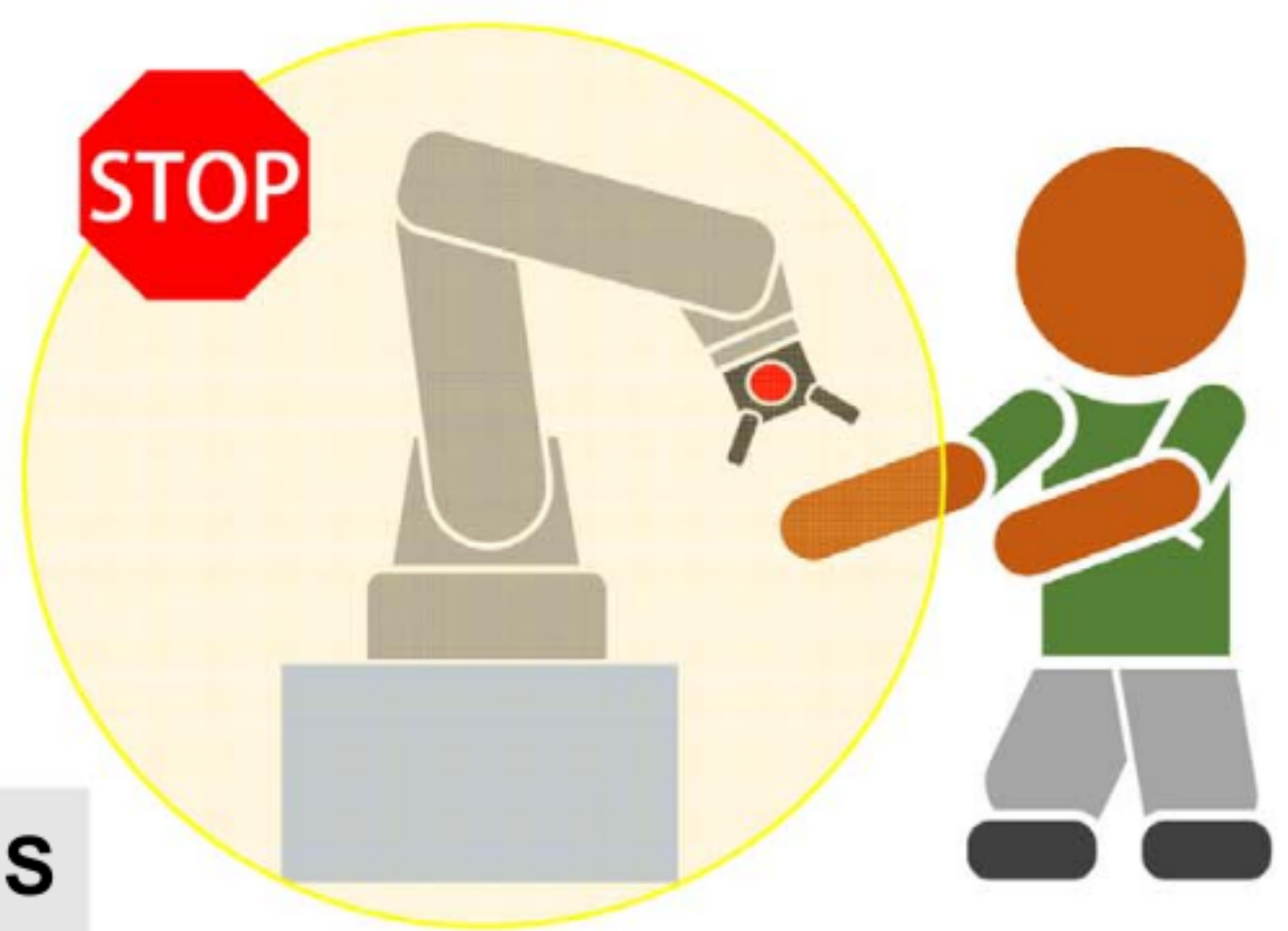


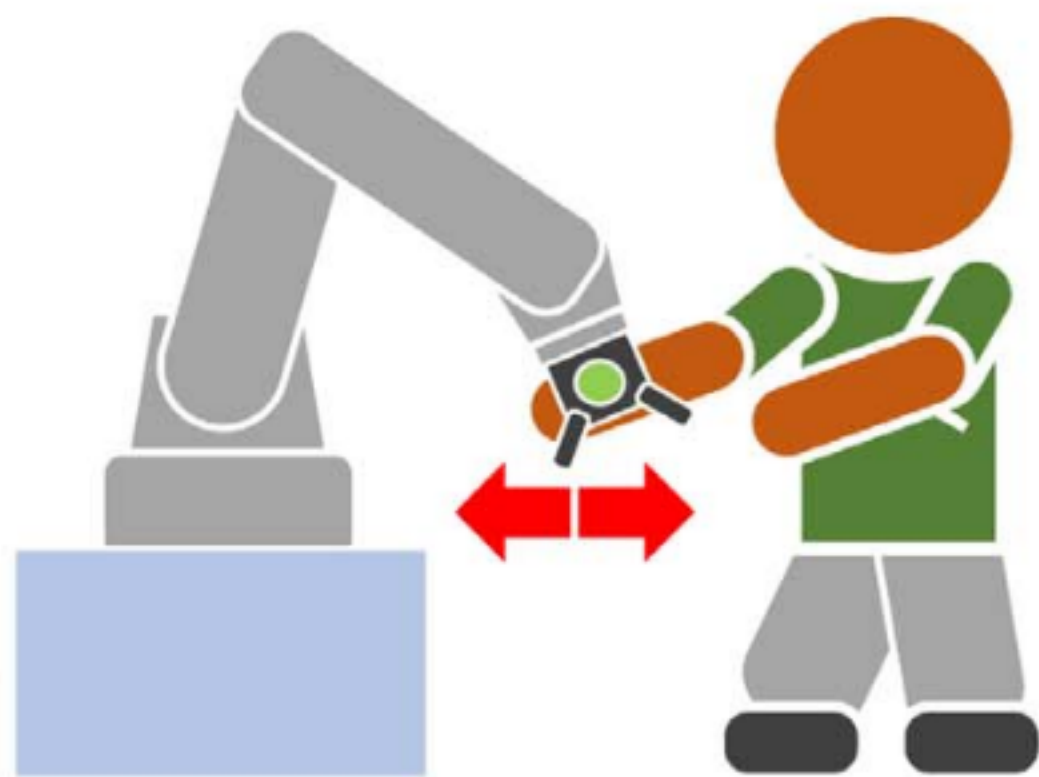
LEVEL 1 - Safety-rated monitored stop

SMS



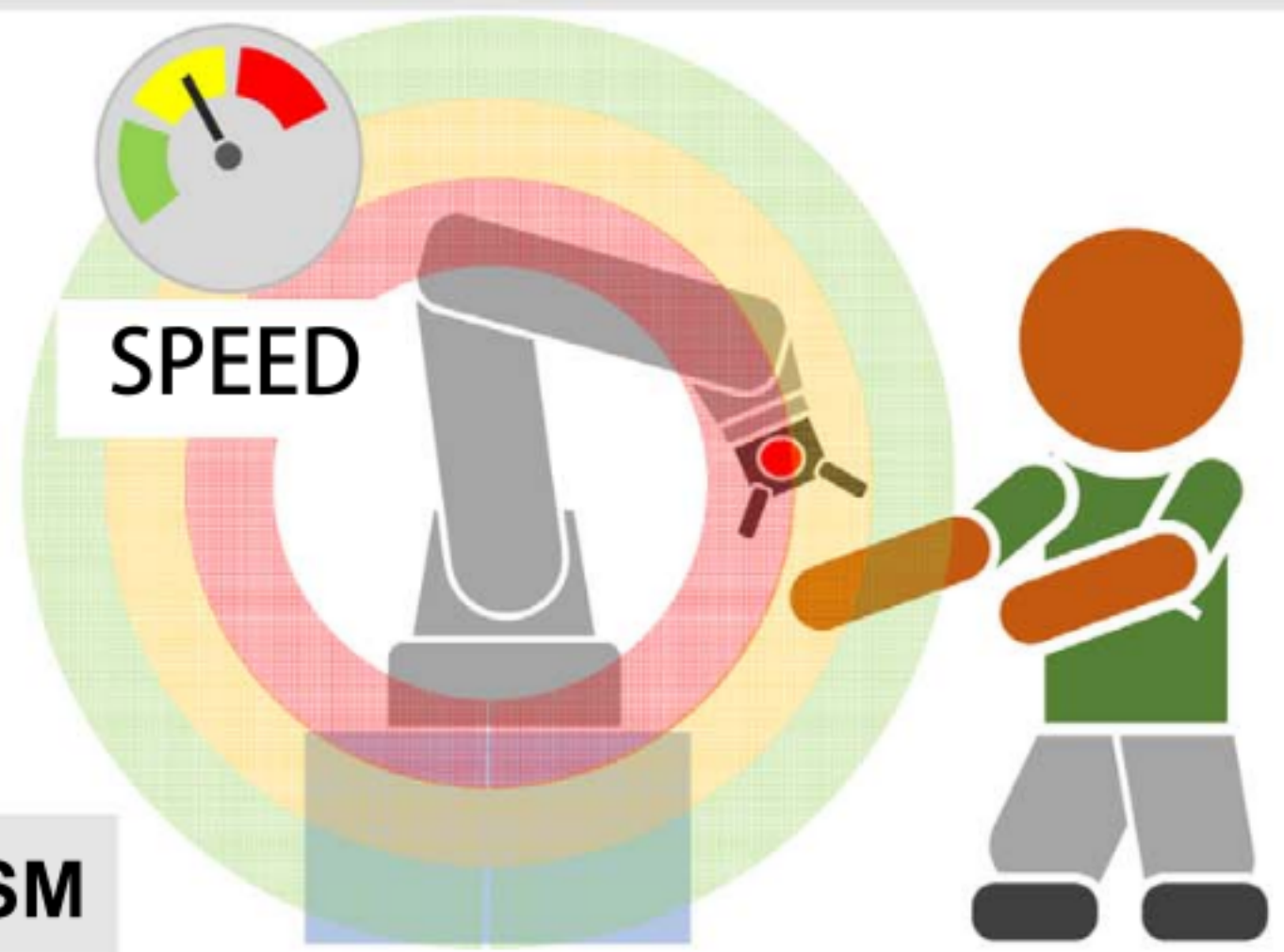
LEVEL 2 - Hand guiding

HG



LEVEL 3 - Speed and separation monitoring

SSM



LEVEL 4 – Power and force limiting

PFL

