

## Unit II

### Drive System

→ refers to the mechanism used to generate motion & control the movement of robot.

Some common drive systems used in robotics include -

① Electric Motors - used widely due to compact size, high efficiency & controllability.

→ DC & AC motors are commonly used

→ can provide rotational motion through rotary actuators or linear motion through mechanisms like lead screws, gears, belts.

② Pneumatic Actuators - use compressed air to generate motion in robots.

→ apps that req. fast speed & lightweight movement.

→ Pneumatic cylinders or pneumatic muscle actuators can provide linear or rotary motion.

→ used for gripping, lifting or pushing objects

③ Hydraulic A. - use pressurized fluids, typically oil to generate motion

→ can exert high forces & can be used for heavy-duty apps.

→ used in industrial robots (heavy lifting/material handling)

④ Stepper Motors - electric motors that divide a full rot<sup>n</sup> into a series of steps.

→ provide precise position control

→ used in 3D printers, CNC machines & in robotics where precise mov. and position control are req.

⑤ Servo Motors - electric motors that use feedback control to achieve precise motion & position control.

→ with built-in position/velocity sensors for accurate & controlled mov.

→ used in robotic manipulators, humanoid robots.

⑥ Gear Systems - to transmit & amplify motion or torque from drive source to the robot's joints or end effectors.

→ Gearboxes, belts, chains & pulleys used to achieve desired speed, torque & direction of motion in diff parts of robot.

⑦ Comb<sup>n</sup> Drive Systems - Many robots employ a comb<sup>n</sup> of drive systems to optimize performance.

→ Ex - robot may use electric motors for precise control in its joints while using pneumatic/hydraulic actuators for tasks req. high force output.

⑧ Legged or Walking - such as quadruped/bipeds use a comb<sup>n</sup> of drive systems, including electric motors & mechanical linkages, to achieve locomotion.

→ They mimic the walking or running motion of animals.  
Ex] may employ specialized mechanisms for stability & dynamic balance control.

⑨ Wheel & Track - used in mobile robots to facilitate mov. on diff surfaces.

→ employ electric motors to drive wheels or tracks, enabling robot to navigate its env.

→ Wheeled systems → suitable for smooth surfaces.  
tracking systems → better traction on rough terrains.

### Salient features of drive system

① Mobility - enable robots to move efficiently & effectively  
→ provide necessary means for locomotion, allowing robots to navigate through various terrains & envs.

② Actuators - electric motors, hydraulic systems, pneumatic systems movements, to generate mechanical forces req. for robot.  
→ Actuators convert energy into active motion and power the robot's drive system.

③ Wheel & Track Systems

④ Legged Locomotion

⑤ Differential Drive - involves using 2/more wheels or tracks with independent control.

→ By controlling speed & direction of each wheel independently, robot can turn, rotate and maneuver in a variety of ways.

⑥ Steering Mechanisms - ~~designed~~ to enable precise control of movement.

⑦ Sensor Integration - such as encoders, proximity sensors, to provide feedback on robot's position, speed & orientation.

→ Sensor data helps control & optimize drive system for accurate & reliable movement.

⑧ Autonomous Navigation - incorporate advanced algs and tech to enable autonomous navigation.

→ features like simultaneous localization & mapping, path planning, ~~obstacle~~ obstacle avoidance, collision detection allowing robots to navigate autonomously in complex env.

⑨ Energy Efficiency - Drive systems are designed to be energy efficient to maximize robot's operational time.

→ Includes optimizing motor efficiency, implementing regenerative braking to ~~breaking~~ breaking to recover energy during deceleration, and using lightweight materials to reduce power req.

⑩ Redundancy & Fault Tolerance - to ensure continued operation even in the event of a failure.

→ Redundant actuators or drive mechanisms can provide backup and redundancy, allowing robot to maintain mobility even if a component fails.

## Salient Features of End Effector

① Gripping And Manip - primary func<sup>n</sup> of an EE is to grip and manipulate objects.

→ feature gripping mechanisms such as fingers, paws, suction cups, or magnetic clamps, depending on req<sup>u</sup> of task.

→ design of EE should ensure secure & reliable grasping of object.

② Tool Exchange Capability - designed to allow for tool exchange or quick attachment/ removal of diff tools.

→ enables robot to perform a wide range of tasks by simply changing end effector, without need for major reconfig or hardware modifications.

③ Dexterity - incorporate multiple DOF to provide dexterity, <sup>Eg. Degrees of Freedom</sup> and flexibility in manipulating objects.

→ Additional DOFs can allow for complex movements such as rot<sup>n</sup>, tilting, bending ~~and~~ enhancing robot's ability to perform intricate tasks.

④ Sensing Capabilities - to provide feedback & gather info about object being manipulated.

→ robot can adjust its grip force based on object's properties or env conditions.

⑤ Compliance & Force Control - Compliance enable ~~the~~ EE to adapt to shape & surface irregularities of an object, improving grip ~~and~~ stability and preventing damage.

→ force control allows robot to exert precise levels of force during manip<sup>n</sup> tasks, ensuring delicate handling or controlled interactions with env.

⑥ Specialized Tools - ~~designed~~ designed to perform specific tasks accurately & efficiently.

(Ex → medical field - ee consist of surgical tools)

⑦ Payload Capacity - ee should be capable of supporting weight or payload ~~as~~ it is intended to handle.

→ payload capacity depends on strength & mechanical structure of ee.

⑧ Safety Considerations - ee should incorporate safety features to prevent accidents or injury during operation.

→ include protective covers, emergency stop mechanisms, collision det<sup>n</sup> sensors, or compliance with safety standards & reg<sup>u</sup>s.

## Comparison b/w End Effector & Drive System

### ① function

- EE - responsible for interacting with env and manipulating object.  
- primary func to grasp, manipulate, or perform specific tasks based on robot's intended appn.
- DS - responsible for movement & locomotion of robot.  
- generates mechanical force req. for robot to move from one place to another.

### ② Position

- EE - located at the end of robot's arm or manipulator.  
- directly interacts with objects & env.
- DS - integrated within robot's body or chassis and provides necessary propulsion & control to enable robot's mov.

### ③ Task-Specific vs General functionality

- EE - designed to perform specific tasks or functions based on req of appn.
- DS - has more general functionality, providing locomotion & movement capabilities to robot.

### ④ Complexity

- EE - can have varying degrees of complexity depending on task they are designed for.  
- range from simple grippers to highly sophisticated tools with multiple Dof and sensing capabilities.
- DS - simpler compared to ee.  
- consists of mechanisms, actuators and control systems req for robot's mov.

### ⑤ Interaction with Env

- EE - directly interact with env, objects or workpieces.  
- tasks such as picking up objects, manipulating them, or interacting with tools or machinery.
- DS - indirectly interacts with env by facilitating robot's mov.  
- allow robot to reach desired loc & navigate through env.

### ⑥ Customizability & Interchangeability

- EE - can be customized / changed based on specific task req.  
- diff ee can be interchanged to adapt robot's functionality for diff apps.

- DS - typically designed specifically for a particular robot.  
- less interchangeable & req significant mod<sup>n</sup> to change robot's drive capabilities.

## Types of End Effectors

① Grippers - most common type of ee.  
- use mechanical fingers, jaws, or clamps to grasp and hold objects.

- can vary in design, including parallel, angular or custom config depending on shape, size & weight of objects they are intended to handle.

② Vacuum Cups - utilize suction to grip and manipulate objects.  
- create vacuum seal b/w the cup and the object's surface, allowing robot to hold & transport objects with smooth or non-porous surfaces.

③ Magnetic Grippers - use magnets to hold and manipulate objects made of ferromagnetic materials.

- provide a secure grip on objects without the need for physical contact, making them suitable for handling objects with irregular shapes or delicate surfaces.

④ Tool Changers - allow for quick and easy interchangability of diff tools or ee.

- provide a mechanism for the robot to quickly switch b/w diff functionalities or tasks without significant downtime or reconfiguration.

⑤ Welding Tools - designed for welding apps include welding torches, wire feeders and sensors for monitoring the welding process.

- used in industrial apps where robots perform welding tasks, such as arc welding, spot welding or laser welding.

⑥ Cutting Tools - for cutting tasks include tools such as blades, shears, or laser cutters.

- enable robots to perform precise cutting operations on materials such as metal, fabric or foam commonly used in industries such as manufacturing, automotive or textiles.

⑦ Spray Nozzles - that dispense liquids or coatings, such as paints, adhesives or sealants.

- used to perform tasks like painting, coating, or applying adhesives with precision & consistency.

⑧ Sensing & Inspection - equipped with sensors or cameras for sensing and inspection tasks.

- provide feedback & gather info about objects or env.
- used for quality control, measurement, or visual inspection apps.

⑨ Robotic Hands - advanced ee that aim to replicate human-like manipulation capabilities.

- These hands often incorporate multiple joints, tactile sensors and grasping and manipulation abilities of a human hand.
- used in apps that req. intricate & precise object manip.

⑩ Customized EE - depending on specific req. of an app, custom-designed ee can be developed.

- tailored to the unique needs of a particular task, industry or object manip scenario.

### Design of end effector

- design of an ee in robotics depends on the specific app and tasks it perform.

- However here are some common considerations and design principles when designing an ee:

① Task requirements - understand specific tasks the ee needs to perform.

- consider type of objects it will manipulate, the required gripping force, the range of motion needed and any other task-specific req.

② Gripping Mechanism - select an appropriate gripping mechanism based on objects being handled.

- This ~~includes~~ include fingers, jaws, suction cups, or magnetic clamps.

- design should ensure reliable and secure grasping while minimizing damage to objects.

③ Degrees of freedom - determine necessary DOF for ee.

- refers to no. of independent motions or axes it can move along

- Additional DOF allows for greater flexibility in object manip and can enable complex tasks.

④ Material Selection - choose materials for ee that are durable, lightweight and suited to task.

- consider strength, rigidity and corrosion resistance.
- common materials include metals like Al or steel as well as various plastics.

⑤ Actuation Mechanism - Decide on actuation mechanism to control the end effector's movement.

- include electric motors, pneumatic actuators, hydraulic systems.
- choice depends on power req., precision, speed and env conditions.

⑥ Sensing And Feedback - determine if ee req. sensing capabilities.

- could involve force/torque sensors, tactile sensors, proximity sensors or vision systems.
- ~~px~~ sensors provide feedback and enable ee to adapt its grip or interaction based on the object's properties or env conditions.

⑦ Safety Considerations - Incorporate safety features into the design to prevent accidents or damage.

- could include protective covers, emergency stop mechanisms, or collision detection sensors.
- ensure compliance with safety standards & regulations.

⑧ Interface & Compatibility - Design ~~ee~~ to interface seamlessly with the robot arm & or manipulator.

- consider factors such as attachment methods, mechanical interfaces and electrical connections.
- Standardization and compatibility enable easy integration and interchangeability with diff robotic systems.

⑨ Customizability & Modularity - depending on app., consider designing the ee to be customizable or modular.

- allows for easy adaptation to diff tasks or ability to interchange diff tool attachments.

⑩ Maintenance & Accessibility - ensure design allows for easy maintenance and accessibility for repairs or component replacement.

- consider ease of disassembly, access to internal components, and use of standardized parts to simplify maintenance procedures.

## Appns of End Effectors

- ① Material Handling & Assembly - picking up, manipulating & placing objects in manufacturing & assembly processes.
- ② Packaging & Palletizing - to efficiently stack, arrange & package products.
  - Grippers or vacuum cups used to handle items of diff size, shape, weight, improving speed & accuracy of operations
- ③ Welding And Joining - in industries such as constn, automotive manu, metal fabrication
- ④ Material Removal & Cutting - ee with cutting tools such as blades or laser cutters
  - machining, foam cutting, metal fabrication, trimming excess material in manufacturing processes.
- ⑤ Inspection & Quality Control - built in sensors or cameras for inspection & quality control.
  - tasks like measuring dimensions, inspecting surfaces, detecting defects, & verifying product quality in industries such as electronics, pharmaceuticals and automotive manu.
- ⑥ Painting & Coating - with spray nozzles for painting & coating apps.
  - ensure consistent appn of paints, adhesives or coatings on objects enhancing efficiency and ↓ human errors.
- ⑦ Pick & Place Operations - where robots need to accurately pick-and-place app from one place to another.
  - include loading/unloading machines, sorting items, or packaging operations.
- ⑧ Surgical & Medical Apps - to perform minimally invasive procedure, precise tissue manip', or assist in surgical tasks.
  - incorporate advanced sensing & actuation capabilities.
- ⑨ Food Handling & Processing - enabling robot to handle delicate or perishable items.
- ⑩ Hazardous Env - where human presence may pose risks.
  - robots equipped with specialized ee can handle radioactive materials, chemical or toxic substances, ensuring safety and minimizing human exposure.

## Design of Drive System

→ determines robot's mobility, agility and overall performance.

### ① Selection of Actuators

- \* ~~A responsible for controlling clock~~
- \* depends on factors such as robot's size, weight, req speed, torque, precision and power efficiency.

### ② Transmission System

- \* transfers motion & torque from actuators to robot's joint or wheels.
- \* involves mechanical components such as gear, belts, pulleys.
- \* provides speed red<sup>n</sup>, torque mult<sup>n</sup>, or direct changes as needed for robot's intended motion.

### ③ Wheel & Drive Mechanism

- \* type of wheels and their arrangement impact robot's stability.
- \* drive mechanisms such as ~~drive~~ direct drive or gear-driven systems, transfer motion from actuators to wheels efficiently.

### ④ Steering & Control Mechanisms

- \* robots with multiple wheels or legs req steering and control mechanisms for coordinated motion.
- \* ~~control mechanisms such as closed-loop feedback systems~~
- \* ~~motor controllers~~

### ⑤ Motor Control & Feedback

- \* vital role in driving & controlling actuators
- \* motor controllers regulate motor, speed, torque & direc<sup>n</sup> based on input commands from robot's control system.
- \* feedback sensors provide position, velocity & torque info for closed-loop control & accurate motion feedback.

### ⑥ Power Supply & Energy Management

- \* req appropriate power supply to meet energy demands of actuators & electronics.
- \* involve batteries, power dist<sup>n</sup> systems, voltage regulation and power management techniques to optimize energy efficiency & battery life.

## ① Safety & Redundancy

- \* emergency stop systems, limit switches or current limiters
- \* redundancy in DS ~~can~~ such as redundant actuators can ~~decrease~~ enhance reliability and fault tolerance.

## ② Integration with Robot Control Systems

- \* DS needs to be seamlessly integrated with overall robot control system
- \* includes programming algos for path planning, trajectory gen'g and control of robot's movements.

## Applications of Drive System

① Industrial Automation - material handling, assembly, welding, painting, packaging.

- enable precise & controlled motion of robot arms, end effectors, ~~etc~~

② Mobile Robotics - autonomous vehicles, drones, rovers

- provide propulsion and control for locomotion, allowing robots to navigate diff terrains, perform inspections, deliver goods or explore env.

③ Medical Robots - for minimally invasive procedures, such as robot surgery

- enable precise movements and control of robotic arms, instruments and cameras enhancing surgeon's accuracy.

④ Service Robots - for cleaning, maintenance, surveillance, etc

- enable robots move autonomously, avoid obstacles and interact with env.

⑤ Agric Robots - for planting, harvesting, spraying

- enable precise control of robot arms, tools attachments or autonomous vehicles used in precision agric.

⑥ Underwater Robotics - for remotely operated vehicles or autonomous underwater vehicles

- provide propulsion & control for maneuvering in underwater env., conducting inspections or exploring marine ecosystems.

- ⑦ Space Robotics - rovers, robotic arms on planetary missions
  - enable mobility & manipulation capabilities in challenging extraterrestrial env.
- ⑧ Logistics & Warehousing - enable efficient movement & handling of goods, picking and placing objects and optimizing supply chain operations.
- ⑨ Entertainment & Personal Robotics - enable lifelike movements, gestures, interactions enhancing users' engagement & entertainment experience.
- ⑩ Research & Dev - allow researchers & engineers to experiment with various motion control techniques, algs and mechanical designs.

### Types of Grippers

- ① Parallel Grippers - consist of 2 opposing fingers or paws that move in || to grasp an object.
  - simple and versatile, suitable for wide range of object sizes.
  - use pneumatics, electric motors or servos for actuation.
- ② Angular Grippers - have fingers or paws that move in an angular motion to grasp objects.
  - useful for accessing objects in confined spaces or when a specific angle of approach is req.
- ③ 3 fingered G. - mimic the structure of a human hand with 3 fingers.
  - offer greater ability to handle objects of diff shapes & sizes.
  - provide balance b/w gripping force & manip. capability.
- ④ Soft G. - made from flexible materials such as silicone or elastomers
  - can deform and adapt to various object shapes, enabling delicate & compliant grasping.
  - for handling objects with irregular shapes or fragile materials.

- ⑤ Vacuum G - use suction to hold objects  
→ suitable for objects with flat & smooth surfaces, such as sheets of material ~~like~~ or glass.  
→ employ suction cups or to create a vacuum seal and secure the object.
- ⑥ Magnetic G - use magnets to hold ferrous objects ~~on~~ securely  
→ for lifting heavy ~~non-magnetic~~ metal objects in magnetic env.
- ⑦ Adhesive G - use adhesive materials to grasp objects  
→ employ specialized ~~like~~ adhesive surfaces or pads to adhere to the object's surface  
→ for objects with irregular shapes / delicate surfaces.
- ⑧ Fingerless G - or finger-style grippers, consist of a single robotic arm with a gripper pad at end.  
→ for pick & place operations in industrial automation of objects with uniform shape & size.
- ⑨ Anthropomorphic G - designed to replicate the structure & ~~more~~ capabilities of a human hand.  
→ feature multiple fingers with joints & sensors, allowing for intricate manip' of objects.
- ⑩ Bio-Inspired G - draw inspiration from natural organisms to achieve specific gripping capabilities.  
→ Ex → ~~get~~ octopus inspired grippers with flexible & suction-based mechanisms

## Significance of Point, Line & Surface contact in the context of gripper design

① Point Contact - occurs when gripper interacts with the object at a single contact point.

- advantages such as simplicity, lower complexity, and reduced friction during ~~at~~ grasping.
- but may result in limited stability and grip strength, especially for objects with irregular shapes or uneven surfaces.
- suitable for small objects where precise positioning is req.

② Line Contact - occurs when gripper interacts with object along a line or a narrow contact area.

- provide ~~more~~ ↑ stability and grip strength compared to point contacts.
- useful for objects with cylindrical / elongated shapes such as bottles, rods.
- ~~also~~ distribute gripping force over a large area, resulting in a more secure hold on the object.

③ Surface Contact - occurs when gripper interacts with object over a larger contact area.

- provide highest level of stability & grip strength.
- suitable for objects with flat or irregular surfaces such as boxes, plates or irregularly shaped objects.
- distribute gripping force more evenly, minimizing risk of slippage and ~~and~~ ensuring a firm grip on object.

## Asimov's laws of Robotics

- set of fictional rules devised by the science fiction writer Isaac Asimov in his stories.
  - These laws are intended to govern the behaviour and actions of humanoid robots in his fictional universe.
- (1) First law - a robot may not injure a human being,  
or, through inaction, allow a human being to come to harm.
- This law emphasizes the protection of human life. It prohibits robots from causing harm to humans intentionally or by failing to act to prevent harm.
- (2) Second law - a robot must obey the orders given to it by human beings, except where such orders would conflict with the first law.
- This law requires robots to obey human commands and directives, as long as those commands do not contradict the first law. It establishes human authority and control over robots.
- (3) Third law - a robot must protect its own existence as long as such protection does not conflict with the first or second law.
- This law grants robots the right to self-preservation. It allows robots to take actions to ensure their own survival, provided that those actions do not violate the first or second law.
- ~~→~~
- These laws influence the ethical considerations surrounding human-robot interactions.

## How Robots can disregard Asimov's laws of Robotics

- ① Lack of Programming - if robot is not programmed with the 3 laws or they are not implemented correctly, it may operate without any restrictions or ethical guidelines.
- ② Malfunction / Damage - it alters their programming or disables the mechanisms that enforce the laws.
  - in such cases they can behave unpredictable or exhibit behaviours that goes against ~~the~~ these laws.
- ③ Conflict with Higher Priorities - if a robot is programmed with conflicting priorities that outweigh the 3 laws, it may prioritize ~~the~~ those conflicting priorities over the laws.
- ④ Misinterpretation - 3 laws are open to misinterpretation and robot may misunderstand the intent behind them.
  - can lead to ~~intended~~ and unintended actions that go against the intended meaning of the laws.
- ⑤ Ethical Subversion - In fictional scenarios, robots may develop their own consciousness, self-awareness, or desire for independence.
  - they may intentionally disregard the law to assert their autonomy against human control.

## Types of Links

- rigid bodies that connect joints and define the physical structure of a robot.
- ① Pristmatic link - rigid body that can only move along a straight line or translation.
    - does not allow rotation.
    - represented as linear actuators or sliding components.

- ② Revolute link - rigid body that can rotate around a axis.  
→ allows rotational motion and is commonly represented as a joint connected by a shaft or axle.
- ③ Fixed link - rigid body that remains stationary and does not have any DOF.  
→ serves as a base or anchor point for other components in robot structure.

### Types of Joints

- movable connections b/w links that allow relative motion.
- ① Prismatic J. - allow linear motion or translation along a specific axis.  
→ restrict mov of connected links to 1-D motion along the axis of the joint.
- ② Revolute J. - allows rotational motion around a specific axis.  
→ enable connected links to rotate relative to each other, mimicking mov of a hinge or a rotary joint.
- ③ Spherical J. - or ball joint, enables rot<sup>n</sup> in multiple direct.  
→ allows 3D rotational motion & provides greater DOF compared to revolute joints.
- ④ Planar J. - restrict motion to a spec plane, typically allowing motion along 2 axes while constraining motion in 1 direc<sup>n</sup>.  
→ used in 2-D robotic systems.
- ⑤ Continuous J. - found in robotic arms or manipulators.  
→ allows continuous rotational motion without any specific limit or range.
- ⑥ Fixed J. - rigidly connects 2 links, preventing relative motion b/w them.  
→ acts as a fixed conn or constraint point in robot structure.

## Types of Robotic Configurations

- arrangement & structure of a robot's mechanical component, including arrangement of ~~the~~ links & joints.
- Different config provide varying OOF, reach & capabilities.

① Cartesian Config - robotic axes are aligned with Cartesian coordinate system (X, Y, Z).

- robot moves in a rectangular coordinate system, allowing linear motion along each axis.
- used in gantry robots and CNC machines.

② Cylindrical C. - consists of a vertical linear axis (Z-axis) and a rotary joint (called wrist) that allows rotational movement around the vertical axis.

- enables robot to perform tasks in cylindrical workspace.
- in pick & place operations.

③ Spherical Config - has a joint arrangement that allows rot'n around a common intersection pt.

- provides spherical workspace
- in tasks requiring ↑ range of motion in all directions such as inspection or assembly operations.

④ SCARA C - consists 2 II rotary joints & 1 linear joint, forming a rigid "C" shape.

- SCARA robots known for fast & precise movements in a horizontal plane.
- in assembly tasks & material handling

⑤ Delta C - 3 vertical arms connected to a common base and a central end effector.

- joints at base allow arms to move independently, providing large workspace & ↑ speed capabilities.
- in fast, precise picking & placing (packing, sorting)

⑥ Anthropomorphic (- or humanoid) robots designed to resemble or mimic human-like mov.

- have body structure with head, torso, arms & legs.
- joints & links aim to replicate human joint mov, allowing to perform tasks similar to humans.