

## Executive Summary

Item	Finding
<b>Highest-impact variables</b>	3 temperature setpoints – HEX-100.cold_fluid_temperature, Fuel.temperature, Air.temperature
<b>Weightage (percentage influence)</b>	24.24 % (HEX-100), 27.85 % (Fuel), 47.90 % (Air)
<b>Target KPI</b>	Heater Outlet Temperature – lower is better (overall 328–501 K)
<b>Best 5 scenarios</b>	Scenarios 0–4 produce the highest outlet temperatures ( $\approx 500 \text{ K} \rightarrow 416 \text{ K}$ )
<b>Worst 5 scenarios</b>	Scenarios 47, 38, 37, 35, 34 produce the lowest outlet temperatures ( $\approx 328 \text{ K} \rightarrow 362 \text{ K}$ )

## 1. Variable Impact

Equipment	Setpoint	Current Value (K)	Weightage %
HEX-100	cold_fluid_temperature	329.97	24.24
Fuel	temperature	364.52	27.85
Air	temperature	305.88	47.90

**Interpretation** – Air temperature has the strongest influence on the heater outlet temperature. Adjusting the air setpoint yields the largest KPI swing.

## 2. KPI Distribution Across Scenarios

Rank	Scenario	Heater Outlet Temp (K)	$\Delta$ from Overall Mean
1	0	500.90	+71.7
2	1	461.34	+32.2
3	2	441.18	+12.1
4	3	433.88	+4.8

<b>Rank</b>	<b>Scenario</b>	<b>Heater Outlet Temp (K)</b>	<b>Δ from Overall Mean</b>
5	4	416.69	-12.4
20	20	380.18	-46.5
30	30	366.07	-60.5
39	39	359.35	-67.3
42	42	356.77	-69.9
47	47	328.60	-99.7

- **Mean:** ~ 387 K
- **Std-dev:** ~ 78 K

<b>KPI</b>	<b>Min</b>	<b>Max</b>	<b>Range</b>
Heater Outlet Temp	328.60	500.90	172.30

### 3. Recommendations

<b>Action</b>	<b>Rationale</b>	<b>Expected KPI Effect</b>
<b>Reduce Air temperature</b>	Highest weightage	Decrease outlet temperature, moving toward lower-risk operating point
<b>Adjust Fuel temperature</b>	Significant weightage	Fine-tune within ±10 K to manage temperature swings
<b>Optimize HEX-100 cold-fluid temperature</b>	Moderate weightage	Small but cumulative effect when combined with Air/Fuel adjustments
<b>Control global heat-transfer coefficient</b>	Condition variable	Lower values (≈ 10-11 K) reduce outlet temperature; monitor for operational limits

### Quick-look KPI Heat Map

Scenario 0: 500.9	Scenario 10: 393.4
Scenario 1: 461.3	Scenario 11: 393.3
Scenario 2: 441.2	Scenario 12: 391.4
Scenario 3: 433.9	Scenario 13: 390.2
Scenario 4: 416.7	Scenario 14: 386.7

(Each subsequent scenario shows a gradual downward trend as the air temperature increases and the heat-transfer coefficient decreases.)

---

**Bottom line:** Concentrate on the Air temperature setpoint first, then fine-tune Fuel and HEX-100 temperatures, while keeping the global heat-transfer coefficient within an optimal range ( $\approx 10$ - $12$  K) to achieve the lowest heater outlet temperature.