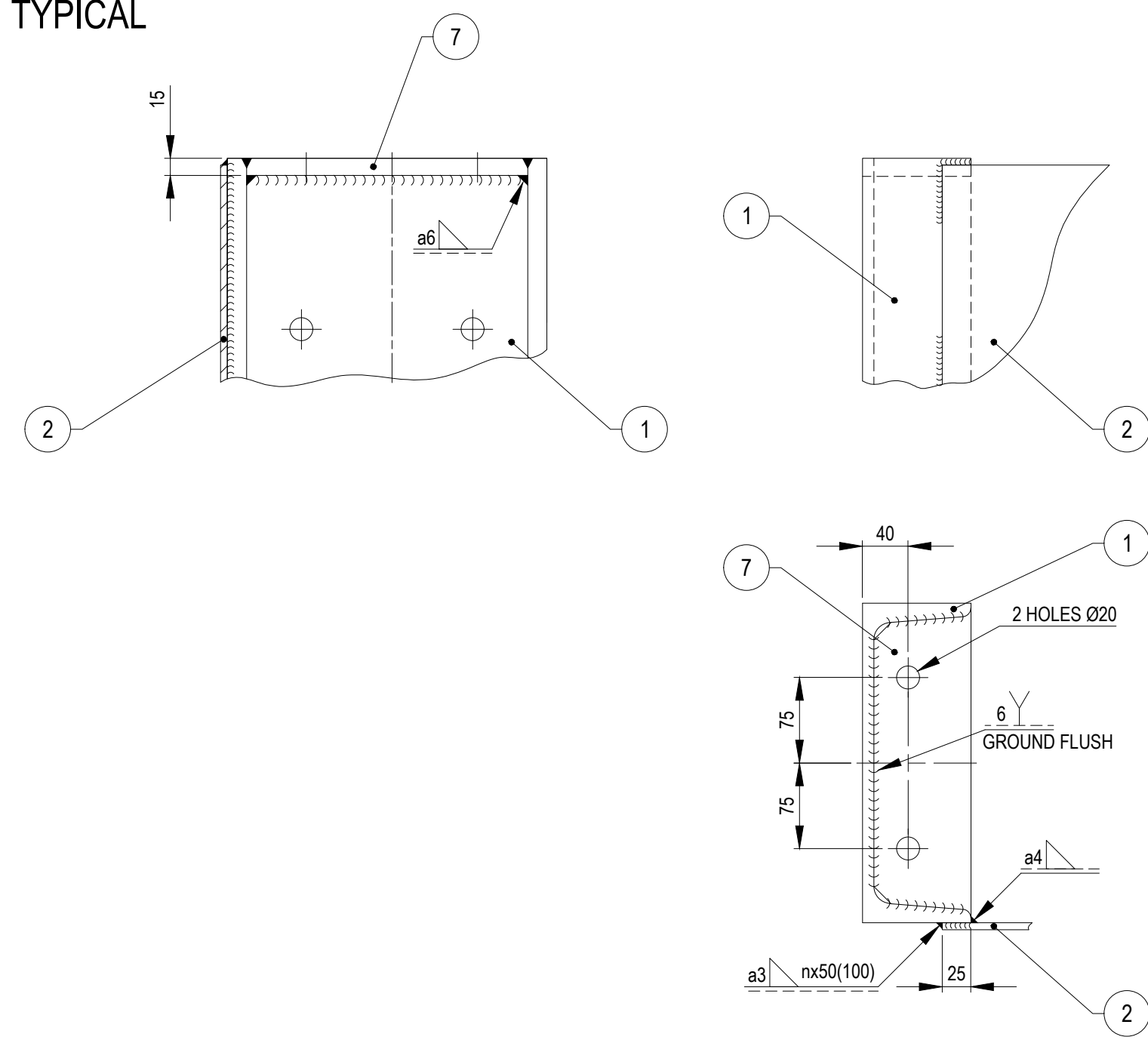
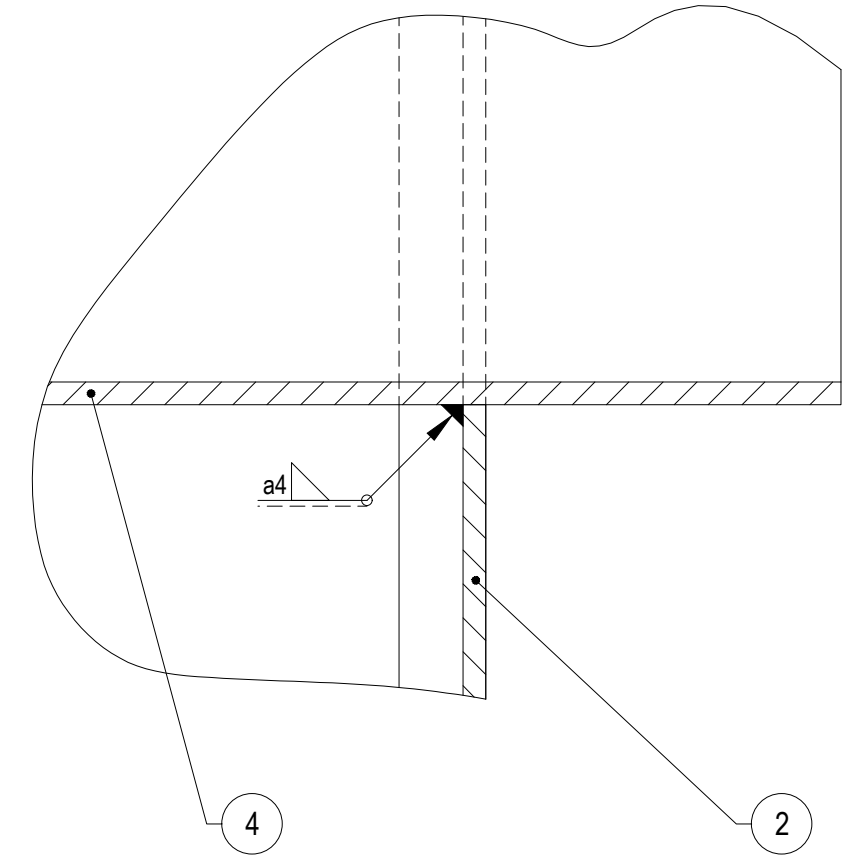


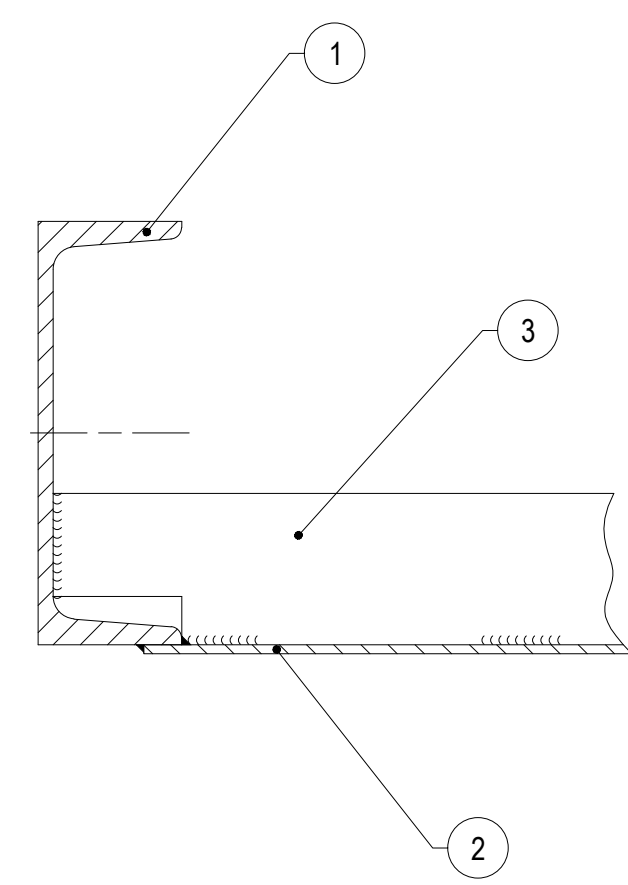
**A** TYPICAL  
1:5



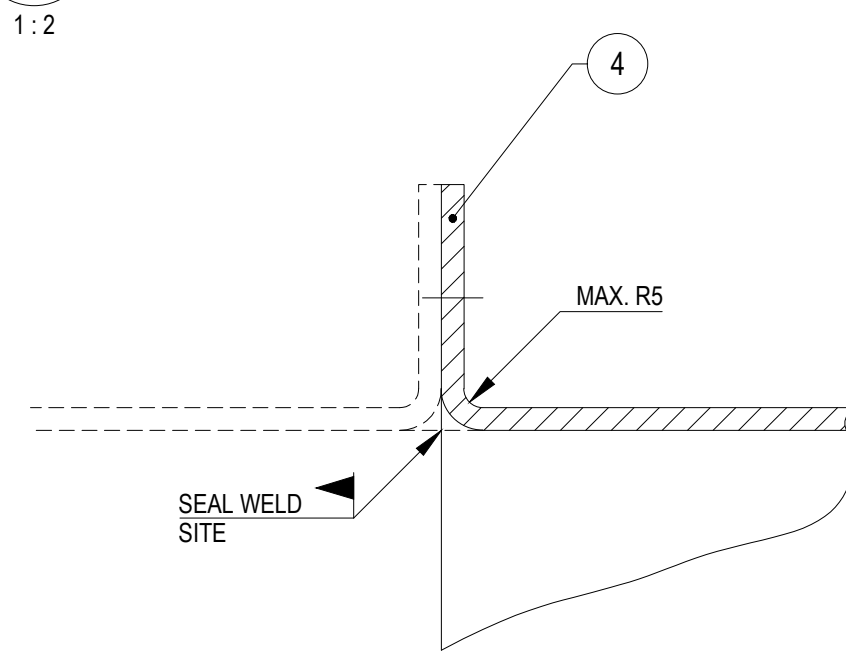
**B**  
1:2



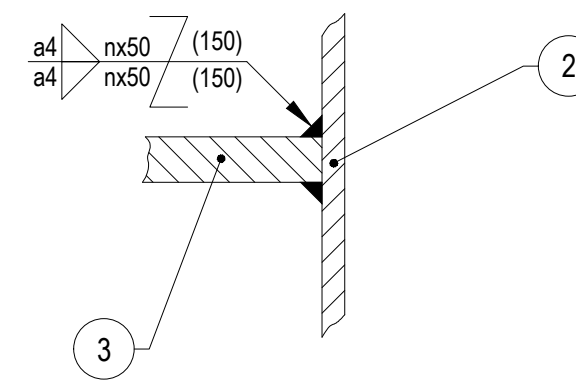
**C** TYPICAL  
1:5



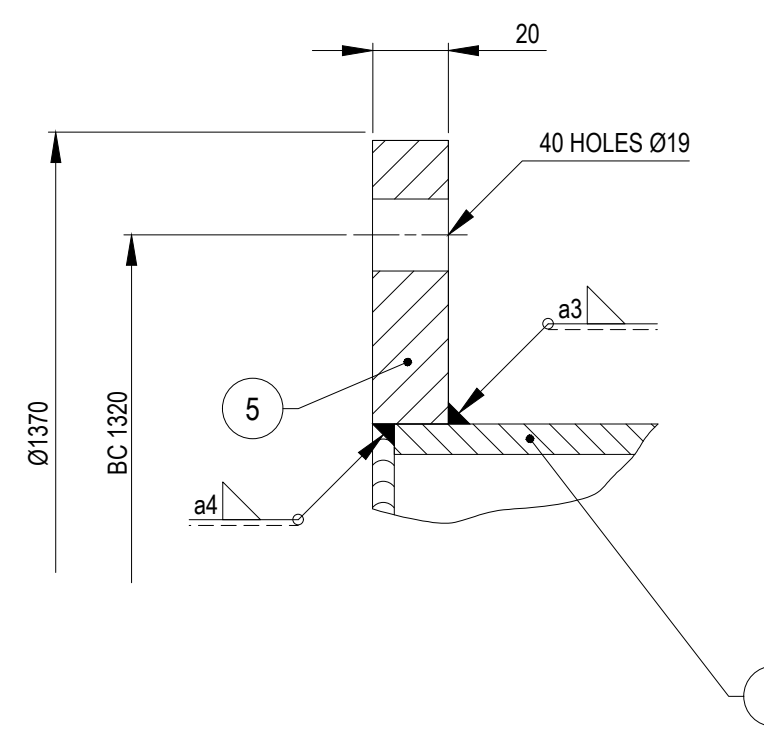
**D**  
1:2



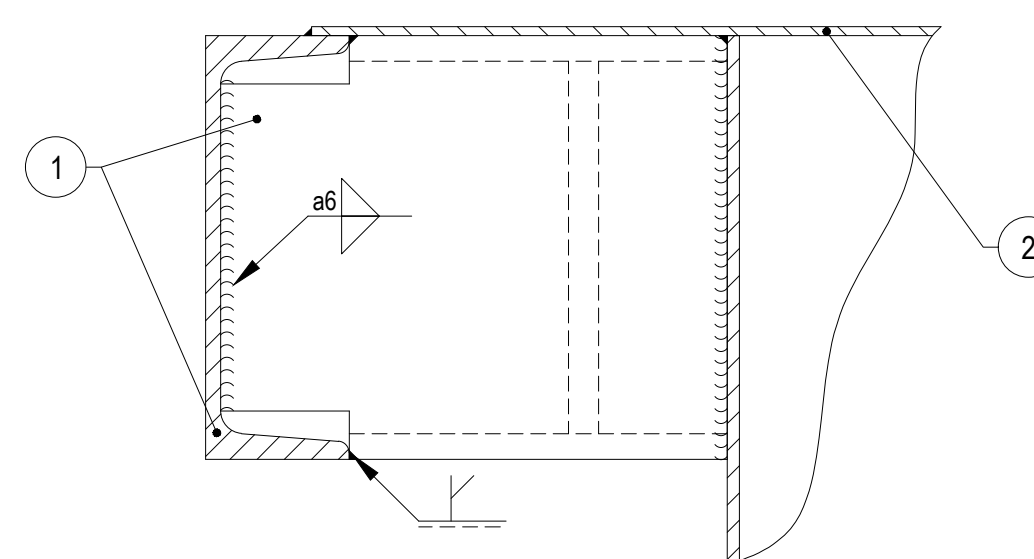
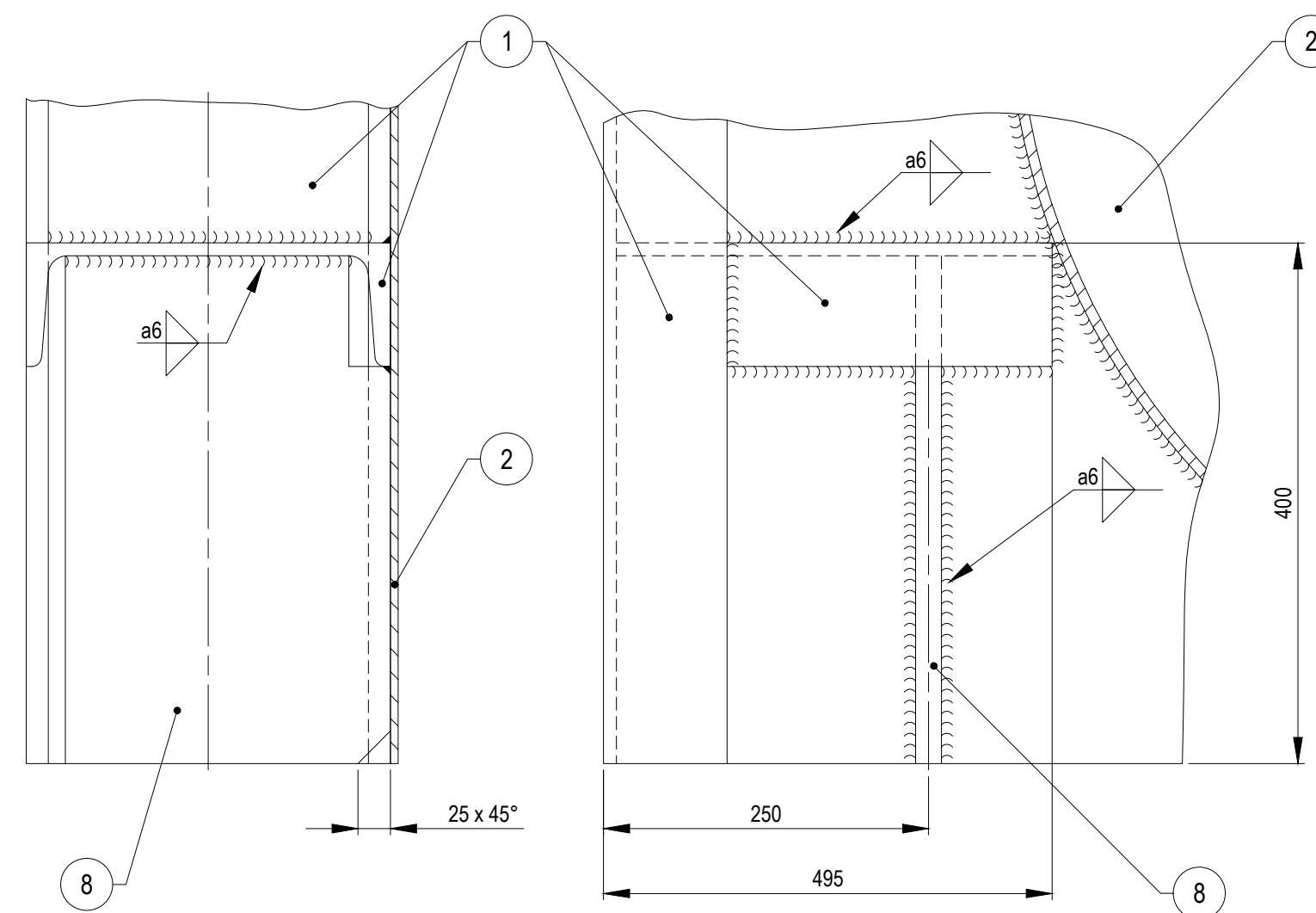
**TYPICAL DETAIL  
STIFFENERS WELDED TO STEEL CASING**



**E**  
1:2



**F** TYPICAL  
1:5



- NOTES:**
- CERTIFICATE 2.2 / EN ISO 10204 OR SIMILAR REQUIRED.
  - WEIGHT 2000 kg.
  - EXTERNAL PAINTING: SEE SPEC. - REF. NO. 46.02
  - DIMENSIONS IN PARANTHESIS ARE SECONDARY DIMENSIONS FOR INFORMATIONS ONLY.  
HEB 140 = 7610  
HEB 150 = 7600
  - DIMENSIONS BASED ON PROFILE POS. 1 SELECTED FOR TOP FRAME- REF. NO. 02.32
  - ALL FREE EDGES MUST BE DE-BURRED.  
SHARP EDGES ARE NOT ALLOWED.

8	2	STIFFENER $\varnothing$ 250 x 20	A36 / S355J2N	1)
7	2	END PLATE	A36 / S355J2N	1)
6	1	DUCT, Ø1220 x 8	A36 / S355J2N	1)
5	1	FLANGE DN 1200	A36 / S355J2N	1)
4	1	DUCT WITH FLANGE, PLATE t=6	A36 / S355J2N	1)
3	1	STIFFENER $\varnothing$ 100 x 12	A36 / S355J2N	1)
2	1	CASING PLATE t=6	A36 / S355J2N	1)
1	2	UNP 280	A36 / S355J2N	1)

POS	NO	DESCRIPTION	MATERIAL	NOTES
<b>REFERENCE DOCUMENTS</b>				
		TEXT	REF. NO.	
CASING ASSEMBLY			02.52	
TOP FRAME			02.32	
CASING FIELD ASSEMBLY DETAILS			02.16	

<b>KT</b> <b>TECNIMONT</b> PROJ.: K484 OWNER: ENAP CONTRACTOR: KT / TCM Chile		<b>ENAP</b> U.O.: KT S.p.A. BY: <b>AL</b> DATE: <b>28/01/25</b>	
MR N°: 4100-01 PO N°: 7500113900 EQUIPMENT: C-3808		KT Doc. CODE: K484-0000-0000-MR-4100-01-C3808-CA1109-0008 Rev. 1	

TOPSOE				
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1	Revised as indicated	Jan 23, 2025	KLPN	NMO
0	FIRST ISSUE	DEC 21, 2023	ELAS	GARG
REV.	DESCRIPTION	DATE	DRAWN	CHCK
ENAP Chile WSA plant for Aconcagua Refinery		REF. NO. 02.74		
WSA condenser Casing Side wall panel type 1		DWG. SIZE A0	ITEM NO. C-3808	SCALE N.T.S.