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- ASSEMBLY DETAILS, SEE DWG. -REF. NO. 01.21 DETAILS "I" AND "J"
- OVERLAP BETWEEN COVER PLATES AND CONNECTING PART APPROX. 30 mm
- SEALING BETWEEN COVERS AND CONNECTING PARTS TO BE CARRIED OUT BY SILICONE RUBBER. ALL GAPS MUST BE CLOSED.
- 4. SPECIFICATION OF SILICONE RUBBER: MAX. SERVICE TEMPERATURE 260 °C. ELONGATION MIN. 300 400 %

- (ASTM C1513-04). M C1513-04).

10	20	SILICONE RUBBER, TUBES OF 300 ml				4	١
		,		STEEL-ELZ.			
9	1500	HEX SELF-TAPPING SCREW Ø5.5x25				5),	0)
8	10	COVER PLATE, HORIZONTAL, t = 0.4		STAINLESS			
7		COVER PLATE, HORIZONTAL, t = 0.4 COVER PLATE, HORIZONTAL, t = 0.4			STAINLESS STEEL		
6	10	COVER PLATE, HORIZONTAL, t = 0.4		STAINLESS			
5	12	COVER PLATE, VERTICAL, t = 0.4			STAINLESS STEEL STAINLESS STEEL		
3	24	COVER PLATE, VERTICAL, t = 0.4		STAINLESS			
2		COVER PLATE, VERTICAL, t = 0.4		STAINLESS			
1		COVER PLATE, VERTICAL, t = 0.4					
	4			STAINLESS		NOT	
POS	S NO	DESCRIPTION		MATERIA	AL	NOT	ES
		REFERENCE DO	CUM	ENTS			
		TEXT				DWG. NO.	
ASSE	MBLY DETAILS					01.21	
	111 K		CON	NTRACTOR I REJECTED		AL COD	—— ——)E
PRO OW	TECOJ.: OJ.: 'NER:	ENAP K484 ENAP KT / TCM Chile		REJECTED APPROVED) WITH CO	OMMENT T COMM	S
PRO OW CO MR PO	OJ.: 'NER: NTRACTOR: N°: N°:	ENIMONT K484 ENAP KT / TCM Chile 4100-01 7500113900		REJECTED APPROVED APPROVED FOR INFO	O WITH CO O WITHOU RMATION	OMMENT T COMM	S 1EN
PRO OW CO MR PO EQ	OJ.: VNER: NTRACTOR: N°: N°: UIPMENT:	ENIMONT K484 ENAP KT / TCM Chile 4100-01 7500113900	U.O BY:	REJECTED APPROVED APPROVED FOR INFO	O WITH CO O WITHOU RMATION D.	OMMENT T COMM ONLY	01/2
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POS. 1 1:5 4 HOLES Ø4.5 008 20 90	POS. 2 1:5 20 4 HOLES Ø4.5 50 160 260		MAX. SERVICE TELONGATION - I 5. HEX-HEAD SELF DRILLING / TAPF AS PER DIN 7500 MIN. SURFACE HEAD MIN. CORE HARE MIN. TENSILE ST 6. FOR INSTALLAT RECOMMENDED 10 20 SILICE 9 1500 HEX 8 10 COV 7 15 COV 6 10 COV 5 12 COV 4 24 COV 3 24 COV	F-DRILLING/TAPPING SCREWS SUITAB PING IN STAINLESS AND CARBON STE 14 K OR ASTM C1513. HARDNESS - ROCKWELL C50 (ASTM C RDNESS - ROCKWELL C32 (ASTM C1513 TRENGTH - 800 MPa TION IN SS BAFFLE PLATES PRE-DRILL D. CONE RUBBER, TUBES OF 300 ml (SELF-TAPPING SCREW Ø5.5x25 //ER PLATE, HORIZONTAL, t = 0.4 //ER PLATE, HORIZONTAL, t = 0.4 //ER PLATE, VERTICAL, t = 0.4 //ER PLATE, VERTICAL, t = 0.4 //ER PLATE, VERTICAL, t = 0.4	SEL. S1513-04). S1513-
POS. 3 1:5 14 HOLES Ø4 5	POS. 4 1:5 14 HOLES Ø4 5	POS. 5		/ER PLATE, VERTICAL, t = 0.4 /ER PLATE, VERTICAL, t = 0.4 DESCRIPTION	S
1:5 14 HOLES Ø4.5	1:5 14 HOLES Ø4.5	30 92 4 HOLES Ø4.5	ASSEMBLY DETAILS ASSEMBLY DETAILS TECNIN PROJ.: K484 OWNER: ENAP CONTRACTOR: KT /	REFERENCE DOC TEXT E N A P AONT	CONTRA
20 50 90	20 220 260	20 50 90	PO N°: 750017 EQUIPMENT: C-380	13900	U.O.: K BY: AL
POS. 6 1:5 3 HOLES Ø4.5	POS. 7 1:5 NOTE 6) 10 x 174.5 = 1745 22 HOLES Ø4.5	POS. 8 1:5 325 4 HOLES Ø4.5 50 225 MW 2110	1 Revised as indicated 0 First issue REV. ENAP, Chile WSA plant for Aconcagua WSA condenser Internal covers part 2	DESCRIPTION WSC53109-35 DOCUMENT NUMBER WSC53109-3551 rev.0	Jan DEC