

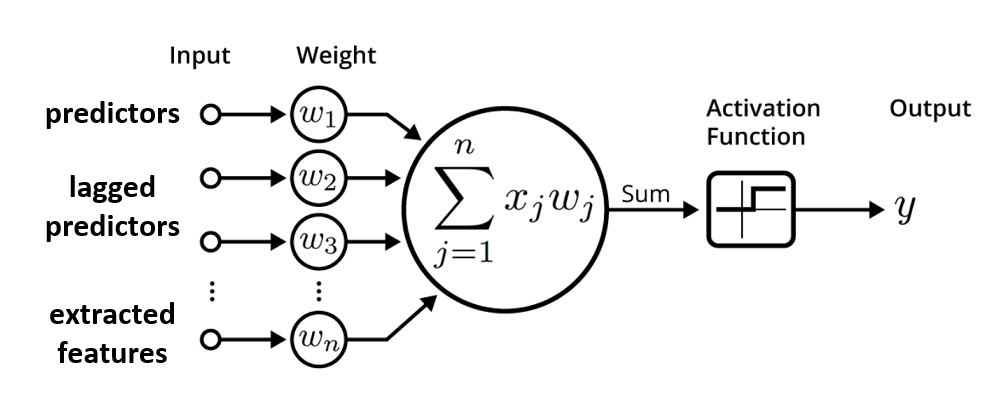
**lagged**

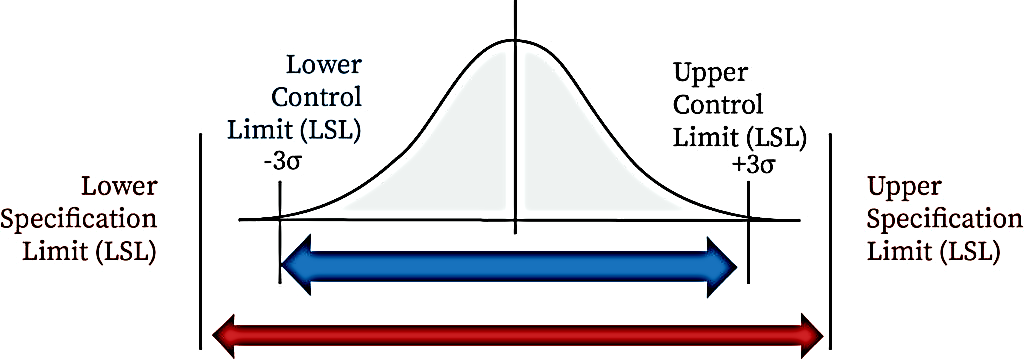
**predictors**

**extracted**

**features**

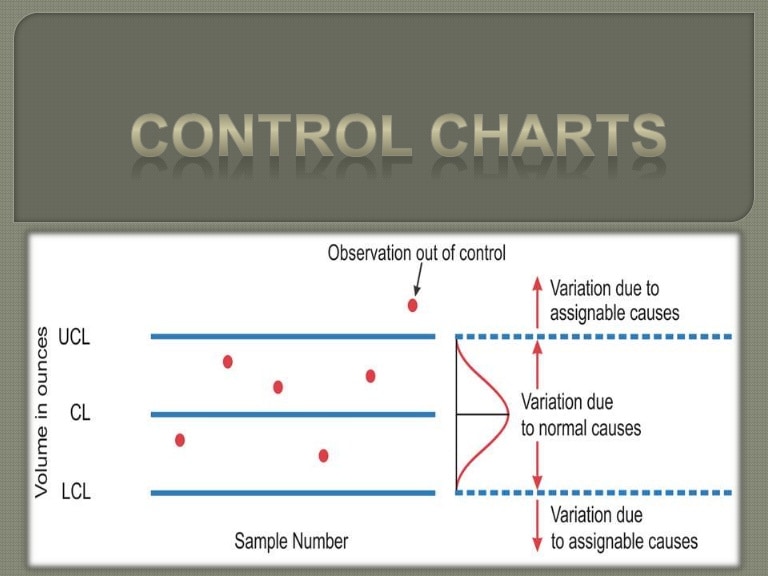
**predictors**



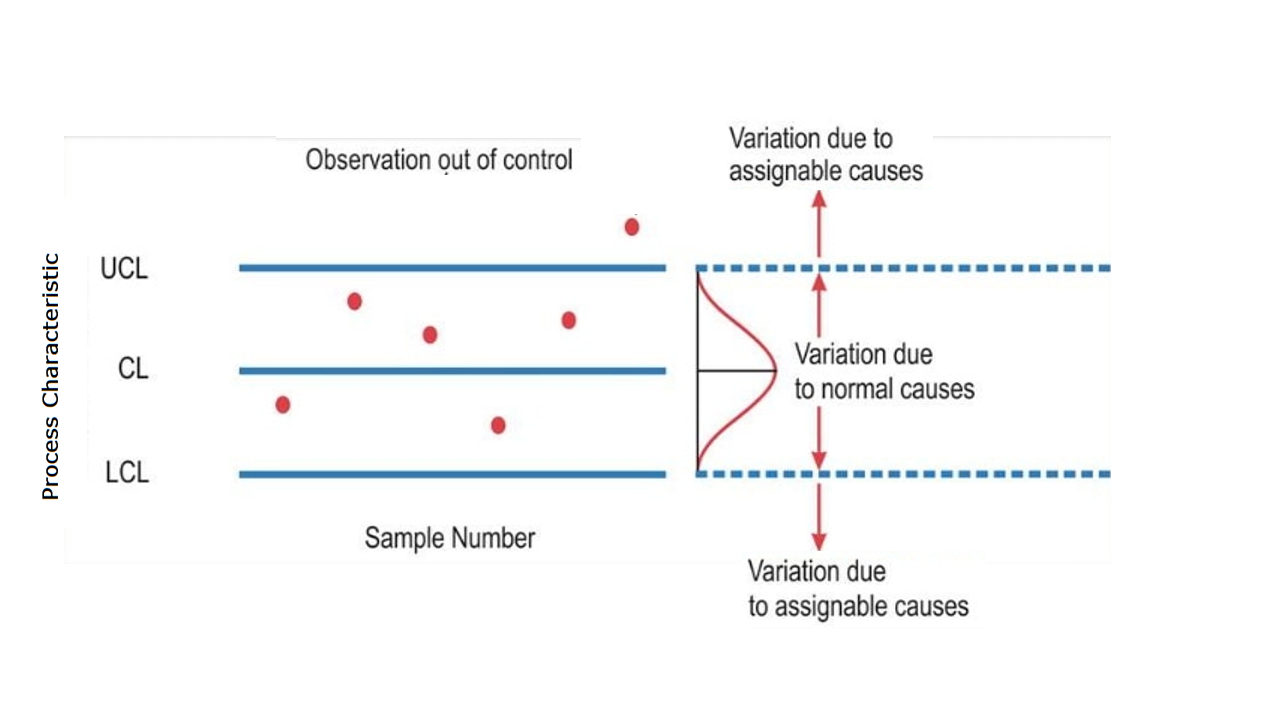


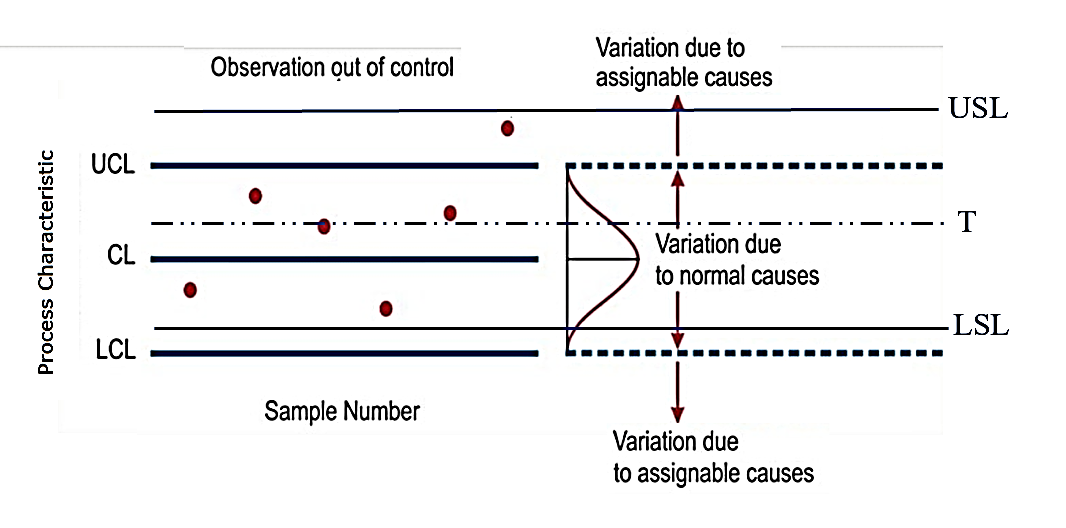
Distribution of process characteristic

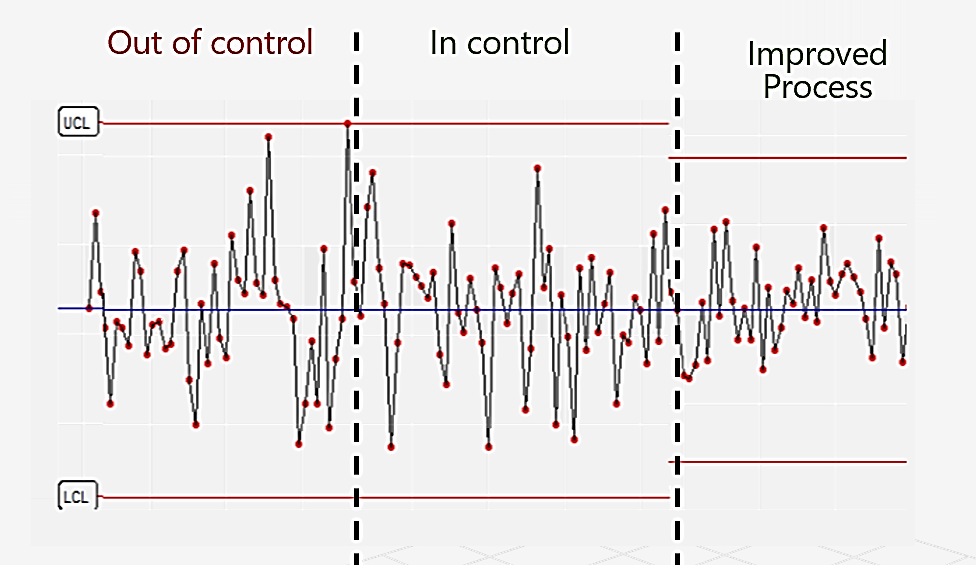
(LCL) (UCL) (LSL) (USL)



USL T LSL







T

USL T LSL

