## **Assignment 2: Modeling Process Quality**

- 1. The probability distribution of the discrete random variable x is  $p(x) = kr^x$ , 0 < r < 1. Find the appropriate value of k. Find the mean and variance of x.
  - (a) The value of k.

let S be the sample space, then P(S) = 1 and let  $X \equiv r.v.$  of this distribution

: 
$$P(S) = P(x) = \sum_{x=0}^{\infty} kr^x = k \sum_{x=0}^{\infty} r^x = 1$$

by Geometric Progression,  $\sum_{x=0}^{\infty} r^x = \frac{1}{1-r}$ 

$$\therefore 1 = k \sum_{0}^{\infty} r^{x} = k \frac{1}{1 - r}$$

so we can know that  $k=1-r_{\ \#}$ 

(b) The mean of x.

by the definition of this question, we can rewrite that  $p(x)=(1-r)\ r^x, x=0,1,2,...$  and by the formula of mean,  $E(x)=\sum_{x=0}^{\infty}\ x\ p(x)$ 

$$\therefore E(x) = \sum_{x=0}^{\infty} x (1-r) r^x$$

$$= (1-r) \sum_{x=0}^{\infty} x r^x$$

$$= r(1-r) \sum_{x=0}^{\infty} x r^{x-1}$$
since  $f(x) = \sum_{x=0}^{\infty} r^x = \frac{1}{1-r}$ 

by differentiate, we get 
$$f'(x) = \sum_{0}^{\infty} x r^{x-1} = \frac{1}{(1-r)^2}$$

so we can rewrite and know that 
$$E(x) = r(1-r)\frac{1}{(1-r)^2}$$

$$= \frac{r}{1-r}$$

(c) The variance of x.

by the formula of variance, 
$$Var(x) = E(X^2) - E(X)^2$$

$$= E[X(X-1)] + E(X) - E(X)^2$$
and since  $E[X(X-1)] = \sum_{x=0}^{\infty} x(x-1) p(x)$ 

$$= \sum_{x=0}^{\infty} x(x-1) (1-r) r^x$$

$$= (1-r) \sum_{x=0}^{\infty} x(x-1) r^x$$

$$= r^2(1-r) \sum_{x=0}^{\infty} x(x-1) r^{x-2}$$

$$= r^2(1-r) \frac{2}{(1-r)^3}$$

$$= \frac{2r^2}{(1-r)^2}$$
thus  $Var(x) = E[X(X-1)] + E(X) - E(X)^2$ 

$$= \frac{2r^2}{(1-r)^2} + \frac{r}{1-r} - \left(\frac{r}{1-r}\right)^2$$

$$= \frac{2r^2}{(1-r)^2} + \frac{r(1-r)}{(1-r)^2} - \frac{r^2}{(1-r)^2}$$

$$= \frac{r}{(1-r)^2}$$

2. A random sample of 50 units is drawn from a production process every half hour. The fraction of nonconforming product manufactured is 0.02. What is the probability that  $\hat{p} \leq 0.04$  if the fraction nonconforming really is 0.02?

$$r.v.\ X \equiv ext{ the number of nonconforming product} \ X \sim bin(n=50, p=0.02) \ \therefore \ \hat{p} = \frac{x}{n} = \frac{x}{50} = 0.04 \ \therefore \ x=2 \ P(\hat{p} \leq 0.04) = P(x \leq 2) \ = \sum_{x=0}^2 \ C_x^{50} \ 0.02^x \ (1-0.02)^{50-x} \ = 0.922 \ _{\#}$$

- 3. The output voltage of a power supply is normally distributed with mean 5V and standard deviation 0.02V. If the lower and upper specifications for voltage are 4.95V and 5.05V, respectively.
  - (a) What is the probability that a power supply selected at random will conform to the specifications on voltage?

$$\begin{array}{l} r.v. \ X \equiv \mbox{the output voltage of a power} \\ X \sim N(\mu = 5, \sigma^2 = 0.02^2) \\ P(conformed) = P \, (4.95 \leq x \leq 5.05) \\ = P \, \bigg( \frac{4.95 - 5}{0.02} \leq Z \leq \frac{5.05 - 5}{0.02} \bigg) \\ = 1 - 2 \, \Phi(-2.5) \\ = 0.98758 \ _{\#} \end{array}$$

(b) How much would the process variability need to be reduced in order to have all but one out of 1000 units conform to the specifications?

$$P(nonconformed) = 1 - P(4.95 \le x \le 5.05)$$

$$= P\left(\frac{4.95 - 5}{\sigma} \le Z \le \frac{5.05 - 5}{\sigma}\right)$$

$$= \frac{1}{1000} = 0.001$$

$$P\left(Z \le \frac{5.05 - 5}{\sigma}\right) = 0.9995 = P(Z \le 3.27)$$

$$\therefore \frac{0.05}{\sigma} = 3.27$$

$$\therefore \sigma = 0.0153 \, \#$$

- 4. A stock brokerage has four computers that are used for making trades on the New York Stock Exchange. The probability that a computer fails on any single day is 0.005. Failures occur independently. Any failed computers are repaired after the exchange closes, so each day can be considered an independent trial.
  - (a) What is the probability that all four computers fail on one day?

$$r.v.~X \equiv$$
 the number that fails in 4 computer  $X \sim bin(n=4,p=0.005)$  
$$f(x) = C_x^4~p^x~(1-p)^{4-x}$$
 
$$P(X=4) = C_4^4~p^4~(1-p)^0 = 0.005^4 = 6.25 \times 10^{-10}~_{\#}$$

(b) What is the probability that at least one computer fails on a day?

$$P(X \ge 1) = 1 - P(X = 0) = 1 - 0.995^4 = 0.0199 \, \#$$

(c) What is the mean number of days until a specific computer fails?

$$r.v.\ Y \equiv$$
 the number that fails in 4 computer 
$$Y \sim geo(p=0.005)$$
 
$$f(y) = p(1-p)^{y-1}$$
 
$$E(y) = \frac{1}{p} = \frac{1}{0.005} = 200 \text{ days }_\#$$

5. The time to failure of a product is well described by the following probability distribution:  $f(x) = 0.1e^{-0.1x}, x \ge 0$ . If time is measured in hours, what is the probability that a unit fails before 100 hours?

$$r.v.~X\equiv$$
 the time that a unit fails 
$$X\sim exp(\beta=10)$$
 
$$P(X\leq 100)=\int_0^{100}0.1e^{-0.1x}~dx=0.99995~{\rm g}$$