Author: A. Conle

Affiliation: Univ. of Waterloo ON Canada

Sat Jun 23 22:13:25 EDT 2018

Simulation input data:

B= 10.0 mm **W**= 70.0 mm a_0 = 1.5 mm **L**= 10. mm

#MATERIAL= merged_a36_fitted.html (Initiation)

Kt= 2.0 (Initiation)

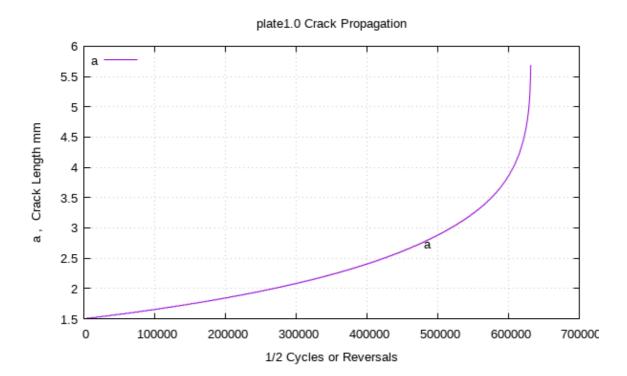
#TYPE= plate_long_surface_flaw

#ACTIVATE_MmMb= 1 _____ #ACTIVATE_MkmMkb= 1 _____ fw=1.0

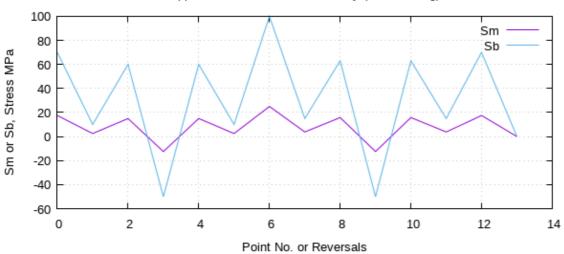
Crack Propagation Results:

(#plateLongSurfFlaw.f vers. 4.0 # makereport2 vers. 2.4 # plateLongFAD.f vers. 0.6 starts...)

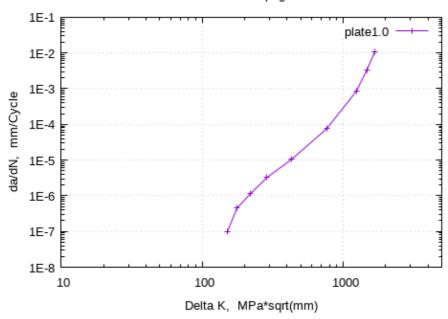
- No. of Reversals= 631320 revs. or 315660 cycles
- Final ____ $\mathbf{a} = 0.569E + 01 \text{ mm}$
- No. of History Reps.= 45095 reps. + 4 revs.



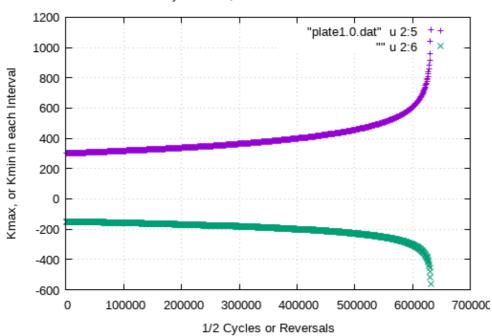




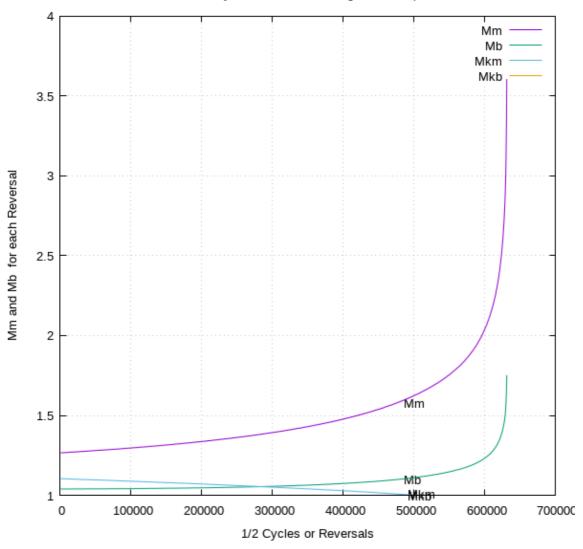
Material Crack Propagation Data



History of Kmax, Kmin for Crack in Direction a

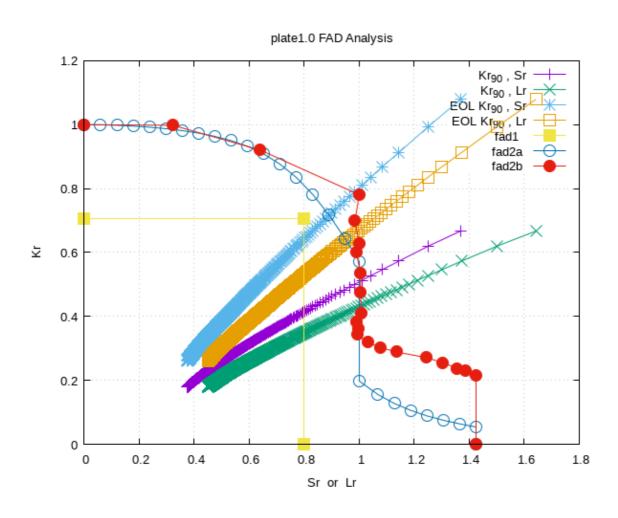






FAD Results for plate1.0 #TensileFile= a36_Mattos_mono_engrSS_FLAT.txt

#PmEOL= 70. #PbEOL= 100. #Kmat= 1675. #PinJoint= 0



Crack Initiation Life Results for plate1.0 (Using Kt= 2.0)

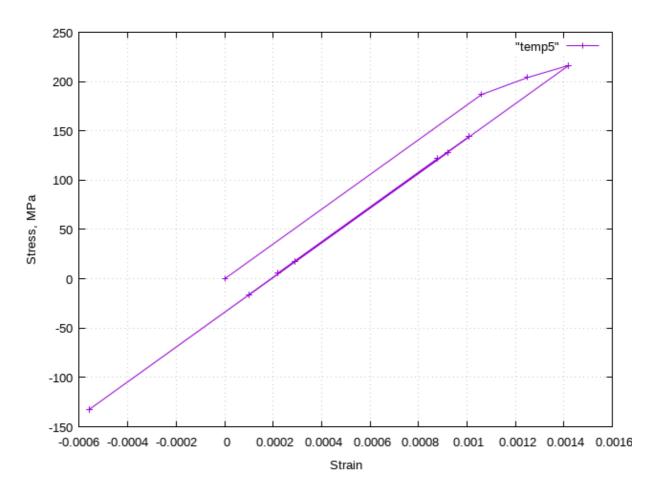
Files Used:

- Stress History (Sb+Sm)
- Rainflow File
- Material File

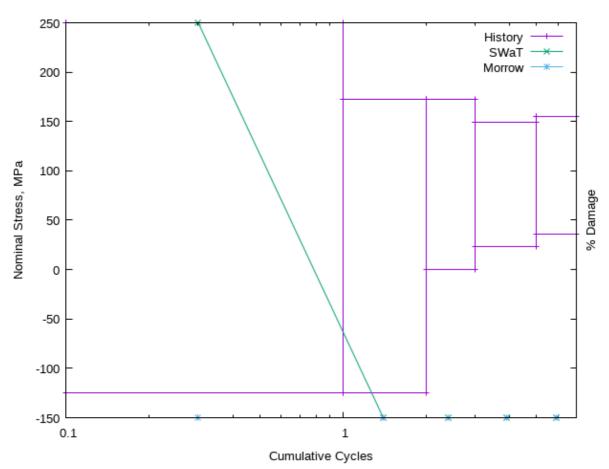
Predicted History Repetitions to Initiation:

StrainLife_Reps SWT_Life_Reps StressLife_Reps Morrow_Reps Goodman_Reps (Reps= Repetion Infinity Infinity Infinity Infinity

Local Stress and Strain Response:



Cumulative Cycle Plot of History and Initiation Damage:



(Rectangles are Rainflow Cycle Sets: Sorted by Range: largest on Left)

Detailed Damage for each Rainflow Cycle Set:

```
Smax
             Smin
                         N Sigmax Sigmin Delta Epsmax Epsmin DeltaEps %Eps %SWT %St
Loop
   250.0 -125.0
                            216. -133. 349. 0.00142 -.00056 0.00198
                      1.0
                                                                    0.0 100.0
                            144. -133. 277. 0.00101 -.00056 0.00157
   172.6 -125.0
                      1.0
                                                                     0.0
                                                                           0.0
                                                                                0.0
                                  -16. 161. 0.00101 0.00010 0.00091
                                                                         0.0
  172.6
           0.0
                            144.
                      1.0
                                                                     0.0
                                                                                0.0
                                                                         0.0
                                    6. 116. 0.00088 0.00022 0.00066
   148.8
           23.8
                       2.0
                            122.
                                                                                0.0
                                                                     0.0
                                   17. 111. 0.00092 0.00029 0.00063
   154.8
           35.8
                       2.0
                            128.
                                                                     0.0
                                                                          0.0
                                                                                0.0
```

Appendix 1: Print of "pdprop.env" Simulation Control file

```
# This file contains the starting filenames, variables etc
# for the Crack Propagation programs. It should be edited by the
# user before each simulation run. It can also be generated from web
# page at: to be determined
#
#TYPE= plate_long_surface_flaw  #with or without weld using ACTIVATEs:
#ACTIVATE_MmMb= 1  # Deactivate = 0
#ACTIVATE_MkmMkb= 1
#ACTIVATE_fw= 0
# #Other  #TYPE= options:
# plate_surface_flaw
```

```
# plate_tru_flaw
#
                                # plate_embedded_flaw
                                # plate_edge_flaw
                                # pipe_inside_flaw
                                # pipe_full_inside_flaw
                                # pipe_full_outside_flaw
                                # rod surface flaw
                                # rod_full_outside_flaw
                                # These problem types are used to pull in the
                                # appropriate Fw, Mm, Mb, files etc.
# The factors described in this section may be ignored if not applicable to
# the particular problem type described above.
# (All dimensions in mm)
#B= 10.0 # plate (or pipe wall) thickness
\#W= 70.0 \# plate width
\#\text{ri}=200. \# Internal diameter if pipe problem. Ignored if not pipe \#\text{azero}=1.5 \# initial crack depth
#czero= 4.0 # initial 1/2 crack width at surface
#L= 10.  # Weld Feature width. Ignored if ACTIVATE_MkmMkb= 0 (above)
#HISTORYFILE= load1.txt # historyFileName
           # Adjustments to load file variables:
            # Note that the MEANADD (below) is added AFTER the MAGFACTOR is applied.
\#MAGFACTOR\_m= 1.0 \# Multiply factor on membrane load. Result should be MPa
#MAGFACTOR_b= 1.0
                    # Multiply factor on bending load term. Result should be MPa
\#MEANADD_m = 0.0 \# Mean shift in MPa added to membrane stress.
#MEANADD_b= 0.0
                    # Mean shift in MPa added to bending stress.
#MAXREPS= 1000000 # Max no. history repeats in simulation.
                      # One repetition or application of the load history is
                      # also called a "block" of cycles.
#MATERIAL= merged_a36_fitted.html  #File name of material fitted data
                                 This file is used to define the cyclic
                                  stress-strain curve, and the Neuber Product curve.
#Kt= 2.0
               #Stress Conc. Factor, presently for crack init. calcs only
                                      # Can be "table" or "Paris"
#DADN= table
                                     # Kth a m Kc units (ignored if #DADN= table )
#DADN_PARIS= 0.0 0.0 0.0 0.0 none
#DADN_TABLE= a36+1015.dadn # da/dN digitized da/dN curve for material,
                                  including the threshold, and KIc.
                                  If a threshold exists, put in a vertical line
                                  (with two identical X-axis points).
                                  If the threshold needs to be "turned off" then
                                  do NOT put in a vertical line at low da/dN.
                                  (Ignored when #DADN= PARIS )
#TensileFile= a36_Mattos_mono_engrSS_FLAT.txt #enter "none" if no FAD
\#PmEOL = 70.
                        #Set these so that Pm+Pb= 0.82*Syield for default.
#PbEOL= 100.
#Kmat= 1675.
#PinJoint= 0
                            #Set = 1 if struture is pinJointed (for bending)
                                # At the end of each block check if the previous
#BLOCKSKIP= 1.0 percent
                                  two blocks of cycles had similar damage (crack
                                  extension) within this percentage. If TRUE then
```

```
# simply skip the simulation of the next block,
but just add the expected damage. Continue by
simulating the block after the skip.

A value of 0.0 will disallow skipping blocks.

#SAVELEVEL= 0  #Amount of output saved to disk:
# 3=lots 2=medium 1=minimal
# 0= save #crk= data into binary direct access file only
# No #crk= data will be written into the text logfile.
# Use for large output files with lots of cycles.
```

Appendix 2: Print of da/dn vs DeltaK Table in file plate1.0

```
Delta_K da/dN

0.1502160E+03 0.9620540E-07 0.2176716E+01 -0.7016800E+01 0.0000000E+00 0.0000000E+00

0.1769830E+03 0.4562300E-06 0.2247931E+01 -0.6340816E+01 0.7121515E-01 0.6759844E+00

0.2202350E+03 0.1160170E-05 0.2342886E+01 -0.5935478E+01 0.9495497E-01 0.4053378E+00

0.2874840E+03 0.3224090E-05 0.2458614E+01 -0.5491593E+01 0.1157272E+00 0.4438853E+00

0.4331670E+03 0.1069760E-04 0.2636655E+01 -0.4970714E+01 0.1780417E+00 0.5208793E+00

0.7637410E+03 0.7556810E-04 0.2882946E+01 -0.4121662E+01 0.2462907E+00 0.8490520E+00

0.1240590E+04 0.8520410E-03 0.3093628E+01 -0.3069540E+01 0.2106822E+00 0.1052122E+01

0.1471680E+04 0.3307300E-02 0.3167813E+01 -0.2480526E+01 0.7418513E-01 0.5890131E+00

0.1675690E+04 0.1074680E-01 0.3224194E+01 -0.1968721E+01 0.5638027E-01 0.5118057E+00
```

Appendix 3: Print of Stress-Strain-Init.Life file: "matfile"

#SAE Standard Fatigue Data File format

##

Pick one: #FDE_plot #FDE_fit # #

```
#Copyright (C) 2012 F.D.E. Committee
#This data file is free software - you can redistribute it and/or
#modify it under the terms of the GNU General Public License as
#published by the Free Software Foundation; either version 2 of the
#license, or (at your option) any later version.
#This data file is distributed in the hope that it will be useful,
#but WITHOUT ANY WARRANTY - without even the implied warranty of
#MERCHANTABILITY or FITNESS FOR A PARTICULAR PURPOSE. See the
#GNU General PUblic License for more details.
#You should have received a copy of the GNU General PUblic License
#along with this program - if not, write to the Free Software
#Foundation, Inc., 59 Temple Place - Suite 330, Boston, MA 02111-1307, USA
#Try also their web site: http://www.gnu.org/copyleft/gpl.html
# NOTE: Fitted Data !!
# A36 Steel Merged Data Sets from Refs. 1 and 2:
# Ref.1: P.Dindinger report to Fat.Des.+Eval. Comm. Apr.2012
# Ref.2: G.A.Miller and H.S.Reemsnyder, "Strain-Cycle Fatigue of Sheet and
# Plate Steels I: Test Method Development and Data Presentation,"
# SAE Paper 830175, Detroit MI, Feb28-Mar.4, 1983
\# NOTE that original test data ends at 2Nf = 1.3million.
#FileType= strain_life
#DataType= fitted
```

```
#TIMEcol= 0
#NAME= ASTM-A36
#NAME= Structural
#NAME= Steel
#Stress_units= ksi
#Strain_units= strain
#Sy= 38.4 0.2pc offset, 265 mpa
#Su= 69. ksi from Miller/Reemsnyder = 475 mpa
#eu= 0 #strain at Su not reported
\#E=29528. \text{ ksi} = 203600 \text{ mpa}
#FractureStrain= 0 not reported
#FractureStress= 0. not reported
#monotonic_K= 0 not reported
#monotonic_n= 0 not reported
#BHN= 138.
#%RA= 0. % not reported
#saedigcurve_v2.2.f starts.
# NOTE!! The Following Points are FITTED DATA: #NOTE!! Fitted Stress computed using I
# Total Strain 2Nf Stress Mean Plastic Strain Initial
   Total Strain 2Nf Stress Mean Plastic Strain Initial
Amp Amp Stress Amp Elastic Mod.

0.88485 1 115.3 0. 0.88095 29528. #Fitted_point

0.00914 5000 52.1 0. 0.00737 29528. #Fitted_point

0.00665 10000 48.8 0. 0.00499 29528. #Fitted_point

0.00493 20000 45.7 0. 0.00338 29528. #Fitted_point

0.00344 50000 42.0 0. 0.00202 29528. #Fitted_point

0.00270 100000 39.3 0. 0.00136 29528. #Fitted_point

0.00217 200000 36.8 0. 0.00092 29528. #Fitted_point

0.00149 500000 31.6 0. 0.00055 29528. #Fitted_point

0.00144 1000000 31.6 0. 0.00037 29528. #Fitted_point
#Original test data ends at 2Nf = 1.3million.
#Points below are extrapolation:
0.00125 2000000 29.6 0. 0.00025 29528. #Fitted_point
0.00106 5000000 27.1 0. 0.00014 29528. #Fitted_point
#
#
```