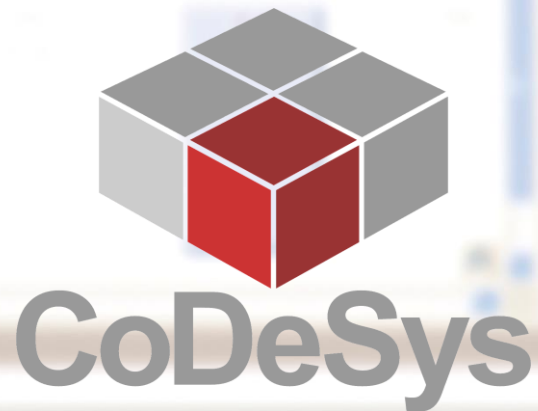
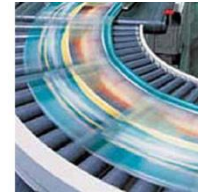


CFC - Continuous Function Chart



We software Automation.



CFC - Continuous Function Chart

The Continuous Function Chart in extension to the IEC 61131-3 standard is a graphical programming language basing on the Function Block Diagram language.

However in contrast to that no networks are used but free positioning of graphic elements, which for example allows feedback loops.

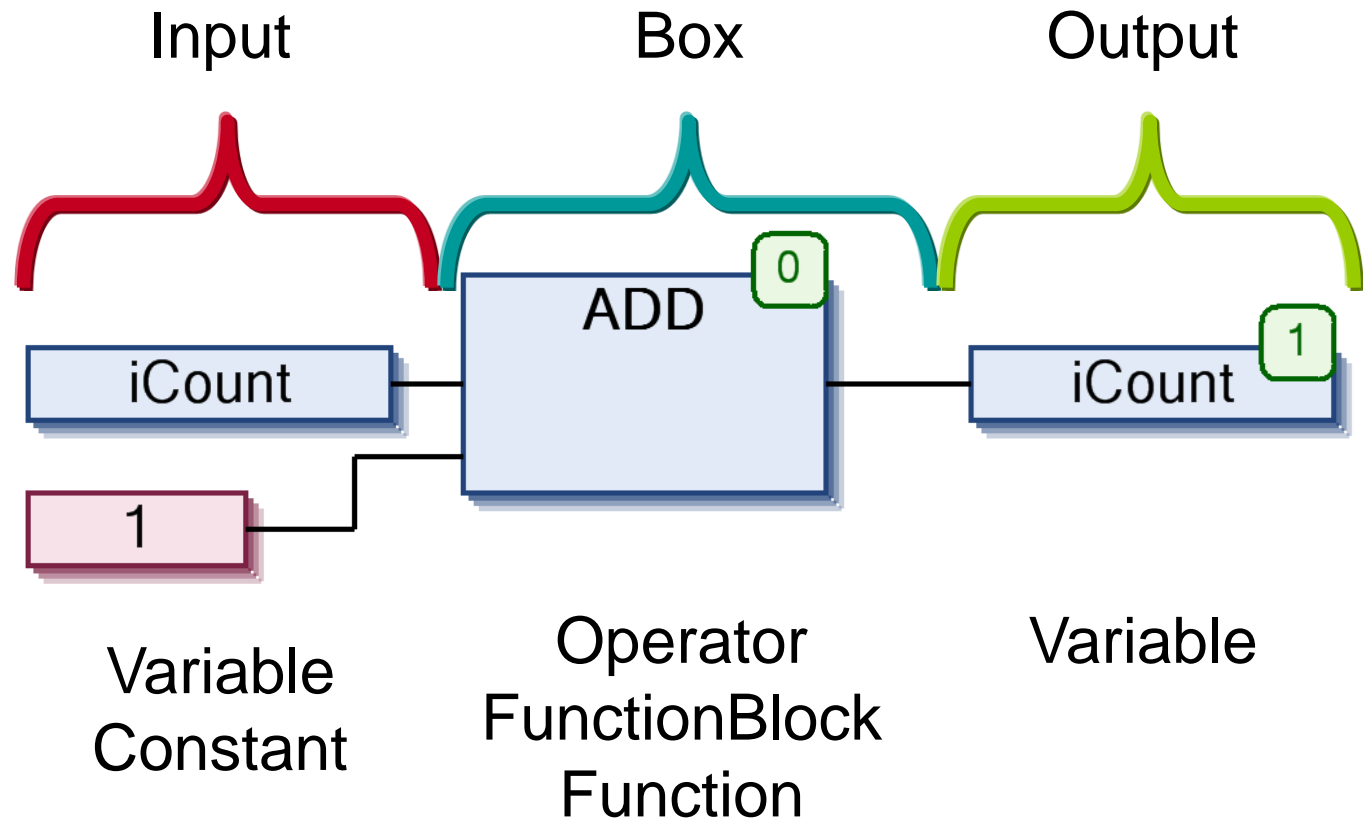
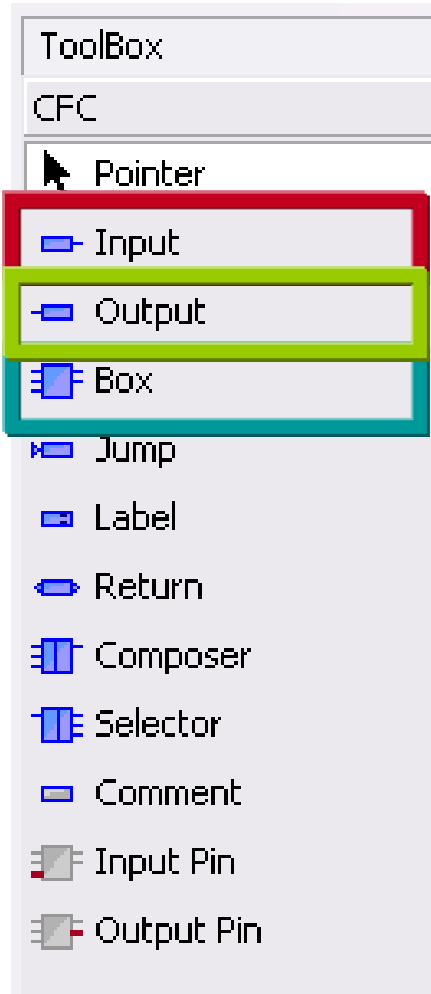
Introduction

After this module you will ...

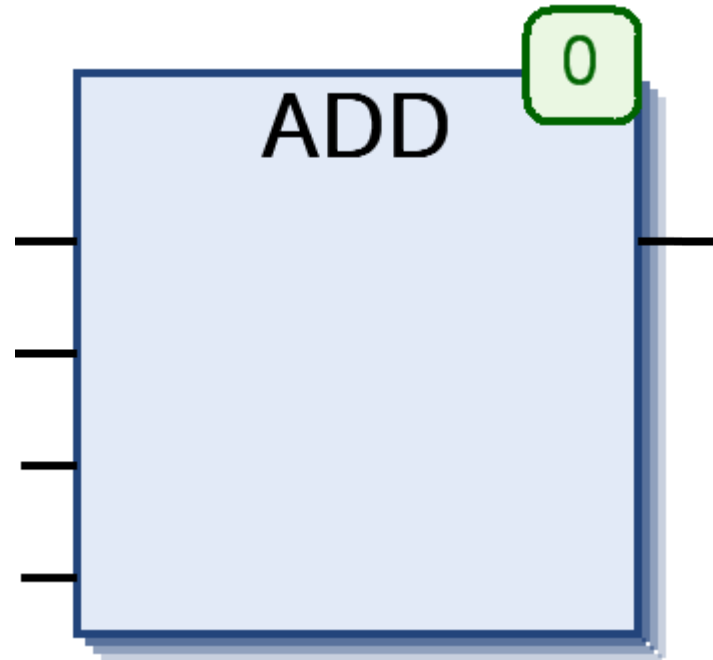
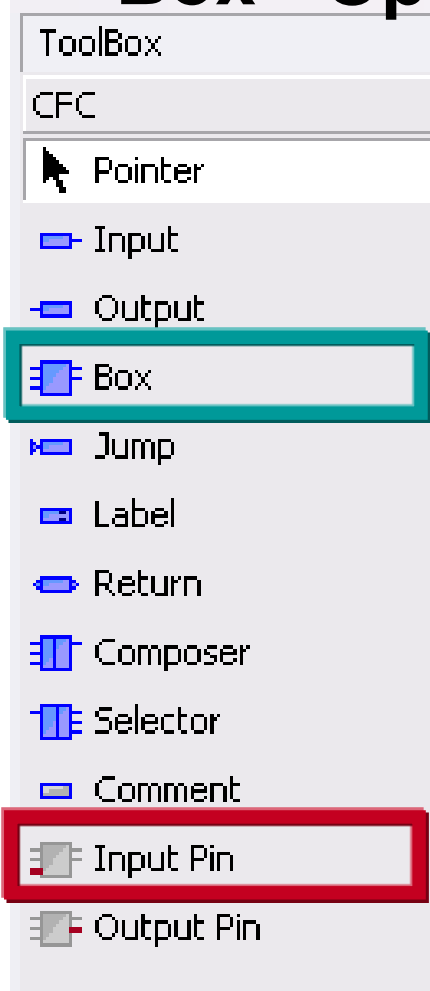
- know the CFC elements
- be able to use the features of the CFC editor
- be able to develop programs in CFC language



CFC Objects

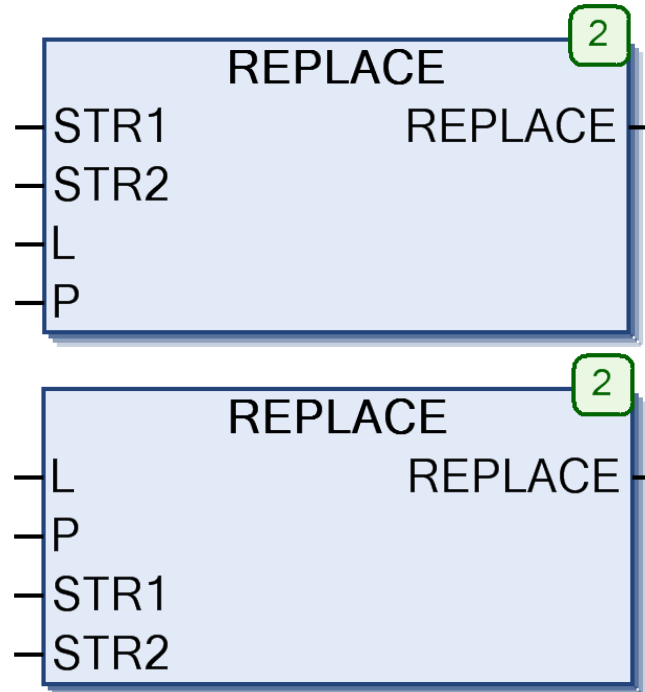
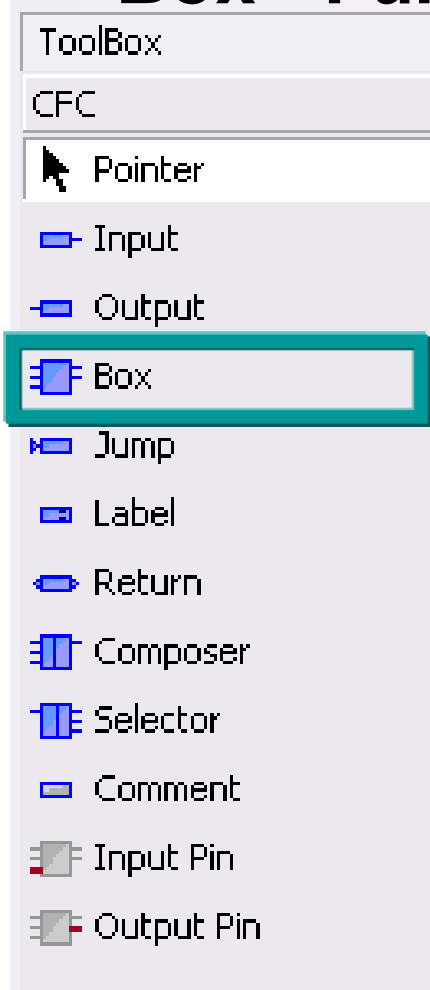


Box - Operator



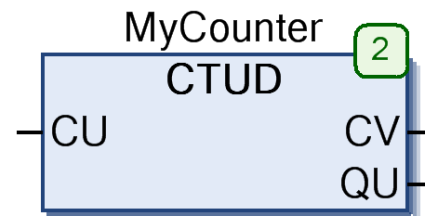
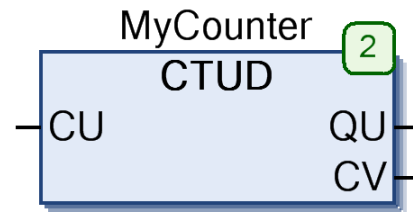
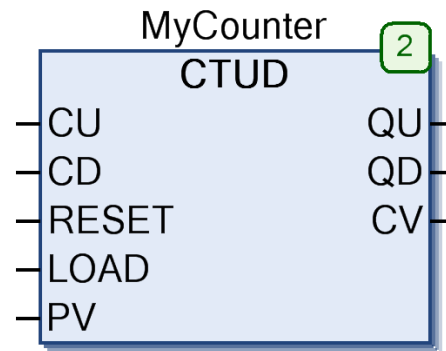
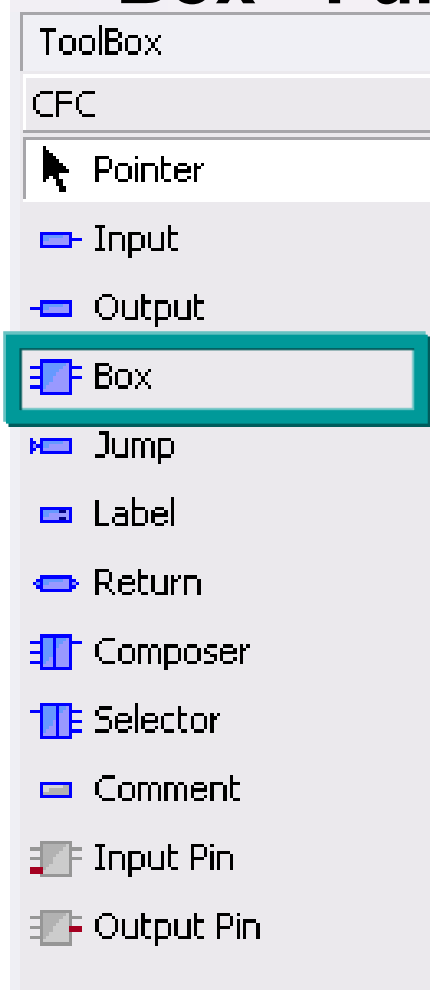
- Extendable by additional inputs (if sensible)

Box - Function



- Order of the inputs and outputs is changeabel

Box - FunctionBlock



- Unused inputs and outputs can be deleted
- Order of the inputs and outputs is changeable

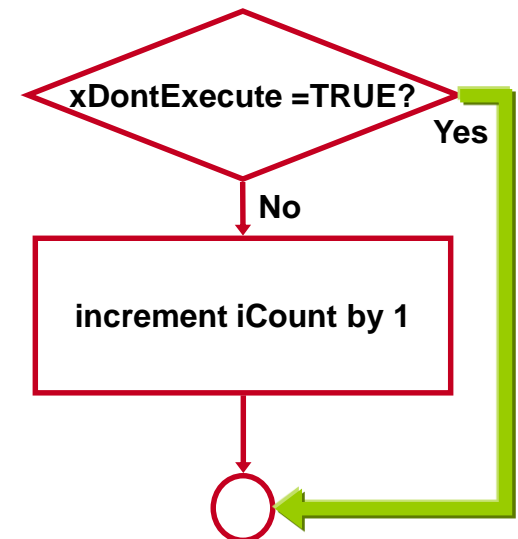
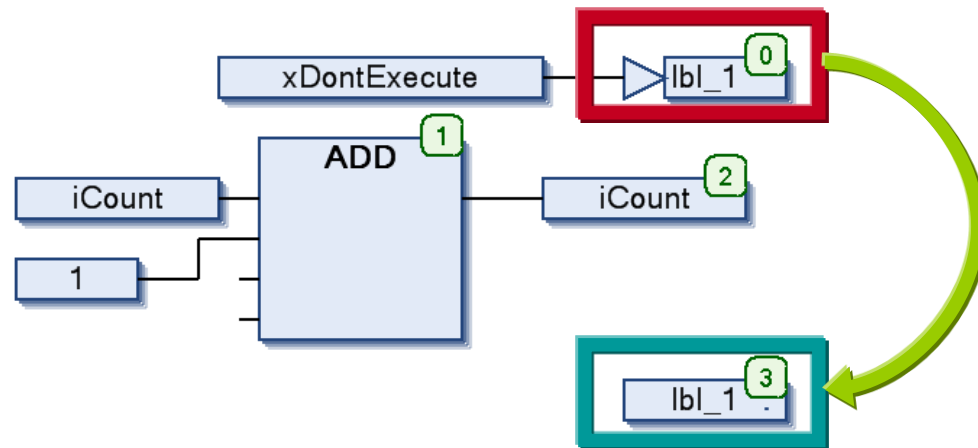
CFC Objects

Jump / Label

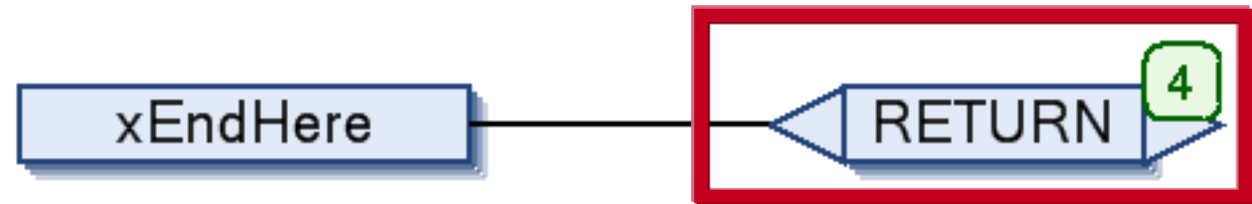
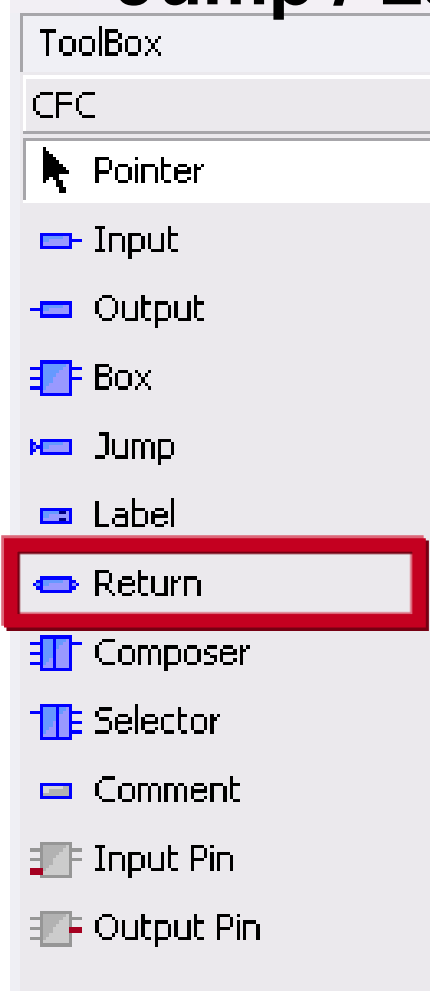
ToolBox

CFC

- Pointer
- Input
- Output
- Box
- Jump**
- Label**
- Return
- Composer
- Selector
- Comment
- Input Pin
- Output Pin



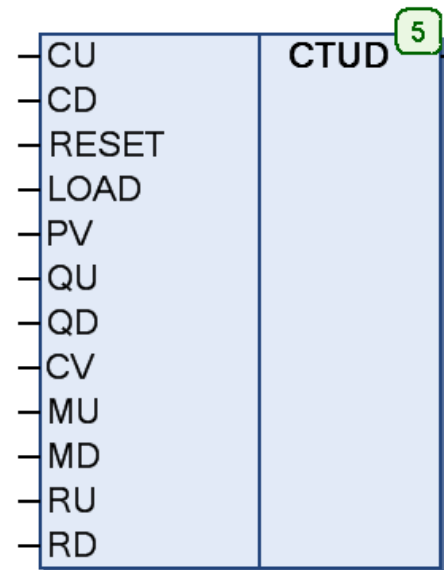
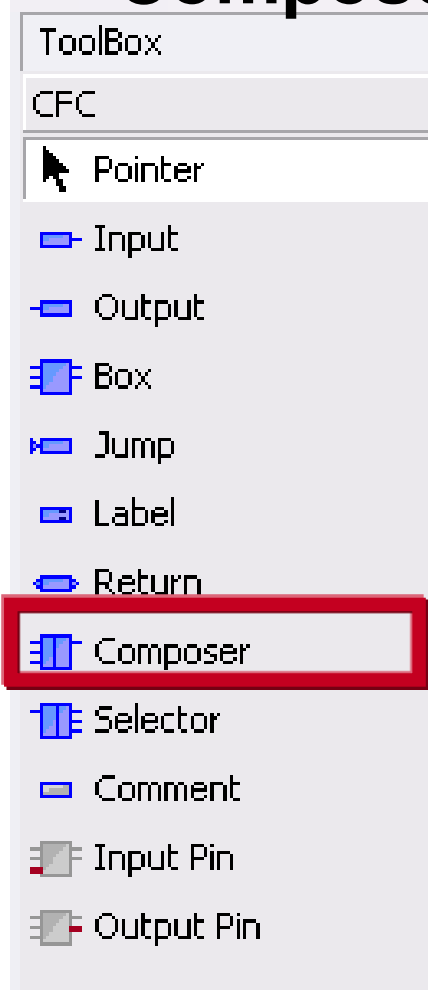
Jump / Label



- Exits the POU

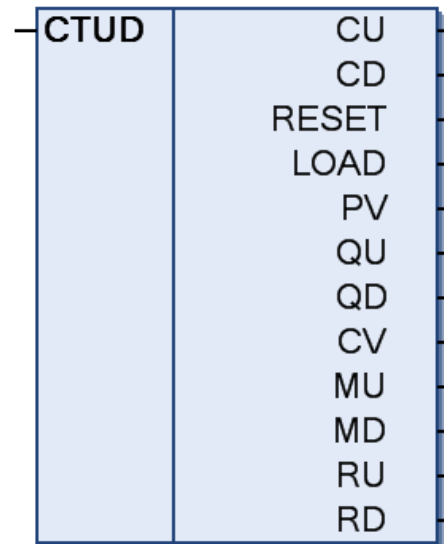
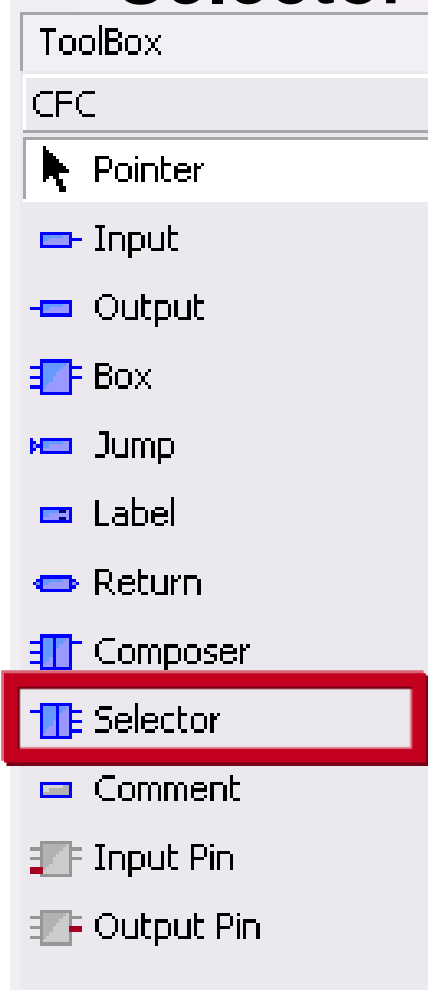
Composer

- A composer is used to handle an input of a box which is of type of a structure. The composer will display the structure components and thus make them accessible in the CFC for the programmer.

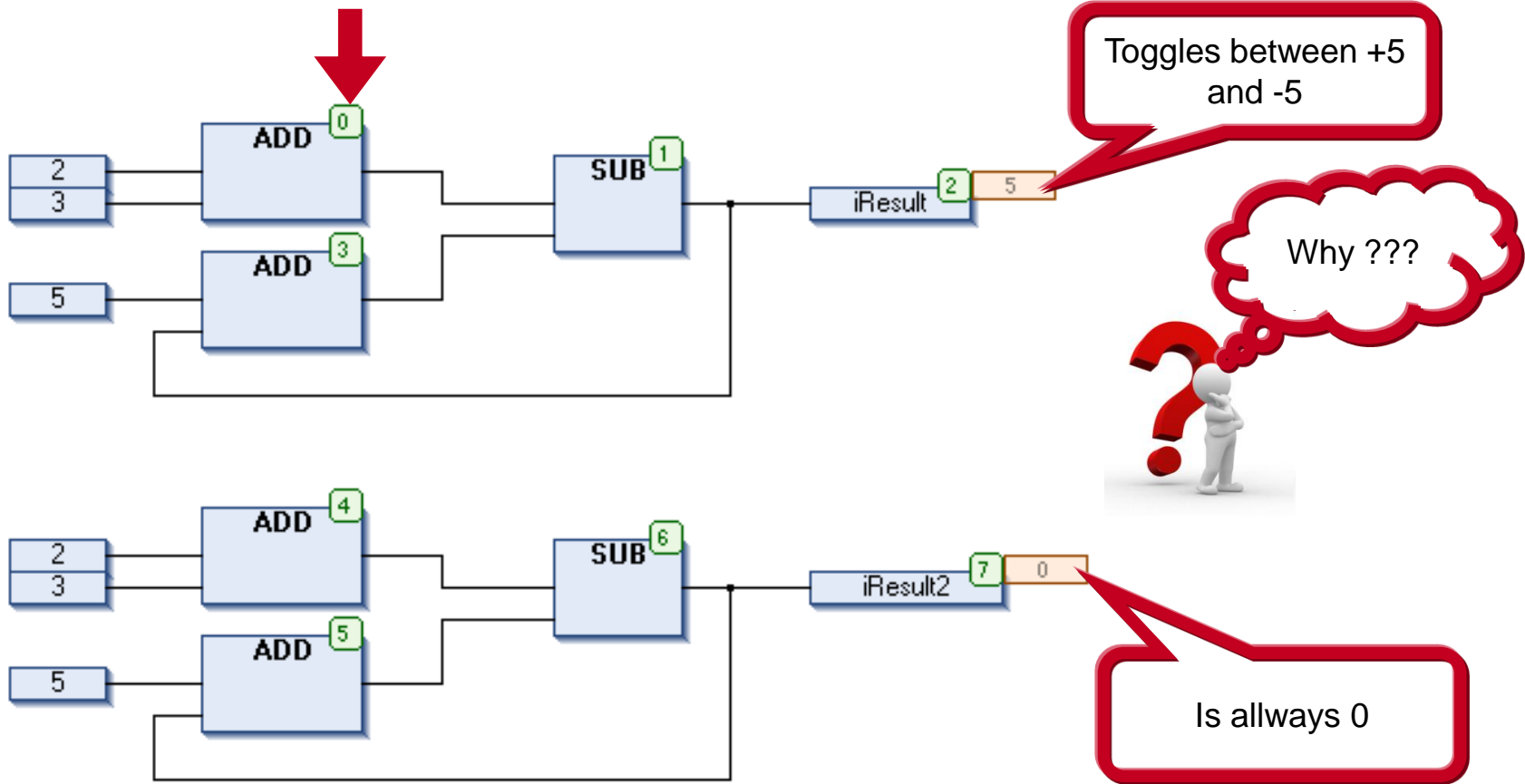


Selector

- A selector is used to handle an output of a box which is of type of a structure. The selector will display the structure components and thus make them accessible in the CFC for the programmer.



Execution Order



Summary: CFC in CoDeSys allows you...

- to program in a graphical manner
- multiple connections between the elements
- even Feedback loops are possible
- to influence the execution order

