

SUPPLY NETWORK

SUPPLIERS

ROAD SUPPLY

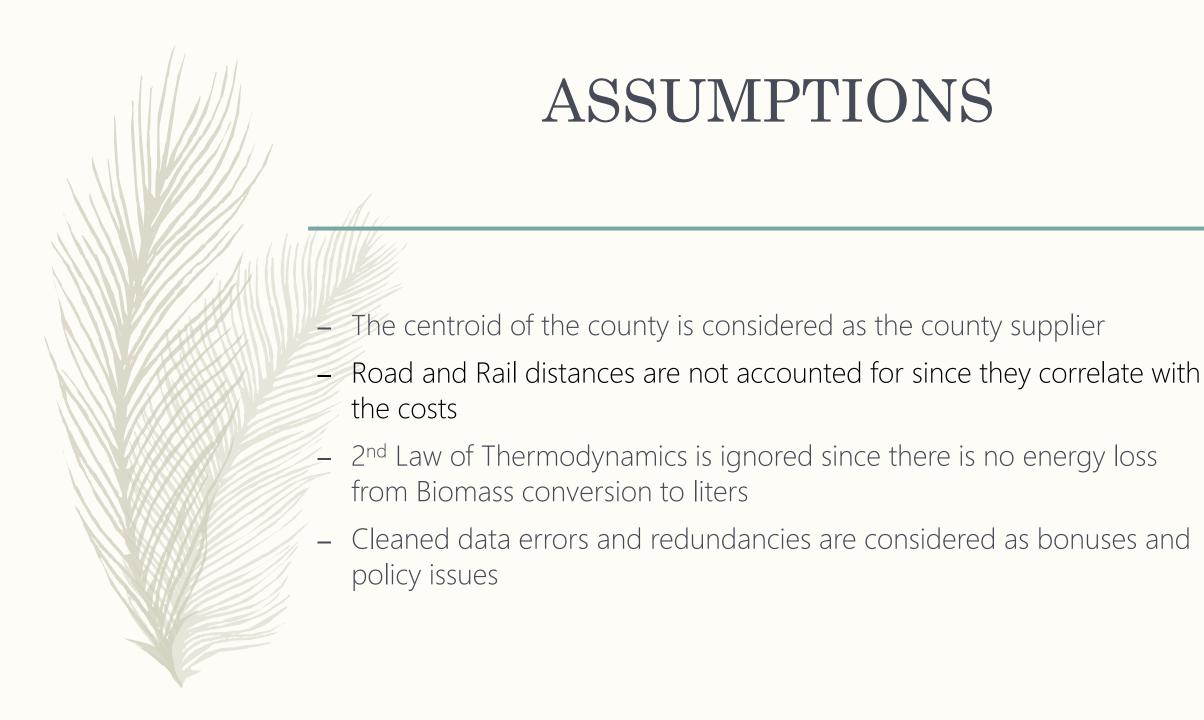
HUBS

RAIL SUPPLY

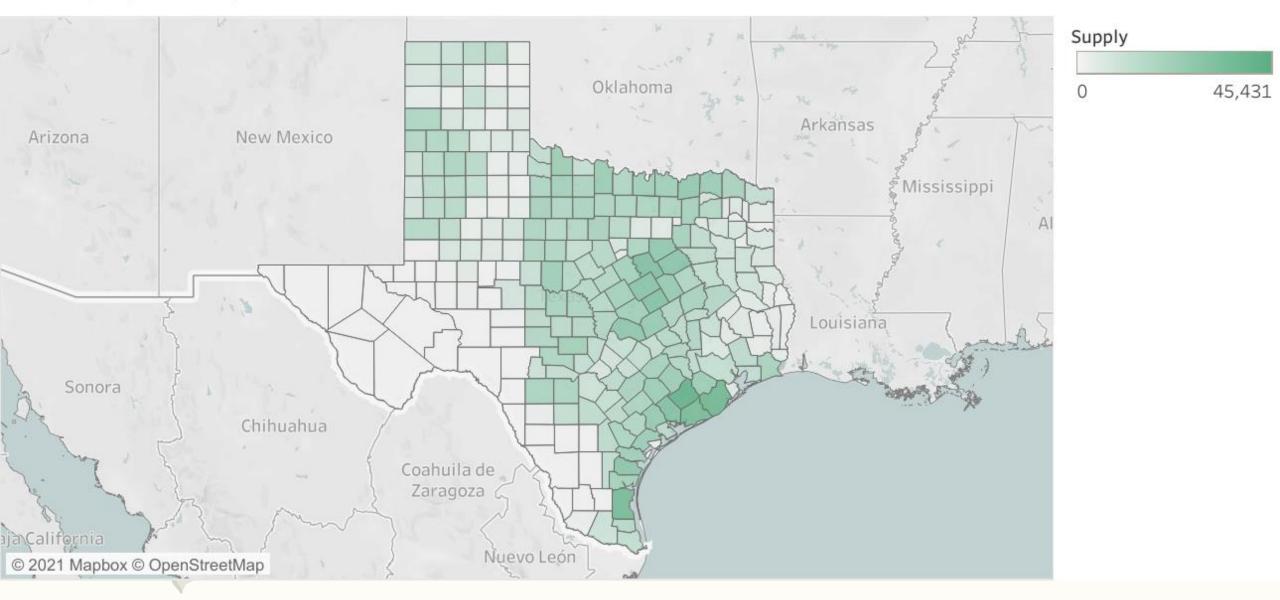
PLANTS

254 County Suppliers 1303 Potential Hubs

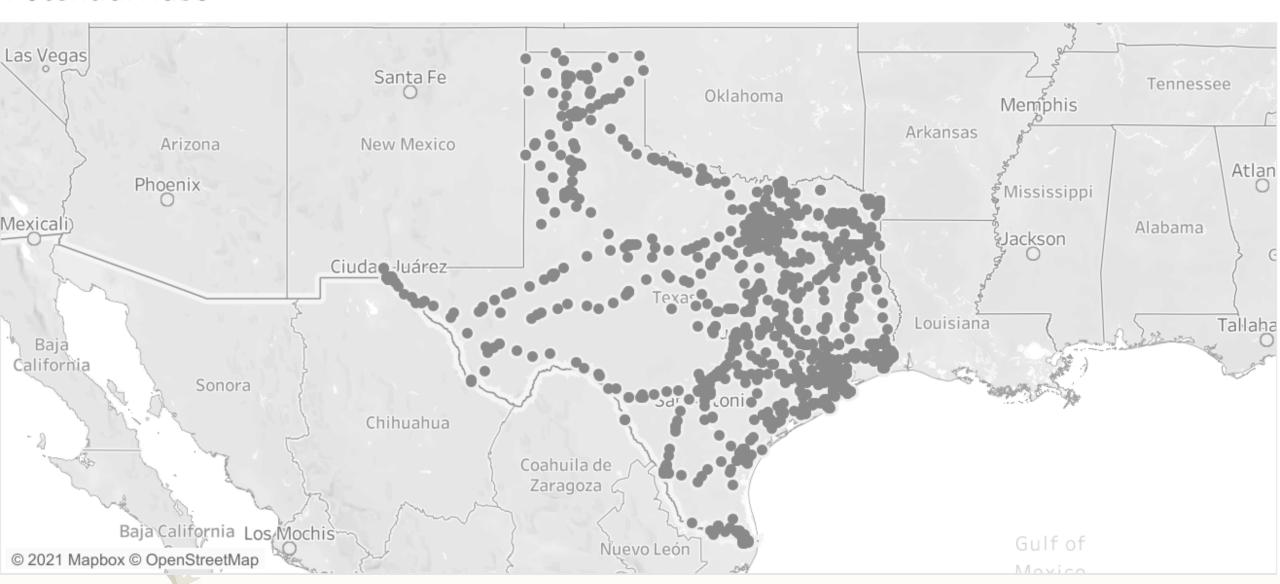
167
Potential
Biorefineries



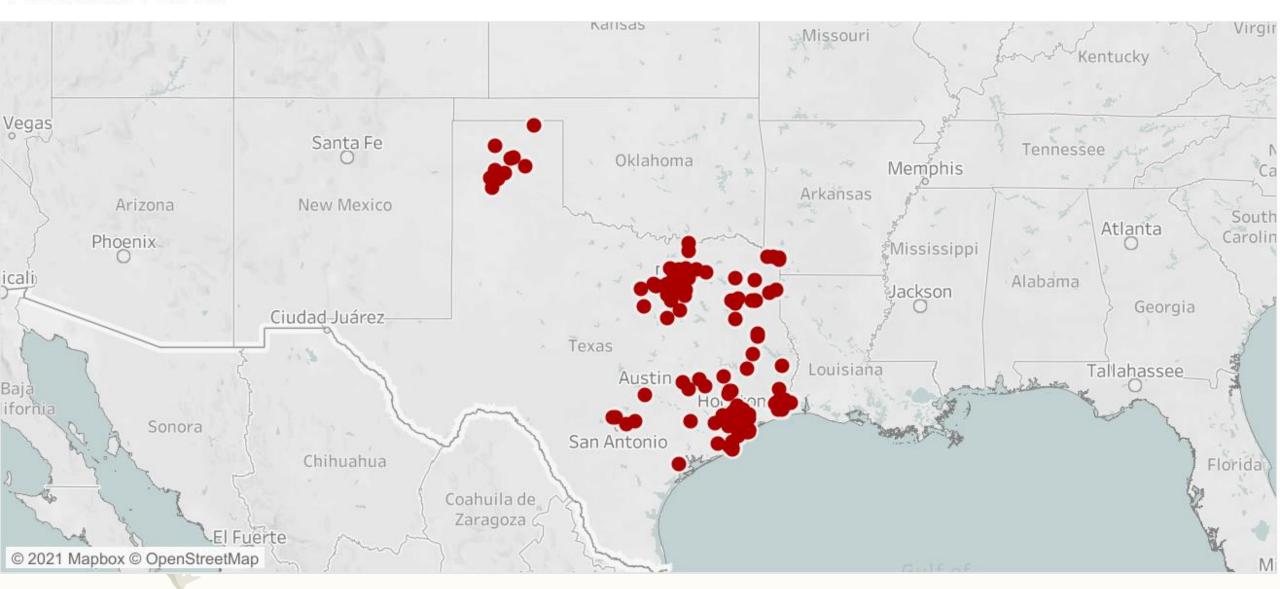
Supply by County



Potential Hubs



Potential Plants





HUB PARAMETERS

Investment cost \$ 3,476,219

Preprocessing capacity 300,000 Mg

PLANT PARAMETERS

Investment cost \$ 130,956,797

Annual conversion capacity 152,063,705 liters

Conversion yield 232 liters/Mg

DEMAND

Network demand 1,476,310,602 liters

Note: All the parameters are considered for a period of time of one year.



CALCULATIONS

From the datasets and parameters:

Total Supply = 3,053,377.71 Mg

Demand in Mg = Network demand in liters / Conversion yield

= 1,476,310,602 liters / 232 liters/Mg

= 6,363,407.77 Mg

Since the demand supersedes the total supply, a third-party supplier is to be introduced:

3rd party Supply = Demand - Total Supply = 3,310,030.06 Mg

CALCULATIONS

- The Average Road Cost is used as the estimated 3rd party cost per unit

$$=$$
 \$ 30,488,893.10 / 330,962 $=$ \$92.122 \approx \$92

Number of plants to meet demand

= Demand / Annual Conversion Capacity = 9.7085 ≈ 10 plants

- Total Plant Investment Cost = $10 \times $130,956,797 = $1,309,567,970$

Number of hubs to meet plant requirement

= Demand / Hub Capacity = 21.21 ≈ 22 hubs

- Total Hub Investment Cost = $22 \times 3,476,219 = 76,476,818$

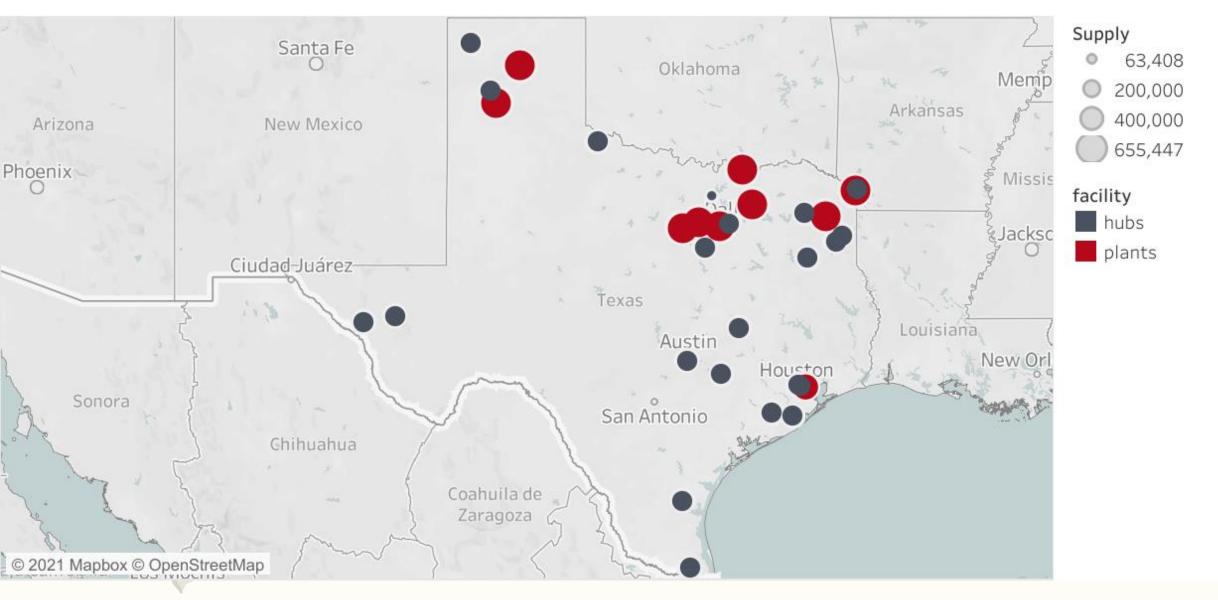


RESULTS

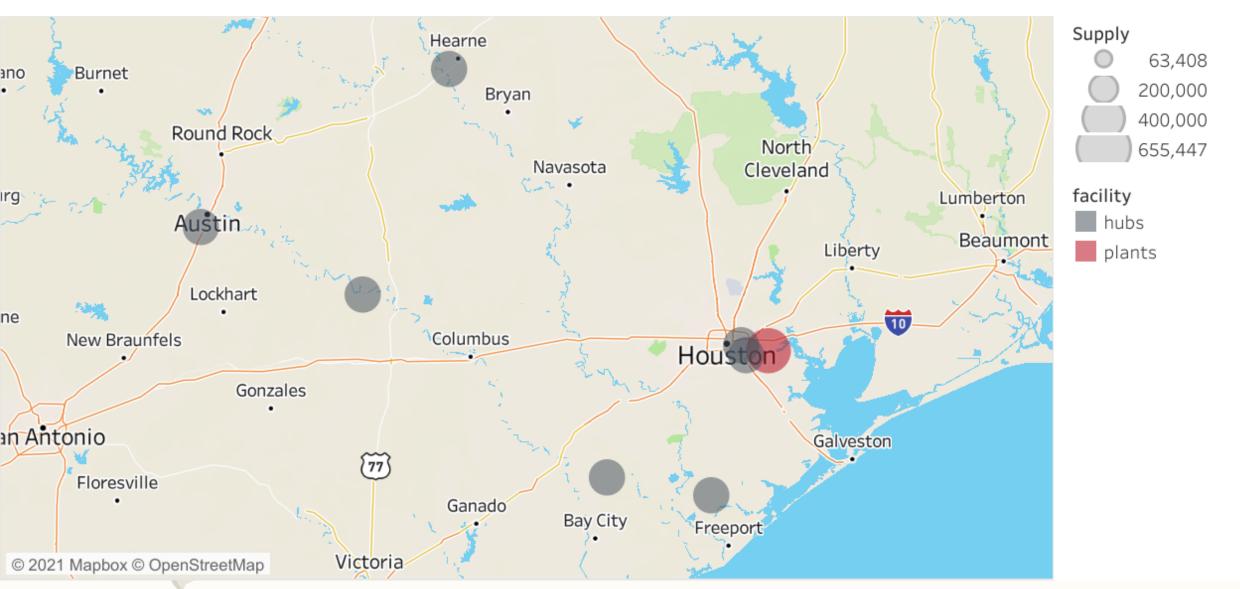
| | hub_status | road_supply |
|-------|------------|-------------|
| hubs | | |
| 512 | 1.0 | 300000.000 |
| 17246 | 1.0 | 300000.000 |
| 17318 | 1.0 | 300000.000 |
| 17387 | 1.0 | 300000.000 |
| 17399 | 1.0 | 300000.000 |
| 17482 | 1.0 | 300000.000 |
| 17517 | 1.0 | 300000.000 |
| 17623 | 1.0 | 300000.000 |
| 17695 | 1.0 | 63407.767 |
| 17850 | 1.0 | 300000.000 |
| 17886 | 1.0 | 300000.000 |
| 17909 | 1.0 | 300000.000 |
| 17969 | 1.0 | 300000.000 |
| 18006 | 1.0 | 300000.000 |
| 18012 | 1.0 | 300000.000 |
| 18097 | 1.0 | 300000.000 |
| 18103 | 1.0 | 300000.000 |
| 18119 | 1.0 | 300000.000 |
| 18255 | 1.0 | 300000.000 |
| 18264 | 1.0 | 300000.000 |
| 18307 | 1.0 | 300000.000 |
| 18483 | 1.0 | 300000.000 |

| | plt_status | rail_supply |
|--------|------------|-------------|
| plants | | |
| 543 | 1.0 | 655447.00 |
| 9088 | 1.0 | 655447.00 |
| 9091 | 1.0 | 655447.00 |
| 9104 | 1.0 | 655447.00 |
| 9142 | 1.0 | 655447.00 |
| 9167 | 1.0 | 464384.73 |
| 9188 | 1.0 | 655447.00 |
| 9203 | 1.0 | 655447.00 |
| 10060 | 1.0 | 655447.00 |
| 10061 | 1.0 | 655447.00 |
| | | |

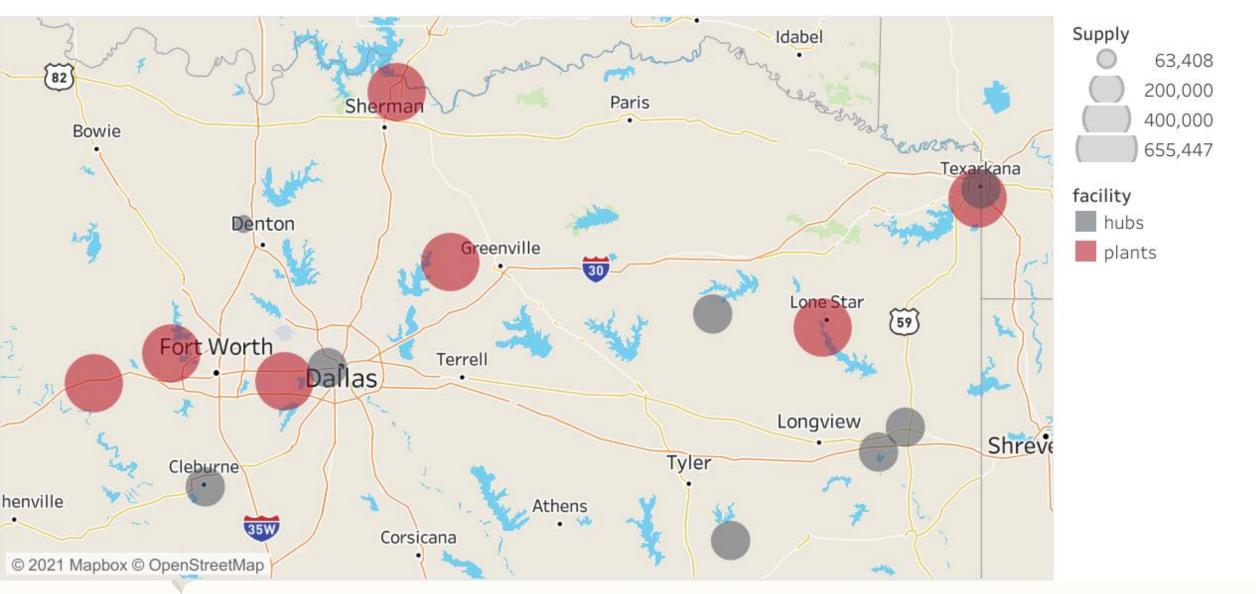
Optimal Hubs and Plants



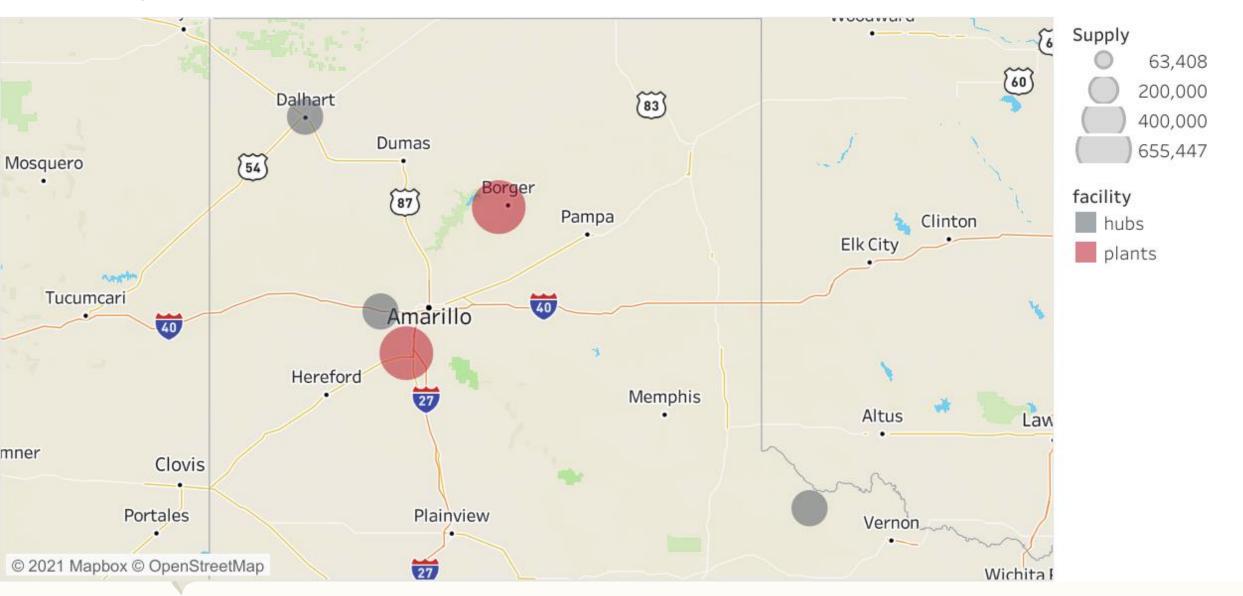
South East Map



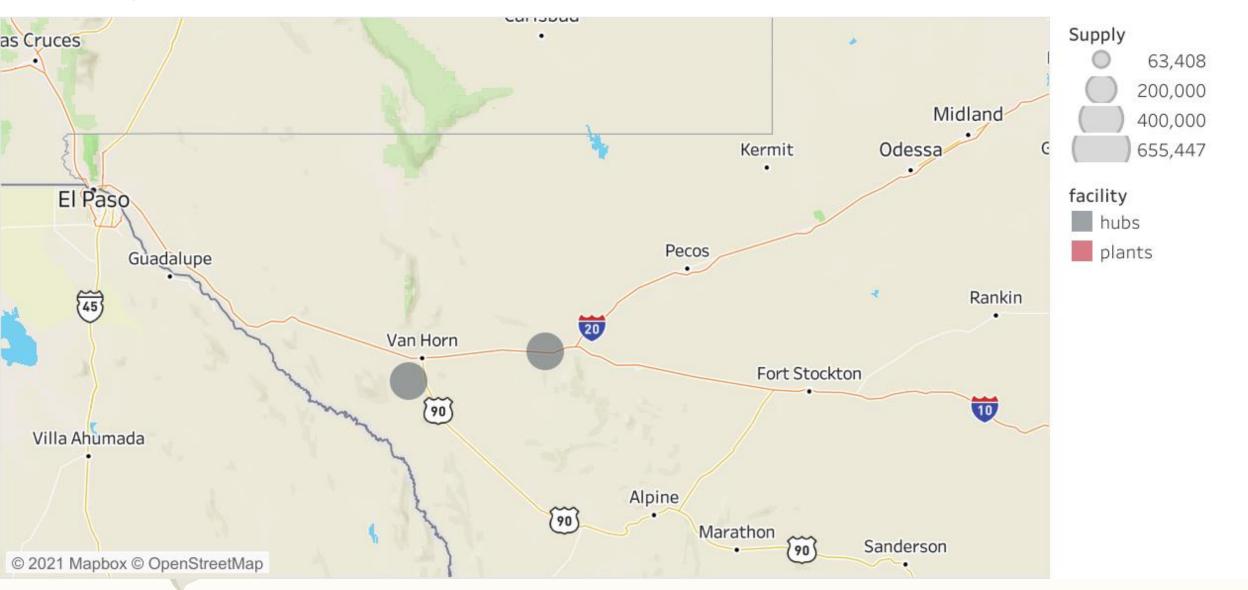
East Map



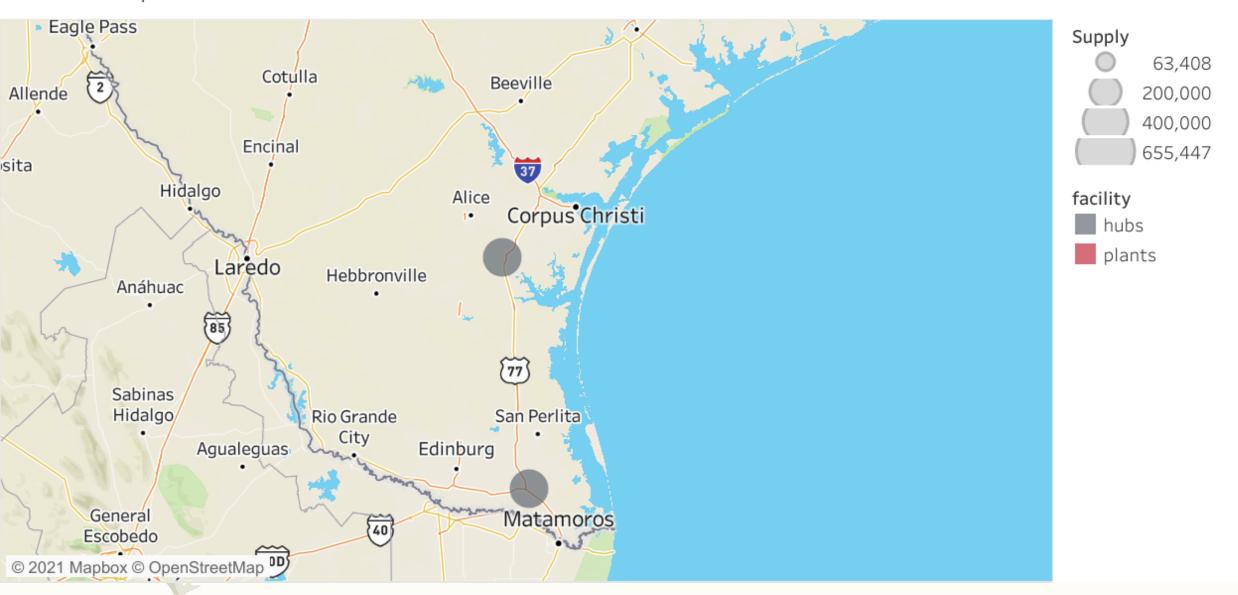
North Map



West Map



South Map





 The optimal number of 22 hubs and 10 plants were obtained for an overall network (investment and transportation) cost of \$1,725,868,653,500

 With 0.025% and 0.215% error rate from the TX_roads and TX_railroad datasets these results were retrieved, but with more accurate data better results would have been reached.