

## MFM - Disks issues, infos , problems

### Background:

The [ST506-Interface](#) was designed in 1982 by the company Seagate for their 5 ¼-inch drive ST506 (5.4 MB) , ST412 (10.1 MB) and ST225(20.4 MB) and every well-known computer manufacturer was using this technology. The ST506-Interface is working based on the [MFM](#)( Modified Frequency Modulation ) recording method:

### But:

Each manufacturer did have its own implementation according to the slogan :

**Be 100% incompatible with any other manufacturer**

References:

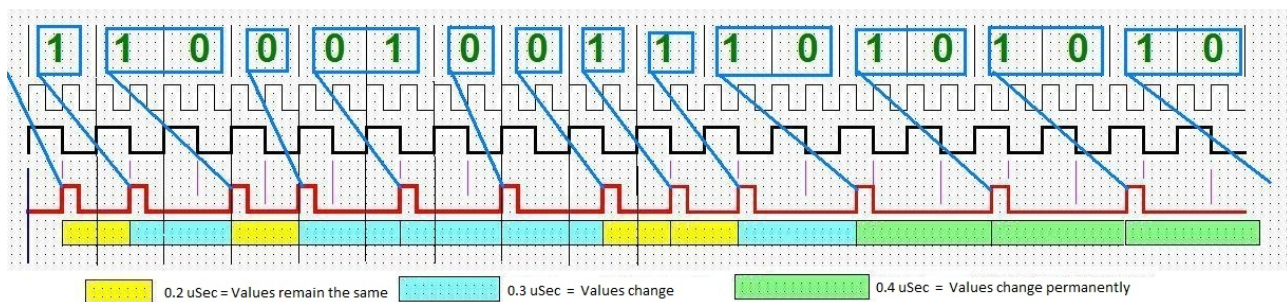
<https://github.com/pdp11gy/SoC-HPS-based-MFM-disk-emulator>

Download and unzip the file **MFM-disk\_Emulator\_SoC.zip**

<http://www.pdp11gy.com/>

<http://www.minuszerodegrees.net/manuals/Seagate/Seagate%20ST506%20-%20Service%20Manual%20-%20May82.pdf>

MFM timing overview



The MFM transfer bandwidth is defined as 5 MHz = 0.2 uSec. The FPGA clock is running at 80 MHz, = 0,0125 uSec. which is 16 times higher. This was necessary to prevent a chitter, primarily with the MFM Encoder, also implemented in the same way at the RL RL01 / RL02 emulator project. The entire design runs synchronously in real time based on the 80MHz clock. Since the design runs in real time, MFM decoding can be done “on the fly”. It’s a real time design, based on FPGA CyclonV

## Requirements :

During development, I had chosen a method to write a well-defined pattern on the disk. This method was very helpful for the RL01 / RL02 emulator development, so I did use this method in the development of the MFM disk emulator as well.

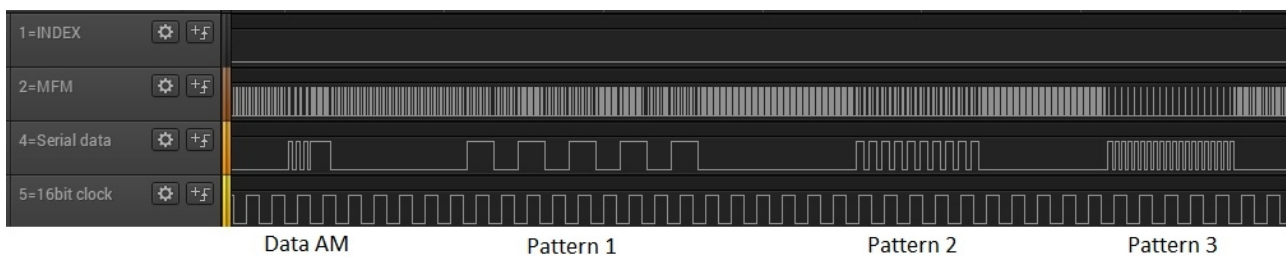
Abstract, used Pattern:

- 1) DEC 00 255 , HEX 00 FF , BIN 0000 0000 FFFF FFFF  
test change from short to long cycle
- 2) DEC 51 , HEX 33 , BIN 0011 0011  
test long cycle to long cycle
- 3) DEC 85 , HEX 55 , BIN 0101 0101  
test verylong to verylong cycle

I used a RT-11 basic ( from 1985 ) program as follow and copied the output file to a MFM disk.

```
5 A$="" \ B$="" \ PRINT "GENERATE TEST-PATTERN"
6 FOR I=1 TO 5 \ A$=A$+CHR$(0) \ NEXT I
11 FOR I=1 TO 5 \ A$=A$+CHR$(255)+CHR$(0) \ NEXT I          Pattern 1
18 FOR I=1 TO 5 \ A$=A$+CHR$(0) \ NEXT I
21 FOR I=1 TO 5 \ A$=A$+CHR$(51) \ NEXT I                   Pattern 2
28 FOR I=1 TO 5 \ A$=A$+CHR$(0) \ NEXT I
31 FOR I=1 TO 5 \ A$=A$+CHR$(85) \ NEXT I                   Pattern 3
38 FOR I=1 TO 5 \ A$=A$+CHR$(0) \ NEXT I
41 FOR I=1 TO 3 \ A$=A$+CHR$(73)+CHR$(146)+CHR$(36) \ NEXT I
48 FOR I=1 TO 5 \ A$=A$+CHR$(0) \ NEXT I
51 FOR I=1 TO 3 \ A$=A$+CHR$(35)+CHR$(145)+CHR$(220) \ NEXT I
58 FOR I=1 TO 5 \ A$=A$+CHR$(0) \ NEXT I
61 FOR I=1 TO 10 \ A$=A$+CHR$(128) \ NEXT I
68 FOR I=1 TO 5 \ A$=A$+CHR$(0) \ NEXT I
71 FOR I=1 TO 3 \ A$=A$+CHR$(231)+CHR$(156)+CHR$(243) \ NEXT I
78 FOR I=1 TO 5 \ A$=A$+CHR$(0) \ NEXT I
81 FOR I=1 TO 3 \ A$=A$+CHR$(99)+CHR$(140)+CHR$(241) \ NEXT I
91 FOR I=1 TO 10 \ A$=A$+CHR$(127) \ NEXT I
98 FOR I=1 TO 5 \ A$=A$+CHR$(0) \ NEXT I
510 A$=A$+CHR$(10)+CHR$(13)
520 A$=A$+" MFM-DISK EMULATOR, (C) REINHARD HEUBERGER "
525 A$=A$+CHR$(10)+CHR$(13)
540 A$=A$+" SOC/HPS VERSION WWW.PDP11GY.COM "
545 A$=A$+CHR$(10)+CHR$(13)
550 PRINT "A-STRING-LAENGE: ";LEN(A$)
610 FOR I=1 TO 19
620 A$=A$+CHR$(255)+CHR$(0)
630 NEXT I
635 A$=A$+CHR$(0)
636 PRINT "A$ STRING-LAENGE: ";LEN(A$)
640 FOR I=1 TO 125 \ B$=B$+CHR$(0) \ NEXT I
642 B$=B$+CHR$(255)+CHR$(255)+CHR$(0)+CHR$(0)+CHR$(255)+CHR$(255)
650 FOR I=132 TO 254 \ B$=B$+CHR$(0) \ NEXT I
660 B$=B$+CHR$(0)
691 PRINT "B$ STRING-LAENGE: ";LEN(B$)
699 goto 800
700 OPEN "DU0:PATT4.TXT" FOR OUTPUT AS FILE #1
720 FOR I=1 TO 5000
730 PRINT #1,A$;
731 PRINT #1,CHR$(0);
740 PRINT #1,B$;
741 PRINT #1,CHR$(0);
750 NEXT I
760 CLOSE #1
770 PRINT "DONE"
800 END
```

Of course you can also implement the program in C (see my source code), but at these time it did not exist. The following figure shows the timing from pattern 1 to 3 and Data AM

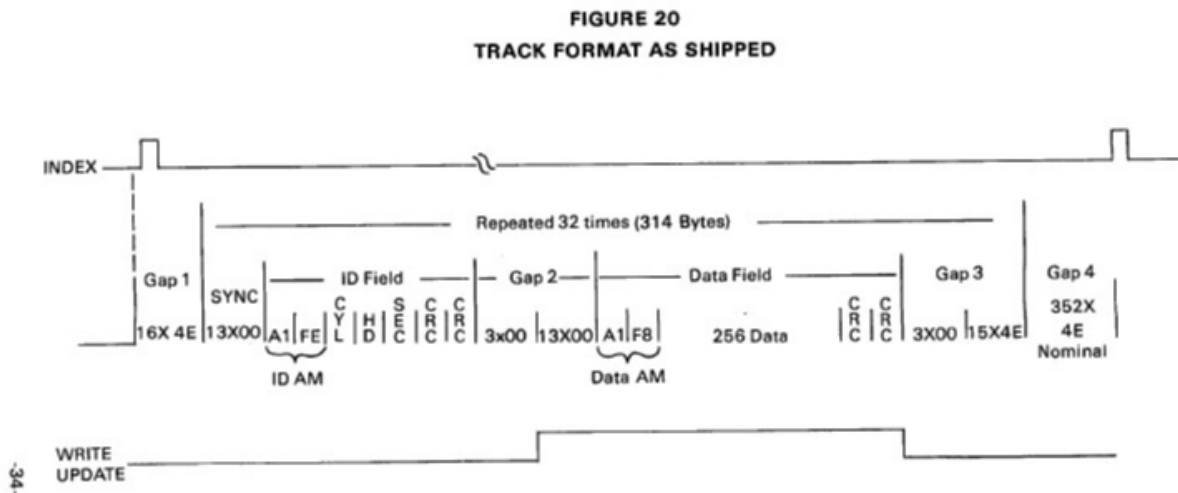


The folder software /READC/contains the program readc. This program reads a cylinder and a track with head 1 and saves the data to the SD card. Then you can view the file with a HEX editor. Here is an example where you can find the Pattern 1 to 3 again:

[illegible]

Very important is the field **data AM** ( A5 F8 @ 9F86 ). That's the section now where open points/questions begin.

With reference to the SEAGATE ST-506 Manual, the disk format is Pre-configured as in the following picture:



- NOTES:**
1. Nominal Track Capacity = 10416 Bytes
  2. Total Data Bytes/Track = 256 x 32 = 8,192
  3. Sector interleave factor is 4. Sequential ID Fields are sector numbered 0, 8, 16, 24, 1, 9, 17, 25, 2, 10, 18, 26,...etc.
  4. Data Fields contain the bit pattern 0000 as shipped
  5. CRC Fire Code =  $x^{16} + x^{12} + x^6 + 1$
  6. Bit 7 of Head Byte ID Field equals 1 in a defective sector (Cylinder 0 is error free)
  7. Bit 5 of Head Byte reserved for numbering cylinders greater than 256
  8. Bit 6 of Head Byte reserved for numbering cylinders greater than 512

## Capacity

Nominal Track Capacity: = 10416 ( Byte )

Total Data Bytes/Track	= 256	x 32 =	8192
SYNC = 13x00	= 13	x 32 =	416
ID AM = 2 Byte	= 2	x 32 =	64
CYL/HD/SEC = 3 Byte	= 3	x 32 =	96
Header-CRC = 2 Byte	= 2	x 32 =	64
Gap2 3 + 13 = 16Byte	= 16	x 32 =	512
Data AM = 2 Byte	= 2	x 32 =	64
Data-CRC = 2 Byte	= 2	x 32 =	64
Gap3 1of2 = 3x00	= 3	x 32 =	96
Gap3 2of2 = 15x4E	= 15	x 32 =	480
<hr/>			
Einmalig dazu:	SECTOR: 314	TRACK: 10048	CYLINDER: 40192
	Gap1 16x4E	= 16	64
	Gap4 352x4E	= 352	1408
<hr/>			
	( Byte )	10416	41664
	( Bit )	83328	333312
	( Word )	5208	20832
<hr/>			

## Understanding and analysis

The interface and the corresponding signals were described in detail by the company Seagate and were widely respected. It looks quite different at data and timing format. Everything here is incompatible. Each manufacturer has guaranteed implemented his own track and data format which was generated with their own low-level format program. The following differences exist:

>> CRC algorithm is different, such as different preset value.

>> Track format: ID AM differently.

>> Track format: DATA AM differently.

>> SYNC character differently.

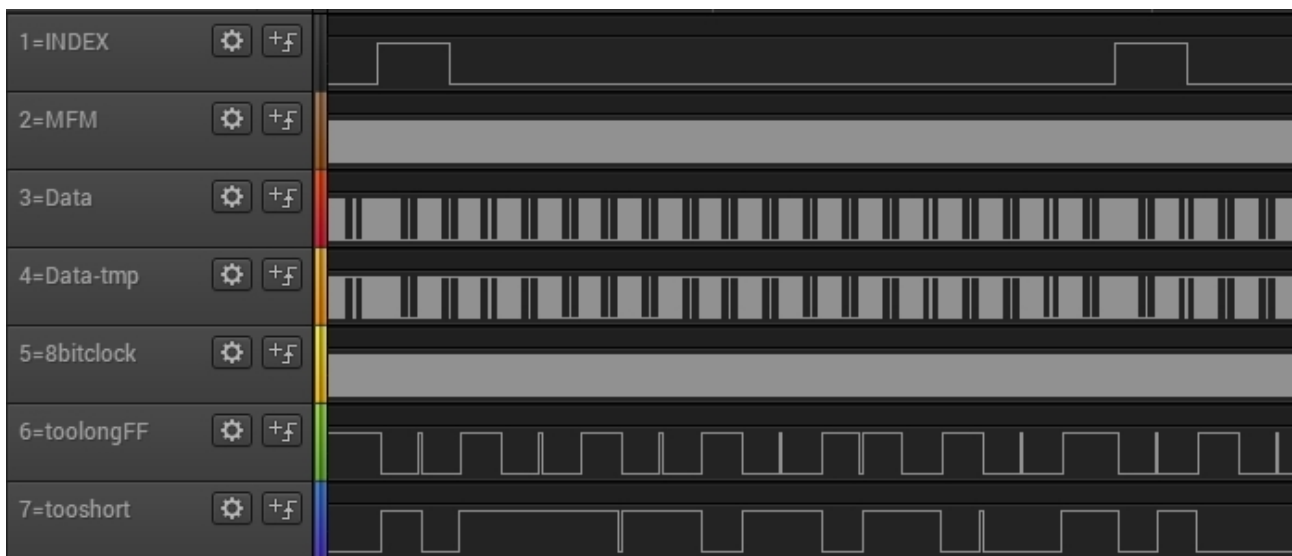
Even the same manufacturer, for example, DEC. There were different formats used. A disk, formatted with the RQDX-1 controller Disk could not be used in a RQDX-3 environment.

## Problems

At the moment I am only able to work reasonably with a PDP-11/23 / RQDX-1 and RD51. The RQDX-3 is broken, my Schneider PC is broken and my ST225 disk is also broken. ( I hope to get my SANYO PC up and running soon).

In a PDP-11/23 /RQDX-1 environment, I found strange things concerning the timing **outside the data field. I found too short and too long MFM gaps.**

Example, logic analyser:



The MFM decoder ( MFM-disk\_Emulator\_SoC/my\_Verilogs/MFM\_gap\_DECODER\_V1\_0.v) is able to detect too short and too long MFM gaps. If a wrong gap is detected, then a flipflop is switching. Usually the following times are correct :

short = 0,2 uSec

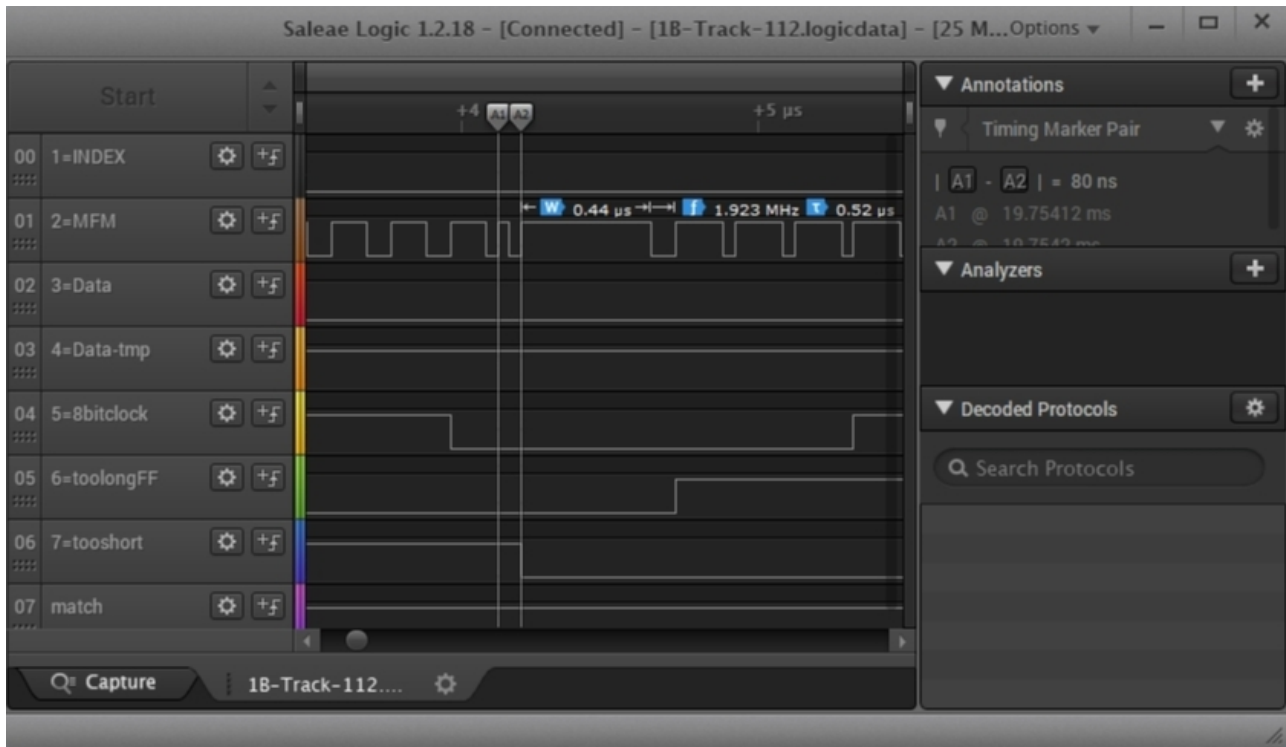
long = 0.3 uSec

verylong = 0.4 uSec

There may be small deviations but in this case too short MFM gaps with 80nSec and too long MFM gaps with 0.52 or 0.72 uSec could be found.

This symptom confuses the timing with the result that the data FlipFlop sometimes tilts uncontrolled. Thus the data are wrong and the boundaries of the byte counter are also no longer correct .

Sometimes a too long cycle comes direct after a too short cycle like in following picture:



**Note :** The symptom is not visible in the data field.

The indicator for data field is the end of the **data AM** ( A5 F8 ). So you can find the beginning of the data in the sector. The MFM\_gap\_DECODER\_V1\_0.v is able to detect the data AM. But unfortunately each manufacturer has always used a different format. So you have to analyze this individually for each manufacturer. **I can not do that alone !**

Info: I could not see the too long/too short symptom on a disk in a Schneider PC

**Any hint and help is welcome**

**For comments and questions, please contact me.**

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