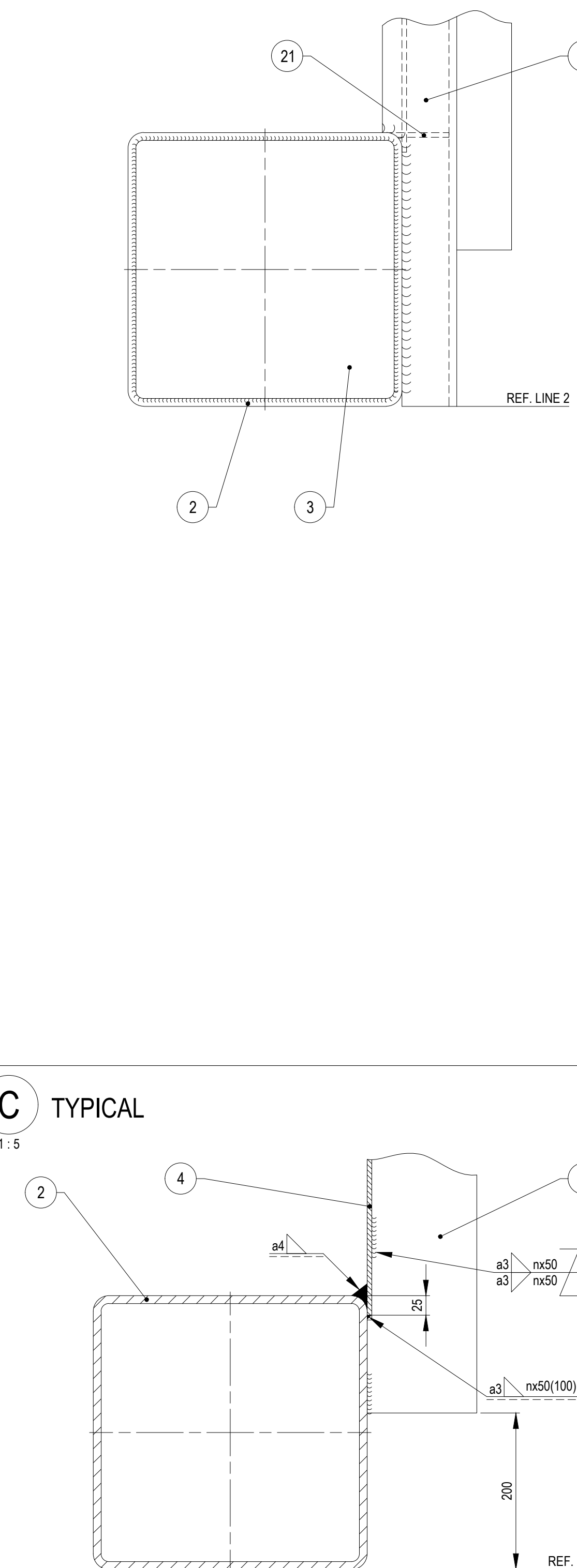
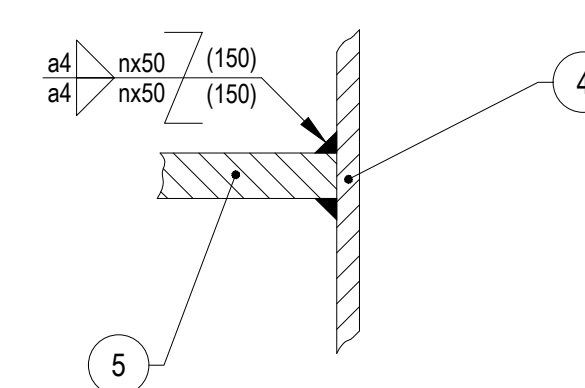





TYPICAL DETAIL
STIFFENERS WELDED TO CASING



22	1	BRACKET FOR VENDOR NAMEPLATE	CS	SP-444
21	2	SEALING PLATE, 1" x 6"	A36 / S355.2N	
20	12	PIPE Ø33.7 x 5	A36 / S355.2N	
19	2	END PLATE	A36 / S355.2N	1)
18	20	WASHER M16-XL	STEEL - ELZ	EN ISO 7094
17	40	NUT 5/8" UNC	A194-2H / 8 - ELZ	
16	10	STUDBOLT 5/8" UNC x 150	A193-87 / 8.8 - ELZ	
15	4	HANDLE	A 36 / S355.2N	
14c	8	NUT 1/2" UNC	A194-2H / 8 - ELZ	
14b	8	BOLT 1/2" UNC x 40	A193-87 / 8.8 - ELZ	
14a	8	CLAMP FOR HINGE	A36 / S355.2N	
14b	8	CLAMP FOR HINGE	A36 / S355.2N	
13	128	WASHER 1/2"	STEEL - ELZ	
12	64	NUT 1/2" UNC	A194-2H / 8 - ELZ	
11	64	BOLT 1/2" UNC x 45	A193-87 / 8.8 - ELZ	
10	4	COVER FOR MANHOLE	A36 / S355.2N	1)
9	4	FLANGE FOR MANHOLE	A36 / S355.2N	1)
8	6	HANDLE	A36 / S355.2N	
7	10	CLAMP FOR ALIGNMENT	A36 / S355.2N	
6	7	COVER PLATE 140/134 x 4	A36 / S355.2N	
5	11	STIFFENER L 100 x 63 x 8	A36 / S355.2N	
4	4	CASING PLATE, 1" x 6"	A36 / S355.2N	1)
3	2	COVER PLATE, 1" x 6"	A36 / S355.2N	2)
2	1	RHS 350 x 350 x 10	A36 / S355.2N	1)
1	2	UNP 280	A36 / S355.2N	1)
POS	NO	DESCRIPTION	MATERIAL	NOTES

REFERENCE DOCUMENTS	
TEXT	DOC. / REF. NO.
CASING ASSEMBLY	02.52
BRACKET FOR VENDOR NAMEPLATE	SP-444
CASING TOP FRAME	02.32
CASING FIELD ASSEMBLY DETAILS	02.16

 KT  ENAP		CONTRACTOR APPROVAL CODE <input type="checkbox"/> 1 REJECTED <input type="checkbox"/> 2 APPROVED WITH COMMENTS <input checked="" type="checkbox"/> 3 APPROVED WITHOUT COMMENTS <input type="checkbox"/> 4 FOR INFORMATION ONLY	
 TECNIMONT			
PROJ.: K484 OWNER: ENAP CONTRACTOR: KT / TCM Chile			
MR N°: 4100-01 PO N°: 7500113900 EQUIP. CODE: C-3808		U.O.: KT S.p.A. By: AL	
KT Dec. CODE: K484-0000-0000-MR-4100-01		C-3808-CA1109-0006	
		Date: 28/01/21	
Rev. 1			

<p>Information contained herein is confidential; it may not be used for any purpose other than for which it has been issued, and may not be used or disclosed to third parties without written approval of Topsoe A/S.</p>									
1	As indicated			Jun 23, 2025	KLPN	NMO	MAC		
0	First Issue			DEC 21, 2023	ELAS	GARG	GARG		
REV.	DESCRIPTION			DATE	DRAWN	CHECK	APPD		
ENAP, Chile WSA plant for Aconcagua Refinery				REF. NO. 02.70					
				DWG. SIZE	ITEM NO.				
				A0	C-3808				
WSA Condenser Casing End wall panel type 1				SCALE					
				1:20.1:5.1:2.1:1					
DOCUMENT NO				DOCUMENT NUMBER					
S-05846				W5C35109-0270					
JENO				W5C35109-0270 rev. 0					
1 - MONTRO E&S				Vndr. 0					
				11-353651					
				1					
				REV					