```
64.01
26.60
405.54
1
5.00
© 2025 kondo shoji +5
-107.92
• ••
5.00
-164.81
. . .
5.00
. . .
58.94
P
\overset{5.00}{\mathrm{D}}
77.86
C
5.00
A
-91.32
PDCA.....
26.60
······P·Plan·····D·Do··
···C·Check······A·Action··
26.60
26.60
.....PDCA......C.....
26.62
```

.....

64.01 26.60 405.54 2 5.00 © 2025 kondo shoji +5 -325.55 1• 80.80 ..... 19.40 1..... -85.20 2·~ 5.00 80.80 1.35 ..... To Do 130.02 • • • • • -33.74 .1..... 26.60 ••••• 26.60

.1.....

26.60

64.01
427.14 3
5.00
© 2025 kondo shoji +5 -255.63
19.45
5.00 ···1····
19.40
19.40
19.40
-52.65
19.45
19.40
19.40
19.40
-129.54 
7.16 
<sup>273.09</sup> 2·····3·····
26.60

• • • • • • • • • • • •

64.01 1.....

26.60

405.54

4

5.00

© 2025 kondo shoji +5

-265.76

$$2^{6.60} \cdots 1.5 \cdots$$

-39.79

427.14 5 5.00 © 2025 kondo shoji +5 -153.55 30.20 • • • • • • • • • 30.23 30.20 • • • • • • -44.20 • • • • • • • • • 30.17 • • • • • • • • • 30.25 ..... -148.65 ..1..... 4.54 1..... -101.83 26.57 26.66 ..... 124.16 ..1..... -1.31 1.....

19.40

```
64.01
26.60
405.54
6
5.00
© 2025 kondo shoji +5
-229.99
.1/20....
21.77
.3..
21.86
.....5.
21.80
··I····20·
21.80
.....1.
21.80
.....200
-76.20
.1/20....
21.80
.2..
21.77
.....200
21.86
..I....5.
21.80
.....2.
21.80
.....200
-40.59
....A
-0.54
....B
```

-128.79 ---200------