

INDEX

- Abbreviations and acronyms for chemical ingredients of solid propellants, 495–497
- Ablative cooling and materials, 273, 305, 558, **561–563***
- Acceleration of vehicle, terminal, 113
- Acoustic velocity, *see* Velocity of sound
- Acoustic absorbers, cavities, 358, 359
- Action time, *see* Burning time and action time
- Aerodynamic forces, *see* Drag; Lift
- Aerojet AJ-10–118I rocket engine, 272–273
- Aerospike engine or thrust chamber, 296–300; *see also* Nozzle
- Aging, *see* Solid propellant
- Air launched rocket, 150–152
- Altitude:
- test facilities, 715
 - variation of atmospheric air properties, 730 (Appendix 2)
 - variation of thrust, 33–34
- Aluminum or aluminum powder, 189, 191, 192, 245, 303, 305, 424, 482, 484, 486, 496, **499**, 558, 588, 614
- Ammonium nitrate (AN), 189, 483, 496, 506, **597**, 599
- Ammonium perchlorate (AP), 189, 190, 424, 482, 483, 484, 485, 486, 496, 522, **594–599**; *see also* Particle size parameter
- Apogee, definition, 121
- Applications of plume technology, 640
- Application of rockets, **15–25**, 198, 422, 580–582, 663–664, 700–702
- Apsidal drift, 126–127
- Arcjet, *see* Electric propulsion
- Area ratio of nozzle, *see* Nozzle
- Atlas space launch vehicle, 18
- Atmospheric properties, 730 (Appendix 2)
- Attitude control, *see* Reaction control
- Attitude control rockets or attitude control systems (ACS), *see* Auxiliary rockets
- Automatic engine controls, 392–393, 402–404; *see also* Liquid propellant rocket engines
- Auxiliary rockets or auxiliary propulsion, 198, 200, 228–232; *see also* Reaction control systems
- electric propulsion, 700
 - liquid propellants, 231
 - pulsing, 229, 289, 301, 700–705
 - rotation maneuvers, 133, 135–137
 - solid propellant, 466–467

Note: Boldface page numbers identify either a definition or the most pertinent or fundamental discussion of the listed item.

Auxiliary rockets or auxiliary propulsion

(continued)

station keeping, 129, 134, 701
thrusters, 300–304

Baffles, injector, 357

Ballistic evaluation motors, 427

Ballistic missile, 25, 125

Ballistics, *see* Internal ballistics

Battery, electric power, 703

Bearings (of turbopump), 370

Bell-shaped nozzle, *see* Nozzle

Beryllium, 245, 500

Binder, *see* Solid propellant(s); Grain

Bipropellant, 188, **201**, 209, 224, 230, 231,
272, 300, 301, 307, 325, 342

Blast tube, *see* Nozzle

Blow-down pressurized feed system, 208,
211

Bonding of solid propellant grains, *see*

Grain, solid propellant

Boron, 499

Boundary layer, *see* Nozzle, boundary
layer

Burning rate, solid propellant, **418–437**,
545; *see also* Grain; Hybrid rocket;

Solid propellant rocket motors

burning surface contour, 424, 426, 443

catalyst or burning rate modifier, 426,
435

effect of acceleration, 436–437

erosive burning, 168, 433–435, 575

exponent or pressure exponent, 424, 428,
480

function of pressure, 427–430

modifier, 495, 496, **501**

temperature sensitivity (coefficient), 424,
430–433

Burning time and action time, 424, 446,
447

definition for solid propellant motor,
441, 446

Burning surface, 427, 438–439

Buzzing combustion instability, 350

 c^* (cee star), *see* Characteristic velocity

Carbon-carbon, 273, 284, 289, 303, 309,
425, 558, **559**, 614

Carbon phenolic, 425, 554, **559**, 560, 561

Case or solid rocket motor case, 418, 420,
421, 425, **540–549**, 573, 614; *see also*
Nozzle; Solid propellant rocket motor

filament-wound reinforced plastic, 420,
421, 423, **547–549**

loads, 541

materials, 425, 542, 546

metal, 423, **544–547**

stresses and elongation, 543

Catalyst, 253, 260, 302, 383, 672, 703

Cathode, 676, 685, 686

Cavitation, 365, 368, **375–376**

Chamber (combustion), 200; *see also* Heat
transfer; Thrust chamber

gas composition, 181, 183, 191

gas temperature, *see* Temperature,
combustion gas

geometry/volume, 74, 282–28

pressure, *see* Nozzle pressure ratio

pressure control, 403

wall loads and stresses, 293–296

Characteristic chamber length, 272, 283

Characteristic speed (electric propulsion),
668, 669

Characteristic velocity or characteristic

exhaust velocity or c^* , **34**, 36, **64**, 68,
188, 189, 190, 272, 325, 424, 594

 c^* efficiency, 64

Chemical equilibrium, 46, 164, 173, 174

Chemical reaction:

in chamber or motor case, 169–172,
343–346

energy balance, 169

free energy or chemical potential, 165

mass balance, 170

in nozzle, 172–179

Chemical rocket propellant performance
analysis, 40, 41, **160–166**

Choked flow condition, 58

Chugging combustion instability, 349

Classification of:

electric thrusters, 661, 689

hazards, 423, 491–429

liquid propellant rocket engines, 198

liquid propellant feed systems, 204

rocket propulsion systems, **1–14**, 198

solid propellants, 474–480

thrust vector controls, 608–610

turbines, 380–381

solid propellant rocket motors, 423

thrust vector controls, 609–610

valves, 253

Cold gas propellants and thrusters, 41,
201, 231, **263–264**, 300, 303

Combustion, *see also* Temperature; Solid
propellant rocket motors; Thrust
chambers

- analysis and simulation, 169–172, 346–347
- control of instabilities, 356–360
- efficiency, 171, 342
- gas composition (of products), 181, 183, 184, 187, 191, 192, 488
- hybrid propellant rockets, 588–592, 733
- instability, 281–282, **348–360**, 437, 481, 599–604
 - acoustic instability, 528–532
 - rating techniques, 355–356
 - remedy and design, 356–360, 533–535
- liquid propellants, 250–251, **342–361**, 406
- process, 161, 343–346, 520–524; *see also* Stay time
- solid propellants, 520–539, 543–546
- stability assessment or rating technique, 355–356
- vibration, longitudinal, radial or tangential, 352–353
- vibration frequency, 348, 352, **354**, 355, 531, 603
- Communication signal attenuation, 251
- Composite propellant, *see* Solid propellant(s)
- Computers programs:
 - combustion analysis, 179–180, 346–347, 532–533
 - exhaust plume analysis, 657–658
 - flow analysis, 205, 554
 - grain strain analysis, 460–461
 - heat transfer, 308, 315
 - ignition, 321
 - nozzle contour, 556
 - performance analysis, 394
 - rocket engine control, 405
 - testing, 722–724
- Conical nozzle, 77–78; *see also* Nozzle
- Continuum flow regime, 646
- Controls for rocket engines, 206, 392–393, 396–405, 633
- Controls for rocket testing, 713, 724
- Conversion factors and constants, 727–729 (Appendix 1)
- Cooling with liquid propellant, *see also* Radiation cooling; Regenerative cooling; Thrust chamber
 - in cooling jackets, 287–288
 - heat transfer, 308–320
 - hydraulic losses in cooling jacket, 292–293
- Copper, 296, 304, 305
- Cost, 632
- Cracks in grain, *see* Failure modes
- Criteria for selection of optimum propulsion system, 630–634
- Cryogenic propellants, 201, 213
- Cumulative damage of solid propellants, 464, 465
- Curing agents for solid propellant, 496, 501
- Current density, 675
- Cut-off, *see* Thrust termination
- Dalton's law, 162
- Deep space flight, 124, 136
- Deflagration, 447
- Delivered performance, 93
- Delta space launch vehicle, 18
- Density, *see also* Specific gravity
 - of atmosphere, 730
 - average, for bipropellants, 249
- Density specific impulse, 249, 441, *see also* Specific impulse
- Design calculation examples for:
 - hybrid propellant rocket, 593–599
 - liquid propellant thrust chamber, 324–335
 - solid propellant motor, 572–575
- Detonation, *see* Solid propellant, detonation
- Discharge:
 - coefficients for injectors, 277–279
 - correction factor for propulsion system, 90–91
- Double-base propellant, *see* Solid propellant
- Drag:
 - coefficient, 105
 - force, 104–106, 128
- Ducted rocket, 2
- Duct propulsion, 1, 2, 4, 9
- Duty cycle (pulsing), 139, 289
- Earth's rotation, 117, 119
- Effective exhaust velocity, *see* Exhaust velocity
- Electric propulsion, 12–13, 40, 41, **660–710**
 - applications and missions, 661, 702
 - arcjet, 12, 40, 41, 662, **673–677**, 691, 698
 - electromagnetic or magnetoplasmadynamic, 40, 41, 662, 663–334, **688–692**, 698, 699

- Electric propulsion (*continued*)
 electrostatic or ion rocket, 12, 40, 41, 661, 662, 663–664, **679–688**, 698, 699
 ionization schemes, 684
 electrothermal, 661, **670–677**
 flight performance, 666–670, 696–700
 hall effects thrusters, 40, 662, **692–696**, 689, 699
 performance data, 40, 41, 662, 674, 694
 power (magnitude), 40, 662, 664, 665, 667, 674, 678, 692–683, 694, 698, 699, 700
 power conditioning/conversion, 660, 700, **705–706**
 power supply and power sources, 664, 665, 667, **701–704**
 pulsed plasma, 12, 40, 41, 664, 700, **705–700**
 resistojet, 40, 41, 662, **671–674**, 698, 700
 thruster efficiency, 662, 665–666, 673, 694, 698, 700
 thruster types, 661, 662, 664, 698
 typical propellants, 662
Electrostatic discharge, 488, 489
Elliptical orbit, 121–124
Energy, 36–38, 118, 120
 balance, 37
 conservation, 47–48
 conversion efficiency, 37–38
 orbiting satellite, 118
 release efficiency, 172
Engine, *see* Liquid propellant rocket engine
Engine cycles, 222–227
Enthalpy, chemical reaction, 46, 160, 166, 169, 190, 439
Entropy in nozzle expansion, 165, 167, 168, 174, 190
Environment, 247, 265, 634; *see also* Hazards; Rocket exhaust plumes
Equation summary, 731–732 (Appendix 3)
Equilibrium constant, 168–169
Equivalent diameter (hydraulic radius), 317
Erosive burning, *see* Burning rate
Escape from solar system, 124
Escape velocity from earth, 118
Exhaust gas, exhaust jet, flame, *see* Rocket exhaust plume
Exhaust nozzle, *see* Nozzle
Exhaust velocity, *see* Nozzle, effective exhaust velocity; Nozzle, exit or exhaust velocity
Expander cycle, 224, 226
Expansion-deflection nozzle, 76, 84
Explosive ingredients of solid propellants, 502; *see also* HMX; Nitrocellulose; Nitroglycerine
Expulsion efficiency, 212
Extendible nozzle 309, 431

Failure modes of solid rocket motors (cracks and debonding), 454
Failure sensing, 723
Failures, postaccident procedures, 725
Feed system, liquid propellants, 197, **203–205**, 206; *see also* Tanks
 electric propulsion, 660, 672, 701
 gas pressurized, 7, 198, **205–211**, 218–221, 273, 327; *see also* Blow-down feed system; Pressure regulator
 with turbopump, 8, 198, **205–211**, 221–227, 273, 327, 386
Filaments used for cases, 549
Filament winding machines, 515
Film coefficient (heat transfer):
 gas, 310, 312, 313
 liquid, 310, 313, 317
Film cooling with liquid propellants, 290–291
Finite element analysis of solid propellant grain, 308, 461
Flame, *see* Combustion; Rocket exhaust plume
Flap in liner (also called boot), 462–463; *see also* Grain, Solid propellant rocket motors
Flexible nozzle bearing, *see* Thrust vector control
Flexible pipe joint, 234, 235
Flight, 102–159; *see also* Application; Drag; Lift; Spacecraft; Vehicle velocity
 ballistic missiles, 125
 forces acting on the vehicle, 106–108
 influence of propulsion system, 115–117
 interplanetary, 122, 126
 maneuvers, 132–136
 motions, 108–113
 performance, chemical propulsion, 108–154
 performance, electrical propulsion, 666–670
 perturbations to space flight path, 125–129

- rotation maneuvers, 133, 135, 136, 137
- in space, 105, **117–132**
- stability, 153–154
- testing, 711, 724–725
- vehicles, 139–149
- velocity and acceleration at burn-out, **104–108**, 109, 112–113, 118, 122, 668–669
- Flow diagram or flow sheet:
 - feed system, 209
 - manufacturing process, 513
 - preliminary design, 571
 - propulsion system selection, 626
- Flow (gas); *see also* Nozzle
 - isentropic, 48, **52–75**
 - fuel mass flow (hybrid), 527–528
 - mass (or weight) flow, 28, 29, 46, 48, **59**, 203, 272, 292, 328–329, 392, 427–428, 595, 684, 694
 - multiphase flow (gas with liquid drops and/or solid particles), 88–89
 - supersonic, sonic and subsonic, 58
- Flow, liquid propellant, 328, 363, 392–393, 397, 427, 428
 - flow and pressure balance, 227–228
- Fluorine, 243, 244, 246, 582
- Flywheels, 231
- Force; *see also* Thrust
 - acting on flight vehicle, 106–113
 - measurement, 720
 - solar radiation pressure, 14
- Free energy or chemical potential, 165, 166, 171
- Free molecular flow, 646
- Frozen equilibrium, 173, 174
- Fuel:
 - cells, 702
 - hybrid rocket, *see* Hybrid propellant rockets
 - liquid propellant, 255–259
 - pump, 365, 366, 368, 372
 - solid propellant, 499–500
- Gas constant, 48, 52, 55, 57, 61, 193, 342
- Gaseous propellant rocket engine, 7, 41, 201, **261–263**
- Gas generator; *see also* Liquid propellant rocket engine; Solid propellant rocket motor
 - engine cycle, 222–224
 - liquid propellant, 189, 193
 - solid propellant, 422, 505–507
- Gas pressurized feed system, *see* Feed system
- Gelled liquid propellants, 201, **261–263**
- Geosynchronous earth orbit (GEO), *see* Orbits
- Gibbs free energy, *see* Free energy
- Gimbal, 199, 272, **610–612**, 615, 616
- Grain, solid propellant, **444–453**, 573; *see also* Solid propellant rocket motor
 - aging, 464, 481, 489
 - binder, 424, **500**
 - bond strength, 454, 465
 - burning surface to nozzle throat area ratio (K), 438–439
 - cartridge loaded, 423, **444**, 464
 - case-bonded, 420, 423, **444**, 462–464
 - configurations, 445–452
 - design, 448
 - end burning, 451
 - hybrid, 585–593
 - inhibitor, 447
 - insulator, thermal, 444
 - liner, 444
 - multiple grain (restartable), 452–453
 - perforation, port, or internal cavity, 445, 448
 - regressive, neutral or progressive burning, 423, 445
 - sliver, 445
 - stress and strain, 453–466
 - cumulative damage, 465
 - stress relief flap or boot, 420, **462–463**
 - tensile strength, 457
 - surface cracks, 454
 - thermal cycling, 459
 - volumetric loading, 447
- Graphite, 558, 559
- Gravitational attraction, 107
- Gravity gradients, 128
- Hazards:
 - classification, 423, 491–492
 - explosion, *see* Solid propellant, detonation
 - fire, 247
 - health, 247–248, 264
 - insensitive munitions, 492–493
 - liquid propellants and engines, 247–248
 - solid propellant, 487–489, 491–494
 - toxic gas exposure limits, 719–720
 - toxicity, 493
- Heat of formation, 164, 165

- Heat of reaction, 164
- Heat transfer, **285–292**, 330–331; *see also*
 Film coefficient; Liquid propellant
 thrust chamber, cooling
 analysis, 308–320
 cooling techniques; 286–292, 331; *see*
 Insulation thermal; Radiation
 cooling; Regenerative cooling
 film cooling, 290–291
 from exhaust plume, 640
 heat absorbing capacity of coolant, 318
 to liquid propellants, 250
 steady state, 278–288
 transient, 286, 288–290
- Helium, 218, 264
- HMX (Cyclotetramethylene
 tetranitramine), 476, 477, 478, 479,
 482, 483, 484, 485, 495–497, 502
- Hohmann transfer orbit, 122, 666
- HTPB (Hydroxyl terminated
 polybutadiene), 479, 481, 482, 496,
 498, **500**, 581, 582, 588, 590; *see also*
 Polybutadiene
- Hybrid propellant rockets, 7, 9, **579–607**;
see also HTPB; Nozzle
 advantages/disadvantages, 580
 applications and propellants, 580–585
 boundary layer blowing coefficient,
 737–738 (Appendix 5)
 combustion instability, 599–604
 design example, 593–599
 energy and flow balance, 733
 fuel regression rate, 587, 589, 590, 592,
 733–736 (Appendix 4)
 performance analysis and grain
 configuration, 585–593
 performance data, 582, 583, 585,
 594–598
- Hydrazine, 188, 244, 245, 246, **257–258**,
259–261, 272, 317, 318, 386, 671, 677,
 678, *see also* Monomethylhydrazine;
 Unsymmetrical dimethylhydrazine
- Hydrocarbon fuels:
 liquid, 255; *see also* RP-1 fuel
 solid, *see* Solid propellant, binder;
 Plasticizer
- Hydrogen, 181, 188, 191, 193, 243, 244,
 246, **256–257**, 264, 309, 318, 320, 671,
 683, 691
- Hydrogen peroxide, 243, 246, 247, **253**
- Hydroxyl ammonium nitrate, 261
- Hydroxyl terminated polybutadiene, *see*
 (HTPB)
- Hypergolic ignition, *see* Ignition
- Ideal rocket, 46–47
- Ignition/igniter:
 analysis and design, 335, **567–568**
 delay or time lag, 321, 424
 hardware, 269, 420, 421
 hybrid propellant motor, 580, 583
 hypergolic (spontaneous), 250, 323, 580,
 583
 inadvertent ignition, 487
 liquid propellants, **250–251**, 269,
320–323
 propellants for igniter, 12, 323, **508–509**
 pyrotechnic, pyrogen, 322, 424,
 563–565–526
 solid propellants, 418, 420, 421, 424,
 459, 487, **524–526**
- Impulse, *see* Specific impulse; Total
 impulse
- Impulse to weight ratio, 30, 442
- Inconel, 305
- Inducer (impeller), 377, 378
- Ingredients of solid propellants, 495–497
- Inhibitor, 447, 511
- Injector, liquid propellants, 200, 269,
271–282, 334–335; *see also* Thrust
 chamber
 baffles, 357
 effect on heat transfer, 281
 platelet, 270, **276**
 pressure drop and flow, 273, **276–280**
 structure, 281
 types, 273, 274, 392
- Insensitive munitions, 492–493
- Instability of combustion, *see* Combustion
- Instrumentation, 197, **720–724**
- Insulation, thermal, internal, 291–292, 425,
447, 509–511, 558, 614, 673
- Insulation, thermal, external, 425, 511, 673
- Interfaces between propulsion system and
 vehicle, 411, **634–637**
- Internal ballistics, 439
- International rocket effort, 15, *see also*
 LE-7; RD-120, RD-170, Vulcain
- Interplanetary missions, 124, 126, 132, 664
 data on planets, 119
 velocity requirements, 131
- Ion propulsion or ion rocket, *see* Electric
 propulsion
- Isentropic flow through nozzles, 48, 52–75;
see also Flow
- IUS (Interim Upper Stage) rocket motor
 (UTC), 421, 614

- Jet, *see* Rocket exhaust plume
- Jetavator, *see* Thrust vector control
- Jet fuel, 256
- Jet power, 36
- Jet vane, *see* Thrust vector control

- Kerosene, 255, 256, 269, 317, 392; *see also* RP-1 fuel
- Kinetic energy rate of jet, 36, 662

- Lapse rate, 719
- Launch vehicle, *see* Space launch vehicle
- LE-7 and LE-5A rocket engines (Japan), 272–273, 363, 386
- Life of electric propulsion, 698
- Life in space, 200
- Life of solid grain, 481
- Lift, aerodynamic:
 - coefficient, 107, 108
 - force, 106, 109
- Liner, 425, **447**, 509–510
- Liquid oxygen, *see* Oxygen
- Liquid propellant, 200, **201–203**, **241–267**; *see also* Fuel; Hydrazine; Hydrogen; Kerosene; Methane; Nitric Acid; Nitrogen tetroxide, Oxidizer; Oxygen; RP-1
 - budget, 387–389
 - combustion, 342–361; *see also* Combustion
 - cryogenic, 181, 182–188, 201
 - gelled, 201, **261–263**
 - hazards, **247–248**, 264–265
 - heat transfer, 285–292, 250, **308–320**
 - ignition/start, 250–251
 - mixture ratio, 182, 184, 185, 188, 193, **202**, 210, 272, **278**, 329, 363, 386, 392–393, 397, 404
 - monopropellant, 40, 201, **259–261**, 302–303
 - performance of several combinations, 181, 182, **188**
 - properties, 242–251
 - storable propellant, 201
- Liquid propellant rocket engines, 6, 7, 8, **197–240**, 272–273, 386; *see also* Auxiliary rockets; Controls; Engine cycles; Feed systems; Heat transfer; Tanks, Thrust chambers; and Turbopumps
 - advantages/disadvantages, 628–629
 - boost propulsion, 198, 200
 - calibration, 227–228, **405–411**
 - chamber pressure, 200, 272, 386, 392
 - control, 206, **396–405**
 - engine cycles, 222–227, 386
 - engine preliminary design, 389–396
 - engine design optimization, 391
 - engine systems, 384–386
 - engine support structure, 197, 235–236
 - gas generators and preburners, 189, 193, 223, 227, 342, **383–384**, 392–393
 - inert mass, 391
 - pressurized gas or pump feed, 198, 200, **203–227**, 408
 - shut down or termination, 401
 - starting, ignition, and thrust build-up, **320–323**, 397–402
 - system integration and engine optimization, 411–412
 - system performance, 384–386
 - thrust chamber or thrusters, 268–341
 - variable thrust, 96
- Lorentz force, 678, 689, 693
- Low Earth orbit (LEO), 129
- Lunar flight, 124

- Mach number, 49, 50
- Magnetic field flight perturbation, 128
- Maintainability, 633
- Mandrel for solid propellant grain, 514
- Maraging steel, 546
- Masses of vehicle, definitions, 103
- Mass flow, 39, **59**, 427–428, 595; *see also* Flow (gas); Flow, liquid propellant
- Mass fraction, *see* Propellant mass fraction
- Mass ratio, **29**, 104, 105, 112, 116, 699
- Materials and materials properties, 304–308, 425, 542, 558, 672–673
 - metals, 425; *see also* Niobium; Rhenium; Stainless steel; Titanium
 - reinforced plastics, 425; *see also* Carbon-carbon
- Measurement/sensing of data, 720–724
- Methane, 188, 243, 244, 246, 255–256, 264, 671
- Micrometeorology, 719
- Migration in solid propellant grain, 511
- Minimum smoke propellants, 507
- Minuteman rocket motor, 620
- Missiles, military, 23, 25, 136, **149–152**, 419, 421, **422**
- Missions, 198, 632, 700–701; *see also* Applications; Requirements
- Mission velocity, 130–132
- Mixing of solid propellant, 512, 513, 515

- Mixture ratio, *see* Liquid propellant rocket engine; Hybrid propellant rocket
- Molecular mass (or weight), 50, 53, 163, 188, 189, 190, 192, 244, 245, 256, 260, 485
- Monomethyl hydrazine, 188, 244, **258–259**, 270, 272
- Monopropellant, 41, 231, **259–261**; *see also* Thrust chamber, monopropellant
- Motor, *see* Rocket motor
- Movable nozzle, *see* Nozzle, extendible or movable
- Multistage or multistep rocket vehicles, 16, 139–144
- Multiple propulsion systems, 384–385
- Net positive suction head, 376
- Niobium, 200, 270, 305, 306, 307, 331
- Nitric acid, or inhibited red fuming nitric acid (IRFNA), 243, 245, 246, **254**
- Nitrocellulose, 495, 498, **502**
- Nitrogen tetroxide, 243, 245, 246, **254**, 270, 272, 317, 392
- Nitroglycerine, 483, 495, 498, **502–503**
- Noise of exhaust plume, 641, 653–654
- Nozzle; *see also* Flow; Mass flow; Liquid propellant rocket engine; Solid propellant rocket motor; Specific impulse
- aerospike, 76, 83–84, **296–300**
- alignment, 94–96
- analysis, thermochemical, 172–179
- area ratio, 50, 51, 59, 60, 61, 65–67, 73, 86, 190, 192, 272, 326–327, 386, 392, 425,
- bell shaped or contoured, **77–82**, 199, 326, 329, 554, 555, 584, 585, 612, 614
- blast tube, 421, 422, 551
- boundary layer, 46, **86–87**, 176, 736, 737–738; *see also* Hybrid propellant rockets
- change in gas composition, 187, 191, 192
- cone angle correction factor, 77–78
- conical, 77–82
- contraction ratio, 85
- critical pressure, temperature or velocity, 57, 58
- divergence or diverging exit section, 77–78, 85, 557
- effective exhaust velocity, **29**, 31, **34**, 36, 52, 53, 54, 59, 440
- erosion, 555, 575
- exit cone, 551, 558, 309
- exit or exhaust velocity, , 32, 33, 36, **52–54**, 55, 202
- exit gas composition, 175, 181, 184, 187
- expansion-deflection nozzle, 76, 84,
- extendible or movable, 284, 309, 420, 421, 550, 551, 612, 614; *see also* Thrust vector control
- flow with frozen or shifting equilibrium, 173, 174
- gas expansion process, 161
- heat absorption, 556–563
- illustrations of nozzles, 9, 199, 418, 420, 444, 545, 551, 553, 554, 555, 612, 613, 614
- insert, 9, 425, 553
- losses, 85–86, 555
- materials, 556–563, 558; *see also* Ablative materials
- multiphase flow, 88–89
- multiple nozzles, 84–85
- optimum expansion, **33**, 70, 188, 189
- over-expanded, 68–74
- performance correction, 90–92
- performance parameters/specified conditions, 92–94, 272, 392, 418, 420, 421, 424, 443, 444, 553, 614
- effect of altitude, 34, 72, 73
- plug nozzle, *see* Nozzle, aerospike
- pressure drop or pressure ratio, 33, 51, 53, 56, 57–64, 65–67, 181, 185, 186, 187, 190, 191, 192
- scarfed, 95–96
- separation of flow, 69–73
- shape, length and configuration, **75–85**, 284, 326–327
- solid propellant rocket motors, 418, 425, 439, **550–563**, 574
- submerged, 550, 551
- supersonic, sonic, and subsonic flow, 58
- theory, 45–94
- throat condition or diameter, 55–58, 60
- under-expanded, 68–74
- Nuclear power generation, 704–705
- Nuclear rocket propulsion, 10–11, 40
- Nucleate boiling heat transfer, 317
- Ohm's law, 675
- Optimum expansion, *see* Nozzle, optimum expansion
- Orbits of satellites and spacecraft:
- circular, 120
- deorbit, 135, 136

- elliptical, 121–122
- energy, 118–120
- geosynchronous (GEO), 129, 663, 701
- injection into orbit, orbit transfer, 122–124, 133, 136; *see also* Hohmann transfer orbit
- low earth orbit (LEO), 129, 663, 666, 701
- maintenance, station keeping, 129, 134, 701
- payloads for different orbits, 147–149
- period of revolution, 118, 120
- perturbations, 125–129
- raising orbit altitude, 122, 136, 701
- synchronous orbit *see* Orbit, geosynchronous
- Oxidizer(s):
 - liquid, 251–255
 - pump, 364, 366, 368, 372
 - solid, 494–499, 502–503
- Oxygen, 191, 192, 243, 245, 246, **252–253**, 269, 272, 309, 325, 386, 392, 581, 582, 671
 - performance data with RP-1, 182–188
 - performance data with hydrogen, 181, 188
- Particles or particulates:
 - size parameters, 503–505
 - suspended in exhaust gas, 648
 - vibration damping, 358
- Pegasus space launch vehicle, 18, 148, 303, 420
- Perfect gas law, 48
- Performance; *see also* Nozzle, effective exhaust velocity; Nozzle, exit or exhaust velocity; Propellant mass fraction; Specific impulse
 - actual, standard, delivered, and guaranteed, 92–94
 - considerations for propulsion systems, 632
 - correction factors, 90–92
 - theoretical values, 93, 160–196
- Perigee, 121
- Perturbation of flight path, 125–129
- Pipes or flow conduits, 232–235
- Piston expulsion, 217
- Pitch maneuver, 137
- Planets, data, 119
- Plasticizer, 495–497, 501–502
- Plug nozzle, *see* Nozzle, aerospike
- Plume, *see* Rocket exhaust plume
- Pogo pulsations or feed system instability, 350, 351
- Polybutedaine (various), 479, 480, 482, 483, 496, 498, 581; *see also* HTPB
- Polyether, polyester, polyurethane, 496, 498
- Port area or cavity, *see* Grain
- Positive expulsion devices, 214–218,
- Power conditioning/conversion, *see* Electric propulsion
- Power interfaces, 635
- Preburner, *see* Liquid propellant rocket engines, gas generators and preburners
- Pressure, atmosphere, 730
- Pressure balance, 227–228, 408–411
- Pressure exponent, *see* Burning rate
- Pressure oscillations, *see* Combustion instability
- Pressure regulators, 7, 210, 230, **233**,
- Pressurized feed system, 7, **205–211**, 218–221; *see also* Feed system
- Producibility, 633
- Propellant, *see* Liquid propellant; Solid propellant; Igniter propellant; or Gaseous propellant
- Propellant budget, 387–389
- Propellant mass fraction, 30, 105, 425, 442, 668
- Propellant tanks, *see* Tanks
- Propellant utilization, 206, 404
- Propulsive efficiency, 38
- Pulse modulation of pulsing thruster, 324
- Pulsing thruster operation, *see* Duty cycle; Electric propulsion, pulsed plasma
- Pump, 363, 366, **371–380**; *see also* Turbopump
 - cavitation, 368, **375–376**
 - desirable propellant properties, 250
 - efficiency, 363, 365, 372, 374, 393
 - head and suction head, 372, 375–377
 - inducer, 377–378
 - shrouded impeller, 373
 - specific speed, 373–374
 - type or configuration, 364, 365, 366, 374
- Pyrolytic graphite, 353, 358
- Qualification of rocket propulsion system:
 - preliminary flight rating test, 712
 - qualification test, 712
- Radiation heat transfer and cooling, 270, 286, 288, 290, 306, 307, 319–320, 558

- Ramjet, 2–5, 10
- RD-4–15 Thruster and small RCS (Kaiser-Marquardt), 272–273, 307
- RD-120, RD170, RD 253 (Russia), 226, **392–395**, 402
- Reaction control system (RCS), 136–139, **228–232**, 300–304; *see also* Auxiliary rocket engine
- Reduced smoke propellant, 507
- Rendezvous (in space), 123, 134, 136
- Reentry and landing, 134
- Regenerative cooling, 273, 286, 288, 290, 309, 315–319; *see also* Thrust chamber
- Reliability, 206, 632, 700
- Requirements and constraints for solid propellant rocket motors, 569
- Requirements for mission, 198, 324, 447, 632
- Residual propellant:
liquid, 212
solid (slivers), 445, **453**
- Resistojet, 40, 41, 662, **671–674**, 698; *see also* Electric propulsion
- Reusability, 198, 206
- Rhenium, 292, 305, 672
- RL 10–3A rocket engine (Pratt & Whitney, Div. of UTC), 224, 386
- RL 10B-2 rocket engine (Pratt & Whitney, Div. of UTC), 272–273, 386
- Rocket engine, *see* Liquid propellant rocket engine
- Rocket exhaust plume, 151, **639–659**, *see also* Nozzle; Shock waves
aerodynamic effect, 152–153, 649–650
color, luminosity, and spectral distribution, 251, **650–651**
plume appearance and shape, 641–652
radio signal attenuation, 251, 641, **655–656**, 701
smoke, 251, 476, **652–653**
- Rocket motor, *see* Solid propellant rocket motor
- Rocket-assisted gun-launched projectiles, 152, 153
- Rocket propulsion:
applications, **15–25**, 198–200, 422, 580–581, 663–665, 700–701
definition, 1
exhaust gas or flame, *see* Rocket exhaust plume
systems for certain flight maneuvers, 136
testing, 771–726
types of, 4–15
- Roll or roll maneuver, 137, 609
- RP-1 fuel (kerosene), 188, 243, 245, 246, 255–256, 272, 325, 331
- RS-27 rocket engine (Boeing/Rocketdyne), 34, 272–273, 366
- RS-68 rocket engine (Boeing/Rocketdyne), 223, 224, 225, 386
- Safe and arm device, 565, 566
- Safety; *see also* Hazards
hybrid propellants, 580
liquid propellants, 206, **264–266**, 397, 716–717
rating of solid propellant, 477
solid propellants, 490–494, 565, 566; *see also* Insensitive munitions
survivability, 632, 637
testing, 711–726
- Satellite:
orbits and payloads, 120
period of revolution, 118, 120
perturbing forces, 125–129
velocity, 120
- SCAT (Secondary combustion augmented thruster; TRW, Inc.), 232
- Selection of rocket propulsion systems, 325, **624–637**; *see also* Interfaces
criteria. 630–634
selection process, 625–630
- Separation of nozzle flow, 69–72
- Shifting equilibrium, 173, 174
- Silica phenolic, 559
- Shock wave, 46, 297, 299, 641, 642, **650–652**
- Single stage to orbit, 17, 297
- Sliver, residual solid propellant, 424, 445, 449, **453**, 469
- Sloshing of liquid in tank, 214
- Smoke of plume, *see* Rocket exhaust plume
- Solar cells, 703–704
- Solar heating propulsion or solar thermal propulsion, 14, 40, 41
- Solar propulsion (by radiation pressure) or solar sail, 14
- Solid propellant(s), 6, 9, 417, 425, 448, **474–519**, 545; *see also* Burning rate; Combustion; Cumulative damage; Grain; Ignition
abbreviations and acronyms for ingredients, 495, 496–497
aging, 464, 481, **489**
aluminum, 475–478
binder, 482, 495, 496, **500**, 501

- characteristics and behavior, 480–487
- chemical ingredients (chamber), 480–487, 488
- chemical gas reaction products, 191, 192, 488
- comparison of different types, 477, 478, 482–483
- composite, **423**, 424, 428, 429, **475**, 482, 484, 485, 486, 496–497
- composite modified double base, 423, 429, **476**, 482, 484, 487, 495, 498, 545
- detonation, 477, 490–491; *see* Deflagration
- double base, 423, **475**, 482, 484, 486, **495**, 498
- gas generator, 422, **505–507**
- hazards, 487–489, 491–492
- high energy propellant, 476
- ingredients or raw materials, 482, 484, **494–505**; *see also* Aluminum; Ammonium nitrate; Ammonium perchlorate; HMX; HTPB; Nitrocellulose; Nitroglycerine; Polybutadiene
- material characterization, 454–458
- migration, 511
- particle size parameters, 503–505
- performance data, 424, 477, 478, 479, 485, 486
- plasticizer, 495–497, 501–502
- processing or manufacturing, 479, 481, **511–515**
 - cast or extruded, 478
 - representative formulations, 487
 - safety, 477, 493–494
 - smoky, smokeless, or low smoke, 476, **507–508**
- stress relaxation modulus, **460–462**, 479
- testing, 711–726
- thermal cycling, 459, 464
- upper pressure limit, 493
- Solid propellant rocket motors, 6, 9, **417–473**; *see also* Burning rate; Case; Grain; Ignition; Insulation; Liner; Nozzle; Solid propellants
 - action time and burn time, 424, 440, **441**
 - advantages and disadvantages, 628–629
 - basic performance relations and data, 424, **437–444**
 - booster, 20, 22, 420, 422
 - chamber pressure, 428–430, 439
 - combustion, 439, 528–536
 - components, 9, 417, 418
 - design approach, 569–575
 - extinction or thrust termination, 420, 526–528
 - insulators, liners, and inhibitors, 425, 447, **509–511**
 - loads and failure mode, 545, 459
 - materials, 425, 542, 558
 - nozzles, 9, 418, 420, 421, 444
 - requirements and constraints, 569, 571
 - tactical missile motors, 421, 422
 - temperature limits, 422
 - two-pulse motor (restartable), 452–453
 - weights/masses (typical), 420, 424, 454, 545
- Spacecraft, 17, 21, 145; *see also* Orbits; Flight; Satellite
 - attitude control, *see* Reaction control system
 - maneuvers, 132–133
 - mission velocity, 130–132
 - perturbing forces, 125–129
 - surface contamination, 654–655
- Space flight, *see* Flight; Orbits
- Space launch vehicles, 15–25, 144–149
 - boosters, 15, 136, 422
 - upper stages, 136, 422
- Space Shuttle, 19, 22
 - flight velocity breakdown, 130
 - main engine, 22, 199, 226, 227, 363, 386, 400–402
 - reaction control and orbit maneuver system, 22, 207–210
 - solid rocket motor/nozzle, 545, 553–556
- Specifications:
 - rocket propulsion system, 626, 631
 - propellants, 251
- Specific gravity/density, 188, 189, 243, 249, 424, 479, 485, 583
- Specific heat ratio, 48, 68, 188, 189
- Specific impulse, 3, **28**, 36, 39, 40, 53, 175, 180, 181, 185, 186, 188, 189, 190, 272, 300, 325, 327, 386, 392, 424, 440, 443, 479, 480, 485, 545, 662, 678, 694, 698, 699, 700
 - density specific impulse, 249
 - theoretical, actual, reference, and guaranteed values, **92–94**, 440
- Specific power, 40
- Specific speed (pump), 373–374
- Stability:
 - combustion, 348–360
 - flight, 153–154

- Stability (*continued*)
 liquid propellant (chemical stability), 249–250, 348–360
- Staged combustion cycle, 224, 227
- Staging configurations of vehicles, 130, 133, **139–147**
- Stagnation pressure and temperature, 49, 50, 51
- Stainless steel, 273, 304, 305, 332
- Standard atmosphere, 730
- Starting, 320–323, 400–402, 398; *see also* Controls for rocket engines; Feed systems; Ignition; Thrust chamber
- Static rocket system tests, *see* Testing
- Station keeping, *see* Auxiliary rocket systems; Orbits
- Stay time or residence time, 284, 346
- Stoichiometric mixture, 163
- Stop operations, *see* Thrust termination
- Storable liquid propellants, 201
- Strand burner, 427
- Strap-on motor/engine, 136
- Stresses and strains, 293–296, 458–466, 542–543; *see also* Case; Grain; Liquid propellant rocket engine; Solid propellant rocket motor; Tanks
- Structure, 197; *see also* Interfaces, Liquid propellant engine support structure, Summary of key equations, 731–732
- Sun, data, 119
- Supersonic, sonic, and subsonic nozzles, 58
- Surface contamination by exhaust plume, 654–655
- Surface tension screens, 217
- Sweat cooling, 291
- Synchronous satellite, 121, 129
- Tactical missile rocket motor, 25, 422
- Tank(s), 197, 207, **211–218**, 330
 positive expulsion during zero g, 214–218
 pressurization, 218–221
- Tank head start, 384, 398, 400
- T-burner, 534
- Temperature, 48–49
 combustion (chamber temperature), 40, 52, 53, 57, 181, 182, 186, 188, 189, 193, 310, 392, 424–425, 439, 479
 limits for solid propellant grain storage, 424, 443
 sensitivity of solid propellant (coefficient), 431–432
 stagnation, 49
 variation effects, 250
 wall (of chamber), 295, 310, 311
- Tensile tests on propellant specimen, 455–458
- Testing of rocket propulsion systems, 711–726
 facilities and safeguards, 713–720
 flight testing, 711, **724–725**
 instrumentation and data management, 720–724
 postaccident procedures, 725–726
 types of tests, 711–713
- Thermochemical data for carbonmonoxide, 167
- Thermodynamic properties of chemical constituents, 165
- Thermodynamic relations and nozzle flow, 47–92
- Throttling, *see* Variable thrust
- Thrust, 3, 28, 29, **32–34**, **62–64**, 68, 111, 225, 272, 273, 286, 328, 386, 392, 418, 420, 424, 545, 614, 662, 678, 681–682, 694, 698, 702, 720
 acting on vehicle, 109, 110
 aerospike, 297
 altitude variation, 34
 coefficient, **63–68**, 181, 190, 327
 correction factor, 191
 equation, 32, 63
 termination, *see* Solid propellant rocket motors, extinction
 thrust level control, 210, 392
 theoretical, actual, reference, and guaranteed values, 92–94
 variable thrust, 96, 392–393
- Thrust chamber (small ones are called thrusters), 6, 197, 198, 199, 200, **268–341**, 342, 660; *see also* Combustion; Electric propulsion; Heat transfer; Injection
 contraction area ratio, 273
 cooling, 200, **268–273**, 306, 326–327, 331–334.; *see also* Film cooling; Regenerative cooling
 design, 324–327
 ideal, 46–47
 ignition and start up, 320–323
 life, 304
 low thrust (called thrusters), 228–232, 300–304; *see also* Auxiliary rockets; Electric propulsion
 materials and fabrication, 304–308
 monopropellant, 40, 272–273, **302–303**, 662

- pulsed or intermittent operation, 139, 229, 289; *see also* Duty cycle
- sample design analysis, 324–335
- tubes or milled channels, 199, 269, 270, 273, 287, 306, 332–334
- volume and shape, 282–284, 329
- wall loads and stresses, 293–296
- Thrust vector control (TVC), **608–623**
 - alignment accuracy, 617
 - flexible bearing, 420, 421, 425, 554, 611, 613, 614
 - gimbal or hinge, 199, 272, **610–614**, 615, 616
 - injection of secondary fluid, 610, 611, 612, **617–619**
 - integration with vehicle, 621–622
 - jet tabs, 612, 617, 618
 - jet vanes, 610, 611, 612
 - with multiple thrust chambers or nozzles, 620–621
- Thrust to weight ratio, 3, 40, 442
- Time to target, 150–152
- Titan space launch vehicle and payloads, 15, 16, 18, 146
- Titanium, 305, 307, 425, 614
- Total impulse, **27**, 30, 424, 443, 694
- Toxicity, 247, 265, 481, 493, 664, 713, 715; *see also* Hazards, health
 - monitoring and control, 717–718
 - toxic clouds, 715–719
 - toxic gas exposure limits, 719–720
- Turbine(s), 363, 366, 368, **380–383**, 393; *see also* Turbopump
- Turbojet, 4
- Turbopump, 7, 199, 200, **362–384**, 392–393; *see also* Pumps; Turbines
 - advanced turbopumps, 364–366
 - booster pump, 368, 369
 - design configurations, 364, 365, 366, 368
 - feed system, 198, **221–227**, 393
- Two-phase flow, 88–89, 441
- Ullage, definition, 211
- Unsymmetrical dimethylhydrazine (UDMH), 243, 245, **258**, 317, 392
- Valves, **232–235**, 672
- Variable thrust, 96, 152, 323–324
- Vehicle, *see* Missile; Satellite; Spacecraft; Space launch vehicle,
 - acceleration, 113
 - base geometry and recirculation, 649–650
 - flight performance, 102–156, 324
 - forces, 106–108
 - integration with thrust vector control, 621–622
 - masses, definition, 103
 - multistage, 16, 139–144
 - power, 37
 - velocity of flight, 37, 104, 109, 112, 118, 122, 130, 668–669
- Velocity (exhaust gas), *see also* Nozzle, exit and exhaust velocity; Characteristic velocity; Specific impulse.
 - correction factor, 90, 441
 - electric propulsion, 668, 681
 - effective exhaust velocity, 29, 34, 52, 53, 54, 59, 327, 440
 - at nozzle exit, 52–54
 - ratio, 60, 61
 - of sound or acoustic velocity, 49, 58
 - throat velocity, 57–58
- Venturi, 235
- Vertical flight at 80 degrees (sounding rocket), 113–115
- Vibration energy absorption, 489
- Vibration frequency (of chamber gas), *see* Combustion
- Vibrations of turbopumps, 370
- Volume impulse, 442
- Volumetric loading fraction, 447, 450
- Vortexing of liquid propellants, 214
- Vulcain rocket engine (France), 223, 386
- Warm gas propellant, 7, 231, 300
- Water hammer, 234–235
- Web thickness and web fraction, 424, **447**, 450
- Xenon, 662, 680, 682, 687, 694, 700
- Yaw maneuver, 137
- YF-73, YF-75 rocket engines (China), 386