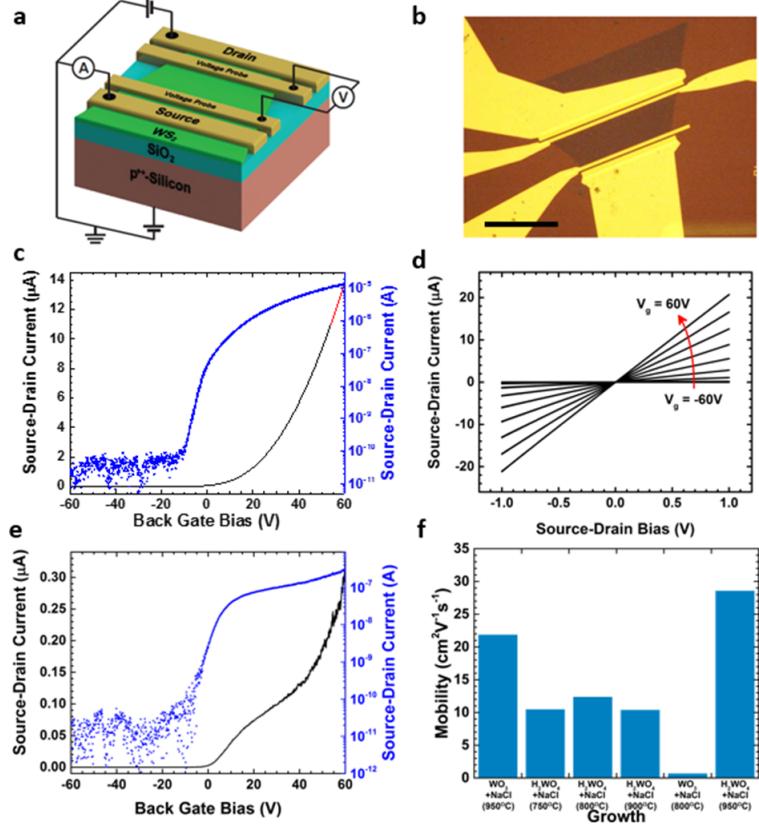


Figure 20: Electrical characteristics of monolayer WS₂: (a) Schematic of the bottom-gated field effect transistors; (b) optical micrograph of the device (scale bar is 20 μm); (c) FET transfer curve for the monolayer WS₂ grown using H₂WO₄+NaCl at 950 °C showing the highest mobility of 28 cm²/Vs (linear region of the transport graph marked with a red-dashed line); (d) Response curves at different gate biases for a WS₂ triangle grown using H₂WO₄+NaCl; (e) FET transfer curve for the monolayer WS₂ grown using WO₃+NaCl at 800 °C; (f) electron mobilities of monolayer WS₂ grown using different conditions.

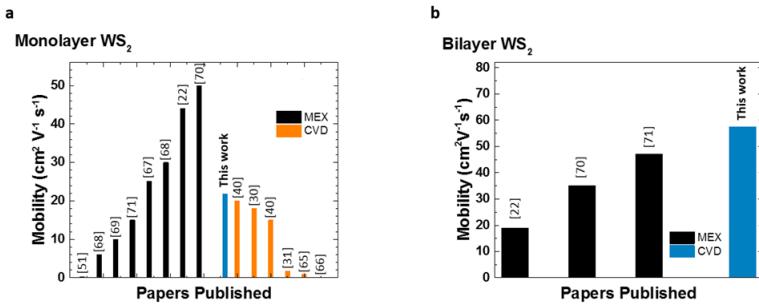


Figure 21: Comparison of our results with the literature of CVD grown material and mechanically exfoliated WS₂ (MEX) : electron mobility for (a) monolayer WS₂ and (b) bilayer WS₂. The histograms show our record values for both monolayer and bilayer amongst the best values reported for CVD grown WS₂.

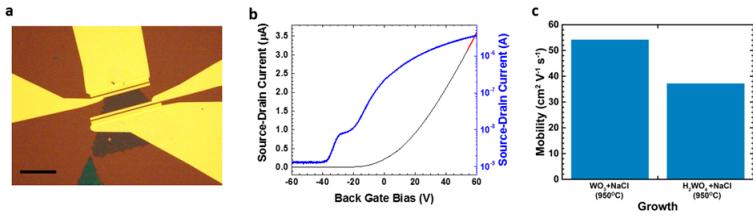


Figure 22: Electrical characteristics of bilayer WS₂: (a) Optical micrograph of the device (scale bar is 30 μm); (b) FET transfer curve for the bilayer WS₂ grown using WO₃+NaCl at 950 °C showing the highest mobility of 52 cm²/Vs (linear region of the transport graph marked with a red-dashed line); (c) electron mobility of bilayer WS₂ grown by using different precursor systems.

3 WSe₂

3.1 Introduction

WSe₂ is a TMDC material very similar to the *WS₂*. The main difference is its bandgap which for monolayer is about 1.65 eV. This allows for potential application in the near infrared range. Its crystal structure is the same as the other TDMCs as outlined in 1.4. The electronic structure can be seen in Figure 23 and it is very similar to that of the *WS₂*.

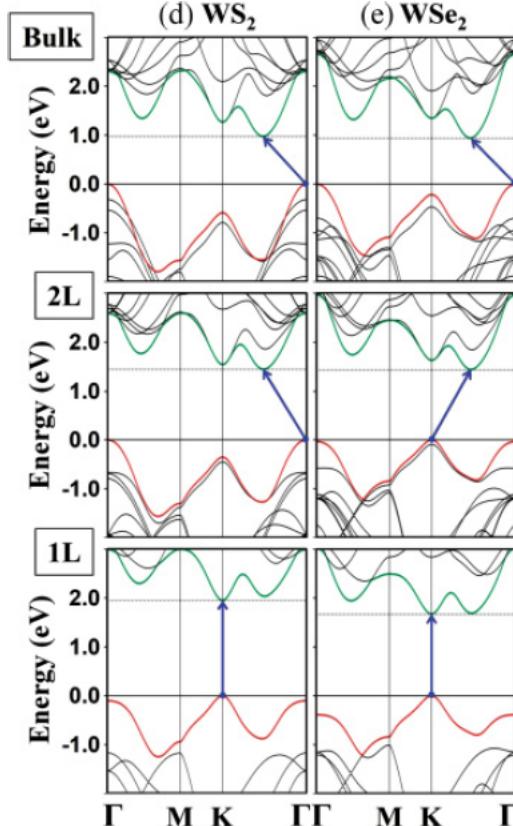


Figure 23: *WS₂* and *WSe₂* electronic band structure for 1, 2 and many layers (bulk)

3.2 Results

A typical PL and Raman spectrum can be seen in Figure 24. The PL peak is mostly symmetrical with little to no trion component as seen in *WS₂* flakes. The peak is centred at around 1.645 eV with FWHM of 66 meV. The Raman peak around 250 cm^{-1} is a convolution of 2 peaks, a E_{2g}^1 and A_{1g} peaks.

A typical map of PL intensity of a *WSe₂* sample can be seen in Figure 25a. The PL intensity is homogeneous throughout the flake. It does not exhibit the trisecting pattern as seen in *WS₂* samples e.g. Figure 25a.

A comparison of PL peak positions and widths between different samples of *WSe₂* can be seen in Figure 26.

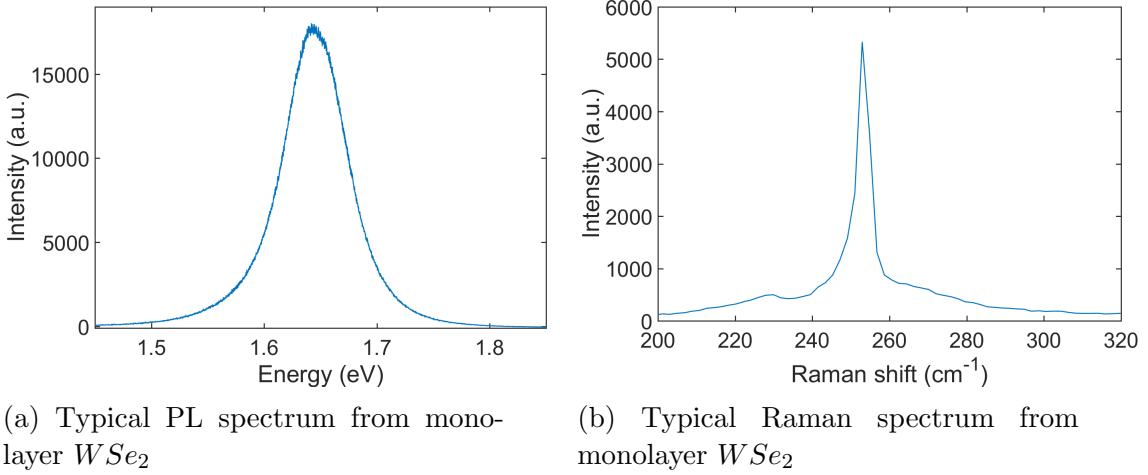


Figure 24: PL and Raman spectra from monolayer WSe_2

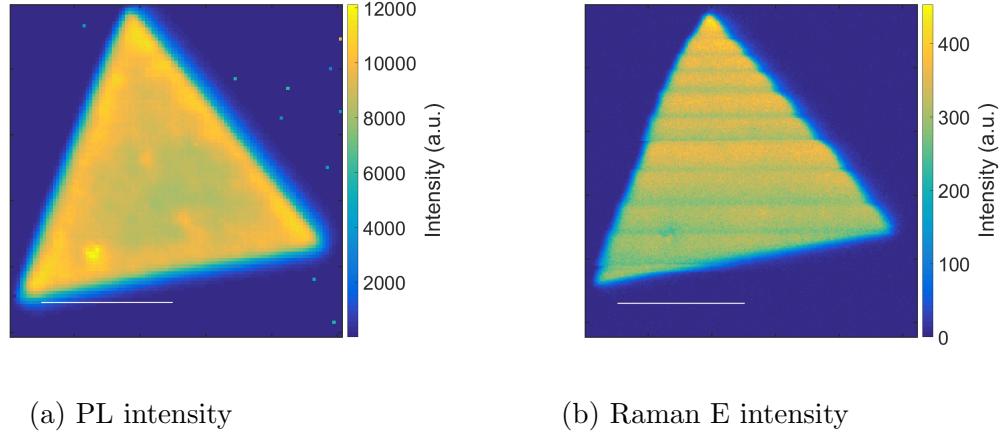


Figure 25: PL intensity and Raman E_{2g}^1 intensity maps

By plotting the intensity and width of the PL peaks against the peak position as seen in Figure 27 certain patterns can be observed. The intensity is generally mostly grouped around maximum values and relatively narrowly spread across the position spectrum. The thick flakes show much more even distribution of intensity across the position, which combined with the wide distribution of positions results in a much more inhomogeneous sample. The width and positions are generally well grouped with flakes with smaller width having more narrow distribution than those with greater width. Also few-layer flake shows a smaller peak width. Overall there is no obvious relation between position and width.

The Raman spectroscopy is a very useful characterisation technique for TMDCs. For most TMDCs it can be used to identify the number of layers or strain within the layer. However in the case of WSe_2 the position of the E_{2g}^1 and A_{1g} largely overlaps and therefore it is difficult to accurately determine the difference in their position. Because of that this method of identifying the number of layers cannot be employed easily. It is however still possible to examine the strain within the layers by noting the shift of the E_{2g}^1 peak. A Raman E_{2g}^1 peak

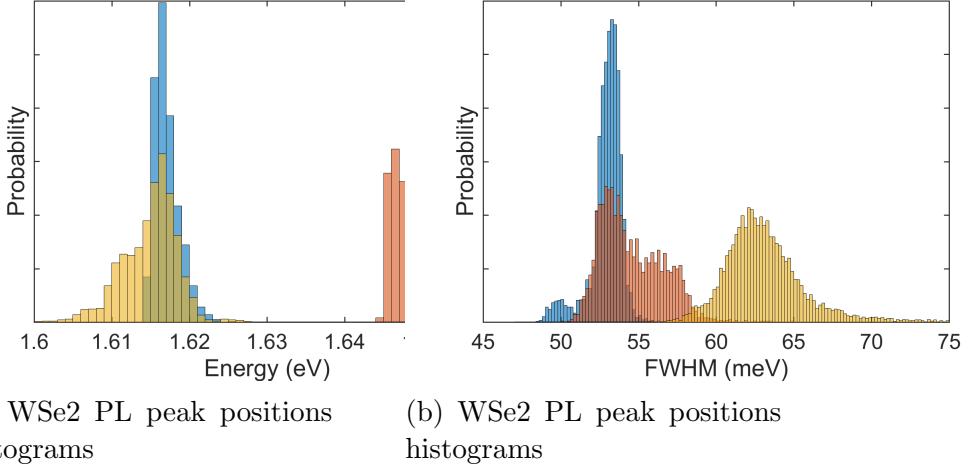


Figure 26: Comparison of PL peak positions and widths in different WSe_2 samples

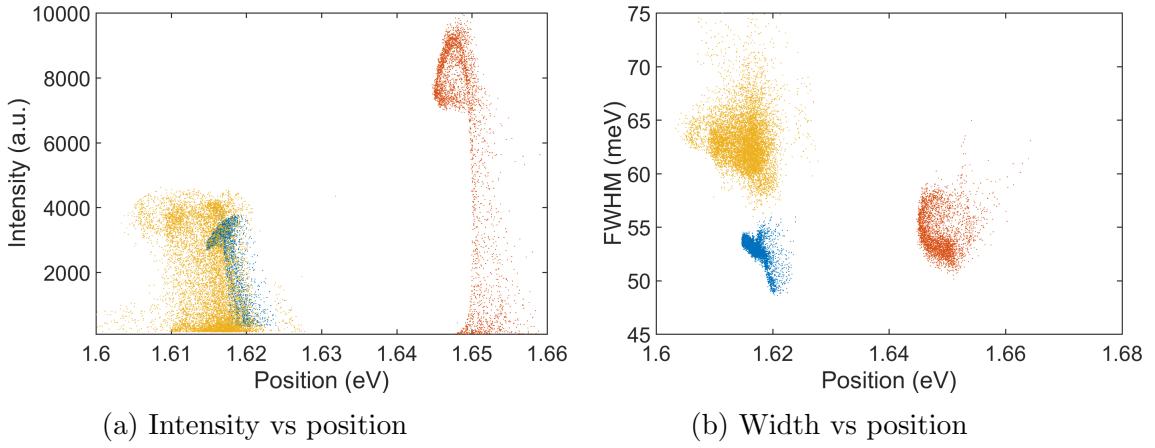


Figure 27: PL peak parameters distribution

position distribution from a representative sample can be seen in Figure 28. The strain can be then determined from the mean position of $250.678 \pm 0.095 \text{ cm}^{-1}$ to be 2.44 % [8].

The sample has been further characterised with XPS. Three areas were selected for measurements, one with thin, mono or double layer WSe_2 , one with thick bulk WSe_2 and one with no visible WSe_2 flakes. The Figure 30 shows W4f core levels measured in those spots. The first area (Figure 30a), with thin flake shows one doublet at 32.08 eV and 34.23 eV and a second doublet at 35.33 eV and 37.68 eV. The first doublet corresponds to WSe_2 while the second one can be attributed to WO_3 . Since the spot size in the measurement covers both the flake as well as some surrounding substrate it is possible that the WO_3 is located outside of the flake. Furthermore the background indicates that the emission from WS_2 came from surface and therefore the WS_2 flake is not contaminated with WO_3 . The second area with thicker flakes (Figure 30b) shows similarly two doublets: one at 32.28 eV and 34.43 eV and a second one at 35.38 eV and 37.63 eV. Similarly to the thin area with thin flake we can ascribe the former to the WS_2 and the latter to WO_3 . There is a small shift of 0.2 eV between WS_2

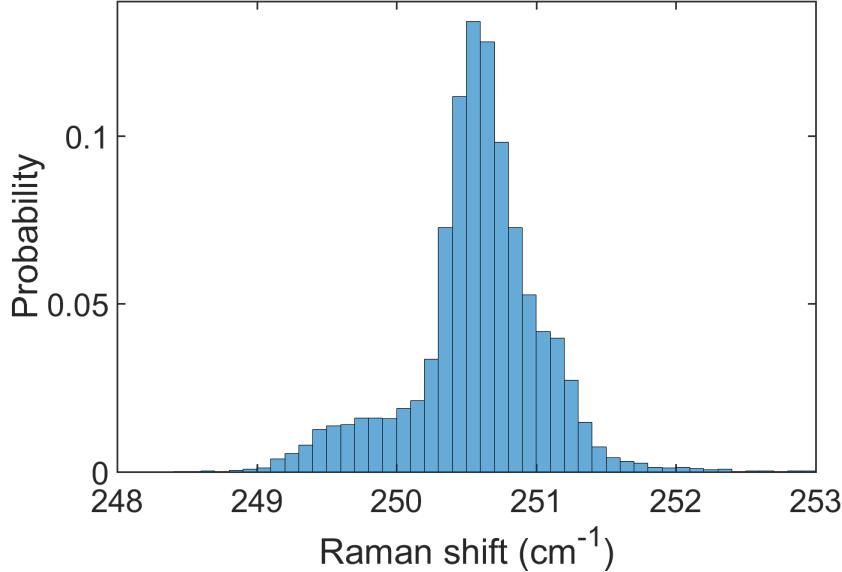


Figure 28: Histogram of Raman E_{2g}^1 peak position from monolayer WSe_2

from the thin flake and WS_2 from the thick flake. It is possible that XPS is sensitive to the number of layers in WSe_2 and TMDCs in general since it is known that number of layers does modify the electronic structure of the material. The WO_3 is found to be at the same position in both areas. The WO_3 peak is also relatively weaker in the area with the thick flake than in the area with thin flake which could be a result of the thick flake having larger surface area than the thin flake and smaller presence of WO_3 around the flake. Additionally and empty area (Figure 30c) with no visible flakes have been measured. Similarly two doublets, one at 32.58 eV and 34.73 eV and a second one at 35.48 eV and 37.58 eV have been fitted and their presence can be again explained by presence of WS_2 and WO_3 . The WS_2 peak is shifted in relation to that from the thin flake by 0.5 eV which could indicate presence of a highly defective WS_2 or very small amounts of very bulk WS_2 . The WS_2 peak is also much weaker than that of the WO_3 which is expected since no visible WS_2 flakes were observed.

We can also look at Se3d core levels measured at the same locations. As seen in Figure 31a, taken from an area with the thin flake, we can fit it with one doublet corresponding to the presence of WS_2 at 54.48 eV and 55.23 eV. Similarly in Figure 31b we can see Se3d peaks taken from area with the thick flake and can fit it with a doublet at 54.63 eV and 55.38 eV which also corresponds to the WS_2 . Similar to the W4f levels there is a shift of 0.15 eV between those two flakes which can be explained by their thickness which changes the electronic structure. The Se3d levels measured in the reference empty area also can be fitted with a doublet at 54.53 eV and 55.33 eV which can be attributed to WS_2 . Similarly there is a shift of 0.05 eV from the peak associated with the thin flake, which is much smaller than the W4f peak shift. The Se3d peak from the empty area is about a magnitude weaker than that from either the thin or thick flake which is expected as no visible flake was observed. It does however indicate a non insignificant presence of WS_2 , perhaps in the form of nuclei that never grew into proper flakes or flakes that shrunk or became etched and are highly defective and thinner than monolayer. The Se3d from the empty area also exhibits a steep background which indicates that the Se is covered with some layer, perhaps that of WO_3 .

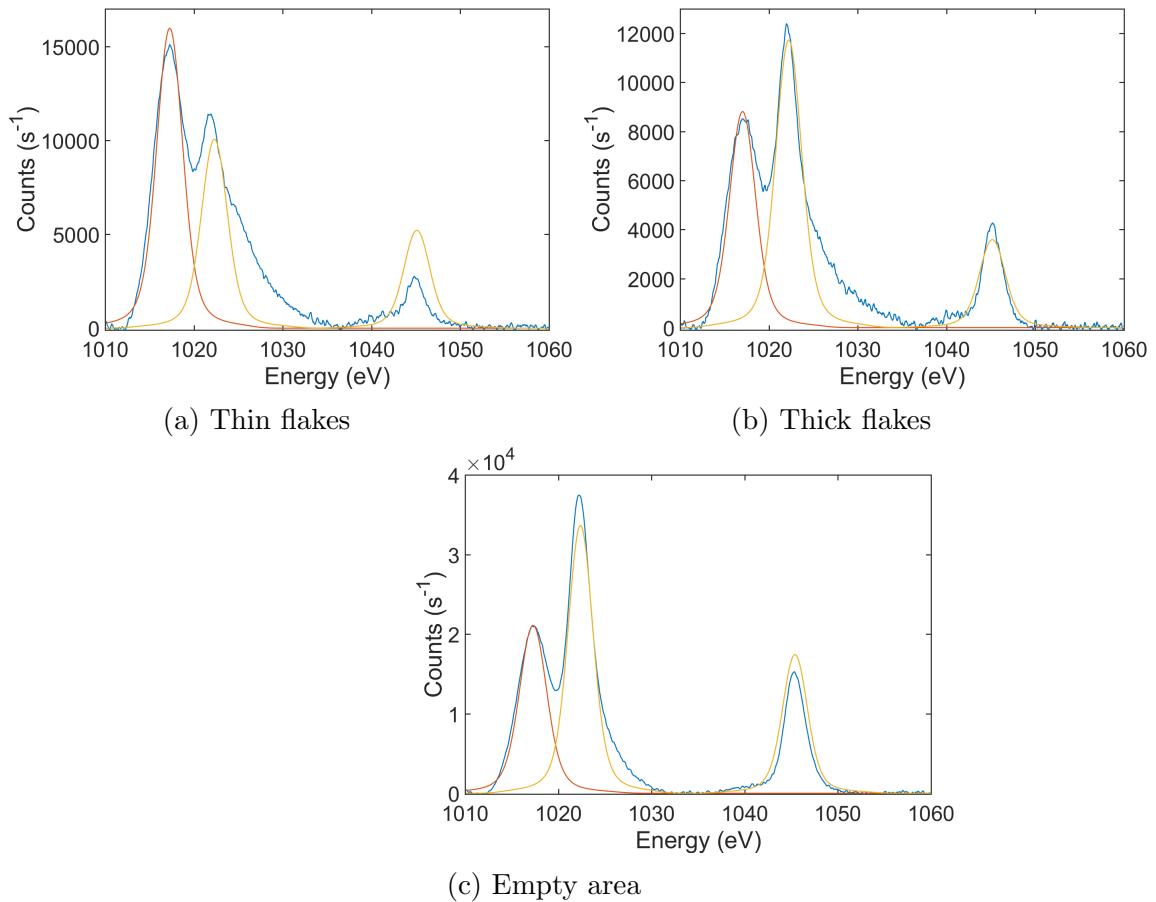


Figure 29: XPS spectra of Zn2p peaks in different areas of the sample

Finally the Zn2p levels were measured across the same areas. As seen in Figure ?? a doublet can be identified at

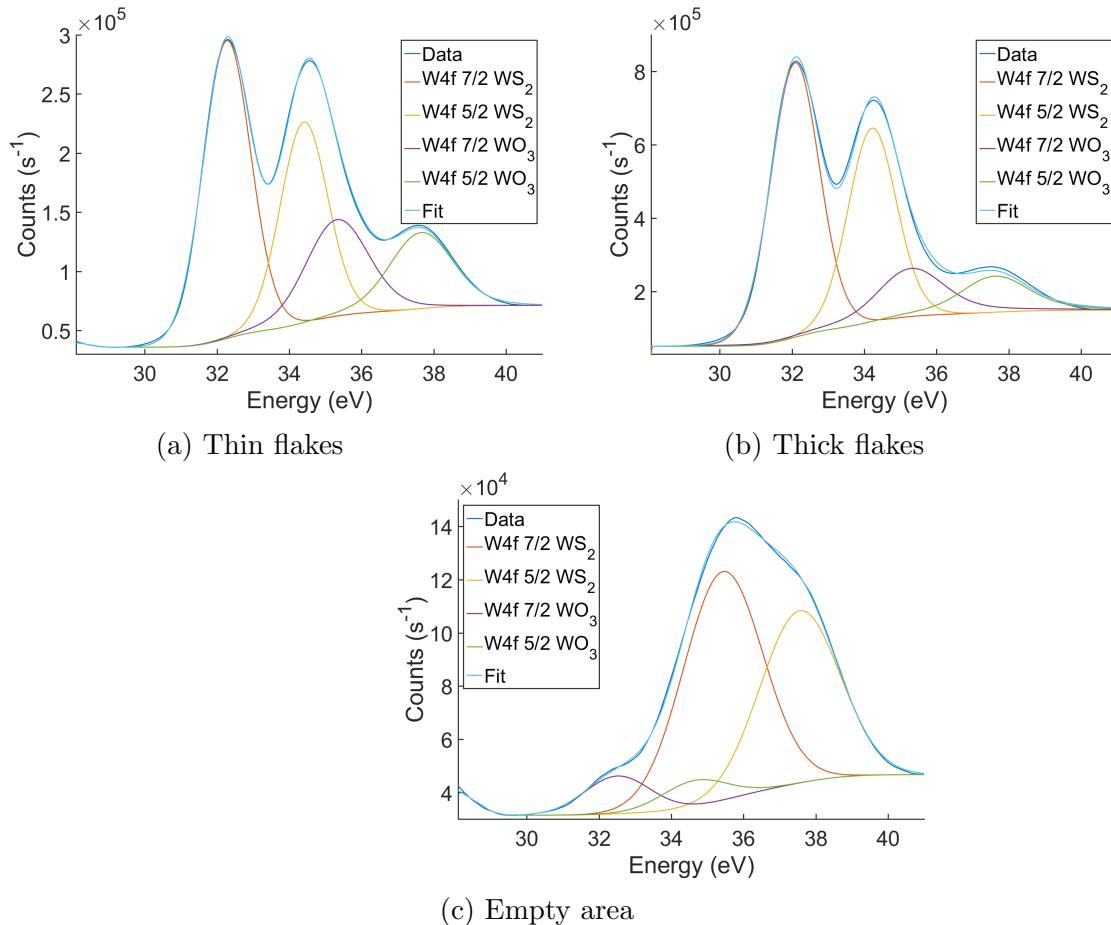


Figure 30: XPS spectra of W4f peaks in different areas of the sample

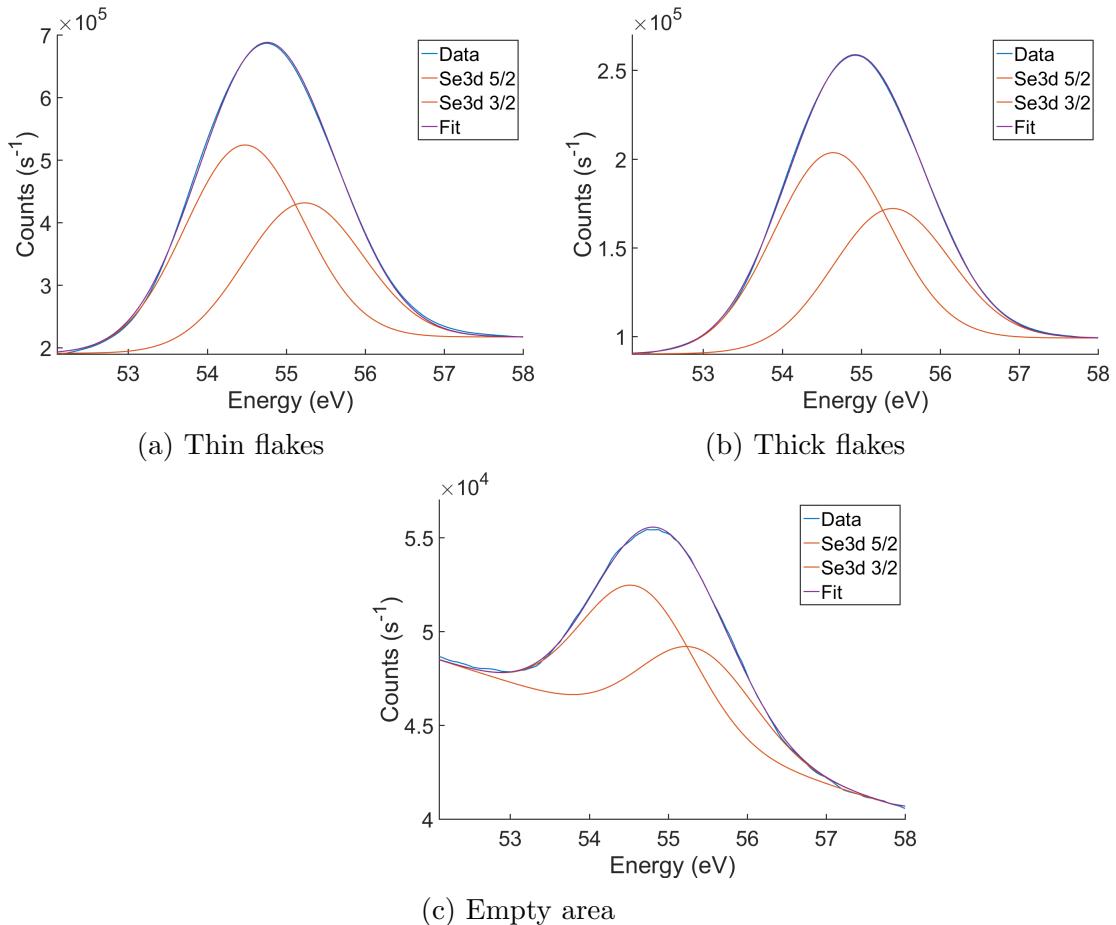


Figure 31: XPS spectra of Se3d peaks in different areas of the sample

4 Transfer

4.1 Introduction

The most common method of producing the TMDCs is CVD. During the CVD growth the process the substrate and the sample are heated to very high temperatures, up to 1000 °C. Because of that there is substantial thermal expansion in both substrate and sample. However due to difference in thermal expansion coefficient between those two elements there is potential build up of thermal strain. Additionally because the substrate, upon which the sample is grown, is heated to such high temperatures that it cannot be used for electrical measurements. More specifically the thermal expansion coefficients of WS_2 and SiO_2 are on the order of 10^{-3} and $10^{-7} K^{-1}$ respectively [19][?]. Therefore it is expected that during cooling down the WS_2 will come under tension due to thermal expansion coefficient misalignment. Moreover in order to use TMDCs as components in devices different layers have to be arranged together either vertically or laterally. Due to aforementioned reasons there is a need to develop methods for transferring single layers of TDMCs from one substrate to another one. In this chapter a focus is put on transferring WS_2 monolayer flakes from SiO_2/Si onto other surfaces.

The most common method of transferring flakes synthesised via CVD method is a wet transfer method utilising as an intermediate substrate. In such procedure a thin layer of PMMA is first spun on top of the substrate. After drying the substrate is placed in a KOH aqueous solution (6% to 8%) heated to about 50 °C. As a result the thin layer of SiO_2 on top of Si is dissolved leaving a PMMA with the sample attached to it floating on top of the solution. The PMMA is then rinsed in water several times and scooped up onto a new substrate. Next the sample is dried and annealed to ensure good adhesion and remove wrinkles and strain. Then the PMMA is removed with a solution of acetone and IPA at about 50 °C. Any remaining PMMA can be removed by annealing the sample at about 100 °C.

4.2 Results

A sample has been investigated using Raman and PL spectroscopy before and after transfer. In Figure 32 a comparison between samples before and after transfer can be seen in PL spectra. The as grown sample shows mostly homogeneous PL intensity, position and FWHM across the sample with the exception of the edge and trisecting lines in the middle where the PL intensity is higher and lower accordingly. In the sample after transfer the PL intensity, position and FWHM is more randomly distributed across the flake and there is a distinct lack of edge enhancement or the presence of trisecting lines.

The position of the PL peak from the as grown sample is $1.9765 \pm (9.8445 \times 10^{-4})$ eV, while the PL peak position from transferred sample $1.9703 \pm (8.3518 \times 10^{-3})$ eV. Therefore the peak position is shifted by 6.2 meV after transfer while the relative standard deviation is about 8.5 times greater in the transferred sample than in the as grown sample. The FWHM in the as grown sample is 36.3693 ± 0.7982 meV while in the transferred sample the FWHM is 83.2706 ± 6.7947 meV. The FWHM then increases by 46.9013 meV while the relative standard deviation increases 3.726 times compared to the as grown sample.

The Raman E_{2g}^1 peak position in the as grown sample is $350.8681 \pm 0.2064 cm^{-1}$ while in the transferred sample is $351.3407 \pm 0.2893 cm^{-1}$. The relative uncertainty is therefore

1.3997 greater in the transferred sample. The position of the Raman A_{1g} peak in the as grown sample is $418.6530 \pm 0.2829 \text{ cm}^{-1}$ while in the transferred sample it is $417.3195 \pm 0.4760 \text{ cm}^{-1}$. The relative uncertainty is therefore 1.6879 times greater in the transferred sample. The position difference between these two peaks is $67.7862 \pm 0.2411 \text{ cm}^{-1}$ in the as grown sample while it is $66.0040 \pm 0.4757 \text{ cm}^{-1}$ in the transferred sample. The relative uncertainty increases therefore by 2.0264 after the transfer. The intensity ratio between those peaks in the as grown sample is 5.7471 ± 0.6844 and after transfer it is 7.1609 ± 0.8899 . The relative uncertainty changes 1.5835 times after transfer.

It can be therefore seen that after transfer the relative uncertainty increases for every parameter of Raman and PL spectra maps. This indicates that the sample after the transfer is much less homogeneous. Because both the position of PL as well as the position of Raman peaks is affected by the strain the inhomogeneity can indicate a relaxation or build up of strain. Since the CVD growth method involves heating up the sample and the substrate to very high temperatures, up to 850°C , there is possibility of residual thermal strain after cooling down. Since the PMMA is much more flexible than the SiO_2 , that the sample is grown on, the WS_2 can relax before being placed on a new SiO_2 substrate. On the other hand the water present in between the WS_2 and PMMA can also be a source of strain. During the water evaporation the surface tension can induce local strain leading to high inhomogeneity. The PMMA can also have varying thickness and can swell to small degree therefore contracting in size during drying. Any or all of these effects can potentially contribute to the variation in parameters observed.

The average values of peak fitting parameters can be then compared between the two sample states to estimate the strain in the sample. The average position of $E_{2g}^1 + 2LA$ peak changes from 350.8601 cm^{-1} to 351.3407 cm^{-1} , a 0.4806 cm^{-1} difference. Since the position of this peak changes by $-3.1 \text{ cm}^{-1}/\%$ this indicates the change in strain of -0.155% . The $E_{2g}^1 + 2LA$ peak intensity change ($\Delta I/I_0$) of 23.15% indicates a 0.23% change in strain. The average value of A_{1g} peak position changes from 418.6530 cm^{-1} to 417.3195 cm^{-1} , a difference of 1.3335 cm^{-1} . This indicates then a strain of -4.445% . The intensity change of A_{1g} peak of 25.64% corresponds to 0.3344% strain.

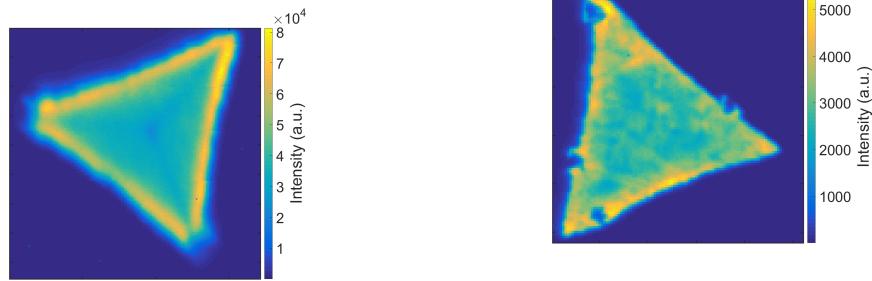
The PL peak position changes from 1.9765 eV to 1.9703 which corresponds to change from about 1% to 0.75% strain, a -0.25% change.

By comparing different average Raman and PL peaks fit parameters it is not clear to what extent the WS_2 is strained before or after the transfer. Neither the direction nor the extent of strain can be estimated then in the sample overall. The difference in deviation of these values however indicates that the sample after transfer is less homogeneous than before. Therefore while it cannot be said that the sample strain changes on average as a whole, there is a change in strain across the sample. While the thermal strain should result in the sample as a whole being under tension due to thermal expansion and contraction other effects could still take place like aforementioned variation in water presence, inhomogeneity of PMMA layer thickness or folds in PMMA layer.

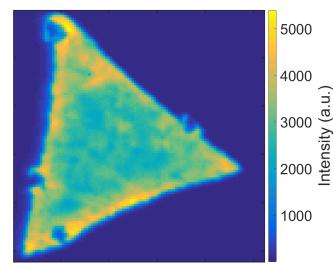
4.3 Conclusions

It is unclear to what extent the CVD grown WS_2 sample is strained prior to transfer or after it. The difference in relative uncertainty of different fitting parameters of PL and Raman spectra however reveals that the sample becomes less homogeneous following the procedure. This could indicate that the strain becomes introduced during the transfer via a

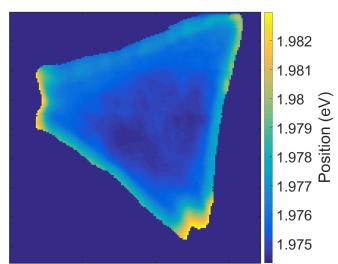
non uniform presence of water, non uniform thickness of PMMA layer, folds in the PMMA layer or presence of residue PMMA.



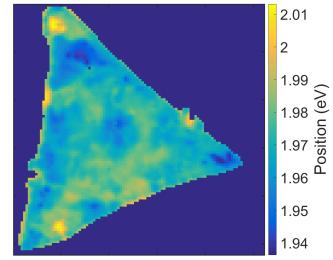
(a) PL Intensity map of as grown sample



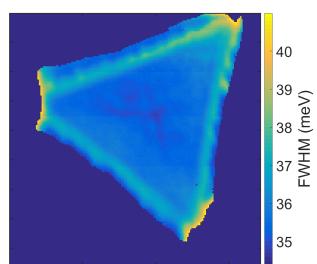
(b) PL Intensity map of transferred sample



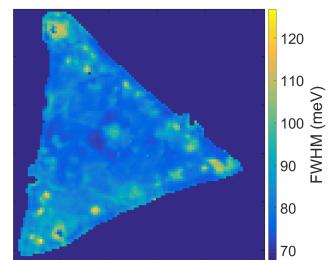
(c) PL Position map of as grown sample



(d) PL Position map of transferred sample



(e) PL FWHM map of as grown sample



(f) PL FWHM map of transferred sample

Figure 32: PL spectra maps of samples before and after transfer



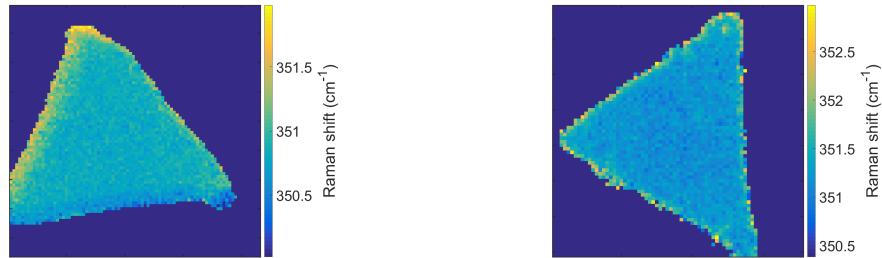
(a) Raman E_{2g}^1 intensity map of as grown sample

(b) Raman E_{2g}^1 intensity map of transferred sample



(c) Raman A_{1g} intensity map of as grown sample

(d) Raman A_{1g} intensity map of transferred sample



(e) Raman E_{2g}^1 position map of as grown sample

(f) Raman E_{2g}^1 position map of transferred sample

Figure 33: Raman spectra maps of samples before and after transfer

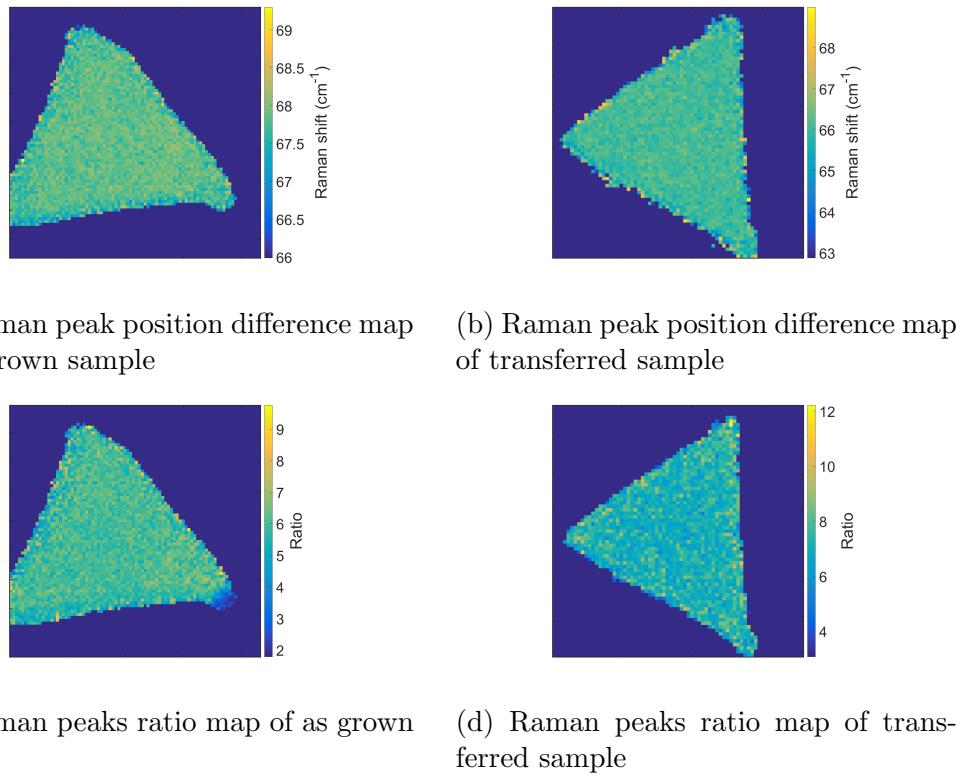


Figure 34: Raman spectra maps of samples before and after transfer

5 Conclusions

References

Appendix

Publications

F. Reale *et al*, "High-Mobility and High-Optical Quality Atomically Thin WS_2 " Scientific Reports, 2017 - submitted

F. M. Pesci *et al*, "MoS₂/WS₂ heterojunction for photoelectrochemical water oxidation", ACS Catalysis, 2017 - accepted

Conferences

Graphene Week, 13-17 June, 2016. (Best poster)

UK Semiconductors, 14-15 July, 2017.

MRS Boston, 26 November - 1 December, 2017.

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