



Manufacturers of Hexagon Nuts Milled From Bar **And Precision Machined Products**

PERIGEE MANUFACTURING CO., INC. is a domestic manufacturer of screwmachined and CNC-machined fasteners: primarily hexagon, square, and round nuts.

Our precision manufacturing processes coupled with statistical process controls (SPC) are cost effective for all production volumes, precise enough for close tolerance fasteners, and allow us to satisfy the most demanding product and quality requirements.

1 to 500,000 pieces

Thread diameter #4 (.112") through 2"

Sizes 1/4" to 3 1/4" Hex (Sizes 1/4" to 3 1/2" Round)

Nearly all grades manufactured

Many finishes available

Can slot supplied nuts

Full on-site inspection lab

PPAP, First Article Testing (FAI) capabilities

Government, safety, and regulatory compliance

DFARS compliant

Dedicated packaging lines with RFID capabilities

CERTIFICATIONS

ISO 9001:2015



QSLM Class 2 & 3 CAGE 1X4X7



WHEEL NUTS



Perigee manufactures small to large volumes in standard and special patterns. Our specialty is slotted and castellated hexagon nuts. We also provide slot milling for customer supplied nuts in volumes up to 1,000,000 pieces, and prototype machining capabilities for custom and special requirements.



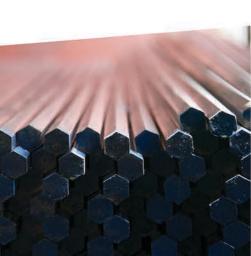
SLOTTED NUTS



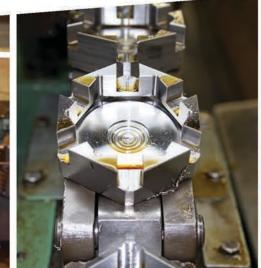
slotting, de-burring, tapping (or re-tapping), and finishing your supplied product to drawing or specification. Perigee has the largest capacity of secondary slot milling, capable of slotting all types of nuts, including: standard nuts, all-metal marsden-style lock nuts, and non-standard nuts. Perigee also manufactures various styles of wheel nuts including: ball-seat, conical-seat, shoulder-seat, piloted, and special configuration.

Perigee is the industry nut slotting specialist, with expertise in

From 1 piece to 500,000 pieces, Perigee manufactures finished full, jam, heavy, thick, wheel, barrel, spindle, cap/acorn, airframe, check, test, tamper-proof, breakaway, thin, panel, sleeve, spacer and various other styles of nuts as well as various styles of washers and bushings. And also prevailing torque/all-metal lock, marsdenstyle lock, top lock/center lock/side lock, dynamic lock, cone lock, stover lock, flex lock, hug lock, drake lock/two piece, and nylon/pre-applied patch style lock nuts.

















perigeemfg.com

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Perigee Manufacturing is a Detroit-based, third generation family business founded by Patrick J. Topolewski in 1965. Perigee began with 1 Acme-Gridley screw machine and 1 Warner & Swasey turret lathe in a small 3,000 sq.-ft. building. In 1977, Patrick brought in his son, Michael, to help out as business continued to grow. In 1981, Michael became president and expanded the operations to accommodate nearly 35,000 sq.-ft. of building to house 19 screw machines, 18 nut tappers, 12 nut slotters, and a full

complement of presses, drills, grinders, lathes and other secondary equipment. Michael brought in his son Michael in 1999, and his son Timothy in 2004. In the 2000's, Perigee added CNC turning capabilities and a full packaging line. Perigee continues to expand, focusing on manufacturing efficiencies, and increasing both scope and volume of product line, as well as adding prototyping, CNC vertical machining capabilities and automated production.

RECOGNIZED MARKETS Automotive • Automotive Aftermarket • Heavy Truck • Commercial • Aerospace/ Defense/ Military • Agricultural • Industrial • Construction

